



FRONT ELEVATION
SCALE: 1/4" = 1'-0"



SOUTH ELEVATION
SCALE: 1/4" = 1'-0"

Volume 2 of 2
Project Manual for
Township of Byram
New Municipal Complex

10 Mansfield Drive
 Stanhope, NJ 07874

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FINAL FOR BIDDING

Architect | Engineer | Surveyor



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PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Demolition and removal of buildings and site improvements; except for the selective demolition of the existing masonry administration building. See section on Selective Demolition for that building only.
2. Removing below-grade construction.
3. Disconnecting, capping or sealing, and removing site utilities.

B. Related Requirements:

1. Section 011000 "Summary" for use of the premises and phasing requirements.
2. Section 013200 "Construction Progress Documentation" for preconstruction photographs taken before building demolition.
3. Section 024119 "Selective Demolition" for partial demolition of buildings, structures, and site improvements.
4. Section 311000 "Site Clearing" for site clearing and removal of above- and below-grade site improvements not part of building demolition.

1.2 DEFINITIONS

- ##### A. Remove: Detach items from existing construction and dispose of them off-site unless indicated to be salvaged.

1.3 MATERIALS OWNERSHIP

- ##### A. Unless otherwise indicated, demolition waste becomes property of Contractor.
- ##### B. Historic items, relics, antiques, and similar objects including, but not limited to, cornerstones and their contents, commemorative plaques and tablets, and other items of interest or value to Owner that may be uncovered during demolition remain the property of Owner.
1. Carefully salvage in a manner to prevent damage and promptly return to Owner.

1.4 PREINSTALLATION MEETINGS

- ##### A. Predemolition Conference: Conduct conference at Project site.
1. Inspect and discuss condition of construction to be demolished.

2. Review structural load limitations of existing structures.
3. Review and finalize building demolition schedule and verify availability of demolition personnel, equipment, and facilities needed to make progress and avoid delays.
4. Review and finalize protection requirements.
5. Review procedures for noise control, and, dust control.
6. Review procedures for protection of adjacent buildings.
7. Review items to be salvaged and returned to Owner.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For refrigerant recovery technician.
- B. Engineering Survey: Submit engineering survey of condition of building.
- C. Proposed Protection Measures: Submit report, including Drawings, that indicates the measures proposed for protecting individuals and property, for environmental protection, for dust control, and, for noise control. Indicate proposed locations and construction of barriers.
 1. Adjacent Buildings: Detail special measures proposed to protect adjacent buildings to remain including means of egress from those buildings.
- D. Schedule of Building Demolition Activities: Indicate the following:
 1. Detailed sequence of demolition work, with starting and ending dates for each activity.
 2. Temporary interruption of utility services.
 3. Shutoff and capping or re-routing of utility services.
- E. Pre-demolition Photographs or Video: Show existing conditions of adjoining construction and site improvements, including finish surfaces, that might be misconstrued as damage caused by salvage and demolition operations. Comply with Section 013233 "Photographic Documentation." Submit before the Work begins.
- F. Statement of Refrigerant Recovery: Signed by refrigerant recovery technician responsible for recovering refrigerant, stating that all refrigerant that was present was recovered and that recovery was performed according to EPA regulations. Include name and address of technician and date refrigerant was recovered.

1.6 CLOSEOUT SUBMITTALS

- A. Inventory: Submit a list of items that have been removed and salvaged.

1.7 QUALITY ASSURANCE

1.8 FIELD CONDITIONS

- A. Buildings to be demolished will be vacated and their use discontinued before start of

the Work.

- B. Buildings immediately adjacent to demolition area will be occupied. Conduct building demolition so operations of occupied buildings will not be disrupted.
 - 1. Provide not less than 72 hours' notice of activities that will affect operations of adjacent occupied buildings.
 - 2. Maintain access to existing walkways, exits, and other facilities used by occupants of adjacent buildings.
 - a. Do not close or obstruct walkways, exits, or other facilities used by occupants of adjacent buildings without written permission from authorities having jurisdiction.
- C. Conditions existing at time of inspection for bidding purpose will be maintained by Owner as far as practical.
 - 1. Before building demolition, Owner will remove the following items:
 - a. Files, some furniture, computers, and equipment .
- D. Hazardous Materials: It is not expected that hazardous materials will be encountered in the Work.
 - 1. If materials suspected of containing hazardous materials are encountered, do not disturb; immediately notify Architect and Owner. Hazardous materials will be removed by Owner under a separate contract.
- E. Hazardous Materials: Present in buildings and structures to be demolished. A report on the presence of hazardous materials is on file for review and use. Examine report to become aware of locations where hazardous materials are present.
 - 1. Hazardous material remediation is specified elsewhere in the Contract Documents.
 - 2. Do not disturb hazardous materials or items suspected of containing hazardous materials except under procedures specified elsewhere in the Contract Documents.
 - 3. Owner will provide material safety data sheets for materials that are known to be present in buildings and structures to be demolished because of building operations or processes performed there.
- F. On-site storage or sale of removed items or materials is not permitted.

1.9 COORDINATION

- A. Arrange demolition schedule so as not to interfere with Owner's on-site operations, or, operations of adjacent occupied buildings.

PART 2 - PRODUCTS

None

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Review Project Record Documents of existing construction or other existing condition and hazardous material information provided by Owner. Owner does not guarantee that existing conditions are same as those indicated in Project Record Documents.
- B. Perform an engineering survey of condition of building to determine whether removing any element might result in structural deficiency or unplanned collapse of any portion of structure or adjacent structures during building demolition operations.
- C. Inventory and record the condition of items to be removed and salvaged.

3.2 PREPARATION

- A. Refrigerant: Before starting demolition, remove refrigerant from mechanical equipment according to 40 CFR 82 and regulations of authorities having jurisdiction.
- B. Salvaged Items: Comply with the following:
 - 1. Clean salvaged items of dirt and demolition debris.
 - 2. Pack or crate items after cleaning. Identify contents of containers.
 - 3. Store items in a secure area until delivery to Owner.
 - 4. Transport items to storage area designated by Owner.

3.3 UTILITY SERVICES AND MECHANICAL/ELECTRICAL SYSTEMS

- A. Existing Utilities to Be Disconnected: Locate, identify, disconnect, and seal or cap off utilities serving buildings and structures to be demolished.
 - 1. Arrange to shut off utilities with utility companies.
 - 2. If removal, relocation, or abandonment of utility services will affect adjacent occupied buildings, then provide temporary utilities that bypass buildings and structures to be demolished and that maintain continuity of service to other buildings and structures.
 - 3. Cut off pipe or conduit a minimum of 24 inches below grade. Cap, valve, or plug and seal remaining portion of pipe or conduit after bypassing according to requirements of authorities having jurisdiction.
 - 4. Do not start demolition work until utility disconnecting and sealing have been completed and verified in writing.

3.4 PROTECTION

- A. Existing Facilities: Protect adjacent walkways, loading docks, building entries, and other building facilities during demolition operations. Maintain exits from existing buildings.
- B. Temporary Shoring: Provide and maintain interior and exterior shoring, bracing, or structural support to preserve stability and prevent unexpected movement or collapse of construction being demolished.
 - 1. Strengthen or add new supports when required during progress of demolition.
- C. Existing Utilities to Remain: Maintain utility services to remain and protect from damage during demolition operations.
 - 1. Do not interrupt existing utilities serving adjacent occupied or operating facilities unless authorized in writing by Owner and authorities having jurisdiction.
 - 2. Provide temporary services during interruptions to existing utilities, as acceptable to Owner and authorities having jurisdiction.
 - a. Provide at least 72 hours' notice to occupants of affected buildings if shutdown of service is required during changeover.
- D. Temporary Protection: Erect temporary protection, such as walks, fences, railings, canopies, and covered passageways, where required by authorities having jurisdiction and as indicated.
 - 1. Protect adjacent buildings and facilities from damage due to demolition activities.
 - 2. Protect existing site improvements, appurtenances, and landscaping to remain.
 - 3. Erect a plainly visible fence around drip line of individual trees or around perimeter drip line of groups of trees to remain.
 - 4. Provide temporary barricades and other protection required to prevent injury to people and damage to adjacent buildings and facilities to remain.
 - 5. Provide protection to ensure safe passage of people around building demolition area and to and from occupied portions of adjacent buildings and structures.
 - 6. Protect walls, windows, roofs, and other adjacent exterior construction that are to remain and that are exposed to building demolition operations.
 - 7. Erect and maintain dustproof partitions and temporary enclosures to limit dust, noise, and dirt migration to occupied portions of adjacent buildings.
- E. Remove temporary barriers and protections where hazards no longer exist. Where open excavations or other hazardous conditions remain, leave temporary barriers and protections in place.

3.5 DEMOLITION, GENERAL

- A. General: Demolish indicated buildings and site improvements completely. Use methods required to complete the Work within limitations of governing regulations and as follows:

1. Locate building demolition equipment and remove debris and materials so as not to impose excessive loads on supporting walls, floors, or framing.
- B. Site Access and Temporary Controls: Conduct building demolition and debris-removal operations to ensure minimum interference with roads, streets, walks, walkways, and other adjacent occupied and used facilities.
 1. Do not close or obstruct streets, walks, walkways, or other adjacent occupied or used facilities without permission from Owner and authorities having jurisdiction. Provide alternate routes around closed or obstructed trafficways if required by authorities having jurisdiction.
 2. Use water mist and other suitable methods to limit spread of dust and dirt. Comply with governing environmental-protection regulations. Do not use water when it may damage adjacent construction or create hazardous or objectionable conditions, such as ice, flooding, and pollution.
- C. Explosives: Use of explosives is not permitted.

3.6 DEMOLITION BY MECHANICAL MEANS

- A. Proceed with demolition of structural framing members systematically, from higher to lower level. Complete building demolition operations above each floor or tier before disturbing supporting members on the next lower level.
- B. Remove debris from elevated portions of the building by chute, hoist, or other device that will convey debris to grade level in a controlled descent.
 1. Remove structural framing members and lower to ground by method suitable to minimize ground impact and dust generation.
- C. Below-Grade Construction: Demolish foundation walls and other below-grade construction that are within footprint of new construction and extending 5 feet outside footprint indicated for new construction. Abandon below-grade construction outside this area or as noted on plan documents.
 1. Remove below-grade construction, including basements, foundation walls, and footings, completely.
- D. Existing Utilities: Demolish existing utilities and below-grade utility structures that are within 5 feet outside footprint indicated for new construction. Abandon utilities outside this area.

3.7 SITE RESTORATION

- A. Below-Grade Areas: Rough grade below-grade areas ready for further excavation or new construction.
- B. Site Grading: Uniformly rough grade area of demolished construction to a smooth surface, free from irregular surface changes. Provide a smooth transition between

adjacent existing grades and new grades.

3.8 REPAIRS

- A. Promptly repair damage to adjacent buildings caused by demolition operations.

3.9 DISPOSAL OF DEMOLISHED MATERIALS

- A. Remove and dispose of demolition waste materials from Project site along with recycled materials in accordance with state and local regulations.
 - 1. Do not allow demolished materials to accumulate on-site.
 - 2. Remove and transport debris in a manner that will prevent spillage on adjacent surfaces and areas.
- B. Do not burn demolished materials.

3.10 CLEANING

- A. Clean adjacent structures and improvements of dust, dirt, and debris caused by building demolition operations. Return adjacent areas to condition existing before building demolition operations began.
 - 1. Clean roadways of debris caused by debris transport.

END OF SECTION 024116

SECTION 024119 - SELECTIVE DEMOLITION

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Demolition and removal of selected portions of building or structure for the Administration building only.
2. Demolition and removal of selected site elements.
3. Salvage of existing items to be reused or recycled.

B. Related Requirements:

1. Section 011000 "Summary" for restrictions on use of the premises, Owner-occupancy requirements, and phasing requirements.
2. Section 015639 "Temporary Tree and Plant Protection" for temporary protection of existing trees and plants that are affected by selective demolition.
3. Section 017300 "Execution" for cutting and patching procedures.
4. Section 311000 "Site Clearing" for site clearing and removal of above- and below-grade improvements not part of selective demolition.

1.2 DEFINITIONS

- A. Remove: Detach items from existing construction and dispose of them off-site unless indicated to be salvaged or reinstalled.
- B. Remove and Reinstall: Detach items from existing construction, in a manner to prevent damage, prepare for reuse, and reinstall where indicated.
- C. Existing to Remain: Leave existing items that are not to be removed and that are not otherwise indicated to be salvaged or reinstalled.
- D. Dismantle: To remove by disassembling or detaching an item from a surface, using gentle methods and equipment to prevent damage to the item and surfaces; disposing of items unless indicated to be salvaged or reinstalled.

1.3 MATERIALS OWNERSHIP

- A. Unless otherwise indicated, demolition waste becomes property of Contractor.
- B. Historic items, relics, antiques, and similar objects including, but not limited to, cornerstones and their contents, commemorative plaques and tablets, and other items of interest or value to Owner that may be uncovered during demolition remain the property of Owner.

1. Carefully salvage in a manner to prevent damage and promptly return to Owner.

1.4 PREINSTALLATION MEETINGS

- A. Pre-demolition Conference: Conduct conference at Project site.
 1. Inspect and discuss condition of construction to be selectively demolished.
 2. Review structural load limitations of existing structure.
 3. Review and finalize selective demolition schedule and verify availability of materials, demolition personnel, equipment, and facilities needed to make progress and avoid delays.
 4. Review requirements of work performed by other trades that rely on substrates exposed by selective demolition operations.
 5. Review areas where existing construction is to remain and requires protection.

1.5 INFORMATIONAL SUBMITTALS

- A. Engineering Survey: Submit engineering survey of condition of building.
- B. Proposed Protection Measures: Submit report, including Drawings, that indicates the measures proposed for protecting individuals and property, for environmental protection, for dust control, for noise control. Indicate proposed locations and construction of barriers.
- C. Schedule of Selective Demolition Activities: Indicate the following:
 1. Detailed sequence of selective demolition and removal work, with starting and ending dates for each activity. Ensure Owner's building manager's on-site operations are uninterrupted.
 2. Interruption of utility services. Indicate how long utility services will be interrupted.
 3. Coordination for shutoff, capping, and continuation of utility services.
 4. Use of elevator and stairs.
 5. Coordination of Owner's continuing occupancy of portions of existing building and of Owner's partial occupancy of completed Work.

1.6 CLOSEOUT SUBMITTALS

- A. Inventory: Submit a list of items that have been removed and salvaged.

1.7 FIELD CONDITIONS

- A. Owner will occupy portions of building immediately adjacent to selective demolition area. Conduct selective demolition so Owner's operations will not be disrupted.
- B. Conditions existing at time of inspection for bidding purpose will be maintained by Owner as far as practical.
- C. Notify Architect of discrepancies between existing conditions and Drawings before

proceeding with selective demolition areas of selective demolition of the admin building are indicated on the record Architectural Plans.

D. Hazardous Materials:

1. It is not expected that hazardous materials will be encountered in the Work.
 - a. If suspected hazardous materials are encountered, do not disturb; immediately notify Architect and Owner. Hazardous materials will be removed by Owner under a separate contract.

E. Storage or sale of removed items or materials on-site is not permitted.

F. Utility Service: Maintain existing utilities indicated to remain in service and protect them against damage during selective demolition operations.

1. Maintain fire-protection facilities in service during selective demolition operations.

1.8 COORDINATION

- A. Arrange selective demolition schedule so as not to interfere with Owner's operations.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Regulatory Requirements: Comply with governing EPA notification regulations before beginning selective demolition. Comply with hauling and disposal regulations of authorities having jurisdiction.
- B. Standards: Comply with ANSI/ASSP A10.6 and NFPA 241.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify that utilities have been disconnected and capped before starting selective demolition operations.
- B. Review Project Record Documents of existing construction or other existing condition and hazardous material information provided by Owner. Owner does not guarantee that existing conditions are same as those indicated in Project Record Documents.
- C. Engage a professional engineer to perform an engineering survey of condition of building to determine whether removing any element might result in structural deficiency or unplanned collapse of any portion of structure or adjacent structures during selective building demolition operations.

1. Perform surveys as the Work progresses to detect hazards resulting from selective demolition activities.
- D. Verify that hazardous materials have been remediated before proceeding with building demolition operations.
- E. Survey of Existing Conditions: Record existing conditions by use of preconstruction photographs or video.
 1. Inventory and record the condition of items to be removed and salvaged.
 2. Before selective demolition or removal of existing building elements that will be reproduced or duplicated in final Work, make permanent record of measurements, materials, and construction details required to make exact reproduction.

3.2 PREPARATION

- A. Refrigerant: Before starting demolition, remove refrigerant from mechanical equipment according to 40 CFR 82 and regulations of authorities having jurisdiction.

3.3 UTILITY SERVICES AND MECHANICAL/ELECTRICAL SYSTEMS

- A. Existing Services/Systems to Remain: Maintain services/systems indicated to remain and protect them against damage.
- B. Existing Services/Systems to Be Removed, Relocated, or Abandoned: Locate, identify, disconnect, and seal or cap off utility services and mechanical/electrical systems serving areas to be selectively demolished.
 1. Owner will arrange to shut off indicated services/systems when requested by Contractor.
 2. Arrange to shut off utilities with utility companies.
 3. If services/systems are required to be removed, relocated, or abandoned, provide temporary services/systems that bypass area of selective demolition and that maintain continuity of services/systems to other parts of building.
 4. Disconnect, demolish, and remove fire-suppression systems, plumbing, and HVAC systems, equipment, and components indicated on Drawings to be removed.
 - a. Piping to Be Removed: Remove portion of piping indicated to be removed and cap or plug remaining piping with same or compatible piping material.
 - b. Piping to Be Abandoned in Place: Drain piping and cap or plug piping with same or compatible piping material and leave in place.
 - c. Equipment to Be Removed: Disconnect and cap services and remove equipment.
 - d. Equipment to Be Removed and Reinstalled: Disconnect and cap services and remove, clean, and store equipment; when appropriate, reinstall, reconnect, and make equipment operational.
 - e. Equipment to Be Removed and Salvaged: Disconnect and cap services

- and remove equipment and deliver to Owner.
- f. Ducts to Be Removed: Remove portion of ducts indicated to be removed and plug remaining ducts with same or compatible ductwork material.
- g. Ducts to Be Abandoned in Place: Cap or plug ducts with same or compatible ductwork material and leave in place.

3.4 PROTECTION

- A. Temporary Protection: Provide temporary barricades and other protection required to prevent injury to people and damage to adjacent buildings and facilities to remain.
 - 1. Provide protection to ensure safe passage of people around selective demolition area and to and from occupied portions of building.
 - 2. Provide temporary weather protection, during interval between selective demolition of existing construction on exterior surfaces and new construction, to prevent water leakage and damage to structure and interior areas.
 - 3. Protect walls, ceilings, floors, and other existing finish work that are to remain or that are exposed during selective demolition operations.
 - 4. Cover and protect furniture, furnishings, and equipment that have not been removed.
 - 5. Comply with requirements for temporary enclosures, dust control, specified in Section 015723 "Temporary Storm Water Pollution control."
- B. Temporary Shoring: Design, provide, and maintain shoring, bracing, and structural supports as required to preserve stability and prevent movement, settlement, or collapse of construction and finishes to remain, and to prevent unexpected or uncontrolled movement or collapse of construction being demolished.
 - 1. Strengthen or add new supports when required during progress of selective demolition.
- C. Remove temporary barricades and protections where hazards no longer exist.

3.5 SELECTIVE DEMOLITION, GENERAL

- A. General: Demolish and remove existing construction only to the extent required by new construction and as indicated. Use methods required to complete the Work within limitations of governing regulations and as follows:
 - 1. Proceed with selective demolition systematically, from higher to lower level. Complete selective demolition operations above each floor or tier before disturbing supporting members on the next lower level.
 - 2. Neatly cut openings and holes plumb, square, and true to dimensions required. Use cutting methods least likely to damage construction to remain or adjoining construction. Use hand tools or small power tools designed for sawing or grinding, not hammering and chopping. Temporarily cover openings to remain.
 - 3. Cut or drill from the exposed or finished side into concealed surfaces to avoid marring existing finished surfaces.
 - 4. Do not use cutting torches until work area is cleared of flammable materials. At

- concealed spaces, such as duct and pipe interiors, verify condition and contents of hidden space before starting flame-cutting operations. Maintain portable fire-suppression devices during flame-cutting operations.
5. Maintain fire watch during and for at least 4 hours after flame-cutting operations.
 6. Maintain adequate ventilation when using cutting torches.
 7. Remove decayed, vermin-infested, or otherwise dangerous or unsuitable materials and promptly dispose of off-site.
 8. Remove structural framing members and lower to ground by method suitable to avoid free fall and to prevent ground impact or dust generation.
 9. Locate selective demolition equipment and remove debris and materials so as not to impose excessive loads on supporting walls, floors, or framing.
 10. Dispose of demolished items and materials promptly.
- B. Site Access and Temporary Controls: Conduct selective demolition and debris-removal operations to ensure minimum interference with roads, streets, walks, walkways, and other adjacent occupied and used facilities.
- C. Removed and Salvaged Items:
1. Clean salvaged items.
 2. Pack or crate items after cleaning. Identify contents of containers.
 3. Store items in a secure area until delivery to Owner.
 4. Transport items to Owner's storage area on-site.
 5. Protect items from damage during transport and storage.
- D. Removed and Reinstalled Items:
1. Clean and repair items to functional condition adequate for intended reuse.
 2. Pack or crate items after cleaning and repairing. Identify contents of containers.
 3. Protect items from damage during transport and storage.
 4. Reinstall items in locations indicated. Comply with installation requirements for new materials and equipment. Provide connections, supports, and miscellaneous materials necessary to make item functional for use indicated.
- E. Existing Items to Remain: Protect construction indicated to remain against damage and soiling during selective demolition. When permitted by Architect, items may be removed to a suitable, protected storage location during selective demolition and reinstalled in their original locations after selective demolition operations are complete.
- 3.6 SELECTIVE DEMOLITION PROCEDURES FOR SPECIFIC MATERIALS
- A. Concrete: Demolish in small sections. Using power-driven saw, cut concrete to a depth of at least 3/4 inch at junctures with construction to remain. Dislodge concrete from reinforcement at perimeter of areas being demolished, cut reinforcement, and then remove remainder of concrete. Neatly trim openings to dimensions indicated.
- B. Concrete: Demolish in sections. Cut concrete full depth at junctures with construction to remain and at regular intervals using power-driven saw, and then remove concrete between saw cuts.

- C. Masonry: Demolish in small sections. Cut masonry at junctures with construction to remain, using power-driven saw, and then remove masonry between saw cuts.
- D. Concrete Slabs-on-Grade: Saw-cut perimeter of area to be demolished, and then break up and remove.
- E. Resilient Floor Coverings: Remove floor coverings and adhesive according to recommendations in RFCI's "Recommended Work Practices for the Removal of Resilient Floor Coverings."
- F. Disconnect, remove and store on-site the existing radio antennae located on the police building. Protect during storage for future installation on new building.

3.7 DISPOSAL OF DEMOLISHED MATERIALS

- A. Remove demolition waste materials from Project site and dispose of them in an EPA-approved construction and demolition waste landfill acceptable to authorities having jurisdiction.
 - 1. Do not allow demolished materials to accumulate on-site.
 - 2. Remove and transport debris in a manner that will prevent spillage on adjacent surfaces and areas.
 - 3. Remove debris from elevated portions of building by chute, hoist, or other device that will convey debris to grade level in a controlled descent.
- B. Burning: Do not burn demolished materials.

3.8 CLEANING

- A. Clean adjacent structures and improvements of dust, dirt, and debris caused by selective demolition operations. Return adjacent areas to condition existing before selective demolition operations began.

3.9 SELECTIVE DEMOLITION SCHEDULE

- A. Remove: Buildings and site appurtenances to the extent indicated on the contract drawings, phased as required to accommodate the construction sequence.
- B. Remove and Reinstall: Existing radio antenna mast attached to the existing police building. Radio antenna mast is to be reinstalled at a location to be determined by the architect and engineer.

END OF SECTION 024119

SECTION 031000 - CONCRETE FORMING AND ACCESSORIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Form-facing material for cast-in-place concrete.
2. Shoring, bracing, and anchoring.

B. Related Requirements:

1. Section 321313 "Concrete Paving" for formwork related to concrete pavement and walks.

1.2 DEFINITIONS

A. Form-Facing Material: Temporary structure or mold for the support of concrete while the concrete is setting and gaining sufficient strength to be self-supporting.

B. Formwork: The total system of support of freshly placed concrete, including the mold or sheathing that contacts the concrete, as well as supporting members, hardware, and necessary bracing.

1.3 ACTION SUBMITTALS

A. Product Data: For each of the following:

1. Exposed surface form-facing material.
2. Concealed surface form-facing material.
3. Forms for cylindrical columns.
4. Pan-type forms.
5. Void forms.
6. Form liners.
7. Insulating concrete forms.
8. Form ties.
9. Waterstops.
10. Form-release agent.

B. Shop Drawings: Prepared by, and signed and sealed by, a qualified professional engineer responsible for their preparation, detailing fabrication, assembly, and support of forms.

1. For exposed vertical concrete walls, indicate dimensions and form tie locations.
2. Indicate dimension and locations of construction and movement joints required to

construct the structure in accordance with ACI 301.

a. Location of construction joints is subject to approval of the Architect.

3. Indicate location of waterstops.
4. Indicate form liner layout and form line termination details.
5. Indicate proposed schedule and sequence of stripping of forms, shoring removal, and reshoring installation and removal.
6. Indicate layout of insulating concrete forms, dimensions, course heights, form types, and details.

C. Samples:

1. For waterstops.
2. For Form Liners: 12-inch by 12-inch sample, indicating texture.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For testing and inspection agency.
- B. Research Reports: For insulating concrete forms indicating compliance with International Code Council Acceptance Criteria AC308.

1.5 QUALITY ASSURANCE

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Form Liners: Store form liners under cover to protect from sunlight.
- B. Insulating Concrete Forms: Store forms off ground and under cover to protect from moisture, sunlight, dirt, oil, and other contaminants.
- C. Waterstops: Store waterstops under cover to protect from moisture, sunlight, dirt, oil, and other contaminants.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Concrete Formwork: Design, engineer, erect, shore, brace, and maintain formwork, shores, and reshores in accordance with ACI 301, to support vertical, lateral, static, and dynamic loads, and construction loads that might be applied, until structure can support such loads, so that resulting concrete conforms to the required shapes, lines, and dimensions.
 1. Design wood panel forms in accordance with APA's "Concrete Forming Design/Construction Guide."
 2. Design formwork to limit deflection of form-facing material to 1/240 of center-to-

center spacing of supports.

2.2 RELATED MATERIALS

- A. Reglets: Fabricate reglets of not less than 0.022-inch- thick, galvanized-steel sheet. Temporarily fill or cover face opening of reglet to prevent intrusion of concrete or debris.
- B. Dovetail Anchor Slots: Hot-dip galvanized-steel sheet, not less than 0.034 inch thick, with bent tab anchors. Temporarily fill or cover face opening of slots to prevent intrusion of concrete or debris.
- C. Chamfer Strips: Wood, metal, PVC, or rubber strips, 3/4 by 3/4 inch, minimum.
- D. Rustication Strips: Wood, metal, PVC, or rubber strips, kerfed for ease of form removal.
- E. Form-Release Agent: Commercially formulated form-release agent that does not bond with, stain, or adversely affect concrete surfaces and does not impair subsequent treatments of concrete surfaces.
 - 1. Formulate form-release agent with rust inhibitor for steel form-facing materials.
 - 2. Form release agent for form liners shall be acceptable to form liner manufacturer.
- F. Form Ties: Factory-fabricated, removable or snap-off, glass-fiber-reinforced plastic or metal form ties designed to resist lateral pressure of fresh concrete on forms and to prevent spalling of concrete on removal.
 - 1. Furnish units that leave no corrodible metal closer than 1 inch to the plane of exposed concrete surface.
 - 2. Furnish ties that, when removed, leave holes no larger than 1 inch in diameter in concrete surface.
 - 3. Furnish ties with integral water-barrier plates to walls indicated to receive dampproofing or waterproofing.

PART 3 - EXECUTION

3.1 INSTALLATION OF FORMWORK

- A. Comply with ACI 301.
- B. Construct formwork, so concrete members and structures are of size, shape, alignment, elevation, and position indicated, within tolerance limits of ACI 117.
- C. Limit concrete surface irregularities as follows:
 - 1. Surface Finish-2.0: ACI 117 Class B, 1/4 inch.

- D. Construct forms tight enough to prevent loss of concrete mortar.
 - 1. Minimize joints.
 - 2. Exposed Concrete: Symmetrically align joints in forms.
- E. Construct removable forms for easy removal without hammering or prying against concrete surfaces.
 - 1. Provide crush or wrecking plates where stripping may damage cast-concrete surfaces.
 - 2. Provide top forms for inclined surfaces steeper than 1.5 horizontal to 1 vertical.
 - 3. Install keyways, reglets, recesses, and other accessories, for easy removal.
- F. Do not use rust-stained, steel, form-facing material.
- G. Set edge forms, bulkheads, and intermediate screed strips for slabs to achieve required elevations and slopes in finished concrete surfaces.
 - 1. Provide and secure units to support screed strips
 - 2. Use strike-off templates or compacting-type screeds.
- H. Provide temporary openings for cleanouts and inspection ports where interior area of formwork is inaccessible.
 - 1. Close openings with panels tightly fitted to forms and securely braced to prevent loss of concrete mortar.
 - 2. Locate temporary openings in forms at inconspicuous locations.
- I. Chamfer exterior corners and edges of permanently exposed concrete.
- J. At construction joints, overlap forms onto previously placed concrete not less than 12 inches.
- K. Form openings, chases, offsets, sinkages, keyways, reglets, blocking, screeds, and bulkheads required in the Work.
 - 1. Determine sizes and locations from trades providing such items.
 - 2. Obtain written approval of Architect prior to forming openings not indicated on Drawings.
 - 3. Review and confirm with equipment manufacturer location and size of any conduit, ductwork, plumbing or other penetrations prior to forming slab.
- L. Construction and Movement Joints:
 - 1. Construct joints true to line with faces perpendicular to surface plane of concrete.
 - 2. Install so strength and appearance of concrete are not impaired, at locations indicated or as approved by Architect.
 - 3. Place joints perpendicular to main reinforcement.
 - 4. Locate joints for beams, slabs, joists, and girders in the middle third of spans.
 - a. Offset joints in girders a minimum distance of twice the beam width from a

beam-girder intersection.

5. Locate horizontal joints in walls and columns at underside of floors, slabs, beams, and girders and at the top of footings or floor slabs.
 6. Space vertical joints in walls as indicated on Drawings.
 - a. Locate joints beside piers integral with walls, near corners, and in concealed locations where possible.
- M. Provide temporary ports or openings in formwork where required to facilitate cleaning and inspection.
1. Locate ports and openings in bottom of vertical forms, in inconspicuous location, to allow flushing water to drain.
 2. Close temporary ports and openings with tight-fitting panels, flush with inside face of form, and neatly fitted, so joints will not be apparent in exposed concrete surfaces.
- N. Clean forms and adjacent surfaces to receive concrete. Remove chips, wood, sawdust, dirt, and other debris just before placing concrete.
- O. Retighten forms and bracing before placing concrete, as required, to prevent mortar leaks and maintain proper alignment.
- P. Coat contact surfaces of forms with form-release agent, according to manufacturer's written instructions, before placing reinforcement.

3.2 INSTALLATION OF EMBEDDED ITEMS

- A. Place and secure anchorage devices and other embedded items required for adjoining work that is attached to or supported by cast-in-place concrete.
1. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded this will include underground piping, conduits, ductwork, and other utilities.
 2. Install anchor rods, accurately located, to elevations required and complying with tolerances in Section 7.5 of AISC 303.
 3. Install reglets to receive waterproofing and to receive through-wall flashings in outer face of concrete frame at exterior walls, where flashing is shown at lintels, shelf angles, and other conditions.
 4. Clean embedded items immediately prior to concrete placement.

3.3 REMOVING AND REUSING FORMS

- A. Formwork for sides of beams, walls, columns, and similar parts of the Work that does not support weight of concrete may be removed after cumulatively curing at not less than 50 deg F for 24 hours after placing concrete. Concrete has to be hard enough to not be damaged by form-removal operations, and curing and protection operations need to be maintained.

1. Leave formwork for beam soffits, joists, slabs, and other structural elements that support weight of concrete in place until concrete has achieved at least 70 percent of its 28-day design compressive strength.
 2. Remove forms only if shores have been arranged to permit removal of forms without loosening or disturbing shores.
- B. Clean and repair surfaces of forms to be reused in the Work.
1. Split, frayed, delaminated, or otherwise damaged form-facing material are unacceptable for exposed surfaces.
 2. Apply new form-release agent.
- C. When forms are reused, clean surfaces, remove fins and laitance, and tighten to close joints.
1. Align and secure joints to avoid offsets.
 2. Do not use patched forms for exposed concrete surfaces unless approved by Architect.

3.4 SHORING AND RESHORING INSTALLATION

- A. Comply with ACI 318 and ACI 301 for design, installation, and removal of shoring and reshoring.
1. Do not remove shoring or reshoring until measurement of slab tolerances is complete.
- B. Plan sequence of removal of shores and reshore to avoid damage to concrete. Locate and provide adequate reshoring to support construction without excessive stress or deflection.

3.5 FIELD QUALITY CONTROL

- A. Special Inspections: At Owner's discretion a qualified testing and inspection agency will be retained for a specific activity as determined by the owner to perform field tests and inspections and prepare test reports to the owner.
- B. Testing Agency: Contractor will engage a qualified testing and inspecting agency to perform tests and inspections and to submit reports to the Architect for approval.
- C. Inspections:
1. Inspect formwork for shape, location, and dimensions of the concrete member being formed.
 2. Inspect insulating concrete forms for shape, location, and dimensions of the concrete member being formed.

END OF SECTION 031000

SECTION 032000 - CONCRETE REINFORCING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Steel reinforcement bars.
2. Welded-wire reinforcement.

B. Related Requirements:

1. Section 321313 "Concrete Paving" for reinforcing related to concrete pavement and walks.

1.2 ACTION SUBMITTALS

A. Product Data: For the following:

1. Each type of steel reinforcement.
2. Epoxy repair coating.
3. Bar supports.
4. Mechanical splice couplers.
5. Structural thermal break insulated connection system.

B. Shop Drawings: Comply with ACI SP-066:

1. Include placing drawings that detail fabrication, bending, and placement.
2. Include bar sizes, lengths, materials, grades, bar schedules, stirrup spacing, bent bar diagrams, bar arrangement, location of splices, lengths of lap splices, details of mechanical splice couplers, details of welding splices, tie spacing, hoop spacing, and supports for concrete reinforcement.
3. For structural thermal break insulated connection system, indicate general configuration, insulation dimensions, tension bars, compression pads, shear bars, and dimensions.

C. Construction Joint Layout: Indicate proposed construction joints required to build the structure.

1. Location of construction joints is subject to approval of Architect.

D. Delegated Design Submittal: For structural thermal break insulated connection system, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Statements: For delegated design engineer.
- B. Delegated Design Engineer Qualifications: Include the following:
 - 1. Experience providing delegated design engineering services of the type indicated.
 - 2. Documentation that delegated design engineer is licensed in the state in which Project is located.
- C. Welding certificates.
 - 1. Reinforcement To Be Welded: Welding procedure specification in accordance with AWS D1.4/D1.4M.
- D. Material Certificates: For each of the following, signed by manufacturers:
 - 1. Epoxy-Coated Reinforcement: CRSI's "Epoxy Coating Plant Certification."
 - 2. Dual-Coated Reinforcement: CRSI's "Epoxy Coating Plant Certification."
- E. Material Test Reports: For the following, from a qualified testing agency:
 - 1. Steel Reinforcement:
 - a. For reinforcement to be welded, mill test analysis for chemical composition and carbon equivalent of the steel in accordance with ASTM A706/A706M.
 - 2. Mechanical splice couplers.
- F. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel in accordance with AWS D1.4/D 1.4M.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Steel Reinforcement: Deliver, store, and handle steel reinforcement to prevent bending and damage and to avoid damaging coatings on steel reinforcement.
 - 1. Store reinforcement to avoid contact with earth.
 - 2. Do not allow epoxy-coated reinforcement to be stored outdoors for more than 60 days without being stored under an opaque covering.
 - 3. Do not allow dual-coated reinforcement to be stored outdoors for more than 60 days without being stored under an opaque covering.
 - 4. Do not allow stainless steel reinforcement to come into contact with uncoated reinforcement.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design structural thermal break insulated connection system, including attachment to building construction.
- B. Structural Performance of Structural Thermal Break Insulating Connection System: Structural thermal break insulated connection system to withstand the following loads and stresses:
 - 1. Dead Loads: As indicated on Drawings.
 - a. Shear Load: As indicated on Drawings.
 - b. Bending Moment: As indicated on Drawings.
 - 2. Live Loads: As indicated on Drawings.
 - a. Shear Load: As indicated on Drawings.
 - b. Bending Moment: As indicated on Drawings.
- C. Seismic Performance of Structural Thermal Break Insulated Connection System: Structural thermal break Insulated connection system to withstand the effects of earthquake motions determined according to Structural Drawings.
 - 1. Component Importance Factor: As indicated on structural drawings..

2.2 STEEL REINFORCEMENT

- A. Reinforcing Bars: ASTM A615/A615M, Grade 60 grade as indicated on structural drawings, deformed.
- B. Low-Alloy Steel Reinforcing Bars: ASTM A706/A706M, deformed.
- C. Headed-Steel Reinforcing Bars: ASTM A970/A970M.
- D. Epoxy-Coated Reinforcing Bars:
 - 1. Steel Bars: ASTM A615/A615M, Grade 60, (for concrete pads) deformed bars.
 - 2. Epoxy Coating: ASTM A775/A775M, or, ASTM A934/A934M with less than 2 percent damaged coating in each 12-inch bar length.
- E. Steel Bar Mats: ASTM A184/A184M, fabricated from ASTM A615/A615M, Grade 60, deformed bars, assembled with clips.
- F. Plain-Steel Welded-Wire Reinforcement: ASTM A1064/A1064M, plain, fabricated from as-drawn steel wire into flat sheets.

- G. Deformed-Steel Welded-Wire Reinforcement: ASTM A1064/A1064M, flat sheet.
- H. Galvanized-Steel Welded-Wire Reinforcement: ASTM A1064/A1064M, plain, fabricated from galvanized-steel wire into flat sheets.
- I. Epoxy-Coated Welded-Wire Reinforcement: ASTM A884/A884M, Class A coated, Type 1, plain steel.

2.3 REINFORCEMENT ACCESSORIES

- A. Joint Dowel Bars: ASTM A615/A615M, Grade 60, plain-steel bars, cut true to length with ends square and free of burrs.
- B. Epoxy-Coated Joint Dowel Bars: ASTM A615/A615M, Grade 60, plain-steel bars, ASTM A775/A775M epoxy coated.
- C. Bar Supports: Bolsters, chairs, spacers, and other devices for spacing, supporting, and fastening reinforcing bars and welded-wire reinforcement in place.
 - 1. Manufacture bar supports from steel wire, plastic, or precast concrete in accordance with CRSI's "Manual of Standard Practice," of greater compressive strength than concrete and as follows:
 - a. For concrete surfaces exposed to view, where legs of wire bar supports contact forms, use CRSI Class 1 plastic-protected steel wire, all-plastic bar supports, or CRSI Class 2 stainless steel bar supports.
 - b. For epoxy-coated reinforcement, use CRSI Class 1A epoxy-coated or other dielectric-polymer-coated wire bar supports.
 - c. For stainless steel reinforcement, use CRSI Class 1 plastic-protected steel wire, all-plastic bar supports, or CRSI Class 2 stainless steel bar supports.
- D. Steel Tie Wire: ASTM A1064/A1064M, annealed steel, not less than 0.0508 inch in diameter.
 - 1. Finish: Plain, ASTM A884/A884M, Class A, Type 1, epoxy coated, with less than 2 percent damaged coating in each 12-inch wire length.

2.4 FABRICATING REINFORCEMENT

- A. Fabricate steel reinforcement according to CRSI's "Manual of Standard Practice."

PART 3 - EXECUTION

3.1 PREPARATION

- A. Protection of In-Place Conditions:

1. Do not cut or puncture vapor retarder.
2. Repair damage and reseal vapor retarder before placing concrete.

- B. Clean reinforcement of loose rust and mill scale, earth, ice, and other foreign materials that reduce bond to concrete.

3.2 INSTALLATION OF STEEL REINFORCEMENT

- A. Comply with CRSI's "Manual of Standard Practice" for placing and supporting reinforcement.
- B. Accurately position, support, and secure reinforcement against displacement.
1. Locate and support reinforcement with bar supports to maintain minimum concrete cover.
 2. Do not tack weld crossing reinforcing bars.
- C. Preserve clearance between bars of not less than 1 inch, not less than one bar diameter, or not less than 1-1/3 times size of large aggregate, whichever is greater.
- D. Provide concrete coverage in accordance with ACI 318.
- E. Set wire ties with ends directed into concrete, not toward exposed concrete surfaces.
- F. Splices: Lap splices as indicated on Drawings.
1. Bars indicated to be continuous, and all vertical bars to be lapped not less than 36 bar diameters at splices, or 24 inches, whichever is greater.
 2. Stagger splices in accordance with ACI 318.
 3. Mechanical Splice Couplers: Install in accordance with manufacturer's instructions.
 4. Weld reinforcing bars in accordance with AWS D1.4/D 1.4M, where indicated on Drawings.
- G. Install structural thermal break insulated connection system in accordance with manufacturer's instructions.
- H. Install welded-wire reinforcement in longest practicable lengths.
1. Support welded-wire reinforcement in accordance with CRSI "Manual of Standard Practice."
 - a. For reinforcement less than W4.0 or D4.0, continuous support spacing to not exceed 12 inches.
 2. Lap edges and ends of adjoining sheets at least one wire spacing plus 2 inches for plain wire and 8 inches for deformed wire.
 3. Offset laps of adjoining sheet widths to prevent continuous laps in either direction.
 4. Lace overlaps with wire.

- I. Epoxy-Coated Reinforcement: Repair cut and damaged epoxy coatings with epoxy repair coating in accordance with ASTM D3963/D3963M.

3.3 JOINTS

- A. Construction Joints: Install so strength and appearance of concrete are not impaired, at locations indicated or as approved by Architect.
 1. Place joints perpendicular to main reinforcement.
 2. Continue reinforcement across construction joints unless otherwise indicated.
 3. Do not continue reinforcement through sides of strip placements of floors and slabs.
- B. Doweled Joints: Install dowel bars and support assemblies at joints where indicated. Lubricate or asphalt coat one-half of dowel length, to prevent concrete bonding to one side of joint.

3.4 INSTALLATION TOLERANCES

- A. Comply with ACI 117.

3.5 FIELD QUALITY CONTROL

- A. Special Inspections: At Owner's discretion a qualified testing and inspection agency will be retained for a specific activity as determined by the owner to perform field tests and inspections and prepare test reports to the owner.
- B. Testing Agency: Contractor will engage a qualified testing and inspecting agency to perform tests and inspections and to submit reports to the Architect for approval.

END OF SECTION 032000

SECTION 033000 - CAST-IN-PLACE CONCRETE

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Cast-in-place concrete, including concrete materials, mixture design, placement procedures, and finishes.

B. Related Requirements:

1. Section 031000 "Concrete Forming and Accessories" for form-facing materials, form liners, insulating concrete forms, and waterstops.
2. Section 032000 "Concrete Reinforcing" for steel reinforcing bars and welded-wire reinforcement.
3. Section 312000 "Earth Moving" for drainage fill under slabs-on-ground.
4. Section 321313 "Concrete Paving" for concrete walks.

1.2 DEFINITIONS

- A. Cementitious Materials: Portland cement alone or in combination with one or more of the following: blended hydraulic cement, fly ash, slag cement, other pozzolans, and silica fume; materials subject to compliance with requirements.

- B. Water/Cement Ratio (w/cm): The ratio by weight of water to cementitious materials.

1.3 ACTION SUBMITTALS

A. Product Data: For each of the following.

1. Portland cement.
2. Fly ash.
3. Slag cement.
4. Blended hydraulic cement.
5. Silica fume.
6. Performance-based hydraulic cement
7. Aggregates.
8. Admixtures:
 - a. Include limitations of use, including restrictions on cementitious materials, supplementary cementitious materials, air entrainment, aggregates, temperature at time of concrete placement, relative humidity at time of concrete placement, curing conditions, and use of other admixtures.

9. Color pigments.
10. Fiber reinforcement.
11. Vapor retarders.
12. Floor and slab treatments.
13. Liquid floor treatments.
14. Joint fillers.
15. Repair materials.

B. Design Mixtures: For each concrete mixture, include the following:

1. Mixture identification.
2. Minimum 28-day compressive strength.
3. Durability exposure class.
4. Maximum w/cm.
5. Calculated equilibrium unit weight, for lightweight concrete.
6. Slump limit.
7. Air content.
8. Nominal maximum aggregate size.
9. Steel-fiber reinforcement content.
10. Synthetic micro-fiber content.
11. Indicate amounts of mixing water to be withheld for later addition at Project site if permitted.
12. Intended placement method.
13. Submit alternate design mixtures when characteristics of materials, Project conditions, weather, test results, or other circumstances warrant adjustments.

C. Shop Drawings:

1. Construction Joint Layout: Indicate proposed construction joints required to construct the structure.
 - a. Location of construction joints is subject to approval of the Architect.

D. Concrete Schedule: For each location of each Class of concrete indicated in "Concrete Mixtures" Article, including the following:

1. Concrete Class designation.
2. Location within Project.
3. Exposure Class designation.
4. Formed Surface Finish designation and final finish.
5. Final finish for floors.
6. Curing process.
7. Floor treatment if any.

1.4 INFORMATIONAL SUBMITTALS

A. Qualification Data: For the following:

1. Installer: Include copies of applicable ACI certificates.
2. Ready-mixed concrete manufacturer.

3. Testing agency: Include copies of applicable ACI certificates.

B. Material Certificates: For each of the following, signed by manufacturers:

1. Cementitious materials.
2. Admixtures.
3. Fiber reinforcement.
4. Curing compounds.
5. Floor and slab treatments.
6. Bonding agents.
7. Adhesives.
8. Vapor retarders.
9. Semirigid joint filler.
10. Joint-filler strips.
11. Repair materials.

C. Material Test Reports: For the following, from a qualified testing agency:

1. Portland cement.
2. Fly ash.
3. Slag cement.
4. Blended hydraulic cement.
5. Silica fume.
6. Performance-based hydraulic cement.
7. Aggregates.
8. Admixtures:

- a. Permeability-Reducing Admixture: Include independent test reports, indicating compliance with specified requirements, including dosage rate used in test.

D. Floor surface flatness and levelness measurements report, indicating compliance with specified tolerances.

E. Research Reports:

1. For concrete admixtures in accordance with ICC's Acceptance Criteria AC198.
2. For sheet vapor retarder/termite barrier, showing compliance with ICC AC380.

F. Field quality-control reports.

1.5 QUALITY ASSURANCE

A. Installer Qualifications: A qualified installer who employs Project personnel qualified as an ACI-certified Flatwork Technician and Finisher and a supervisor who is a certified ACI Flatwork Concrete Finisher/Technician or an ACI Concrete Flatwork Technician with experience installing and finishing concrete, incorporating permeability-reducing admixtures.

1. Post-Installed Concrete Anchors Installers: ACI-certified Adhesive Anchor

Installer.

- B. Ready-Mixed Concrete Manufacturer Qualifications: A firm experienced in manufacturing ready-mixed concrete products and that complies with ASTM C94/C94M requirements for production facilities and equipment.
 - 1. Manufacturer certified in accordance with NRMCA's "Certification of Ready Mixed Concrete Production Facilities."

1.6 PRECONSTRUCTION TESTING

- A. Preconstruction Testing Service: Engage a qualified testing agency to perform preconstruction testing on each concrete mixture.
 - 1. Include the following information in each test report:
 - a. Admixture dosage rates.
 - b. Slump.
 - c. Air content.
 - d. Seven-day compressive strength.
 - e. 28-day compressive strength.
 - f. Permeability.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Comply with ASTM C94/C94M and ACI 301.

1.8 FIELD CONDITIONS

- A. Cold-Weather Placement: Comply with ACI 301 and ACI 306.1 and as follows.
 - 1. Protect concrete work from physical damage or reduced strength that could be caused by frost, freezing actions, or low temperatures.
 - 2. When average high and low temperature is expected to fall below 40 deg F for three successive days, maintain delivered concrete mixture temperature within the temperature range required by ACI 301.
 - 3. Do not use frozen materials or materials containing ice or snow.
 - 4. Do not place concrete in contact with surfaces less than 40 deg F, other than reinforcing steel.
 - 5. Do not use calcium chloride, salt, or other materials containing antifreeze agents or chemical accelerators unless otherwise specified and approved in mixture designs.
- B. Hot-Weather Placement: Comply with ACI 301 and ACI 305.1, and as follows:
 - 1. Maintain concrete temperature at time of discharge to not exceed 95 deg F.
 - 2. Fog-spray forms, steel reinforcement, and subgrade just before placing concrete. Keep subgrade uniformly moist without standing water, soft spots, or dry areas.

1.9 WARRANTY

- A. **Manufacturer's Warranty:** Manufacturer agrees to furnish replacement sheet vapor retarder/termite barrier material and accessories for sheet vapor retarder/ termite barrier and accessories that do not comply with requirements or that fail to resist penetration by termites within specified warranty period.

1. Warranty Period: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 CONCRETE, GENERAL

- A. **ACI Publications:** Comply with ACI 301 unless modified by requirements in the Contract Documents.

2.2 CONCRETE MATERIALS

- A. **Source Limitations:**

1. Obtain all concrete mixtures from a single ready-mixed concrete manufacturer for entire Project.
2. Obtain each type or class of cementitious material of the same brand from the same manufacturer's plant.
3. Obtain aggregate from single source.
4. Obtain each type of admixture from single source from single manufacturer.

- B. **Cementitious Materials:**

1. Portland Cement: ASTM C150/C150M, Type I, gray.
2. Fly Ash: ASTM C618, Class C or F.
3. Slag Cement: ASTM C989/C989M, Grade 100 or 120.
4. Performance-Based Hydraulic Cement: ASTM C1157/C1157M: Type GU, general use.

- C. **Normal-Weight Aggregates:** ASTM C33/C33M, Class 3S coarse aggregate or better, graded. Provide aggregates from a single source.

1. **Alkali-Silica Reaction:** Comply with one of the following:
 - a. Expansion Result of Aggregate: Not more than 0.04 percent at one-year when tested in accordance with ASTM C1293.
 - b. Expansion Results of Aggregate and Cementitious Materials in Combination: Not more than 0.10 percent at an age of 16 days when tested in accordance with ASTM C1567.
 - c. Alkali Content in Concrete: Not more than 4 lb./cu. yd. for moderately reactive aggregate or 3 lb./cu. yd. for highly reactive aggregate, when tested in accordance with ASTM C1293 and categorized in accordance

with ASTM C1778, based on alkali content being calculated in accordance with ACI 301.

2. Maximum Coarse-Aggregate Size: 1-1/2 inch nominal.
 3. Fine Aggregate: Free of materials with deleterious reactivity to alkali in cement.
- D. Water and Water Used to Make Ice: ASTM C94/C94M, potable or, complying with ASTM C1602/C1602M, including all limits listed in Table 2 and the requirements of paragraph 5.4

2.3 REPAIR MATERIALS

- A. Repair Underlayment: Cement-based, polymer-modified, self-leveling product that can be applied in thicknesses from 1/8 inch and that can be feathered at edges to match adjacent floor elevations.
1. Cement Binder: ASTM C150/C150M portland cement or hydraulic or blended hydraulic cement, as defined in ASTM C219.
 2. Primer: Product of underlayment manufacturer recommended for substrate, conditions, and application.
 3. Aggregate: Well-graded, washed gravel, 1/8 to 1/4 inch or coarse sand, as recommended by underlayment manufacturer.
 4. Compressive Strength: Not less than 4100 psi at 28 days when tested in accordance with ASTM C109/C109M.
- B. Repair Overlayment: Cement-based, polymer-modified, self-leveling product that can be applied in thicknesses from 1/4 inch and that can be filled in over a scarified surface to match adjacent floor elevations.
1. Cement Binder: ASTM C150/C150M portland cement or hydraulic or blended hydraulic cement, as defined in ASTM C219.
 2. Primer: Product of topping manufacturer recommended for substrate, conditions, and application.
 3. Aggregate: Well-graded, washed gravel, 1/8 to 1/4 inch or coarse sand as recommended by topping manufacturer.
 4. Compressive Strength: Not less than 5000 psi at 28 days when tested in accordance with ASTM C109/C109M.

2.4 CONCRETE MIXTURES, GENERAL

- A. Prepare design mixtures for each type and strength of concrete, proportioned on the basis of laboratory trial mixture or field test data, or both, in accordance with ACI 301.
1. Use a qualified testing agency for preparing and reporting proposed mixture designs, based on laboratory trial mixtures.
- B. Cementitious Materials: Limit percentage, by weight, of cementitious materials other than portland cement in concrete as follows:

1. Fly Ash or Other Pozzolans: 25 percent by mass.
2. Slag Cement: 50 percent by mass.
3. Silica Fume: 10 percent by mass.
4. Total of Fly Ash or Other Pozzolans, Slag Cement, and Silica Fume: 50 percent by mass, with fly ash or pozzolans not exceeding 25 percent by mass and silica fume not exceeding 10 percent by mass.
5. Total of Fly Ash or Other Pozzolans and Silica Fume: 35 percent by mass with fly ash or pozzolans not exceeding 25 percent by mass and silica fume not exceeding 10 percent by mass.

C. Admixtures: Use admixtures in accordance with manufacturer's written instructions.

1. Use water-reducing, or, plasticizing admixture in concrete, as required, for placement and workability.
2. Use water-reducing and -retarding admixture when required by high temperatures, low humidity, or other adverse placement conditions.
3. Use water-reducing admixture in pumped concrete,, concrete for heavy-use industrial slabs, and, concrete with a w/cm below 0.50.
4. Use corrosion-inhibiting admixture in concrete mixtures where indicated.
5. Use permeability-reducing admixture in concrete mixtures where indicated.

2.5 CONCRETE MIXTURES

A. Class A: Normal-weight concrete used for footings, grade beams, and tie beams.

1. Exposure Class: ACI 318 F3.
2. Minimum Compressive Strength: 4000 psi at 28 days.
3. Air Content:
 - a. Exposure Classes F2 and F3: 6 percent, plus or minus 1.5 percent at point of delivery for concrete containing 3/4-inch nominal maximum aggregate size.

B. Class B: Normal-weight concrete used for foundation walls.

1. Exposure Class: ACI 318 F3.
2. Minimum Compressive Strength: 4000 psi at 28 days.
3. Air Content:
 - a. Exposure Classes F2 and F3: 6 percent, plus or minus 1.5 percent at point of delivery for concrete containing 3/4-inch nominal maximum aggregate size.

C. Class C: Normal-weight concrete used for interior slabs-on-ground.

1. Exposure Class: ACI 318 C2.
2. Minimum Compressive Strength: 4000 psi at 28 days or as specified by equipment manufacturer specification for mounting pads.
3. Minimum Cementitious Materials Content: 520 lb/cu. yd.
4. Air Content:

- a. Do not use an air-entraining admixture or allow total air content to exceed 3 percent for concrete used in trowel-finished floors.
5. Limit water-soluble, chloride-ion content in hardened concrete to 3 percent by weight of cement.

2.6 CONCRETE MIXING

- A. Ready-Mixed Concrete: Measure, batch, mix, and deliver concrete in accordance with ASTM C94/C94M and ASTM C1116/C1116M, and furnish batch ticket information.
- B. Project-Site Mixing: Measure, batch, and mix concrete materials and concrete in accordance with ASTM C94/C94M. Mix concrete materials in appropriate drum-type batch machine mixer.
 1. For mixer capacity of 1 cu. yd. or smaller, continue mixing at least 1-1/2 minutes, but not more than five minutes after ingredients are in mixer, before any part of batch is released.
 2. For mixer capacity larger than 1 cu. yd., increase mixing time by 15 seconds for each additional 1 cu. yd.
 3. Provide batch ticket for each batch discharged and used in the Work, indicating Project identification name and number, date, mixture type, mixture time, quantity, and amount of water added. Record approximate location of final deposit in structure.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verification of Conditions:
 1. Before placing concrete, verify that installation of concrete forms, accessories, and reinforcement, and embedded items is complete and that required inspections have been performed.
 2. Do not proceed until unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Provide reasonable auxiliary services to accommodate field testing and inspections, acceptable to testing agency, including the following:
 1. Daily access to the Work.
 2. Incidental labor and facilities necessary to facilitate tests and inspections.
 3. Secure space for storage, initial curing, and field curing of test samples, including source of water and continuous electrical power at Project site during site curing period for test samples.
 4. Security and protection for test samples and for testing and inspection equipment

at Project site.

3.3 INSTALLATION OF EMBEDDED ITEMS

- A. Place and secure anchorage devices and other embedded items required for adjoining Work that is attached to or supported by cast-in-place concrete.
 - 1. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 2. Install anchor rods, accurately located, to elevations required and complying with tolerances in Section 7.5 of ANSI/AISC 303.
 - 3. See manufacturer's requirements for generator, HVAC equipment, all electrical gear and any other pad mounted equipment indicated on the drawings for any conduit, piping, ductwork, anchorage or other attachment/penetration to concrete slab.

3.4 INSTALLATION OF VAPOR RETARDER

- A. Sheet Vapor Retarders: Place, protect, and repair sheet vapor retarder in accordance with ASTM E1643 and manufacturer's written instructions.
 - 1. Install vapor retarder with longest dimension parallel with direction of concrete pour.
 - 2. Face laps away from exposed direction of concrete pour.
 - 3. Lap vapor retarder over footings and grade beams not less than 6 inches, sealing vapor retarder to concrete.
 - 4. Lap joints 6 inches and seal with manufacturer's recommended tape.
 - 5. Terminate vapor retarder at the top of floor slabs, grade beams, and pile caps, sealing entire perimeter to floor slabs, grade beams, foundation walls, or pile caps.
 - 6. Seal penetrations in accordance with vapor retarder manufacturer's instructions.
 - 7. Protect vapor retarder during placement of reinforcement and concrete.
 - a. Repair damaged areas by patching with vapor retarder material, overlapping damages area by 6 inches on all sides, and sealing to vapor retarder.
- B. Bituminous Vapor Retarders: Place, protect, and repair bituminous vapor retarder in accordance with manufacturer's written instructions.

3.5 JOINTS

- A. Construct joints true to line, with faces perpendicular to surface plane of concrete.
- B. Construction Joints: Coordinate with floor slab pattern and concrete placement sequence.
 - 1. Install so strength and appearance of concrete are not impaired, at locations

- indicated on Drawings or as approved by Architect.
2. Place joints perpendicular to main reinforcement.
 - a. Continue reinforcement across construction joints unless otherwise indicated.
 - b. Do not continue reinforcement through sides of strip placements of floors and slabs.
 3. Locate joints for beams, slabs, joists, and girders at third points of spans. Offset joints in girders a minimum distance of twice the beam width from a beam-girder intersection.
 4. Locate horizontal joints in walls and columns at underside of floors, slabs, beams, and girders and at the top of footings or floor slabs.
 5. Use a bonding agent at locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.
 6. Use epoxy-bonding adhesive at locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.
- C. Control Joints in Slabs-on-Ground: Form weakened-plane control joints, sectioning concrete into areas as indicated. Construct control joints for a depth equal to at least 25% or 1" of concrete thickness as follows:
1. Grooved Joints: Form control joints after initial floating by grooving and finishing each edge of joint to a radius of 1/8 inch. Repeat grooving of control joints after applying surface finishes. Eliminate groover tool marks on concrete surfaces.
 2. Sawed Joints: Form control joints with power saws equipped with shatterproof abrasive or diamond-rimmed blades. Cut 1/8-inch- wide joints into concrete when cutting action does not tear, abrade, or otherwise damage surface and before concrete develops random cracks.
- D. Isolation Joints in Slabs-on-Ground: After removing formwork, install joint-filler strips at slab junctions with vertical surfaces, such as column pedestals, foundation walls, grade beams, and other locations, as indicated.
1. Extend joint-filler strips full width and depth of joint, terminating flush with finished concrete surface unless otherwise indicated on Drawings.
 2. Terminate full-width joint-filler strips not less than 1/2 inch or more than 1 inch below finished concrete surface, where joint sealants, specified in Section 079200 "Joint Sealants," are indicated.
 3. Install joint-filler strips in lengths as long as practicable. Where more than one length is required, lace or clip sections together.
- E. Doweled Joints:
1. Install dowel bars and support assemblies at joints where indicated on Drawings.
 2. Lubricate or asphalt coat one-half of dowel bar length to prevent concrete bonding to one side of joint.
- F. Dowel Plates: Install dowel plates at joints where indicated on Drawings.

3.6 CONCRETE PLACEMENT

- A. Before placing concrete, verify that installation of formwork, reinforcement, embedded items, and vapor retarder is complete and that required inspections are completed.
 - 1. Immediately prior to concrete placement, inspect vapor retarder for damage and deficient installation, and repair defective areas.
 - 2. Provide continuous inspection of vapor retarder during concrete placement and make necessary repairs to damaged areas as Work progresses.
- B. Notify Architect and testing and inspection agencies 24 hours prior to commencement of concrete placement.
- C. Do not add water to concrete during delivery, at Project site, or during placement unless approved by Architect in writing, but not to exceed the amount indicated on the concrete delivery ticket.
 - 1. Do not add water to concrete after adding high-range water-reducing admixtures to mixture.
- D. Before test sampling and placing concrete, water may be added at Project site, subject to limitations of ACI 301, but not to exceed the amount indicated on the concrete delivery ticket.
 - 1. Do not add water to concrete after adding high-range water-reducing admixtures to mixture.
- E. Deposit concrete continuously in one layer or in horizontal layers of such thickness that no new concrete is placed on concrete that has hardened enough to cause seams or planes of weakness.
 - 1. If a section cannot be placed continuously, provide construction joints as indicated.
 - 2. Deposit concrete to avoid segregation.
 - 3. Deposit concrete in horizontal layers of depth not to exceed formwork design pressures and in a manner to avoid inclined construction joints.
 - 4. Consolidate placed concrete with mechanical vibrating equipment in accordance with ACI 301.
 - a. Do not use vibrators to transport concrete inside forms.
 - b. Insert and withdraw vibrators vertically at uniformly spaced locations to rapidly penetrate placed layer and at least 6 inches into preceding layer.
 - c. Do not insert vibrators into lower layers of concrete that have begun to lose plasticity.
 - d. At each insertion, limit duration of vibration to time necessary to consolidate concrete, and complete embedment of reinforcement and other embedded items without causing mixture constituents to segregate.
- F. Deposit and consolidate concrete for floors and slabs in a continuous operation, within limits of construction joints, until placement of a panel or section is complete.

1. Do not place concrete floors and slabs in a checkerboard sequence.
2. Consolidate concrete during placement operations, so concrete is thoroughly worked around reinforcement and other embedded items and into corners.
3. Maintain reinforcement in position on chairs during concrete placement.
4. Screed slab surfaces with a straightedge and strike off to correct elevations.
5. Level concrete, cut high areas, and fill low areas.
6. Slope surfaces uniformly to drains where required.
7. Begin initial floating using bull floats or darbies to form a uniform and open-textured surface plane, before excess bleedwater appears on the surface.
8. Do not further disturb slab surfaces before starting finishing operations.

3.7 FINISHING FORMED SURFACES

A. As-Cast Surface Finishes:

1. ACI 301 Surface Finish SF-1.0: As-cast concrete texture imparted by form-facing material.
 - a. Patch voids larger than 1-1/2 inches wide or 1/2 inch deep.
 - b. Remove projections larger than 1 inch.
 - c. Tie holes do not require patching.
 - d. Surface Tolerance: ACI 117-10 Class D.
 - e. Apply to concrete surfaces not exposed to public view.
2. ACI 301 Surface Finish SF-2.0: As-cast concrete texture imparted by form-facing material, arranged in an orderly and symmetrical manner with a minimum of seams.
 - a. Patch voids larger than 3/4 inch wide or 1/2 inch deep.
 - b. Remove projections larger than 1/4 inch.
 - c. Patch tie holes.
 - d. Surface Tolerance: ACI 117 Class B.
 - e. Locations: Apply to concrete surfaces exposed to public view.
3. ACI 301 Surface Finish SF-3.0:
 - a. Patch voids larger than 3/4 inch wide or 1/2 inch deep.
 - b. Remove projections larger than 1/8 inch.
 - c. Patch tie holes.
 - d. Surface Tolerance: ACI 117 Class A.

B. Related Unformed Surfaces:

1. At tops of walls, horizontal offsets, and similar unformed surfaces adjacent to formed surfaces, strike off smooth and finish with a color and texture matching adjacent formed surfaces.
2. Continue final surface treatment of formed surfaces uniformly across adjacent unformed surfaces unless otherwise indicated.

3.8 FINISHING FLOORS AND SLABS

- A. Comply with ACI 302.1R recommendations for screeding, restraighening, and finishing operations for concrete surfaces. Do not wet concrete surfaces.
- B. Scratch Finish:
 - 1. While still plastic, texture concrete surface that has been screeded and bull-floated or darbied.
 - 2. Use stiff brushes, brooms, or rakes to produce a profile depth of 1/4 inch in one direction.
 - 3. Apply scratch finish to surfaces to receive mortar setting beds for bonded cementitious floor finishes.
- C. Float Finish:
 - 1. When bleedwater sheen has disappeared and concrete surface has stiffened sufficiently to permit operation of specific float apparatus, consolidate concrete surface with power-driven floats or by hand floating if area is small or inaccessible to power-driven floats.
 - 2. Repeat float passes and restraighening until surface is left with a uniform, smooth, granular texture and complies with ACI 117 tolerances for conventional concrete.
 - 3. Apply float finish to surfaces to receive trowel finish.
- D. Trowel Finish:
 - 1. After applying float finish, apply first troweling and consolidate concrete by hand or power-driven trowel.
 - 2. Continue troweling passes and restraighen until surface is free of trowel marks and uniform in texture and appearance.
 - 3. Grind smooth any surface defects that would telegraph through applied coatings or floor coverings.
 - 4. Do not add water to concrete surface.
 - 5. Do not apply hard-troweled finish to concrete, which has a total air content greater than 3 percent.
 - 6. Apply a trowel finish to surfaces exposed to view.
 - 7. Finish surfaces to the following tolerances, in accordance with ASTM E1155, for a randomly trafficked floor surface:
 - a. Slabs on Ground:
 - 1) Finish and measure surface so gap at any point between concrete surface and an unleveled, freestanding, 10-ft.- long straightedge resting on two high spots and placed anywhere on the surface does not exceed 1/4 inch.
 - 2) Specified overall values of flatness, FF 25; and of levelness, FL 20; with minimum local values of flatness, FF 17; and of levelness, FL 15.
 - 3) Specified overall values of flatness, FF 35; and of levelness, FL 25; with minimum local values of flatness, FF 24; and of levelness,

- 4) Specified overall values of flatness, FF 45; and of levelness, FL 35; with minimum local values of flatness, FF 30; and of levelness, FL 24.
 - 5) Specified overall values of flatness, FF 50; and of levelness, FL 25; with minimum local values of flatness, FF 40; and of levelness, FL 17.
- b. Suspended Slabs:
- 1) Finish and measure surface so gap at any point between concrete surface and an unlevelled, freestanding, 10-ft.- long straightedge resting on two high spots and placed anywhere on the surface does not exceed 1/4 inch.
 - 2) Specified overall values of flatness, FF 35; and of levelness, FL 20; with minimum local values of flatness, FF 24; and of levelness, FL 15.
 - 3) Specified overall values of flatness, FF 45; and of levelness, FL 35; with minimum local values of flatness, FF 30; and of levelness, FL 24.
- E. Trowel and Fine-Broom Finish: Apply a first trowel finish to surfaces indicated on Drawings. While concrete is still plastic, slightly scarify surface with a fine broom perpendicular to main traffic route.
1. Coordinate required final finish with Architect before application.
 2. Comply with flatness and levelness tolerances for trowel-finished floor surfaces.
- F. Broom Finish: Apply a broom finish to exterior concrete platforms, pads, steps, ramps, and locations indicated on Drawings.
1. Immediately after float finishing, slightly roughen trafficked surface by brooming with fiber-bristle broom perpendicular to main traffic route.
 2. Coordinate required final finish with Architect before application.
- G. Slip-Resistive Finish: Before final floating, apply slip-resistive aggregate finish to concrete stair treads, platforms, ramps as indicated on Drawings
1. Apply in accordance with manufacturer's written instructions and as follows:
 - a. Uniformly spread as specified by manufacturer of dampened slip-resistive aggregate over surface in one or two applications.
 - b. Tamp aggregate flush with surface, but do not force below surface.
 - c. After broadcasting and tamping, apply float finish.
 - d. After curing, lightly work surface with a steel wire brush or an abrasive stone and water to expose slip-resistive aggregate.

3.9 INSTALLATION OF MISCELLANEOUS CONCRETE ITEMS

- A. Filling In:

1. Fill in holes and openings left in concrete structures after Work of other trades is in place unless otherwise indicated.
 2. Mix, place, and cure concrete, as specified, to blend with in-place construction.
 3. Provide other miscellaneous concrete filling indicated or required to complete the Work.
- B. Curbs: Provide monolithic finish to interior curbs by stripping forms while concrete is still green and by steel-troweling surfaces to a hard, dense finish with corners, intersections, and terminations slightly rounded.
- C. Equipment Bases and Foundations:
1. Coordinate sizes and locations of concrete bases with actual equipment provided.
 2. Construct concrete bases 6 inches high unless otherwise indicated on Drawings, and extend base not less than 6 inches in each direction beyond the maximum dimensions of supported equipment unless otherwise indicated on Drawings, or unless required for seismic anchor support.
 3. Minimum Compressive Strength: 4000 psi at 28 days.
 4. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch centers around the full perimeter of concrete base.
 5. For supported equipment, install epoxy-coated anchor bolts that extend through concrete base and anchor into structural concrete substrate.
 6. Prior to pouring concrete, place and secure anchorage devices.
 - a. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - b. Cast anchor-bolt insert into bases.
 - c. Install anchor bolts to elevations required for proper attachment to supported equipment.
- D. Steel Pan Stairs: Provide concrete fill for steel pan stair treads, landings, and associated items.
1. Cast-in inserts and accessories, as shown on Drawings.
 2. Screed, tamp, and trowel finish concrete surfaces.

3.10 CONCRETE CURING

- A. Protect freshly placed concrete from premature drying and excessive cold or hot temperatures.
1. Comply with ACI 301 and ACI 306.1 for cold weather protection during curing.
 2. Comply with ACI 301 and ACI 305.1 for hot-weather protection during curing.
 3. Maintain moisture loss no more than 0.2 lb/sq. ft. x h before and during finishing operations.
- B. Curing Formed Surfaces: Comply with ACI 308.1 as follows:

1. Cure formed concrete surfaces, including underside of beams, supported slabs, and other similar surfaces.
 2. Cure concrete containing color pigments in accordance with color pigment manufacturer's instructions.
 3. If forms remain during curing period, moist cure after loosening forms.
 4. If removing forms before end of curing period, continue curing for remainder of curing period, as follows:
 - a. Continuous Fogging: Maintain standing water on concrete surface until final setting of concrete.
 - b. Continuous Sprinkling: Maintain concrete surface continuously wet.
 - c. Absorptive Cover: Pre-dampen absorptive material before application; apply additional water to absorptive material to maintain concrete surface continuously wet.
 - d. Water-Retention Sheeting Materials: Cover exposed concrete surfaces with sheeting material, taping, or lapping seams.
 - e. Membrane-Forming Curing Compound: Apply uniformly in continuous operation by power spray or roller in accordance with manufacturer's written instructions.
 - 1) Recoat areas subject to heavy rainfall within three hours after initial application.
 - 2) Maintain continuity of coating and repair damage during curing period.
- C. Curing Unformed Surfaces: Comply with ACI 308.1 as follows:
1. Begin curing immediately after finishing concrete.
 2. Interior Concrete Floors:
 - a. Floors to Receive Floor Coverings Specified in Other Sections: Contractor has option of the following:
 - 1) Absorptive Cover: As soon as concrete has sufficient set to permit application without marring concrete surface, install prewetted absorptive cover over entire area of floor.
 - a) Lap edges and ends of absorptive cover not less than 12 inches.
 - b) Maintain absorptive cover water saturated, and in place, for duration of curing period, but not less than seven days.
 - 2) Moisture-Retaining-Cover Curing: Cover concrete surfaces with moisture-retaining cover for curing concrete, placed in widest practicable width, with sides and ends lapped at least 12 inches, and sealed by waterproof tape or adhesive.
 - a) Immediately repair any holes or tears during curing period, using cover material and waterproof tape.
 - b) Cure for not less than seven days.

3) Ponding or Continuous Sprinkling of Water: Maintain concrete surfaces continuously wet for not less than seven days, utilizing one, or a combination of, the following:

- a) Water.
- b) Continuous water-fog spray.

b. Floors to Receive Polished Finish: Contractor has option of the following:

1) Absorptive Cover: As soon as concrete has sufficient set to permit application without marring concrete surface, install prewetted absorptive cover over entire area of floor.

- a) Lap edges and ends of absorptive cover not less than 12 inches.
- b) Maintain absorptive cover water saturated, and in place, for duration of curing period, but not less than seven days.

2) Ponding or Continuous Sprinkling of Water: Maintain concrete surfaces continuously wet for not less than seven days, utilizing one, or a combination of, the following:

- a) Water.
- b) Continuous water-fog spray.

c. Floors to Receive Urethane Flooring:

1) As soon as concrete has sufficient set to permit application without marring concrete surface, install prewetted absorptive cover over entire area of floor.

2) Rewet absorptive cover, and cover immediately with polyethylene moisture-retaining cover with edges lapped 6 inches and sealed in place.

3) Secure polyethylene moisture-retaining cover in place to prohibit air from circulating under polyethylene moisture-retaining cover.

4) Leave absorptive cover and polyethylene moisture-retaining cover in place for duration of curing period, but not less than 28 days.

3.11 TOLERANCES

- A. Conform to ACI 117.

3.12 JOINT FILLING

- A. Prepare, clean, and install joint filler in accordance with manufacturer's written instructions.

- 1. Do not fill joints until construction traffic has permanently ceased.

- B. Remove dirt, debris, saw cuttings, curing compounds, and sealers from joints; leave contact faces of joints clean and dry.
- C. Install semi-rigid joint filler full depth in saw-cut joints and at least 2 inches deep in formed joints.
- D. Overfill joint, and trim joint filler flush with top of joint after hardening.

3.13 CONCRETE SURFACE REPAIRS

- A. Defective Concrete:
 - 1. Repair and patch defective areas when approved by Architect.
 - 2. Remove and replace concrete that cannot be repaired and patched to Architect's approval.
- B. Patching Mortar: Mix dry-pack patching mortar, consisting of 1-part portland cement to 2-1/2 parts fine aggregate passing a No. 16 sieve, using only enough water for handling and placing.
- C. Repairing Formed Surfaces: Surface defects include color and texture irregularities, cracks, spalls, air bubbles, honeycombs, rock pockets, fins and other projections on the surface, and stains and other discolorations that cannot be removed by cleaning.
 - 1. Immediately after form removal, cut out honeycombs, rock pockets, and voids more than 1/2 inch in any dimension to solid concrete.
 - a. Limit cut depth to 3/4 inch.
 - b. Make edges of cuts perpendicular to concrete surface.
 - c. Clean, dampen with water, and brush-coat holes and voids with bonding agent.
 - d. Fill and compact with patching mortar before bonding agent has dried.
 - e. Fill form-tie voids with patching mortar or cone plugs secured in place with bonding agent.
 - 2. Repair defects on surfaces exposed to view by blending white portland cement and standard portland cement, so that, when dry, patching mortar matches surrounding color.
 - a. Patch a test area at inconspicuous locations to verify mixture and color match before proceeding with patching.
 - b. Compact mortar in place and strike off slightly higher than surrounding surface.
 - 3. Repair defects on concealed formed surfaces that will affect concrete's durability and structural performance as determined by Architect.
- D. Repairing Unformed Surfaces:
 - 1. Test unformed surfaces, such as floors and slabs, for finish, and verify surface

tolerances specified for each surface.

- a. Correct low and high areas.
 - b. Test surfaces sloped to drain for trueness of slope and smoothness; use a sloped template.
2. Repair finished surfaces containing surface defects, including spalls, popouts, honeycombs, rock pockets, crazing, and cracks in excess of 0.01 inch wide or that penetrate to reinforcement or completely through unreinforced sections regardless of width, and other objectionable conditions.
 3. After concrete has cured at least 14 days, correct high areas by grinding.
 4. Correct localized low areas during, or immediately after, completing surface-finishing operations by cutting out low areas and replacing with patching mortar.
 - a. Finish repaired areas to blend into adjacent concrete.
 5. Correct other low areas scheduled to receive floor coverings with a repair underlayment.
 - a. Prepare, mix, and apply repair underlayment and primer in accordance with manufacturer's written instructions to produce a smooth, uniform, plane, and level surface.
 - b. Feather edges to match adjacent floor elevations.
 6. Correct other low areas scheduled to remain exposed with repair topping.
 - a. Cut out low areas to ensure a minimum repair topping depth of 1/4 inch to match adjacent floor elevations.
 - b. Prepare, mix, and apply repair topping and primer in accordance with manufacturer's written instructions to produce a smooth, uniform, plane, and level surface.
 7. Repair defective areas, except random cracks and single holes 1 inch or less in diameter, by cutting out and replacing with fresh concrete.
 - a. Remove defective areas with clean, square cuts, and expose steel reinforcement with at least a 3/4-inch clearance all around.
 - b. Dampen concrete surfaces in contact with patching concrete and apply bonding agent.
 - c. Mix patching concrete of same materials and mixture as original concrete, except without coarse aggregate.
 - d. Place, compact, and finish to blend with adjacent finished concrete.
 - e. Cure in same manner as adjacent concrete.
 8. Repair random cracks and single holes 1 inch or less in diameter with patching mortar.
 - a. Groove top of cracks and cut out holes to sound concrete, and clean off dust, dirt, and loose particles.
 - b. Dampen cleaned concrete surfaces and apply bonding agent.
 - c. Place patching mortar before bonding agent has dried.

- d. Compact patching mortar and finish to match adjacent concrete.
 - e. Keep patched area continuously moist for at least 72 hours.
- E. Perform structural repairs of concrete, subject to Architect's approval, using epoxy adhesive and patching mortar.
- F. Repair materials and installation not specified above may be used, subject to Architect's approval.

3.14 FIELD QUALITY CONTROL

- A. Special Inspections: At Owner's discretion a qualified testing and inspection agency will be retained for a specific activity as determined by the owner to perform field tests and inspections and prepare test reports to the owner.
- B. Testing Agency: Contractor will engage a qualified testing and inspecting agency to perform tests and inspections and to submit reports to the Architect for approval.
- 1. Testing agency to be responsible for providing curing container for composite samples on Site and verifying that field-cured composite samples are cured in accordance with ASTM C31/C31M.
 - 2. Testing agency to immediately report to Architect, Contractor, and concrete manufacturer any failure of Work to comply with Contract Documents.
 - 3. Testing agency to report results of tests and inspections, in writing, to Owner, Architect, Contractor, and concrete manufacturer within 48 hours of inspections and tests.
 - a. Test reports to include reporting requirements of ASTM C31/C31M, ASTM C39/C39M, and ACI 301, including the following as applicable to each test and inspection:
 - 1) Project name.
 - 2) Name of testing agency.
 - 3) Names and certification numbers of field and laboratory technicians performing inspections and testing.
 - 4) Name of concrete manufacturer.
 - 5) Date and time of inspection, sampling, and field testing.
 - 6) Date and time of concrete placement.
 - 7) Location in Work of concrete represented by samples.
 - 8) Date and time sample was obtained.
 - 9) Truck and batch ticket numbers.
 - 10) Design compressive strength at 28 days.
 - 11) Concrete mixture designation, proportions, and materials.
 - 12) Field test results.
 - 13) Information on storage and curing of samples before testing, including curing method and maximum and minimum temperatures during initial curing period.
 - 14) Type of fracture and compressive break strengths at seven days and 28 days.

- C. Batch Tickets: For each load delivered, submit three copies of batch delivery ticket to testing agency, indicating quantity, mix identification, admixtures, design strength, aggregate size, design air content, design slump at time of batching, and amount of water that can be added at Project site.
- D. Inspections:
1. Headed bolts and studs.
 2. Verification of use of required design mixture.
 3. Concrete placement, including conveying and depositing.
 4. Curing procedures and maintenance of curing temperature.
 5. Verification of concrete strength before removal of shores and forms from beams and slabs.
 6. Batch Plant Inspections: On a random basis, as determined by Architect.
- E. Concrete Tests: Testing of composite samples of fresh concrete obtained in accordance with ASTM C 172/C 172M to be performed in accordance with the following requirements:
1. Testing Frequency: Obtain one composite sample for each day's pour of each concrete mixture exceeding 5 cu. yd., but less than 25 cu. yd., plus one set for each additional 50 cu. yd. or fraction thereof.
 - a. When frequency of testing provides fewer than five compressive-strength tests for each concrete mixture, testing to be conducted from at least five randomly selected batches or from each batch if fewer than five are used.
 2. Slump: ASTM C143/C143M:
 - a. One test at point of placement for each composite sample, but not less than one test for each day's pour of each concrete mixture.
 - b. Perform additional tests when concrete consistency appears to change.
 3. Slump Flow: ASTM C1611/C1611M:
 - a. One test at point of placement for each composite sample, but not less than one test for each day's pour of each concrete mixture.
 - b. Perform additional tests when concrete consistency appears to change.
 4. Air Content: ASTM C231/C231M pressure method, for normal-weight concrete; ASTM C173/C173M volumetric method, for structural lightweight concrete.
 - a. One test for each composite sample, but not less than one test for each day's pour of each concrete mixture.
 5. Concrete Temperature: ASTM C1064/C1064M:
 - a. One test hourly when air temperature is 40 deg F and below or 80 deg F and above, and one test for each composite sample.
 6. Unit Weight: ASTM C567/C567M fresh unit weight of structural lightweight

concrete.

- a. One test for each composite sample, but not less than one test for each day's pour of each concrete mixture.
7. Compression Test Specimens: ASTM C31/C31M:
 - a. Cast and laboratory cure two sets of three 6-inch by 12-inch or 4-inch by 8-inch cylinder specimens for each composite sample.
 - b. Cast, initial cure, and field cure two sets of three standard cylinder specimens for each composite sample.
 8. Compressive-Strength Tests: ASTM C39/C39M.
 - a. Test one set of three laboratory-cured specimens at seven days and one set of two specimens at 28 days.
 - b. Test one set of three field-cured specimens at seven days and one set of two specimens at 28 days.
 - c. A compressive-strength test to be the average compressive strength from a set of two specimens obtained from same composite sample and tested at age indicated.
 9. When strength of field-cured cylinders is less than 85 percent of companion laboratory-cured cylinders, Contractor to evaluate operations and provide corrective procedures for protecting and curing in-place concrete.
 10. Strength of each concrete mixture will be satisfactory if every average of any three consecutive compressive-strength tests equals or exceeds specified compressive strength, and no compressive-strength test value falls below specified compressive strength by more than 500 psi if specified compressive strength is 5000 psi, or no compressive strength test value is less than 10 percent of specified compressive strength if specified compressive strength is greater than 5000 psi.
 11. Nondestructive Testing: Impact hammer, sonoscope, or other nondestructive device may be permitted by Architect but will not be used as sole basis for approval or rejection of concrete.
 12. Additional Tests:
 - a. Testing and inspecting agency to make additional tests of concrete when test results indicate that slump, air entrainment, compressive strengths, or other requirements have not been met, as directed by Architect.
 - b. Testing and inspecting agency may conduct tests to determine adequacy of concrete by cored cylinders complying with ASTM C42/C42M or by other methods as directed by Architect.
 - 1) Acceptance criteria for concrete strength to be in accordance with ACI 301, Section 1.6.6.3.
 13. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.
 14. Correct deficiencies in the Work that test reports and inspections indicate do not comply with the Contract Documents.

- F. Measure floor and slab flatness and levelness in accordance with ASTM E1155 within 48 hours of completion of floor finishing and promptly report test results to Architect.

3.15 PROTECTION

- A. Protect concrete surfaces as follows:

1. Protect from petroleum stains.
2. Diaper hydraulic equipment used over concrete surfaces.
3. Prohibit vehicles from interior concrete slabs.
4. Prohibit use of pipe-cutting machinery over concrete surfaces.
5. Prohibit placement of steel items on concrete surfaces.
6. Prohibit use of acids or acidic detergents over concrete surfaces.
7. Protect liquid floor treatment from damage and wear during the remainder of construction period. Use protective methods and materials, including temporary covering, recommended in writing by liquid floor treatments installer.

END OF SECTION 033000

SECTION 033543 - POLISHED CONCRETE FINISHING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Polished concrete finishing.
2. Concrete for polished concrete, including concrete materials, mixture design, placement procedures, initial finishing, and curing is specified in Section 033000 "Cast-in-Place Concrete."

B. Related Requirements:

1. Section 033000 "Cast-in-Place Concrete" for concrete not designated as polished concrete.

1.2 DEFINITIONS

- A. Design Reference Sample: Sample designated by Architect in the Contract Documents that reflects acceptable surface quality and appearance of polished concrete.

1.3 PREINSTALLATION MEETINGS

A. Preinstallation Conference: Conduct conference at Project site.

1. Before submitting design mixtures, review concrete design mixture and examine procedures for ensuring quality of concrete materials. Require representatives of each entity directly concerned with polished concrete to attend, including the following:
 - a. Contractor's superintendent.
 - b. Independent testing agency responsible for concrete design mixtures.
 - c. Ready-mix concrete manufacturer.
 - d. Cast-in-place concrete subcontractor.
 - e. Polished concrete finishing Subcontractor.
2. Review cold- and hot-weather concreting procedures,, curing procedures,, construction joints,, concrete finishing, and protection of polished concrete.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.

- B. Polishing Schedule: Submit plan showing polished concrete surfaces and schedule of polishing operations for each area of polished concrete before start of polishing operations. Include locations of all joints, including construction joints.
- C. Samples for Initial Selection: For each type of product requiring color selection.
- D. Samples for Verification: For each type of exposed color.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Material Certificates: For each of the following, signed by manufacturers:
 - 1. Repair materials.
 - 2. Stain materials.
 - 3. Liquid floor treatments.

1.6 QUALITY ASSURANCE

- A. Field Sample Panels: After approval of verification sample and before casting concrete, produce field sample panels to demonstrate the approved range of selections made under Sample submittals. Produce a minimum of three sets of full-scale panels, approximately 48 by 48 inches minimum, to demonstrate the expected range of finish, color, and appearance variations.
 - 1. Locate panels as indicated or, if not indicated, as directed by Architect.
 - 2. Maintain field sample panels during construction in an undisturbed condition as a standard for judging the completed Work.
 - 3. Demolish and remove field sample panels when directed.
- B. Mockups: Before casting concrete, build mockups to verify selections made under Sample submittals and to demonstrate typical joints, surface finish, tolerances, and standard of workmanship. Build mockups to comply with the following requirements, using materials indicated for the completed Work:
 - 1. Build mockups in the location and of the size indicated or, if not indicated, as directed by Architect.
 - 2. Demonstrate curing, finishing, and protecting of polished concrete.
 - 3. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.7 FIELD CONDITIONS

- A. Traffic Control: Maintain access for vehicular and pedestrian traffic as required for other construction activities.

PART 2 - PRODUCTS
PART 3 - EXECUTION

3.1 POLISHING

- A. Polish: Match design reference sample.
- B. Apply polished concrete finish system to cured and prepared slabs to match accepted mockup.
 - 1. Machine grind floor surfaces to receive polished finishes level and smooth.
 - 2. Apply reactive stain for polished concrete in polishing sequence and according to manufacturer's written instructions.
 - 3. Apply penetrating liquid floor treatment for polished concrete in polishing sequence and according to manufacturer's written instructions, allowing recommended drying time between successive coats.
 - 4. Apply penetrating stain for polished concrete in polishing sequence and according to manufacturer's written instructions.
 - 5. Continue polishing with progressively finer-grit diamond polishing pads to gloss level, to match approved mockup.
 - 6. Control and dispose of waste products produced by grinding and polishing operations.
 - 7. Neutralize and clean polished floor surfaces.

END OF SECTION 033543

SECTION 042000 - UNIT MASONRY

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Concrete masonry units.
2. Lintels.
3. Mortar and grout materials.
4. Ties and anchors.
5. Mortar and grout mixes.

B. Products Installed but not Furnished under This Section:

1. Cast-stone trim in unit masonry.
2. Stone trim units in unit masonry.
3. Steel lintels in unit masonry.
4. Steel shelf angles for supporting unit masonry.

C. Related Requirements:

1. Section 044313.16 "Adhered Stone Masonry Veneer" for thin stone trim set as adhered veneer.
2. Section 072100 "Thermal Insulation" for cavity wall insulation.
3. Section 076200 "Sheet Metal Flashing and Trim" for exposed sheet metal flashing and for furnishing manufactured reglets installed in masonry joints.

1.2 DEFINITIONS

A. CMU(s): Concrete masonry unit(s).

B. Reinforced Masonry: Masonry containing reinforcing steel in grouted cells.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: For the following:

1. Masonry Units: Indicate sizes, profiles, coursing, and locations of special shapes.
2. Reinforcing Steel: Indicate bending, lap lengths, and placement of unit masonry reinforcing bars. Comply with ACI 315R. Indicate elevations of reinforced walls.
3. Fabricated Flashing: Detail corner units, end-dam units, and other special applications.

C. Samples for Initial Selection:

1. Decorative CMUs, in the form of small-scale units.
2. Pre-faced CMUs.
3. Colored mortar.
4. Weep/cavity vents.

D. Samples for Verification: For each type and color of the following:

1. Exposed CMUs.
2. Pre-faced CMUs.
3. Pigmented, and, colored-aggregate mortar. Make Samples using same sand and mortar ingredients to be used on Project.
4. Weep/cavity vents.
5. Cavity drainage material.
6. Accessories embedded in masonry.

1.4 MOCKUPS

A. Sample Panel Mockups: Build sample panels to verify selections made under Sample submittals and to demonstrate aesthetic effects.

1. Build sample panels for typical exterior wall in sizes approximately 60 inches long by 48 inches high.
2. Protect approved sample panels from the elements with weather-resistant membrane.
3. Approval of sample panels is for color, texture, and blending of masonry units; relationship of mortar and sealant colors to masonry unit colors; tooling of joints; aesthetic qualities of workmanship; and other material and construction qualities specifically approved by Architect in writing.
 - a. Approval of sample panels does not constitute approval of deviations from the Contract Documents contained in sample panels unless Architect specifically approves such deviations in writing.

B. Wall Mockups: Build mockups to demonstrate aesthetic effects, to set quality standards for installation.

1. Build mockups for typical exterior wall in sizes approximately 72 inches long by 60 inches high by full thickness, including face and backup wythes and accessories.
 - a. Include a sealant-filled joint at least 16 inches long in exterior wall mockup.
 - b. Include lower corner of window opening framed with specified trim at upper corner of exterior wall mockup. Make opening approximately 12 inches wide by 16 inches high.
 - c. Include through-wall flashing installed for a 24-inch length in corner of exterior wall mockup approximately 16 inches down from top of mockup, with a 12-inch length of flashing left exposed to view (omit masonry above half of flashing).

2. Clean exposed faces of mockups with masonry cleaner as indicated.
3. Protect accepted mockups from the elements with weather-resistant membrane.
4. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations by Change Order.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Store masonry units on elevated platforms in a dry location. If units are not stored in an enclosed location, cover tops and sides of stacks with waterproof sheeting, securely tied. If units become wet, do not install until they are dry.
- B. Store cementitious materials on elevated platforms, under cover, and in a dry location. Do not use cementitious materials that have become damp.
- C. Store aggregates where grading and other required characteristics can be maintained and contamination avoided.
- D. Deliver preblended, dry mortar mix in moisture-resistant containers. Store preblended, dry mortar mix in delivery containers on elevated platforms in a dry location or in covered weatherproof dispensing silos.
- E. Store masonry accessories, including metal items, to prevent corrosion and accumulation of dirt and oil.

1.6 FIELD CONDITIONS

- A. Protection of Masonry: During construction, cover tops of walls, projections, and sills with waterproof sheeting at end of each day's work. Cover partially completed masonry when construction is not in progress.
 1. Extend cover a minimum of 24 inches down both sides of walls, and hold cover securely in place.
- B. Do not apply uniform floor or roof loads for at least 12 hours and concentrated loads for at least three days after building masonry walls or columns.
- C. Stain Prevention: Prevent grout, mortar, and soil from staining the face of masonry to be left exposed or painted. Immediately remove grout, mortar, and soil that come in contact with such masonry.
 1. Protect base of walls from rain-splashed mud and from mortar splatter by spreading coverings on ground and over wall surface.
 2. Protect sills, ledges, and projections from mortar droppings.
 3. Protect surfaces of window and door frames, as well as similar products with painted and integral finishes, from mortar droppings.
 4. Turn scaffold boards near the wall on edge at the end of each day to prevent rain from splashing mortar and dirt onto completed masonry.

- D. Cold-Weather Requirements: Do not use frozen materials or materials mixed or coated with ice or frost. Do not build on frozen substrates. Remove and replace unit masonry damaged by frost or by freezing conditions. Comply with cold-weather construction requirements contained in TMS 602.
 - 1. Cold-Weather Cleaning: Use liquid cleaning methods only when air temperature is 40 deg F and higher and will remain so until masonry has dried, but not less than seven days after completing cleaning.
- E. Hot-Weather Requirements: Comply with hot-weather construction requirements contained in TMS 602.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Obtain exposed masonry units from single source, or, manufacturer.
- B. For exposed masonry units, and, cementitious mortar components, obtain each color and grade from single source with resources to provide materials of consistent quality in appearance and physical properties.

2.2 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Masonry to withstand the effects of earthquake motions determined in accordance with ASCE/SEI 7.

2.3 UNIT MASONRY, GENERAL

- A. Masonry Standard: Comply with TMS 602, except as modified by requirements in the Contract Documents.
- B. Defective Units: Defective units may not be used under this contract.
- C. Fire-Resistance Ratings: Comply with requirements for fire-resistance-rated assembly designs indicated.

2.4 CONCRETE MASONRY UNITS

- A. Shapes: Provide shapes indicated and as follows, with exposed surfaces matching exposed faces of adjacent units unless otherwise indicated.
 - 1. Provide special shapes for lintels, corners, jambs, sashes, movement joints, headers, bonding, and other special conditions.
 - 2. Provide square-edged units for outside corners unless otherwise indicated.

- B. CMUs: ASTM C90, normal weight, unless otherwise indicated.
 - 1. Size (Width): Manufactured to dimensions 3/8 inch less than nominal dimensions.
 - 2. Exposed Faces: Provide color and texture matching the range represented by Architect's drawings.

2.5 LINTELS

- A. Masonry Lintels: Prefabricated or built-in-place masonry lintels made from bond beam CMUs matching adjacent CMUs in color, texture, and density classification, with reinforcing bars placed as indicated and filled with coarse grout. Cure precast lintels before handling and installing. Temporarily support built-in-place lintels until cured.

2.6 MORTAR AND GROUT MIXES

- A. General: Do not use admixtures, including pigments, air-entraining agents, accelerators, retarders, water-repellent agents, antifreeze compounds, or other admixtures unless otherwise indicated.
 - 1. Do not use calcium chloride in mortar or grout.
 - 2. Use portland cement-lime, masonry cement, or, mortar cement mortar unless otherwise indicated.
 - 3. For exterior masonry, use portland cement-lime, or mortar.
 - 4. For reinforced masonry, use portland cement-lime, mortar cement mortar.
 - 5. Add cold-weather admixture (if used) at same rate for all mortar that will be exposed to view, regardless of weather conditions, to ensure that mortar color is consistent.
- B. Preblended, Dry Mortar Mix: Furnish dry mortar ingredients in form of a preblended mix. Measure quantities by weight to ensure accurate proportions, and thoroughly blend ingredients before delivering to Project site.
- C. Mortar for Unit Masonry: Comply with ASTM C270, Proportion and Property Specification. Provide the following types of mortar for applications stated unless another type is indicated.
 - 1. For masonry below grade or in contact with earth, use Type M.
 - 2. For reinforced masonry, use Type M.
 - 3. For mortar parge coats, use Type S, or, Type N.
 - 4. For exterior, above-grade, load-bearing, nonload-bearing walls, and parapet walls; for interior load-bearing walls; for interior nonload-bearing partitions; and for other applications where another type is not indicated, use Type N.
 - 5. For interior nonload-bearing partitions, Type O may be used instead of Type N.
- D. Colored-Aggregate Mortar: Produce required mortar color by using colored aggregates and natural color or white cement as necessary to produce required mortar color.
 - 1. Mix to match Architect's sample.

2. Application: Use colored-aggregate mortar for exposed mortar joints.
- E. Grout for Unit Masonry: Comply with ASTM C476.
1. Use grout of type indicated or, if not otherwise indicated, of type (fine or coarse) that will comply with TMS 602 for dimensions of grout spaces and pour height.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
1. For the record, prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
 2. Verify that foundations are within tolerances specified.
 3. Verify that reinforcing dowels are properly placed.
 4. Verify that substrates are free of substances that impair mortar bond.
- B. Before installation, examine rough-in and built-in construction for piping systems to verify actual locations of piping connections.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION, GENERAL

- A. Thickness: Build cavity and composite walls and other masonry construction to full thickness shown. Build single-wythe walls to actual widths of masonry units, using units of widths indicated.
- B. Build chases and recesses to accommodate items specified in this and other Sections.
- C. Leave openings for equipment to be installed before completing masonry. After installing equipment, complete masonry to match construction immediately adjacent to opening.
- D. Use full-size units without cutting if possible. If cutting is required to provide a continuous pattern or to fit adjoining construction, cut units with motor-driven saws; provide clean, sharp, unchipped edges. Allow units to dry before laying unless wetting of units is specified. Install cut units with cut surfaces and, where possible, cut edges concealed.
- E. Select and arrange units for exposed unit masonry to produce a uniform blend of colors and textures. Mix units from several pallets or cubes as they are placed.
- F. Matching Existing Masonry: Match coursing, bonding, color, and texture of existing masonry.

3.3 LAYING MASONRY WALLS

- A. Lay out walls in advance for accurate spacing of surface bond patterns with uniform joint thicknesses and for accurate location of openings, movement-type joints, returns, and offsets. Avoid using less-than-half-size units, particularly at corners, jambs, and, where possible, at other locations.
- B. Bond Pattern for Exposed Masonry: Unless otherwise indicated, lay exposed masonry in running bond; do not use units with less-than-nominal 4-inch horizontal face dimensions at corners or jambs.
- C. Lay concealed masonry with all units in a wythe in running bond or bonded by lapping not less than 4 inches. Bond and interlock each course of each wythe at corners. Do not use units with less-than-nominal 4-inch horizontal face dimensions at corners or jambs.
- D. Stopping and Resuming Work: Stop work by stepping back units in each course from those in course below; do not tooth. When resuming work, clean masonry surfaces that are to receive mortar, remove loose masonry units and mortar, and wet brick if required before laying fresh masonry.
- E. Built-in Work: As construction progresses, build in items specified in this and other Sections. Fill in solidly with masonry around built-in items.
- F. Where built-in items are to be embedded in cores of hollow masonry units, place a layer of metal lath, wire mesh, or plastic mesh in the joint below, and rod mortar or grout into core.
- G. Fill cores in hollow CMUs with grout 24 inches under bearing plates, beams, lintels, posts, and similar items unless otherwise indicated.
- H. Build nonload-bearing interior partitions full height of story to underside of solid floor or roof structure above unless otherwise indicated.
 - 1. At fire-rated partitions, treat joint between top of partition and underside of structure above to comply with Section 078443 "Joint Firestopping."

3.4 MORTAR BEDDING AND JOINTING

- A. Lay CMUs as follows:
 - 1. Bed face shells in mortar and make head joints of depth equal to bed joints.
 - 2. Bed webs in mortar in all courses of piers, columns, and pilasters.
 - 3. Bed webs in mortar in grouted masonry, including starting course on footings.
 - 4. Fully bed entire units, including areas under cells, at starting course on footings where cells are not grouted.
 - 5. Fully bed units and fill cells with mortar at anchors and ties as needed to fully embed anchors and ties in mortar.
- B. Lay solid masonry units with completely filled bed and head joints; butter ends with

sufficient mortar to fill head joints and shove into place. Do not deeply furrow bed joints or slush head joints.

- C. Set cast-stone trim units in full bed of mortar with full vertical joints. Fill dowel, anchor, and similar holes.
 - 1. Clean soiled surfaces with fiber brush and soap powder and rinse thoroughly with clear water.
 - 2. Allow cleaned surfaces to dry before setting.
 - 3. Wet joint surfaces thoroughly before applying mortar.
 - 4. Rake out mortar joints for pointing with sealant.
- D. Rake out mortar joints at pre-faced CMUs to a uniform depth of 1/4 inch and point with epoxy mortar to comply with epoxy-mortar manufacturer's written instructions.
- E. Tool exposed joints slightly concave when thumbprint hard, using a jointer larger than joint thickness unless otherwise indicated.
 - 1. For glazed masonry units, use a nonmetallic jointer 3/4 inch or more in width.
- F. Cut joints flush for masonry walls to receive plaster or other direct-applied finishes (other than paint) unless otherwise indicated.
- G. Cut joints flush where indicated to receive waterproofing unless otherwise indicated.

3.5 CONTROL AND EXPANSION JOINTS

- A. General: Install control- and expansion-joint materials in unit masonry as masonry progresses. Do not allow materials to span control and expansion joints without provision to allow for in-plane wall or partition movement.
- B. Form control joints in concrete masonry using one of the following methods:
 - 1. Fit bond-breaker strips into hollow contour in ends of CMUs on one side of control joint. Fill resultant core with grout, and rake out joints in exposed faces for application of sealant.
 - 2. Install preformed control-joint gaskets designed to fit standard sash block.
 - 3. Install interlocking units designed for control joints. Install bond-breaker strips at joint. Keep head joints free and clear of mortar, or rake out joint for application of sealant.
 - 4. Install temporary foam-plastic filler in head joints, and remove filler when unit masonry is complete for application of sealant.
 - 5.
- C. Provide horizontal, pressure-relieving joints by either leaving an airspace or inserting a compressible filler of width required for installing sealant and backer rod specified in Section 079200 "Joint Sealants," but not less than 3/8 inch.
 - 1. Locate horizontal, pressure-relieving joints beneath shelf angles supporting masonry.

3.6 FLASHING, WEEP HOLES, AND CAVITY VENTS

- A. General: Install embedded flashing and weep holes in masonry at shelf angles, lintels, ledges, other obstructions to downward flow of water in wall, and where indicated.
- B. Install flashing as follows unless otherwise indicated:
 - 1. Prepare masonry surfaces so they are smooth and free from projections that could puncture flashing. Where flashing is within mortar joint, place through-wall flashing on sloping bed of mortar and cover with mortar. Before covering with mortar, seal penetrations in flashing with adhesive, sealant, or tape as recommended by flashing manufacturer.
 - 2. At masonry-veneer walls, extend flashing through veneer, across airspace behind veneer, and up face of sheathing at least 8 inches; with upper edge tucked under water-resistive barrier, lapping at least 4 inches. Fasten upper edge of flexible flashing to sheathing through termination bar.
 - 3. At lintels and shelf angles, extend flashing 6 inches minimum, to edge of next full unit at each end. At heads and sills, extend flashing 6 inches minimum, to edge of next full unit and turn ends up not less than 2 inches to form end dams.
 - 4. Interlock end joints of sawtooth sheet metal flashing by overlapping ribs not less than 1-1/2 inches or as recommended by flashing manufacturer, and seal lap with elastomeric sealant complying with requirements in Section 079200 "Joint Sealants" for application indicated.
 - 5. Install metal drip edges, and, sealant stops with sawtooth sheet metal flashing by interlocking hemmed edges to form hooked seam. Seal seam with elastomeric sealant complying with requirements in Section 079200 "Joint Sealants" for application indicated.
- C. Install a single wythe CMU flashing system in bed joints of CMU walls where indicated to comply with manufacturer's written instructions. Install CMU cell pans with upturned edges located below face shells and webs of CMUs above and with weep spouts aligned with face of wall. Install CMU web covers so that they cover upturned edges of CMU cell pans at CMU webs and extend from face shell to face shell.
- D. Install reglets and nailers for flashing and other related construction where they are indicated to be built into masonry.
- E. Install weep holes in exterior wythes and veneers in head joints of first course of masonry immediately above embedded flashing.
 - 1. Use wicking material to form weep holes above flashing under brick sills. Turn wicking down at lip of sill to be as inconspicuous as possible.
 - 2. Space weep holes 24 inches o.c. unless otherwise indicated.
 - 3. Cover cavity side of weep holes with plastic insect screening at cavities insulated with loose-fill insulation.
 - 4. Trim wicking material flush with outside face of wall after mortar has set.
- F. Place cavity drainage material in cavities, airspace behind veneers to comply with configuration requirements for cavity drainage material in "Accessories" Article.

3.7 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections. Allow inspectors access to scaffolding and work areas as needed to perform tests and inspections. Retesting of materials that fail to comply with specified requirements will be at Contractor's expense.
- B. Testing Frequency: One set of tests for each 1000 sq. ft. of wall area or portion thereof for Police Building as Essential Building IBC Category IV.
- C. Concrete Masonry Unit Test: For each type of unit provided, in accordance with ASTM C140/C140M for compressive strength.
- D. Mortar Aggregate Ratio Test (Proportion Specification): For each mix provided, in accordance with ASTM C780.
- E. Mortar Test (Property Specification): For each mix provided, in accordance with ASTM C780. Test mortar for compressive strength.
- F. Grout Test (Compressive Strength): For each mix provided, in accordance with ASTM C1019.

3.8 PARGING

- A. Parge exterior faces of below-grade masonry walls, where indicated, in two uniform coats to a total thickness of 3/4 inch. Dampen wall before applying first coat, and scarify first coat to ensure full bond to subsequent coat.
- B. Use a steel-trowel finish to produce a smooth, flat, dense surface with a maximum surface variation of 1/8 inch per foot. Form a wash at top of parging and a cove at bottom.
- C. Damp-cure parging for at least 24 hours and protect parging until cured.

3.9 REPAIRING, POINTING, AND CLEANING

- A. Remove and replace masonry units that are loose, chipped, broken, stained, or otherwise damaged or that do not match adjoining units. Install new units to match adjoining units; install in fresh mortar, pointed to eliminate evidence of replacement.
- B. Pointing: During the tooling of joints, enlarge voids and holes, except weep holes, and completely fill with mortar. Point up joints, including corners, openings, and adjacent construction, to provide a neat, uniform appearance. Prepare joints for sealant application, where indicated.
- C. In-Progress Cleaning: Clean unit masonry as work progresses by dry brushing to remove mortar fins and smears before tooling joints.
- D. Final Cleaning: After mortar is thoroughly set and cured, clean exposed masonry as

follows:

1. Remove large mortar particles by hand with wooden paddles and nonmetallic scrape hoes or chisels.
2. Test cleaning methods on sample wall panel; leave one-half of panel uncleaned for comparison purposes. Obtain Architect's approval of sample cleaning before proceeding with cleaning of masonry.
3. Protect adjacent stone and nonmasonry surfaces from contact with cleaner by covering them with liquid strippable masking agent or polyethylene film and waterproof masking tape.
4. Wet wall surfaces with water before applying cleaners; remove cleaners promptly by rinsing surfaces thoroughly with clear water.
5. Clean masonry with a proprietary acidic masonry cleaner applied according to manufacturer's written instructions.

3.10 MASONRY WASTE DISPOSAL

- A. Salvageable Materials: Unless otherwise indicated, excess masonry materials are Contractor's property. At completion of unit masonry work, remove from Project site.
- B. Waste Disposal as Fill Material: Dispose of clean masonry waste, including excess or soil-contaminated sand, waste mortar, and broken masonry units, by crushing and mixing with fill material as fill is placed.
 1. Crush masonry waste to less than 4 inches in each dimension.
 2. Mix masonry waste with at least two parts of specified fill material for each part of masonry waste. Fill material is specified in Section 312000 "Earth Moving."
 3. Do not dispose of masonry waste as fill within 18 inches of finished grade.
- C. Masonry Waste Recycling: Return broken CMUs not used as fill to manufacturer for recycling.
- D. Excess Masonry Waste: Remove excess clean masonry waste that cannot be used as fill, as described above or recycled, and other masonry waste, and legally dispose of off Owner's property.

END OF SECTION 042000

SECTION 042200 - CONCRETE UNIT MASONRY

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Decorative concrete masonry units.
2. Pre-faced concrete masonry units.
3. Mortar and grout.
4. Steel reinforcing bars.
5. Masonry-joint reinforcement.
6. Embedded flashing.
7. Miscellaneous masonry accessories.
8. Masonry-cell fill.

B. Related Requirements:

1. Section 031000 "Concrete Forms and Accessories" for installing dovetail slots for masonry anchors.
2. Section 076200 "Sheet Metal Flashing and Trim" for sheet metal flashing and for furnishing manufactured reglets installed in masonry joints.

1.2 DEFINITIONS

A. CMU(s): Concrete masonry unit(s).

B. Reinforced Masonry: Masonry containing reinforcing steel in grouted cells.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: For the following:

1. Masonry Units: Show sizes, profiles, coursing, and locations of special shapes.
2. Reinforcing Steel: Detail bending, lap lengths, and placement of unit masonry reinforcing bars. Comply with ACI 315. Show elevations of reinforced walls.
3. Fabricated Flashing: Detail corner units, end-dam units, and other special applications.

C. Samples for Initial Selection:

1. Decorative CMUs, in the form of small-scale units.
2. Pre-faced CMUs.

3. Colored mortar.
4. Weep holes/vents.

D. Samples for Verification: For each type and color of the following:

1. Exposed, Decorative CMUs.
2. Pre-faced CMUs.

1.4 INFORMATIONAL SUBMITTALS

A. Qualification Data: For testing agency.

B. Material Certificates: For each type and size of the following:

1. Masonry units.
 - a. Include data on material properties, material test reports substantiating compliance with requirements.
 - b. For masonry units used in structural masonry, include data and calculations establishing average net-area compressive strength of units.
2. Integral water repellent used in CMUs.
3. Cementitious materials. Include name of manufacturer, brand name, and type.
4. Mortar admixtures.
5. Preblended, dry mortar mixes. Include description of type and proportions of ingredients.
6. Grout mixes. Include description of type and proportions of ingredients.
7. Reinforcing bars.
8. Joint reinforcement.
9. Anchors, ties, and metal accessories.

C. Mix Designs: For each type of mortar and grout. Include description of type and proportions of ingredients.

1. Include test reports for mortar mixes required to comply with property specification. Test in accordance with ASTM C109/C109M for compressive strength, ASTM C1506 for water retention, and ASTM C91/C91M for air content.
2. Include test reports, in accordance with ASTM C1019, for grout mixes required to comply with compressive strength requirement.

D. Statement of Compressive Strength of Masonry: For each combination of masonry unit type and mortar type, provide statement of average net-area compressive strength of masonry units, mortar type, and resulting net-area compressive strength of masonry determined in accordance with TMS 602/ACI 530.1/ASCE 6.

E. Cold-Weather and Hot-Weather Procedures: Detailed description of methods, materials, and equipment to be used to comply with requirements.

1.5 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Qualified in accordance with ASTM C1093 for testing indicated.
- B. Mockups: Build mockups to verify selections made under Sample submittals, to demonstrate aesthetic effects, and to set quality standards for materials and execution.
 - 1. Build mockup of typical wall area as shown on Drawings.
 - 2. Protect accepted mockups from the elements with weather-resistant membrane.
 - 3. Approval of mockups is for color, texture, and blending of masonry units; relationship of mortar and sealant colors to masonry unit colors; tooling of joints; and aesthetic qualities of workmanship.
 - a. Approval of mockups is also for other material and construction qualities specifically approved by Architect in writing.
 - b. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 - 4. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Store masonry units on elevated platforms in a dry location. If units are not stored in an enclosed location, cover tops and sides of stacks with waterproof sheeting, securely tied. If units become wet, do not install until they are dry.
- B. Store cementitious materials on elevated platforms, under cover, and in a dry location. Do not use cementitious materials that have become damp.
- C. Store aggregates where grading and other required characteristics can be maintained and contamination avoided.
- D. Deliver preblended, dry mortar mix in moisture-resistant containers. Store preblended, dry mortar mix in delivery containers on elevated platforms in a dry location or in covered weatherproof dispensing silos.
- E. Store masonry accessories, including metal items, to prevent corrosion and accumulation of dirt and oil.

1.7 FIELD CONDITIONS

- A. Protection of Masonry: During construction, cover tops of walls, projections, and sills with waterproof sheeting at end of each day's work. Cover partially completed masonry when construction is not in progress.
 - 1. Extend cover a minimum of 36 inches down both sides of walls, and hold cover

securely in place.

- B. Do not apply uniform floor or roof loads for at least 12 hours and concentrated loads for at least three days after building masonry walls or columns.
- C. Stain Prevention: Prevent grout, mortar, and soil from staining the face of masonry to be left exposed or painted. Immediately remove grout, mortar, and soil that come in contact with such masonry.
 - 1. Protect base of walls from rain-splashed mud and from mortar splatter by spreading coverings on ground and over wall surface.
 - 2. Protect sills, ledges, and projections from mortar droppings.
 - 3. Protect surfaces of window and door frames, as well as similar products with painted and integral finishes, from mortar droppings.
 - 4. Turn scaffold boards near the wall on edge at the end of each day to prevent rain from splashing mortar and dirt onto completed masonry.
- D. Cold-Weather Requirements: Do not use frozen materials or materials mixed or coated with ice or frost. Do not build on frozen substrates. Remove and replace unit masonry damaged by frost or by freezing conditions. Comply with cold-weather construction requirements contained in TMS 602/ACI 530.1/ASCE 6.
 - 1. Cold-Weather Cleaning: Use liquid cleaning methods only when air temperature is 40 deg F and higher and will remain so until masonry has dried, but not less than seven days after completing cleaning.
- E. Hot-Weather Requirements: Comply with hot-weather construction requirements contained in TMS 602/ACI 530.1/ASCE 6.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Source Limitations for Masonry Units: Obtain exposed masonry units of a uniform texture and color, or a uniform blend within the ranges accepted for these characteristics, from single source from single manufacturer for each product required.
- B. Source Limitations for Mortar Materials: Obtain mortar ingredients of a uniform quality, including color for exposed masonry, from single manufacturer for each cementitious component and from single source or producer for each aggregate.

2.2 PERFORMANCE REQUIREMENTS

- A. Provide unit masonry that develops indicated net-area compressive strengths at 28 days.
 - 1. Determine net-area compressive strength of masonry from average net-area compressive strengths of masonry units and mortar types (unit-strength method)

in accordance with TMS 602/ACI 530.1/ASCE 6.

2. Determine net-area compressive strength of masonry by testing masonry prisms in accordance with ASTM C1314.

2.3 UNIT MASONRY, GENERAL

- A. Masonry Standard: Comply with TMS 602/ACI 530.1/ASCE 6 except as modified by requirements in the Contract Documents.
- B. Defective Units: Referenced masonry unit standards may allow a certain percentage of units to contain chips, cracks, or other defects exceeding limits stated. Do not use units where such defects are exposed in the completed Work[and will be within 20 feet vertically and horizontally of a walking surface.
- C. Fire-Resistance Ratings: Comply with requirements for fire-resistance-rated assembly designs indicated.
 1. Where fire-resistance-rated construction is indicated, units are listed and labeled by a qualified testing agency acceptable to authorities having jurisdiction.

2.4 CONCRETE AND MASONRY LINTELS

- A. General: Provide one of the following:
- B. Concrete Lintels Matching CMU in Color, Texture: ASTM C1623, matching density classification; and with reinforcing bars indicated. Provide lintels with net-area compressive strength not less than that of CMUs.
- C. Precast or Formed-in-Place Concrete Lintels: Precast or formed-in-place concrete lintels complying with requirements in Section 032000 "Concrete Reinforcing," and with reinforcing bars indicated.
- D. Masonry Lintels: Prefabricated or built-in-place masonry lintels made from bond beam CMUs matching adjacent CMUs in color, texture, and density classification, with reinforcing bars placed as indicated and filled with coarse grout. Cure precast lintels before handling and installing. Temporarily support built-in-place lintels until cured.

2.5 MORTAR AND GROUT MATERIALS

- A. Portland Cement: ASTM C150/C150M, Type I or II, except Type III may be used for cold-weather construction. Provide natural color or white cement as required to produce mortar color indicated.
 1. Alkali content is not more than 0.1 percent when tested in accordance with ASTM C114.
- B. Hydrated Lime: ASTM C207, Type S.

- C. Portland Cement-Lime Mix: Packaged blend of portland cement and hydrated lime containing no other ingredients.
- D. Aggregate for Mortar: ASTM C144.
 - 1. For mortar that is exposed to view, use washed aggregate consisting of natural sand or crushed stone.
 - 2. For joints less than 1/4 inch thick, use aggregate graded with 100 percent passing the No. 16 sieve.
 - 3. White-Mortar Aggregates: Natural white sand or crushed white stone.
 - 4. Colored-Mortar Aggregates: Natural sand or crushed stone of color necessary to produce required mortar color.
- E. Aggregate for Grout: ASTM C404.
- F. Water: Potable.

2.6 REINFORCEMENT

- A. Uncoated Steel Reinforcing Bars: ASTM A615/A615M or ASTM A996/A996M, Grade 60.

2.7 TIES AND ANCHORS

- A. General: Ties and anchors extend at least 1-1/2 inches into masonry but with at least a 5/8-inch cover on outside face.
- B. Materials: Provide ties and anchors specified in this article that are made from materials that comply with the following unless otherwise indicated:
 - 1. Mill-Galvanized, Carbon-Steel Wire: ASTM A82/A82M, with ASTM A641/A641M, Class 1 coating.
 - 2. Hot-Dip Galvanized, Carbon-Steel Wire: ASTM A82/A82M, with ASTM A153/A153M, Class B-2 coating.
 - 3. Stainless Steel Wire: ASTM A580/A580M, Type 316.
 - 4. Galvanized-Steel Sheet: ASTM A653/A653M, Commercial Steel, G60 zinc coating.
 - 5. Steel Sheet, Galvanized after Fabrication: ASTM A1008/A1008M, Commercial Steel, with ASTM A153/A153M, Class B coating.
 - 6. Stainless Steel Sheet: ASTM A240/A240M or ASTM A666, Type 316.
 - 7. Steel Plates, Shapes, and Bars: ASTM A36/A36M.
- C. Adjustable Anchors for Connecting to Structural Steel Framing: Provide anchors that allow vertical or horizontal adjustment but resist tension and compression forces perpendicular to plane of wall.
 - 1. Anchor Section for Welding to Steel Frame: Crimped 1/4-inch- diameter, stainless steel wire.
 - 2. Tie Section: Triangular-shaped wire tie made from 0.187-inch- diameter, hot-dip

galvanized steel wire.

- D. Partition Top Anchors: 0.105-inch- thick metal plate with a 3/8-inch- diameter metal rod 6 inches long welded to plate and with closed-end plastic tube fitted over rod that allows rod to move in and out of tube. Fabricate from stainless steel.
- E. Rigid Anchors: Fabricate from steel bars 1-1/2 inches wide by 1/4 inch thick by 24 inches long, with ends turned up 2 inches or with cross pins unless otherwise indicated.
 - 1. Corrosion Protection: Hot-dip galvanized to comply with ASTM A 153/A153M.

2.8 EMBEDDED FLASHING MATERIALS

- A. Flexible Flashing: Use one of the following unless otherwise indicated:
- B. Application: Unless otherwise indicated, use the following:
 - 1. Where flashing is indicated to receive counterflashing, use metal flashing.
 - 2. Where flashing is indicated to be turned down at or beyond the wall face, use metal flashing.
 - 3. Where flashing is partly exposed and is indicated to terminate at the wall face, use metal flashing with a drip edge, with a sealant stop.
 - 4. Where flashing is fully concealed, use metal flashing.
- C. Solder and Sealants for Sheet Metal Flashings: As specified in Section 076200 "Sheet Metal Flashing and Trim."
- D. Adhesives, Primers, and Seam Tapes for Flashings: Flashing manufacturer's standard products or products recommended by flashing manufacturer for bonding flashing sheets to each other and to substrates.

2.9 MASONRY-CELL FILL

- A. Loose-Fill Insulation: Perlite complying with ASTM C549, Type II (surface treated for water repellency and limited moisture absorption) or Type IV (surface treated for water repellency and to limit dust generation).
- B. Lightweight-Aggregate Fill: ASTM C331/C331M.

2.10 MORTAR AND GROUT MIXES

- A. General: Do not use admixtures, including pigments, air-entraining agents, accelerators, retarders, water-repellent agents, antifreeze compounds, or other admixtures unless otherwise indicated.
 - 1. Do not use calcium chloride in mortar or grout.
 - 2. Use portland cement-lime mortar unless otherwise indicated.

3. Add cold-weather admixture (if used) at same rate for all mortar that will be exposed to view, regardless of weather conditions, to ensure that mortar color is consistent.
- B. Preblended, Dry Mortar Mix: Furnish dry mortar ingredients in form of a preblended mix. Measure quantities by weight to ensure accurate proportions, and thoroughly blend ingredients before delivering to Project site.
 - C. Mortar for Unit Masonry: Comply with ASTM C270, Property Specification. Provide the following types of mortar for applications stated unless another type is indicated or needed to provide required compressive strength of masonry.
 1. For masonry below grade or in contact with earth, use Type M.
 2. For reinforced masonry, use Type N.
 3. For mortar parge coats, use Type S, or, Type N.
 4. For exterior, above-grade, load-bearing and nonload-bearing walls and parapet walls; for interior load-bearing walls; for interior nonload-bearing partitions; and for other applications where another type is not indicated, use Type N.
 5. For interior nonload-bearing partitions, Type O may be used instead of Type N.
 - D. Grout for Unit Masonry: Comply with ASTM C476.
 1. Use grout of type indicated or, if not otherwise indicated, of type (fine or coarse) that will comply with TMS 602/ACI 530.1/ASCE 6 for dimensions of grout spaces and pour height.
 - E. Epoxy Pointing Mortar: Mix epoxy pointing mortar to comply with mortar manufacturer's written instructions.
 1. Application: Use epoxy pointing mortar for exposed mortar joints with pre-faced CMUs.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
 1. For the record, prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
 2. Verify that foundations are within tolerances specified.
 3. Verify that reinforcing dowels are properly placed.
 4. Verify that substrates are free of substances that would impair mortar bond.
- B. Before installation, examine rough-in and built-in construction for piping systems to verify actual locations of piping.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION, GENERAL

- A. Build chases and recesses to accommodate items specified in this and other Sections.
- B. Leave openings for equipment to be installed before completing masonry. After installing equipment, complete masonry to match construction immediately adjacent to opening.
- C. Use full-size units without cutting if possible. If cutting is required to provide a continuous pattern or to fit adjoining construction, cut units with motor-driven saws; provide clean, sharp, unchipped edges. Allow units to dry before laying unless wetting of units is specified. Install cut units with cut surfaces and, where possible, cut edges concealed.

3.3 TOLERANCES

- A. Dimensions and Locations of Elements:
 - 1. For dimensions in cross section or elevation, do not vary by more than plus 1/2 inch or minus 1/4 inch.
 - 2. For location of elements in plan, do not vary from that indicated by more than plus or minus 1/2 inch.
 - 3. For location of elements in elevation, do not vary from that indicated by more than plus or minus 1/4 inch in a story height or 1/2-inch total.
- B. Lines and Levels:
 - 1. For bed joints and top surfaces of bearing walls, do not vary from level by more than 1/4 inch in 10 feet, or 1/2-inch maximum.
 - 2. For conspicuous horizontal lines, such as lintels, sills, parapets, and reveals, do not vary from level by more than 1/8 inch in 10 feet, 1/4 inch in 20 feet, or 1/2-inch maximum.
 - 3. For vertical lines and surfaces do not vary from plumb by more than 1/4 inch in 10 feet, 3/8 inch in 20 feet, or 1/2-inch maximum.
 - 4. For conspicuous vertical lines, such as external corners, door jambs, reveals, and expansion and control joints, do not vary from plumb by more than 1/8 inch in 10 feet, 1/4 inch in 20 feet, or 1/2-inch maximum.
 - 5. For lines and surfaces, do not vary from straight by more than 1/4 inch in 10 feet, 3/8 inch in 20 feet, or 1/2-inch maximum.
 - 6. For vertical alignment of exposed head joints, do not vary from plumb by more than 1/4 inch in 10 feet, or 1/2-inch maximum.
 - 7. For faces of adjacent exposed masonry units, do not vary from flush alignment by more than 1/16 inch.
- C. Joints:
 - 1. For bed joints, do not vary from thickness indicated by more than plus or minus 1/8 inch, with a maximum thickness limited to 1/2 inch.
 - 2. For exposed bed joints, do not vary from bed-joint thickness of adjacent courses by more than 1/8 inch.

3. For head and collar joints, do not vary from thickness indicated by more than plus 3/8 inch or minus 1/4 inch.
4. For exposed head joints, do not vary from thickness indicated by more than plus or minus 1/8 inch.

3.4 LAYING MASONRY WALLS

- A. Lay out walls in advance for accurate spacing of surface bond patterns with uniform joint thicknesses and for accurate location of openings, movement-type joints, returns, and offsets. Avoid using less-than-half-size units, particularly at corners, jambs, and, where possible, at other locations.
- B. Bond Pattern for Exposed Masonry: Unless otherwise indicated, lay exposed masonry in bond pattern indicated on Drawings; do not use units with less-than-nominal 4-inch horizontal face dimensions at corners or jambs.
- C. Lay concealed masonry with all units in a wythe in running bond or bonded by lapping not less than 4 inches. Bond and interlock each course of each wythe at corners. Do not use units with less-than-nominal 4-inch horizontal face dimensions at corners or jambs.
- D. Stopping and Resuming Work: Stop work by stepping back units in each course from those in course below; do not tooth. When resuming work, clean masonry surfaces that are to receive mortar, remove loose masonry units and mortar, and wet brick if required before laying fresh masonry.
- E. Built-in Work: As construction progresses, build in items specified in this and other Sections. Fill in solidly with masonry around built-in items.
- F. Fill space between steel frames and masonry solidly with mortar unless otherwise indicated.
- G. Where built-in items are to be embedded in cores of hollow masonry units, place a layer of metal lath, wire mesh, or plastic mesh in the joint below, and rod mortar or grout into core.
- H. Fill cores in hollow CMUs with grout 24 inches under bearing plates, beams, lintels, posts, and similar items unless otherwise indicated.
- I. Build non-load-bearing interior partitions full height of story to underside of solid floor or roof structure above unless otherwise indicated.
 1. Install compressible filler in joint between top of partition and underside of structure above.
 2. Fasten partition top anchors to structure above and build into top of partition. Grout cells of CMUs solidly around plastic tubes of anchors and push tubes down into grout to provide 1/2-inch clearance between end of anchor rod and end of tube. Space anchors 48 inches o.c. unless otherwise indicated.
 3. Wedge non-load-bearing partitions against structure above with small pieces of tile, slate, or metal. Fill joint with mortar after dead-load deflection of structure

above approaches final position.

4. At fire-rated partitions, treat joint between top of partition and underside of structure above to comply with Section 078443 "Joint Firestopping."

3.5 MORTAR BEDDING AND JOINTING

- A. Lay hollow CMUs as follows:
 1. Bed face shells in mortar and make head joints of depth equal to bed joints.
 2. Bed webs in mortar in all courses of piers, columns, and pilasters.
 3. Bed webs in mortar in grouted masonry, including starting course on footings.
 4. Fully bed entire units, including areas under cells, at starting course on footings where cells are not grouted.
- B. Lay solid CMUs with completely filled bed and head joints; butter ends with sufficient mortar to fill head joints and shove into place. Do not deeply furrow bed joints or slush head joints.
- C. Set cast-stone trim units in full bed of mortar with full vertical joints. Fill dowel, anchor, and similar holes.
 1. Clean soiled surfaces with fiber brush and soap powder and rinse thoroughly with clear water.
 2. Wet joint surfaces thoroughly before applying mortar.
 3. Rake out mortar joints for pointing with sealant.
- D. Rake out mortar joints at pre-faced CMUs to a uniform depth of 1/4 inch and point with epoxy mortar to comply with epoxy-mortar manufacturer's written instructions.
- E. Tool exposed joints slightly concave when thumbprint hard, using a jointer larger than joint thickness unless otherwise indicated.
- F. Cut joints flush for masonry walls to receive plaster or other direct-applied finishes (other than paint) unless otherwise indicated.
- G. Cut joints flush where indicated to receive waterproofing unless otherwise indicated.

3.6 MASONRY-CELL FILL INSTALLATION

- A. Pour loose-fill insulation into cavities to fill void spaces. Maintain inspection ports to show presence of fill at extremities of each pour area. Close the ports after filling has been confirmed. Limit the fall of fill to one story high, but not more than 20 feet.
- B. Install molded-polystyrene insulation units into masonry unit cells before laying units.

3.7 CONTROL AND EXPANSION JOINTS

- A. General: Install control- and expansion-joint materials in unit masonry as masonry

progresses. Do not allow materials to span control and expansion joints without provision to allow for in-plane wall or partition movement.

- B. Form control joints in concrete masonry as follows:
1. Fit bond-breaker strips into hollow contour in ends of CMUs on one side of control joint. Fill resultant core with grout, and rake out joints in exposed faces for application of sealant.
 2. Install preformed control-joint gaskets designed to fit standard sash block.
 3. Install interlocking units designed for control joints. Install bond-breaker strips at joint. Keep head joints free and clear of mortar, or rake out joint for application of sealant.
 4. Install temporary foam-plastic filler in head joints, and remove filler when unit masonry is complete for application of sealant.

3.8 LINTELS

- A. Provide concrete or masonry lintels where shown and where openings of more than 12 inches for brick-size units and 24 inches for block-size units are shown without structural steel or other supporting lintels.
- B. Provide minimum bearing of 8 inches at each jamb unless otherwise indicated.

3.9 FLASHING

- A. General: Install embedded flashing at ledges and other obstructions to downward flow of water in wall where indicated.
- B. Install flashing as follows unless otherwise indicated:
1. Prepare masonry surfaces so they are smooth and free from projections that could puncture flashing. Where flashing is within mortar joint, place through-wall flashing on sloping bed of mortar and cover with mortar. Before covering with mortar, seal penetrations in flashing with adhesive, sealant, or tape.
 2. At lintels, extend flashing a minimum of 6 inches into masonry at each end. At heads and sills, extend flashing 6 inches at ends and turn up not less than 2 inches to form end dams.
 3. Interlock end joints of ribbed sheet metal flashing by overlapping ribs not less than 1-1/2 inches or as recommended by flashing manufacturer, and seal lap with elastomeric sealant complying with requirements in Section 079200 "Joint Sealants" for application indicated.
 4. Install metal drip edges and sealant stops with ribbed sheet metal flashing by interlocking hemmed edges to form hooked seam. Seal seam with elastomeric sealant complying with requirements in Section 079200 "Joint Sealants" for application indicated.
 5. Install metal drip edges beneath flexible flashing at exterior face of wall. Stop flexible flashing 1/2 inch back from outside face of wall, and adhere flexible flashing to top of metal drip edge.
 6. Install metal flashing termination beneath flexible flashing at exterior face of wall.

- Stop flexible flashing 1/2 inch back from outside face of wall, and adhere flexible flashing to top of metal flashing termination.
7. Cut flexible flashing off flush with face of wall after masonry wall construction is completed.

- C. Install single-wythe CMU flashing system in bed joints of CMU walls where indicated to comply with manufacturer's written instructions. Install CMU cell pans with upturned edges located below face shells and webs of CMUs above and with weep spouts aligned with face of wall. Install CMU web covers so that they cover upturned edges of CMU cell pans at CMU webs and extend from face shell to face shell.
- D. Install reglets and nailers for flashing and other related construction where they are shown to be built into masonry.

3.10 REINFORCED UNIT MASONRY

- A. Temporary Formwork and Shores: Construct formwork and shores as needed to support reinforced masonry elements during construction.
 1. Construct formwork to provide shape, line, and dimensions of completed masonry as indicated. Make forms sufficiently tight to prevent leakage of mortar and grout. Brace, tie, and support forms to maintain position and shape during construction and curing of reinforced masonry.
 2. Do not remove forms and shores until reinforced masonry members have hardened sufficiently to carry their own weight and other loads that may be placed on them during construction.
- B. Placing Reinforcement: Comply with requirements in TMS 602/ACI 530.1/ASCE 6.
- C. Grouting: Do not place grout until entire height of masonry to be grouted has attained enough strength to resist grout pressure.
 1. Comply with requirements in TMS 602/ACI 530.1/ASCE 6 for cleanouts and for grout placement, including minimum grout space and maximum pour height.
 2. Limit height of vertical grout pours to not more than 60 inches.

3.11 FIELD QUALITY CONTROL

- A. Testing and Inspecting: Owner will engage special inspectors to perform tests and inspections and prepare reports. Allow inspectors access to scaffolding and work areas as needed to perform tests and inspections. Retesting of materials that fail to comply with specified requirements is done at Contractor's expense.
- B. Inspections: Special inspections in accordance with Level C in TMS 402/ACI 530/ASCE 5.
 1. Begin masonry construction only after inspectors have verified proportions of site-prepared mortar.
 2. Place grout only after inspectors have verified compliance of grout spaces and of

grades, sizes, and locations of reinforcement.
3. Place grout only after inspectors have verified proportions of site-prepared grout.

- C. Testing Prior to Construction: One set of tests.
- D. Testing Frequency: One set of tests for each 5000 sq. ft. of wall area or portion thereof.
- E. Concrete Masonry Unit Test: For each type of unit provided, in accordance with ASTM C140 for compressive strength.
- F. Mortar Aggregate Ratio Test (Proportion Specification): For each mix provided, in accordance with ASTM C780.
- G. Prism Test: For each type of construction provided, in accordance with ASTM C1314 at 7 days and at 28 days.

3.12 PARGING

- A. Parge exterior faces of below-grade masonry walls, where indicated, in two uniform coats to a total thickness of 3/4 inch. Dampen wall before applying first coat, and scarify first coat to ensure full bond to subsequent coat.
- B. Use a steel-trowel finish to produce a smooth, flat, dense surface with a maximum surface variation of 1/8 inch per foot. Form a wash at top of parging and a cove at bottom.
- C. Damp-cure parging for at least 24 hours and protect parging until cured.

3.13 REPAIRING, POINTING, AND CLEANING

- A. Remove and replace masonry units that are loose, chipped, broken, stained, or otherwise damaged or that do not match adjoining units. Install new units to match adjoining units; install in fresh mortar, pointed to eliminate evidence of replacement.
- B. Pointing: During the tooling of joints, enlarge voids and holes, except weep holes, and completely fill with mortar. Point up joints, including corners, openings, and adjacent construction, to provide a neat, uniform appearance. Prepare joints for sealant application, where indicated.
- C. In-Progress Cleaning: Clean unit masonry as work progresses by dry brushing to remove mortar fins and smears before tooling joints.
- D. Final Cleaning: After mortar is thoroughly set and cured, clean exposed masonry as follows:
 - 1. Remove large mortar particles by hand with wooden paddles and nonmetallic scrape hoes or chisels.
 - 2. Test cleaning methods on sample wall panel; leave one-half of panel uncleaned

- for comparison purposes. Obtain Architect's approval of sample cleaning before proceeding with cleaning of masonry.
3. Protect adjacent stone and non-masonry surfaces from contact with cleaner by covering them with liquid strippable masking agent or polyethylene film and waterproof masking tape.
 4. Wet wall surfaces with water before applying cleaners; remove cleaners promptly by rinsing surfaces thoroughly with clear water.
 5. Clean concrete masonry by applicable cleaning methods indicated in NCMA TEK 8-4A.

3.14 MASONRY WASTE DISPOSAL

- A. Salvageable Materials: Unless otherwise indicated, excess masonry materials are Contractor's property. At completion of unit masonry work, remove from Project site.
- B. Waste Disposal as Fill Material: Dispose of clean masonry waste, including excess or soil-contaminated sand, waste mortar, and broken masonry units, by crushing and mixing with fill material as fill is placed.
 1. Crush masonry waste to less than 4 inches in each dimension.
 2. Mix masonry waste with at least two parts of specified fill material for each part of masonry waste. Fill material is specified in Section 312000 "Earth Moving."
 3. Do not dispose of masonry waste as fill within 18 inches of finished grade.
- C. Masonry Waste Recycling: Return broken CMUs not used as fill to manufacturer for recycling.
- D. Excess Masonry Waste: Remove excess clean masonry waste that cannot be used as fill, as described above or recycled, and other masonry waste, and legally dispose of off Owner's property.

END OF SECTION 042200

SECTION 044313.16 - ADHERED STONE MASONRY VENEER

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Stone masonry adhered to concrete backup.
2. Stone masonry adhered to unit masonry backup.
3. Stone masonry adhered to wood framing and sheathing.

B. Related Requirements:

1. Section 042000 "Unit Masonry" for concealed flashing.

1.2 ACTION SUBMITTALS

A. Product Data: For each variety of stone, stone accessory, and manufactured product.

B. Sustainable Design Submittals:

C. Samples for Initial Selection: For colored mortar and other items involving color selection.

D. Samples for Verification:

1. For each stone type indicated. Include at least five Samples in each set, and show the full range of color and other visual characteristics in completed Work.
2. For each color of mortar required. Label Samples to indicate types and amounts of pigments used.

1.3 INFORMATIONAL SUBMITTALS

A. Qualification Data: For Installer.

B. List of Materials Used in Constructing Mockups: List generic product names together with manufacturers, manufacturers' product names, supply sources, and other information as required to identify materials used. Include mix proportions for mortar and source of aggregates.

1. Neither receipt of list nor approval of mockups constitutes approval of deviations from the Contract Documents contained in mockups unless Architect approves such deviations in writing.

C. Material Test Reports:

1. Stone Test Reports: For each stone variety proposed for use on Project, by a qualified testing agency, indicating compliance with required physical properties, other than abrasion resistance, according to referenced ASTM standards. Base reports on testing done within previous three years.
2. Sealant Compatibility and Adhesion Test Report: From sealant manufacturer, indicating that sealants will not stain or damage stone. Include interpretation of test results and recommendations for primers and substrate preparation needed for adhesion.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: A qualified installer who employs experienced stonemasons and stone fitters.
- B. Mockups: Build mockups to demonstrate aesthetic effects and to set quality standards for materials and execution.

1.5 PRECONSTRUCTION TESTING

- A. Preconstruction Sealant Compatibility and Adhesion Testing: Submit to joint-sealant manufacturers, for compatibility and adhesion testing according to sealant manufacturer's standard testing methods and Section 079200 "Joint Sealants," Samples of materials that will contact or affect joint sealants.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Store cementitious materials on elevated platforms, under cover, and in a dry location. Do not use cementitious materials that have become damp.
- B. Store aggregates where grading and other required characteristics can be maintained and contamination avoided.
- C. Deliver preblended, dry mortar mix in moisture-resistant containers designed for use with dispensing silos. Store preblended, dry mortar mix in delivery containers on elevated platforms, under cover, in a dry location, or in covered weatherproof dispensing silos.

1.7 FIELD CONDITIONS

- A. Protection of Stone Masonry: During construction, cover tops of walls, projections, and sills with waterproof sheeting at end of each day's work. Cover partially completed stone masonry when construction is not in progress.
 1. Extend cover a minimum of 24 inches down both sides, and hold cover securely in place.
- B. Stain Prevention: Immediately remove mortar and soil to prevent them from staining

stone masonry face.

1. Protect base of walls from rain-splashed mud and mortar splatter, using coverings spread on the ground and over the wall surface.
2. Protect sills, ledges, and projections from mortar droppings.
3. Protect surfaces of window and door frames, as well as similar products with painted and integral finishes, from mortar droppings.
4. Turn scaffold boards near the wall on edge at end of each day to prevent rain from splashing mortar and dirt on completed stone masonry.

C. Cold-Weather Requirements: Do not use frozen materials or materials mixed or coated with ice or frost. Do not build on frozen substrates. Remove and replace stone masonry damaged by frost or freezing conditions. Comply with cold-weather construction requirements contained in TMS 602/ACI 530.1/ASCE 6.

1. Cold-Weather Cleaning: Use liquid cleaning methods only when air temperature is 40 deg F and above and will remain so until masonry has dried, but not less than seven days after completing cleaning.

D. Hot-Weather Requirements: Comply with hot-weather construction requirements contained in TMS 602/ACI 530.1/ASCE 6.

1.8 COORDINATION

- A. Advise installers of other work about specific requirements for placement of flashing and similar items to be built into stone masonry.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Source Limitations for Stone: Obtain each variety of stone, regardless of finish, from single quarry, whether specified in this Section or in another Section of the Specifications, with resources to provide materials of consistent quality in appearance and physical properties.
- B. Source Limitations for Mortar Materials: Obtain mortar ingredients of uniform quality for each cementitious component from single manufacturer and each aggregate from single source or producer.
- C. Varieties and Sources: Subject to compliance with requirements, provide stone of varieties and from sources complying with Section 044200 "Exterior Stone Cladding."

2.2 OTHER STONE (Cast Stone Veneer)

- A. Material Standards:

1. Maximum Absorption according to ASTM C97/C97M: 3 percent.
 2. Minimum Compressive Strength according to ASTM C170/C170M: 4000 psi.
- B. Varieties and Sources: Subject to compliance with requirements, available stone varieties that may be incorporated into the Work include, but are not limited to, the following:
1. Stonecraft Industries, Product: Ledgestone - Pennsylvania or approved equal.
- C. Architect to select color, finish, and other stone characteristics relating to aesthetic effects from manufacturers full range of options.

2.3 MORTAR MATERIALS

- A. Portland Cement: ASTM C150/C150M, Type I or Type II, except Type III may be used for cold-weather construction; natural color or white cement may be used as required to produce mortar color indicated.
1. Low-Alkali Cement: Not more than 0.60 percent total alkali when tested according to ASTM C114.
- B. Hydrated Lime: ASTM C207, Type S.
- C. Aggregate: ASTM C144 and as follows:
1. For pointing mortar, use aggregate graded with 100 percent passing No. 16 sieve.
 2. White Aggregates: Natural white sand or ground white stone.
- D. Water: Potable.

2.4 EMBEDDED FLASHING MATERIALS

- A. Flexible Flashing: For flashing unexposed to the exterior, use one of the following unless otherwise indicated:
- B. Application: Unless otherwise indicated, use the following:
1. Where flashing is indicated to receive counterflashing, use metal flashing.
 2. Where flashing is indicated to be turned down at or beyond wall face, use metal flashing.
 3. Where flashing is partly exposed and is indicated to terminate at wall face, use metal flashing with a drip edge, with a sealant stop.
 4. Where flashing is fully concealed, use metal flashing, or, flexible flashing.
- C. Adhesives, Primers, and Seam Tapes for Flexible Flashings: Flashing manufacturer's standard products or products recommended by flashing manufacturer for bonding flashing sheets to each other and to substrates.

2.5 MISCELLANEOUS MASONRY ACCESSORIES

- A. Weep Products: Use the following unless otherwise indicated:
- B. Expanded Metal Lath: 2.5 lb/sq. yd., self-furring, diamond-mesh lath complying with ASTM C847. Fabricate from structural-quality, zinc-coated (galvanized) steel sheet complying with ASTM A653/A653M, G60.
- C. Lath Attachment Devices: Material and type required by ASTM C1063 for installations indicated.

2.6 FABRICATION

- A. General: Fabricate stone units in sizes and shapes required to comply with requirements indicated.
- B. Cut stone to produce pieces of thickness, size, and shape indicated, including details on Drawings and pattern specified in "Setting Stone Masonry" Article.
 - 1. Shape stone specified to be laid in three-course, random range ashlar pattern with split beds.
- C. Dress joints (bed and vertical) straight and at right angle to face unless otherwise indicated. Shape beds to fit supports.
- D. Cut and drill sinkages and holes in stone for anchors and supports.
- E. Carefully inspect stone at quarry or fabrication plant for compliance with requirements for appearance, material, and fabrication. Replace defective units before shipment.
 - 1. Clean sawed backs of stone to remove rust stains and iron particles.
- F. Gage backs of stones for adhered veneer if more than 81 sq. in. in area.
- G. Thickness of Stone: Provide thickness indicated, but not less than the following:
 - 1. Thickness: 1 inch plus or minus 1/8 inch.
- H. Finish exposed stone faces and edges to comply with requirements indicated for finish and to match approved samples.
 - 1. Finish: As indicated.

2.7 MORTAR MIXES

- A. General: Do not use admixtures, including pigments, air-entraining agents, accelerators, retarders, water-repellent agents, antifreeze compounds, or other admixtures, unless otherwise indicated.

1. Do not use calcium chloride.
 2. Use portland cement-lime mortar unless otherwise indicated.
 3. Add cold-weather admixture (if used) at same rate for all mortar that will be exposed to view, regardless of weather conditions, to ensure that mortar color is consistent.
 4. Mixing Pointing Mortar: Thoroughly mix cementitious and aggregate materials together before adding water. Then mix again, adding only enough water to produce a damp, unworkable mix that will retain its form when pressed into a ball. Maintain mortar in this dampened condition for one to two hours. Add remaining water in small portions until mortar reaches required consistency. Use mortar within 30 minutes of final mixing; do not retemper or use partially hardened material.
- B. Preblended, Dry Mortar Mix: Furnish dry mortar ingredients in the form of a preblended mix. Measure quantities by weight to ensure accurate proportions, and thoroughly blend ingredients before delivering to Project site.
- C. Mortar for Stone Masonry: Comply with ASTM C270 Specification.
1. Mortar for Setting Stone: Type S.
 2. Mortar for Pointing Stone: Type N.
- D. Cement-Paste Bond Coat: Mix either neat cement and water or cement, sand, and water to a consistency similar to that of thick cream.
1. For latex-modified portland cement, setting-bed mortar, substitute latex admixture for part or all of water, according to latex-additive manufacturer's written instructions.
- E. Mortar for Scratch Coat over Metal Lath: 1 part portland cement, 1/2 part lime, 5 parts loose damp sand, and enough water to produce a workable consistency.
- F. Mortar for Scratch Coat over Unit Masonry: 1 part portland cement, 1 part lime, 7 parts loose damp sand, and enough water to produce a workable consistency.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine surfaces indicated to receive stone masonry, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of stone masonry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean dirty or stained stone surfaces by removing soil, stains, and foreign materials

before setting. Clean stone by thoroughly scrubbing with fiber brushes and then drenching with clear water. Use only mild cleaning compounds that contain no caustic or harsh materials or abrasives.

3.3 SETTING STONE MASONRY

- A. Perform necessary field cutting and trimming as stone is set.
 - 1. Use power saws to cut stone that is fabricated with saw-cut surfaces. Cut lines straight and true, with edges eased slightly to prevent snipping.
- B. Sort stone before it is placed in wall to remove stone that does not comply with requirements relating to aesthetic effects, physical properties, or fabrication, or that is otherwise unsuitable for intended use.
- C. Arrange stones in broken-range ashlar pattern with uniform course heights, random lengths, and uniform joint widths.
- D. Arrange stones with color and size variations uniformly dispersed for an evenly blended appearance.
- E. Set stone to comply with requirements indicated on Drawings. Install supports, fasteners, and other attachments indicated or necessary to secure stone masonry in place. Set stone accurately in locations indicated, with edges and faces aligned according to established relationships and indicated tolerances.
- F. Maintain uniform joint widths, except for variations due to different stone sizes and where minor variations are required to maintain bond alignment if any. Lay walls with joints not less than 3/8 inch at narrowest points or more than 1/2 inch at widest points.
- G. Provide sealant joints of widths and at locations indicated.
 - 1. Keep sealant joints free of mortar and other rigid materials.
 - 2. Sealing joints are specified in Section 079200 "Joint Sealants."
- H. Install metal expansion strips in sealant joints at locations indicated. Build flanges of expansion strips into masonry by embedding in mortar between stone masonry and backup wythe. Lap each joint 4 inches in direction of water flow. Seal joints below grade and at junctures with horizontal expansion joints if any.
- I. Install embedded flashing and weep holes at shelf angles, lintels, ledges, other obstructions to downward flow of water in wall, and where indicated.
 - 1. At stud-framed walls, extend flashing through stone masonry, up sheathing face at least 12 inches, and behind weather barrier.
 - 2. At multi-wythe masonry walls, extend flashing through stone masonry, turned up a minimum of 12 inches, and extend into or through inner wythe to comply with requirements in Section 042000 "Unit Masonry."
 - 3. At sills, extend flashing not less than 4 inches at ends.
 - 4. At ends of head and sill flashing, turn up not less than 2 inches to form end

dams.

5. Install metal drip edges beneath flexible flashing at exterior wall face. Stop flexible flashing 1/2 inch back from exterior wall face, and adhere flexible flashing to top of metal drip edge.
6. Install metal flashing termination beneath flexible flashing at exterior wall face. Stop flexible flashing 1/2 inch back from exterior wall face, and adhere flexible flashing to top of metal flashing termination.
7. Cut flexible flashing flush with wall face after completing masonry wall construction.

J. Coat limestone with cementitious dampproofing as follows:

1. Stone at Grade: Beds, joints, and back surfaces to at least 12 inches above finish-grade elevations.
2. Stone Extending below Grade: Beds, joints, back surfaces, and face surfaces below grade.
3. Allow cementitious dampproofing formulations to cure before setting dampproofed stone. Do not damage or remove dampproofing in the course of handling and setting stone.

3.4 CONSTRUCTION TOLERANCES

- A. Variation from Plumb: For vertical lines and surfaces, do not exceed 1/4 inch in 10 feet, 3/8 inch in 20 feet, or 1/2 inch in 40 feet or more. For external corners, expansion joints, control joints, and other conspicuous lines, do not exceed 1/4 inch in 20 feet or 1/2 inch in 40 feet or more.
- B. Variation from Level: For lines of exposed lintels, sills, parapets, horizontal grooves, and other conspicuous lines, do not exceed 1/4 inch in 20 feet or 1/2 inch in 40 feet or more.
- C. Variation of Linear Building Line: For position shown in plan, do not exceed 1/2 inch in 20 feet or 3/4 inch in 40 feet or more.
- D. Measure variation from level, plumb, and position shown in plan as a variation of the average plane of each stone face from level, plumb, or dimensioned plane.
- E. Variation in Mortar-Joint Thickness: Do not vary from joint size range indicated.
- F. Variation in Plane between Adjacent Stones: Do not exceed one-half of tolerance specified for thickness of stone.

3.5 INSTALLATION OF ADHERED STONE MASONRY VENEER

- A. Install flashing over sheathing and behind building paper or wrap by fastening through sheathing into framing.
- B. Install lath over building paper or wrap by fastening through sheathing into framing to comply with ASTM C1063.

- C. Install lath over unit masonry and concrete to comply with ASTM C1063.
- D. Install scratch coat over metal lath 3/8 inch thick to comply with ASTM C926.
- E. Coat backs of stone units and face of scratch coat with cement-paste bond coat, then butter both surfaces with setting mortar. Use sufficient setting mortar, so a slight excess will be forced out the edges of stone units as they are set. Tap units into place, completely filling space between units and scratch coat.
- F. Rake out joints for pointing with mortar to depth of not less than 3/4 inch before setting mortar has hardened. Rake joints to uniform depths with square bottoms and clean sides.

3.6 POINTING

- A. Prepare stone-joint surfaces for pointing with mortar by removing dust and mortar particles. Where setting mortar was removed to depths greater than surrounding areas, apply pointing mortar in layers not more than 3/8 inch deep until a uniform depth is formed.
- B. Point stone joints by placing and compacting pointing mortar in layers of not more than 3/8 inch deep. Compact each layer thoroughly, and allow to it become thumbprint hard before applying next layer.
- C. Tool joints, when pointing mortar is thumbprint hard, with a smooth jointing tool to produce the following joint profile:
 - 1. Joint Profile: Concave.

3.7 ADJUSTING AND CLEANING

- A. Remove and replace stone masonry of the following description:
 - 1. Broken, chipped, stained, or otherwise damaged stone. Stone may be repaired if methods and results are approved by Architect.
 - 2. Defective joints.
 - 3. Stone masonry not matching approved samples and mockups.
 - 4. Stone masonry not complying with other requirements indicated.
- B. Replace in a manner that results in stone masonry matching approved samples and mockups, complying with other requirements, and showing no evidence of replacement.
- C. In-Progress Cleaning: Clean stone masonry as work progresses. Remove mortar fins and smears before tooling joints.
- D. Final Cleaning: After mortar is thoroughly set and cured, clean stone masonry as follows:

1. Remove large mortar particles by hand with wooden paddles and nonmetallic scrape hoes or chisels.
2. Test cleaning methods on mockup; leave one-half of panel uncleaned for comparison purposes. Obtain Architect's approval of sample cleaning before cleaning stone masonry.
3. Clean stone masonry by bucket and brush hand-cleaning method described in BIA Technical Note No. 20, Revised II, using job-mixed detergent solution.
4. Clean stone masonry with proprietary acidic cleaner applied according to manufacturer's written instructions.
5. Clean limestone masonry to comply with recommendations in ILI's "Indiana Limestone Handbook."

3.8 EXCESS MATERIALS AND WASTE

- A. Excess Stone: Stack excess stone where directed by Owner for Owner's use.
- B. Excess Masonry Waste: Remove excess clean masonry waste and other waste, and legally dispose of off Owner's property.

END OF SECTION 044313.16

SECTION 051200 - STRUCTURAL STEEL FRAMING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Structural-steel materials.
2. Shrinkage-resistant grout.
3. Prefabricated building columns.
4. Shear stud connectors.

B. Related Requirements:

1. Section 055000 "Metal Fabrications" for steel lintels and shelf angles not attached to structural-steel frame, miscellaneous steel fabrications and other steel items not defined as structural steel.

1.2 DEFINITIONS

A. Structural Steel: Elements of the structural frame indicated on Drawings and as described in ANSI/AISC 303.

B. Seismic-Load-Resisting System: Elements of structural-steel frame designated as "SLRS" or along grid lines designated as "SLRS" on Drawings, including columns, beams, and braces and their connections.

C. Heavy Sections: Rolled and built-up sections as follows:

1. Shapes included in ASTM A6/A6M with flanges thicker than 1-1/2 inches.
2. Welded built-up members with plates thicker than 2 inches.
3. Column base plates thicker than 2 inches.

D. Protected Zone: Structural members or portions of structural members indicated as "protected zone" on Drawings. Connections of structural and nonstructural elements to protected zones are limited.

E. Demand-Critical Welds: Those welds, the failure of which would result in significant degradation of the strength and stiffness of the seismic-load-resisting system and which are indicated as "demand critical" or "seismic critical" on Drawings.

1.3 COORDINATION

A. Coordinate installation of anchorage items to be embedded in or attached to other construction without delaying the Work. Provide setting diagrams, sheet metal

templates, instructions, and directions for installation.

1.4 ACTION SUBMITTALS

A. Product Data:

1. Structural-steel materials.
2. High-strength, bolt-nut-washer assemblies.
3. Anchor rods.
4. Threaded rods.
5. Forged-steel hardware.
6. Slide bearings.
7. Shop primer.
8. Galvanized-steel primer.
9. Etching cleaner.
10. Galvanized repair paint.
11. Shrinkage-resistant grout.

B. Shop Drawings: Show fabrication of structural-steel components.

1. Include details of cuts, connections, splices, camber, holes, and other pertinent data.
2. Include embedment Drawings.
3. Indicate welds by standard AWS symbols, distinguishing between shop and field welds, and show size, length, and type of each weld. Show backing bars that are to be removed and supplemental fillet welds where backing bars are to remain.
4. Indicate type, size, and length of bolts, distinguishing between shop and field bolts. Identify pretensioned and slip-critical, high-strength bolted connections.
5. Identify members and connections of the seismic-load-resisting system.
6. Indicate locations and dimensions of protected zones.
7. Identify demand-critical welds.
8. Identify members not to be shop primed.

C. Welding Procedure Specifications (WPSs) and Procedure Qualification Records (PQRs): Provide in accordance with AWS D1.1/D1.1M for each welded joint whether prequalified or qualified by testing, including the following:

1. Power source (constant current or constant voltage).
2. Electrode manufacturer and trade name, for demand-critical welds.

1.5 INFORMATIONAL SUBMITTALS

A. Qualification Data: For fabricator, professional engineer, testing agency.

B. Welding certificates.

C. Product Test Reports: For the following:

1. Bolts, nuts, and washers, including mechanical properties and chemical analysis.

2. Direct-tension indicators.
3. Tension-control, high-strength, bolt-nut-washer assemblies.

D. Survey of existing conditions.

E. Field quality-control reports.

1.6 QUALITY ASSURANCE

A. Fabricator Qualifications: A qualified fabricator that participates in the AISC Quality Certification Program and is designated an AISC-Certified Plant, Category BU or is accredited by the IAS Fabricator Inspection Program for Structural Steel (Acceptance Criteria 172).

B. Installer Qualifications: A qualified Installer who participates in the AISC Quality Certification Program and is designated an AISC-Certified Erector, Category CSE.

C. Welding Qualifications: Qualify procedures and personnel in accordance with AWS D1.1/D1.1M.

1. Welders and welding operators performing work on bottom-flange, demand-critical welds are to pass the supplemental welder qualification testing, as required by AWS D1.8/D1.8M. FCAW-S and FCAW-G are to be considered separate processes for welding personnel qualification.

1.7 DELIVERY, STORAGE, AND HANDLING

A. Store materials to permit easy access for inspection and identification. Keep steel members off ground and spaced by using pallets, dunnage, or other supports and spacers. Protect steel members and packaged materials from corrosion and deterioration.

1. Do not store materials on structure in a manner that might cause distortion, damage, or overload to members or supporting structures. Repair or replace damaged materials or structures as directed.

B. Store fasteners in a protected place in sealed containers with manufacturer's labels intact.

1. Fasteners may be repackaged provided Owner's testing and inspecting agency observes repackaging and seals containers.
2. Clean and relubricate bolts and nuts that become dry or rusty before use.
3. Comply with manufacturers' written recommendations for cleaning and lubricating ASTM F3125/F3125M, Grade F1852 bolt assemblies and for retesting bolt assemblies after lubrication.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Comply with applicable provisions of the following specifications and documents:
 - 1. ANSI/AISC 303.
 - 2. ANSI/AISC 341.
 - 3. ANSI/AISC 360.
 - 4. RCSC's "Specification for Structural Joints Using High-Strength Bolts."
- B. Connection Design Information:
 - 1. Option 1: Connection designs have been completed and connections indicated on the Drawings.
- C. Moment Connections: Type PR, partially restrained.
- D. Construction: Combined system of moment frame and braced frame.

2.2 STRUCTURAL-STEEL MATERIALS

- A. W-Shapes: ASTM A992/A992M.
- B. Channels, Angles, M-Shapes: ASTM A36/A36M, ASTM A572/A572M, Grade 50.
- C. Channels, Angles, S-Shapes: ASTM A36/A36M, ASTM A572/A572M, Grade 50.
- D. Plate and Bar: ASTM A36/A36M, ASTM A572/A572M, Grade 50.
- E. Corrosion-Resisting (Weathering) Structural-Steel Shapes, Plates, and Bars: ASTM A588/A588M, 50 ksi.
- F. Cold-Formed Hollow Structural Sections: ASTM A500/A500M, Grade B structural tubing.
- G. Corrosion-Resisting (Weathering), Cold-Formed Hollow Structural Sections: ASTM A847/A847M structural tubing.
- H. Steel Pipe: ASTM A53/A53M, Grade B.
 - 1. Finish: Black except where indicated to be galvanized.
- I. Steel Castings: ASTM A216/A216M, Grade WCB, with supplementary requirement S11.
- J. Steel Forgings: ASTM A668/A668M.
- K. Welding Electrodes: Comply with AWS requirements.

2.3 BOLTS AND CONNECTORS

- A. High-Strength A325 Bolts, Nuts, and Washers: ASTM F3125/F3125M, Grade A325, Type 1, heavy-hex steel structural bolts; ASTM A563, Grade DH, heavy-hex carbon-steel nuts; and ASTM F436/F436M, Type 1, hardened carbon-steel washers; all with plain finish.
- B. High-Strength A490 Bolts, Nuts, and Washers: ASTM F3125/F3125M, Grade A490, Type 1, heavy-hex steel structural bolts; ASTM A563, Grade DH, heavy-hex carbon-steel nuts; and ASTM F436/F436M, Type 1, hardened carbon-steel washers; all with plain finish.

2.4 RODS

- A. Unheaded Anchor Rods: ASTM F1554, Grade 55, weldable.
 - 1. Configuration: Hooked.
 - 2. Nuts: ASTM A563 hex carbon steel.
 - 3. Plate Washers: ASTM A36/A36M carbon steel.
 - 4. Washers: ASTM F436, Type 1, hardened carbon steel.
 - 5. Finish: Hot-dip zinc coating, ASTM A153/A153M, Class C.
- B. Headed Anchor Rods: ASTM F1554, Grade 55, weldable, straight.
 - 1. Nuts: ASTM A563 hex carbon steel.
 - 2. Plate Washers: ASTM A36/A36M carbon steel.
 - 3. Washers: ASTM F436, Type 1, hardened carbon steel.
 - 4. Finish: Hot-dip zinc coating, ASTM A153/A153M, Class C.

2.5 FORGED-STEEL STRUCTURAL HARDWARE

- A. Clevises and Turnbuckles: Made from cold-finished carbon-steel bars, ASTM A108, AISI C-1035.
- B. Eye Bolts and Nuts: Made from cold-finished carbon-steel bars, ASTM A108, AISI C-1030.
- C. Sleeve Nuts: Made from cold-finished carbon-steel bars, ASTM A108, AISI C-1018.

2.6 PRIMER

- A. Steel Primer:
 - 1. Comply with Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."
 - 2. Fabricator's standard lead- and chromate-free, non-asphaltic, rust-inhibiting primer complying with MPI#79 and compatible with topcoat.

2.7 FABRICATION

- A. Structural Steel: Fabricate and assemble in shop to greatest extent possible. Fabricate in accordance with ANSI/AISC 303 and to ANSI/AISC 360.
 - 1. Camber structural-steel members where indicated.
 - 2. Fabricate beams with rolling camber up.
 - 3. Identify high-strength structural steel in accordance with ASTM A6/A6M and maintain markings until structural-steel framing has been erected.
 - 4. Mark and match-mark materials for field assembly.
 - 5. Complete structural-steel assemblies, including welding of units, before starting shop-priming operations.
- B. Thermal Cutting: Perform thermal cutting by machine to greatest extent possible.
 - 1. Plane thermally cut edges to be welded to comply with requirements in AWS D1.1/D1.1M.
- C. Bolt Holes: Cut, drill, or punch standard bolt holes perpendicular to metal surfaces.
- D. Finishing: Accurately finish ends of columns and other members transmitting bearing loads.
- E. Shear Stud Connectors: Prepare steel surfaces as recommended by manufacturer of shear connectors. Weld using automatic end welding of headed-stud shear connectors in accordance with AWS D1.1/D1.1M and manufacturer's written instructions.
- F. Welded-Steel Door Frames: Build up welded-steel doorframes attached to structural-steel frame. Weld exposed joints continuously and grind smooth. Plug-weld fixed steel bar stops to frames. Secure removable stops to frames with countersunk machine screws, uniformly spaced not more than 10 inches o.c. unless otherwise indicated on Drawings.
- G. Holes: Provide holes required for securing other work to structural steel and for other work to pass through steel members.
 - 1. Cut, drill, or punch holes perpendicular to steel surfaces. Do not thermally cut bolt holes or enlarge holes by burning.
 - 2. Baseplate Holes: Cut, drill, mechanically thermal cut, or punch holes perpendicular to steel surfaces.
 - 3. Weld threaded nuts to framing and other specialty items indicated to receive other work.

2.8 SHOP CONNECTIONS

- A. High-Strength Bolts: Shop install high-strength bolts in accordance with RCSC's "Specification for Structural Joints Using High-Strength Bolts" for type of bolt and type of joint specified.
 - 1. Joint Type: Snug tightened, Pretensioned, Slip critical.

- B. Weld Connections: Comply with AWS D1.1/D1.1M for tolerances, appearances, welding procedure specifications, weld quality, and methods used in correcting welding work.

2.9 GALVANIZING

- A. Hot-Dip Galvanized Finish: Apply zinc coating by the hot-dip process to structural steel in accordance with ASTM A123/A123M.
 - 1. Fill vent and drain holes that are exposed in the finished Work unless they function as weep holes, by plugging with zinc solder and filing off smooth.
 - 2. Galvanize lintels, shelf angles, welded door frames attached to structural-steel frame and located in exterior walls.

2.10 SHOP PRIMING

- A. Shop prime steel surfaces, except the following:
 - 1. Surfaces embedded in concrete or mortar. Extend priming of partially embedded members to a depth of 2 inches.
 - 2. Surfaces to be field welded.
 - 3. Surfaces of high-strength bolted, slip-critical connections.
 - 4. Surfaces to receive sprayed fire-resistive materials (applied fireproofing).
 - 5. Galvanized surfaces unless indicated to be painted.
 - 6. Corrosion-resisting (weathering) steel surfaces.
 - 7. Surfaces enclosed in interior construction.
- B. Surface Preparation of Steel: Clean surfaces to be painted. Remove loose rust and mill scale and spatter, slag, or flux deposits. Prepare surfaces in accordance with the following specifications and standards:
 - 1. SSPC-SP 2.
 - 2. SSPC-SP 3.
 - 3. SSPC-SP 7 (WAB)/NACE WAB-4.
 - 4. SSPC-SP 14 (WAB)/NACE WAB-8.
 - 5. SSPC-SP 11.
 - 6. SSPC-SP 6 (WAB)/NACE WAB-3.
 - 7. SSPC-SP 10 (WAB)/NACE WAB-2.
 - 8. SSPC-SP 5 (WAB)/NACE WAB-1.
 - 9. SSPC-SP 8.
- C. Surface Preparation of Galvanized Steel: Prepare galvanized-steel surfaces for shop priming by thoroughly cleaning steel of grease, dirt, oil, flux, and other foreign matter, and treating with etching cleaner.
- D. Priming: Immediately after surface preparation, apply primer in accordance with manufacturer's written instructions and at rate recommended by SSPC to provide a minimum dry film thickness of 1.5 mils. Use priming methods that result in full coverage of joints, corners, edges, and exposed surfaces.

1. Stripe paint corners, crevices, bolts, welds, and sharp edges.
2. Apply two coats of shop paint to surfaces that are inaccessible after assembly or erection. Change color of second coat to distinguish it from first.

2.11 SOURCE QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform shop tests and inspections.
1. Allow testing agency access to places where structural-steel work is being fabricated or produced to perform tests and inspections.
 2. Bolted Connections: Inspect and test shop-bolted connections in accordance with RCSC's "Specification for Structural Joints Using High-Strength Bolts."
 3. Welded Connections: Visually inspect shop-welded connections in accordance with AWS D1.1/D1.1M and the following inspection procedures, at testing agency's option:
 - a. Liquid Penetrant Inspection: ASTM E165/E165M.
 - b. Magnetic Particle Inspection: ASTM E709; performed on root pass and on finished weld. Cracks or zones of incomplete fusion or penetration are not accepted.
 - c. Ultrasonic Inspection: ASTM E164.
 - d. Radiographic Inspection: ASTM E94/E94M.
 4. In addition to visual inspection, test and inspect shop-welded shear stud connectors in accordance with requirements in AWS D1.1/D1.1M for stud welding and as follows:
 - a. Perform bend tests if visual inspections reveal either a less-than-continuous 360-degree flash or welding repairs to any shear stud connector.
 - b. Conduct tests in accordance with requirements in AWS D1.1/D1.1M on additional shear stud connectors if weld fracture occurs on shear stud connectors already tested.
 5. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify, with certified steel erector present, elevations of concrete- and masonry-bearing surfaces and locations of anchor rods, bearing plates, and other embedments for compliance with requirements.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Provide temporary shores, guys, braces, and other supports during erection to keep structural steel secure, plumb, and in alignment against temporary construction loads and loads equal in intensity to design loads. Remove temporary supports when permanent structural steel, connections, and bracing are in place unless otherwise indicated on Drawings.
 - 1. Do not remove temporary shoring supporting composite deck construction and structural-steel framing until cast-in-place concrete has attained its design compressive strength.

3.3 ERECTION

- A. Set structural steel accurately in locations and to elevations indicated and in accordance with ANSI/AISC 303 and ANSI/AISC 360.
- B. Baseplates, Bearing Plates, and Leveling Plates: Clean concrete- and masonry-bearing surfaces of bond-reducing materials, and roughen surfaces prior to setting plates. Clean bottom surface of plates.
 - 1. Set plates for structural members on wedges, shims, or setting nuts as required.
 - 2. Weld plate washers to top of baseplate.
 - 3. Pretension anchor rods after supported members have been positioned and plumbed. Do not remove wedges or shims but, if protruding, cut off flush with edge of plate before packing with grout.
 - 4. Promptly pack shrinkage-resistant grout solidly between bearing surfaces and plates, so no voids remain. Neatly finish exposed surfaces; protect grout and allow to cure. Comply with manufacturer's written installation instructions for grouting.
- C. Maintain erection tolerances of structural steel within ANSI/AISC 303.
- D. Align and adjust various members that form part of complete frame or structure before permanently fastening. Before assembly, clean bearing surfaces and other surfaces that are in permanent contact with members. Perform necessary adjustments to compensate for discrepancies in elevations and alignment.
 - 1. Level and plumb individual members of structure. Slope roof framing members to slopes indicated on Drawings.
 - 2. Make allowances for difference between temperature at time of erection and mean temperature when structure is completed and in service.
- E. Splice members only where indicated.
- F. Do not use thermal cutting during erection unless approved by Architect. Finish thermally cut sections within smoothness limits in AWS D1.1/D1.1M.
- G. Do not enlarge unfair holes in members by burning or using drift pins. Ream holes that must be enlarged to admit bolts.

3.4 FIELD CONNECTIONS

- A. High-Strength Bolts: Install high-strength bolts in accordance with RCSC's "Specification for Structural Joints Using High-Strength Bolts" for bolt and joint type specified.
 - 1. Joint Type: Snug tightened, Pretensioned, Slip critical.
- B. Weld Connections: Comply with AWS D1.1/D1.1M for tolerances, appearances, welding procedure specifications, weld quality, and methods used in correcting welding work.
 - 1. Comply with ANSI/AISC 303 and ANSI/AISC 360 for bearing, alignment, adequacy of temporary connections, and removal of paint on surfaces adjacent to field welds.
 - 2. Remove backing bars or runoff tabs, back gouge, and grind steel smooth.
 - 3. Assemble and weld built-up sections by methods that maintain true alignment of axes without exceeding tolerances in ANSI/AISC 303 for mill material.
- C. Shear Stud Connectors: Prepare steel surfaces as recommended by manufacturer of shear connectors. Weld using end welding of headed-stud shear connectors in accordance with AWS D1.1/D1.1M and manufacturer's written instructions.

3.5 REPAIR

- A. Galvanized Surfaces: Clean areas where galvanizing is damaged or missing, and repair galvanizing to comply with ASTM A780/A780M.
- B. Touchup Painting:
 - 1. Immediately after erection, clean exposed areas where primer is damaged or missing, and paint with the same material as used for shop painting to comply with SSPC-PA 1 for touching up shop-painted surfaces.
 - a. Clean and prepare surfaces by SSPC-SP 2 hand-tool cleaning or SSPC-SP 3 power-tool cleaning.

3.6 FIELD QUALITY CONTROL

- A. Special Inspections: At Owner's discretion a qualified testing and inspection agency will be retained for a specific activity as determined by the owner to perform field tests and inspections and prepare test reports to the owner.
 - 1. Verify structural-steel materials and inspect steel frame joint details.
 - 2. Verify weld materials and inspect welds.
 - 3. Verify connection materials and inspect high-strength bolted connections.
- B. Testing Agency: Contractor will engage a qualified testing and inspecting agency to perform tests and inspections and to submit reports to the Architect for approval.

1. Bolted Connections: Inspect and test bolted connections in accordance with RCSC's "Specification for Structural Joints Using High-Strength Bolts."
2. Welded Connections: Visually inspect field welds in accordance with AWS D1.1/D1.1M.
 - a. In addition to visual inspection, test and inspect field welds in accordance with AWS D1.1/D1.1M and the following inspection procedures, at testing agency's option:
 - 1) Liquid Penetrant Inspection: ASTM E165/E165M.
 - 2) Magnetic Particle Inspection: ASTM E709; performed on root pass and on finished weld. Cracks or zones of incomplete fusion or penetration are not accepted.
 - 3) Ultrasonic Inspection: ASTM E164.
 - 4) Radiographic Inspection: ASTM E94/E94M.
3. Shear Stud Connectors: In addition to visual inspection, test and inspect field-welded shear connectors according to requirements in AWS D1.1/D1.1M for stud welding and as follows:
 - a. Perform bend tests if visual inspections reveal either a less-than-continuous 360-degree flash or welding repairs to any shear connector.
 - b. Conduct tests according to requirements in AWS D1.1/D1.1M on additional shear connectors if weld fracture occurs on shear connectors already tested.

END OF SECTION 051200

SECTION 055000 - METAL FABRICATIONS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Miscellaneous framing and supports.

B. Products furnished, but not installed, under this Section include the following:

1. Anchor bolts, steel pipe sleeves, slotted-channel inserts, and wedge-type inserts indicated to be cast into concrete or built into unit masonry.

C. Related Requirements:

1. Section 042000 "Unit Masonry" for installing loose lintels, anchor bolts, and other items built into unit masonry.

1.2 COORDINATION

- A. Coordinate selection of shop primers with topcoats to be applied over them. Comply with paint and coating manufacturers' written instructions to ensure that shop primers and topcoats are compatible with one another.

- B. Coordinate installation of metal fabrications that are anchored to or that receive other work. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors, that are to be embedded in concrete or masonry. Deliver such items to Project site in time for installation.

1.3 ACTION SUBMITTALS

- A. Shop Drawings: Show fabrication and installation details. Include plans, elevations, sections, and details of metal fabrications and their connections. Show anchorage and accessory items. Provide Shop Drawings for the following:

1. Miscellaneous framing and supports for applications where framing and supports are not specified in other Sections.

1.4 INFORMATIONAL SUBMITTALS

- A. Mill Certificates: Signed by stainless steel manufacturers, certifying that products furnished comply with requirements.

- B. Welding certificates.
- C. Paint Compatibility Certificates: From manufacturers of topcoats applied over shop primers, certifying that shop primers are compatible with topcoats.
- D. Research Reports: For post-installed anchors.
- E. Delegated design engineer qualifications.

1.5 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel in accordance with the following welding codes:
 - 1. AWS D1.1/D1.1M, "Structural Welding Code - Steel."
 - 2. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum."
 - 3. AWS D1.6/D1.6M, "Structural Welding Code - Stainless Steel."

1.6 FIELD CONDITIONS

- A. Field Measurements: Verify actual locations of walls, floor slabs, decks, and other construction contiguous with metal fabrications by field measurements before fabrication.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design all metal fabrications.

2.2 FASTENERS

- A. General: Unless otherwise indicated, provide Type 316 stainless steel fasteners for exterior use and zinc-plated fasteners with coating complying with ASTM B633 or ASTM F1941/F1941M, Class Fe/Zn 5, at exterior walls. Select fasteners for type, grade, and class required.
 - 1. Provide stainless steel fasteners for fastening aluminum, stainless steel, or, nickel silver.
 - 2. Provide bronze fasteners for fastening bronze.
- B. Steel Bolts and Nuts: Regular hexagon-head bolts, ASTM A307, Grade A; with hex nuts, ASTM A563; and, where indicated, flat washers.
- C. High-Strength Bolts, Nuts, and Washers: ASTM F3125/F3125M, Grade A325, Type 3, heavy-hex steel structural bolts; ASTM A563, Grade DH3, heavy-hex carbon-steel

nuts; and where indicated, flat washers.

- D. Stainless Steel Bolts and Nuts: Regular hexagon-head annealed stainless steel bolts, ASTM F593; with hex nuts, ASTM F594; and, where indicated, flat washers; Alloy Group 1.
- E. Anchor Bolts: ASTM F1554, Grade 36, of dimensions indicated; with nuts, ASTM A563; and, where indicated, flat washers.
 - 1. Hot-dip galvanize or provide mechanically deposited, zinc coating where item being fastened is indicated to be galvanized.
- F. Anchors, General: Capable of sustaining, without failure, a load equal to six times the load imposed when installed in unit masonry and four times the load imposed when installed in concrete, as determined by testing in accordance with ASTM E488/E488M, conducted by a qualified independent testing agency.
- G. Cast-in-Place Anchors in Concrete: Either threaded or wedge type unless otherwise indicated; galvanized ferrous castings, either ASTM A47/A47M malleable iron or ASTM A27/A27M cast steel. Provide bolts, washers, and shims as needed, all hot-dip galvanized per ASTM F2329/F2329M.
- H. Post-Installed Anchors: Torque-controlled expansion anchors, or, chemical anchors.
 - 1. Material for Interior Locations: Carbon-steel components zinc plated to comply with ASTM B633 or ASTM F1941/F1941M, Class Fe/Zn 5, unless otherwise indicated.
 - 2. Material for Exterior Locations and Where Stainless Steel Is Indicated: Alloy Group 1 stainless steel bolts, ASTM F593, and nuts, ASTM F594.
- I. Slotted-Channel Inserts: Cold-formed, hot-dip galvanized-steel box channels (struts) complying with MFMA-4, 1-5/8 by 7/8 inches by length indicated with anchor straps or studs not less than 3 inches long at not more than 8 inches o.c. Provide with temporary filler and tee-head bolts, complete with washers and nuts, all zinc-plated to comply with ASTM B633, Class Fe/Zn 5, as needed for fastening to inserts.

2.3 MISCELLANEOUS MATERIALS

- A. Shop Primers: Provide primers that comply with Section 099113 "Exterior Painting."
- B. Universal Shop Primer: Fast-curing, lead- and chromate-free, universal modified-alkyd primer complying with MPI#79 and compatible with topcoat.
 - 1. Use primer that contains pigments that make it easily distinguishable from zinc-rich primer.
- C. Water-Based Primer: Emulsion type, anticorrosive primer for mildly corrosive environments that is resistant to flash rusting when applied to cleaned steel, complying with MPI#107 and compatible with topcoat.

- D. Epoxy Zinc-Rich Primer: Complying with MPI#20 and compatible with topcoat.
- E. Shop Primer for Galvanized Steel: Primer formulated for exterior use over zinc-coated metal and compatible with finish paint systems indicated.
- F. Galvanizing Repair Paint: High-zinc-dust-content paint complying with SSPC-Paint 20 and compatible with paints specified to be used over it.
- G. Bituminous Paint: Cold-applied asphalt emulsion complying with ASTM D1187/D1187M.
- H. Shrinkage-Resistant Grout: Factory-packaged, nonmetallic, nonstaining, noncorrosive, nongaseous grout complying with ASTM C1107/C1107M. Provide grout specifically recommended by manufacturer for interior and exterior applications.
- I. Concrete: Comply with requirements in Section 033000 "Cast-in-Place Concrete" for normal-weight, air-entrained concrete with a minimum 28-day compressive strength of 3000 psi.

2.4 FABRICATION, GENERAL

- A. Shop Assembly: Preassemble items in the shop to greatest extent possible. Disassemble units only as necessary for shipping and handling limitations. Use connections that maintain structural value of joined pieces. Clearly mark units for reassembly and coordinated installation.
- B. Cut, drill, and punch metals cleanly and accurately. Remove burrs and ease edges to a radius of approximately 1/32 inch unless otherwise indicated. Remove sharp or rough areas on exposed surfaces.
- C. Form bent-metal corners to smallest radius possible without causing grain separation or otherwise impairing work.
- D. Form exposed work with accurate angles and surfaces and straight edges.
- E. Weld corners and seams continuously to comply with the following:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.
 - 4. At exposed connections, finish exposed welds and surfaces smooth and blended so no roughness shows after finishing and contour of welded surface matches that of adjacent surface.
- F. Form exposed connections with hairline joints, flush and smooth, using concealed fasteners or welds where possible. Where exposed fasteners are required, use Phillips flat-head (countersunk) fasteners unless otherwise indicated. Locate joints where least conspicuous.

- G. Fabricate seams and other connections that are exposed to weather in a manner to exclude water. Provide weep holes where water may accumulate.
- H. Cut, reinforce, drill, and tap metal fabrications as indicated to receive finish hardware, screws, and similar items.
- I. Provide for anchorage of type indicated; coordinate with supporting structure. Space anchoring devices to secure metal fabrications rigidly in place and to support indicated loads.
- J. Where units are indicated to be cast into concrete or built into masonry, equip with integrally welded steel strap anchors, 1/8 by 1-1/2 inches, with a minimum 6-inch embedment and 2-inch hook, not less than 8 inches from ends and corners of units and 24 inches o.c., unless otherwise indicated.

2.5 MISCELLANEOUS FRAMING AND SUPPORTS

- A. General: Provide steel framing and supports not specified in other Sections as needed to complete the Work.
- B. Fabricate units from steel shapes, plates, and bars of welded construction unless otherwise indicated. Fabricate to sizes, shapes, and profiles indicated and as necessary to receive adjacent construction.
 - 1. Fabricate units from slotted channel framing where indicated.
 - 2. Furnish inserts for units installed after concrete is placed.

2.6 STEEL AND IRON FINISHES

- A. Galvanizing: Hot-dip galvanize items as indicated to comply with ASTM A153/A153M for steel and iron hardware and with ASTM A123/A123M for other steel and iron products.
 - 1. Do not quench or apply post galvanizing treatments that might interfere with paint adhesion.
- B. Preparation for Shop Priming Galvanized Items: After galvanizing, thoroughly clean galvanized surfaces of grease, dirt, oil, flux, and other foreign matter, and treat with metallic phosphate process.
- C. Shop prime iron and steel items not indicated to be galvanized unless they are to be embedded in concrete, sprayed-on fireproofing, or masonry, or unless otherwise indicated.
 - 1. Shop prime with universal shop primer unless zinc-rich primer is indicated.
- D. Preparation for Shop Priming: Prepare surfaces to comply with SSPC-SP 6/NACE No. 3, "Commercial Blast Cleaning."
 - 1. Exterior Items: SSPC-SP 6/NACE No. 3, "Commercial Blast Cleaning."

2. Items Indicated to Receive Zinc-Rich Primer: SSPC-SP 6/NACE No. 3, "Commercial Blast Cleaning."
 3. Items Indicated to Receive Primers Specified in Section 099600 "High-Performance Coatings": SSPC-SP 6/NACE No. 3, "Commercial Blast Cleaning."
 4. Other Steel Items: SSPC-SP 3, "Power Tool Cleaning."
 5. Galvanized-Steel Items: SSPC-SP 16, "Brush-off Blast Cleaning of Coated and Uncoated Galvanized Steel, Stainless Steels, and Non-Ferrous Metals."
- E. Shop Priming: Apply shop primer to comply with SSPC-PA 1, "Paint Application Specification No. 1: Shop, Field, and Maintenance Painting of Steel," for shop painting.
1. Stripe paint corners, crevices, bolts, welds, and sharp edges.

2.7 ALUMINUM FINISHES

- A. As-Fabricated Finish: AA-M12.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Cutting, Fitting, and Placement: Perform cutting, drilling, and fitting required for installing metal fabrications. Set metal fabrications accurately in location, alignment, and elevation; with edges and surfaces level, plumb, true, and free of rack; and measured from established lines and levels.
- B. Fit exposed connections accurately together to form hairline joints. Weld connections that are not to be left as exposed joints but cannot be shop welded because of shipping size limitations. Do not weld, cut, or abrade surfaces of exterior units that have been hot-dip galvanized after fabrication and are for bolted or screwed field connections.
- C. Field Welding: Comply with the following requirements:
1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 2. Obtain fusion without undercut or overlap.
 3. Remove welding flux immediately.
 4. At exposed connections, finish exposed welds and surfaces smooth and blended so no roughness shows after finishing and contour of welded surface matches that of adjacent surface.
- D. Fastening to In-Place Construction: Provide anchorage devices and fasteners where metal fabrications are required to be fastened to in-place construction. Provide threaded fasteners for use with concrete and masonry inserts, toggle bolts, through bolts, lag screws, wood screws, and other connectors.
- E. Provide temporary bracing or anchors in formwork for items that are to be built into

concrete, masonry, or similar construction.

- F. Corrosion Protection: Coat concealed surfaces of aluminum that come into contact with grout, concrete, masonry, wood, or dissimilar metals with the following:
 - 1. Cast Aluminum: Heavy coat of bituminous paint.
 - 2. Extruded Aluminum: Two coats of clear lacquer.

3.2 INSTALLATION OF MISCELLANEOUS FRAMING AND SUPPORTS

- A. General: Install framing and supports to comply with requirements of items being supported, including manufacturers' written instructions and requirements indicated on Shop Drawings.
- B. Anchor supports for ceiling-hung toilet partitions, operable partitions, overhead doors, and, overhead grilles securely to, and rigidly brace from, building structure.
- C. Anchor shelf angles securely to existing construction with anchor bolts.
- D. Support steel girders on solid grouted masonry, concrete, or steel pipe columns. Secure girders with anchor bolts embedded in grouted masonry or concrete or with bolts through top plates of pipe columns.
 - 1. Where grout space under bearing plates is indicated for girders supported on concrete or masonry, install as specified in "Installing Bearing and Leveling Plates" Article.
- E. Install pipe columns on concrete footings with grouted baseplates. Position and grout column baseplates as specified in "Installation of Bearing and Leveling Plates" Article.
 - 1. Grout baseplates of columns supporting steel girders after girders are installed and leveled.

3.3 REPAIRS

- A. Touchup Painting:
 - 1. Immediately after erection, clean field welds, bolted connections, and abraded areas. Paint uncoated and abraded areas with same material as used for shop painting to comply with SSPC-PA 1 for touching up shop-painted surfaces.
 - a. Apply by brush or spray to provide a minimum 2.0-mil dry film thickness.
 - 2. Cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint are specified in Section 099113 "Exterior Painting.", Section 099123 "Interior Painting."
- B. Galvanized Surfaces: Clean field welds, bolted connections, and abraded areas and repair galvanizing to comply with ASTM A780/A780M.

The Nader Group, LLC
August 01, 2023

Byram Municipal Complex
Byram, New Jersey

END OF SECTION 055000

SECTION 055113 - METAL PAN STAIRS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Preassembled steel stairs with concrete-filled, precast concrete treads.
2. Steel tube railings and guards attached to metal stairs.
3. Steel tube handrails attached to walls adjacent to metal stairs.
4. Railing gates at the level of exit discharge.

1.2 COORDINATION

A. Coordinate selection of shop primers with topcoats to be applied over them. Comply with paint and coating manufacturers' written instructions to ensure that shop primers and topcoats are compatible with one another.

B. Coordinate installation of anchorages for metal stairs, railings, and guards.

1. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, blocking for attachment of wall-mounted handrails, and items with integral anchors, that are to be embedded in concrete or masonry.
2. Deliver such items to Project site in time for installation.

C. Coordinate locations of hanger rods and struts with other work so they do not encroach on required stair width and are within fire-resistance-rated stair enclosure.

D. Schedule installation of railings and guards so wall attachments are made only to completed walls.

1. Do not support railings and guards temporarily by any means that do not satisfy structural performance requirements.

1.3 ACTION SUBMITTALS

A. Product Data: For metal pan stairs and the following:

1. Perforated metal.
2. Woven-wire mesh.
3. Welded-wire mesh.
4. Prefilled metal-pan-stair treads.
5. Abrasive nosings.
6. Shop primer products.

7. Nonslip-aggregate concrete finish.
8. Abrasive-coating finish to formed-metal stairs.
9. Precast concrete treads.
10. Handrail wall brackets.
11. Grout.

B. Shop Drawings:

1. Include plans, elevations, sections, details, and attachments to other work.
2. Indicate sizes of metal sections, thickness of metals, profiles, holes, and field joints.
3. Include plan at each level.
4. Indicate locations of anchors, weld plates, and blocking for attachment of wall-mounted handrails.
5. Indicate profile and dimensions of precast terrazzo treads.
6. Indicate profile and dimensions of epoxy-resin-filled treads.

C. Samples for Verification: For each type and finish of nosing.

1.4 INFORMATIONAL SUBMITTALS

- A. Welding certificates.
- B. Paint Compatibility Certificates: From manufacturers of topcoats applied over shop primers, certifying that shop primers are compatible with topcoats.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Fabricator of products.
- B. Welding Qualifications: Qualify procedures and personnel according to the following:
 1. AWS D1.1/D1.1M, "Structural Welding Code - Steel."
 2. AWS D1.3/D1.3M, "Structural Welding Code - Sheet Steel."

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Store materials to permit easy access for inspection and identification.
 1. Keep steel members off ground and spaced by using pallets, dunnage, or other supports and spacers.
 2. Protect steel members and packaged materials from corrosion and deterioration.
 3. Do not store materials on structure in a manner that might cause distortion, damage, or overload to members or supporting structures.
 - a. Repair or replace damaged materials or structures as directed.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Structural Performance of Stairs: Metal stairs withstand the effects of gravity loads and the following loads and stresses within limits and under conditions indicated:
1. Uniform Load: 100 lbf/sq. ft.
 2. Concentrated Load: 300 lbf applied on an area of 4 sq. in.
 3. Uniform and concentrated loads need not be assumed to act concurrently.
 4. Stair Framing: Capable of withstanding stresses resulting from railing and guard loads in addition to loads specified above.
 5. Limit deflection of treads, platforms, and framing members to L/360 or 1/4 inch, whichever is less.
- B. Structural Performance of Railings and Guards: Railings and guards, including attachment to building construction, withstand the effects of gravity loads and the following loads and stresses within limits and under conditions indicated:
1. Handrails and Top Rails of Guards:
 - a. Uniform load of 50 lbf/ft. applied in any direction.
 - b. Concentrated load of 200 lbf applied in any direction.
 - c. Uniform and concentrated loads need not be assumed to act concurrently.
 2. Infill of Guards:
 - a. Concentrated load of 50 lbf applied horizontally on an area of 1 sq. ft.
 - b. Infill load and other loads need not be assumed to act concurrently.

2.2 METALS

- A. Metal Surfaces: Provide materials with smooth, flat surfaces unless otherwise indicated. For components exposed to view in the completed Work, provide materials without seam marks, roller marks, rolled trade names, or blemishes.
- B. Steel Plates, Shapes, and Bars: ASTM A36/A36M.
- C. Steel Tubing for Railings and Guards: ASTM A513/A513M.
1. Provide galvanized finish for exterior installations and where indicated.
- D. Steel Pipe for Railings and Guards: ASTM A53/A53M, Type F or Type S, Grade A, Standard Weight (Schedule 40), unless another grade and weight are required by structural loads.
1. Provide galvanized finish for exterior installations and where indicated.
- E. Uncoated, Hot-Rolled Steel Sheet: ASTM A1011/A1011M, structural steel, Grade 30,

unless another grade is required by design loads.

- F. Woven-Wire Mesh, Steel: Intermediate-crimp, diamond, square pattern, 2-inch woven-wire mesh, made from 0.135-inch nominal-diameter steel wire complying with ASTM A510/A510M.
- G. Welded-Wire Mesh: Diamond, Square pattern, 2-inch welded-wire mesh, made from 0.236-inch nominal-diameter steel wire complying with ASTM A510/A510M.
- H. Aluminum Extrusions: ASTM B221, Alloy 6063-T6.
- I. Aluminum Castings: ASTM B26/B26M, Alloy 443.0-F.
- J. Cast Iron: Either gray iron, ASTM A48/A48M, or malleable iron, ASTM A47/A47M, unless otherwise indicated.

2.3 FASTENERS

- A. General: Provide Type 304 stainless steel fasteners for exterior use and zinc-plated fasteners with coating complying with ASTM B633 or ASTM F1941/F1941M, Class Fe/Zn 5 where built into exterior walls.
 - 1. Select fasteners for type, grade, and class required.
- B. Fasteners for Anchoring Railings and Guards to Other Construction: Select fasteners of type, grade, and class required to produce connections suitable for anchoring railings and guards to other types of construction indicated and capable of withstanding design loads.
- C. Bolts and Nuts: Regular hexagon-head bolts, ASTM A307, Grade A; with hex nuts, ASTM A563; and, where indicated, flat washers.
- D. Anchor Bolts: ASTM F1554, Grade 36, of dimensions indicated; with nuts, ASTM A563; and, where indicated, flat washers.
 - 1. Provide mechanically deposited or hot-dip, zinc-coated anchor bolts for exterior stairs.

2.4 MISCELLANEOUS MATERIALS

- A. Prefilled Concrete Treads:
 - 1. Concrete Materials and Properties: Comply with requirements in Section 033000 "Cast-in-Place Concrete" for normal-weight, air-entrained, ready-mix concrete with minimum 28-day compressive strength of 3000 psi and maximum aggregate size of 1/2 inch unless otherwise indicated.
 - 2. Nonslip-Aggregate Concrete Finish: Factory-packaged abrasive aggregate made from fused, aluminum-oxide grits or crushed emery; rustproof and non-glazing; unaffected by freezing, moisture, or cleaning materials.

3. Plain Steel Welded-Wire Reinforcement: ASTM A1064/A10645M, steel, galvanized steel, 6 by 6 inches, W1.4 by W1.4, unless otherwise indicated on Drawings.
 - a. Recycled Content of Steel Products: Postconsumer recycled content plus one-half of pre-consumer recycled content not less than 25 percent.
4. Reinforcement Supports: Bolsters, chairs, spacers, and other devices for spacing, supporting, and fastening welded-wire reinforcement in place.
 - a. Manufacture bar supports from steel wire, plastic, or precast concrete according to CRSI's "Manual of Standard Practice," of greater compressive strength than concrete.

2.5 PRECAST CONCRETE TREADS

- A. Concrete Materials and Properties: Comply with requirements in Section 033000 "Cast-in-Place Concrete" for normal-weight, ready-mixed concrete with a minimum 28-day compressive strength of 5000 psi and a total air content of not less than 4 percent or more than 6 percent.
- B. Reinforcement: Galvanized, welded-wire reinforcement, 2 by 2 inches by 0.062-inch-diameter steel wire; comply with ASTM A1064/A1064M, except for minimum wire size.

2.6 FABRICATION, GENERAL

- A. Provide complete stair assemblies, including metal framing, hangers, struts, railings and guards, clips, brackets, bearing plates, and other components necessary to support and anchor stairs and platforms on supporting structure.
 1. Join components by welding unless otherwise indicated.
 2. Use connections that maintain structural value of joined pieces.
- B. Assemble stairs, railings, and guards in shop to greatest extent possible.
 1. Disassemble units only as necessary for shipping and handling limitations.
 2. Clearly mark units for reassembly and coordinated installation.
- C. Cut, drill, and punch metals cleanly and accurately.
 1. Remove burrs and ease edges to a radius of approximately 1/32 inch unless otherwise indicated.
 2. Remove sharp or rough areas on exposed surfaces.
- D. Form bent-metal corners to smallest radius possible without causing grain separation or otherwise impairing work.
- E. Form exposed work with accurate angles and surfaces and straight edges.

- F. Weld connections to comply with the following:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.
 - 4. Weld exposed corners and seams continuously unless otherwise indicated.
 - 5. At exposed connections, finish exposed welds to comply with NOMMA's "Voluntary Joint Finish Standards" for Finish # 4 - Good quality, uniform undressed weld with minimal splatter.

- G. Form exposed connections with hairline joints, flush and smooth, using concealed fasteners where possible.
 - 1. Where exposed fasteners are required, use Phillips flat-head (countersunk) screws or bolts unless otherwise indicated.
 - 2. Locate joints where least conspicuous.
 - 3. Fabricate joints that will be exposed to weather in a manner to exclude water.
 - 4. Provide weep holes where water may accumulate internally.

2.7 FABRICATION OF STEEL-FRAMED STAIRS

- A. NAAMM Stair Standard: Comply with NAAMM AMP 510, "Metal Stairs Manual," for Commercial Class, unless more stringent requirements are indicated.

- B. Stair Framing:
 - 1. Stringers: Fabricate of steel plates, or, steel channels, or, steel rectangular tubes, as indicated on Drawings.
 - a. Stringer Size: As indicated on Drawings.
 - b. Provide closures for exposed ends of channel and rectangular tube stringers.
 - c. Finish: Shop primed, Painted.

 - 2. Platforms: Construct of steel plate, or, steel channel, or, steel rectangular tube headers and miscellaneous framing members as indicated on Drawings.
 - a. Provide closures for exposed ends of channel and rectangular tube framing.
 - b. Finish: Shop primed, Painted.

 - 3. Weld or bolt stringers to headers; weld or bolt framing members to stringers and headers. If using bolts, fabricate and join so bolts are not exposed on finished surfaces.

 - 4. Where stairs are enclosed by gypsum board assemblies, provide hanger rods or struts to support landings from floor construction above or below.
 - a. Locate hanger rods and struts where they do not encroach on required stair width and are within the fire-resistance-rated stair enclosure.

5. Where masonry walls support metal stairs, provide temporary supporting struts designed for erecting steel stair components before installing masonry.
- C. Metal Pan Stairs: Form risers, sub-tread pans, and sub-platforms to configurations shown from steel sheet of thickness needed to comply with performance requirements, but not less than 0.067 inch.
1. Steel Sheet, Uncoated: Hot-rolled steel sheet
 2. Galvanized Steel Sheet: Galvanized steel sheet, where indicated.
 3. Directly weld metal pans to stringers; locate welds on top of sub-treads where they will be concealed by concrete fill. Do not weld risers to stringers.
 4. Attach risers and sub-treads to stringers with brackets made of steel angles or bars. Weld brackets to stringers and attach metal pans to brackets by welding, riveting, or bolting.
 5. At Contractor's option, provide stair assemblies with metal pan sub-treads filled with reinforced concrete during fabrication.
 6. Provide sub-platforms of configuration indicated or, if not indicated, the same as sub-treads. Weld sub-platforms to platform framing.
 - a. Smooth Soffit Construction: Construct sub-platforms with flat metal under surfaces to produce smooth soffits.
- D. Abrasive-Coating-Finished, Formed-Metal Stairs: Form risers, treads, and platforms to configurations shown from steel sheet of thickness needed to comply with performance requirements, but not less than 0.097 inch.
1. Steel Sheet: Uncoated, hot-rolled steel sheet unless otherwise indicated.
 2. Directly weld risers and treads to stringers; locate welds on underside of stairs.
 3. Provide platforms of configuration indicated or, if not indicated, the same as treads. Weld platforms to platform framing.
 4. Finish tread and platform surfaces with manufacturer's standard epoxy-bonded abrasive finish.

2.8 FABRICATION OF STAIR RAILINGS AND GUARDS

- A. Fabricate railings and guards to comply with requirements indicated for design, dimensions, details, finish, and member sizes, including wall thickness of member, post spacings, wall bracket spacing, and anchorage, but not less than that needed to withstand indicated loads.
1. Rails and Posts: 1-1/2-inch- square top and bottom rails and 1-1/2-inch- square posts.
 2. Picket Infill: 3/4-inch-, round pickets spaced to prohibit the passage of a 4-inch diameter sphere.
- B. Welded Connections: Fabricate railings and guards with welded connections.
1. Fabricate connections that are exposed to weather in a manner that excludes water.

- a. Provide weep holes where water may accumulate internally.
 2. Cope components at connections to provide close fit, or use fittings designed for this purpose.
 3. Weld all around at connections, including at fittings.
 4. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 5. Obtain fusion without undercut or overlap.
 6. Remove flux immediately.
 7. Finish welds to comply with NOMMA's "Voluntary Joint Finish Standards" for Finish #4 - Good quality, uniform undressed weld with minimal splatter as shown in NAAMM AMP 521.
- C. Form changes in direction of railings and guards as follows:
1. As detailed.
 2. By flush bends or by inserting prefabricated flush-elbow fittings.
 3. By inserting prefabricated flush-elbow fittings.
- D. For changes in direction made by bending, use jigs to produce uniform curvature for each repetitive configuration required. Maintain cross section of member throughout entire bend without buckling, twisting, cracking, or otherwise deforming exposed surfaces of components.
- E. Close exposed ends of railing and guard members with prefabricated end fittings.
- F. Provide wall returns at ends of wall-mounted handrails unless otherwise indicated.
1. Close ends of returns unless clearance between end of rail and wall is 1/4 inch or less.
- G. Connect posts to stair framing by direct welding unless otherwise indicated.
- H. Brackets, Flanges, Fittings, and Anchors: Provide wall brackets, end closures, flanges, miscellaneous fittings, and anchors for interconnecting components and for attaching to other work.
1. Furnish inserts and other anchorage devices for connecting to concrete or masonry work.
 2. For galvanized railings and guards, provide galvanized fittings, brackets, fasteners, sleeves, and other ferrous-metal components.
 3. For nongalvanized railings and guards, provide nongalvanized ferrous-metal fittings, brackets, fasteners, and sleeves, except galvanize anchors embedded in exterior masonry and concrete construction.
 4. Provide type of bracket with flange tapped for concealed anchorage to threaded hanger and that provides 1-1/2-inch clearance from inside face of handrail to finished wall surface.
- I. Fillers: Provide fillers made from steel plate, or other suitably crush-resistant material, where needed to transfer wall bracket loads through wall finishes to structural supports.

1. Size fillers to suit wall finish thicknesses and to produce adequate bearing area to prevent bracket rotation and overstressing of substrate.

2.9 FINISHES

- A. Finish metal stairs after assembly.
- B. Galvanizing: Hot-dip galvanize items as indicated to comply with ASTM A153/A153M for steel and iron hardware and with ASTM A123/A123M for other steel and iron products.
 1. Do not quench or apply post-galvanizing treatments that might interfere with paint adhesion.
 2. Fill vent and drain holes that are exposed in the finished Work, unless indicated to remain as weep holes, by plugging with zinc solder and filing off smooth.
- C. Preparation for Shop Priming: Prepare uncoated, ferrous-metal surfaces to comply with SSPC-SP 3, "Power Tool Cleaning."
- D. Apply shop primer to uncoated surfaces of metal stair components, except those with galvanized finishes and those to be embedded in concrete or masonry unless otherwise indicated. Comply with SSPC-PA 1, "Paint Application Specification No. 1: Shop, Field, and Maintenance Painting of Steel," for shop painting.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify elevations of floors, bearing surfaces and locations of bearing plates, and other embedments for compliance with requirements.
 1. For wall-mounted railings, verify locations of concealed reinforcement within gypsum board and plaster assemblies.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION OF METAL PAN STAIRS

- A. Fastening to In-Place Construction: Provide anchorage devices and fasteners where necessary for securing metal stairs to in-place construction.
 1. Include threaded fasteners for concrete and masonry inserts, through-bolts, lag bolts, and other connectors.
- B. Cutting, Fitting, and Placement: Perform cutting, drilling, and fitting required for installing metal stairs. Set units accurately in location, alignment, and elevation, measured from established lines and levels and free of rack.

- C. Install metal stairs by welding stair framing to steel structure or to weld plates cast into concrete unless otherwise indicated.
 - 1. Grouted Baseplates: Clean concrete- and masonry-bearing surfaces of bond-reducing materials, and roughen surfaces prior to setting plates.
 - a. Clean bottom surface of plates.
 - b. Set plates for structural members on wedges, shims, or setting nuts.
 - c. Tighten anchor bolts after supported members have been positioned and plumbed.
 - d. Do not remove wedges or shims but, if protruding, cut off flush with edge of plate before packing with grout.
 - e. Promptly pack grout solidly between bearing surfaces and plates so no voids remain.
 - 1) Neatly finish exposed surfaces; protect grout and allow to cure.
 - 2) Comply with manufacturer's written installation instructions for shrinkage-resistant grouts.
- D. Provide temporary bracing or anchors in formwork for items that are to be built into concrete, masonry, or similar construction.
- E. Fit exposed connections accurately together to form hairline joints.
 - 1. Weld connections that are not to be left as exposed joints but cannot be shop welded because of shipping size limitations.
 - 2. Do not weld, cut, or abrade surfaces of exterior units that have been hot-dip galvanized after fabrication and are for bolted or screwed field connections.
 - 3. Comply with requirements for welding in "Fabrication, General" Article.
- F. Place and finish concrete fill for treads and platforms to comply with Section 033000 "Cast-in-Place Concrete."
 - 1. Install abrasive nosings with anchors fully embedded in concrete.
 - 2. Center nosings on tread width.
- G. Install precast concrete treads with adhesive supplied by manufacturer.
- H. Install precast terrazzo treads according to manufacturer's written instructions.

3.3 INSTALLATION OF RAILINGS AND GUARDS

- A. Adjust railing and guard systems before anchoring to ensure matching alignment at abutting joints with tight, hairline joints.
 - 1. Space posts at spacing indicated or, if not indicated, as required by design loads.
 - 2. Plumb posts in each direction, within a tolerance of 1/16 inch in 3 feet.
 - 3. Align rails and guards so variations from level for horizontal members and variations from parallel with rake of stairs for sloping members do not exceed 1/4 inch in 12 feet.

4. Secure posts, rail ends, and guard ends to building construction as follows:
 - a. Anchor posts to steel by welding, or, bolting to steel supporting members.
 - b. Anchor handrail and guard ends to concrete and masonry with steel round flanges welded to rail and guard ends and anchored with post-installed anchors and bolts.

B. Install railing gates level, plumb, and secure for full opening without interference.

1. Attach hardware using tamper-resistant or concealed means.
2. Adjust hardware for smooth operation.

C. Attach handrails to wall with wall brackets.

1. Locate brackets as indicated or, if not indicated, at spacing required to support structural loads.
2. Secure wall brackets to building construction as required to comply with performance requirements.
 - a. For concrete and solid masonry anchorage, use drilled-in expansion shields and hanger or lag bolts.
 - b. For hollow masonry anchorage, use toggle bolts.
 - c. For wood stud partitions, use hanger or lag bolts set into studs or wood backing between studs. Coordinate with carpentry work to locate backing members.

3.4 REPAIR

A. Touchup Painting:

1. Immediately after erection, clean field welds, bolted connections, and abraded areas of shop paint, and paint exposed areas with same material as used for shop painting to comply with SSPC-PA 1 for touching up shop-painted surfaces.
 - a. Apply by brush or spray to provide a minimum 2.0-mil dry film thickness.

B. Repair of Galvanized Surfaces: Clean field welds, bolted connections, and abraded areas and repair galvanizing to comply with ASTM A780/A780M.

END OF SECTION 055113

SECTION 061000 - ROUGH CARPENTRY

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes the following, see drawings for information as to wood products specified:
1. Wood products.
 2. Wood-preservative-treated lumber.
 3. Fire-retardant-treated lumber.
 4. Dimension lumber framing.
 5. Miscellaneous lumber.
 6. Plywood backing panels.
- B. Related Requirements:
1. Section 061600 "Sheathing" for sheathing, subflooring, and underlayment.
 2. Section 061753 "Shop-Fabricated Wood Trusses" for wood trusses made from dimension lumber.
 3. Section 064023 "Interior Architectural Woodwork" for interior wood stairs and railings.

1.2 DEFINITIONS

- A. Boards or Strips: Lumber of less than 2 inches nominal size in least dimension.
- B. Dimension Lumber: Lumber of 2 inches nominal size or greater but less than 5 inches nominal size in least dimension.
- C. Exposed Framing: Framing not concealed by other construction.
- D. Lumber grading agencies, and abbreviations used to reference them, include the following:
1. NeLMA: Northeastern Lumber Manufacturers' Association.
 2. NLGA: National Lumber Grades Authority.
 3. SPIB: The Southern Pine Inspection Bureau.
 4. WCLIB: West Coast Lumber Inspection Bureau.
 5. WWPA: Western Wood Products Association.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of process and factory-fabricated product. Indicate component materials and dimensions and include construction and application details.

1. Include data for wood-preservative treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements. Indicate type of preservative used and net amount of preservative retained.
2. Include data for fire-retardant treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements. Include physical properties of treated materials based on testing by a qualified independent testing agency.
3. For fire-retardant treatments, include physical properties of treated lumber both before and after exposure to elevated temperatures, based on testing by a qualified independent testing agency in accordance with ASTM D5664.
4. For products receiving a waterborne treatment, include statement that moisture content of treated materials was reduced to levels specified before shipment to Project site.

1.4 INFORMATIONAL SUBMITTALS

A. Material Certificates:

1. For dimension lumber specified to comply with minimum allowable unit stresses. Indicate species and grade selected for each use and design values.
2. For preservative-treated wood products. Indicate type of preservative used and net amount of preservative retained.

1.5 DELIVERY, STORAGE, AND HANDLING

- ##### A.
- Stack wood products flat with spacers beneath and between each bundle to provide air circulation. Protect wood products from weather by covering with waterproof sheeting, securely anchored. Provide for air circulation around stacks and under coverings.

PART 2 - PRODUCTS

2.1 WOOD PRODUCTS

- ##### A. Lumber:
- Comply with DOC PS 20 and applicable rules of grading agencies indicated. If no grading agency is indicated, comply with the applicable rules of any rules-writing agency certified by the ALSC Board of Review. Grade lumber by an agency certified by the ALSC Board of Review to inspect and grade lumber under the rules indicated.

1. Factory mark each piece of lumber with grade stamp of grading agency.
2. For exposed lumber indicated to receive a stained or natural finish, mark grade stamp on end or back of each piece, or, omit grade stamp and provide certificates of grade compliance issued by grading agency.
3. Where nominal sizes are indicated, provide actual sizes required by DOC PS 20 for moisture content specified. Where actual sizes are indicated, they are minimum dressed sizes for dry wood products.
4. Dress lumber, S4S, unless otherwise indicated.

B. Maximum Moisture Content:

1. Boards: 19 percent.
2. Dimension Lumber: 19 percent unless otherwise indicated.

2.2 WOOD-PRESERVATIVE-TREATED LUMBER

A. Preservative Treatment by Pressure Process: AWWPA U1, Use categories as follows:

1. UC1: Interior construction not in contact with ground or subject to moisture. Include the following items:
 - a. Wood sills, sleepers, blocking, furring, stripping, and similar concealed members in contact with masonry or concrete.
 - b. Wood framing and furring attached directly to the interior of below-grade exterior masonry or concrete walls.
 - c. Wood floor plates that are installed over concrete slabs-on-grade.
 - d. Wood millwork.
2. UC2: Interior construction not in contact with ground but may be subject to moisture. Include the following items:
 - a. Wood sills, sleepers, blocking, furring, and similar concealed members in contact with masonry or concrete.
 - b. Wood framing and furring attached directly to the interior of below-grade exterior masonry or concrete walls.
 - c. Wood floor plates that are installed over concrete slabs-on-grade.
3. UC3A (Commodity Specification A): Coated sawn products in exterior construction not in contact with ground but exposed to all weather cycles including intermittent wetting. Include the following items:
 - a. Wood cants, nailers, curbs, equipment support bases, blocking, stripping, and similar members in connection with roofing, flashing, vapor barriers, and waterproofing.
 - b. Wood framing members that are less than 18 inches above the ground in crawlspaces or unexcavated areas.
4. UC3A (All Other Commodity Specifications): Coated products excluding sawn products in exterior construction not in contact with ground, exposed to all weather cycles but protected from liquid water. Include the following items:
 - a. Wood cants, nailers, curbs, equipment support bases, blocking, stripping, and similar members in connection with roofing, flashing, vapor barriers, and waterproofing.
 - b. Wood framing members that are less than 18 inches above the ground in crawlspaces or unexcavated areas.
 - c. Wood floor plates that are installed over concrete slabs-on-grade.
 - d. Wood sheathing.

5. Preservative Chemicals: Acceptable to authorities having jurisdiction and containing no arsenic or chromium. Do not use inorganic boron (SBX) for sill plates.
 6. For exposed items indicated to receive a stained or natural finish, chemical formulations are not to require incising, contain colorants, bleed through, or otherwise adversely affect finishes.
- B. Kiln-dry lumber after treatment to a maximum moisture content of 19 percent. Do not use material that is warped or that does not comply with requirements for untreated material.
- C. Mark lumber with treatment quality mark of an inspection agency approved by the ALSC Board of Review.
1. For exposed lumber indicated to receive a stained or natural finish, mark end or back of each piece.
- D. Application: Treat all rough carpentry unless otherwise indicated.
1. Wood cants, nailers, curbs, equipment support bases, blocking, stripping, and similar members in connection with roofing, flashing, vapor barriers, and waterproofing.
 2. Wood sills, sleepers, blocking, furring,, stripping, and similar concealed members in contact with masonry or concrete.
 3. Wood framing and furring attached directly to the interior of below-grade exterior masonry or concrete walls.
 4. Wood framing members that are less than 18 inches above the ground in crawlspaces or unexcavated areas.
 5. Wood floor plates that are installed over concrete slabs-on-grade.

2.3 FIRE-RETARDANT-TREATED LUMBER

- A. General: Where fire-retardant-treated materials are indicated, materials are to comply with requirements in this article, that are acceptable to authorities having jurisdiction, and with fire-test-response characteristics specified as determined by testing identical products per test method indicated by a qualified testing agency.
- B. Fire-Retardant-Treated Lumber and Plywood by Pressure Process: Products with a flame-spread index of 25 or less when tested in accordance with ASTM E84, and with no evidence of significant progressive combustion when the test is extended an additional 20 minutes, and with the flame front not extending more than 10.5 feet beyond the centerline of the burners at any time during the test.
1. Treatment is not to promote corrosion of metal fasteners.
 2. Exterior Type: Treated materials are to comply with requirements specified above for fire-retardant-treated lumber and plywood by pressure process after being subjected to accelerated weathering in accordance with ASTM D2898. Use for exterior locations and where indicated.
 3. Interior Type A: Treated materials are to have a moisture content of 28 percent or less when tested in accordance with ASTM D3201/D3201M at 92 percent

relative humidity. Use where exterior type is not indicated.

- C. Identify fire-retardant-treated wood with appropriate classification marking of qualified testing agency and other information required by authorities having jurisdiction.
 - 1. For exposed lumber indicated to receive a stained or natural finish, mark end or back of each piece.
- D. For exposed items indicated to receive a stained or natural finish, chemical formulations are not to bleed through, contain colorants, or otherwise adversely affect finishes.
- E. Application: Treat items indicated on Drawings, and the following:
 - 1. Framing for raised platforms.
 - 2. Framing for stages.
 - 3. Concealed blocking.
 - 4. Framing for non-load-bearing partitions.
 - 5. Framing for non-load-bearing exterior walls.
 - 6. Wood cants, nailers, curbs, equipment support bases, blocking, and similar members in connection with roofing.
 - 7. Plywood backing panels.

2.4 DIMENSION LUMBER FRAMING

- A. Non-Load-Bearing Interior Partitions by Grade: Construction or No. 2 grade.
 - 1. Application: Interior partitions not indicated as load bearing.
 - 2. Species:
 - a. Hem-fir (north); NLGA.
 - b. Southern pine or mixed southern pine; SPIB.
 - c. Spruce-pine-fir; NLGA.
 - d. Hem-fir; WCLIB, or WWPA.
 - e. Spruce-pine-fir (south); NeLMA, WCLIB, or WWPA.
 - f. Northern species; NLGA.
 - g. Eastern softwoods; NeLMA.
 - h. Western woods; WCLIB or WWPA.
- B. Load-Bearing Partitions by Grade: No. 2 grade.
 - 1. Application: Exterior walls, and, interior load-bearing partitions.
 - 2. Species:
 - a. Douglas fir-larch; WCLIB or WWPA.
 - b. Douglas fir-south; WWPA.
 - c. Douglas fir-larch (north); NLGA.
- C. Joists, Rafters, and Other Framing by Grade: No. 2 grade.

1. Species:
 - a. Douglas fir-larch; WCLIB or WWPA.
 - b. Douglas fir-south; WWPA.
 - c. Douglas fir-larch (north); NLGA.

2.5 MISCELLANEOUS LUMBER

- A. Provide miscellaneous lumber indicated and lumber for support or attachment of other construction, including the following:
 1. Blocking.
 2. Nailers.
 3. Rooftop equipment bases and support curbs.
 4. Cants.
 5. Furring.
 6. Grounds.
- B. Dimension Lumber Items: Construction or No. 2 grade lumber of any of the following species:
 1. Hem-fir (north); NLGA.
 2. Mixed southern pine or southern pine; SPIB.
 3. Spruce-pine-fir; NLGA.
 4. Hem-fir; WCLIB or WWPA.
 5. Spruce-pine-fir (south); NeLMA, WCLIB, or WWPA.
 6. Western woods; WCLIB or WWPA.
 7. Northern species; NLGA.
 8. Eastern softwoods; NeLMA.
- C. Concealed Boards: 19 percent maximum moisture content and any of the following species and grades:
 1. Mixed southern pine or southern pine; No. 2 grade; SPIB.
 2. Hem-fir or hem-fir (north); Construction or No. 2 Common grade; NLGA, WCLIB, or WWPA.
 3. Spruce-pine-fir (south) or spruce-pine-fir; Construction or No. 2 Common grade; NeLMA, NLGA, WCLIB, or WWPA.
 4. Eastern softwoods; No. 2 Common grade; NeLMA.
 5. Northern species; No. 2 Common grade; NLGA.
 6. Western woods; Construction or No. 2 Common grade; WCLIB or WWPA.
- D. Roofing Nailers: Structural- or No. 2-grade lumber or better; kiln-dried Douglas fir, southern pine, or wood having similar decay-resistant properties.
- E. For blocking not used for attachment of other construction, Utility, Stud, or No. 3 grade lumber of any species may be used provided that it is cut and selected to eliminate defects that will interfere with its attachment and purpose.
- F. For furring strips for installing plywood or hardboard paneling, select boards with no

knots capable of producing bent-over nails and damage to paneling.

2.6 FASTENERS

- A. General: Fasteners are to be of size and type indicated and comply with requirements specified in this article for material and manufacture. Provide nails or screws, in sufficient length, to penetrate not less than 1-1/2 inches into wood substrate.
 - 1. Where rough carpentry is exposed to weather, in ground contact, pressure-preservative treated, or in area of high relative humidity, provide fasteners with hot-dip zinc coating complying with ASTM A153/A153M or ASTM F2329, of Type 304 stainless steel.
- B. Nails, Brads, and Staples: ASTM F1667.
- C. Power-Driven Fasteners: Fastener systems with an evaluation report acceptable to authorities having jurisdiction, based on ICC-ES AC70.
- D. Post-Installed Anchors: Fastener systems with an evaluation report acceptable to authorities having jurisdiction, based on ICC-ES AC01, ICC-ES AC193 as appropriate for the substrate.

2.7 MISCELLANEOUS MATERIALS

- A. Sill-Sealer Gaskets:
 - 1. Glass-fiber-resilient insulation, fabricated in strip form, for use as a sill sealer; 1-inch nominal thickness, compressible to 1/32 inch; selected from manufacturer's standard widths to suit width of sill members indicated.
 - 2. Closed-cell neoprene foam, 1/4 inch thick, selected from manufacturer's standard widths to suit width of sill members indicated.
- B. Adhesives for Gluing Furring and Sleepers to Concrete or Masonry: Formulation complying with ASTM D3498 that is approved for use indicated by adhesive manufacturer.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Framing Standard: Comply with AF&PA's WCD 1, "Details for Conventional Wood Frame Construction," unless otherwise indicated.
- B. Set work to required levels and lines, with members plumb, true to line, cut, and fitted. Fit rough carpentry accurately to other construction. Locate furring, nailers, blocking, and similar supports to comply with requirements for attaching other construction.

- C. Install plywood backing panels by fastening to studs; coordinate locations with utilities requiring backing panels.
- D. Install metal framing anchors to comply with manufacturer's written instructions. Install fasteners through each fastener hole.
- E. Install sill sealer gasket to form continuous seal between sill plates and foundation walls.
- F. Install sill sealer gasket/termite barrier in accordance with manufacturer's written instructions at the underside of wall bottom track or rim track and at the top of foundation wall or slab at stud or joist locations.
- G. Do not splice structural members between supports unless otherwise indicated.
- H. Provide blocking and framing as indicated and as required to support facing materials, fixtures, specialty items, and trim.
 - 1. Provide metal clips for fastening gypsum board or lath at corners and intersections where framing or blocking does not provide a surface for fastening edges of panels. Space clips not more than 16 inches o.c.
- I. Provide fire blocking in furred spaces, stud spaces, and other concealed cavities as indicated and as follows:
 - 1. Fire block furred spaces of walls, at each floor level, at ceiling, and at not more than 96 inches o.c. with solid wood blocking or noncombustible materials accurately fitted to close furred spaces.
 - 2. Fire block concealed spaces of wood-framed walls and partitions at each floor level, at ceiling line of top story, and at not more than 96 inches o.c. Where fire blocking is not inherent in framing system used, provide closely fitted solid wood blocks of same width as framing members and 2-inch nominal thickness.
 - 3. Fire block concealed spaces between floor sleepers with same material as sleepers to limit concealed spaces to not more than 100 sq. ft. and to solidly fill space below partitions.
 - 4. Fire block concealed spaces behind combustible cornices and exterior trim at not more than 20 feet o.c.
- J. Sort and select lumber so that natural characteristics do not interfere with installation or with fastening other materials to lumber. Do not use materials with defects that interfere with function of member or pieces that are too small to use with minimum number of joints or optimum joint arrangement.
- K. Comply with AWWA M4 for applying field treatment to cut surfaces of preservative-treated lumber.
 - 1. Use inorganic boron for items that are continuously protected from liquid water.
 - 2. Use copper naphthenate for items not continuously protected from liquid water.
- L. Where wood-preservative-treated lumber is installed adjacent to metal decking, install continuous flexible flashing separator between wood and metal decking.

- M. Securely attach rough carpentry work to substrate by anchoring and fastening as indicated, complying with the following:
 - 1. Table 2304.10.1, "Fastening Schedule," in ICC's International Building Code (IBC).
- N. Securely attach roofing nailers to substrates by anchoring and fastening to withstand bending, shear, or other stresses imparted by Project wind loads and fastener-resistance loads as designed in accordance with ASCE/SEI 7.
- O. Use steel common nails unless otherwise indicated. Select fasteners of size that will not fully penetrate members where opposite side will be exposed to view or will receive finish materials. Make tight connections between members. Install fasteners without splitting wood. Drive nails snug but do not countersink nail heads unless otherwise indicated.

3.2 INSTALLATION OF WOOD BLOCKING AND NAILERS

- A. Install where indicated and where required for [screeding or] attaching other work. Form to shapes indicated and cut as required for true line and level of attached work. Coordinate locations with other work involved.
- B. Attach wood blocking to substrates to support applied loading. Recess bolts and nuts flush with surfaces unless otherwise indicated.
- C. Attach wood roofing nailers securely to substrate to resist the designed outward and upward wind loads indicated on Drawings and in accordance with ANSI/SPRI ED-1, Tables A6 and A7.
- D. Provide permanent grounds of dressed, pressure-preservative-treated, key-beveled lumber not less than 1-1/2 inches wide and of thickness required to bring face of ground to exact thickness of finish material. Remove temporary grounds when no longer required.

3.3 INSTALLATION OF WOOD FURRING

- A. Install level and plumb with closure strips at edges and openings. Shim with wood as required for tolerance of finish work.
- B. Furring to Receive Plywood or Hardboard Paneling: Install 1-by-3-inch nominal- size furring horizontally and vertically at 24 inches o.c.
- C. Furring to Receive Gypsum Board or Plaster Lath: Install 1-by-2-inch nominal- size furring vertically at 16 inches o.c.

3.4 INSTALLATION OF WALL AND PARTITION FRAMING

- A. General: Provide single bottom plate and double top plates using members of 2-inch

nominal thickness whose widths equal that of studs, except single top plate may be used for non-load-bearing partitions. Fasten plates to supporting construction unless otherwise indicated.

1. For exterior walls, provide 2-by-6-inch nominal- size wood studs spaced 16 inches o.c. unless otherwise indicated.
 2. For interior partitions and walls, provide 2-by-4-inch nominal- size wood studs spaced 16 inches o.c. unless otherwise indicated.
 3. Provide continuous horizontal blocking at mid-height of partitions more than 96 inches high, using members of 2-inch nominal thickness and of same width as wall or partitions.
- B. Construct corners and intersections with three or more studs, except that two studs may be used for interior non-load-bearing partitions.
- C. Frame openings with multiple studs and headers. Provide nailed header members of thickness equal to width of studs. Support headers on jamb studs.
1. For non-load-bearing partitions, provide double-jamb studs and headers not less than 4-inch nominal depth for openings 48 inches and less in width, 6-inch nominal depth for openings 48 to 72 inches in width, 8-inch nominal depth for openings 72 to 120 inches in width, and not less than 10-inch nominal depth for openings 10 to 12 feet in width.
 2. For load-bearing walls, provide double-jamb studs for openings 60 inches and less in width, and triple-jamb studs for wider openings. Provide headers of depth indicated.
- D. Provide diagonal bracing in exterior walls, at both walls of each external corner, walls, at locations indicated, at 45-degree angle, full-story height unless otherwise indicated. Use 1-by-4-inch nominal- size boards, let-in flush with faces of studs.
- 3.5 PROTECTION
- A. Protect wood that has been treated with inorganic boron (SBX) from weather. If, despite protection, inorganic boron-treated wood becomes wet, apply EPA-registered borate treatment. Apply borate solution by spraying to comply with EPA-registered label.

END OF SECTION 061000

SECTION 061600 - SHEATHING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Wall sheathing.
2. Roof sheathing.
3. Subflooring and underlayment.
4. Sheathing joint-and-penetration treatment materials.

B. Related Requirements:

1. Section 061000 "Rough Carpentry" for plywood backing panels.
2. Section 072500 "Weather Barriers" for water-resistive barrier applied over wall sheathing.

1.2 ACTION SUBMITTALS

A. Product Data:

1. Wall sheathing.
2. Roof sheathing.
3. Parapet sheathing.
4. Composite nail base insulated roof sheathing.
5. Subflooring and underlayment.
6. Sheathing joint-and-penetration treatment materials.

B. Product Data Submittals: For each type of process and factory-fabricated product. Indicate component materials and dimensions and include construction and application details.

1. Include data for wood-preservative treatment from chemical treatment manufacturer and certification by treating plant that treated plywood complies with requirements. Indicate type of preservative used and net amount of preservative retained.
2. Include data for fire-retardant treatment from chemical treatment manufacturer and certification by treating plant that treated plywood complies with requirements. Include physical properties of treated materials.
3. For fire-retardant treatments, include physical properties of treated plywood both before and after exposure to elevated temperatures, based on testing by a qualified independent testing agency in accordance with ASTM D5516.
4. For products receiving waterborne treatment, include statement that moisture content of treated materials was reduced to levels specified before shipment to Project site.

5. For air-barrier and water-resistant glass-mat gypsum sheathing, include manufacturer's technical data and tested physical and performance properties of products.

C. Shop Drawings: For air-barrier and water-resistant glass-mat gypsum sheathing assemblies.

1. Show locations and extent of sheathing, accessories, and assemblies specific to Project conditions.
2. Include details for sheathing joints and cracks, counterflashing strips, penetrations, inside and outside corners, terminations, and tie-ins with adjoining construction.
3. Include details of interfaces with other materials that form part of air barrier.

1.3 INFORMATIONAL SUBMITTALS

A. Product Certificates: From air-barrier and water-resistant glass-mat gypsum sheathing manufacturer, certifying compatibility of sheathing accessory materials with Project materials that connect to or that come in contact with the sheathing.

B. Product Test Reports: For each air-barrier and water-resistant glass-mat gypsum sheathing assembly, indicating compliance with specified requirements, for tests performed by a qualified testing agency.

C. Evaluation Reports: For the following, from ICC-ES:

1. Wood-preserved-treated plywood.
2. Fire-retardant-treated plywood.
3. Foam-plastic sheathing.
4. Air-barrier and water-resistant glass-mat gypsum sheathing.

1.4 QUALITY ASSURANCE

A. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by manufacturer of air-barrier and water-resistant glass-mat gypsum sheathing.

1. Installer is to be licensed by ABAA in accordance with ABAA's Quality Assurance Program and is to employ ABAA-certified installers and supervisors on Project.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Stack panels flat with spacers beneath and between each bundle to provide air circulation. Protect sheathing from weather by covering with waterproof sheeting, securely anchored. Provide for air circulation around stacks and under coverings.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Fire-Resistance Ratings: As tested in accordance with ASTM E119; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
 - 1. Fire-Resistance Ratings: Indicated by design designations from UL's "Fire Resistance Directory" or from the listings of another qualified testing agency.
- B. Air-Barrier and Water-Resistant Glass-Mat Gypsum Sheathing Performance: Air-barrier and water-resistant glass-mat gypsum sheathing assembly, and seals with adjacent construction, are to be capable of performing as a continuous air barrier and as a liquid-water drainage plane flashed to discharge to the exterior incidental condensation or water penetration. Air-barrier assemblies are to be capable of accommodating substrate movement and of sealing substrate expansion and control joints, construction material changes, penetrations, tie-ins to installed waterproofing, and transitions at perimeter conditions without deterioration and air leakage exceeding specified limits.

2.2 WOOD PANEL PRODUCTS

- A. Thickness: As needed to comply with requirements specified, but not less than thickness indicated.
- B. Factory mark panels to indicate compliance with applicable standard.

2.3 PRESERVATIVE-TREATED PLYWOOD

- A. Preservative Treatment by Pressure Process: AWWA U1; Use Category UC2 for interior construction not in contact with ground, Use Category UC3b for exterior construction not in contact with ground, and Use Category UC4a for items in contact with ground.
- B. Mark plywood with appropriate classification marking of an inspection agency acceptable to authorities having jurisdiction.
- C. Application: Treat items indicated on Drawings.

2.4 FIRE-RETARDANT-TREATED PLYWOOD

- A. General: Where fire-retardant-treated materials are indicated, use materials complying with requirements in this article that are acceptable to authorities having jurisdiction and with fire-test-response characteristics specified as determined by testing identical products per test method indicated by a qualified testing agency.

- B. Fire-Retardant-Treated Plywood by Pressure Process: Products with a flame-spread index of 25 or less when tested in accordance with ASTM E84, and with no evidence of significant progressive combustion when the test is extended an additional 20 minutes, and with the flame front not extending more than 10.5 feet beyond the centerline of the burners at any time during the test.
 - 1. Use treatment that does not promote corrosion of metal fasteners.
 - 2. Exterior Type: Treated materials are to comply with requirements specified above for fire-retardant-treated plywood by pressure process after being subjected to accelerated weathering in accordance with ASTM D2898. Use for exterior locations and where indicated.
 - 3. Interior Type A: Treated materials are to have a moisture content of 28 percent or less when tested in accordance with ASTM D3201/D3201M at 92 percent relative humidity. Use where exterior type is not indicated.
 - 4. Design Value Adjustment Factors: Treated lumber plywood is to be tested in accordance with ASTM D5516 and design value adjustment factors are to be calculated in accordance with ASTM D6305. Span ratings after treatment are to be not less than span ratings specified. For roof sheathing and where high-temperature fire-retardant treatment is indicated, span ratings for temperatures up to 170 deg F.
- C. Kiln-dry material after treatment to a maximum moisture content of 15 percent. Do not use material that is warped or does not comply with requirements for untreated material.
- D. Identify fire-retardant-treated plywood with appropriate classification marking of qualified testing agency.
- E. Application: Treat plywood indicated on Drawings, and the following:
 - 1. Roof and wall sheathing within 48 inches of fire walls.
 - 2. Roof sheathing.
 - 3. Subflooring and underlayment for raised platforms.

2.5 WALL SHEATHING

- A. Plywood Sheathing, Walls: DOC PS 1, Exterior, Structural I, Exposure 1, Structural I sheathing.
 - 1. Span Rating: Not less than 16/0.
 - 2. Nominal Thickness: Not less than 11/32 inch.
- B. Fiberboard Sheathing: ASTM C208, Type IV, Grade 1 (Regular), Grade 2 (Structural) cellulosic fiberboard sheathing with square edges, 1/2 inch thick.

2.6 ROOF SHEATHING

- A. Plywood Sheathing, Roofs: DOC PS 1, Exterior, Structural I, Exposure 1, Structural I sheathing.

1. Span Rating: Not less than 16/0.
2. Nominal Thickness: Not less than 1/2 inch.

2.7 SUBFLOORING AND UNDERLAYMENT

- A. Plywood Combination Subfloor-Underlayment: DOC PS 1, Exposure 1, Structural I, Underlayment single-floor panels.
1. Span Rating: Not less than 16.
 2. Nominal Thickness: Not less than 23/32 inch.
 3. Edge Detail: Tongue and groove.
 4. Surface Finish: Fully sanded face.
- B. Plywood Subflooring: Either DOC PS 1 or DOC PS 2, Exposure 1, Structural I single-floor panels or sheathing.
1. Span Rating: Not less than 16.
 2. Nominal Thickness: Not less than 23/32 inch.
- C. Underlayment: Provide underlayment in nominal thicknesses indicated or, if not indicated, not less than 1/4 inch over smooth subfloors and not less than 3/8 inch over board or uneven subfloors.
1. Plywood Underlayment for Resilient Flooring: DOC PS 1, Exposure 1 Underlayment with fully sanded face.
 2. Plywood Underlayment for Ceramic Tile: DOC PS 1, Exterior, C-C Plugged, not less than 5/8-inch nominal thickness.
 3. Plywood Underlayment for Carpet: DOC PS 1, Interior, Underlayment.
 4. Hardboard Underlayment: ANSI A135.4, Class 4 (Service), Surface S1S; with back side sanded.

2.8 FASTENERS

- A. General: Provide fasteners of size and type indicated that comply with requirements specified in this article for material and manufacture.
1. For roof, and, wall sheathing, provide fasteners of Type 304 stainless steel.
 2. For roof, and, wall sheathing, provide fasteners with organic-polymer or other corrosion-protective coating having a salt-spray resistance of more than 800 hours in accordance with ASTM B117.
- B. Nails, Brads, and Staples: ASTM F1667.
- C. Power-Driven Fasteners: Fastener systems with an evaluation report acceptable to authorities having jurisdiction, based on ICC-ES AC70.
- D. Screws for Fastening Sheathing to Wood Framing: ASTM C1002.
- E. Screws for Fastening Wood Structural Panels to Cold-Formed Metal Framing:

ASTM C954, except with wafer heads and reamer wings, length as recommended by screw manufacturer for material being fastened.

- F. Screws for Fastening Gypsum Sheathing to Cold-Formed Metal Framing: Steel drill screws, in length recommended by sheathing manufacturer for thickness of sheathing to be attached.
 - 1. For steel framing less than 0.0329 inch thick, use screws that comply with ASTM C1002.
 - 2. For steel framing from 0.033 to 0.112 inch thick, use screws that comply with ASTM C954.

- G. Screws for Fastening Composite Nail Base Insulated Roof Sheathing to Metal Roof Deck: Steel drill screws, in type and length recommended by sheathing manufacturer for thickness of sheathing to be attached, with organic-polymer or other corrosion-protective coating having a salt-spray resistance of more than 800 hours in accordance with ASTM B117. Provide washers or plates if recommended by sheathing manufacturer.

2.9 SHEATHING JOINT-AND-PENETRATION TREATMENT MATERIALS

- A. Sealant for Glass-Mat Gypsum Sheathing: Silicone emulsion sealant complying with ASTM C834, compatible with sheathing tape and sheathing and recommended by tape and sheathing manufacturers for use with glass-fiber sheathing tape and for covering exposed fasteners.
 - 1. Sheathing Tape: Self-adhering glass-fiber tape, minimum 2 inches wide, 10 by 10 or 10 by 20 threads/inch, of type recommended by sheathing and tape manufacturers for use with silicone emulsion sealant in sealing joints in glass-mat gypsum sheathing and with a history of successful in-service use.

- B. Sheathing Tape for Foam-Plastic Sheathing: Pressure-sensitive plastic tape recommended by sheathing manufacturer for sealing joints and penetrations in sheathing.

2.10 MISCELLANEOUS MATERIALS

- A. Adhesives for Field Gluing Panels to Wood Framing: Formulation complying with APA AFG-01, ASTM D3498 that is approved for use with type of construction panel indicated by manufacturers of both adhesives and panels.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Do not use materials with defects that impair quality of sheathing or pieces that are too small to use with minimum number of joints or optimum joint arrangement. Arrange

joints so that pieces do not span between fewer than three support members.

- B. Cut panels at penetrations, edges, and other obstructions of work; fit tightly against abutting construction unless otherwise indicated.
- C. Securely attach to substrate by fastening as indicated, complying with the following:
 - 1. Table 2304.10.1, "Fastening Schedule," in the ICC's International Building Code.
 - 2. ICC-ES evaluation report for fastener.
- D. Use common wire nails unless otherwise indicated. Select fasteners of size that will not fully penetrate members where opposite side will be exposed to view or will receive finish materials. Make tight connections. Install fasteners without splitting wood.
- E. Coordinate wall, and, roof sheathing installation with flashing and joint-sealant installation so these materials are installed in sequence and manner that prevent exterior moisture from passing through completed assembly.
- F. Do not bridge building expansion joints; cut and space edges of panels to match spacing of structural support elements.
- G. Coordinate sheathing installation with installation of materials installed over sheathing so sheathing is not exposed to precipitation or left exposed at end of the workday when rain is forecast.

3.2 INSTALLATION OF WOOD STRUCTURAL PANEL

- A. General: Comply with applicable recommendations in APA Form No. E30, "Engineered Wood Construction Guide," for types of structural-use panels and applications indicated.
- B. Fastening Methods: Fasten panels as indicated below:
 - 1. Combination Subfloor-Underlayment:
 - a. Glue and nail to wood framing.
 - b. Screw to cold-formed metal framing.
 - c. Space panels 1/8 inch apart at edges and ends.
 - 2. Subflooring:
 - a. Glue and nail to wood framing.
 - b. Screw to cold-formed metal framing.
 - c. Space panels 1/8 inch apart at edges and ends.
 - 3. Wall and Roof Sheathing:
 - a. Nail to wood framing. Apply a continuous bead of glue to framing members at edges of wall sheathing panels.
 - b. Screw to cold-formed metal framing.

- c. Space panels 1/8 inch apart at edges and ends.
- 4. Underlayment:
 - a. Nail or staple to subflooring.
 - b. Space panels 1/32 inch apart at edges and ends.
 - c. Fill and sand edge joints of underlayment receiving resilient flooring immediately before installing flooring.

3.3 INSTALLATION OF GYPSUM SHEATHING

- A. Comply with GA-253 and with manufacturer's written instructions.
 - 1. Fasten gypsum sheathing to wood framing with nails, or, screws.
 - 2. Fasten gypsum sheathing to cold-formed metal framing with screws.
 - 3. Install panels with a 3/8-inch gap where non-load-bearing construction abuts structural elements.
 - 4. Install panels with a 1/4-inch gap where they abut masonry or similar materials that might retain moisture, to prevent wicking.
- B. Apply fasteners so heads bear tightly against face of sheathing, but do not cut into facing.
- C. Horizontal Installation: Install sheathing with V-grooved edge down and tongue edge up. Interlock tongue with groove to bring long edges in contact with edges of adjacent panels without forcing. Abut ends over centers of studs, and stagger end joints of adjacent panels not less than one stud spacing. Attach at perimeter and within field of panel to each stud.
 - 1. Space fasteners approximately 7 inches o.c. and set back a minimum of 3/8 inch from edges and ends of panels.
- D. Vertical Installation: Install vertical edges centered over studs. Abut ends and edges with those of adjacent panels. Attach at perimeter and within field of panel to each stud.
 - 1. Space fasteners approximately 7 inches o.c. and set back a minimum of 3/8 inch from edges and ends of panels.
- E. Air-Barrier and Water-Resistant Glass-Mat Gypsum Sheathing:
 - 1. Install accessory materials in accordance with sheathing manufacturer's written instructions and details to form a seal with adjacent construction, to seal fasteners, and ensure continuity of air and water barrier.
 - a. Coordinate the installation of sheathing with installation of roofing membrane and base flashing to ensure continuity of air barrier with roofing membrane.
 - b. Install transition strip on roofing membrane or base flashing, so that a minimum of 3 inches of coverage is achieved over each substrate.

2. Connect and seal sheathing material continuously to air barriers specified under other Sections as well as to roofing-membrane air barrier, concrete below-grade structures, floor-to-floor construction, exterior glazing and window systems, glazed curtain-wall systems, storefront systems, exterior louvers, exterior door framing, and other construction used in exterior wall openings, using accessory materials.
3. Apply joint sealants forming part of air-barrier assembly within manufacturer's recommended application temperature ranges. Consult manufacturer when sealant cannot be applied within these temperature ranges.
4. Wall Openings: Prime concealed, perimeter frame surfaces of windows, curtain walls, storefronts, and doors. Apply preformed silicone extrusion, so that a minimum of 3 inches of coverage is achieved over each substrate. Maintain 3 inches of full contact over firm bearing to perimeter frames, with not less than 1 inch of full contact.
 - a. Preformed Silicone Extrusion: Set in full bed of silicone sealant applied to walls, frame, and air-barrier material.
5. Fill gaps in perimeter frame surfaces of windows, curtain walls, storefronts, doors, and miscellaneous penetrations of sheathing material with foam sealant.
6. Seal strips and transition strips around masonry reinforcing or ties and penetrations with termination mastic.
7. Seal top of through-wall flashings to sheathing with an additional 6-inch- wide, transition strip.
8. Seal exposed edges of strips at seams, cuts, penetrations, and terminations not concealed by metal counterflashings or ending in reglets with termination mastic.
9. Repair punctures, voids, and deficient lapped seams in strips and transition strips extending 6 inches beyond repaired areas in strip direction.

3.4 INSTALLATION OF CEMENTITIOUS BACKER UNITS

- A. Install panels and treat joints in accordance with ANSI A108.11 and manufacturer's written instructions for type of application indicated.

3.5 INSTALLATION OF FIBERBOARD SHEATHING

- A. Comply with ASTM C846 and with manufacturer's written instructions.
- B. Fasten fiberboard sheathing panels to intermediate supports and then at edges and ends. Use galvanized roofing nails[or galvanized staples]; comply with manufacturer's recommended spacing and referenced fastening schedule. Drive fasteners flush with surface of sheathing and locate perimeter fasteners at least 3/8 inch from edges and ends.
- C. Install sheathing vertically with long edges parallel to, and centered over, studs. Install solid wood blocking where end joints do not occur over framing. Allow 1/8-inch open space between edges and ends of adjacent units. Stagger horizontal joints if any.
- D. Cover sheathing as soon as practical after installation to prevent deterioration from

wetting.

3.6 FIELD QUALITY CONTROL

- A. ABAA Quality Assurance Program: Perform examinations, preparation, installation, testing, and inspections under ABAA's Quality Assurance Program.
- B. Testing and Inspecting Agency: Engage a qualified testing agency to perform tests and inspections.
- C. Inspections: Air-barrier and water-resistant glass-mat gypsum sheathing, accessories, and installation are subject to inspection for compliance with requirements. Inspections may include the following:
 - 1. Continuity of air-barrier system has been achieved throughout the building envelope with no gaps or holes.
 - 2. Laps in strips and transition strips have complied with minimum requirements and have been shingled in the correct direction (or mastic has been applied on exposed edges), with no fishmouths.
 - 3. Termination mastic has been applied on cut edges.
 - 4. Strips and transition strips have been firmly adhered to substrate.
 - 5. Compatible materials have been used.
 - 6. Transitions at changes in direction and structural support at gaps have been provided.
 - 7. Connections between assemblies (sheathing and sealants) have complied with requirements for cleanliness, surface preparation and priming, structural support, integrity, and continuity of seal.
 - 8. All penetrations have been sealed.
- D. Tests: As determined by testing agency from among the following tests:
 - 1. Air-Leakage-Volume Testing: Air-barrier assemblies will be tested for air-leakage rate in accordance with ASTM E783.
- E. Air barriers will be considered defective if they do not pass tests and inspections.
- F. Repair damage to air barriers caused by testing; follow manufacturer's written instructions.
- G. Prepare test and inspection reports.

END OF SECTION 061600

SECTION 061753 - SHOP-FABRICATED WOOD TRUSSES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Wood products.
2. Preservative-treated lumber.
3. Fire-retardant-treated lumber.

1.2 DEFINITIONS

- ##### A. Metal-Plate-Connected Wood Trusses: Planar structural units consisting of metal-plate-connected members fabricated from dimension lumber and cut and assembled before delivery to Project site.

1.3 ACTION SUBMITTALS

- ##### A. Product Data: For wood-preservative-treated lumber,, fire-retardant-treated lumber, metal-plate connectors, metal truss accessories, and fasteners.

1. Include data for wood-preservative treatment from chemical treatment manufacturer and certification from treating plant that treated materials comply with requirements. Indicate type of preservative used and net amount of preservative retained.
2. Include data for fire-retardant treatment from chemical-treatment manufacturer and certification from treating plant that treated materials comply with requirements. Include physical properties of treated materials based on testing by a qualified independent testing agency.
3. For fire-retardant treatments, include physical properties of treated lumber both before and after exposure to elevated temperatures, based on testing by a qualified independent testing agency in accordance with ASTM D5664.
4. For products receiving a waterborne treatment, include statement that moisture content of treated materials was reduced to levels specified before shipment to truss fabricator.

- ##### B. Shop Drawings: Show fabrication and installation details for trusses.

1. Show location, pitch, span, camber, configuration, and spacing for each type of truss required.
2. Indicate sizes, stress grades, and species of lumber.
3. Indicate locations of permanent bracing required to prevent buckling of individual truss members due to design loads.
4. Indicate locations, sizes, and materials for permanent bracing required to prevent

- buckling of individual truss members due to design loads.
5. Indicate type, size, material, finish, design values, orientation, and location of metal connector plates.
 6. Show splice details and bearing details.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For professional engineer, and, fabricator.
- B. Material Certificates: For dimension lumber specified to comply with minimum specific gravity. Indicate species and grade selected for each use and specific gravity.
- C. Product Certificates: For metal-plate-connected wood trusses, signed by officer of truss-fabricating firm.
- D. Evaluation Reports: For the following, from ICC-ES:
 1. Wood-preservative-treated lumber.
 2. Fire-retardant-treated wood.
 3. Metal-plate connectors.
 4. Metal truss accessories.

1.5 QUALITY ASSURANCE

- A. Metal Connector-Plate Manufacturer Qualifications: A manufacturer that is a member of TPI and that complies with quality-control procedures in TPI 1 for manufacture of connector plates.
 1. Manufacturer's responsibilities include providing professional engineering services needed to assume engineering responsibility.
 2. Engineering Responsibility: Preparation of Shop Drawings and comprehensive engineering analysis by a qualified professional engineer.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Handle and store trusses to comply with recommendations in SBCA BCSI, "Building Component Safety Information: Guide to Good Practice for Handling, Installing, Restraining, & Bracing Metal Plate Connected Wood Trusses."
 1. Store trusses flat, off of ground, and adequately supported to prevent lateral bending.
 2. Protect trusses from weather by covering with waterproof sheeting, securely anchored.
 3. Provide for air circulation around stacks and under coverings.
- B. Inspect trusses showing discoloration, corrosion, or other evidence of deterioration. Discard and replace trusses that are damaged or defective.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design metal-plate-connected wood trusses.
- B. Structural Performance: Metal-plate-connected wood trusses are to be capable of withstanding design loads within limits and under conditions indicated. Comply with requirements in TPI 1 unless more stringent requirements are specified below.
 - 1. Design Loads: As indicated.
 - 2. Maximum Deflection under Design Loads:
 - a. Floor Trusses: Vertical deflection of 1/360 of span.
- C. Comply with applicable requirements and recommendations of TPI 1, TPI DSB, and SBCA BCSI.
- D. Wood Structural Design Standard: Comply with applicable requirements in AF&PA's "National Design Specifications for Wood Construction" and its "Supplement."

2.2 WOOD PRODUCTS

- A. Lumber: DOC PS 20 and applicable rules of any rules-writing agency certified by the American Lumber Standard Committee (ALSC) Board of Review. Provide lumber graded by an agency certified by the ALSC Board of Review to inspect and grade lumber under the rules indicated.
 - 1. Factory mark each piece of lumber with grade stamp of grading agency.
 - 2. Provide dressed lumber, S4S.
 - 3. Provide dry lumber with 19 percent maximum moisture content at time of dressing.
- B. Minimum Chord Size for Trusses: As indicated on plan documents.
- C. Permanent Bracing: Provide wood bracing that complies with requirements for miscellaneous lumber in Section 061000 "Rough Carpentry."

2.3 PRESERVATIVE-TREATED LUMBER

- A. Application: Treat trusses where indicated on Drawings.

2.4 FIRE-RETARDANT-TREATED LUMBER

- A. General: Where fire-retardant-treated materials are indicated, use materials complying

with requirements in this article, that are acceptable to authorities having jurisdiction, and with fire-test-response characteristics specified as determined by testing identical products according to test method indicated by a qualified testing agency.

- B. Fire-Retardant-Treated Lumber by Pressure Process: Products with a flame-spread index of 25 or less when tested in accordance with ASTM E84, with no evidence of significant progressive combustion when the test is extended an additional 20 minutes, and with the flame front not extending more than 10.5 feet beyond the centerline of the burners at any time during the test.
 - 1. Use treatment that does not promote corrosion of metal fasteners.
 - 2. Interior Type A: Treated materials are to have a moisture content of 28 percent or less when tested in accordance with ASTM D3201 at 92 percent relative humidity. Use for interior locations where exterior type is not indicated.
 - 3. Design Value Adjustment Factors: Treated lumber is to be tested in accordance with ASTM D5664, and design value adjustment factors is to be calculated in accordance with ASTM D6841.
- C. Identify fire-retardant-treated wood with appropriate classification marking of testing and inspecting agency acceptable to authorities having jurisdiction.
- D. Application: Treat items indicated on Drawings, and the following:

2.5 FASTENERS

- A. Provide fasteners of size and type indicated that comply with requirements specified in this article for material and manufacture.
 - 1. Provide fasteners for use with metal framing anchors that comply with written recommendations of metal framing manufacturer.
- B. Nails, Brads, and Staples: ASTM F1667.

2.6 MISCELLANEOUS MATERIALS

- A. Galvanizing Repair Paint: SSPC-Paint 20, with dry film containing a minimum of 92 percent zinc dust by weight.

2.7 FABRICATION

- A. Cut truss members to accurate lengths, angles, and sizes to produce close-fitting joints.
- B. Fabricate metal connector plates to sizes, configurations, thicknesses, and anchorage details required to withstand design loads for types of joint designs indicated.
- C. Assemble truss members in design configuration indicated; use jigs or other means to ensure uniformity and accuracy of assembly, with joints closely fitted to comply with

tolerances in TPI 1. Position members to produce design camber indicated.

1. Fabricate wood trusses within manufacturing tolerances in TPI 1.

D. Connect truss members by metal connector plates located and securely embedded simultaneously in both sides of wood members by air or hydraulic press.

2.8 SOURCE QUALITY CONTROL

A. Special Inspections: Owner will engage a qualified special inspector to perform special inspections.

1. Provide special inspector with access to fabricator's documentation of detailed fabrication and quality-control procedures that provide a basis for inspection control of the workmanship and the fabricator's ability to conform to approved construction documents and referenced standards.

2. Provide special inspector with access to places where wood trusses are being fabricated to perform inspections.

B. Correct deficiencies in Work that special inspections indicate do not comply with the Contract Documents.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install wood trusses only after supporting construction is in place and is braced and secured.

B. If trusses are delivered to Project site in more than one piece, assemble trusses before installing.

C. Hoist trusses in place by lifting equipment suited to sizes and types of trusses required, exercising care not to damage truss members or joints by out-of-plane bending or other causes.

D. Install and brace trusses according to TPI recommendations and as indicated.

E. Install trusses plumb, square, and true to line and securely fasten to supporting construction.

F. Space trusses as indicated on plan documents; adjust and align trusses in location before permanently fastening.

G. Anchor trusses securely at bearing points; use metal truss tie-downs or floor truss hangers as applicable. Install fasteners through each fastener hole in metal framing anchors according to manufacturer's fastening schedules and written instructions.

- H. Securely connect each truss ply required for forming built-up girder trusses.
 - 1. Anchor trusses to girder trusses as indicated.
- I. Install and fasten permanent bracing during truss erection and before construction loads are applied. Anchor ends of permanent bracing where terminating at walls or beams.
 - 1. Install bracing to comply with Section 061000 "Rough Carpentry."
 - 2. Install and fasten strongback bracing vertically against vertical web of parallel-chord floor trusses at centers indicated.
- J. Install wood trusses within installation tolerances in TPI 1.
- K. Do not alter trusses in field. Do not cut, drill, notch, or remove truss members.
- L. Replace wood trusses that are damaged or do not comply with requirements.
 - 1. Damaged trusses may be repaired according to truss repair details signed and sealed by the qualified professional engineer responsible for truss design, when approved by Architect.

3.2 REPAIRS AND PROTECTION

- A. Protect wood that has been treated with inorganic boron (SBX) from weather. If, despite protection, inorganic boron-treated wood becomes wet, apply EPA-registered borate treatment. Apply borate solution by spraying to comply with EPA-registered label.
- B. Protect wood trusses from weather. If, despite protection, wood trusses become wet, apply EPA-registered borate treatment. Apply borate solution by spraying to comply with EPA-registered label.
- C. Repair damaged galvanized coatings on exposed surfaces in accordance with ASTM A780/A780M and manufacturer's written instructions.

3.3 FIELD QUALITY CONTROL

- A. Special Inspections: Owner will engage a qualified special inspector to perform special inspections to verify that temporary installation restraint/bracing and the permanent individual truss member restraint/bracing are installed in accordance with the approved truss submittal package.

END OF SECTION 061753

SECTION 062013 - EXTERIOR FINISH CARPENTRY

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Exterior trim.

1.2 DEFINITIONS

A. MDO: Plywood with a medium-density overlay on the face.

B. PVC: Polyvinyl chloride.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of process and factory-fabricated product. Indicate component materials, dimensions, profiles, textures, and colors and include construction and application details.

1. Include data for wood-preserved treatment from chemical-treatment manufacturer and certification by treating plant that treated materials comply with requirements. Indicate type of preservative used and net amount of preservative retained. Include chemical-treatment manufacturer's written instructions for finishing treated material.
2. For products receiving a waterborne treatment, include statement that moisture content of treated materials was reduced before shipment to Project site to levels specified.

B. Sustainable Design Submittals:

1. Product Certificates: For regional materials, indicating location of material manufacturer and point of extraction, harvest, or recovery for each raw material. Include distance to Project and cost for each regional material.
2. Environmental Product Declaration (EPD): For each product.
3. Product Certificates: For indigenous materials, indicating location of material manufacturer and point of extraction, harvest, or recovery for each raw material. Include distance to Project, means of transportation, and cost for each indigenous material.
4. Environmental Product Declaration: For each product.
5. Product Certificates: For regional materials, indicating location of material manufacturer and point of extraction, harvest, or recovery for each raw material. Include distance to Project, means of transportation, and cost for each regional material.
6. Environmental Product Declaration: For each product.

7. Environmental Product Declaration: For each product.
 8. Third-Party Certifications: For each product.
 9. Third-Party Certified Life Cycle Assessment: For each product.
 10. Chain-of-Custody Certificates: For certified wood products. Include statement of costs.
 11. Chain-of-Custody Qualification Data: For manufacturer and vendor.
- C. Samples: For each exposed product and for each color and texture specified.
- D. Samples for Initial Selection: For each type of product involving selection of colors, profiles, or textures.
- E. Samples for Verification:
1. For each species and cut of lumber and panel products, with half of exposed surface finished; 50 sq. in. for lumber and 8 by 10 inches for panels.
 2. For engineered wood siding and soffits, 50 sq. in. for board types and 8 by 10 inches for panels.
 3. For cellular PVC trim, with half of exposed surface finished; 50 sq. in.
 4. For foam-plastic moldings, with half of exposed surface finished; 50 sq. in.

1.4 INFORMATIONAL SUBMITTALS

- A. Compliance Certificates:
1. For lumber that is not marked with grade stamp.
 2. For preservative-treated wood that is not marked with treatment-quality mark.
- B. Evaluation Reports: For the following, from ICC-ES:
1. Cellular PVC trim.
 2. Foam-plastic moldings.
- C. Sample Warranties: For manufacturer's warranties.

1.5 QUALITY ASSURANCE

- A. Vendor Qualifications: A vendor that is certified for chain of custody by an FSC-accredited certification body.
- B. Vendor Qualifications: A vendor that is certified for chain of custody by an FSC-accredited certification body.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Stack lumber, plywood, and other panels flat with spacers between each bundle to provide air circulation.
1. Protect materials from weather by covering with waterproof sheeting, securely

- anchored.
- 2. Provide for air circulation around stacks and under coverings.

1.7 FIELD CONDITIONS

- A. Weather Limitations: Proceed with installation only when existing and forecast weather conditions permit work to be performed and at least one coat of specified finish can be applied without exposure to rain, snow, or dampness.
- B. Do not install finish carpentry materials that are wet, moisture damaged, or mold damaged.
 - 1. Indications that materials are wet or moisture damaged include, but are not limited to, discoloration, sagging, or irregular shape.
 - 2. Indications that materials are mold damaged include, but are not limited to, fuzzy or splotchy surface contamination and discoloration.

1.8 WARRANTY

- A. Engineered Wood Manufacturer's Warranty: Manufacturer agrees to repair or replace components of engineered wood siding soffits and trim that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, deformation or deterioration beyond normal weathering.
 - 2. Warranty Period for Factory-Applied Finish: Five years from date of Substantial Completion.
 - 3. Warranty Period: Siding Soffits and Trim (Excluding Finish), 25 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 EXTERIOR TRIM

- A. Cellular PVC Trim: Extruded, expanded PVC with a small-cell microstructure, recommended by manufacturer for exterior use, made from UV- and heat-stabilized rigid material.
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide AZEK Building Products, Inc or comparable product by one of the following:
 - a. Certainteed; Saint-Gobain North America
 - b. Ply-Trim, Inc.
 - c. Vi-Lux Building Products Inc.
 - 2. Density: Not less than 31 lb/cu. ft.
 - 3. Heat Deflection Temperature: Not less than 130 deg F, in accordance with ASTM D648.

4. Coefficient of Thermal Expansion: Not more than 4.5×10^{-5} inches/inch x deg F.
5. Water Absorption: Not more than 1 percent, in accordance with ASTM D570.
6. Flame-Spread Index: 75 or less, in accordance with ASTM E84.

2.2 LUMBER SIDING

2.3 FABRICATION

- A. Back out or kerf backs of standing and running trim wider than 5 inches, except members with ends exposed in finished work.
- B. Ease edges of lumber less than 1 inch in nominal thickness to 1/16-inch radius and edges of lumber 1 inch or more in nominal thickness to 1/8-inch radius.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine finish carpentry materials before installation. Reject materials that are wet, moisture damaged, and mold damaged.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean substrates of projections and substances detrimental to application.
- B. Prime lumber and moldings to be painted, including both faces and edges, unless factory primed.
 1. Cut to required lengths and prime ends.
 2. Comply with requirements in Section 099113 "Exterior Painting."

3.3 INSTALLATION, GENERAL

- A. Do not use materials that are unsound, warped, improperly treated or finished, inadequately seasoned, or too small to fabricate with proper jointing arrangements.
 1. Do not use manufactured units with defective surfaces, sizes, or patterns.
- B. Install exterior finish carpentry level, plumb, true, and aligned with adjacent materials.

1. Use concealed shims where necessary for alignment.
2. Scribe and cut exterior finish carpentry to fit adjoining work.
3. Refinish and seal cuts as recommended by manufacturer.
4. Install to tolerance of 1/8 inch in 96 inches for level and plumb. Install adjoining exterior finish carpentry with 1/32-inch maximum offset for flush installation and 1/16-inch maximum offset for reveal installation.
5. Coordinate exterior finish carpentry with materials and systems in or adjacent to it.
6. Provide cutouts for mechanical and electrical items that penetrate exterior finish carpentry.

3.4 INSTALLATION OF STANDING AND RUNNING TRIM

- A. Install flat-grain lumber with bark side exposed to weather.
- B. Install cellular PVC trim to comply with manufacturer's written instructions.
- C. Install trim with minimum number of joints as is practical, using full-length pieces from maximum lengths of lumber available. Do not use pieces less than 24 inches long, except where necessary.
 1. Use scarf joints for end-to-end joints.
 2. Stagger end joints in adjacent and related members.
- D. Fit exterior joints to exclude water.
 1. Cope at returns and miter at corners to produce tight-fitting joints, with full-surface contact throughout length of joint.
 2. Plane backs of casings to provide uniform thickness across joints, where necessary for alignment.
- E. Where face fastening is unavoidable, countersink fasteners, fill surface flush, and sand unless otherwise indicated.

3.5 INSTALLATION OF SIDING

- A. Install siding to comply with manufacturer's written instructions.
- B. Horizontal Lumber Siding:
 1. Apply starter strip along bottom edge of sheathing or sill.
 2. Install first course of siding, with lower edge at least 1/8 inch below starter strip and subsequent courses lapped 1 inch over course below.
 - a. Nail at each stud.
 - b. Do not allow nails to penetrate more than one thickness of siding.
 3. Leave 1/8-inch gap at trim and corners unless otherwise recommended by manufacturer, and apply sealant.

4. Butt joints only over framing or blocking, nailing top and bottom on each side and staggering joints in subsequent courses.
5. Install prefabricated outside corners as recommended by manufacturer of siding materials.

C. Diagonal Lumber Siding:

1. Begin application at corner, with tongue edge up.
2. Install subsequent courses with tongue-and-groove edges tightly fitted together.
 - a. Nail at each stud.
3. Leave 1/8-inch gap at trim and corners unless otherwise recommended by manufacturer, and apply sealant.
4. Butt joints only over framing or blocking, nailing top and bottom on each side and staggering joints in subsequent courses.
5. Install prefabricated outside corners as recommended by manufacturer of siding materials.

D. Plywood Siding:

1. Install panels with edges over framing or blocking.
2. Nail at 6 inches o.c. at panel perimeter and 12 inches o.c. at intermediate supports unless manufacturer recommends closer spacing.
3. Leave 1/16-inch gap between adjacent panels and 1/8-inch gap at perimeter, openings, and horizontal joints unless otherwise recommended by panel manufacturer.
4. Seal butt joints at inside and outside corners and at trim locations.
5. Install continuous metal flashing at horizontal panel joints.
6. Apply battens and corner trim as indicated.
7. Conceal fasteners to greatest practical extent by placing in grooves of siding pattern or by concealing with applied trim or battens as detailed.
 - a. Do not nail through overlapping pieces.

E. Engineered Wood Siding:

1. Install engineered wood siding to comply with manufacturer's written instructions.
2. Install panels with edges over framing or blocking.
3. Leave 3/16-inch gap at perimeter, openings, and horizontal panel joints unless otherwise recommended by panel manufacturer.
4. Seal butt joints at inside and outside corners and at trim locations.
5. Install continuous metal flashing at horizontal panel joints.
6. Apply battens and corner trim as indicated.
7. Conceal fasteners to greatest practical extent by placing in grooves of siding pattern or by concealing with applied trim or battens as detailed.

F. Flashing: Install metal flashing as indicated on Drawings and as recommended by siding manufacturer.

G. Finish: Apply finish within two weeks of installation.

3.6 ADJUSTING

- A. Replace exterior finish carpentry that is damaged or does not comply with requirements.
 - 1. Exterior finish carpentry may be repaired or refinished if work complies with requirements and shows no evidence of repair or refinishing.
- B. Adjust joinery for uniform appearance.

3.7 CLEANING

- A. Clean exterior finish carpentry on exposed and semi-exposed surfaces.
- B. Touch up factory-applied finishes to restore damaged or soiled areas.

3.8 PROTECTION

- A. Protect installed products from damage from weather and other causes during construction.
- B. Remove and replace finish carpentry materials that are wet, moisture damaged, and mold damaged.
 - 1. Indications that materials are wet or moisture damaged include, but are not limited to, discoloration, sagging, or irregular shape.
 - 2. Indications that materials are mold damaged include, but are not limited to, fuzzy or splotchy surface contamination and discoloration.

END OF SECTION 062013

SECTION 062060 - EXTERIOR PVC COLUMN WRAPS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Exterior PVC column wraps.

1.2 SUBMITTALS

- A. Product Data: For each type of product. Indicate component materials, dimensions, profiles, textures, and colors and include construction and application details.
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
- C. Samples: For each type of product involving selection of thicknesses and profiles.
- D. Evaluation Reports: For the following, from ICC-ES:
 - 1. Cellular PVC.
- E. Sample Warranties: For manufacturer's warranties.

1.3 DELIVERY, STORAGE, AND HANDLING

- A. Store materials flat with spacers between bundles to provide air circulation. Protect materials with waterproof covering.
- B. Do not store packaging materials in direct sunlight to prevent heat buildup.

1.4 FIELD CONDITIONS

- A. Weather Limitations: Proceed with installation only when existing and forecast weather conditions permit work to be performed.
- B. Do not install PVC materials that are damaged.

1.5 WARRANTY

- A. Manufacturer's Warranty for Cellular PVC Column Wraps: Manufacturer agrees to replace components that fails due to defects in manufacturing within specified warranty period.

PART 2 - PRODUCTS

2.1 MANUFACTURER

- A. Subject to compliances with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

INTEX Millwork Solutions
Superior Aluminum, Snap-Tite PVC Column Wraps

2.2 EXTERIOR PVC COLUMN WRAPS

- A. Cellular PVC: Extruded, expanded PVC, recommended by manufacturer for exterior use, made from UV- and heat-stabilized, rigid material.
- B. Column Wraps: Manufacturer's "Flat Panel" in height and width as indicated on Drawings.
- C. Rail to Post Connection: Manufacturer's standard.
- D. Support Post: As per plan documents.

2.3 MISCELLANEOUS MATERIALS

- A. Fasteners for PVC Components: Provide manufacturer's recommended fasteners.
- B. Adhesive for Cellular PVC: Product recommended by manufacturer.
- C. Sealants: Type as recommended by manufacturer of substrates for intended application, and complying with ASTM C 834 and with applicable requirements in Division 07 Section "Joint Sealants."

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance.
- B. Examine PVC materials before installation. Reject materials that are damaged.

- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean substrates of projections and substances detrimental to application.

3.3 INSTALLATION, GENERAL

- A. Do not use materials that are unsound or warped.

1. Do not use manufactured units with defective surfaces, sizes, or patterns.

- B. Install PVC components level, plumb, true, and aligned with adjacent materials.

1. Scribe and cut PVC components to fit adjoining work.
2. Coordinate PVC components with materials and systems in or adjacent to it. Provide cutouts for mechanical and electrical items that penetrate exterior finish carpentry.

3.4 COLUMN WRAP INSTALLATION - GENERAL

- A. Install PVC column wraps in strict accordance with manufacturer's written installation instructions, and detailed shop drawings.

- B. Refer to manufacturer's website for latest information and installation videos.

3.5 STRUCTURAL POST PREPARATION

- A. Ensure that structural post is sound, straight and plumb.

- B. Attach internal spacers to structural post as shown. Locate spacers 4 inches up from bottom, 4 inches down from top and at center of length. If railing will be attached to the Column, locate center spacers at location of handrail.

3.6 COLUMN WRAP INSTALLATION

- A. Cut both halves of Column Wrap to required height.

- B. Place one of the Column Wrap halves in place against the spacers (or stand-offs) on one side of the structural post and attach with stainless steel finish nails, placing nails where they will be hidden by the top and bottom trim wrap whenever possible. If Column Wrap has a design such as recessed, raised or fluted panels, insure correct orientation.

- C. Apply the supplied adhesive liberally along both mitered edges of the Column Wrap half which is installed and place the other half in position.
- D. Use the Velcro straps provided to keep the halves properly aligned, and secure with stainless steel finish nails as with first half. Wipe off any excess adhesive.

3.7 TRIM INSTALLATION

- A. Once adhesive has set on column, install bottom wrap around lower end of column. Apply adhesive liberally along the mitered edges. Use Velcro strap to hold in place and secure with stainless steel finish nails.
- B. Repeat step A with top wrap.
- C. Position and attach pre-mitered cap and base trim at the lower edge of the top wrap and at the upper edge of the bottom wrap, securing with adhesive and stainless-steel finish nails.
- D. Fill all nail holes with a quality exterior grade vinyl spackle such as White Lightning brand.

3.8 ADJUSTING

- A. Replace PVC components that are damaged or do not comply with requirements. Adjust joinery for uniform appearance.

3.9 CLEANING

- A. Clean exposed and semi-exposed PVC surfaces.

3.10 PROTECTION

- A. Protect installed products from damage from weather and other causes during construction.

END SECTION 062060

SECTION 064023 - INTERIOR ARCHITECTURAL WOODWORK

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Interior standing and running trim for opaque finish.
2. Closet and utility shelving.
3. Interior frames and jambs for opaque finish.
4. Miscellaneous materials.
5. Shop priming.
6. Shop finishing.

B. Related Requirements:

1. Section 061000 "Rough Carpentry" for wood furring, blocking, shims, and hanging strips required for installing interior architectural woodwork that are concealed within other construction before interior architectural woodwork installation.

1.2 COORDINATION

- ##### A. Coordinate sizes and locations of framing, blocking, furring, reinforcements, and other related units of Work specified in other Sections, to ensure that interior architectural woodwork can be supported and installed as indicated.

1.3 ACTION SUBMITTALS

A. Product Data:

1. Anchors.
2. Adhesives.
3. Shop finishing materials.

- ##### B. Fire-Retardant Treatment: Include data and warranty information from chemical-treatment manufacturer and certification by treating plant that treated materials comply with requirements.

- ##### C. Waterborne Treatments: For products receiving a waterborne treatment, include statement that moisture content of treated materials was reduced to levels specified before shipment to Project site.

D. Shop Drawings:

1. Include the following:
 - a. Dimensioned plans, elevations, and sections.
 - b. Attachment details.
2. Show large-scale details.
3. Show locations and sizes of furring, blocking, and hanging strips, including blocking and reinforcement concealed by construction and specified in other Sections.

E. Samples: For each exposed product and for each shop-applied color and finish specified.

1. Size:
 - a. Panel Products: 12 inches by 12 inches.
 - b. Lumber Products: Not less than 5 inches wide by 12 inches long, for each species and cut, finished on one side and one edge.

F. Samples for Initial Selection: For each type of shop-applied exposed finish.

1. Size:
 - a. Panel Products: 12 inches by 12 inches.
 - b. Lumber Products: Not less than 5 inches wide by 12 inches long or each species and cut, finished on one side and one edge.

G. Samples for Verification: For the following:

1. Lumber and Panel Products with Shop-Applied Opaque Finish: 5 inches wide by 12 inches long for lumber and 8 by 10 inches for panels, for each finish system and color.

1.4 QUALITY ASSURANCE

A. Manufacturer's Qualifications: Employs skilled workers who custom fabricate products similar to those required for this Project and whose products have a record of successful in-service performance.

1. Installer Qualifications: Manufacturer of products.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Comply with the Architectural Woodwork Standards, Section 2.
- B. Do not deliver interior architectural woodwork until painting and similar finish operations that might damage woodwork have been completed in installation areas.
- C. Store woodwork in installation areas or in areas where environmental conditions

comply with requirements specified in "Field Conditions" Article.

1. Handle and store fire-retardant-treated wood to comply with chemical treatment manufacturer's written instructions.

1.6 FIELD CONDITIONS

- A. Environmental Limitations without Humidity Control: Do not deliver or install interior architectural woodwork until building is enclosed, wet-work is complete, and HVAC system is operating and maintaining temperature and relative humidity at levels designed for building occupants for the remainder of the construction period.
- B. Field Measurements: Where interior architectural woodwork is indicated to fit to other construction, verify dimensions of other construction by field measurements before fabrication, and indicate measurements on Shop Drawings.
 1. Locate concealed framing, blocking, and reinforcements that support woodwork by field measurements before being concealed by construction, and indicate measurements on Shop Drawings.
- C. Established Dimensions: Where interior architectural woodwork is indicated to fit to other construction, establish dimensions for areas where woodwork is to fit. Provide allowance for trimming at site, and coordinate construction to ensure that actual dimensions correspond to established dimensions.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Fire-Rated Frames: Complying with NFPA 80 and listed and labeled by a qualified testing agency acceptable to authorities having jurisdiction for fire-protection ratings indicated on Drawings, based on testing at positive pressure in accordance with NFPA 252 or UL 10C.
 1. Smoke- and Draft-Control Assemblies: Listed and labeled for smoke and draft control by a qualified testing agency acceptable to authorities having jurisdiction, based on testing in accordance with UL 1784 and installed in compliance with NFPA 105.
- B. Fire-Rated, Borrowed-Lite Assemblies: Complying with NFPA 80 and listed and labeled by a qualified testing agency acceptable to authorities having jurisdiction, for fire-protection ratings indicated, based on testing in accordance with NFPA 257 or UL 9.

2.2 ARCHITECTURAL WOODWORK

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to,

the following:

1. Garden State Lumber

2.3 WOODWORK, GENERAL

- A. Quality Standard: Unless otherwise indicated, comply with the Architectural Woodwork Standards for grades of interior architectural woodwork indicated for construction, finishes, installation, and other requirements.

2.4 INTERIOR STANDING AND RUNNING TRIM FOR OPAQUE FINISH

- A. Architectural Woodwork Standards Grade: Economy.
 1. Wood Species: Eastern white pine, sugar pine, or western white pine.
 2. Wood Moisture Content: 5 to 10 percent.

2.5 CLOSET AND UTILITY SHELVING

- A. Architectural Woodwork Standards Grade: Economy.
- B. Shelf Material: 3/4-inch veneer-faced panel product with veneer edge banding.
- C. Wood Species: Any closed-grain hardwood.
- D. Wood Closet Rods: 1-1/2-inch- diameter, hardwood.
- E. Metal Closet Rods: 1-5/16-inch- diameter, chrome-plated-steel, color-coated-steel tubes complying with BHMA A156.16, L03131.
- F. Wood Finish: As indicated on Drawings or in schedules.

2.6 INTERIOR FRAMES AND JAMBS FOR OPAQUE FINISH

- A. Architectural Woodwork Standards Grade: Premium.
- B. Wood Species: Any closed-grain hardwood.
 1. Do not use plain-sawn softwood lumber with exposed, flat surfaces more than 3 inches wide.
 2. Wood Moisture Content: 5 to 10 percent.
- C. Fire-Rated Interior Frames and Jambs: Products fabricated from fire-retardant particleboard with veneered exposed surfaces or fire-retardant MDF and listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire ratings indicated, based on testing in accordance with NFPA 252.

1. Fire Rating: 20 minutes.

2.7 HARDWOOD SHEET MATERIALS

- A. Composite Wood Products: Provide materials that comply with requirements of the Architectural Woodwork Standards for each type of interior architectural woodwork and quality grade specified unless otherwise indicated.
1. Medium-Density Fiberboard (MDF): ANSI A208.2
 2. Particleboard: ANSI A208.1
 3. Softwood Plywood: DOC PS 1, medium-density overlay.
 4. Veneer-Faced Panel Products (Hardwood Plywood): HPVA HP-1.

2.8 MISCELLANEOUS MATERIALS

- A. Furring, Blocking, Shims, and Nailers: Softwood or hardwood lumber, kiln-dried to less than 15 percent moisture content.
1. Fire-Retardant Treatment: Complying with requirements; provide where indicated.
- B. Provide self-drilling screws for metal-framing supports, as recommended by metal-framing manufacturer.
- C. Anchors: Select material, type, size, and finish required for each substrate for secure anchorage.
1. Provide metal expansion sleeves or expansion bolts for post-installed anchors.
 2. Use nonferrous-metal or hot-dip galvanized anchors and inserts at inside face of exterior walls and at floors.
- D. Installation Adhesive: Product recommended by fabricator for each substrate for secure anchorage.

2.9 SHOP PRIMING

- A. Preparations for Finishing: Comply with the Architectural Woodwork Standards for sanding, filling countersunk fasteners, sealing concealed surfaces, and similar preparations for finishing interior architectural woodwork, as applicable to each unit of work.
- B. Interior Architectural Woodwork for Opaque Finish: Shop prime with one coat of wood primer as specified in Section 099123 "Interior Painting."
1. Backpriming: Apply one coat of primer, compatible with finish coats, to concealed surfaces of woodwork.
- C. Interior Architectural Woodwork for Transparent Finish: Shop-seal concealed surfaces

with required pretreatments and first coat of finish as specified in Section 099300 "Staining and Transparent Finishing."

1. Backpriming: Apply one coat of sealer, compatible with finish coats, to concealed surfaces of woodwork.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Before installation, condition interior architectural woodwork to humidity conditions in installation areas for not less than 72 hours prior to beginning of installation.
- B. Before installing interior architectural woodwork, examine shop-fabricated work for completion and complete work as required, including removal of packing and backpriming of concealed surfaces.

3.2 INSTALLATION

- A. Grade: Install interior architectural woodwork to comply with same grade as item to be installed.
- B. Assemble interior architectural woodwork and complete fabrication at Project site to the extent that it was not completed during shop fabrication.
- C. Install interior architectural woodwork level, plumb, true in line, and without distortion.
 1. Shim as required with concealed shims.
 2. Install level and plumb to a tolerance of 1/8 inch in 96 inches.
- D. Scribe and cut interior architectural woodwork to fit adjoining work, refinish cut surfaces, and repair damaged finish at cuts.
- E. Preservative-Treated Wood: Where cut or drilled in field, treat cut ends and drilled holes in accordance with AWPA M4.
- F. Fire-Retardant-Treated Wood: Install fire-retardant-treated wood to comply with chemical treatment manufacturer's written instructions, including those for adhesives used to install woodwork.
- G. Anchor interior architectural woodwork to anchors or blocking built in or directly attached to substrates.
 1. Secure with countersunk, concealed fasteners and blind nailing.
 2. Use fine finishing nails for exposed fastening, countersunk and filled flush with interior architectural woodwork.
 3. For shop-finished items, use filler matching finish of items being installed.

H. Standing and Running Trim:

1. Install with minimum number of joints possible, using full-length pieces (from maximum length of lumber available) to greatest extent possible.
2. Do not use pieces less than 60 inches long, except where shorter single-length pieces are necessary.
3. Scarf running joints and stagger in adjacent and related members.
4. Fill gaps, if any, between top of base and wall with latex sealant, painted to match wall.
5. Install standing and running trim with no more variation from a straight line than 1/8 inch in 96 inches.

I. Railings:

1. Install rails with no more than 1/8 inch in 96-inch variation from a straight line.
2. Stair Rails: Glue and dowel or pin balusters to treads and railings, and railings to newel posts.
 - a. Secure with countersunk, concealed fasteners and blind nailing.
 - b. Use fine finishing nails for exposed fastening, countersunk and filled flush with wood surface.
3. Wall Rails: Support rails on wall brackets securely fastened to wall framing.

3.3 REPAIR

- A. Repair damaged and defective interior architectural woodwork, where possible, to eliminate functional and visual defects.
- B. Where not possible to repair, replace defective woodwork.
- C. Field Finish: See Section 099123 "Interior Painting" for final finishing of installed interior architectural woodwork not indicated to be shop finished.

3.4 CLEANING

- A. Clean interior architectural woodwork on exposed and semiexposed surfaces.

END OF SECTION 064023

SECTION 064116 - PLASTIC-LAMINATE-CLAD ARCHITECTURAL CABINETS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Plastic-laminate-clad architectural cabinets.
2. Cabinet hardware and accessories.
3. Miscellaneous materials.

B. Related Requirements:

1. Section 061000 "Rough Carpentry" for wood furring, blocking, shims, and hanging strips required for installing cabinets that are concealed within other construction before cabinet installation.

1.2 COORDINATION

- A. Coordinate sizes and locations of framing, blocking, furring, reinforcements, and other related units of Work specified in other Sections to support loads imposed by installed and fully loaded cabinets.
- B. Hardware Coordination: Distribute copies of approved hardware schedule specified in Section 087100 "Door Hardware" to manufacturer of architectural cabinets; coordinate Shop Drawings and fabrication with hardware requirements.

1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

1.4 ACTION SUBMITTALS

A. Product Data:

1. Plastic-laminate-clad architectural cabinets.
2. Cabinet hardware and accessories.
3. Miscellaneous materials.

B. Product Data Submittals: For each product.

1. Include data for fire-retardant treatment from chemical-treatment manufacturer and certification by treating plant that treated materials comply with requirements.

C. Shop Drawings:

1. Include plans, elevations, sections, and attachment details.
2. Show large-scale details.
3. Show locations and sizes of furring, blocking, and hanging strips, including concealed blocking and reinforcement specified in other Sections.
4. Show locations and sizes of cutouts and holes for items installed in plastic-laminate architectural cabinets.

D. Samples: For each exposed product and for each color and texture specified, in manufacturer's or manufacturer's standard size.

E. Samples for Initial Selection: For each type of exposed finish.

F. Samples for Verification: For the following:

1. Thermally Fused Laminate (TFL) Panels: 12 by 12 inches, for each color, pattern, and surface finish.
 - a. Provide edge banding on one edge.
2. Corner Pieces
3. Exposed Cabinet Hardware and Accessories: One full-size unit for each type and finish.

1.5 INFORMATIONAL SUBMITTALS

A. Qualification Data: For manufacturer and Installer.

B. Product Certificates: For the following:

1. Composite wood products.
2. Thermally fused laminate panels.
3. High-pressure decorative laminate.
4. Glass.
5. Adhesives.

C. Evaluation Reports: For fire-retardant-treated materials, from ICC-ES.

D. Field quality-control reports.

1.6 QUALITY ASSURANCE

A. Manufacturer's Qualifications: Employs skilled workers who custom fabricate products similar to those required for this Project and whose products have a record of successful in-service performance.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Do not deliver cabinets until painting and similar finish operations that might damage architectural cabinets have been completed in installation areas. Store cabinets in installation areas or in areas where environmental conditions comply with requirements specified in "Field Conditions" Article.

1.8 FIELD CONDITIONS

- A. Environmental Limitations with Humidity Control: Do not deliver or install cabinets until building is enclosed, wet-work is complete, and HVAC system is operating and maintaining temperature between 60 and 90 deg F and relative humidity between 25 and 55 percent during the remainder of the construction period.
- B. Field Measurements: Where cabinets are indicated to fit to other construction, verify dimensions of other construction by field measurements before fabrication, and indicate measurements on Shop Drawings. Coordinate fabrication schedule with construction progress to avoid delaying the Work.
 - 1. Locate concealed framing, blocking, and reinforcements that support cabinets by field measurements before being enclosed/concealed by construction, and indicate measurements on Shop Drawings.
- C. Established Dimensions: Where cabinets are indicated to fit to other construction, establish dimensions for areas where cabinets are to fit. Provide allowance for trimming at site, and coordinate construction to ensure that actual dimensions correspond to established dimensions.

PART 2 - PRODUCTS

2.1 ARCHITECTURAL CABINETS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated in to the Work include, but are not limited to the following:
 - 1. Ultracraft Co.
 - 2. Wilsonart
 - 3. or approved equal.

2.2 PLASTIC-LAMINATE-CLAD ARCHITECTURAL CABINETS

- A. Quality Standard: Unless otherwise indicated, comply with the Architectural Woodwork Standards for grades of cabinets indicated for construction, finishes, installation, and other requirements.
- B. Architectural Woodwork Standards Grade: Custom.

- C. Type of Construction: Frameless.
- D. Door and Drawer-Front Style: Flush overlay.
 - 1. Reveal Dimension: 1/2 inch.
- E. Exposed Surfaces:
 - 1. Plastic-Laminate Grade: VGS.
 - 2. Edges: Grade VGS, or PVC edge banding, 3.0 mm thick, matching laminate in color, pattern, and finish.
 - 3. Pattern Direction: Vertically for doors and fixed panels, horizontally for drawer fronts.
- F. Semi-exposed Surfaces:
 - 1. Surfaces Other Than Drawer Bodies: Thermally fused laminate panels.
 - a. Edges of Thermally Fused Laminate Panel Shelves: PVC or polyester edge banding.
 - b. For semi-exposed backs of panels with exposed plastic-laminate surfaces, provide surface of high-pressure decorative laminate, ISO 4586-3, grade to match exposed surface.
 - 2. Drawer Sides and Backs: Thermally fused laminate panels with PVC or polyester edge banding.
 - 3. Drawer Bottoms: Hardwood plywood.
- G. Dust Panels: 1/4-inch plywood or tempered hardboard above compartments and drawers unless located directly under tops.
- H. Concealed Backs of Panels with Exposed Plastic-Laminate Surfaces: High-pressure decorative laminate, ISO 4583-3, grade to match exposed surface.
- I. Drawer Construction: Fabricate with exposed fronts fastened to subfront with mounting screws from interior of body.
 - 1. Join subfronts, backs, and sides with glued rabbeted joints supplemented by mechanical fasteners, or, glued dovetail joints.
- J. Colors, Patterns, and Finishes: Provide materials and products that result in colors and textures of exposed laminate surfaces complying with the following requirements:
 - 1. As selected by Architect from laminate manufacturer's full range in the following categories:
 - a. Wood grains, matte finish.

2.3 WOOD MATERIALS

- A. Wood Products: Provide materials that comply with requirements of referenced quality standard for each type of architectural cabinet and quality grade specified unless otherwise indicated.
 - 1. Wood Moisture Content: 8 to 13 percent.
- B. Composite Wood Products: Provide materials that comply with requirements of referenced quality standard for each type of architectural cabinet and quality grade specified unless otherwise indicated.
 - 1. Composite Wood Products: Products shall be made without urea formaldehyde.
 - 2. Medium-Density Fiberboard (MDF): ANSI A208.2, Grade 130.
 - 3. Particleboard (Medium Density): ANSI A208.1, Grade M-2.
 - 4. Softwood Plywood: DOC PS 1, medium-density overlay.
 - 5. Thermally Fused Laminate (TFL) Panels: Particleboard or MDF finished with thermally fused, melamine-impregnated decorative paper.

2.4 FIRE-RETARDANT-TREATED MATERIALS

- A. Fire-Retardant-Treated Materials, General: Where fire-retardant-treated materials are indicated, use materials that are acceptable to authorities having jurisdiction and with fire-test-response characteristics specified as determined by testing identical products in accordance with test method indicated by a qualified testing agency.
 - 1. Use treated materials that comply with requirements of referenced quality standard. Do not use materials that are warped, discolored, or otherwise defective.
 - 2. Use fire-retardant-treatment formulations that do not bleed through or otherwise adversely affect finishes. Do not use colorants to distinguish treated materials from untreated materials.
 - 3. Identify fire-retardant-treated materials with appropriate classification marking of qualified testing agency in the form of removable paper label or imprint on surfaces that will be concealed from view after installation.
- B. Fire-Retardant-Treated Lumber and Plywood: Products with a flame-spread index of 25 or less when tested in accordance with ASTM E84, with no evidence of significant progressive combustion when the test is extended an additional 20 minutes, and with the flame front not extending more than 10.5 feet beyond the centerline of the burners at any time during the test.
 - 1. Kiln-dry lumber and plywood after treatment to a maximum moisture content of 19 and 15 percent, respectively.
 - 2. Mill lumber before treatment and implement procedures during treatment and drying processes that prevent lumber from warping and developing discolorations from drying sticks or other causes, marring, and other defects affecting appearance of architectural cabinets.

2.5 CABINET HARDWARE AND ACCESSORIES

- A. Butt Hinges: 2-3/4-inch, five-knuckle steel hinges made from 0.095-inch- thick metal, and as follows:
 - 1. Semi-concealed Hinges for Flush Doors: ANSI/BHMA A156.9, B01361.
 - 2. Semi-concealed Hinges for Overlay Doors: ANSI/BHMA A156.9, B01521.
- B. Back-Mounted Pulls: ANSI/BHMA A156.9, B02011.
- C. Catches: Magnetic catches, ANSI/BHMA A156.9, B03141, Ball friction catches, ANSI/BHMA A156.9, B03013.
- D. Adjustable Shelf Standards and Supports: ANSI/BHMA A156.9, B04071; with shelf rests, B04081.
- E. Shelf Rests: ANSI/BHMA A156.9, B04013; two-pin plastic with shelf hold-down clip.
- F. Drawer Slides: ANSI/BHMA A156.9.
 - 1. Standard Duty (Grade 1 and Grade 2): Side mount, and extending under bottom edge of drawer.
 - 2. Heavy-Duty (Grade 1HD-100 and Grade 1HD-200): Side mount.
 - a. Type: Full extension.
 - b. Material: Zinc-plated ball bearing slides.
 - c. Motion Feature: Soft close dampener.
 - 3. General-purpose drawers more than 3 inches high, but not more than 6 inches high and not more than 24 inches wide, provide 75 lb load capacity.
 - 4. File drawers more than 6 inches high or more than 24 inches wide, provide 100 lb load capacity.
 - 5. Lateral file drawers more than 6 inches high and more than 24 inches but not more than 30 inches wide, provide 150 lb load capacity.
 - 6. Lateral file drawers more than 6 inches high and more than 30 inches wide, provide 200 lb load capacity.
- G. Door Locks: ANSI/BHMA A156.11, E07121.
- H. Drawer Locks: ANSI/BHMA A156.11, E07041.
- I. Door and Drawer Silencers: ANSI/BHMA A156.16, L03011.
- J. Decorative Glass for Cabinet Doors: Provide decorative glass complying with Section 088113 "Decorative Glass Glazing."
- K. Exposed Hardware Finishes: For exposed hardware, provide finish that complies with ANSI/BHMA A156.18 for ANSI/BHMA finish number indicated.
 - 1. Dark, Oxidized, Satin Bronze, Oil Rubbed: ANSI/BHMA 613 for bronze base; ANSI/BHMA 640 for steel base; match Architect's sample.

- L. For concealed hardware, provide manufacturer's standard finish that complies with product class requirements in ANSI/BHMA A156.9.

2.6 MISCELLANEOUS MATERIALS

- A. Furring, Blocking, Shims, and Hanging Strips: Softwood or hardwood lumber, kiln-dried to less than 15 percent moisture content.
- B. Anchors: Select material, type, size, and finish required for each substrate for secure anchorage. Provide metal expansion sleeves or expansion bolts for post-installed anchors. Use nonferrous-metal or hot-dip galvanized anchors and inserts at inside face of exterior walls and at floors.
- C. Adhesives: Do not use adhesives that contain urea formaldehyde.
- D. Adhesive for Bonding Plastic Laminate: Type I, waterproof type as selected by fabricator to comply with requirements in area with sinks.
 - 1. Adhesive for Bonding Edges: Hot-melt adhesive or adhesive specified above for faces.

2.7 FABRICATION

- A. Complete fabrication, including assembly and hardware application, to maximum extent possible before shipment to Project site. Disassemble components only as necessary for shipment and installation. Where necessary for fitting at site, provide ample allowance for scribing, trimming, and fitting.
 - 1. Notify Architect seven days in advance of the dates and times architectural cabinet fabrication will be complete.
- B. Shop-cut openings to maximum extent possible to receive hardware, appliances, electrical work, and similar items. Locate openings accurately and use templates or roughing-in diagrams to produce accurately sized and shaped openings. Sand edges of cutouts to remove splinters and burrs.
- C. All joints to dovetail.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Before installation, condition cabinets to humidity conditions in installation areas for not less than 72 hours.

3.2 INSTALLATION

- A. Architectural Woodwork Standards Grade: Install cabinets to comply with quality standard grade of item to be installed.
- B. Assemble cabinets and complete fabrication at Project site to extent that it was not completed in the shop.
- C. Anchor cabinets to anchors or blocking built in or directly attached to substrates. Secure with wafer-head cabinet installation screws.
- D. Install cabinets level, plumb, and true in line to a tolerance of 1/8 inch in 96 inches using concealed shims.
 - 1. Scribe and cut cabinets to fit adjoining work, refinish cut surfaces, and repair damaged finish at cuts.
 - 2. Install cabinets without distortion so doors and drawers fit openings and are accurately aligned. Adjust hardware to center doors and drawers in openings and to provide unencumbered operation. Complete installation of hardware and accessory items as indicated.
 - 3. Fasten wall cabinets through back, near top and bottom, and at ends not more than 16 inches o.c. with toggle bolts through metal backing or metal framing behind wall finish.

3.3 ADJUSTING AND CLEANING

- A. Repair damaged and defective cabinets, where possible, to eliminate functional and visual defects. Where not possible to repair, replace architectural cabinets. Adjust joinery for uniform appearance.
- B. Clean, lubricate, and adjust hardware.
- C. Clean cabinets on exposed and semi-exposed surfaces.

END OF SECTION 064116

SECTION 066400 - PLASTIC PANELING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Plastic sheet paneling.

B. Related Requirements:

1. Section 061000 "Rough Carpentry" for wood furring for installing plastic paneling.
2. Section 102600 "Wall and Door Protection" for corner guards installed over plastic paneling.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Sustainable Design Submittals:

1. Product Data: For recycled content, indicating postconsumer and pre-consumer recycled content and cost.
2. Product Data: For adhesives, indicating VOC content.
3. Laboratory Test Reports: For adhesives, indicating compliance with requirements for low-emitting materials.
4. Product Data: For sealants, indicating VOC content.
5. Laboratory Test Reports: For sealants, indicating compliance with requirements for low-emitting materials.
6. Laboratory Test Reports: For wall materials, indicating compliance with requirements for low-emitting materials.
7. Laboratory Test Reports: For wall materials, indicating compliance with requirements for low-emitting materials.
8. Laboratory Test Reports: For wall materials, indicating compliance with requirements for low-emitting materials.
9. Laboratory Test Reports: For wall materials, indicating compliance with requirements for low-emitting materials.

C. Samples: For plastic paneling and trim accessories, in manufacturer's standard sizes.

1.3 QUALITY ASSURANCE

1.4 PROJECT CONDITIONS

A. Environmental Limitations: Do not deliver or install plastic paneling until spaces are

enclosed and weathertight and temporary HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Obtain plastic paneling and trim accessories from single manufacturer.

2.2 PLASTIC SHEET PANELING

- A. Unreinforced PVC Paneling: Solid polyvinyl chloride panels.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Garden State Lumber Products
 - b. or approved equal
 - 2. Nominal Thickness: Not less than 0.03 inch.
 - 3. Surface Finish: As selected by Architect from manufacturer's full range.
 - 4. Color: As selected by Architect from manufacturer's full range.

2.3 ACCESSORIES

- A. Trim Accessories: Manufacturer's standard vinyl extrusions designed to retain and cover edges of panels. Provide division bars, inside corners, outside corners and caps as needed to conceal edges.
 - 1. Color: As selected by Architect from manufacturer's full range.
- B. Exposed Fasteners: Nylon drive rivets recommended by panel manufacturer.
- C. Sealant: Per manufacturer specifications.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean substrates of substances that could impair adhesive bond, including oil, grease, dirt, and dust.
- B. Condition panels by unpacking and placing in installation space before installation according to manufacturer's written recommendations.
- C. Lay out paneling before installing. Locate panel joints where indicated.
 - 1. Mark plumb lines on substrate at trim accessory locations for accurate installation.
 - 2. Locate trim accessories to allow clearance at panel edges according to manufacturer's written instructions.

3.3 INSTALLATION

- A. Install plastic paneling according to manufacturer's written instructions.
- B. Install panels with fasteners. Layout fastener locations and mark on face of panels so that fasteners are accurately aligned.
 - 1. Drill oversized fastener holes in panels and center fasteners in holes.
 - 2. Apply sealant to fastener holes before installing fasteners.
- C. Install factory-laminated panels using concealed mounting splines in panel joints.
- D. Install trim accessories with adhesive and nails. Do not fasten through panels.
- E. Fill grooves in trim accessories with sealant before installing panels, and bed inside corner trim in a bead of sealant.
- F. Maintain uniform space between panels and wall fixtures. Fill space with sealant.
- G. Remove excess sealant and smears as paneling is installed. Clean with solvent recommended by sealant manufacturer and then wipe with clean dry cloths until no residue remains.

END OF SECTION 066400

SECTION 071113 - BITUMINOUS DAMPPROOFING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Cold-applied, cut-back-asphalt damp-proofing.
2. Cold-applied, emulsified-asphalt damp-proofing.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.3 FIELD CONDITIONS

- A. Weather Limitations: Proceed with application only when existing and forecasted weather conditions permit damp-proofing to be performed according to manufacturers' written instructions.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Source Limitations: Obtain primary damp-proofing materials and primers from single source from single manufacturer. Provide protection course, and auxiliary materials recommended in writing by manufacturer of primary materials.

2.2 PERFORMANCE REQUIREMENTS

- A. VOC Content: Products are to comply with VOC content limits of authorities having jurisdiction unless otherwise indicated.

2.3 AUXILIARY MATERIALS

- A. Furnish auxiliary materials recommended in writing by damp-proofing manufacturer for intended use and compatible with bituminous damp-proofing.
- B. Cut-Back-Asphalt Primer: ASTM D41/D41M.
- C. Emulsified-Asphalt Primer: ASTM D1227, Type III, Class 1, except diluted with water as recommended in writing by manufacturer.

- D. Patching Compound: Epoxy or latex-modified repair mortar of type recommended in writing by damp-proofing manufacturer.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Applicator present, for compliance with requirements for surface smoothness, maximum surface moisture content, and other conditions affecting performance of the Work.
- B. Proceed with application only after substrate construction and penetrating work have been completed and unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean, prepare, and treat substrates according to manufacturer's written instructions. Provide clean, dust-free, and dry substrates for damp-proofing application.
- B. Mask or otherwise protect adjoining exposed surfaces from being stained, spotted, or coated with damp-proofing. Prevent damp-proofing materials from entering and clogging weep holes and drains.
- C. Clean substrates of projections and substances detrimental to damp-proofing work; fill voids, seal joints, and remove bond breakers if any.
- D. Apply patching compound to patch and fill tie holes, honeycombs, reveals, and other imperfections.

3.3 INSTALLATION, GENERAL

- A. Comply with manufacturer's written instructions for damp-proofing application, cure time between coats, and drying time before backfilling unless otherwise indicated.
 - 1. Apply damp-proofing to provide continuous plane of protection.
 - 2. Apply additional coats if recommended in writing by manufacturer or to achieve a smooth surface and uninterrupted coverage.

3.4 PROTECTION

- A. Correct damp-proofing that does not comply with requirements; repair substrates, and reapply damp-proofing.

END OF SECTION 071113

SECTION 071800 - TRAFFIC COATINGS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes: Traffic coatings and pavement markings for the following applications:
 - 1. Pedestrian traffic.
 - 2. Vehicular traffic.
 - 3. Equipment-room floor.

1.2 ACTION SUBMITTALS

- A. Product Data: Traffic coatings and pavement markings for the following applications:
 - 1. Pedestrian traffic.
 - 2. Vehicular traffic.
- B. Product Data Submittals: For each product.
 - 1. Include installation instructions and details, material descriptions, dry- or wet-film thickness requirements, and finish.
- C. Sustainable Design Submittals:
- D. Shop Drawings: For traffic coatings.
 - 1. Include details for treating substrate joints and cracks, flashings, deck penetrations, and other termination conditions that are not included in manufacturer's product data.
 - 2. Include plans showing layout of pavement markings, lane separations, and defined parking spaces. Indicate, with international symbol of accessibility, spaces allocated for people with disabilities.
- E. Samples for Initial Selection: For each type of exposed finish.

1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Product Certificates: For each type of traffic coating.
- C. Sample Warranty: For manufacturer's warranty.

1.4 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For traffic coatings to include in maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by manufacturer.

1.6 FIELD CONDITIONS

- A. Environmental Limitations: Apply traffic coatings within the range of ambient and substrate temperatures recommended in writing by manufacturer. Do not apply traffic coatings to damp or wet substrates, when temperatures are below 40 deg F, when relative humidity exceeds 85 percent, or when temperatures are less than 5 deg F above dew point.
 - 1. Do not apply traffic coatings in snow, rain, fog, or mist, or when such weather conditions are imminent during the application and curing period. Apply only when frost-free conditions occur throughout the depth of substrate.
- B. Do not install traffic coating until items that penetrate membrane have been installed.
- C. Pavement-Marking Paint: Proceed with pavement marking only on clean, dry surfaces and at a minimum ambient or surface temperature of 40 deg F for oil-based materials, 50 deg F for water-based materials, and not exceeding 95 deg F.

1.7 WARRANTY

- A. Manufacturer's Warranty: Manufacturer agrees to repair or replace traffic coating that fails in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Adhesive or cohesive failures.
 - b. Abrasion or tearing failures.
 - c. Surface crazing or spalling.
 - d. Intrusion of water, oils, gasoline, grease, salt, deicer chemicals, or acids into deck substrate.
 - 2. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Obtain pavement-marking paint from single source from single manufacturer.

2.2 PERFORMANCE REQUIREMENTS

- A. Material Compatibility: Provide primers; base coat, intermediate coat, and topcoat; and accessory materials that are compatible with one another and with substrate under conditions of service and application, as demonstrated by manufacturer based on testing and field experience.

2.3 PAVEMENT MARKINGS

- A. Pavement-Marking Paint Specified Elsewhere: Comply with Section 321723 "Pavement Markings."
- B. Pavement-Marking Paint:
 - 1. Alkyd-resin type, lead and chromate free, ready mixed, complying with AASHTO M 248, Type F; colors complying with FS TT-P-1952.
 - 2. Color: White, Yellow, Blue, As indicated.
- C. Glass Beads: AASHTO M 247, Type 1.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for maximum moisture content, surface smoothness, and other conditions affecting performance of traffic-coating work.
- B. Verify that substrates are visibly dry and free of moisture.
 - 1. Test for moisture according to ASTM D4263.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.
 - 1. Begin coating application only after substrate construction and penetrating work have been completed.
 - 2. Begin coating application only after minimum concrete-curing and -drying period recommended in writing by traffic-coating manufacturer has passed and after substrates are dry.
 - 3. Application of coating indicates acceptance of surfaces and conditions.

3.2 PREPARATION

- A. Clean and prepare substrates according to ASTM C1127 and manufacturer's written instructions to produce clean, dust-free, dry substrate for traffic-coating application. Remove projections, fill voids, and seal joints if any, as recommended in writing by traffic-coating manufacturer.
- B. Schedule preparation work so dust and other contaminants from process do not fall on wet, newly coated surfaces.
- C. Concrete Substrates: Mechanically abrade surface to a uniform profile acceptable to manufacturer, according to ASTM D4259. Do not acid etch.
 - 1. Remove grease, oil, paints, and other penetrating contaminants from concrete.
 - 2. Remove concrete fins, ridges, and other projections.
 - 3. Remove laitance, glaze, efflorescence, curing compounds, concrete hardeners, form-release agents, and other incompatible materials that might affect coating adhesion.
 - 4. Remove remaining loose material to provide a sound surface, and clean surfaces according to ASTM D4258.

3.3 JOINT AND CRACK TREATMENT

- A. Prepare, treat, rout, and fill joints and cracks in substrates according to ASTM C1127 and manufacturer's written recommendations. Before coating surfaces, remove dust and dirt from joints and cracks according to ASTM D4258.
 - 1. Comply with recommendations in ASTM C1193 for joint-sealant installation.
- B. Apply reinforcing strip in traffic-coating system where recommended in writing by traffic-coating manufacturer.

3.4 INSTALLATION OF PAVEMENT MARKINGS

- A. Do not apply pavement-marking paint for striping and other markings until layout, colors, and placement have been verified with Architect and traffic coating has cured.
- B. Sweep and clean surface to eliminate loose material and dust.
- C. Apply pavement-marking paint with mechanical equipment to produce markings of dimensions indicated with uniform straight edges. Apply at manufacturer's recommended rates for a minimum wet-film thickness of 15-mils.
 - 1. Apply graphic symbols and lettering with paint-resistant, die-cut stencils, firmly secured to surface. Mask an extended area beyond edges of each stencil to prevent paint application beyond stencil. Apply paint so that it cannot run beneath stencil.
 - 2. Broadcast glass beads uniformly into wet pavement-marking paint at a rate of 6 lb/gal.

3.5 FIELD QUALITY CONTROL PROTECTING AND CLEANING

- A. Protect traffic coatings from damage and wear during remainder of construction period.
- B. Clean spillage and soiling from adjacent construction using cleaning agents and procedures recommended by manufacturer of affected construction.

END OF SECTION 071800

SECTION 072100 - THERMAL INSULATION

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Extruded polystyrene foam-plastic board insulation.
2. Molded (expanded) polystyrene foam-plastic board insulation.
3. Glass-fiber blanket insulation.
4. Mineral-wool blanket insulation.
5. Spray-applied cellulosic insulation.

B. Related Requirements:

1. Section 042000 "Unit Masonry" for insulation installed in masonry cells.
2. Section 061600 "Sheathing" for foam-plastic board sheathing installed directly over wood or steel framing.
3. Section 092900 "Gypsum Board" for sound attenuation blanket used as acoustic insulation.

1.2 ACTION SUBMITTALS

A. Product Data:

1. Extruded polystyrene foam-plastic board insulation.
2. Graphite-polystyrene foam-plastic board insulation.
3. Glass-fiber blanket insulation.
4. Glass-fiber board insulation.
5. Mineral-wool blanket insulation.
6. Loose-fill insulation.
7. Spray-applied cellulosic insulation.

1.3 INFORMATIONAL SUBMITTALS

A. Installer's Certification: Listing type, manufacturer, and R-value of insulation installed in each element of the building thermal envelope.

1. For blown-in or sprayed fiberglass and cellulosic-fiber loose-fill insulation, indicate initial installed thickness, settled thickness, settled R-value, installed density, coverage area, and number of bags installed.
2. Sign, date, and post the certification in a conspicuous location on Project site.

B. Product Test Reports: For each product, for tests performed by a qualified testing agency.

- C. Research Reports: For foam-plastic insulation, from ICC-ES.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Protect insulation materials from physical damage and from deterioration due to moisture, soiling, and other sources. Store inside and in a dry location. Comply with manufacturer's written instructions for handling, storing, and protecting during installation.
- B. Protect foam-plastic board insulation as follows:
 - 1. Do not expose to sunlight except to necessary extent for period of installation and concealment.
 - 2. Protect against ignition at all times. Do not deliver foam-plastic board materials to Project site until just before installation time.
 - 3. Quickly complete installation and concealment of foam-plastic board insulation in each area of construction.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Surface-Burning Characteristics: Maximum flame-spread and smoke-developed indexes less than 25 and 450 when tested in accordance with ASTM E84.
- B. Fire-Resistance Ratings: Comply with ASTM E119 or UL 263; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
 - 1. Indicate design designations from UL's "Fire Resistance Directory" or from listings of another qualified testing agency.
- C. Fire Propagation Characteristics: Passes NFPA 285 testing as part of an approved assembly.
- D. Labeling: Provide identification of mark indicating R-value of each piece of insulation 12 inches and wider in width.
- E. Thermal-Resistance Value (R-Value): R-value as indicated below in accordance with ASTM C518.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean substrates of substances that are harmful to insulation, including removing

projections capable of puncturing insulation or vapor retarders, or that interfere with insulation attachment.

3.2 INSTALLATION, GENERAL

- A. Comply with insulation manufacturer's written instructions applicable to products and applications.
- B. Install insulation that is undamaged, dry, and unsoiled and that has not been left exposed to ice, rain, or snow at any time.
- C. Install insulation with manufacturer's R-value label exposed after insulation is installed.
- D. Extend insulation to envelop entire area to be insulated. Fit tightly around obstructions and fill voids with insulation. Remove projections that interfere with placement.
- E. Provide sizes to fit applications and selected from manufacturer's standard thicknesses, widths, and lengths. Apply single layer of insulation units unless multiple layers are otherwise shown or required to make up total thickness or to achieve R-value.

3.3 INSTALLATION OF SLAB INSULATION

- A. On vertical slab edge and foundation surfaces, set insulation units using manufacturer's recommended adhesive according to manufacturer's written instructions.
 - 1. If not otherwise indicated, extend insulation a minimum of 24 inches below exterior grade line.
- B. On horizontal surfaces, loosely lay insulation units according to manufacturer's written instructions. Stagger end joints and tightly abut insulation units.
 - 1. If not otherwise indicated, extend insulation a minimum of 24 inches in from exterior walls.

3.4 INSTALLATION OF FOUNDATION WALL INSULATION

- A. Butt panels together for tight fit.
- B. Anchor Installation: Install board insulation on concrete substrates by adhesively attached, spindle-type insulation anchors as follows:
 - 1. Fasten insulation anchors to concrete substrates with insulation anchor adhesive according to anchor manufacturer's written instructions.
 - 2. Space anchors according to insulation manufacturer's written instructions for insulation type, thickness, and application.
 - 3. Apply insulation standoffs to each spindle to create cavity width indicated on

- Drawings between concrete substrate and insulation.
4. After adhesive has dried, install board insulation by pressing insulation into position over spindles and securing it tightly in place with insulation-retaining washers, taking care not to compress insulation.
 5. Where insulation will not be covered by other building materials, apply capped washers to tips of spindles.
- C. Adhesive Installation: Install with adhesive or press into tacky waterproofing or damp-proofing according to manufacturer's written instructions.

3.5 INSTALLATION OF INSULATION IN FRAMED CONSTRUCTION

- A. Blanket Insulation: Install in cavities formed by framing members according to the following requirements:
1. Use insulation widths and lengths that fill the cavities formed by framing members. If more than one length is required to fill the cavities, provide lengths that will produce a snug fit between ends.
 2. Place insulation in cavities formed by framing members to produce a friction fit between edges of insulation and adjoining framing members.
 3. Maintain 3-inch clearance of insulation around recessed lighting fixtures not rated for or protected from contact with insulation.
 4. Attics: Install eave ventilation troughs between roof framing members in insulated attic spaces at vented eaves.
 5. For metal-framed wall cavities where cavity heights exceed 96 inches, support unfaced blankets mechanically and support faced blankets by taping flanges of insulation to flanges of metal studs.
 6. For wood-framed construction, install blankets in accordance with ASTM C1320 and as follows:
 - a. With faced blankets having stapling flanges, lap blanket flange over flange of adjacent blanket to maintain continuity of vapor retarder once finish material is installed over it.
 7. Vapor-Retarder-Faced Blankets: Tape joints and ruptures in vapor-retarder facings, and seal each continuous area of insulation to ensure airtight installation.
 - a. Exterior Walls: Set units with facing placed toward as indicated on Drawings.
 - b. Interior Walls: Set units with facing placed as indicated on Drawings.
- B. Miscellaneous Voids: Install insulation in miscellaneous voids and cavity spaces where required to prevent gaps in insulation using the following materials:
1. Glass-Fiber Insulation: Compact to approximately 40 percent of normal maximum volume equaling a density of approximately 2.5 lb/cu. ft.
 2. Spray Polyurethane Insulation: Apply according to manufacturer's written instructions.

- C. Loose-Fill Insulation: Apply in accordance with ASTM C1015 and manufacturer's written instructions.
 - 1. Level horizontal applications to uniform thickness as indicated, lightly settle to uniform density, but do not compact excessively.
 - 2. For cellulosic-fiber loose-fill insulation, comply with CIMA's Bulletin #2, "Standard Practice for Installing Cellulose Insulation."

- D. Spray-Applied Cellulosic Insulation: Apply spray-applied insulation according to manufacturer's written instructions.
 - 1. Do not apply insulation until installation of pipes, ducts, conduits, wiring, and electrical outlets in walls is completed and windows, electrical boxes, and other items not indicated to receive insulation are masked.
 - 2. After insulation is applied, make flush with face of studs by using method recommended by insulation manufacturer.

3.6 PROTECTION

- A. Protect installed insulation from damage due to harmful weather exposures, physical abuse, and other causes.

- B. Provide temporary coverings or enclosures where insulation is subject to abuse and cannot be concealed and protected by permanent construction immediately after installation.

END OF SECTION 072100

SECTION 072500 - WEATHER BARRIERS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Building paper.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

- B. Shop Drawings: Show details of building paper at terminations, openings, and penetrations. Show details of flexible flashing applications, if used.

1.3 INFORMATIONAL SUBMITTALS

- A. Evaluation Reports: For water-resistive barrier, and, flexible flashing, from ICC-ES.

PART 2 - PRODUCTS

Not used

PART 3 - EXECUTION

Not used

END OF SECTION 072500

SECTION 072600 - VAPOR RETARDERS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Polyethylene vapor retarders.

1.2 ACTION SUBMITTALS

A. Product Data:

1. Polyethylene vapor retarders.
2. Reinforced-polyethylene vapor retarders.
3. Fire-retardant, reinforced-polyethylene vapor retarders.

1.3 INFORMATIONAL SUBMITTALS

- A. Product Test Reports: For each product, for tests performed by a qualified testing agency.

PART 2 - PRODUCTS

2.1 POLYETHYLENE VAPOR RETARDERS

- A. Polyethylene Vapor Retarders: ASTM D4397, 6-mil- thick sheet, with maximum permeance rating of 0.1 perm.

2.2 ACCESSORIES

- A. Vapor-Retarder Tape: Pressure-sensitive tape of type recommended by vapor-retarder manufacturer for sealing joints and penetrations in vapor retarder.
- B. Adhesive for Vapor Retarders: Product recommended by vapor-retarder manufacturer and has demonstrated capability to bond vapor retarders securely to substrates indicated.
- C. Vapor-Retarder Fasteners: Pancake-head, self-tapping steel drill screws; with fender washers.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean substrates of substances that are harmful to vapor retarders, including removing projections capable of puncturing vapor retarders.

3.2 INSTALLATION OF VAPOR RETARDERS ON FRAMING

- A. Place vapor retarders on side of construction indicated on Drawings.
- B. Extend vapor retarders to extremities of areas to protect from vapor transmission. Secure vapor retarders in place with adhesives, vapor retarder fasteners, or other anchorage system as recommended by manufacturer. Extend vapor retarders to cover miscellaneous voids in insulated substrates, including those filled with loose-fiber insulation.
- C. Seal vertical joints in vapor retarders over framing by lapping no fewer than two studs and sealing with vapor-retarder tape according to vapor-retarder manufacturer's written instructions. Locate all joints over framing members or other solid substrates.
- D. Seal joints caused by pipes, conduits, electrical boxes, and similar items penetrating vapor retarders with vapor-retarder tape to create an airtight seal between penetrating objects and vapor retarders.
- E. Repair tears or punctures in vapor retarders immediately before concealment by other work. Cover with vapor-retarder tape or another layer of vapor retarders.

3.3 INSTALLATION OF VAPOR RETARDERS IN CRAWL SPACES

- A. Install vapor retarders over prepared grade. Lap joints a minimum of 12 inches and seal with manufacturer's recommended tape. Install second layer over pathways to equipment.
- B. Extend vapor retarder over footings and seal to foundation wall or grade beam with manufacturer's recommended tape.
 - 1. Extend vapor retarder vertically minimum 24 inches above top of footing.
- C. Seal around penetrations such as utilities and columns in order to create a monolithic, airtight membrane at grade surface, perimeter, and all vertical penetrations.

3.4 PROTECTION

- A. Protect vapor retarders from damage until concealed by permanent construction.

END OF SECTION 072600

SECTION 073113 - ASPHALT SHINGLES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Granule surfaced shingle roofing.
2. Underlayment materials.
3. Metal flashing and trim.

1.2 ACTION SUBMITTALS

A. Product Data: For the following:

1. Asphalt shingles.
2. Underlayment materials.
3. Ridge vents.

B. Shop Drawings: For metal flashing and trim.

C. Samples: For each exposed product and for each color and blend specified, in sizes indicated.

1. Asphalt Shingles: Full size.
2. Ridge and Hip Cap Shingles: Full size.
3. Ridge Vent: 12-inch- long Sample.
4. Exposed Valley Lining: 12 inches square.

1.3 INFORMATIONAL SUBMITTALS

A. Qualification Data: For Installer.

B. Product Test Reports: For each type of asphalt shingle and underlayment product indicated, for tests performed by manufacturer and witnessed by a qualified testing agency.

C. Sample Warranty: For manufacturer's materials warranty.

1.4 CLOSEOUT SUBMITTALS

A. Maintenance Data: For asphalt shingles to include in maintenance manuals.

B. Materials warranties.

- C. Roofing Installer's warranty.

1.5 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Asphalt Shingles: 100 sq. ft. of each type and in each color and blend, in unbroken bundles.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: An authorized installer who is trained and approved by manufacturer.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Store roofing materials in a dry, well-ventilated location protected from weather, sunlight, and moisture in accordance with manufacturer's written instructions.
- B. Store underlayment rolls on end, on pallets or other raised surfaces. Do not double-stack rolls.
- C. Protect unused roofing materials from weather, sunlight, and moisture when left overnight or when roofing Work is not in progress.
- D. Handle, store, and place roofing materials in a manner to prevent damage to roof deck or structural supporting members.

1.8 FIELD CONDITIONS

- A. Environmental Limitations: Proceed with installation only when existing and forecasted weather conditions permit product installation and related Work to be performed in accordance with manufacturer's written instructions and warranty requirements.

1.9 WARRANTY

- A. Materials Warranty: Manufacturer agrees to repair or replace asphalt shingles that fail within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Manufacturing defects.
 - 2. Materials Warranty Period: 30 years from date of Substantial Completion, prorated, with first five years non-prorated.

3. Wind-Speed Warranty Period: Asphalt shingles will resist blow-off or damage caused by wind speeds of up to 130 mph for five years from date of Substantial Completion.
4. Algae-Resistance Warranty Period: Asphalt shingles will not discolor for 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURER

- A. Subject to compliances with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 1. Atlas Pinnacle
 2. Or Approved Equal

2.2 PERFORMANCE REQUIREMENTS

- A. Exterior Fire-Test Exposure: Provide asphalt shingles and related roofing materials identical to those of assemblies tested for Class A fire resistance in accordance with ASTM E108 or UL 790 by Underwriters Laboratories or another testing and inspecting agency acceptable to authorities having jurisdiction. Identify products with appropriate markings of applicable testing agency.
- B. Wind Resistance: Provide asphalt shingles that comply with requirements of ASTM D3161/D3161M, Class F, and with ASTM D7158/D7158M, Class H.

2.3 UNDERLAYMENT MATERIALS

- A. Organic Felt: Asphalt-saturated organic felts, nonperforated and complying with the following:
 1. ASTM D226/D226M: Type II.
- B. Granular-Surfaced Valley Lining: ASTM D3909/D3909M, mineral-granular-surfaced, glass-felt-based, asphalt roll roofing; 36 inches wide.

2.4 ACCESSORIES

- A. Asphalt Roofing Cement: ASTM D4586/D4586M Type II, asbestos free.
- B. Roofing Nails: ASTM F1667, aluminum, stainless steel, copper, or hot-dip galvanized-steel wire shingle nails, minimum 0.120-inch- diameter, sharp-pointed, with a 3/8- to 7/16-inch- diameter flat head and of sufficient length to penetrate 3/4 inch into solid wood decking or extend at least 1/8 inch through sheathing less than 3/4 inch thick.

1. Where nails are in contact with metal flashing, use nails made from same metal as flashing.

- C. Underlayment Nails: Aluminum, stainless steel, or hot-dip galvanized-steel wire nails with low-profile metal or plastic caps, 1-inch- minimum diameter.

2.5 METAL FLASHING AND TRIM

- A. Comply with requirements in Section 076200 "Sheet Metal Flashing and Trim."

1. Sheet Metal: Anodized aluminum.

- B. Fabricate sheet metal flashing and trim to comply with recommendations in SMACNA's "Architectural Sheet Metal Manual" that apply to design, dimensions, metal, and other characteristics of the item unless otherwise specified in this Section or indicated on Drawings.

1. Drip Edges: Fabricate in lengths not exceeding 10 feet with minimum 2-inch roof-deck flange and 1-1/2-inch fascia flange with 3/8-inch drip at lower edge.
2. Vent-Pipe Flashings: ASTM B749, Type L51121, at least 1/16 inch thick. Provide lead sleeve sized to slip over and turn down into pipe, soldered to skirt at slope of roof, and extending at least 4 inches from pipe onto roof.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

1. Examine roof sheathing to verify that sheathing joints are supported by framing and blocking or metal clips and that installation is within flatness tolerances.
2. Verify that substrate is sound, dry, smooth, clean, sloped for drainage, and completely anchored and that provisions have been made for flashings and penetrations through asphalt shingles.
3. Verify that vent stacks and other penetrations through roofing are installed and securely fastened.

- B. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.

- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION OF UNDERLAYMENT MATERIALS

- A. Comply with asphalt shingle and underlayment manufacturers' written installation

instructions and with recommendations in NRCA's "The NRCA Roofing Manual: Steep-Slope Roof Systems" applicable to products and applications indicated unless more stringent requirements are specified in this Section or indicated on Drawings.

- B. Granular-Surfaced, Concealed Valley Lining: For closed-cut valleys. Comply with recommendations in NRCA's "NRCA Guidelines for Asphalt Shingle Roof Systems."
 - 1. Lap roof-deck underlayment over valley lining at least 6 inches.
 - 2. Install a 36-inch- wide strip of granular-surfaced valley lining, with granular-surface face up, centered in valley and fastened to roof deck.
 - 3. Lap ends of strips at least 12 inches in direction to shed water, and seal with asphalt roofing cement.
 - 4. Fasten to roof deck.

- C. Granular-Surfaced, Open-Valley Lining: Before installing valley lining, install 36-inch-wide felt underlayment centered in valley. Fasten to roof deck with underlayment nails.
 - 1. Lap roof-deck felt underlayment over valley felt underlayment at least 6 inches.
 - 2. Install an 18-inch- wide strip of valley lining centered in valley, with granular-surface face down.
 - 3. Install a second 36-inch- wide strip of valley lining centered in valley, with granular-surface face up.
 - 4. Lap ends of each strip at least 12 inches in direction to shed water, and seal with asphalt roofing cement.
 - 5. Stagger end laps between succeeding strips at least 72 inches.
 - 6. Fasten each strip to roof deck.

3.3 INSTALLATION OF METAL FLASHING AND TRIM

- A. Install metal flashings and trim to comply with requirements in Section 076200 "Sheet Metal Flashing and Trim."
 - 1. Install metal flashings in accordance with recommendations in NRCA's "NRCA Guidelines for Asphalt Shingle Roof Systems."
 - 2. Bed flanges of metal flashings using asphalt roofing cement or elastomeric flashing sealant.

- B. Cricket and Backer Flashings: Install against roof-penetrating elements extending concealed flange beneath upslope asphalt shingles and beyond each side.

- C. Rake Drip Edges: Install over underlayment materials and fasten to roof deck.

- D. Eave Drip Edges: Install below underlayment materials and fasten to roof deck.

- E. Pipe Flashings: Form flashing around pipe penetrations and asphalt shingles. Fasten and seal to asphalt shingles as recommended by manufacturer.

3.4 INSTALLATION OF ASPHALT SHINGLES

- A. Install asphalt shingles in accordance with manufacturer's written instructions and recommendations in NRCA's "NRCA Guidelines for Asphalt Shingle Roof Systems."
- B. Fasten asphalt shingle strips with a minimum of five roofing nails, but not less than the number indicated in manufacturer's written instructions for roof slope and design wind speed indicated on Drawings and for warranty requirements specified in this Section.
 - 1. Locate fasteners in accordance with manufacturer's written instructions.
- C. Closed-Cut Valleys: Extend asphalt shingle strips from one side of valley 12 inches beyond center of valley or as per manufacturer specifications.
 - 1. Use one-piece shingle strips without joints in valley.
 - 2. Fasten with extra nail in upper end of shingle. Install asphalt shingle courses from other side of valley and cut back to a straight line 2 inches short of valley centerline.
 - 3. Trim upper concealed corners of cut-back shingle strips.
 - 4. Do not nail asphalt shingles within 6 inches of valley center.
 - 5. Set trimmed, concealed-corner asphalt shingles in a 3-inch- wide bed of asphalt roofing cement.
- D. Ridge Vents: Install continuous ridge vents over asphalt shingles in accordance with manufacturer's written instructions. Fasten with roofing nails of sufficient length to penetrate sheathing.
- E. Hip and Ridge Shingles: Maintain same exposure of cap shingles as roofing-shingle exposure. Lap cap shingles at ridges to shed water away from direction of prevailing winds.
 - 1. Fasten with roofing nails of sufficient length to penetrate sheathing.
 - 2. Fasten ridge cap asphalt shingles to cover ridge vent without obstructing airflow.

END OF SECTION 073113

SECTION 074646 - FIBER-CEMENT SIDING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Fiber-cement siding.

1.2 COORDINATION

- A. Coordinate siding installation with flashings and other adjoining construction to ensure proper sequencing.

1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

1.4 ACTION SUBMITTALS

- A. Product Data:
 - 1. Fiber-cement siding.
 - 2. Fiber-cement soffit.
- B. Product Data Submittals: For each type of fiber-cement siding, and, soffit.[Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.]
- C. Samples for Initial Selection: For fiber-cement siding, and, soffit including related accessories.
- D. Samples for Verification: For each type, color, texture, and pattern required.
 - 1. 12-inch- long-by-actual-width Sample of siding.
 - 2. 24-inch- wide-by-36-inch- high Sample panel of siding assembled on plywood backing.
 - 3. 12-inch- long-by-actual-width Sample of soffit.
 - 4. 12-inch- long-by-actual-width Samples of trim and accessories.

1.5 INFORMATIONAL SUBMITTALS

- A. Product Certificates: For each type of fiber-cement siding.

- B. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for fiber-cement siding.
- C. Research/Evaluation Reports: For each type of fiber-cement siding required, from ICC-ES.
- D. Sample Warranty: For special warranty.

1.6 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For each type of fiber-cement siding, including related accessories, to include in maintenance manuals.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Furnish full lengths of fiber-cement siding including related accessories, in a quantity equal to 2 percent of amount installed.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Deliver and store packaged materials in original containers with labels intact until time of use.
- B. Store materials on elevated platforms, under cover, and in a dry location.

1.9 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace products that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Structural failures including cracking and deforming.
 - b. Deterioration of materials beyond normal weathering.
 - 2. Warranty Period: 25 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Obtain products, including related accessories, from single source from single manufacturer.

2.2 FIBER-CEMENT SIDING

- A. Fiber-Cement Siding: ASTM C1186, Type A, Grade II, fiber-cement board, noncombustible when tested in accordance with ASTM E136; with a flame-spread index of 25 or less when tested in accordance with ASTM E84.
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide James Hardie Building Products, Inc.: HardiePlank® Lap Siding or approved equal.
- B. Labeling: Provide fiber-cement siding that is tested and labeled in accordance with ASTM C1186 by a qualified testing agency acceptable to authorities having jurisdiction.
- C. Nominal Thickness: Not less than 5/16 inch.
- D. Horizontal Pattern: Boards 5-1/4 inches wide in plain style.
 - 1. Texture: Wood grain.
- E. Vertical Pattern: 48-inch- wide sheets with wood-grain texture. Corresponding batten trim to be installed 12 inches o.c.
- F. Panel Texture: 48-inch- wide sheets with wood-grain texture.
- G. Factory Priming: As per finish schedule.

2.3 ACCESSORIES

- A. Siding Accessories, General: Provide starter strips, edge trim, outside and inside corner caps, and other items as recommended by siding manufacturer for building configuration.
 - 1. Provide accessories matching color and texture of adjacent siding unless otherwise indicated.
- B. Decorative Accessories: Provide fiber-cement decorative accessories as indicated on plan documents.
- C. Flashing: Provide aluminum flashing complying with Section 076200 "Sheet Metal Flashing and Trim" at window and door heads and where indicated.
 - 1. Finish for Aluminum Flashing: Siliconized polyester coating, Factory-prime coating.
- D. Fasteners:
 - 1. For fastening to wood, use ribbed bugle-head screws of sufficient length to penetrate a minimum of 1 inch into substrate.
 - 2. For fastening to metal, use ribbed bugle-head screws of sufficient length to

- penetrate a minimum of 1/4 inch, or three screw-threads, into substrate.
3. For fastening fiber cement, use hot-dip galvanized fasteners.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates for compliance with requirements for installation tolerances and other conditions affecting performance of fiber-cement siding and related accessories.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean substrates of projections and substances detrimental to application.

3.3 INSTALLATION

- A. General: Comply with manufacturer's written installation instructions applicable to products and applications indicated unless more stringent requirements apply.
 1. Do not install damaged components.
- B. Install joint sealants as specified in Section 079200 "Joint Sealants" and to produce a weathertight installation.

3.4 ADJUSTING AND CLEANING

- A. Remove damaged, improperly installed, or otherwise defective materials and replace with new materials complying with specified requirements.
- B. Clean finished surfaces according to manufacturer's written instructions and maintain in a clean condition during construction.

END OF SECTION 074646

SECTION 076200 - SHEET METAL FLASHING AND TRIM

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Roof-drainage sheet metal fabrications.
2. Steep-slope roof sheet metal fabrications.
3. Wall sheet metal fabrications.
4. Miscellaneous sheet metal fabrications.

B. Related Requirements:

1. Section 061000 "Rough Carpentry" for wood nailers, curbs, and blocking.

1.2 COORDINATION

- A. Coordinate sheet metal flashing and trim layout and seams with sizes and locations of penetrations to be flashed, and joints and seams in adjacent materials.
- B. Coordinate sheet metal flashing and trim installation with adjoining roofing and wall materials, joints, and seams to provide leakproof, secure, and noncorrosive installation.

1.3 ACTION SUBMITTALS

A. Product Data: For each of the following

1. Underlayment materials.
2. Elastomeric sealant.
3. Butyl sealant.
4. Epoxy seam sealer.

B. Shop Drawings: For sheet metal flashing and trim.

1. Include plans, elevations, sections, and attachment details.
2. Detail fabrication and installation layouts, expansion-joint locations, and keyed details. Distinguish between shop- and field-assembled Work.
3. Include identification of material, thickness, weight, and finish for each item and location in Project.
4. Include details for forming, including profiles, shapes, seams, and dimensions.
5. Include details for joining, supporting, and securing, including layout and spacing of fasteners, cleats, clips, and other attachments. Include pattern of seams.
6. Include details of termination points and assemblies.
7. Include details of expansion joints and expansion-joint covers, including showing

- direction of expansion and contraction from fixed points.
 - 8. Include details of roof-penetration flashing.
 - 9. Include details of edge conditions, including eaves, ridges, valleys, rakes, crickets, flashings, and counter-flashings.
 - 10. Include details of special conditions.
 - 11. Include details of connections to adjoining work.
 - 12. Detail formed flashing and trim at scale of not less than 3 inches per 12 inches.
- C. Samples: For each exposed product and for each color and texture specified, 12 inches long by actual width.
- D. Samples for Initial Selection: For each type of sheet metal and accessory indicated with factory-applied finishes.
- E. Samples for Verification: For each type of exposed finish.
- 1. Sheet Metal Flashing: 12 inches long by actual width of unit, including finished seam and in required profile. Include fasteners, cleats, clips, closures, and other attachments.
 - 2. Trim, Metal Closures, Expansion Joints, Joint Intersections, and Miscellaneous Fabrications: 12 inches long and in required profile. Include fasteners and other exposed accessories.
 - 3. Unit-Type Accessories and Miscellaneous Materials: Full-size Sample.
 - 4. Anodized Aluminum Samples: Samples to show full range to be expected for each color required.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For fabricator.
- B. Product Certificates: For each type of coping and roof edge flashing that is ANSI/SPRI/FM 4435/ES-1 tested.
- C. Product Test Reports: For each product, for tests performed by a qualified testing agency.
- D. Evaluation Reports: For copings and roof edge flashing, from an agency acceptable to authority having jurisdiction, ICC-ES showing compliance with ANSI/SPRI/FM 4435/ES-1.
- E. Sample Warranty: For special warranty.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For sheet metal flashing and trim, and its accessories, to include in maintenance manuals.
- B. Special warranty.

1.6 QUALITY ASSURANCE

- A. Fabricator Qualifications: Employs skilled workers who custom fabricate sheet metal flashing and trim similar to that required for this Project and whose products have a record of successful in-service performance.
 - 1. For copings and roof edge flashings that are ANSI/SPRI/FM 4435/ES-1 tested and FM Approvals approved, shop is to be listed as able to fabricate required details as tested and approved.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Do not store sheet metal flashing and trim materials in contact with other materials that might cause staining, denting, or other surface damage.
 - 1. Store sheet metal flashing and trim materials away from uncured concrete and masonry.
 - 2. Protect stored sheet metal flashing and trim from contact with water.
- B. Protect strippable protective covering on sheet metal flashing and trim from exposure to sunlight and high humidity, except to extent necessary for period of sheet metal flashing and trim installation.

1.8 WARRANTY

- A. Special Warranty on Finishes: Manufacturer agrees to repair finish or replace sheet metal flashing and trim that shows evidence of deterioration of factory-applied finishes within specified warranty period.
 - 1. Exposed Panel Finish: Deterioration includes, but is not limited to, the following:
 - a. Color fading more than 5 Delta E units when tested in accordance with ASTM D2244.
 - b. Chalking in excess of a No. 8 rating when tested in accordance with ASTM D4214.
 - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
 - 2. Finish Warranty Period: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Sheet metal flashing and trim assemblies, including cleats, anchors, and fasteners, are to withstand wind loads, structural movement, thermally induced movement, and exposure to weather without failure due to defective manufacture, fabrication, installation, or other defects in construction. Completed sheet metal flashing and trim are not to rattle, leak, or loosen, and are to remain watertight.

- B. Sheet Metal Standard for Flashing and Trim: Comply with NRCA's "The NRCA Roofing Manual: Architectural Metal Flashing, Condensation and Air Leakage Control, and Reroofing", and, SMACNA's "Architectural Sheet Metal Manual" requirements for dimensions and profiles shown unless more stringent requirements are indicated.
- C. SPRI Wind Design Standard: Manufacture and install roof edge flashings tested in accordance with ANSI/SPRI/FM 4435/ES-1 and capable of resisting the following design pressure:
 - 1. Design Pressure: As indicated on Drawings.
- D. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes to prevent buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
 - 1. Temperature Change: 120 deg F, ambient; 180 deg F, material surfaces.

2.2 SHEET METALS

- A. Protect mechanical and other finishes on exposed surfaces from damage by applying strippable, temporary protective film before shipping.
- B. Aluminum Sheet: ASTM B209, alloy as standard with manufacturer for finish required, with temper as required to suit forming operations and performance required; with smooth, flat surface.
 - 1. Recycled Content: Postconsumer recycled content plus one-half of pre-consumer recycled content not less than 25 percent.
 - 2. As-Milled Finish: One-side bright mill.
 - 3. Clear Anodic Finish, Coil Coated: AAMA 611, AA-M12C22A41, Class I, 0.018 mm or thicker.
 - 4. Concealed Finish: Pretreat with manufacturer's standard white or light-colored acrylic or polyester backer finish, consisting of prime coat and wash coat with minimum total dry film thickness of 0.5 mil.
- C. Stainless Steel Sheet: ASTM A240/A240M, Type 316, dead soft, fully annealed; with smooth, flat surface.
 - 1. Finish: ASTM A480/A480M, No. 2D (dull, cold rolled).
 - a. Surface Preparation: Remove tool and die marks and stretch lines, or blend into finish.
 - b. Polished Finishes: Grind and polish surfaces to produce uniform finish, free of cross scratches.
 - 1) When polishing is completed, passivate and rinse surfaces. Remove embedded foreign matter and leave surfaces chemically clean.

- D. Metallic-Coated Steel Sheet: Provide zinc-coated (galvanized) steel sheet in accordance with ASTM A653/A653M, G90 coating designation; pre-painted by coil-coating process to comply with ASTM A755/A755M.
 - 1. Surface: Smooth, flat.
 - 2. Concealed Finish: Pretreat with manufacturer's standard white or light-colored acrylic or polyester backer finish, consisting of prime coat and wash coat with minimum total dry film thickness of 0.5 mil.
- E. Lead Sheet: ASTM B749 lead sheet.

2.3 FABRICATION, GENERAL

- A. Custom fabricate sheet metal flashing and trim to comply with details indicated and recommendations in cited sheet metal standard that apply to design, dimensions, geometry, metal thickness, and other characteristics of item required.
 - 1. Fabricate sheet metal flashing and trim in shop to greatest extent possible.
 - 2. Fabricate sheet metal flashing and trim in thickness or weight needed to comply with performance requirements, but not less than that specified for each application and metal.
 - 3. Verify shapes and dimensions of surfaces to be covered and obtain field measurements for accurate fit before shop fabrication.
 - 4. Form sheet metal flashing and trim to fit substrates without excessive oil-canning, buckling, and tool marks; true to line, levels, and slopes; and with exposed edges folded back to form hems.
 - 5. Conceal fasteners and expansion provisions where possible. Do not use exposed fasteners on faces exposed to view.
- B. Fabrication Tolerances:
 - 1. Fabricate sheet metal flashing and trim that is capable of installation to tolerances specified.
- C. Expansion Provisions: Form metal for thermal expansion of exposed flashing and trim.
 - 1. Form expansion joints of intermeshing hooked flanges, not less than 1 inch deep, filled with butyl sealant concealed within joints.
 - 2. Use lapped expansion joints only where indicated on Drawings.
- D. Sealant Joints: Where movable, non-expansion-type joints are required, form metal in accordance with cited sheet metal standard to provide for proper installation of elastomeric sealant.
- E. Fabricate cleats and attachment devices from same material as accessory being anchored or from compatible, noncorrosive metal.
- F. Seams:
 - 1. Fabricate nonmoving seams with flat-lock seams. Tin edges to be seamed, form

- seams, and solder.
- 2. Seams for Aluminum: Fabricate nonmoving seams with flat-lock seams. Form seams and seal with epoxy seam sealer.

G. Do not use graphite pencils to mark metal surfaces.

2.4 ROOF-DRAINAGE SHEET METAL FABRICATIONS

A. Hanging Gutters:

1. Fabricate to cross section required, complete with end pieces, outlet tubes, and other accessories as required.
2. Fabricate in minimum 96-inch- long sections.
3. Furnish flat-stock gutter brackets and flat-stock gutter spacers and straps fabricated from same metal as gutters, of size recommended by cited sheet metal standard, but with thickness not less than twice the gutter thickness.
4. Fabricate expansion joints, expansion-joint covers, and gutter accessories from same metal as gutters.
5. Gutter Profile: Style E in accordance with cited sheet metal standard.
6. Expansion Joints: Butt type with cover plate.
7. Gutters with Girth up to 15 Inches (380 mm): Fabricate from the following materials:
 - a. Copper: 16 oz./sq. ft.
 - b. Aluminum: 0.032 inch thick.
 - c. Stainless Steel: 0.0156 inch thick.
 - d. Zinc-Tin Alloy-Coated Copper: 16 oz./sq. ft.
 - e. Galvanized Steel: 0.022 inch thick.
 - f. Aluminum-Zinc Alloy-Coated Steel: 0.022 inch thick.
 - g. Zinc: 0.039 inch thick.
 - h. Copper-Clad Stainless Steel: 0.016 inch thick.
8. Gutters with Girth 16 to 20 Inches (410 to 510 mm): Fabricate from the following materials:
 - a. Copper: 16 oz./sq. ft.
 - b. Aluminum: 0.040 inch thick.
 - c. Stainless Steel: 0.0188 inch thick.
 - d. Zinc-Tin Alloy-Coated Copper: 16 oz./sq. ft.
 - e. Galvanized Steel: 0.028 inch thick.
 - f. Aluminum-Zinc Alloy-Coated Steel: 0.028 inch thick.
 - g. Zinc: 0.048 inch thick.
 - h. Copper-Clad Stainless Steel: 0.018 inch thick.
9. Gutters with Girth 21 to 25 Inches (530 to 640 mm): Fabricate from the following materials:
 - a. Copper: 20 oz./sq. ft.
 - b. Aluminum: 0.050 inch thick.
 - c. Stainless Steel: 0.0250 inch thick.

- d. Zinc-Tin Alloy-Coated Copper: 20 oz./sq. ft.
 - e. Galvanized Steel: 0.034 inch thick.
 - f. Aluminum-Zinc Alloy-Coated Steel: 0.034 inch thick.
 - g. Zinc: 0.048 inch thick.
 - h. Copper-Clad Stainless Steel: 0.027 inch thick.
10. Gutters with Girth 26 to 30 Inches (660 to 760 mm): Fabricate from the following materials:
- a. Copper: 24 oz./sq. ft.
 - b. Aluminum: 0.063 inch thick.
 - c. Stainless Steel: 0.0313 inch thick.
 - d. Zinc-Tin Alloy-Coated Copper: 24 oz./sq. ft.
 - e. Galvanized Steel: 0.040 inch thick.
 - f. Aluminum-Zinc Alloy-Coated Steel: 0.040 inch thick.
11. Gutters with Girth 31 to 35 Inches (790 to 890 mm): Fabricate from the following materials:
- a. Copper: 24 oz./sq. ft.
 - b. Stainless Steel: 0.0375 inch thick.
 - c. Zinc-Tin Alloy-Coated Copper: 25 oz./sq. ft.
 - d. Galvanized Steel: 0.052 inch thick.
 - e. Aluminum-Zinc Alloy-Coated Steel: 0.052 inch thick.
- B. Downspouts: Fabricate round downspouts to dimensions indicated on Drawings, complete with mitered elbows. Furnish with metal hangers from same material as downspouts and anchors. Shop fabricate elbows.
1. Manufactured Hanger Style: Fig. 1-34A in accordance with SMACNA's "Architectural Sheet Metal Manual."
 2. Fabricate from the following materials:
 - a. Copper: 16 oz./sq. ft.
 - b. Aluminum: 0.024 inch thick.
 - c. Stainless Steel: 0.0156 inch thick.
 - d. Zinc-Tin Alloy-Coated Copper: 16 oz./sq. ft.
 - e. Galvanized Steel: 0.022 inch thick.
 - f. Aluminum-Zinc Alloy-Coated Steel: 0.022 inch thick.
 - g. Zinc: 0.039 inch thick.
 - h. Copper-Clad Stainless Steel: 0.016 inch thick.
- C. Conductor Heads: Fabricate conductor heads with flanged back and stiffened top edge and of dimensions and shape required, complete with outlet tubes, exterior flange trim, and built-in overflows. Fabricate from the following materials:
1. Copper: 16 oz./sq. ft.
 2. Aluminum: 0.032 inch thick.
 3. Stainless Steel: 0.0156 inch thick.
 4. Zinc-Tin Alloy-Coated Copper: 16 oz./sq. ft.
 5. Galvanized Steel: 0.028 inch thick.

6. Aluminum-Zinc Alloy-Coated Steel: 0.028 inch thick.
7. Zinc: 0.039 inch thick.
8. Copper-Clad Stainless Steel: 0.016 inch thick.

2.5 STEEP-SLOPE ROOF SHEET METAL FABRICATIONS

A. Apron, Step, Cricket, and Backer Flashing: Fabricate from the following materials:

1. Copper: 16 oz./sq. ft.
2. Aluminum: 0.032 inch thick.
3. Stainless Steel: 0.0156 inch thick.
4. Zinc-Tin Alloy-Coated Copper: 16 oz./sq. ft.
5. Galvanized Steel: 0.022 inch thick.
6. Aluminum-Zinc Alloy-Coated Steel: 0.022 inch thick.
7. Zinc: 0.039 inch thick.
8. Copper-Clad Stainless Steel: 0.016 inch thick.

B. Valley Flashing: Fabricate from the following materials:

1. Copper: 16 oz./sq. ft.
2. Stainless Steel: 0.0188 inch thick.
3. Zinc-Tin Alloy-Coated Copper: 16 oz./sq. ft.
4. Galvanized Steel: 0.028 inch thick.
5. Aluminum-Zinc Alloy-Coated Steel: 0.028 inch thick.
6. Zinc: 0.039 inch thick.
7. Copper-Clad Stainless Steel: 0.018 inch thick.

C. Drip Edges: Fabricate from the following materials:

1. Copper: 16 oz./sq. ft.
2. Aluminum: 0.032 inch thick.
3. Stainless Steel: 0.0156 inch thick.
4. Zinc-Tin Alloy-Coated Copper: 16 oz./sq. ft.
5. Galvanized Steel: 0.022 inch thick.
6. Aluminum-Zinc Alloy-Coated Steel: 0.022 inch thick.
7. Zinc: 0.039 inch thick.
8. Copper-Clad Stainless Steel: 0.016 inch thick.

D. Eave, Rake, Ridge, and Hip Flashing: Fabricate from the following materials:

1. Copper: 16 oz./sq. ft..
2. Aluminum: 0.032 inch thick.
3. Stainless Steel: 0.0156 inch thick.
4. Zinc-Tin Alloy-Coated Copper: 16 oz./sq. ft.
5. Galvanized Steel: 0.022 inch thick.
6. Aluminum-Zinc Alloy-Coated Steel: 0.022 inch thick.
7. Zinc: 0.039 inch thick.
8. Copper-Clad Stainless Steel: 0.016 inch thick.

E. Counterflashing: Shop fabricate interior and exterior corners. Fabricate from the

following materials:

1. Copper: 16 oz./sq. ft.
2. Aluminum: 0.032 inch thick.
3. Stainless Steel: 0.0188 inch thick.
4. Zinc-Tin Alloy-Coated Copper: 16 oz./sq. ft.
5. Galvanized Steel: 0.022 inch thick.
6. Aluminum-Zinc Alloy-Coated Steel: 0.022 inch thick.
7. Zinc: 0.039 inch thick.
8. Copper-Clad Stainless Steel: 0.018 inch thick.

F. Flashing Receivers: Fabricate from the following materials:

1. Copper: 16 oz./sq. ft.
2. Aluminum: 0.032 inch thick.
3. Stainless Steel: 0.0156 inch thick.
4. Zinc-Tin Alloy-Coated Copper: 16 oz./sq. ft.
5. Galvanized Steel: 0.022 inch thick.
6. Aluminum-Zinc Alloy-Coated Steel: 0.022 inch thick.
7. Zinc: 0.039 inch thick.
8. Copper-Clad Stainless Steel: 0.016 inch thick.

G. Roof-Penetration Flashing: Fabricate from the following materials:

1. Copper: 16 oz./sq. ft.
2. Stainless Steel: 0.0188 inch thick.
3. Zinc-Tin Alloy-Coated Copper: 16 oz./sq. ft.
4. Galvanized Steel: 0.028 inch thick.
5. Aluminum-Zinc Alloy-Coated Steel: 0.028 inch thick.
6. Zinc: 0.039 inch thick.
7. Copper-Clad Stainless Steel: 0.018 inch thick.

2.6 WALL SHEET METAL FABRICATIONS

A. Through-Wall Flashing: Fabricate continuous flashings in minimum 96-inch- long, but not exceeding 12-foot- long, sections, under copings, and at shelf angles. Fabricate discontinuous lintel, sill, and similar flashings to extend 6 inches beyond each side of wall openings; and form with 2-inch- high, end dams. Fabricate from the following materials:

1. Copper: 16 oz./sq. ft.
2. Stainless Steel: 0.0156 inch thick.
3. Zinc-Tin Alloy-Coated Copper: 16 oz./sq. ft.
4. Zinc: 0.039 inch thick.
5. Copper-Clad Stainless Steel: 0.016 inch thick.

B. Opening Flashings in Frame Construction: Fabricate head, sill, jamb, and similar flashings to extend 4 inches beyond wall openings. Form head and sill flashing with 2-inch- high, end dams. Fabricate from the following materials:

1. Copper: 16 oz./sq. ft.
2. Aluminum: 0.032 inch thick.
3. Stainless Steel: 0.0156 inch thick.
4. Zinc-Tin Alloy-Coated Copper: 16 oz./sq. ft.
5. Galvanized Steel: 0.022 inch thick.
6. Aluminum-Zinc Alloy-Coated Steel: 0.022 inch thick.
7. Zinc: 0.039 inch thick.
8. Copper-Clad Stainless Steel: 0.016 inch thick.

C. Wall Expansion-Joint Cover: Fabricate from the following materials:

1. Copper: 16 oz./sq. ft.
2. Aluminum: 0.040 inch thick.
3. Stainless Steel: 0.0188 inch thick.
4. Zinc-Tin Alloy-Coated Copper: 16 oz./sq. ft.
5. Galvanized Steel: 0.028 inch thick.
6. Aluminum-Zinc Alloy-Coated Steel: 0.028 inch thick.
7. Zinc: 0.039 inch thick.
8. Copper-Clad Stainless Steel: 0.018 inch thick.

2.7 MISCELLANEOUS SHEET METAL FABRICATIONS

A. Equipment Support Flashing: Fabricate from the following materials:

1. Copper: 16 oz./sq. ft.
2. Stainless Steel: 0.0188 inch thick.
3. Zinc-Tin Alloy-Coated Copper: 16 oz./sq. ft.
4. Galvanized Steel: 0.028 inch thick.
5. Aluminum-Zinc Alloy-Coated Steel: 0.028 inch thick.
6. Copper-Clad Stainless Steel: 0.018 inch thick.

B. Overhead-Piping Safety Pans: Fabricate from the following materials:

1. Copper: 24 oz./sq. ft.
2. Stainless Steel: 0.0250 inch thick.
3. Zinc-Tin Alloy-Coated Copper: 24 oz./sq. ft.
4. Galvanized Steel: 0.040 inch thick.
5. Aluminum-Zinc Alloy-Coated Steel: 0.040 inch thick.
6. Copper-Clad Stainless Steel: 0.027 inch thick.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with installer present, for compliance with requirements for installation tolerances, substrate, and other conditions affecting performance of the Work.

1. Verify compliance with requirements for installation tolerances of substrates.
 2. Verify that substrate is sound, dry, smooth, clean, sloped for drainage, and securely anchored.
 3. Verify that air- or water-resistant barriers have been installed over sheathing or backing substrate to prevent air infiltration or water penetration.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION, GENERAL

- A. Install sheet metal flashing and trim to comply with details indicated and recommendations of cited sheet metal standard that apply to installation characteristics required unless otherwise indicated on Drawings.
1. Install fasteners, solder, protective coatings, separators, sealants, and other miscellaneous items as required to complete sheet metal flashing and trim system.
 2. Install sheet metal flashing and trim true to line, levels, and slopes. Provide uniform, neat seams with minimum exposure of sealant.
 3. Anchor sheet metal flashing and trim and other components of the Work securely in place, with provisions for thermal and structural movement.
 4. Install sheet metal flashing and trim to fit substrates and to result in watertight performance.
 5. Install continuous cleats with fasteners spaced not more than 12 inches o.c.
 6. Space individual cleats not more than 12 inches apart. Attach each cleat with at least two fasteners. Bend tabs over fasteners.
 7. Install exposed sheet metal flashing and trim with limited oil-canning, and free of buckling and tool marks.
 8. Do not field cut sheet metal flashing and trim by torch.
 9. Do not use graphite pencils to mark metal surfaces.
- B. Metal Protection: Where dissimilar metals contact each other, or where metal contacts pressure-treated wood or other corrosive substrates, protect against galvanic action or corrosion by painting contact surfaces with bituminous coating or by other permanent separation as recommended by sheet metal manufacturer or cited sheet metal standard.
1. Coat concealed side of uncoated-aluminum, and, stainless steel sheet metal flashing and trim with bituminous coating where flashing and trim contact wood, ferrous metal, or cementitious construction.
 2. Underlayment: Where installing sheet metal flashing and trim directly on cementitious or wood substrates, install underlayment and cover with slip sheet.
- C. Expansion Provisions: Provide for thermal expansion of exposed flashing and trim.
1. Space movement joints at maximum of 10 feet with no joints within 24 inches of corner or intersection.
 2. Form expansion joints of intermeshing hooked flanges, not less than 1 inch deep, filled with sealant concealed within joints.
 3. Use lapped expansion joints only where indicated on Drawings.

- D. Fasteners: Use fastener sizes that penetrate substrate not less than recommended by fastener manufacturer to achieve maximum pull-out resistance.
- E. Conceal fasteners and expansion provisions where possible in exposed work and locate to minimize possibility of leakage. Cover and seal fasteners and anchors as required for a tight installation.
- F. Seal joints as required for watertight construction.
 - 1. Use sealant-filled joints unless otherwise indicated.
 - a. Embed hooked flanges of joint members not less than 1 inch into sealant.
 - b. Form joints to completely conceal sealant.
 - c. When ambient temperature at time of installation is between 40 and 70 deg F, set joint members for 50 percent movement each way.
 - d. Adjust setting proportionately for installation at higher ambient temperatures.
 - 1) Do not install sealant-type joints at temperatures below 40 deg F.
 - 2. Prepare joints and apply sealants to comply with requirements in Section 079200 "Joint Sealants."
- G. Soldered Joints: Clean surfaces to be soldered, removing oils and foreign matter.
 - 1. Pre-tin edges of sheets with solder to width of 1-1/2 inches; however, reduce pre-tinning where pre-tinned surface would show in completed Work.
 - 2. Do not solder metallic-coated steel, and, aluminum sheet.
 - 3. Do not pre-tin zinc-tin alloy-coated copper.
 - 4. Do not use torches for soldering.
 - 5. Heat surfaces to receive solder, and flow solder into joint.
 - a. Fill joint completely.
 - b. Completely remove flux and spatter from exposed surfaces.
 - 6. Stainless Steel Soldering:
 - a. Tin edges of uncoated sheets, using solder for stainless steel and acid flux.
 - b. Promptly remove acid-flux residue from metal after tinning and soldering.
 - c. Comply with solder manufacturer's recommended methods for cleaning and neutralization.
 - 7. Copper Soldering: Tin edges of uncoated sheets, using solder for copper.
 - 8. Copper-Clad Stainless-Steel Soldering: Tin edges of uncoated sheets, using solder for copper-clad stainless steel.

3.3 INSTALLATION OF ROOF-DRAINAGE SYSTEM

- A. Install sheet metal roof-drainage items to produce complete roof-drainage system in accordance with cited sheet metal standard unless otherwise indicated. Coordinate

installation of roof perimeter flashing with installation of roof-drainage system.

B. Hanging Gutters:

1. Join sections with joints sealed with sealant.
2. Provide for thermal expansion.
3. Attach gutters at eave or fascia to firmly anchor them in position.
4. Provide end closures and seal watertight with sealant.
5. Slope to downspouts.
6. Fasten gutter spacers to front and back of gutter.
7. Anchor and loosely lock back edge of gutter to continuous eave or apron flashing.
8. Anchor gutter with gutter brackets spaced not more than 30 inches apart to roof deck unless otherwise indicated, and loosely lock to front gutter bead.
9. Install gutter with expansion joints at locations indicated on Drawings, but not exceeding, 50 feet apart. Install expansion-joint caps.
10. Install continuous gutter screens on gutters with noncorrosive fasteners, removable for cleaning gutters.

C. Downspouts:

1. Join sections with 1-1/2-inch telescoping joints.
2. Provide hangers with fasteners designed to hold downspouts securely to walls.
3. Locate hangers at top and bottom and at approximately 60 inches o.c.
4. Provide elbows at base of downspout to direct water away from building.
5. Connect downspouts to underground drainage system.

D. Conductor Heads: Anchor securely to wall, with elevation of conductor head rim at minimum of 1 inch below gutter discharge.

E. Expansion-Joint Covers: Install expansion-joint covers at locations and of configuration indicated on Drawings. Lap joints minimum of 4 inches in direction of water flow.

3.4 INSTALLATION OF ROOF FLASHINGS

A. Install sheet metal flashing and trim to comply with performance requirements, sheet metal manufacturer's written installation instructions, and cited sheet metal standard.

1. Provide concealed fasteners where possible, and set units true to line, levels, and slopes.
2. Install work with laps, joints, and seams that are permanently watertight and weather resistant.

B. Roof Edge Flashing:

1. Install roof edge flashings in accordance with ANSI/SPRI/FM 4435/ES-1.

C. Copings:

1. Install roof edge flashings in accordance with ANSI/SPRI/FM 4435/ES-1.

- D. Pipe or Post Counterflashing: Install counterflashing umbrella with close-fitting collar with top edge flared for elastomeric sealant, extending minimum of 4 inches over base flashing. Install stainless steel draw band and tighten.
- E. Counterflashing: Coordinate installation of counterflashing with installation of base flashing.
 - 1. Insert counterflashing in reglets or receivers and fit tightly to base flashing.
 - 2. Extend counterflashing 4 inches over base flashing.
 - 3. Lap counterflashing joints minimum of 4 inches.
 - 4. Secure in waterproof manner by means of snap-in installation and sealant or lead wedges and sealant unless otherwise indicated.
- F. Roof-Penetration Flashing: Coordinate installation of roof-penetration flashing with installation of roofing and other items penetrating roof. Seal with elastomeric sealant and clamp flashing to pipes that penetrate roof.

3.5 INSTALLATION OF WALL FLASHINGS

- A. Install sheet metal wall flashing to intercept and exclude penetrating moisture in accordance with cited sheet metal standard unless otherwise indicated. Coordinate installation of wall flashing with installation of wall-opening components such as windows, doors, and louvers.
- B. Opening Flashings in Frame Construction: Install continuous head, sill, jamb, and similar flashings to extend 4 inches beyond wall openings.
- C. Reglets: Installation of reglets is specified in Section 033000 "Cast-in-Place Concrete.", Section 042000 "Unit Masonry. "

3.6 INSTALLATION OF MISCELLANEOUS FLASHING

- A. Equipment Support Flashing:
 - 1. Coordinate installation of equipment support flashing with installation of roofing and equipment.
 - 2. Weld or seal flashing with elastomeric sealant to equipment support member.
- B. Overhead-Piping Safety Pans:
 - 1. Suspend pans from structure above, independent of other overhead items such as equipment, piping, and conduit, unless otherwise indicated on Drawings.
 - 2. Pipe and install drain line to plumbing waste or drainage system.

3.7 INSTALLATION TOLERANCES

- A. Installation Tolerances: Shim and align sheet metal flashing and trim within installed tolerance of 1/4 inch in 20 feet on slope and location lines indicated on Drawings and within 1/8-inch offset of adjoining faces and of alignment of matching profiles.

3.8 CLEANING

- A. Clean exposed metal surfaces of substances that interfere with uniform oxidation and weathering.
- B. Clean and neutralize flux materials. Clean off excess solder.
- C. Clean off excess sealants.

3.9 PROTECTION

- A. Remove temporary protective coverings and strippable films as sheet metal flashing and trim are installed unless otherwise indicated in manufacturer's written installation instructions.
- B. On completion of sheet metal flashing and trim installation, remove unused materials and clean finished surfaces as recommended in writing by sheet metal flashing and trim manufacturer.
- C. Maintain sheet metal flashing and trim in clean condition during construction.
- D. Replace sheet metal flashing and trim that have been damaged or that have deteriorated beyond successful repair by finish touchup or similar minor repair procedures, as determined by Architect.

END OF SECTION 076200

SECTION 078413 - PENETRATION FIRESTOPPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Penetrations in fire-resistance-rated walls.
2. Penetrations in horizontal assemblies.
3. Penetrations in smoke barriers.

B. Related Requirements:

1. Section 078443 "Joint Firestopping" for joints in or between fire-resistance-rated construction, at exterior curtain-wall/floor intersections, and in smoke barriers.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Product Schedule: For each penetration firestopping system. Include location, illustration of firestopping system, and design designation of qualified testing and inspecting agency.

1.3 INFORMATIONAL SUBMITTALS

A. Qualification Data: For Installer.

B. Listed System Designs: For each penetration firestopping system, for tests performed by a qualified testing agency.

1.4 CLOSEOUT SUBMITTALS

A. Installer Certificates: From Installer indicating that penetration firestopping systems have been installed in compliance with requirements and manufacturer's written instructions.

1.5 PROJECT CONDITIONS

A. Environmental Limitations: Do not install penetration firestopping system when ambient or substrate temperatures are outside limits permitted by penetration firestopping system manufacturers or when substrates are wet because of rain, frost, condensation, or other causes.

- B. Install and cure penetration firestopping materials per manufacturer's written instructions using natural means of ventilations or, where this is inadequate, forced-air circulation.

1.6 COORDINATION

- A. Coordinate construction of openings and penetrating items to ensure that penetration firestopping systems can be installed according to specified firestopping system design.
- B. Coordinate sizing of sleeves, openings, core-drilled holes, or cut openings to accommodate penetration firestopping systems.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Obtain joint firestop systems for each type of joint opening indicated from single manufacturer.

2.2 PERFORMANCE REQUIREMENTS

- A. Fire-Test-Response Characteristics:
 - 1. Perform penetration firestopping system tests by a qualified testing agency acceptable to authorities having jurisdiction.
 - 2. Test per testing standards referenced in "Penetration Firestopping Systems" Article. Provide rated systems complying with the following requirements:
 - a. Penetration firestop systems installed with products bearing the classification marking of a qualified product certification agency in accordance with listed system designs published by a qualified testing agency.
 - 1) UL in its online directory "Product iQ."
 - 2) Intertek Group in its "Directory of Building Products."

2.3 FILL MATERIALS

- A. Cast-in-Place Firestop Devices: Factory-assembled devices for use in cast-in-place concrete floors and consisting of an outer sleeve lined with an intumescent strip, a flange attached to one end of the sleeve for fastening to concrete formwork, and a neoprene gasket.
- B. Latex Sealants: Single-component latex formulations that do not re-emulsify after cure during exposure to moisture.

- C. Firestop Devices: Factory-assembled collars formed from galvanized steel and lined with intumescent material sized to fit specific diameter of penetrant.
- D. Intumescent Composite Sheets: Rigid panels consisting of aluminum-foil-faced intumescent elastomeric sheet bonded to galvanized-steel sheet.
- E. Intumescent Putties: Nonhardening, water-resistant, intumescent putties containing no solvents or inorganic fibers.
- F. Intumescent Wrap Strips: Single-component intumescent elastomeric strips for use around combustible penetrants.
- G. Mortars: Prepackaged dry mixes consisting of a blend of inorganic binders, hydraulic cement, fillers and lightweight aggregate formulated for mixing with water at Project site to form a non-shrinking, homogeneous mortar.
- H. Pillows/Bags: Compressible, removable, and reusable intumescent pillows encased in fire-retardant polyester or glass-fiber cloth. Where exposed, cover openings with steel-reinforcing wire mesh to protect pillows/bags from being easily removed.
- I. Silicone Foams: Multicomponent, silicone-based liquid elastomers that, when mixed, expand and cure in place to produce a flexible, non-shrinking foam.
- J. Silicone Sealants: Single-component, silicone-based, neutral-curing elastomeric sealants.
- K. Fire-Rated Cable Sleeve Kits: Complete kits designed for new or existing cable penetrations through walls to accept standard accessories.
- L. Thermal Wrap: Flexible protective wrap tested and listed for up to 2-hour fire ratings in accordance with ASTM E814/UL 1479 for membrane penetrations or ASTM E1725/UL 1724 for thermal barrier and circuit integrity protection.
- M. Fire-Rated Cable Pathways: Single or gangable device modules composed of a steel raceway with integral intumescent material and requiring no additional action in the form of plugs, twisting closure, putty, pillows, sealant, or otherwise to achieve fire and air-leakage ratings.
- N. Retrofit Device for Cable Bundles: Factory-made, intumescent, collar-like device for firestopping existing over-filled cable sleeves and capable of being installed around projecting sleeves and cable bundles.
- O. Wall-Opening Protective Materials: Intumescent, non-curing putty pads or self-adhesive inserts for protection of electrical switch and receptacle boxes.
- P. Fire-Rated HVAC Retaining Angles: Steel angle system with integral intumescent firestop gasket for use around rectangular steel HVAC ducts without fire dampers.
- Q. Firestop Plugs: Flexible, re-enterable, intumescent, foam-rubber plug for use in blank round openings and cable sleeves.

- R. Fire-Rated Cable Grommet: Molded two-piece grommet made of plenum-grade polymer and foam inner core for sealing small cable penetrations in gypsum walls up to 1/2-inch diameter.
- S. Closet Flange Gasket: Molded, single-component, flexible, intumescent gasket for use beneath a water closet (toilet) flange in floor applications.
- T. Endothermic Wrap: Flexible, insulating, fire-resistant, endothermic wrap for protecting membrane penetrations of utility boxes, critical electrical circuits, communications lines, and fuel lines.

2.4 MIXING

- A. Penetration Firestopping Materials: For those products requiring mixing before application, comply with penetration firestopping system manufacturer's written instructions for accurate proportioning of materials, water (if required), type of mixing equipment, selection of mixer speeds, mixing containers, mixing time, and other items or procedures needed to produce products of uniform quality with optimum performance characteristics for application indicated.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions, with Installer present, for compliance with requirements for opening configurations, penetrating items, substrates, and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Cleaning: Before installing penetration firestopping systems, clean out openings immediately to comply with manufacturer's written instructions and with the following requirements:
 - 1. Remove from surfaces of opening substrates and from penetrating items foreign materials that could interfere with adhesion of penetration firestopping materials.
 - 2. Clean opening substrates and penetrating items to produce clean, sound surfaces capable of developing optimum bond with penetration firestopping materials. Remove loose particles remaining from cleaning operation.
 - 3. Remove laitance and form-release agents from concrete.
- B. Prime substrates where recommended in writing by manufacturer using that manufacturer's recommended products and methods. Confine primers to areas of bond; do not allow spillage and migration onto exposed surfaces.

3.3 IDENTIFICATION

- A. Wall Identification: Permanently label walls containing penetration firestopping systems with the words "FIRE AND/OR SMOKE BARRIER - PROTECT ALL OPENINGS," using lettering not less than 3 inches high and with minimum 0.375-inch strokes.
 - 1. Locate in accessible concealed floor, floor-ceiling, or attic space at 15 feet from end of wall and at intervals not exceeding 30 feet.

3.4 FIELD QUALITY CONTROL

- A. Owner will engage a qualified testing agency to perform tests and inspections according to ASTM E2174.
- B. Where deficiencies are found or penetration firestopping system is damaged or removed because of testing, repair or replace penetration firestopping system to comply with requirements.
- C. Proceed with enclosing penetration firestopping systems with other construction only after inspection reports are issued and installations comply with requirements.

3.5 CLEANING AND PROTECTION

- A. Clean off excess fill materials adjacent to openings as the Work progresses by methods and with cleaning materials that are approved in writing by penetration firestopping system manufacturers and that do not damage materials in which openings occur.
- B. Provide final protection and maintain conditions during and after installation that ensure that penetration firestopping systems are without damage or deterioration at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, immediately cut out and remove damaged or deteriorated penetration firestopping material and install new materials to produce systems complying with specified requirements.

END OF SECTION 078413

SECTION 078443 - JOINT FIRESTOPPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Joints in or between fire-resistance-rated construction.
2. Joints at exterior curtain-wall/floor intersections.
3. Joints in smoke barriers.

B. Related Requirements:

1. Section 078413 "Penetration Firestopping" for penetrations in fire-resistance-rated walls, horizontal assemblies, and smoke barriers.

1.2 ACTION SUBMITTALS

A. Product Data:

1. Joints in or between fire-resistance-rated construction.
2. Joints at exterior curtain-wall/floor intersections.
3. Joints in smoke barriers.

B. Product Schedule: For each joint firestopping system. Include location, illustration of firestopping system, and design designation of qualified testing agency.

1.3 INFORMATIONAL SUBMITTALS

A. Qualification Data: For Installer.

B. Listed System Designs: For each joint firestopping system, for tests performed by a qualified testing agency.

1.4 CLOSEOUT SUBMITTALS

A. Installer Certificates: From Installer indicating that joint firestopping systems have been installed in compliance with requirements and manufacturer's written instructions.

1.5 PROJECT CONDITIONS

A. Environmental Limitations: Do not install joint firestopping systems when ambient or substrate temperatures are outside limits permitted by joint firestopping system manufacturers or when substrates are wet due to rain, frost, condensation, or other

causes.

- B. Install and cure joint firestopping systems per manufacturer's written instructions using natural means of ventilation or, where this is inadequate, forced-air circulation.

1.6 COORDINATION

- A. Coordinate construction of joints to ensure that joint firestopping systems can be installed according to specified firestopping system design.
- B. Coordinate sizing of joints to accommodate joint firestopping systems.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Obtain joint firestop systems for each type of joint opening indicated from single manufacturer.

2.2 PERFORMANCE REQUIREMENTS

- A. Fire-Test-Response Characteristics:
 - 1. Perform joint firestopping system tests by a qualified testing agency acceptable to authorities having jurisdiction.
 - 2. Test per testing standards referenced in "Joint Firestopping Systems" Article. Provide rated systems complying with the following requirements:
 - a. Joint firestop systems installed with products bearing the classification marking of a qualified product certification agency in accordance with Listed System Designs published by a qualified testing agency.
 - 1) UL in its online directory "Product iQ."
 - 2) Intertek Group in its "Directory of Building Products."
- B. Rain/Water Resistance: For perimeter fire-barrier system applications, where inclement weather or greater-than-transient water exposure is expected, use products that dry rapidly and cure in the presence of atmospheric moisture sufficient to pass ASTM D6904 early rain-resistance test (24-hour exposure).

2.3 JOINT FIRESTOPPING SYSTEMS

- A. Joint Firestopping Systems: Systems that resist spread of fire, passage of smoke and other gases, and maintain original fire-resistance rating of assemblies in or between which joint firestopping systems are installed. Joint firestopping systems must accommodate building movements without impairing their ability to resist the passage of fire and hot gases.

1. Joint firestopping systems that are compatible with one another, with the substrates forming openings, and with penetrating items, if any.
 2. Provide products that, upon curing, do not re-emulsify, dissolve, leach, breakdown, or otherwise deteriorate over time from exposure to atmospheric moisture, sweating pipes, ponding water or other forms of moisture.
 3. Provide firestop products that do not contain ethylene glycol.
- B. Intumescent Gypsum Wall Framing Gaskets (Applied to Steel Tracks, Runners, and Studs prior to Framing Installation): Provide products with fire, smoke, and acoustical ratings that allow movement up to 100 percent compression and/or extension in accordance with UL 2079 or ASTM E1966; have an L Rating less than 1 cfm/ft. in accordance with UL 2079; and a minimum Sound Transmission Class (STC) rating of 56 in accordance with ASTM E90 or ASTM C919.
- C. For aluminum curtain-wall assemblies with one- or two-piece rectangular mullions at least 2-1/2 by 5 inches, provide perimeter fire-barrier system that does not require direct screw attachment to mullions and transoms to support and fasten curtain-wall insulation. System to be tested in accordance with ASTM E2307 for up to 2-hour fire resistance and with ASTM E1233 for wind cycling equivalent to 108 mph wind for 500 cycles.
- D. Exposed Joint Firestopping Systems: Flame-spread and smoke-developed indexes of less than 25 and 450, respectively, as determined per ASTM E84.

2.4 ACCESSORIES

- A. Provide components of joint firestopping systems, including primers and forming materials, that are needed to install elastomeric fill materials and to maintain ratings required. Use only components specified by joint firestopping system manufacturer and approved by the qualified testing agency for conditions indicated.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions, with Installer present, for compliance with requirements for joint configurations, substrates, and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Cleaning: Before installing joint firestopping systems, clean joints immediately to comply with fire-resistive joint system manufacturer's written instructions and the following requirements:

1. Remove from surfaces of joint substrates foreign materials that could interfere with adhesion of elastomeric fill materials or compromise fire-resistive rating.
 2. Clean joint substrates to produce clean, sound surfaces capable of developing optimum bond with elastomeric fill materials. Remove loose particles remaining from cleaning operation.
 3. Remove laitance and form-release agents from concrete.
- B. Prime substrates where recommended in writing by joint firestopping system manufacturer using that manufacturer's recommended products and methods. Confine primers to areas of bond; do not allow spillage and migration onto exposed surfaces.
- C. Apply a suitable bond-breaker to prevent three-sided adhesion in applications where this condition occurs, such as the intersection of a gypsum wall to floor or roof assembly where the joint is backed by a steel ceiling runner or track.

3.3 INSTALLATION

- A. General: Install joint firestopping systems to comply with manufacturer's written installation instructions and published drawings for products and applications indicated.
- B. Install forming materials and other accessories of types required to support elastomeric fill materials during their application and in position needed to produce cross-sectional shapes and depths required to achieve fire ratings indicated.
1. After installing elastomeric fill materials and allowing them to fully cure, remove combustible forming materials and other accessories not indicated as permanent components of fire-resistive joint system.
- C. Install elastomeric fill materials for joint firestopping systems by proven techniques to produce the following results:
1. Elastomeric fill voids and cavities formed by joints and forming materials as required to achieve fire-resistance ratings indicated.
 2. Apply elastomeric fill materials so they contact and adhere to substrates formed by joints.
 3. For elastomeric fill materials that will remain exposed after completing the Work, finish to produce smooth, uniform surfaces that are flush with adjoining finishes.

3.4 IDENTIFICATION

- A. Wall Identification: Permanently label walls containing firestopping systems with the words "FIRE AND/OR SMOKE BARRIER - PROTECT ALL OPENINGS," using lettering not less than 3 inches high and with minimum 0.375-inch strokes.
1. Locate in accessible concealed floor, floor-ceiling, or attic space at 15 ft. from end of wall and at intervals not exceeding 30 ft.

3.5 CLEANING AND PROTECTION

- A. Clean off excess elastomeric fill materials adjacent to joints as the Work progresses by methods and with cleaning materials that are approved in writing by joint firestopping system manufacturers and that do not damage materials in which joints occur.
- B. Provide final protection and maintain conditions during and after installation that ensure joint firestopping systems are without damage or deterioration at time of Substantial Completion. If damage or deterioration occurs despite such protection, cut out and remove damaged or deteriorated joint firestopping systems immediately and install new materials to produce joint firestopping systems complying with specified requirements.

3.6 JOINT FIRESTOPPING SYSTEM SCHEDULE

- A. Where UL-classified systems are indicated, they refer to system numbers in UL's online directory "Product iQ" under product Category XHBN.

END OF SECTION 078443

SECTION 079200 - JOINT SEALANTS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Preformed Joint Filler.
2. Joint Sealer.

1.2 ACTION SUBMITTALS

A. Product Data:

1. Joint sealants.
2. Joint-sealant backing materials.

B. Samples for Verification: For each type and color of joint sealant required, provide Samples with joint sealants in 1/2-inch- wide joints formed between two 6-inch- long strips of material matching the appearance of exposed surfaces adjacent to joint sealants.

C. Joint-Sealant Schedule: Include the following information:

1. Joint-sealant application, joint location, and designation.
2. Joint-sealant manufacturer and product name.
3. Joint-sealant formulation.
4. Joint-sealant color.

1.3 INFORMATIONAL SUBMITTALS

A. Sample warranties.

1.4 CLOSEOUT SUBMITTALS

- A. Manufacturers' special warranties.
- B. Installer's special warranties.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Authorized representative who is trained and approved by manufacturer.

- B. Testing Agency Qualifications: Qualified in accordance with ASTM C1021 to conduct the testing indicated.

1.6 FIELD CONDITIONS

- A. Do not proceed with installation of joint sealants under the following conditions:
 1. When ambient and substrate temperature conditions are outside limits permitted by joint-sealant manufacturer or are below 40 deg F.
 2. When joint substrates are wet.
 3. Where joint widths are less than those allowed by joint-sealant manufacturer for applications indicated.
 4. Where contaminants capable of interfering with adhesion have not yet been removed from joint substrates.

1.7 WARRANTY

- A. Special Installer's Warranty: Installer agrees to repair or replace joint sealants that do not comply with performance and other requirements specified in this Section within specified warranty period.
 1. Warranty Period: Two years from date of Substantial Completion.
- B. Special Manufacturer's Warranty: Manufacturer agrees to furnish joint sealants to repair or replace those joint sealants that do not comply with performance and other requirements specified in this Section within specified warranty period.
 1. Warranty Period: Five years from date of Substantial Completion.
- C. Special warranties specified in this article exclude deterioration or failure of joint sealants from the following:
 1. Movement of the structure caused by stresses on the sealant exceeding sealant manufacturer's written specifications for sealant elongation and compression.
 2. Disintegration of joint substrates from causes exceeding design specifications.
 3. Mechanical damage caused by individuals, tools, or other outside agents.
 4. Changes in sealant appearance caused by accumulation of dirt or other atmospheric contaminants.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Obtain joint sealants from single manufacturer for each sealant type.

2.2 JOINT SEALANTS, GENERAL

- A. Use Joint Sealer that conforms to ASTM D 6690
- B. Use Joint Filler that conforms to AASHTO M213 or AASHTO M33

2.3 MISCELLANEOUS MATERIALS

- A. Primer: Material recommended by joint-sealant manufacturer where required for adhesion of sealant to joint substrates indicated, as determined from preconstruction joint-sealant-substrate tests and field tests.
- B. Cleaners for Nonporous Surfaces: Chemical cleaners acceptable to manufacturers of sealants and sealant backing materials, free of oily residues or other substances capable of staining or harming joint substrates and adjacent nonporous surfaces in any way, and formulated to promote optimum adhesion of sealants to joint substrates.
- C. Masking Tape: Non-staining, nonabsorbent material compatible with joint sealants and surfaces adjacent to joints.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine joints indicated to receive joint sealants, with Installer present, for compliance with requirements for joint configuration, installation tolerances, and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Cleaning of Joints: Clean out joints immediately before installing joint sealants to comply with joint-sealant manufacturer's written instructions and the following requirements:
 - 1. Remove all foreign material from joint substrates that could interfere with adhesion of joint sealant, including dust, paints (except for permanent, protective coatings tested and approved for sealant adhesion and compatibility by sealant manufacturer), old joint sealants, oil, grease, waterproofing, water repellents, water, surface dirt, and frost.
 - 2. Clean porous joint substrate surfaces by brushing, grinding, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants. Remove loose particles remaining after cleaning operations above by vacuuming or blowing out joints with oil-free compressed air. Porous joint substrates include the following:
 - a. Concrete.

- b. Masonry.
 - c. Unglazed surfaces of ceramic tile.
 - d. Exterior insulation and finish systems.
- 3. Remove laitance and form-release agents from concrete.
- 4. Clean nonporous joint substrate surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants. Nonporous joint substrates include the following:
 - a. Metal.
 - b. Glass.
 - c. Porcelain enamel.
 - d. Glazed surfaces of ceramic tile.
- B. Joint Priming: Prime joint substrates where recommended by joint-sealant manufacturer or as indicated by preconstruction joint-sealant-substrate tests or prior experience. Apply primer to comply with joint-sealant manufacturer's written instructions. Confine primers to areas of joint-sealant bond; do not allow spillage or migration onto adjoining surfaces.
- C. Masking Tape: Use masking tape where required to prevent contact of sealant or primer with adjoining surfaces that otherwise would be permanently stained or damaged by such contact or by cleaning methods required to remove sealant smears. Remove tape immediately after tooling without disturbing joint seal.

3.3 INSTALLATION OF JOINT SEALANTS

- A. General: Comply with joint-sealant manufacturer's written installation instructions for products and applications indicated, unless more stringent requirements apply.
- B. Sealant Installation Standard: Comply with recommendations in ASTM C1193 for use of joint sealants as applicable to materials, applications, and conditions indicated.
- C. Install sealant backings of type indicated to support sealants during application and at position required to produce cross-sectional shapes and depths of installed sealants relative to joint widths that allow optimum sealant movement capability.
 - 1. Do not leave gaps between ends of sealant backings.
 - 2. Do not stretch, twist, puncture, or tear sealant backings.
 - 3. Remove absorbent sealant backings that have become wet before sealant application, and replace them with dry materials.
- D. Install bond-breaker tape behind sealants where sealant backings are not used between sealants and backs of joints.
- E. Install sealants using proven techniques that comply with the following and at the same time backings are installed:
 - 1. Place sealants so they directly contact and fully wet joint substrates.
 - 2. Completely fill recesses in each joint configuration.

3. Produce uniform, cross-sectional shapes and depths relative to joint widths that allow optimum sealant movement capability.
- F. Tooling of Non-sag Sealants: Immediately after sealant application and before skinning or curing begins, tool sealants according to requirements specified in subparagraphs below to form smooth, uniform beads of configuration indicated; to eliminate air pockets; and to ensure contact and adhesion of sealant with sides of joint.
1. Remove excess sealant from surfaces adjacent to joints.
 2. Use tooling agents that are approved in writing by sealant manufacturer and that do not discolor sealants or adjacent surfaces.
 3. Provide flush joint profile at all locations in accordance with Figure 8B in ASTM C1193.

3.4 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
- B. Tests and Inspections:
1. Field-Adhesion Testing: Field test joint-sealant adhesion to joint substrates as follows:
 - a. Extent of Testing: Test completed and cured sealant joints as follows:
 - 1) Perform 1 tests for the first 100 ft. of joint length for each kind of sealant and joint substrate.
 - 2) Perform one test for each 200 of joint length thereafter or one test per each floor per elevation.
 - b. Test Method: Test joint sealants in accordance with Method A, Tail Procedure, in ASTM C1521.
 - 1) For joints with dissimilar substrates, verify adhesion to each substrate separately; extend cut along one side, verifying adhesion to opposite side. Repeat procedure for opposite side.
 - c. Inspect tested joints and report on the following:
 - 1) Whether sealants filled joint cavities and are free of voids.
 - 2) Whether sealant dimensions and configurations comply with specified requirements.
 - 3) Whether sealants in joints connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each kind of product and joint substrate. Compare these results to determine if adhesion complies with sealant manufacturer's field-adhesion hand-pull test criteria.
 - d. Record test results in a field-adhesion-test log. Include dates when sealants

were installed, names of persons who installed sealants, test dates, test locations, whether joints were primed, adhesion results and percent elongations, sealant material, sealant configuration, and sealant dimensions.

- e. Repair sealants pulled from test area by applying new sealants following same procedures used originally to seal joints. Ensure that original sealant surfaces are clean and that new sealant contacts original sealant.
2. Evaluation of Field-Adhesion-Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements will be considered satisfactory. Remove sealants that fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.
- C. Prepare test and inspection reports.

3.5 CLEANING

- A. Clean off excess sealant or sealant smears adjacent to joints as the Work progresses by methods and with cleaning materials approved in writing by manufacturers of joint sealants and of products in which joints occur.

3.6 PROTECTION

- A. Protect joint sealants during and after curing period from contact with contaminating substances and from damage resulting from construction operations or other causes so sealants are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out, remove, and repair damaged or deteriorated joint sealants immediately so installations with repaired areas are indistinguishable from original work.

END OF SECTION 079200

SECTION 079219 - ACOUSTICAL JOINT SEALANTS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:

1.2 ACTION SUBMITTALS

- A. Product Data:

1. Acoustical joint sealants.

- B. Samples for Initial Selection: Manufacturer's color charts consisting of strips of cured sealants, showing full range of available colors for each product exposed to view.

- C. Samples for Verification: For each type and color of acoustical joint sealant required.

1. Size: 1/2-inch- wide sealant joints formed between two 6-inch- long strips of material matching the appearance of exposed surfaces adjacent to joint sealants.

- D. Acoustical Joint-Sealant Schedule: Include the following information:

1. Joint-sealant application, joint location, and designation.
2. Joint-sealant manufacturer and product name.
3. Joint-sealant formulation.
4. Joint-sealant color.

1.3 INFORMATIONAL SUBMITTALS

- A. Test and Evaluation Reports:

1. Product Test Reports: For each type of acoustical joint sealant, for tests performed by qualified testing agency.

- B. Sample warranties.

1.4 CLOSEOUT SUBMITTALS

- A. Warranty Documentation:

1. Manufacturers' special warranties.
2. Installer's special warranties.

1.5 WARRANTY

- A. Installer's Special Warranty: Installer agrees to repair or replace acoustical joint sealants that do not comply with performance and other requirements specified in this Section within specified warranty period.

1. Warranty Period: Two years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 ACOUSTICAL JOINT SEALANTS

- A. Acoustical joint-sealant products that effectively reduce airborne sound transmission through perimeter joints and openings in building construction, as demonstrated by testing representative assemblies in accordance with ASTM E90.

2.2 MISCELLANEOUS MATERIALS

- A. Primer: Material recommended by acoustical joint-sealant manufacturer where required for adhesion of sealant to joint substrates.
- B. Cleaners for Nonporous Surfaces: Chemical cleaners acceptable to manufacturers of sealants and sealant backing materials, free of oily residues or other substances capable of staining or harming joint substrates and adjacent nonporous surfaces in any way, and formulated to promote optimum adhesion of sealants to joint substrates.
- C. Masking Tape: Non-staining, nonabsorbent material compatible with joint sealants and surfaces adjacent to joints.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine joints indicated to receive acoustical joint sealants, with Installer present, for compliance with requirements for joint configuration, installation tolerances, and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Cleaning of Joints: Clean out joints immediately before installing acoustical joint sealants to comply with joint-sealant manufacturer's written instructions.
- B. Joint Priming: Prime joint substrates where recommended by acoustical joint-sealant manufacturer. Apply primer to comply with joint-sealant manufacturer's written

instructions. Confine primers to areas of joint-sealant bond; do not allow spillage or migration onto adjoining surfaces.

- C. Masking Tape: Use masking tape where required to prevent contact of sealant or primer with adjoining surfaces that otherwise would be permanently stained or damaged by such contact or by cleaning methods required to remove sealant smears. Remove tape immediately after tooling without disturbing joint seal.

3.3 INSTALLATION OF ACOUSTICAL JOINT SEALANTS

- A. Comply with acoustical joint-sealant manufacturer's written installation instructions unless more stringent requirements apply.
- B. STC-Rated Assemblies: Seal construction at perimeters, behind control joints, and at openings and penetrations with a continuous bead of acoustical joint sealant. Install acoustical joint sealants at both faces of partitions, at perimeters, and through penetrations. Comply with ASTM C919, ASTM C1193, and manufacturer's written instructions for closing off sound-flanking paths around or through assemblies, including sealing partitions to underside of floor slabs above acoustical ceilings.
- C. Acoustical Ceiling Areas: Apply acoustical joint sealant at perimeter edge moldings of acoustical ceiling areas in a continuous ribbon concealed on back of vertical legs of moldings before they are installed.

3.4 CLEANING

- A. Clean off excess sealant or sealant smears adjacent to joints as the Work progresses by methods and with cleaning materials approved in writing by manufacturers of acoustical joint sealants and of products in which joints occur.

3.5 PROTECTION

- A. Protect acoustical joint sealants during and after curing period from contact with contaminating substances and from damage resulting from construction operations or other causes so sealants are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out, remove, and repair damaged or deteriorated acoustical joint sealants immediately so installations with repaired areas are indistinguishable from original work.

END OF SECTION 079219

SECTION 081113 - HOLLOW METAL DOORS AND FRAMES

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes:

1. Interior custom hollow-metal doors and frames.
2. Exterior custom hollow-metal doors and frames.

1.2 DEFINITIONS

- A. Minimum Thickness: Minimum thickness of base metal without coatings in accordance with NAAMM-HMMA 803 or ANSI/SDI A250.8.

1.3 COORDINATION

- A. Coordinate anchorage installation for hollow-metal frames. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors. Deliver such items to Project site in time for installation.
- B. Coordinate requirements for installation of door hardware, electrified door hardware, and access control and security systems.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, core descriptions, fire-resistance ratings, and finishes.

B. Shop Drawings: Include the following:

1. Elevations of each door type.
2. Details of doors, including vertical- and horizontal-edge details and metal thicknesses.
3. Frame details for each frame type, including dimensioned profiles and metal thicknesses.
4. Locations of reinforcement and preparations for hardware.
5. Details of each different wall opening condition.
6. Details of electrical raceway and preparation for electrified hardware, access control systems, and security systems.
7. Details of anchorages, joints, field splices, and connections.
8. Details of accessories.

9. Details of moldings, removable stops, and glazing.
- C. Samples for Initial Selection: For hollow-metal doors and frames with factory-applied color finishes.
 - D. Samples for Verification:
 1. Finishes: For each type of exposed finish required, prepared on Samples of not less than 3 by 5 inches.
 2. Fabrication: Prepare Samples approximately 8 by 10 inches to demonstrate compliance with requirements for quality of materials and construction:
 - a. Doors: Show vertical-edge, top, and bottom construction; core construction; and hinge and other applied hardware reinforcement. Include separate section showing glazing if applicable.
 - b. Frames: Show profile, corner joint, floor and wall anchors, and silencers. Include separate section showing fixed hollow-metal panels and glazing if applicable.
 - E. Product Schedule: For hollow-metal doors and frames, prepared by or under the supervision of supplier, using same reference numbers for details and openings as those on Drawings. Coordinate with final door hardware schedule.
- 1.5 INFORMATIONAL SUBMITTALS
- A. Qualification Data: For door inspector.
 1. Submit copy of DHI Fire and Egress Door Assembly Inspector (FDAI) certificate.
 - B. Product Test Reports: For each type of fire-rated hollow-metal door and frame assembly for tests performed by a qualified testing agency indicating compliance with performance requirements.
 - C. Oversize Construction Certification: For assemblies required to be fire-rated and exceeding limitations of labeled assemblies.
 - D. Field quality control reports.
- 1.6 CLOSEOUT SUBMITTALS
- A. Record Documents: For fire-rated doors, list of door numbers and applicable room name and number to which door accesses.
- 1.7 QUALITY ASSURANCE
- A. Fire-Rated Door Inspector Qualifications: Inspector for field quality control inspections of fire-rated door assemblies is to meet the qualifications set forth in NFPA 80, section 5.2.3.1 and the following:

- B. Egress Door Inspector Qualifications: Inspector for field quality control inspections of egress door assemblies is to meet the qualifications set forth in NFPA 101, Section 7.2.1.15.4 and the following:

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Deliver hollow-metal doors and frames palletized, packaged, or crated to provide protection during transit and Project-site storage. Do not use non-vented plastic.
 - 1. Provide additional protection to prevent damage to factory-finished units.
- B. Deliver welded frames with two removable spreader bars across bottom of frames, tack welded to jambs and mullions.
- C. Store hollow-metal doors and frames vertically under cover at Project site with head up. Place on minimum 4-inch- high wood blocking. Provide minimum 1/4-inch space between each stacked door to permit air circulation.

PART 2 - PRODUCTS

2.1 HOLLOW METAL DOOR AND FRAMES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Ceco Door; AADG, Inc.; ASSA ABLOY
 - 2. Curries, AADG, Inc.; ASSA ABLOY Group
 - 3. Pioneer Industries; AADG, Inc.; ASSA ABLOY
 - 4. Steelcraft; Allegion plc

2.2 PERFORMANCE REQUIREMENTS

- A. Fire-Rated, Borrowed-Lite Assemblies: Assemblies complying with NFPA 80 and listed and labeled by a qualified testing agency acceptable to authorities having jurisdiction, for fire-protection ratings indicated, based on testing in accordance with NFPA 257 or UL 9.
- B. Windborne-Debris Impact Resistance: Passes ASTM E1886 missile-impact and cyclic-pressure tests in accordance with ASTM E1996 for Wind Zone 2 for enhanced protection.

2.3 INTERIOR CUSTOM HOLLOW-METAL DOORS AND FRAMES

- A. Commercial Doors and Frames: NAAMM-HMMA 861; ANSI/SDI A250.4, Physical Performance Level A. At locations indicated in the Door and Frame Schedule.

1. Doors:
 - a. Type: As indicated in the Door and Frame Schedule.
 - b. Thickness: 1-3/4 inches.
 - c. Face: Uncoated steel sheet, minimum thickness of 0.042 inch.
 - d. Edge Construction: Continuously welded with no visible seam.
 - e. Core: Steel stiffened.
 - f. Fire-Rated Core: Manufacturer's standard laminated mineral board core for fire-rated doors.
2. Frames:
 - a. Materials: Uncoated steel sheet, minimum thickness of 0.053 inch, except 0.067 inch for openings exceeding 4 feet wide.
 - b. Sidelite, and, Transom Frames: Fabricated from same material as adjacent door frame.
 - c. Construction: Full profile welded.
3. Exposed Finish: Prime.

2.4 EXTERIOR CUSTOM HOLLOW-METAL DOORS AND FRAMES

- A. Commercial Doors and Frames: NAAMM-HMMA 861; ANSI/SDI A250.4, Physical Performance Level A. At locations indicated in the Door and Frame Schedule.

1. Doors:
 - a. Type: As indicated in the Door and Frame Schedule.
 - b. Thickness: 1-3/4 inches.
 - c. Face: Metallic-coated steel sheet, minimum thickness of 0.053 inch, with minimum G60 or A60 coating.
 - d. Edge Construction: Continuously welded with no visible seam.
 - e. Top Edge Closures: Close top edges of doors with flush closures of same material as face sheets. Seal joints against water penetration.
 - f. Bottom Edges: Close bottom edges of doors where required for attachment of weather stripping with end closures or channels of same material as face sheets. Provide weep-hole openings in bottoms of exterior doors to permit moisture to escape.
 - g. Core: Steel stiffened.
2. Frames:
 - a. Materials: Metallic-coated steel sheet, minimum thickness of 0.053 inch, except 0.067 inch for openings exceeding 4 feet wide; with minimum G60 or A60 coating.
 - b. Construction: Full profile welded.
3. Exposed Finish: Prime.

2.5 FRAME ANCHORS

- A. Jamb Anchors:
 - 1. Type: Anchors of minimum size and type required by applicable door and frame standard, and suitable for performance level indicated.
 - 2. Quantity: Minimum of three anchors per jamb, with one additional anchor for frames with no floor anchor. Provide one additional anchor for each 24 inches of frame height above 7 feet.
 - 3. Postinstalled Expansion Anchor: Minimum 3/8-inch- diameter bolts with expansion shields or inserts, with manufacturer's standard pipe spacer.
- B. Floor Anchors: Provide floor anchors for each jamb and mullion that extends to floor.
- C. Floor Anchors for Concrete Slabs with Underlayment: Adjustable-type anchors with extension clips, allowing not less than 2-inch height adjustment. Terminate bottom of frames at top of underlayment.
- D. Material: ASTM A879/A879M, Commercial Steel (CS), 04Z coating designation; mill phosphatized.
 - 1. For anchors built into exterior walls, steel sheet complying with ASTM A1008/A1008M or ASTM A1011/A1011M; hot-dip galvanized in accordance with ASTM A153/A153M, Class B.

2.6 MATERIALS

- A. Cold-Rolled Steel Sheet: ASTM A1008/A1008M, Commercial Steel (CS), Type B; suitable for exposed applications.
- B. Hot-Rolled Steel Sheet: ASTM A1011/A1011M, Commercial Steel (CS), Type B; free of scale, pitting, or surface defects; pickled and oiled.
- C. Metallic-Coated Steel Sheet: ASTM A653/A653M, Commercial Steel (CS), Type B.
- D. Inserts, Bolts, and Fasteners: Hot-dip galvanized in accordance with ASTM A153/A153M.
- E. Power-Actuated Fasteners in Concrete: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with clips or other accessory devices for attaching hollow-metal frames of type indicated.
- F. Mineral-Fiber Insulation: ASTM C665, Type I (blankets without membrane facing); consisting of fibers manufactured from slag or rock wool; with maximum flame-spread and smoke-developed indexes of 25 and 50, respectively; passing ASTM E136 for combustion characteristics.
- G. Glazing: Comply with requirements in Section 088000 "Glazing."

2.7 FABRICATION

- A. Door Astragals: Provide overlapping astragal on one leaf of pairs of doors where required by NFPA 80 for fire-performance rating or where indicated. Extend minimum 3/4 inch beyond edge of door on which astragal is mounted or as required to comply with published listing of qualified testing agency.
- B. Fabricate hollow metal work to be rigid and free of defects, warp, or buckle. Accurately form metal to required sizes and profiles, with minimum radius for thickness of metal. Where practical, fit and assemble units in manufacturer's plant. When shipping limitations so dictate, frames for large openings are to be fabricated in sections for splicing or splining in the field by others.
- C. Hollow-Metal Frames: Fabricate in one piece except where handling and shipping limitations require multiple sections. Where frames are fabricated in sections, provide alignment plates or angles at each joint, fabricated of metal of same or greater thickness as frames.
 - 1. Sidelite and Transom Bar Frames: Provide closed tubular members with no visible face seams or joints, fabricated from same material as door frame. Fasten members at crossings and to jambs by welding.
 - 2. Provide countersunk, flat- or oval-head exposed screws and bolts for exposed fasteners unless otherwise indicated.
 - 3. Door Silencers: Except on weather-stripped frames, drill stops to receive door silencers as follows. Keep holes clear during construction.
 - a. Single-Door Frames: Drill stop in strike jamb to receive three door silencers.
 - b. Double-Door Frames: Drill stop in head jamb to receive two door silencers.
- D. Hardware Preparation: Factory prepare hollow-metal doors and frames to receive templated mortised hardware, and electrical wiring; include cutouts, reinforcement, mortising, drilling, and tapping in accordance with ANSI/SDI A250.6, the Door Hardware Schedule, and templates.
 - 1. Reinforce doors and frames to receive non-templated, mortised, and surface-mounted door hardware.
 - 2. Comply with BHMA A156.115 for preparing hollow-metal doors and frames for hardware.
- E. Glazed Lites: butted or mitered joints. Factory cut openings in doors with applied trim or kits to fit. Factory install glazing where indicated.

2.8 STEEL FINISHES

- A. Prime Finish: Clean, pretreat, and apply manufacturer's standard primer.
 - 1. Shop Primer: Manufacturer's standard, fast-curing, lead- and chromate-free primer complying with ANSI/SDI A250.10; recommended by primer manufacturer for substrate; compatible with substrate and field-applied coatings despite prolonged exposure.

- B. Factory Finish: Clean, pretreat, and apply manufacturer's standard two-coat, baked-on finish consisting of prime coat and thermosetting topcoat, complying with ANSI/SDI A250.3.
 - 1. Color and Gloss: As indicated by manufacturer's designations.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Remove welded-in shipping spreaders installed at factory. Restore exposed finish by grinding, filling, and dressing, as required to make repaired area smooth, flush, and invisible on exposed faces. Touch up factory-applied finishes where spreaders are removed.
- B. Drill and tap doors and frames to receive non-templated, mortised, and surface-mounted door hardware.

3.2 INSTALLATION

- A. Install hollow-metal doors and frames plumb, rigid, properly aligned, and securely fastened in place. Comply with approved Shop Drawings and with manufacturer's written instructions.
- B. Hollow-Metal Frames: Comply with ANSI/SDI A250.11, and NAAMM-HMMA 840.
 - 1. Set frames accurately in position; plumbed, aligned, and braced securely until permanent anchors are set. After wall construction is complete, remove temporary braces without damage to completed Work.
 - a. Where frames are fabricated in sections, field splice at approved locations by welding face joint continuously; grind, fill, dress, and make splice smooth, flush, and invisible on exposed faces. Touch-up finishes.
 - b. Install frames with removable stops located on secure side of opening.
 - 2. Fire-Rated Openings: Install frames in accordance with NFPA 80.
 - 3. Floor Anchors: Secure with post-installed expansion anchors.
 - 4. Solidly pack mineral-fiber insulation inside frames.
 - 5. Masonry Walls: Coordinate installation of frames to allow for solidly filling space between frames and masonry with grout or mortar.
 - 6. Installation Tolerances: Adjust hollow-metal frames to the following tolerances:
 - a. Squareness: Plus or minus 1/16 inch, measured at door rabbet on a line 90 degrees from jamb perpendicular to frame head.
 - b. Alignment: Plus or minus 1/16 inch, measured at jambs on a horizontal line parallel to plane of wall.
 - c. Twist: Plus or minus 1/16 inch, measured at opposite face corners of jambs on parallel lines, and perpendicular to plane of wall.

- d. Plumbness: Plus or minus 1/16 inch, measured at jambs at floor.
- C. Hollow-Metal Doors: Fit and adjust hollow-metal doors accurately in frames, within clearances specified below.
 - 1. Non-Fire-Rated Steel Doors: Comply with ANSI/SDI A250.8.
 - 2. Fire-Rated Doors: Install doors with clearances in accordance with NFPA 80.
- D. Glazing: Comply with installation requirements in Section 088000 "Glazing" and with hollow-metal manufacturer's written instructions.

3.3 FIELD QUALITY CONTROL

- A. Inspections:
 - 1. Fire-Rated Door Inspections: Inspect each fire-rated door in accordance with NFPA 80, Section 5.2.
 - 2. Egress Door Inspections: Inspect each door equipped with panic hardware, each door equipped with fire exit hardware, each door located in an exit enclosure, each electrically controlled egress door, and each door equipped with special locking arrangements in accordance with NFPA 101, Section 7.2.1.15.
- B. Repair or remove and replace installations where inspections indicate that they do not comply with specified requirements.
- C. Reinspect repaired or replaced installations to determine if replaced or repaired door assembly installations comply with specified requirements.
- D. Prepare and submit separate inspection report for each fire-rated door assembly indicating compliance with each item listed in NFPA 80.

3.4 REPAIR

- A. Prime-Coat Touchup: Immediately after erection, sand smooth rusted or damaged areas of prime coat and apply touchup of compatible air-drying, rust-inhibitive primer.
- B. Metallic-Coated Surface Touchup: Clean abraded areas and repair with galvanizing repair paint according to manufacturer's written instructions.
- C. Factory-Finish Touchup: Clean abraded areas and repair with same material used for factory finish according to manufacturer's written instructions.
- D. Touchup Painting: Cleaning and touchup painting of abraded areas of paint are specified in painting Sections.

END OF SECTION 081113

SECTION 083323 - OVERHEAD COILING DOORS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Service doors.

B. Related Requirements:

1. Section 055000 "Metal Fabrications" for miscellaneous steel supports, door-opening framing, corner guards, and bollards.
2. Section 099113 "Exterior Painting" and Section 099123 "Interior Painting" for finish painting of factory-primed doors.
3. Section 111200 "Parking Control Equipment" for parking control equipment interlocked to overhead coiling doors.

1.2 ACTION SUBMITTALS

A. Product Data: For each type and size of overhead coiling door and accessory.

1. Include construction details, material descriptions, dimensions of individual components, profiles for slats, and finishes.
2. Include rated capacities, operating characteristics, electrical characteristics, and furnished accessories.
3. Include description of automatic-closing device and testing and resetting instructions.

B. Shop Drawings: For each installation and for special components not dimensioned or detailed in manufacturer's product data.

1. Include plans, elevations, sections, and mounting details.
2. Include details of equipment assemblies, and indicate dimensions, required clearances, method of field assembly, components, and location and size of each field connection.
3. Include points of attachment and their corresponding static and dynamic loads imposed on structure.
4. For exterior components, include details of provisions for assembly expansion and contraction and for excluding and draining moisture to the exterior.
5. Show locations of controls, locking devices, and other accessories.
6. Include diagrams for power, signal, and control wiring.

C. Samples for Initial Selection: Manufacturer's finish charts showing full range of colors and textures available for units with factory-applied finishes.

1. Include similar Samples of accessories involving color selection.
- D. Samples for Verification: For each type of exposed finish on the following components, in manufacturer's standard sizes:
1. Curtain slats.
 2. Bottom bar.
 3. Guides.
 4. Brackets.
 5. Hood.
 6. Locking device(s).
 7. Include similar Samples of accessories involving color selection.

1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer
1. Fire-Rated Door Inspector: Submit documentation of compliance with NFPA 80, Section 5.2.3.1.
 2. Submit copy of DHI Fire and Egress Door Assembly Inspector (FDAI) certificate.
- B. Oversize Construction Certification: For door assemblies required to be fire-rated and that exceed size limitations of labeled assemblies.
- C. Sample Warranty: For special warranty.

1.4 CLOSEOUT SUBMITTALS

- A. Special warranty.
- B. Maintenance Data: For overhead coiling doors to include in maintenance manuals.
- C. Record Documents: For fire-rated doors, list of door numbers and applicable room name and number to which door accesses.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by manufacturer for both installation and maintenance of units required for this Project.

1.6 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of doors that fail in materials or workmanship within specified warranty period.
1. Warranty Period: Two years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Obtain overhead coiling doors from single source from single manufacturer.
 - 1. Obtain operators and controls from overhead coiling-door manufacturer.

2.2 PERFORMANCE REQUIREMENTS

- A. Accessibility Standard: Comply with applicable provisions in the USDOJ's "2010 ADA Standards for Accessible Design".
- B. Windborne-Debris Impact Resistance: Provide impact-protective overhead coiling doors that pass ASTM E1886 missile-impact and cyclic-pressure tests according to ASTM E1996 for Wind Zone 2 for enhanced protection.
- C. Seismic Performance: Overhead coiling doors are to withstand the effects of earthquake motions determined according to ASCE/SEI 7.

2.3 DOOR ASSEMBLY

- A. Overhead Coiling Door: Service overhead coiling door formed with curtain of interlocking metal slats.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Clopay Building Products
 - b. Hormann Flexon LLC
 - c. Overhead Door Corporation
 - d. Ryttec Corporation
- B. Operation Cycles: Door components and operators capable of operating for not less than 50,000 cycles. One operation cycle is complete when a door is opened from the closed position to the fully open position and returned to the closed position.
- C. Door Curtain Material: Steel or Aluminum.
- D. Door Curtain Slats: Flat profile slats, size and style to be approved by Owner & Architect.
 - 1. Insulated-Slat Interior Facing: Metal
- E. Curtain Jamb Guides: Aluminum with exposed finish matching curtain slats.
- F. Hood: Match curtain material and finish.
 - 1. Mounting: As indicated on Drawings.

- G. Locking Devices: Coordinate with Owner's security contractor.
- H. Electric Door Operator:
 - 1. Usage Classification: Light duty, up to 10 cycles per hour.
 - 2. Operator Location: Coordinate with Owner's security contractor.
 - 3. Safety: Listed according to UL 325 by a qualified testing agency for commercial or industrial use; moving parts of operator enclosed or guarded if exposed and mounted at 8 ft. or lower.
 - 4. Motor Exposure: Interior.
 - 5. Emergency Manual Operation: Crank type.
 - 6. Obstruction-Detection Device: Automatic electric sensor edge on bottom bar
 - 7. Control Station(s): Coordinate with Owner's security contractor.
- I. Curtain Accessories: Equip door with weatherseals, automatic-closing device.
- J. Door Finish:
 - 1. Aluminum Finish: and printed with Police Department Logo.
 - 2. Factory Prime Finish: Manufacturer's standard color.
 - 3. Interior Curtain-Slat Facing: Finish as selected by Architect from manufacturer's full range.

2.4 MATERIALS, GENERAL

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.5 DOOR CURTAIN MATERIALS AND CONSTRUCTION

- A. Door Curtains: Fabricate overhead coiling-door curtain of interlocking metal slats, designed to withstand wind loading indicated, in a continuous length for width of door without splices. Unless otherwise indicated, provide slats of thickness and mechanical properties recommended by door manufacturer for performance, size, and type of door indicated, and as follows:
 - 1. Steel Door Curtain Slats: Zinc-coated (galvanized), cold-rolled structural-steel sheet; complying with ASTM A653/A653M, with G90 zinc coating; nominal sheet thickness (coated) of 0.028 inch; and as required.
 - 2. Aluminum Door Curtain Slats: ASTM B209 sheet or ASTM B221 extrusions, alloy and temper standard with manufacturer for type of use and finish indicated; thickness of 0.050 inch; and as required.
 - 3. Insulation: Fill slats for insulated doors with manufacturer's standard thermal insulation complying with maximum flame-spread and smoke-developed indexes of 75 and 450, respectively, according to ASTM E84 or UL 723. Enclose insulation completely within slat faces.
 - 4. Metal Interior Curtain-Slat Facing: Match metal of exterior curtain-slat face, with minimum steel thickness of 0.010 inch.

5. Plastic Interior Curtain-Slat Facing: Extruded PVC plastic with maximum flame-spread index of 25 and smoke-developed index of 450, according to ASTM E84 or UL 723.

- B. Curtain Jamb Guides: Manufacturer's standard angles or channels and angles of same material and finish as curtain slats unless otherwise indicated, with sufficient depth and strength to retain curtain, to allow curtain to operate smoothly, and to withstand loading. Slot bolt holes for guide adjustment. Provide removable stops on guides to prevent overtravel of curtain, and a continuous bar for holding windlocks.

2.6 LOCKING DEVICES

- A. Coordinate with Owner's security contractor

2.7 CURTAIN ACCESSORIES

- A. Smoke Seals: Equip each fire-rated door with replaceable smoke-seal perimeter gaskets or brushes for smoke and draft control as required for door listing and labeling by a qualified testing agency.
- B. Weatherseals for Exterior Doors: Equip each exterior door with weather-stripping gaskets fitted to entire exterior perimeter of door for a weather-resistant installation unless otherwise indicated.
 1. At door head, use 1/8-inch- thick, replaceable, continuous-sheet baffle secured to inside of hood or field-installed on the header.
 2. At door jambs, use replaceable, adjustable, continuous, flexible, 1/8-inch- thick seals of flexible vinyl, rubber, or neoprene.
- C. Astragal for Interior Doors: Equip each door bottom bar with a replaceable, adjustable, continuous, compressible gasket of flexible vinyl, rubber, or neoprene as a cushion bumper.
- D. Pull-Down Strap: Provide pull-down straps for doors more than 84 inches high.
- E. Pole Hooks: Provide pole hooks and poles for doors more than 84 inches high.
- F. Automatic-Closing Device: Equip each fire-rated door with an automatic-closing device or holder-release mechanism and governor unit complying with NFPA 80 and an easily tested and reset release mechanism. Automatic-closing device is to be designed for activation by the following:

2.8 MANUAL DOOR OPERATORS

- A. General: Equip door with manual door operator by door manufacturer.
- B. Push-up Door Operation: Lift handles and pull rope for raising and lowering doors, with counterbalance mechanism designed so that required lift or pull for door operation does not exceed 25-lbf

- C. Chain-Hoist Operator: Consisting of endless steel hand chain, chain-pocket wheel and guard, and gear-reduction unit with a maximum 30-lbf force for door operation. Provide alloy-steel hand chain with chain holder secured to operator guide.
- D. Crank Operator: Consisting of crank and crank gearbox, steel crank drive shaft, and gear-reduction unit, of type indicated. Size gears to require not more than 25 lbf force to turn crank. Fabricate gearbox to be oiltight and to completely enclose operating mechanism. Provide manufacturer's standard crank-locking device.

2.9 ELECTRIC DOOR OPERATORS

- A. General: Electric door operator assembly of size and capacity recommended and provided by door manufacturer for door and operation-cycles requirement specified, with electric motor and factory-rewired motor controls, starter, gear-reduction unit, solenoid-operated brake, clutch, control stations, control devices, integral gearing for locking door, and accessories required for proper operation.
 - 1. Comply with NFPA 70.
 - 2. Control equipment complying with NEMA ICS 1, NEMA ICS 2, and NEMA ICS 6, with NFPA 70 Class 2 control circuit, maximum 24-V ac or dc.
- B. Usage Classification: Electric operator and components capable of operating for not less than number of cycles per hour indicated for each door.
- C. Door Operator Location(s): Operator location indicated for each door.
 - 1. Wall Mounted: Operator is mounted to the inside front wall on the left or right side of door and connected to door drive shaft with drive chain and sprockets. Side room is required for this type of mounting. Wall-mounted operator can also be mounted above or below shaft; if above shaft, headroom is required.
- D. Motors: Reversible-type motor with controller (disconnect switch) for motor exposure indicated for each door assembly.
 - 1. Electrical Characteristics: Minimum as indicated for each door assembly. If not indicated, large enough to start, accelerate, and operate door in either direction from any position, at a speed not less than 24 in./sec. and not more than 80 in./sec., without exceeding nameplate ratings or service factor.
 - 2. Operating Controls, Controllers, Disconnect Switches, Wiring Devices, and Wiring: Coordinate with security requirements for remote operation from squad cars.
 - 3. Coordinate wiring requirements and electrical characteristics of motors and other electrical devices with building electrical system and each location where installed.
- E. Obstruction-Detection Devices: External entrapment protection consisting of indicated automatic safety sensor capable of protecting full width of door opening. For non-fire-rated doors, activation of device immediately stops and reverses downward door travel.

1. Photoelectric Sensor: Manufacturer's standard system designed to detect an obstruction in door opening without contact between door and obstruction.
 - a. Self-Monitoring Type: Designed to interface with door operator control circuit to detect damage to or disconnection of sensing device. When self-monitoring feature is activated, door closes only with sustained or constant pressure on close button.
 2. Electric Sensor Edge: Automatic safety sensor edge, located within astragal or weather stripping mounted to bottom bar. Contact with sensor activates device. Connect to control circuit using manufacturer's standard take-up reel or self-coiling cable.
 - a. Self-Monitoring Type: Four-wire-configured device designed to interface with door operator control circuit to detect damage to or disconnection of sensor edge.
 3. Pneumatic Sensor Edge: Automatic safety sensor edge, located within astragal or weather stripping mounted to bottom bar. Contact with sensor activates device.
- F. Control Station: Three-button control station in fixed location with momentary-contact push-button controls labeled "Open" and "Stop" and sustained- or constant-pressure push-button control labeled "Close."
1. Interior-Mounted Units: Full-guarded, surface-mounted, heavy-duty type, with general-purpose NEMA ICS 6, Type 1 enclosure.
 2. Exterior-Mounted Units: Full-guarded, standard-duty, surface-mounted, weatherproof type, NEMA ICS 6, Type 4 enclosure, key operated.
- G. Emergency Manual Operation: Equip each electrically powered door with capability for emergency manual operation. Design manual mechanism so required force for door operation does not exceed 25 lbf.
- H. Emergency Operation Disconnect Device: Equip operator with hand-operated disconnect mechanism for automatically engaging manual operator and releasing brake for emergency manual operation while disconnecting motor without affecting timing of limit switch. Mount mechanism so it is accessible from floor level. Include interlock device to automatically prevent motor from operating when emergency operator is engaged.
- I. Motor Removal: Design operator so motor may be removed without disturbing limit-switch adjustment and without affecting emergency manual operation.
- J. Audible and Visual Signals: Audible alarm and visual indicator lights in compliance with the accessibility standard.
- K. Portable Radio-Control System: Consisting of two of the following per door operator:
1. Three-channel universal coaxial receiver to open, close, and stop door.
 2. Portable control device to open and stop door may be momentary-contact type;

control to close door is to be sustained- or constant-pressure type.

2.10 GENERAL FINISH REQUIREMENTS

- A. Comply with NAAMM/NOMMA 500 for recommendations for applying and designating finishes.
- B. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

2.11 ALUMINUM FINISHES

- A. Mill Finish: Manufacturer's standard.
- B. Clear Anodic Finish: AAMA 611, AA-M12C22A31, Class II, 0.010 mm or thicker.
- C. Color Anodic Finish: AAMA 611, AA-M12C22A32/A34, Class II, 0.010 mm or thicker.
- D. Baked-Enamel or Powder-Coat Finish: AAMA 2603. Comply with coating manufacturer's written instructions for cleaning, conversion coating, and applying and baking finish.

2.12 STEEL AND GALVANIZED-STEEL FINISHES

- A. Factory Prime Finish: Manufacturer's standard primer, compatible with field-applied finish. Comply with coating manufacturer's written instructions for cleaning, pretreatment, application, and minimum dry film thickness.
- B. Baked-Enamel or Powder-Coat Finish: Manufacturer's standard baked-on finish consisting of prime coat and thermosetting topcoat. Comply with coating manufacturer's written instructions for cleaning, pretreatment, application, and minimum dry film thickness.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates areas and conditions, with Installer present, for compliance with requirements for substrate construction and other conditions affecting performance of the Work.
- B. Examine locations of electrical connections.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION, GENERAL

- A. Install overhead coiling doors and operating equipment complete with necessary hardware, anchors, inserts, hangers, and equipment supports; according to manufacturer's written instructions and as specified.
- B. Install overhead coiling doors, hoods, controls, and operators at the mounting locations indicated for each door.
- C. Accessibility: Install overhead coiling doors, switches, and controls along accessible routes in compliance with the accessibility standard.
- D. Fire-Rated Doors: Install according to NFPA 80.
- E. Smoke-Control Doors: Install according to NFPA 80 and NFPA 105.
- F. Power-Operated Doors: Install according to UL 325.

3.3 FIELD QUALITY CONTROL

- A. Special Inspections: At Owner's discretion a qualified testing and inspection agency will be retained for a specific activity as determined by the owner to perform field tests and inspections and prepare test reports to the owner.
- B. Testing Agency: Contractor will engage a qualified testing and inspecting agency to perform tests and inspections and to submit reports to the Architect for approval.
 - 1. Test door release, closing, and alarm operations when activated by smoke detector or building's fire-alarm system. Test manual operation of closed door. Reset door-closing mechanism after successful test.
 - 2. Fire-Rated Door Inspections: Inspect each fire-rated door in accordance with NFPA 80, Section 5.2.
- C. Repair or remove and replace installations where inspections indicate that they do not comply with specified requirements.
- D. Reinspect repaired or replaced installations to determine if replaced or repaired door assembly installations comply with specified requirements.

3.4 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
 - 1. Complete installation and startup checks according to manufacturer's written instructions.
 - 2. After electrical circuitry has been energized, operate doors to confirm proper motor rotation and door performance.
 - 3. Test and adjust controls and safety devices. Replace damaged and malfunctioning controls and equipment.

3.5 ADJUSTING

- A. Adjust hardware and moving parts to function smoothly so that doors operate easily, free of warp, twist, or distortion.
 - 1. Adjust exterior doors and components to be weather resistant.
- B. Lubricate bearings and sliding parts as recommended by manufacturer.
- C. Adjust seals to provide tight fit around entire perimeter.

3.6 MAINTENANCE SERVICE

- A. Initial Maintenance Service: Beginning at Substantial Completion, maintenance service includes 12 months' full maintenance by skilled employees of coiling-door Installer. Include quarterly preventive maintenance, repair or replacement of worn or defective components, lubrication, cleaning, and adjusting as required for proper door operation. Parts and supplies are to be manufacturer's authorized replacement parts and supplies.
 - 1. Perform maintenance, including emergency callback service, during normal working hours.
 - 2. Include 24-hour-per-day, seven-day-per-week, emergency callback service.

3.7 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain overhead coiling doors.

END OF SECTION 083323

SECTION 084113 - ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Aluminum-framed entrance door systems.

1.2 PREINSTALLATION MEETINGS

A. Preinstallation Conference: Conduct conference at Project site.

1. Show methods and means of installation and ending product.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.

B. Shop Drawings: For aluminum-framed entrances and storefronts. Include plans, elevations, sections, full-size details, and attachments to other work.

1. Include details of provisions for assembly expansion and contraction and for draining moisture occurring within the assembly to the exterior.
2. Include full-size isometric details of each type of vertical-to-horizontal intersection of aluminum-framed entrances and storefronts, showing the following:
 - a. Joinery, including concealed welds.
 - b. Anchorage.
 - c. Expansion provisions.
 - d. Glazing.
 - e. Flashing and drainage.
3. Show connection to and continuity with adjacent thermal, weather, air, and vapor barriers.
4. Include point-to-point wiring diagrams showing the following:
 - a. Power requirements for each electrically operated door hardware.
 - b. Location and types of switches, signal device, conduit sizes, and number and size of wires.

C. Samples for Initial Selection: For units with factory-applied color finishes.

- D. Samples for Verification: For each type of exposed finish required, in manufacturer's standard sizes.
- E. Fabrication Sample: Of each vertical-to-horizontal intersection of assemblies, made from 12-inch lengths of full-size components and showing details of the following:
 - 1. Joinery, including concealed welds.
 - 2. Anchorage.
 - 3. Expansion provisions.
 - 4. Glazing.
 - 5. Flashing and drainage.
- F. Entrance Door Hardware Schedule: Prepared by or under supervision of supplier, detailing fabrication and assembly of entrance door hardware, as well as procedures and diagrams. Coordinate final entrance door hardware schedule with doors, frames, and related work to ensure proper size, thickness, hand, function, and finish of entrance door hardware.
- G. Delegated Design Submittal: For aluminum-framed entrances and storefronts including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.4 INFORMATIONAL SUBMITTALS

- A. Certificates:
 - 1. Energy Performance Certificates: For aluminum-framed entrances and storefronts, accessories, and components, from manufacturer.
 - a. Basis for Certification: NFRC-certified energy performance values for each aluminum-framed entrance and storefront.
- B. Test and Evaluation Reports:
 - 1. Product Test Reports: For aluminum-framed entrances and storefronts, for tests performed by manufacturer and witnessed by a qualified testing agency.
- C. Source Quality-Control Submittals:
 - 1. Source quality-control reports.
- D. Field Quality-Control Submittals:
 - 1. Field quality-control reports.
- E. Quality-Control Program: Developed specifically for Project, including fabrication and installation, in accordance with recommendations in ASTM C1401. Include periodic quality-control reports.
- F. Qualification Statements:

1. For Installer and laboratory mockup testing agency and field-testing agency.
2. For egress door inspector.
 - a. Submit documentation of compliance with NFPA 101, Section 7.2.1.15.4.
 - b. Submit copy of DHI's Fire and Egress Door Assembly Inspector (FDAI) certificate.

G. Delegated design engineer qualifications.

H. Sample warranties.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For aluminum-framed entrances and storefronts.

B. Maintenance Data for Structural Sealant: For structural-sealant-glazed storefront. Include ASTM C1401 recommendations for post-installation-phase quality-control program.

1.6 QUALITY ASSURANCE

A. Qualifications:

1. Installers: An entity that employs installers and supervisors who are trained and approved by manufacturer and that employs a qualified glazing contractor for this Project who is certified under the North American Contractor Certification Program (NACC) for Architectural Glass & Metal (AG&M) contractors.
2. Testing Agency: Qualified in accordance with ASTM E699 for testing indicated and acceptable to Owner and Architect.
3. Egress Door Inspector: Inspector for field quality-control inspections of egress door assemblies shall comply with qualifications set forth in NFPA 101, Section 7.2.1.15.4 and the following:

a. DHI's Fire and Egress Door Assembly Inspector (FDAI) certification.

B. Product Options: Information on Drawings and in Specifications establishes requirements for aesthetic effects and performance characteristics of assemblies. Aesthetic effects are indicated by dimensions, arrangements, alignment, and profiles of components and assemblies as they relate to sightlines, to one another, and to adjoining construction.

1. Do not change intended aesthetic effects, as judged solely by Architect, except with Architect's approval. If changes are proposed, submit comprehensive explanatory data to Architect for review.

C. Structural-Sealant Glazing: Comply with ASTM C1401 for design and installation of storefront systems that include structural glazing.

1.7 PRECONSTRUCTION TESTING

- A. Preconstruction Testing Service: Engage a qualified testing agency to perform preconstruction testing on laboratory mockups.
 - 1. Size and Configuration: As indicated on Drawings.
 - 2. Notify Architect seven days in advance of the dates and times when preconstruction laboratory mockups will be constructed and tested.

- B. Preconstruction Adhesion and Compatibility Testing: Submit to structural glazing sealant manufacturer, for testing indicated below, Samples of each glazing material type, tape sealant, gasket, glazing accessory, and glass-framing member that is in close proximity to or is touching the structural or nonstructural sealants of a structural glazed system.
 - 1. Compatibility: Test materials or components using ASTM C1087.
 - 2. Adhesion: Test for adhesion or lack of adhesion of a structural sealant to the surface of another material or component using ASTM C1135.
 - 3. Submit no fewer than eight pieces of each type of material, including joint substrates, shims, joint-sealant backings, secondary seals, and miscellaneous materials.
 - 4. Schedule sufficient time for testing and analyzing results to prevent delaying the Work.
 - 5. For materials failing tests, obtain sealant manufacturer's written instructions for corrective measures, including the use of specially formulated primers.
 - 6. Testing will not be required if data based on previous testing of current sealant products match those submitted.

1.8 WARRANTY

- A. Special Warranty: Installer agrees to repair or replace components of aluminum-framed entrances and storefronts that do not comply with requirements or that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Structural failures, including, but not limited to, excessive deflection.
 - b. Noise or vibration created by wind and thermal and structural movements.
 - c. Deterioration of metals and other materials beyond normal weathering.
 - d. Water penetration through fixed glazing and framing areas.
 - e. Failure of operating components.
 - 2. Warranty Period: 10 years from date of Substantial Completion.

- B. Special Finish Warranty, Factory-Applied Finishes: Standard form in which manufacturer agrees to repair finishes or replace aluminum that shows evidence of deterioration of factory-applied finishes within specified warranty period.
 - 1. Deterioration includes, but is not limited to, the following:
 - a. Color fading more than 5 Delta E units when tested in accordance with

- ASTM D2244.
 - b. Chalking in excess of a No. 8 rating when tested in accordance with ASTM D4214.
 - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
 - 2. Warranty Period: 10 years from date of Substantial Completion.
 - C. Special Finish Warranty, Anodized Finishes: Standard form in which manufacturer agrees to repair finishes or replace aluminum that shows evidence of deterioration of anodized finishes within specified warranty period.
 - 1. Deterioration includes, but is not limited to, the following:
 - a. Color fading more than 5 Delta E units when tested in accordance with ASTM D 2244.
 - b. Chalking in excess of a No. 8 rating when tested in accordance with ASTM D 4214.
 - c. Cracking, peeling, or chipping.
 - 2. Warranty Period: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Obtain all components of aluminum-framed entrance and storefront system, including framing and accessories, from single manufacturer.

2.2 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design aluminum-framed entrances and storefronts.
- B. General Performance: Comply with performance requirements specified, as determined by testing of aluminum-framed entrances and storefronts representing those indicated for this Project without failure due to defective manufacture, fabrication, installation, or other defects in construction.
 - 1. Aluminum-framed entrances and storefronts shall withstand movements of supporting structure, including, but not limited to, twist, column shortening, long-term creep, and deflection from uniformly distributed and concentrated live loads.
 - 2. Failure also includes the following:
 - a. Thermal stresses transferring to building structure.
 - b. Glass breakage.
 - c. Noise or vibration created by wind and thermal and structural movements.
 - d. Loosening or weakening of fasteners, attachments, and other components.

e. Failure of operating units.

C. Structural Loads:

1. Wind Loads: As indicated on Drawings.
2. Other Design Loads: as required by manufacturer.

D. Deflection of Framing Members Supporting Glass: At design wind load, as follows:

1. Deflection Normal to Wall Plane: Limited to $1/175$ of clear span for spans of up to 13 feet 6 inches and to $1/240$ of clear span plus $1/4$ inch for spans greater than 13 feet 6 inches.
2. Deflection Parallel to Glazing Plane: Limited to [amount not exceeding that which reduces glazing bite to less than 75 percent of design dimension and that which reduces edge clearance between framing members and glazing or other fixed components to less than $1/8$ inch.

a. Operable Units: Provide a minimum $1/16$ -inch clearance between framing members and operable units.

3. Cantilever Deflection: Limited to $2L/175$ at unsupported cantilevers.

E. Structural: Test in accordance with ASTM E330/E330M as follows:

1. When tested at positive and negative wind-load design pressures, storefront assemblies, including entrance doors, do not evidence deflection exceeding specified limits.
2. When tested at 150 percent of positive and negative wind-load design pressures, storefront assemblies, including entrance doors and anchorage, do not evidence material failures, structural distress, or permanent deformation of main framing members exceed 0.2 percent of span.
3. Test Durations: As required by design wind velocity, but not less than 10 seconds.

F. Water Penetration under Static Pressure: Test in accordance with ASTM E331 as follows:

1. No evidence of water penetration through fixed glazing and framing areas, including entrance doors, when tested in accordance with a minimum static-air-pressure differential of 20 percent of positive wind-load design pressure, but not less than 15 lbf/sq. ft.

G. Water Penetration under Dynamic Pressure: Test in accordance with AAMA 501.1 as follows:

1. No evidence of water penetration through fixed glazing and framing areas when tested at dynamic pressure equal to 20 percent of positive wind-load design pressure, but not less than 15 lbf/sq. ft.
2. Maximum Water Leakage: In accordance with AAMA 501.1 No uncontrolled water penetrating assemblies or water appearing on assemblies' normally exposed interior surfaces from sources other than condensation. Water leakage

does not include water controlled by flashing and gutters, or water that is drained to exterior.

- H. Seismic Performance: Aluminum-framed entrances and storefronts shall withstand the effects of earthquake motions determined in accordance with ASCE/SEI 7.
 - 1. Seismic Drift Causing Glass Fallout: Complying with criteria for passing based on building occupancy type when tested in accordance with AAMA 501.6 at design displacement.
- I. Energy Performance: Certified and labeled by manufacturer for energy performance.
- J. Blast Resistance:
 - 1. Hazard Rating: Very Low in accordance with ASTM F2912, tested in accordance with ASTM F1642/F1642M.
 - 2. Performance Condition: 3b in accordance with GSA-TS01.
- K. Ballistics Resistance, UL 752: Level 3 when tested in accordance with UL 752.
- L. Windborne-Debris Impact Resistance: Passes ASTM E1886 missile-impact and cyclic-pressure tests in accordance with ASTM E1996 for Wind Zone 1 for basic protection.
- M. Thermal Movements: Allow for thermal movements resulting from ambient and surface temperature changes.
 - 1. Temperature Change: 120 deg F, ambient; 180 deg F, material surfaces.
 - 2. Thermal Cycling: No buckling; stress on glass; sealant failure; excess stress on framing, anchors, and fasteners; or reduction of performance when tested in accordance with AAMA 501.5.
- N. Structural-Sealant Joints:
 - 1. Designed to carry gravity loads of glazing.
- O. Structural Sealant: ASTM C1184. Capable of withstanding tensile and shear stresses imposed by structural-sealant-glazed, aluminum-framed entrances and storefronts without failing adhesively or cohesively. When tested for preconstruction adhesion and compatibility, cohesive failure of sealant shall occur before adhesive failure.
 - 1. Adhesive failure occurs when sealant pulls away from substrate cleanly, leaving no sealant material behind.
 - 2. Cohesive failure occurs when sealant breaks or tears within itself but does not separate from each substrate, because sealant-to-substrate bond strength exceeds sealant's internal strength.

2.3 ENTRANCE DOOR SYSTEMS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to,

the following:

1. EFCO Corporation
2. Kawneer Company, Inc.; Arconic Corporation
3. Vistawall Architectural Products

B. Entrance Doors: Manufacturer's standard glazed entrance doors for manual-swing or automatic operation.

1. Door Construction: 1-3/4-inch overall thickness, with minimum 0.125-inch- thick, extruded-aluminum tubular rail and stile members. Mechanically fasten corners with reinforcing brackets that are deeply penetrated and fillet welded or that incorporate concealed tie rods.
2. Door Design: As indicated
3. Glazing Stops and Gaskets: Square snap-on, extruded-aluminum stops and preformed gaskets.
 - a. Provide nonremovable glazing stops on outside of door.
4. Finish: Match adjacent storefront framing finish.

2.4 ENTRANCE DOOR HARDWARE

A. Entrance Door Hardware: Hardware not specified in this Section is specified in Section 087100 "Door Hardware."

B. General: Provide entrance door hardware and entrance door hardware sets indicated in "Entrance Door Hardware Sets" Article for each entrance door, to comply with requirements in this Section.

1. Entrance Door Hardware Sets: Provide quantity, item, size, finish or color indicated, and products equivalent in function.
2. Sequence of Operation: Provide electrified door hardware function, sequence of operation, and interface with other building control systems indicated.
3. Opening-Force Requirements:
 - a. Egress Doors: Not more than 15 lbf to release the latch and not more than 30 lbf to set the door in motion.
 - b. Accessible Interior Doors: Not more than 5 lbf to fully open door.

C. Designations: Requirements for design, grade, function, finish, quantity, size, and other distinctive qualities of each type of entrance door hardware are indicated in "Entrance Door Hardware Sets" Article. Products are identified by using entrance door hardware designations as follows:

1. Named Manufacturers' Products: Manufacturer and product designation are listed for each door hardware type required for the purpose of establishing minimum requirements. Manufacturers' names are abbreviated in "Entrance

- Door Hardware Sets" Article.
2. References to BHMA Standards: Provide products complying with these standards and requirements for description, quality, and function.
- D. Pivot Hinges: BHMA A156.4, Grade 1.
1. Offset-Pivot Hinges: Provide top, bottom, and intermediate offset pivots at each door leaf.
- E. Butt Hinges: BHMA A156.1, Grade 1, radius corner.
1. Nonremovable Pins: Provide setscrew in hinge barrel that, when tightened into a groove in hinge pin, prevents removal of pin while entrance door is closed.
 2. Exterior Hinges: Stainless steel
 3. Quantities:
 - a. For doors up to 87 inches high, provide three hinges per leaf.
 - b. For doors more than inches high, provide four hinges per leaf.
- F. Continuous-Gear Hinges: BHMA A156.26.
- G. Mortise Auxiliary Locks: BHMA A156.5, Grade 1.
- H. Manual Flush Bolts: BHMA A156.16, Grade 1.
- I. Automatic and Self-Latching Flush Bolts: BHMA A156.3, Grade 1.
- J. Panic Exit Devices: BHMA A156.3, Grade 1, listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for panic protection, based on testing in accordance with UL 305.
- K. Cylinders:
1. As specified in Section 087100 "Door Hardware."
 2. BHMA A156.5, Grade 1.
 - a. Keying: Master key system. Permanently inscribe each key with a visual key control number and include notation "DO NOT DUPLICATE".
- L. Strikes: Provide strike with black-plastic dust box for each latch or lock bolt; fabricated for aluminum framing.
- M. Operating Trim: BHMA A156.6.
- N. Removable Mullions: BHMA A156.3 extruded aluminum.
1. When used with panic exit devices, provide removable mullions listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for panic protection, based on testing in accordance with UL 305. Use only mullions that have been tested with exit devices to be used.
- O. Closers: BHMA A156.4, Grade 1, with accessories required for a complete installation,

sized as required by door size, exposure to weather, and anticipated frequency of use; adjustable to comply with field conditions and requirements for opening force.

- P. Concealed Overhead Holders and Stops: BHMA A156.8, Grade 1.
- Q. Door Stops: BHMA A156.16, Grade 1, floor or wall mounted, as appropriate for door location indicated, with integral rubber bumper.
- R. Weather Stripping: Manufacturer's standard replaceable components.
 - 1. Compression Type: Made of ASTM D2000 molded neoprene or ASTM D2287 molded PVC.
 - 2. Sliding Type: AAMA 701/702, made of wool, polypropylene, or nylon woven pile with nylon-fabric or aluminum-strip backing.
- S. Weather Sweeps: Manufacturer's standard exterior-door bottom sweep with concealed fasteners on mounting strip.
- T. Thresholds: BHMA A156.21 raised thresholds beveled with a slope of not more than 1:2, with maximum height of 1/2 inch.
- U. Finger Guards: Manufacturer's standard collapsible neoprene or PVC gasket anchored to frame hinge-jamb at center-pivoted doors.

2.5 GLAZING

- A. Glazing: Comply with Section 088000 "Glazing."
- B. Glazing Gaskets: Comply with Section 088000 "Glazing."
- C. Glazing Sealants: Comply with Section 088000 "Glazing."
 - 1. Sealant shall have a VOC content of 250 g/L or less.
 - 2. Sealant shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
 - 3. Sealant shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
 - 4. Sealant shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers." Formaldehyde emissions shall not exceed 9 mcg/cu. m or 7 ppb, whichever is less.
 - 5. Sealant shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."

6. Sealant shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers." The building concentration of formaldehyde shall not exceed half of the indoor recommended exposure limit, or 33 mcg/cu. m, and that of acetaldehyde shall not exceed 9 mcg/cu. m.
- D. Structural Glazing Sealants: ASTM C1184 chemically curing silicone formulation that is compatible with system components with which it comes in contact; specifically formulated and tested for use as structural sealant and approved by structural-sealant manufacturer for use in storefront system indicated.
 1. Color: As selected by Architect from manufacturer's full range of colors
- E. Weatherseal Sealants: ASTM C920 for Type S; Grade NS; Class 25; Uses NT, G, A, and O; chemically curing silicone formulation that is compatible with structural sealant and other system components with which it comes in contact; recommended by structural-sealant, weatherseal-sealant, and structural-sealant-glazed storefront manufacturers for this use.
 1. Color: Match structural sealant.

2.6 MATERIALS

- A. Sheet and Plate: ASTM B209.
- B. Extruded Bars, Rods, Profiles, and Tubes: ASTM B221.
- C. Structural Profiles: ASTM B308/B308M.
- D. Steel Reinforcement:
 1. Structural Shapes, Plates, and Bars: ASTM A36/A36M.
 2. Cold-Rolled Sheet and Strip: ASTM A1008/A1008M.
 3. Hot-Rolled Sheet and Strip: ASTM A1011/A1011M.
- E. Steel Reinforcement Primer: Manufacturer's standard zinc-rich, corrosion-resistant primer complying with SSPC-PS Guide No. 12.00; applied immediately after surface preparation and pretreatment. Select surface preparation methods in accordance with recommendations in SSPC-SP COM, and prepare surfaces in accordance with applicable SSPC standard.

2.7 ACCESSORIES

- A. Automatic Door Operators: Section 087113 "Power Door Operators." Section 084229.33 "Swinging Automatic Entrances."
- B. Fasteners and Accessories: Manufacturer's standard corrosion-resistant, non-staining, nonbleeding fasteners and accessories compatible with adjacent materials.

1. Use self-locking devices where fasteners are subject to loosening or turning out from thermal and structural movements, wind loads, or vibration.
 2. Reinforce members as required to receive fastener threads.
 3. Use exposed fasteners with countersunk Phillips screw heads, finished to match framing system, fabricated from 300 series stainless steel.
- C. Anchors: Three-way adjustable anchors with minimum adjustment of 1 inch that accommodate fabrication and installation tolerances in material and finish compatible with adjoining materials and recommended by manufacturer.
1. Concrete and Masonry Inserts: Hot-dip galvanized cast-iron, malleable-iron, or steel inserts complying with ASTM A123/A123M or ASTM A153/A153M requirements.
- D. Concealed Flashing: [Manufacturer's standard corrosion-resistant, non-staining, nonbleeding flashing compatible with adjacent materials Dead-soft, 0.018-inch- thick stainless steel, complying with ASTM A240/A240M, of type recommended by manufacturer.
- E. Bituminous Paint: Cold-applied asphalt-mastic paint containing no asbestos, formulated for 30-mil thickness per coat.
- F. Rigid PVC filler.

2.8 FABRICATION

- A. Form or extrude aluminum shapes before finishing.
- B. Weld in concealed locations to greatest extent possible to minimize distortion or discoloration of finish. Remove weld spatter and welding oxides from exposed surfaces by descaling or grinding.
- C. Fabricate components that, when assembled, have the following characteristics:
1. Profiles that are sharp, straight, and free of defects or deformations.
 2. Accurately fitted joints with ends coped or mitered.
 3. Physical and thermal isolation of glazing from framing members.
 4. Accommodations for thermal and mechanical movements of glazing and framing to maintain required glazing edge clearances.
 5. Provisions for field replacement of glazing from interior for vision glass and exterior for spandrel glazing or metal panels.
 6. Fasteners, anchors, and connection devices that are concealed from view to greatest extent possible.
- D. Mechanically Glazed Framing Members: Fabricate for flush glazing without projecting stops.
- E. Structural-Sealant-Glazed Framing Members: Include accommodations for using temporary support device to retain glazing in place while structural sealant cures.

- F. Entrance Door Frames: Reinforce as required to support loads imposed by door operation and for installing entrance door hardware.
 - 1. At interior and exterior doors, provide compression weather stripping at fixed stops.
- G. Entrance Doors: Reinforce doors as required for installing entrance door hardware.
 - 1. At pairs of exterior doors, provide sliding-type weather stripping retained in adjustable strip and mortised into door edge.
 - 2. At exterior doors, provide weather sweeps applied to door bottoms.
- H. Entrance Door Hardware Installation: Factory install entrance door hardware to the greatest extent possible. Cut, drill, and tap for factory-installed entrance door hardware before applying finishes.
- I. After fabrication, clearly mark components to identify their locations in Project in accordance with Shop Drawings.

2.9 ALUMINUM FINISHES

- A. Color Anodic Finish: AAMA 611, AA-M12C22A42/A44, Class I, 0.018 mm or thicker.
 - 1. Color: As selected by Architect from full range of industry colors and color densities

2.10 SOURCE QUALITY CONTROL

- A. Structural Sealant: Perform quality-control procedures complying with ASTM C1401 recommendations, including, but not limited to, assembly material qualification procedures, sealant testing, and assembly fabrication reviews and checks.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION, GENERAL

- A. Comply with manufacturer's written instructions.
- B. Do not install damaged components.

- C. Fit joints to produce hairline joints free of burrs and distortion.
- D. Rigidly secure nonmovement joints.
- E. Install anchors with separators and isolators to prevent metal corrosion and electrolytic deterioration and to prevent impeding movement of moving joints.
- F. Seal perimeter and other joints watertight unless otherwise indicated.
- G. Metal Protection:
 - 1. Where aluminum is in contact with dissimilar metals, protect against galvanic action by painting contact surfaces with materials recommended by manufacturer for this purpose or by installing nonconductive spacers.
 - 2. Where aluminum is in contact with concrete or masonry, protect against corrosion by painting contact surfaces with bituminous paint.
- H. Set continuous sill members and flashing in full sealant bed, as specified in Section 079200 "Joint Sealants," to produce weathertight installation.
- I. Install joint filler behind sealant as recommended by sealant manufacturer.
- J. Install components plumb and true in alignment with established lines and grades.

3.3 INSTALLATION OF OPERABLE UNITS

- A. Install operable units level and plumb, securely anchored, and without distortion. Adjust weather-stripping contact and hardware movement to produce proper operation.

3.4 INSTALLATION OF GLAZING

- A. Install glazing as specified in Section 088000 "Glazing."

3.5 INSTALLATION OF STRUCTURAL GLAZING

- A. Prepare surfaces that will contact structural sealant in accordance with sealant manufacturer's written instructions, to ensure compatibility and adhesion. Preparation includes, but is not limited to, cleaning and priming surfaces.
- B. Set glazing into framing in accordance with sealant manufacturer and framing manufacturer's written instructions and standard practice. Use a spacer or backer as recommended by manufacturer.
- C. Set glazing with proper orientation so that coatings face exterior or interior as specified.
- D. Hold glazing in place using temporary retainers of type and spacing recommended by manufacturer, until structural sealant joint has cured.

- E. Apply structural sealant to completely fill cavity, in accordance with sealant manufacturer and framing manufacturer's written instructions and in compliance with local codes.
- F. Apply structural sealant at temperatures indicated by sealant manufacturer for type of sealant.
- G. Allow structural sealant to cure in accordance with manufacturer's written instructions.
- H. Clean and protect glass as indicated in Section 088000 "Glazing."

3.6 INSTALLATION OF WEATHERSEAL SEALANT

- A. After structural sealant has completely cured, remove temporary retainers and insert backer rod between lites of glass as recommended by sealant manufacturer.
- B. Install weatherseal sealant to completely fill cavity, in accordance with sealant manufacturer's written instructions, to produce weatherproof joints.

3.7 INSTALLATION OF ALUMINUM-FRAMED ENTRANCE DOORS

- A. Install entrance doors to produce smooth operation and tight fit at contact points.
 - 1. Exterior Doors: Install to produce weathertight enclosure and tight fit at weather stripping.
 - 2. Field-Installed Entrance Door Hardware: Install surface-mounted entrance door hardware in accordance with entrance door hardware manufacturers' written instructions using concealed fasteners to greatest extent possible.

3.8 ERECTION TOLERANCES

- A. Install aluminum-framed entrances and storefronts to comply with the following maximum tolerances:
 - 1. Plumb: 1/8 inch in 10 feet; 1/4 inch in 40 feet.
 - 2. Level: 1/8 inch in 20 feet; 1/4 inch in 40 feet.
 - 3. Alignment:
 - a. Where surfaces abut in line or are separated by reveal or protruding element up to 1/2 inch wide, limit offset from true alignment to 1/16 inch.
 - b. Where surfaces are separated by reveal or protruding element from 1/2 to 1 inch wide, limit offset from true alignment to 1/8 inch.
 - c. Where surfaces are separated by reveal or protruding element of 1 inch wide or more, limit offset from true alignment to 1/4 inch.
 - 4. Location: Limit variation from plane to 1/8 inch in 12 feet; 1/2 inch over total length.

3.9 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Tests and Inspections: Perform the following tests on representative areas of aluminum-framed entrances and storefronts.
 - 1. Water-Spray Test: Before installation of interior finishes has begun, areas designated by Architect shall be tested in accordance with AAMA 501.2 and shall not evidence water penetration.
 - a. Perform a minimum of two tests in areas as directed by Architect.
 - b. Perform tests in each test area as directed by Architect. Perform at least three tests, prior to 70 percent complete.
 - 2. Air Leakage: ASTM E783 at 1.5 times the rate specified for laboratory testing in "Performance Requirements" Article but not more than 0.09 cfm/sq. ft. at a static-air-pressure differential of 1.57 lbf/sq. ft..
 - a. Perform a minimum of two tests in areas as directed by Architect.
 - b. Perform tests in each test area as directed by Architect. Perform at least three tests, prior to 70 percent completion.
 - 3. Water Penetration: ASTM E1105 at a minimum uniform static-air-pressure differential of 0.67 times the static-air-pressure differential specified for laboratory testing in "Performance Requirements" Article, but not less than 6.24 lbf/sq. ft., and shall not evidence water penetration.
 - 4. Structural-Sealant Adhesion: Test structural sealant in accordance with recommendations in ASTM C1401, Destructive Test Method A, "Hand Pull Tab (Destructive)," Appendix X2.
 - a. Test a minimum of two areas on each building facade.
 - b. Repair installation areas damaged by testing.
 - 5. Egress Door Inspections: Inspect each aluminum-framed entrance door equipped with panic hardware, each aluminum-framed entrance door located in an exit enclosure, each electrically controlled aluminum-framed egress door, and each aluminum-framed entrance door equipped with special locking arrangements, in accordance with NFPA 101, Section 7.2.1.15.
- C. Aluminum-framed entrances and storefronts will be considered defective if they do not pass tests and inspections.
- D. Prepare test and inspection reports.

3.10 MAINTENANCE SERVICE

- A. Entrance Door Hardware Maintenance:

1. Maintenance Tools and Instructions: Furnish a complete set of specialized tools and maintenance instructions as needed for Owner's continued adjustment, maintenance, and removal and replacement of entrance door hardware.
2. Initial Maintenance Service: Beginning at Substantial Completion, provide six months' full maintenance by skilled employees of entrance door hardware Installer. Include quarterly preventive maintenance, repair or replacement of worn or defective components, lubrication, cleaning, and adjusting as required for proper entrance door hardware operation at rated speed and capacity. Use parts and supplies that are the same as those used in the manufacture and installation of original equipment.

3.11 ENTRANCE DOOR HARDWARE SETS

- A. See hardware schedule.

END OF SECTION 084113

SECTION 085113 - ALUMINUM WINDOWS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes aluminum windows for exterior locations.
- B. Related Requirements:
 - 1. Section 084113 "Aluminum-Framed Entrances and Storefronts" for coordinating finish among aluminum fenestration units.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, glazing and fabrication methods, dimensions of individual components and profiles, hardware, and finishes for aluminum windows.
- B. Shop Drawings: For aluminum windows.
 - 1. Include plans, elevations, sections, hardware, accessories, insect screens, operational clearances, and details of installation, including anchor, flashing, and sealant installation.
- C. Samples: For each exposed product and for each color specified, 2 by 4 inches in size.
- D. Samples for Initial Selection: For units with factory-applied finishes.
 - 1. Include Samples of hardware and accessories involving color selection.
- E. Samples for Verification: For aluminum windows and components required, showing full range of color variations for finishes, and prepared on Samples of size indicated below:
 - 1. Exposed Finishes: 2 by 4 inches.
 - 2. Exposed Hardware: Full-size units.
- F. Product Schedule: For aluminum windows. Use same designations indicated on Drawings.

1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For manufacturer and Installer.

- B. Product Test Reports: For each type of aluminum window, for tests performed by a qualified testing agency.
- C. Field quality-control reports.
- D. Sample Warranties: For manufacturer's warranties.

1.4 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A manufacturer capable of fabricating aluminum windows that meet or exceed performance requirements indicated and of documenting this performance by test reports and calculations.
- B. Installer Qualifications: An installer acceptable to aluminum window manufacturer for installation of units required for this Project.
- C. Mockups: Build mockups to verify selections made under Sample submittals, to demonstrate aesthetic effects, and to set quality standards for materials and execution.
 - 1. Build mockup of typical wall area as shown on Drawings.
 - 2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 - 3. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.5 WARRANTY

- A. Manufacturer's Warranty: Manufacturer agrees to repair or replace aluminum windows that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Failure to meet performance requirements.
 - b. Structural failures including excessive deflection, water leakage, condensation, and air infiltration.
 - c. Faulty operation of movable sash and hardware.
 - d. Deterioration of materials and finishes beyond normal weathering.
 - e. Failure of insulating glass.
 - 2. Warranty Period:
 - a. Window: 10 years from date of Substantial Completion.
 - b. Glazing Units: 10 years from date of Substantial Completion.
 - c. Aluminum Finish: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Obtain aluminum windows from single source from single manufacturer.

2.2 WINDOW PERFORMANCE REQUIREMENTS

- A. Product Standard: Comply with AAMA/WDMA/CSA 101/I.S.2/A440 for definitions and minimum standards of performance, materials, components, accessories, and fabrication unless more stringent requirements are indicated.
 - 1. Window Certification: AAMA certified with label attached to each window.
- B. Thermal Transmittance: NFRC 100 maximum whole-window U-factor of 0.30 Btu/sq. ft. x h x deg F.
- C. Solar Heat-Gain Coefficient (SHGC): NFRC 200 maximum whole-window SHGC of 0.40.
- D. Condensation-Resistance Factor (CRF): Provide aluminum windows tested for thermal performance according to AAMA 1503, showing a CRF of 45.
- E. Thermal Movements: Provide aluminum windows, including anchorage, that allow for thermal movements resulting from the following maximum change (range) in ambient and surface temperatures by preventing buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base engineering calculation on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
- F. Windborne-Debris Impact Resistance: Passes ASTM E1886 missile-impact and cyclic-pressure tests in accordance with ASTM E1996 for Wind Zone 2 for enhanced protection, where applicable.

2.3 ACCESSORIES

- A. Integral Ventilating System/Device: Where indicated, provide weather-stripped, adjustable, horizontal fresh-air vent, with a free airflow slot, full width of window sash by approximately 3 inches when open, complying with AAMA/WDMA/CSA 101/I.S.2/A440. Equip vent bar with an integral insect screen, removable for cleaning.
- B. Dividers (False Muntins): Provide extruded-aluminum divider grilles in designs indicated for each sash lite.
 - 1. Type: Permanently located between insulating-glass lites.
 - 2. Pattern: As indicated on Drawings.
 - 3. Profile: As selected by Architect from manufacturer's full range.

- C. Subsills: Thermally broken, extruded-aluminum subsills in configurations indicated on Drawings.
- D. Column Covers: Extruded-aluminum profiles in sizes and configurations indicated on Drawings.
- E. Interior Trim: Extruded-aluminum profiles in sizes and configurations indicated on Drawings.
- F. Panning Trim: Extruded-aluminum profiles in sizes and configurations indicated on Drawings.
- G. Receptor System: Two-piece, snap-together, thermally broken, extruded-aluminum receptor system that anchors windows in place.

2.4 INSECT SCREENS

- A. General: Fabricate insect screens to integrate with window frame. Provide screen for each operable exterior sash. Screen wickets are not permitted.
 - 1. Type and Location: Full, outside for double-hung sashes.
- B. Aluminum Frames: Manufacturer's standard aluminum alloy complying with SMA 1004 or SMA 1201. Fabricate frames with mitered or coped joints or corner extrusions, concealed fasteners, and removable PVC spline/anchor concealing edge of frame.
 - 1. Tubular Framing Sections and Cross Braces: Roll formed from aluminum sheet.
- C. Aluminum Wire Fabric: 18-by-16 mesh of 0.011-inch- diameter, coated aluminum wire.
 - 1. Wire-Fabric Finish: Natural bright.

2.5 FABRICATION

- A. Fabricate aluminum windows in sizes indicated. Include a complete system for assembling components and anchoring windows.
- B. Glaze aluminum windows in the factory.
- C. Weather strip each operable sash to provide weathertight installation.
- D. Weep Holes: Provide weep holes and internal passages to conduct infiltrating water to exterior.
- E. Provide water-shed members above side-hinged sashes and similar lines of natural water penetration.
- F. Mullions: Provide mullions and cover plates, matching window units, complete with anchors for support to structure and installation of window units. Allow for erection tolerances and provide for movement of window units due to thermal expansion and

building deflections. Provide mullions and cover plates capable of withstanding design wind loads of window units.

- G. Complete fabrication, assembly, finishing, hardware application, and other work in the factory to greatest extent possible. Disassemble components only as necessary for shipment and installation.

2.6 GENERAL FINISH REQUIREMENTS

- A. Comply with NAAMM's "Metal Finishes Manual" for recommendations for applying and designating finishes.
- B. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- C. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

2.7 ALUMINUM FINISHES

- A. Finish designations prefixed by AA comply with the system established by the Aluminum Association for designating aluminum finishes.
- B. Class II, Color Anodic Finish: AA-M12C22A32/A34 (Mechanical Finish: nonspecular as fabricated; Chemical Finish: etched, medium matte; Anodic Coating: Architectural Class II, integrally colored or electrolytically deposited color coating 0.010 mm or thicker) complying with AAMA 611.
 - 1. Color: As selected by Architect from full range of industry colors and color densities.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine openings, substrates, structural support, anchorage, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Verify rough opening dimensions, levelness of sill plate, and operational clearances.
- C. Examine wall flashings, vapor retarders, water and weather barriers, and other built-in components to ensure weathertight window installation.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Comply with manufacturer's written instructions for installing windows, hardware, accessories, and other components. For installation procedures and requirements not addressed in manufacturer's written instructions, comply with installation requirements in ASTM E2112.
- B. Install windows level, plumb, square, true to line, without distortion or impeding thermal movement, anchored securely in place to structural support, and in proper relation to wall flashing and other adjacent construction to produce weathertight construction.
- C. Install windows and components to drain condensation, water penetrating joints, and moisture migrating within windows to the exterior.
- D. Separate aluminum and other corrodible surfaces from sources of corrosion or electrolytic action at points of contact with other materials.

3.3 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
 - 1. Testing and inspecting agency will interpret tests and state in each report whether tested work complies with or deviates from requirements.
- B. Testing Services: Testing and inspecting of installed windows shall take place as follows:
 - 1. Testing Methodology: Testing of windows for air infiltration and water resistance shall be performed according to AAMA 502.
 - 2. Air-Infiltration Testing:
 - a. Test Pressure: That required to determine compliance with AAMA/WDMA/CSA 101/I.S.2/A440 performance class indicated.
 - b. Allowable Air-Leakage Rate: 1.5 times the applicable AAMA/WDMA/CSA 101/I.S.2/A440 rate for product type and performance class rounded down to one decimal place.
 - 3. Water-Resistance Testing:
 - a. Test Pressure: Two-thirds times test pressure required to determine compliance with AAMA/WDMA/CSA 101/I.S.2/A440 performance grade indicated.
 - b. Allowable Water Infiltration: No water penetration.
 - 4. Testing Extent: Three windows of each type as selected by Architect and a qualified independent testing and inspecting agency. Windows shall be tested after perimeter sealants have cured.
 - 5. Test Reports: Prepared according to AAMA 502.
- C. Windows will be considered defective if they do not pass tests and inspections.

- D. Prepare test and inspection reports.

3.4 ADJUSTING, CLEANING, AND PROTECTION

- A. Adjust operating sashes and hardware for a tight fit at contact points and weather stripping for smooth operation and weathertight closure.
- B. Clean exposed surfaces immediately after installing windows. Avoid damaging protective coatings and finishes. Remove excess sealants, glazing materials, dirt, and other substances.
 - 1. Keep protective films and coverings in place until final cleaning.
- C. Remove and replace glass that has been broken, chipped, cracked, abraded, or damaged during construction period.
- D. Protect window surfaces from contact with contaminating substances resulting from construction operations. If contaminating substances do contact window surfaces, remove contaminants immediately according to manufacturer's written instructions.

END OF SECTION 085113

SECTION 085653 - SECURITY WINDOWS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Vision security windows.
2. Fixed, transaction security windows.

1.2 COORDINATION

- A. Coordinate installation of anchorages for security windows. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors, that are to be embedded in adjacent construction.

1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, weights and finishes for window units.

- B. Shop Drawings: For security windows.

1. Include plans, elevations, sections, and attachment details.
2. Full-size section details of framing members, including internal armoring, reinforcement, and stiffeners.
3. Location of weep holes.
4. Hardware for sliding window units.
5. Glazing details.
6. Details of deal tray, transaction counter, and, speaking aperture.

- C. Samples for Initial Selection: For frame members with factory-applied color finishes.

- D. Samples for Verification: For each type of exposed finish required, prepared on Samples of sizes indicated below:

1. Framing: 12-inch- long sections of frame members.
2. Transaction Drawer: 6 inches square.

- E. Cutaway Sample: Corner of security window, made from 12-inch lengths of full-size components, and showing details of the following:
 - 1. Joinery.
 - 2. Anchorage.
 - 3. Glazing.
 - 4. Flashing and drainage.

1.5 INFORMATIONAL SUBMITTALS

- A. Product Test Reports: For each type of security window and accessory indicated as ballistics, or, forced-entry resistant, for tests performed by a qualified testing agency.
- B. Examination reports documenting inspections of substrates, areas, and conditions.
- C. Anchor inspection reports documenting inspections of built-in and cast-in anchors.
- D. Field quality-control reports documenting inspections of installed products.
 - 1. Field quality-control certification signed by Contractor.
- E. Sample Warranty: For special warranty.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: An authorized representative who is trained and approved by manufacturer for installation and maintenance of units required for this Project.
- B. Welding Qualifications: Qualify procedures and personnel in accordance with the following:
 - 1. AWS D1.1/D1.1M, "Structural Welding Code - Steel."
 - 2. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum."
 - 3. AWS D1.3/D1.3M, "Structural Welding Code - Sheet Steel."
 - 4. AWS D1.6, "Structural Welding Code - Stainless Steel."

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Pack security windows in wood crates for shipment. Crate glazing separate from frames unless factory glazed.
- B. Label security window packaging with drawing designation.
- C. Store crated security windows on raised blocks to prevent moisture damage.

1.8 FIELD CONDITIONS

- A. Field Measurements: Verify actual dimensions of openings by field measurements

before fabrication.

1.9 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace security windows that fail in materials or workmanship within specified warranty period.
1. Failures include, but are not limited to, the following:
 - a. Structural failures including deflections exceeding 1/4 inch.
 - b. Failure of welds.
 - c. Excessive air leakage.
 - d. Faulty operation of sliding window hardware.
 - e. Faulty operation of transom drawers.
 - f. Deterioration of metals, metal finishes, and other materials beyond normal weathering and use.
 2. Warranty Period: Three years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Attack Resistance: Provide units identical to those tested for compliance with requirements indicated, and as follows:
1. Ballistics Resistance, UL 752: Listed and labeled as, as a minimum of Level 4 in accordance with UL 752.
 2. Forced-Entry Resistance, SD-STD-01.01: 15-minute protection level in accordance with SD-STD-01.01.
- B. Structural Loads: Security windows withstand the effects of wind loads, with no permanent deformation or breakage of components within window assembly when tested in accordance with ASTM E330/E330M.
1. Wind Loads: As indicated on Drawings.
- C. Energy Performance: Provide windows with performance properties specified, as indicated in manufacturer's published test data, based on procedures indicated below and certified and labeled in accordance with NFRC:
- D. Windborne-Debris Impact Resistance: Passes ASTM E1886 missile-impact and cyclic-pressure tests in accordance with ASTM E1996 for Wind Zone 2 basic protection.

2.2 FIXED, TRANSCOM SECURITY WINDOWS

- A. Fixed, Transom Security Windows: Provide fixed, transom security windows with operable sash or ventilator capable of allowing transfer of currency and documents.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Armortex
 - b. Chicago Bullet Proof Systems
 - c. National Bullet Proof, Inc
 - d. Norshield Security Products, LLC:ATW1500
- B. Configuration: One fixed-glazed panel.
- C. Framing: Fabricate perimeter framing, mullions, and glazing stops from aluminum as follows:
 1. Profile: Manufacturer's standard, with minimum face dimension indicated.
 - a. Minimum Face Dimension: 2 inches.
 2. Depth: Manufacturer's standard.
- D. Head and Jamb Framing: Designed for sealant glazing.
- E. Voice-Communication-Type Sill: Formed from stainless steel and designed to allow passage of speech at normal speaking volume without distortion.
 1. Sill Depth: Minimum 12 inches deep.
 2. Transaction Counter: as indicated on Drawings.
 3. Integral Transaction-Drawer Sill: Formed from framing to match head and jamb framing; with transaction drawer integrated into framing and contained in a stainless steel housing that forms a transaction counter on both sides of opening. Drawer front is flush with housing when drawer is closed.
- F. Glazing and Glazing Materials: Comply with requirements in Section 088853 "Security Glazing."
- G. Glazing Meeting Edges: Polished glazing.
- H. Materials:
 1. Mild Steel Plates, Shapes, and Bars: ASTM A36/A36M.
 2. Cold-Rolled Steel Sheet: ASTM A1008/A1008M, CS (Commercial Steel), Type B; suitable for exposed applications.
 3. Metallic-Coated Steel Sheet: ASTM A653/A653M, CS (Commercial Steel), Type B; with G60 zinc (galvanized) or A60 zinc-iron-alloy (galvannealed) coating designation.
 4. Hot-Rolled Steel Sheet: ASTM A1011/A1011M, CS (Commercial Steel), Type B; free of scale, pitting, or surface defects; pickled and oiled.
 5. Aluminum Extrusions: ASTM B221. Provide alloy and temper recommended by manufacturer for strength, corrosion resistance, and application of required finish, but not less than 22,000-psi ultimate tensile strength.
 6. Aluminum Sheet and Plate: ASTM B209.

2.3 FABRICATION

- A. General: Fabricate security windows to provide a complete system for assembly of components and anchorage of window units.
 - 1. Provide units that are re-glazable from the secure side without dismantling the attack side of framing.
 - 2. Prepare security windows for field glazing unless pre-glazing at the factory is indicated.
- B. Provide weep holes and internal water passages for exterior security windows to conduct infiltrating water to the exterior.
- C. Thermally Improved or Thermally Broken Construction: Fabricate framing with an integral, concealed, low-conductance thermal barrier, located between exterior materials and members exposed on interior in a manner that eliminates direct metal-to-metal contact.
- D. Framing: Miter or cope corners the full depth of framing; weld and dress smooth.
 - 1. Fabricate framing with manufacturer's standard, internal opaque armoring in thicknesses required for security windows to comply with ballistics-resistance performance indicated.
- E. Glazing Stops: Finish glazing stops to match security window framing.
 - 1. Attack-Side (Exterior) Glazing Stops: Welded or integral to framing.
 - 2. Secure-Side (Interior) Glazing Stops: Removable, coordinated with glazing indicated.
- F. Welding: Weld components to comply with referenced AWS standard. To greatest extent possible, weld before finishing and in concealed locations to minimize distortion or discoloration of finish. Remove weld spatter and welding oxides from exposed surfaces by descaling or grinding.
- G. Metal Protection: Separate dissimilar metals to protect against galvanic action by painting contact surfaces with primer or by applying sealant or tape recommended by manufacturer for this purpose.
- H. Factory-cut openings in glazing for speaking apertures.

2.4 GENERAL FINISH REQUIREMENTS

- A. Comply with NAAMM/NOMMA 500 for recommendations for applying and designating finishes.
- B. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- C. Appearance of Finished Work: Noticeable variations in same piece are not acceptable.

Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

2.5 ALUMINUM FINISHES

- A. Clear Anodic Finish: AAMA 611, AA-M12C22A41, Class I, 0.018 mm or thicker.
- B. Color Anodic Finish: AAMA 611, AA-M12C22A42/A44, Class I, 0.018 mm or thicker.
 - 1. Color: As selected by Architect from full range of industry colors and color densities.
- C. Baked-Enamel or Powder-Coat Finish: AAMA 2603 except with a minimum dry film thickness of 1.5 mils. Comply with coating manufacturer's written instructions for cleaning, conversion coating, and applying and baking finish.
 - 1. Color and Gloss: As selected by Architect from manufacturer's full range.

2.6 METALLIC-COATED STEEL SHEET FINISHES

- A. Surface Preparation: Clean surfaces of oil and other contaminants. Use cleaning methods that do not leave residue. After cleaning, apply a conversion coating compatible with the organic coating to be applied over it. Clean welds, mechanical connections, and abraded areas and apply galvanizing repair paint, complying with SSPC-Paint 20, to comply with ASTM A780/A780M.
- B. Factory Prime Finish: After cleaning and pretreating, apply an air-dried primer compatible with the coating to be applied over it.
- C. Baked-Enamel or Powder-Coat Finish: After cleaning and pretreating, apply manufacturer's standard two-coat, baked-on finish consisting of prime coat and thermosetting topcoat to a minimum dry film thickness of 2 mils.
 - 1. Color and Gloss: As selected by Architect from manufacturer's full range.

2.7 STEEL FINISHES

- A. Galvanizing: After fabrication, galvanize window components by chemical cleaning complying with SSPC-SP 1, "Solvent Cleaning," and pickling treatment complying with SSPC-SP 8, "Pickling," followed by hot-dip galvanizing complying with ASTM A123/A123M.
- B. Factory Prime Finish: After surface preparation and pretreatment, apply manufacturer's standard, fast-curing, lead- and chromate-free, universal primer.
- C. Baked-Enamel or Power-Coat Finish: After cleaning and pretreating, apply manufacturer's standard two-coat, baked-on finish consisting of prime coat and thermosetting topcoat to a minimum dry film thickness of 2 mils.

1. Color and Gloss: As selected by Architect from manufacturer's full range.

2.8 STAINLESS STEEL FINISHES

- A. Surface Preparation: Remove tool and die marks and stretch lines, or blend into finish.
- B. Polished Finishes: Grind and polish surfaces to produce uniform finish, free of cross scratches.
 1. Run grain of directional finishes with long dimension of each piece.
 2. When polishing is completed, passivate and rinse surfaces. Remove embedded foreign matter and leave surfaces chemically clean.
- C. Stainless Steel Sheet and Plate Finishes:
 1. Directional Satin Finish: ASTM A480/A480M, No. 4.

2.9 ACCESSORIES

- A. Recessed Deal Trays: Formed from stainless steel with sliding stainless steel cover; fabricated in curved shape with exposed flanges for recessed installation into horizontal surface.
- B. Transaction Drawers: Formed from stainless steel; with ball-bearing, telescoping sliding mechanism; with cover on secure side of top of drawer that automatically closes when drawer is extended to attack side.
 1. Ballistics Resistance: Same as security window where noted.
 2. Listed and labeled as bullet resisting in accordance with UL 752.
- C. Speaking Apertures: Fabricate from security glazing, designed to allow passage of speech at normal speaking volume without distortion.
 1. Shape: Square.
 2. Ballistics Resistance: Same as security window where applicable. See drawings.
 3. Listed and labeled as bullet resisting in accordance with UL 752.
- D. Concealed Bolts: ASTM A307, Grade A unless otherwise indicated.
- E. Miscellaneous Glazing Materials: Provide material, size, and shape complying with requirements of glass manufacturers and with a proven record of compatibility with surfaces contacted in installation.
 1. Cleaners, Primers, and Sealers: Type recommended by sealant or gasket manufacturer.
 2. Setting Blocks: Elastomeric material with a Shore A durometer hardness of 85, plus or minus 5.
 3. Spacers: Elastomeric blocks or continuous extrusions with a Shore A durometer hardness required by glass manufacturer to maintain glass lites in place for installation indicated.

- 4. Edge Blocks: Elastomeric material of hardness needed to limit glass lateral movement (side walking).
- F. Anchors, Clips, and Window Accessories: Stainless steel; hot-dip, zinc-coated steel or iron, complying with ASTM B633; provide sufficient strength to withstand design pressures indicated.
- G. Bituminous Paint: Cold-applied asphalt emulsion complying with ASTM D1187/D1187M.
- H. Sealants: For sealants required within fabricated security windows, provide type recommended by manufacturer for joint size and movement. Sealant remains permanently elastic, non-shrinking, and nonmigrating.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of security windows.
- B. Examine roughing-in for embedded and built-in anchors to verify actual locations of security window connections before security window installation.
- C. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of security windows.
- D. Inspect built-in and cast-in anchor installations, before installing security windows, to verify that anchor installations comply with requirements. Prepare inspection reports.
 - 1. Remove and replace anchors where inspections indicate that they do not comply with specified requirements. Reinspect after repairs or replacements are made.
 - 2. Perform additional inspections to determine compliance of replaced or additional work. Prepare anchor inspection reports.
- E. For factory-installed glazing materials whose orientation (secure or attack side) is critical for performance, verify installation orientation.
- F. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Coordination: Furnish layouts for cast-in-place anchors, clips, and other security window anchors whose installation is specified in other Sections.

3.3 INSTALLATION

- A. Fastening to In-Place Construction: Provide anchorage devices and fasteners where necessary for securing security windows to in-place construction. Include threaded fasteners for inserts, security fasteners, and other connectors.
- B. Voice-Communication-Type Framing: Attach removable glass spacers to jambs and head of glazing, located not more than 6 inches from each corner and spaced not more than 12 inches o.c.
- C. Fasteners: Install security windows using fasteners recommended by manufacturer with head style appropriate for installation requirements, strength, and finish of adjacent materials. Provide stainless steel fasteners in stainless steel materials.
- D. Sealants: Comply with requirements in Section 079200 "Joint Sealants" for installing sealants, fillers, and gaskets.
 - 1. Set continuous sill members and flashing in a full sealant bed to provide weathertight construction unless otherwise indicated.
 - 2. Seal frame perimeter with sealant to provide weathertight construction unless otherwise indicated.
- E. Metal Protection: Where dissimilar metals will contact each other, protect against galvanic action by painting contact surfaces with primer or by applying sealant or tape recommended in writing by manufacturer for this purpose. Where aluminum will contact concrete or masonry, protect against corrosion by painting contact surfaces with bituminous paint.

3.4 FIELD QUALITY CONTROL

- A. Inspect installed products to verify compliance with requirements. Prepare inspection reports and indicate compliance with and deviations from the Contract Documents.
- B. Perform additional inspections to determine compliance of replaced or additional work. Prepare inspection reports.
- C. Prepare field quality-control certification that states installed products and their installation comply with requirements in the Contract Documents.

3.5 ADJUSTING

- A. Adjust horizontal-sliding, transom security windows to provide a tight fit at contact points for smooth operation and a secure enclosure.
- B. Adjust transom drawers to provide a tight fit at contact points for smooth operation and secure enclosure.
- C. Remove and replace defective work, including security windows that are warped, bowed, or otherwise unacceptable.

3.6 CLEANING AND PROTECTION

- A. Clean surfaces promptly after installation of security windows. Take care to avoid damaging the finish. Remove excess glazing and sealant compounds, dirt, and other substances.
 - 1. Lubricate transaction drawer hardware.
- B. Clean glass of pre-glazed security windows promptly after installation. Comply with requirements in Section 088853 "Security Glazing" for cleaning and maintenance.
- C. Provide temporary protection to ensure that security windows are without damage at time of Substantial Completion.

3.7 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain operable security windows, and, security windows with transaction drawers.

END OF SECTION 085653

SECTION 087100 - DOOR HARDWARE

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Mechanical door hardware for the following:
 - a. Swinging doors.
 - b. Folding doors.
2. Cylinders for door hardware specified in other Sections.
3. Electrified door hardware.

1.2 COORDINATION

- A. Installation Templates: Distribute for doors, frames, and other work specified to be factory prepared. Check Shop Drawings of other work to confirm that adequate provisions are made for locating and installing door hardware to comply with indicated requirements.
- B. Security: Coordinate installation of door hardware, keying, and access control with Owner's security consultant.
- C. Electrical System Roughing-In: Coordinate layout and installation of electrified door hardware with connections to power supplies and building safety and security systems.

1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.
 1. Conference participants shall include Installer(s), supplier(s), Contractor(s), Architect, Owner, and Owner's security consultant.
- B. Keying Conference: Conduct conference at Project site.
 1. Conference participants shall include Installer's Architectural Hardware Consultant.
 2. Incorporate conference decisions into keying schedule after reviewing door hardware keying system including, but not limited to, the following:
 - a. Flow of traffic and degree of security required.
 - b. Preliminary key system schematic diagram.
 - c. Requirements for key control system.
 - d. Requirements for access control.
 - e. Address for delivery of keys.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
- B. Samples: For each exposed product in each finish specified, in manufacturer's standard size.
 - 1. Tag Samples with full product description to coordinate Samples with door hardware schedule.
- C. Samples for Initial Selection: For each type of exposed finish.
- D. Samples for Verification: For each type of exposed product, in each finish specified.
 - 1. Sample Size: Full-size units or minimum 2-by-4-inch Samples for sheet and 4-inch long Samples for other products.
 - a. Full-size Samples will be returned to Contractor. Units that are acceptable and remain undamaged through submittal, review, and field comparison process may, after final check of operation, be incorporated into the Work, within limitations of keying requirements.
 - 2. Tag Samples with full product description to coordinate Samples with door hardware schedule.
- E. Door Hardware Schedule: Prepared by or under the supervision of Installer's Architectural Hardware Consultant. Coordinate door hardware schedule with doors, frames, and related work to ensure proper size, thickness, hand, function, and finish of door hardware.
 - 1. Submittal Sequence: Submit door hardware schedule concurrent with submissions of Product Data, Samples, and Shop Drawings. Coordinate submission of door hardware schedule with scheduling requirements of other work to facilitate the fabrication of other work that is critical in Project construction schedule.
 - 2. Format: Use same scheduling sequence and format and use same door numbers as in door hardware schedule in the Contract Documents.
 - 3. Content: Include the following information:
 - a. Identification number, location, hand, fire rating, size, and material of each door and frame.
 - b. Locations of each door hardware set, cross-referenced to Drawings on floor plans and to door and frame schedule.
 - c. Complete designations, including name and manufacturer, type, style, function, size, quantity, function, and finish of each door hardware product.
 - d. Fastenings and other installation information.
 - e. Explanation of abbreviations, symbols, and designations contained in door hardware schedule.

- f. Mounting locations for door hardware.
- g. List of related door devices specified in other Sections for each door and frame.

- F. Keying Schedule: After a keying meeting with the owner has taken place prepare a separate keying schedule detailing final instructions. Submit the keying schedule in electronic format. Include keying system explanation, door numbers, key set symbols, hardware set numbers and special instructions. Owner must approve submitted keying schedule prior to the ordering of permanent cylinders/cores.

1.5 INFORMATIONAL SUBMITTALS

- A. Product Test Reports: For compliance with accessibility requirements, for tests performed by manufacturer and witnessed by a qualified testing agency, for door hardware on doors located in accessible routes.
- B. Field quality-control reports.
- C. Sample Warranty: For special warranty.

1.6 CLOSEOUT SUBMITTALS

- A. Maintenance Data: Provide manufacturers operating and maintenance manuals for each item comprising the complete door hardware installation in quantity as required in Division 01, Closeout Submittals.
- B. Schedules: Final door hardware, and, keying schedule.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Door Hardware: Ten (10) extra sets for standard doors..

1.8 QUALITY ASSURANCE

- A. Installer Qualifications: Supplier of products and an employer of workers trained and approved by product manufacturers and of an Architectural Hardware Consultant who is available during the course of the Work to consult Contractor, Architect, and Owner about door hardware and keying.
 - 1. Warehousing Facilities: In Project's vicinity.
 - 2. Scheduling Responsibility: Preparation of door hardware and keying schedule.
- B. Manufacturers Qualifications: Engage qualified manufacturers with a minimum 5 years of documented experience in producing hardware and equipment similar to that indicated for this Project and that have a proven record of successful in-service

performance.

- C. Door Hardware Supplier Qualifications: Experienced commercial door hardware distributors with a minimum 5 years documented experience supplying both mechanical and electromechanical hardware installations comparable in material, design, and extent to that indicated for this Project. Supplier recognized as a factory direct distributor by the manufacturers of the primary materials with a warehousing facility in Project's vicinity. Supplier to have on staff a certified Architectural Hardware Consul

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Inventory door hardware on receipt and provide secure lock-up for door hardware delivered to Project site.
- B. Tag each item or package separately with identification coordinated with the final door hardware schedule, and include installation instructions, templates, and necessary fasteners with each item or package.
- C. Deliver, as applicable, permanent keys, cylinders, cores, access control credentials, software and related accessories directly to Owner via registered mail or overnight package service. Instructions for delivery to the Owner shall be established at the "Keying Conference".

1.10 WARRANTY

- A. Special Warranty: Written warranty, executed by the manufacturer(s), agreeing to repair or replace components of standard hardware that fails in materials and workmanship within specified warranty period after acceptance by the owner..
 - 1. Failures include, but are not limited to, the following:
 - a. Structural failures including excessive deflection, cracking, or breakage.
 - b. Faulty operation of doors and door hardware.
 - c. Deterioration of metals, metal finishes, and other materials beyond normal weathering and use.
 - d. General Warranty: Reference Division 01, General Requirements. Special warranties specified in this Article shall not deprive Owner of other rights Owner may have under other provisions of the Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of the Contract Documents.
 - 2. Warranty Period: Three years from date of Substantial Completion unless otherwise indicated below:
 - a. Electromagnetic, and, Delayed-Egress Locks: Five years from date of Substantial Completion.
 - b. Exit Devices: Two years from date of Substantial Completion.
 - c. Manual Closers: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Fire-Rated Door Assemblies: Where fire-rated doors are indicated, provide door hardware complying with NFPA 80 that is listed and labeled by a qualified testing agency, for fire-protection ratings indicated, based on testing at positive pressure in accordance with NFPA 252 or UL 10C.
- B. Smoke- and Draft-Control Door Assemblies: Where smoke- and draft-control door assemblies are required, provide door hardware that complies with requirements of assemblies tested in accordance with UL 1784 and installed in compliance with NFPA 105.
 - 1. Air Leakage Rate: Maximum air leakage of 0.3 cfm/sq. ft. at the tested pressure differential of 0.3-inch wg of water.
- C. Means of Egress Doors: Latches do not require more than 15 lbf to release the latch. Locks do not require use of a key, tool, or special knowledge for operation.
- D. Accessibility Requirements: For door hardware on doors in an accessible route, comply with the USDOJ's "2010 ADA Standards for Accessible Design".
 - 1. Provide operating devices that do not require tight grasping, pinching, or twisting of the wrist and that operate with a force of not more than 5 lbf.
 - 2. Comply with the following maximum opening-force requirements:
 - a. Interior, Non-Fire-Rated Hinged Doors: 5 lbf applied perpendicular to door.
 - b. Sliding or Folding Doors: 5 lbf applied parallel to door at latch.
 - c. Fire Doors: Minimum opening force allowable by authorities having jurisdiction.
 - 3. Bevel raised thresholds with a slope of not more than 1:2. Provide thresholds not more than 1/2 inch high.
 - 4. Adjust door closer sweep periods so that, from an open position of 90 degrees, the door will take at least 5 seconds to move to a position of 12 degrees from the latch.
 - 5. Adjust spring hinges so that, from an open position of 70 degrees, the door will take at least 1.5 seconds to move to the closed position.

2.2 AUXILIARY LOCKS

- A. Bored Auxiliary Locks: BHMA A156.36: Grade 1 or Grade 2; with strike that suits frame.
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Cal-Royal Products, Inc: Genesys Series or comparable product by one of the following:
 - a. Cal-Royal Products, Inc

- b. STANLEY; dormakaba USA, Inc.
- c. Yale Security Inc; ASSA ABLOY

2.3 LOCK CYLINDERS

- A. Standard Lock Cylinders: BHMA A156.5; Grade 1 or Grade 1A] or Grade 2 permanent cores; face finished to match lockset.
 - 1. Core Type: Interchangeable.
- B. High-Security Lock Cylinders: BHMA A156.30; Grade 1 or Grade 2 or Grade 3 permanent cores that are removable; face finished to match lockset.
 - 1. Type: M, mechanical.
- C. Construction Master Keys: Provide cylinders with feature that permits voiding of construction keys without cylinder removal. Provide 10 construction master keys.
- D. Construction Cores: Provide construction cores that are replaceable by permanent cores. Provide 10 construction master keys.

2.4 SECURITY LOCKS

- A. Contractor to coordinate secured doors and locking system requirements with Owner's security consultant.

2.5 KEYING

- A. Keying System: Factory registered, complying with guidelines in BHMA A156.28, appendix. Provide one extra key blank for each lock.
 - 1. Grand Master Key System: Change keys, a master key, and a grand master key operate cylinders.
 - a. Provide three cylinder change keys and five each of master and grand master keys.
- B. Keys: Brass.

2.6 ACCESSORIES FOR PAIRS OF DOORS

- A. Coordinators: BHMA A156.3; consisting of active-leaf, hold-open lever and inactive-leaf release trigger; fabricated from steel with nylon-coated strike plates; with built-in, adjustable safety release.
- B. Carry-Open Bars: BHMA A156.3; prevent the inactive leaf from opening before the active leaf; provide polished brass or bronze carry-open bars with strike plate for inactive leaves of pairs of doors unless automatic or self-latching bolts are used.

- C. Astragals: BHMA A156.22.

2.7 FABRICATION

- A. Manufacturer's Nameplate: Do not provide products that have manufacturer's name or trade name displayed in a visible location except in conjunction with required fire-rating labels and as otherwise approved by Architect.

- 1. Manufacturer's identification is permitted on rim of lock cylinders only.

- B. Base Metals: Produce door hardware units of base metal indicated, fabricated by forming method indicated, using manufacturer's standard metal alloy, composition, temper, and hardness. Furnish metals of a quality equal to or greater than that of specified door hardware units and BHMA A156.18.

- C. Fasteners: Provide door hardware manufactured to comply with published templates prepared for machine, wood, and sheet metal screws. Provide screws that comply with commercially recognized industry standards for application intended, except aluminum fasteners are not permitted. Provide Phillips flat-head screws with finished heads to match surface of door hardware unless otherwise indicated.

- 1. Concealed Fasteners: For door hardware units that are exposed when door is closed, except for units already specified with concealed fasteners. Do not use through bolts for installation where bolt head or nut on opposite face is exposed unless it is the only means of securely attaching the door hardware. Where through bolts are used on hollow door and frame construction, provide sleeves for each through bolt.

- 2. Fire-Rated Applications:

- a. Wood or Machine Screws: For the following:

- 1) Hinges mortised to doors or frames.
 - 2) Strike plates to frames.
 - 3) Closers to doors and frames.

- b. Steel Through Bolts: For the following unless door blocking is provided:

- 1) Surface hinges to doors.
 - 2) Closers to doors and frames.
 - 3) Surface-mounted exit devices.

- 3. Spacers or Sex Bolts: For through bolting of hollow-metal doors.

- 4. Gasketing Fasteners: Provide noncorrosive fasteners for exterior applications and elsewhere as indicated.

2.8 FINISHES

- A. Provide finishes complying with BHMA A156.18 as indicated in door hardware schedule.

- B. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- C. Appearance of Finished Work: Variations in appearance of abutting or adjacent pieces are acceptable if they are within one-half of the range of approved Samples. Noticeable variations in the same piece are not acceptable. Variations in appearance of other components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine doors and frames, with Installer present, for compliance with requirements for installation tolerances, labeled fire-rated door assembly construction, wall and floor construction, and other conditions affecting performance of the Work.
- B. Examine roughing-in for electrical power systems to verify actual locations of wiring connections before electrified door hardware installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Steel Doors and Frames: For surface-applied door hardware, drill and tap doors and frames in accordance with ANSI/SDI A250.6.
- B. Wood Doors: Comply with door and hardware manufacturers' written instructions.

3.3 INSTALLATION

- A. Mounting Heights: Mount door hardware units at heights to comply with the following unless otherwise indicated or required to comply with governing regulations.
 - 1. Standard Steel Doors and Frames: ANSI/SDI A250.8.
 - 2. Custom Steel Doors and Frames: HMMA 831.
 - 3. Wood Doors: DHI's "Recommended Locations for Architectural Hardware for Wood Flush Doors."
- B. Install each door hardware item to comply with manufacturer's written instructions. Where cutting and fitting are required to install door hardware onto or into surfaces that are later to be painted or finished in another way, coordinate removal, storage, and reinstallation of surface protective trim units with finishing work. Do not install surface-mounted items until finishes have been completed on substrates involved.
 - 1. Set units level, plumb, and true to line and location. Adjust and reinforce attachment substrates as necessary for proper installation and operation.
 - 2. Drill and countersink units that are not factory prepared for anchorage fasteners.

Space fasteners and anchors according to industry standards.

- C. Hinges: Install types and in quantities indicated in door hardware schedule, but not fewer than the number recommended by manufacturer for application indicated or one hinge for every 30 inches of door height, whichever is more stringent, unless other equivalent means of support for door, such as spring hinges or pivots, are provided.
- D. Intermediate Offset Pivots: Where offset pivots are indicated, provide intermediate offset pivots in quantities indicated in door hardware schedule, but not fewer than one intermediate offset pivot per door and one additional intermediate offset pivot for every 30 inches of door height greater than 90 inches.
- E. Lock Cylinders: Install construction cores to secure building and areas during construction period.
 - 1. Replace construction cores with permanent cores as directed by Owner.
 - 2. Furnish permanent cores to Owner for installation.
- F. Key Control System:
 - 1. Key Control Cabinet: Tag keys and place them on markers and hooks in key control system cabinet, as determined by final keying schedule.
 - 2. Key Lock Boxes: Install where indicated or approved by Architect to provide controlled access for fire and medical emergency personnel.
 - 3. Key Control System Software: Set up multiple-index system based on final keying schedule.
- G. Thresholds: Set thresholds for exterior doors and other doors indicated in full bed of sealant complying with requirements specified in Section 079200 "Joint Sealants."
- H. Stops: Provide floor stops for doors unless wall or other type stops are indicated in door hardware schedule. Do not mount floor stops where they will impede traffic.
- I. Perimeter Gasketing: Apply to head and jamb, forming seal between door and frame.
 - 1. Do not notch perimeter gasketing to install other surface-applied hardware.
- J. Meeting Stile Gasketing: Fasten to meeting stiles, forming seal when doors are closed.
- K. Door Bottoms: Apply to bottom of door, forming seal with threshold when door is closed.

3.4 FIELD QUALITY CONTROL

- A. Independent Architectural Hardware Consultant: Engage a qualified independent Architectural Hardware Consultant to perform inspections and to prepare inspection reports.
 - 1. Independent Architectural Hardware Consultant will inspect door hardware and state in each report whether installed work complies with or deviates from

requirements, including whether door hardware is properly installed and adjusted.

3.5 ADJUSTING

- A. Initial Adjustment: Adjust and check each operating item of door hardware and each door to ensure proper operation or function of every unit. Replace units that cannot be adjusted to operate as intended. Adjust door control devices to compensate for final operation of heating and ventilating equipment and to comply with referenced accessibility requirements.
 - 1. Door Closers: Adjust sweep period to comply with accessibility requirements and requirements of authorities having jurisdiction.
 - 2. Spring Hinges: Adjust to achieve positive latching when door is allowed to close freely from an open position of 70 degrees and so that closing time complies with accessibility requirements of authorities having jurisdiction.
 - 3. Electric Strikes: Adjust horizontal and vertical alignment of keeper to properly engage lock bolt.
- B. Occupancy Adjustment: Approximately three months after date of Substantial Completion, Installer's Architectural Hardware Consultant shall examine and readjust each item of door hardware, including adjusting operating forces, as necessary to ensure function of doors, door hardware, and electrified door hardware.

3.6 CLEANING AND PROTECTION

- A. Clean adjacent surfaces soiled by door hardware installation.
- B. Clean operating items as necessary to restore proper function and finish.
- C. Provide final protection and maintain conditions that ensure that door hardware is without damage or deterioration at time of Substantial Completion.

3.7 MAINTENANCE SERVICE

- A. Maintenance Tools and Instructions: Furnish a complete set of specialized tools and maintenance instructions for Owner's continued adjustment, maintenance, and removal and replacement of door hardware.
- B. Maintenance Service: Beginning at Substantial Completion, maintenance service shall include nine months' full maintenance by skilled employees of door hardware Installer. Include quarterly preventive maintenance, repair or replacement of worn or defective components, lubrication, cleaning, and adjusting as required for proper door and door hardware operation. Parts and supplies shall be manufacturer's authorized replacement parts and supplies.

END OF SECTION 087100

SECTION 088000 - GLAZING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Glass products.
2. Laminated glass.
3. Insulating glass.
4. Glazing sealants.
5. Glazing tapes.
6. Miscellaneous glazing materials.

1.2 DEFINITIONS

- A. Glass Manufacturers: Firms that produce primary glass, fabricated glass, or both, as defined in referenced glazing publications.
- B. Glass Thicknesses: Indicated by thickness designations in millimeters in accordance with ASTM C1036.
- C. IBC: International Building Code.
- D. Interspace: Space between lites of an insulating-glass unit.

1.3 COORDINATION

- A. Coordinate glazing channel dimensions to provide necessary bite on glass, minimum edge and face clearances, and adequate sealant thicknesses, with reasonable tolerances to achieve proper safety margins for glazing retention under each design load case, load case combination, and service condition.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Glass Samples: For each type of the following products; 12 inches square.
1. Tinted glass.
 2. Coated glass.
 3. Laminated glass.
 4. Insulating glass.
 5. Spandrel glass.

- C. Glazing Accessory Samples: For colored spacers, in 12-inch lengths.
- D. Glazing Schedule: List glass types and thicknesses for each size opening and location. Use same designations indicated on Drawings.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer, and manufacturers of fabricated glass units.
- B. Product Certificates: For glass and glazing products, from manufacturer.
- C. Preconstruction adhesion and compatibility test report.
- D. Sample Warranties: For special warranties.

1.6 QUALITY ASSURANCE

- A. Fabricated-Glass Manufacturer Qualifications: A qualified manufacturer of fabricated glass units who is approved by primary glass manufacturer.
- B. Installer Qualifications: A qualified glazing contractor for this Project who is certified under the North American Contractor Certification Program (NACC) for Architectural Glass & Metal (AG&M) contractors.
- C. Glass Testing Agency Qualifications: A qualified independent testing agency accredited according to the NFRC CAP 1 Certification Agency Program.
- D. Sealant Testing Agency Qualifications: An independent testing agency qualified according to ASTM C1021 to conduct the testing indicated.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Protect glazing materials in accordance with manufacturer's written instructions. Prevent damage to glass and glazing materials from condensation, temperature changes, direct exposure to sun, or other causes.
- B. Comply with insulating-glass manufacturer's written instructions for venting and sealing units to avoid hermetic seal ruptures due to altitude change.

1.8 FIELD CONDITIONS

- A. Environmental Limitations: Do not proceed with glazing when ambient and substrate temperature conditions are outside limits permitted by glazing material manufacturers and when glazing channel substrates are wet from rain, frost, condensation, or other causes.

1.9 WARRANTY

- A. Manufacturer's Special Warranty for Coated-Glass Products: Manufacturer agrees to replace coated-glass units that deteriorate within specified warranty period. Deterioration of coated glass is defined as defects developed from normal use that are not attributed to glass breakage or to maintaining and cleaning coated glass contrary to manufacturer's written instructions. Defects include peeling, cracking, and other indications of deterioration in coating.
1. Warranty Period: 10 years from date of Substantial Completion.
- B. Manufacturer's Special Warranty for Laminated Glass: Manufacturer agrees to replace laminated-glass units that deteriorate within specified warranty period. Deterioration of laminated glass is defined as defects developed from normal use that are not attributed to glass breakage or to maintaining and cleaning laminated glass contrary to manufacturer's written instructions. Defects include edge separation, delamination materially obstructing vision through glass, and blemishes exceeding those allowed by referenced laminated-glass standard.
1. Warranty Period: 10 years from date of Substantial Completion.
- C. Manufacturer's Special Warranty for Insulating Glass: Manufacturer agrees to replace insulating-glass units that deteriorate within specified warranty period. Deterioration of insulating glass is defined as failure of hermetic seal under normal use that is not attributed to glass breakage or to maintaining and cleaning insulating glass contrary to manufacturer's written instructions. Evidence of failure is obstruction of vision by dust, moisture, or film on interior surfaces of glass.
1. Warranty Period: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Source Limitations for Glass: Obtain tinted and coated glass from single source from single manufacturer.
- B. Source Limitations for Glazing Accessories: For each product and installation method, obtain from single source from single manufacturer.

2.2 PERFORMANCE REQUIREMENTS

- A. General: Installed glazing systems shall withstand normal thermal movement and wind and impact loads (where applicable) without failure, including loss or glass breakage attributable to defective manufacture, fabrication, or installation; failure of sealants or gaskets to remain watertight and airtight; deterioration of glazing materials; or other defects in construction.

- B. Structural Performance: Glazing shall withstand the following design loads within limits and under conditions indicated determined in accordance with the IBC and ASTM E1300:
1. Maximum Lateral Deflection: For glass supported on all four edges, limit center-of-glass deflection at design wind pressure to not more than 1/50 times the short-side length or 1 inch, whichever is less.
 2. Thermal Loads: Design glazing to resist thermal stress breakage induced by differential temperature conditions and limited air circulation within individual glass lites and insulated glazing units.
- C. Safety Glazing: Where safety glazing is indicated, provide glazing that complies with 16 CFR 1201, Category II.
- D. Thermal and Optical Performance Properties: Provide glass with performance properties specified, as indicated in manufacturer's published test data, based on procedures indicated below:
1. For monolithic-glass lites, properties are based on units with lites of thickness indicated.
 2. For laminated-glass lites, properties are based on products of construction indicated.
 3. For insulating-glass units, properties are based on units of thickness indicated for overall unit and for each lite.
 4. U-Factors: Center-of-glazing values, in accordance with NFRC 100 and based on most current non-beta version of LBL's WINDOW computer program, expressed as Btu/sq. ft. x h x deg F.
 5. SHGC and Visible Transmittance: Center-of-glazing values, in accordance with NFRC 200 and based on most current non-beta version of LBL's WINDOW computer program.
 6. Visible Reflectance: Center-of-glazing values, in accordance with NFRC 300.

2.3 GLASS PRODUCTS, GENERAL

- A. Glazing Publications: Comply with published recommendations of glass product manufacturers and organizations below unless more stringent requirements are indicated. See these publications for glazing terms not otherwise defined in this Section or in referenced standards.
1. NGA Publications: "Laminated Glazing Reference Manual" and "Glazing Manual."
 2. IGMA Publication for Insulating Glass: SIGMA TM-3000, "North American Glazing Guidelines for Sealed Insulating Glass Units for Commercial and Residential Use."
- B. Safety Glazing Labeling: Where safety glazing is indicated, permanently mark glazing with certification label of manufacturer. Label shall indicate manufacturer's name, type of glass, thickness, and safety glazing standard with which glass complies.
- C. Insulating-Glass Certification Program: Permanently marked either on spacers or on at

least one component lite of units with appropriate certification label of the IGCC.

- D. Thickness: Where glass thickness is indicated, it is a minimum.
- E. Strength: Where annealed float glass is indicated, provide annealed float glass, heat-strengthened float glass, or fully tempered float glass as needed to comply with "Performance Requirements" Article. Where heat-strengthened float glass is indicated, provide heat-strengthened float glass or fully tempered float glass as needed to comply with "Performance Requirements" Article. Where fully tempered float glass is indicated, provide fully tempered float glass.

2.4 GLASS PRODUCTS

- A. Fully Tempered Float Glass: ASTM C1048, Kind FT (fully tempered), Condition A (uncoated) unless otherwise indicated, Type I, Class 1 (clear) or Class 2 (tinted) as indicated, Quality-Q3.
 - 1. Fabrication Process: By horizontal (roller-hearth) process with roll-wave distortion parallel to bottom edge of glass as installed unless otherwise indicated.
- B. Heat-Strengthened Float Glass: ASTM C1048, Kind HS (heat strengthened), Type I, Condition A (uncoated) unless otherwise indicated, Type I, Class 1 (clear) or Class 2 (tinted) as indicated, Quality-Q3.
 - 1. Fabrication Process: By horizontal (roller-hearth) process with roll-wave distortion parallel to bottom edge of glass as installed unless otherwise indicated.

2.5 INSULATING GLASS

- A. Insulating-Glass Units: Factory-assembled units consisting of sealed lites of glass separated by a dehydrated interspace, qualified in accordance with ASTM E2190.
 - 1. Sealing System: Dual seal, with manufacturer's standard primary and secondary sealants.
 - 2. Desiccant: Molecular sieve or silica gel, or a blend of both.

2.6 GLAZING SEALANTS

- A. General:
 - 1. Compatibility: Compatible with one another and with other materials they contact, including glass products, seals of insulating-glass units, and glazing channel substrates, under conditions of service and application, as demonstrated by sealant manufacturer based on testing and field experience.
 - 2. Suitability: Comply with sealant and glass manufacturers' written instructions for selecting glazing sealants suitable for applications indicated and for conditions existing at time of installation.
 - 3. Colors of Exposed Glazing Sealants: As selected by Architect from

manufacturer's full range of industry colors.

2.7 GLAZING TAPES

- A. Back-Bedding Mastic Glazing Tapes: Preformed, butyl-based, 100 percent solids elastomeric tape; non-staining and nonmigrating in contact with nonporous surfaces; with or without spacer rod as recommended in writing by tape and glass manufacturers for application indicated; and complying with ASTM C1281 and AAMA 800 for products indicated below:
 - 1. AAMA 806.3 tape, for glazing applications in which tape is subject to continuous pressure.
 - 2. AAMA 807.3 tape, for glazing applications in which tape is not subject to continuous pressure.
- B. Expanded Cellular Glazing Tapes: Closed-cell, PVC foam tapes; factory coated with adhesive on both surfaces; and complying with AAMA 800 for the following types:
 - 1. AAMA 810.1, Type 1, for glazing applications in which tape acts as primary sealant.
 - 2. AAMA 810.1, Type 2, for glazing applications in which tape is used in combination with a full bead of liquid sealant.

2.8 MISCELLANEOUS GLAZING MATERIALS

- A. General: Provide products of material, size, and shape complying with referenced glazing standard, recommended in writing by manufacturers of glass and other glazing materials for application indicated, and with a proven record of compatibility with surfaces contacted in installation.
- B. Cleaners, Primers, and Sealers: Types recommended by sealant or gasket manufacturer.
- C. Setting Blocks:
 - 1. Elastomeric with Shore A durometer hardness of 85, plus or minus 5.
 - 2. Type recommended in writing by sealant or glass manufacturer.
- D. Spacers:
 - 1. Elastomeric blocks or continuous extrusions of hardness required by glass manufacturer to maintain glass lites in place for installation indicated.
 - 2. Type recommended in writing by sealant or glass manufacturer.
- E. Edge Blocks:
 - 1. Elastomeric with Shore A durometer hardness per manufacturer's written instructions.
 - 2. Type recommended in writing by sealant or glass manufacturer.

- F. Cylindrical Glazing Sealant Backing: ASTM C1330, Type O (open-cell material), of size and density to control glazing sealant depth and otherwise produce optimum glazing sealant performance.

2.9 FABRICATION OF GLAZING UNITS

- A. Fabricate glazing units in sizes required to fit openings indicated for Project, with edge and face clearances, edge and surface conditions, and bite complying with written instructions of product manufacturer and referenced glazing publications, to comply with system performance requirements.
 - 1. Allow for thermal movements from ambient and surface temperature changes acting on glass framing members and glazing components.
 - a. Temperature Change: 120 deg F, ambient; 180 deg F, material surfaces.
- B. Clean-cut or flat-grind vertical edges of butt-glazed monolithic lites to produce square edges with slight chamfers at junctions of edges and faces.
- C. Grind smooth and polish exposed glass edges and corners.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine framing, glazing channels, and stops, with Installer present, for compliance with the following:
 - 1. Manufacturing and installation tolerances, including those for size, squareness, and offsets at corners.
 - 2. Presence and functioning of weep systems.
 - 3. Minimum required face and edge clearances.
 - 4. Effective sealing between joints of glass-framing members.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean glazing channels and other framing members receiving glass immediately before glazing. Remove coatings not firmly bonded to substrates.
- B. Examine glazing units to locate exterior and interior surfaces. Label or mark units as needed so that exterior and interior surfaces are readily identifiable. Do not use materials that leave visible marks in the completed Work.

3.3 GLAZING, GENERAL

- A. Comply with combined written instructions of manufacturers of glass, sealants, gaskets, and other glazing materials, unless more stringent requirements are indicated, including those in referenced glazing publications.
- B. Protect glass edges from damage during handling and installation. Remove damaged glass from Project site and legally dispose of off Project site. Damaged glass includes glass with edge damage or other imperfections that, when installed, could weaken glass, impair performance, or impair appearance.
- C. Apply primers to joint surfaces where required for adhesion of sealants, as determined by preconstruction testing.
- D. Install setting blocks in sill rabbets, sized and located to comply with referenced glazing publications, unless otherwise required by glass manufacturer. Set blocks in thin course of compatible sealant suitable for heel bead.
- E. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.
- F. Provide spacers for glass lites where length plus width is larger than 50 inches.
 - 1. Locate spacers directly opposite each other on both inside and outside faces of glass. Install correct size and spacing to preserve required face clearances, unless gaskets and glazing tapes are used that have demonstrated ability to maintain required face clearances and to comply with system performance requirements.
 - 2. Provide 1/8-inch- minimum bite of spacers on glass and use thickness equal to sealant width. With glazing tape, use thickness slightly less than final compressed thickness of tape.
- G. Provide edge blocking where indicated or needed to prevent glass lites from moving sideways in glazing channel, as recommended in writing by glass manufacturer and in accordance with requirements in referenced glazing publications.
- H. Set glass lites in each series with uniform pattern, draw, bow, and similar characteristics.
- I. Set glass lites with proper orientation so that coatings face exterior or interior as specified.
- J. Where wedge-shaped gaskets are driven into one side of channel to pressurize sealant or gasket on opposite side, provide adequate anchorage so gasket cannot walk out when installation is subjected to movement.
- K. Square cut wedge-shaped gaskets at corners and install gaskets in a manner recommended by gasket manufacturer to prevent corners from pulling away; seal corner joints and butt joints with sealant recommended in writing by gasket manufacturer.

3.4 TAPE GLAZING

- A. Position tapes on fixed stops so that, when compressed by glass, their exposed edges are flush with or protrude slightly above sightline of stops.
- B. Install tapes continuously, but not necessarily in one continuous length. Do not stretch tapes to make them fit opening.
- C. Cover vertical framing joints by applying tapes to heads and sills first, then to jambs. Cover horizontal framing joints by applying tapes to jambs, then to heads and sills.
- D. Place joints in tapes at corners of opening with adjoining lengths butted together, not lapped. Seal joints in tapes with compatible sealant approved by tape manufacturer.
- E. Do not remove release paper from tape until right before each glazing unit is installed.
- F. Apply heel bead of elastomeric sealant.
- G. Center glass lites in openings on setting blocks, and press firmly against tape by inserting dense compression gaskets formed and installed to lock in place against faces of removable stops. Start gasket applications at corners and work toward centers of openings.
- H. Apply cap bead of elastomeric sealant over exposed edge of tape.

3.5 GASKET GLAZING (DRY)

- A. Cut compression gaskets to lengths recommended by gasket manufacturer to fit openings exactly, with allowance for stretch during installation.
- B. Insert soft compression gasket between glass and frame or fixed stop so it is securely in place with joints miter cut and bonded together at corners.
- C. Installation with Drive-in Wedge Gaskets: Center glass lites in openings on setting blocks, and press firmly against soft compression gasket by inserting dense compression gaskets formed and installed to lock in place against faces of removable stops. Start gasket applications at corners and work toward centers of openings. Compress gaskets to produce a weathertight seal without developing bending stresses in glass. Seal gasket joints with sealant recommended in writing by gasket manufacturer.
- D. Installation with Pressure-Glazing Stops: Center glass lites in openings on setting blocks, and press firmly against soft compression gasket. Install dense compression gaskets and pressure-glazing stops, applying pressure uniformly to compression gaskets. Compress gaskets to produce a weathertight seal without developing bending stresses in glass. Seal gasket joints with sealant recommended in writing by gasket manufacturer.
- E. Install gaskets so they protrude past face of glazing stops.

3.6 SEALANT GLAZING (WET)

- A. Install continuous spacers, or spacers combined with cylindrical sealant backing, between glass lites and glazing stops to maintain glass face clearances and to prevent sealant from extruding into glass channel and blocking weep systems until sealants cure. Secure spacers or spacers and backings in place and in position to control depth of installed sealant relative to edge clearance for optimum sealant performance.
- B. Force sealants into glazing channels to eliminate voids and to ensure complete wetting or bond of sealant to glass and channel surfaces.
- C. Tool exposed surfaces of sealants to provide a substantial wash away from glass.

3.7 CLEANING AND PROTECTION

- A. Immediately after installation, remove nonpermanent labels and clean surfaces.
- B. Protect glass from contact with contaminating substances resulting from construction operations. Examine glass surfaces adjacent to or below exterior concrete and other masonry surfaces at frequent intervals during construction, but not less than once a month, for buildup of dirt, scum, alkaline deposits, or stains.
 - 1. If, despite such protection, contaminating substances do contact with glass, remove substances immediately as recommended in writing by glass manufacturer. Remove and replace glass that cannot be cleaned without damage to coatings.
- C. Remove and replace glass that is damaged during construction period.
- D. Wash glass on both exposed surfaces not more than four days before date scheduled for inspections that establish date of Substantial Completion. Wash glass as recommended in writing by glass manufacturer.

END OF SECTION 088000

SECTION 092900 - GYPSUM BOARD

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Interior gypsum board.
2. Tile backing panels.

1.2 ACTION SUBMITTALS

A. Product Data: For the following:

1. Gypsum wallboard.
2. Gypsum board, Type X.
3. Gypsum ceiling board.
4. Gypsum board, Type C.
5. Water-resistant gypsum backing board.

B. Shop Drawings: Show locations and installation of control and expansion joints, including plans, elevations, sections, details of components, and attachments to other work.

C. Samples: For the following products:

1. Trim Accessories: Full-size Sample in 12-inch- long length for each trim accessory indicated.
2. Textured Finishes: Manufacturer's standard size for each textured finish indicated and on same backing indicated for Work.

1.3 DELIVERY, STORAGE AND HANDLING

A. Store materials inside under cover and keep them dry and protected against weather, condensation, direct sunlight, construction traffic, and other potential causes of damage. Stack panels flat and supported on risers on a flat platform to prevent sagging.

1.4 FIELD CONDITIONS

A. Environmental Limitations: Comply with ASTM C840 requirements or gypsum board manufacturer's written instructions, whichever are more stringent.

B. Do not install paper-faced gypsum panels until installation areas are enclosed and conditioned.

- C. Do not install panels that are wet, moisture damaged, and mold damaged.
 - 1. Indications that panels are wet, or moisture damaged include, but are not limited to, discoloration, sagging, or irregular shape.
 - 2. Indications that panels are mold damaged include, but are not limited to, fuzzy or splotchy surface contamination and discoloration.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Obtain each type of gypsum panel and joint finishing material from single source with resources to provide products of consistent quality in appearance and physical properties.

2.2 PERFORMANCE REQUIREMENTS

- A. Fire-Resistance-Rated Assemblies: For fire-resistance-rated assemblies, provide materials and construction identical to those tested in assembly indicated according to ASTM E119 by an independent testing agency.
- B. STC-Rated Assemblies: For STC-rated assemblies, provide materials and construction identical to those tested in assembly indicated according to ASTM E90 and classified according to ASTM E413 by an independent testing agency.

2.3 GYPSUM BOARD, GENERAL

- A. Size: Provide maximum lengths and widths available that will minimize joints in each area and that correspond with support system indicated.

2.4 INTERIOR GYPSUM BOARD

- A. Gypsum Wallboard: ASTM C1396/C1396M.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. American Gypsum
 - b. Certainteed; Saint-Gobain North America
 - c. Georgia-Pacific Gypsum LLC
 - d. Gold Bond Building Products, LLC provided by National Gypsum Company
 - 2. Thickness: 1/2 inch.
 - 3. Long Edges: Tapered.
- B. Gypsum Board, Type X: ASTM C1396/C1396M.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. American Gypsum: FireBloc® Type X Gypsum Wallboard
 - b. CertainTeed; Saint-Gobain North America: CertainTeed Type X Gypsum Board
 - c. USG Corporation: USG Sheetrock® Brand Firecode® X Gypsum Panels
2. Thickness: 5/8 inch.
3. Long Edges: Tapered.

C. Gypsum Ceiling Board: ASTM C1396/C1396M.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. American Gypsum: 1/2" Interior Ceiling Board
 - b. CertainTeed; Saint-Gobain North America: CertainTeed Interior Ceiling Gypsum Board
 - c. CertainTeed; Saint-Gobain North America: ProRoc Interior Ceiling
 - d. Gold Bond Building Products, LLC provided by National Gypsum Company: Gold Bond® High Strength LITE® Gypsum Board
2. Thickness: 1/2 inch.
3. Long Edges: Tapered.

2.5 SPECIALTY GYPSUM BOARD

A. Gypsum Board, Type C: ASTM C1396/C1396M. Manufactured to have increased fire-resistive capability.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. American Gypsum: FireBloc® Type C Gypsum Wallboard
 - b. CertainTeed; Saint-Gobain North America: CertainTeed Type C Gypsum Board
 - c. Gold Bond Building Products, LLC provided by National Gypsum Company
 - d. Gold Bond Building Products, LLC provided by National Gypsum Company: Gold Bond® Fire-Shield C™ 5/8" Gypsum Board
 - e. USG Corporation: USG Sheetrock® Brand Firecode® C Gypsum Panels
2. Thickness: As required by fire-resistance-rated assembly indicated on Drawings.
3. Long Edges: Tapered.

2.6 TILE BACKING PANELS

- A. Water-Resistant Gypsum Backing Board: ASTM C1396/C1396M, with manufacturer's standard edges.
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide CertainTeed; Saint-Gobain North America: CertainTeed Diamondback Tile Backer or comparable product by one of the following:
 - a. American Gypsum
 - b. Gold Bond Building Products, LLC provided by National Gypsum Company
 - c. USG Corporation
 - 2. Core: As indicated on Drawings.

2.7 JOINT TREATMENT MATERIALS

- A. General: Comply with ASTM C475/C475M.
- B. Joint Tape:
 - 1. Interior Gypsum Board: Paper.
 - 2. Exterior Gypsum Soffit Board: Paper.
 - 3. Glass-Mat Gypsum Sheathing Board: 10-by-10 glass mesh.
 - 4. Tile Backing Panels: As recommended by panel manufacturer.
- C. Joint Compound for Interior Gypsum Board: For each coat, use formulation that is compatible with other compounds applied on previous or for successive coats.
 - 1. Prefilling: At open joints and damaged surface areas, use setting-type taping compound.
 - 2. Embedding and First Coat: For embedding tape and first coat on joints, fasteners, and trim flanges, use compound.
 - a. Use setting-type compound for installing paper-faced metal trim accessories.
 - 3. Fill Coat: For second coat, use sandable topping compound.
 - 4. Finish Coat: For third coat, use sandable topping compound.
 - 5. Skim Coat: For final coat of Level 5 finish, use, sandable topping compound.
- D. Joint Compound for Exterior Applications:
 - 1. Exterior Gypsum Soffit Board: Use setting-type taping compound and setting-type, sandable topping compound.
 - 2. Glass-Mat Gypsum Sheathing Board: As recommended by sheathing board manufacturer.
- E. Joint Compound for Tile Backing Panels:
 - 1. Glass-Mat, Water-Resistant Backing Panel: As recommended by backing panel

manufacturer.

2. Cementitious Backer Units: As recommended by backer unit manufacturer.
3. Water-Resistant Gypsum Backing Board: Use setting-type taping compound and setting-type, sandable topping compound.

2.8 AUXILIARY MATERIALS

- A. Provide auxiliary materials that comply with referenced installation standards and manufacturer's written instructions.
- B. Laminating Adhesive: Adhesive or joint compound recommended for directly adhering gypsum panels to continuous substrate.
 1. Adhesives shall have a VOC content of 50 g/L or less.
 2. Adhesive shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
 3. Adhesive shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
 4. Adhesive shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers." Formaldehyde emissions shall not exceed 9 mcg/cu. m or 7 ppb, whichever is less.
 5. Adhesive shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
 6. Adhesive shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers." The building concentration of formaldehyde shall not exceed half of the indoor recommended exposure limit or 33 mcg/cu. m and that of acetaldehyde shall not exceed 9 mcg/cu. m.
- C. Steel Drill Screws: ASTM C1002 unless otherwise indicated.
 1. Use screws complying with ASTM C954 for fastening panels to steel members from 0.033 to 0.112 inch thick.
 2. For fastening cementitious backer units, use screws of type and size recommended by panel manufacturer.
- D. Sound-Attenuation Blankets: ASTM C665, Type I (blankets without membrane facing) produced by combining thermosetting resins with mineral fibers manufactured from glass, slag wool, or rock wool.
 1. Fire-Resistance-Rated Assemblies: Comply with mineral-fiber requirements of

assembly.

- E. Acoustical Sealant: As specified in Section 079219 "Acoustical Joint Sealants."
 - 1. Sealant shall have a VOC content of 250 g/L or less.
 - 2. Sealant shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
 - 3. Sealant shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
 - 4. Sealant shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers." Formaldehyde emissions shall not exceed 9 mcg/cu. m or 7 ppb, whichever is less.
 - 5. Sealant shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
 - 6. Sealant shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers." The building concentration of formaldehyde shall not exceed half of the indoor recommended exposure limit, or 33 mcg/cu. m, and that of acetaldehyde shall not exceed 9 mcg/cu. m.
- F. Thermal Insulation: As specified in Section 072100 "Thermal Insulation."
- G. Vapor Retarder: As specified in Section 072600 "Vapor Retarders."

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and substrates including welded hollow-metal frames and support framing, with Installer present, for compliance with requirements and other conditions affecting performance of the Work.
- B. Examine panels before installation. Reject panels that are wet, moisture damaged, and mold damaged.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION AND FINISHING OF PANELS, GENERAL

- A. Comply with ASTM C840.
- B. Install ceiling panels across framing to minimize the number of abutting end joints and to avoid abutting end joints in central area of each ceiling. Stagger abutting end joints of adjacent panels not less than one framing member.
- C. Install panels with face side out. Butt panels together for a light contact at edges and ends with not more than 1/16 inch of open space between panels. Do not force into place.
- D. Locate edge and end joints over supports, except in ceiling applications where intermediate supports or gypsum board back-blocking is provided behind end joints. Do not place tapered edges against cut edges or ends. Stagger vertical joints on opposite sides of partitions. Do not make joints other than control joints at corners of framed openings.
- E. Form control and expansion joints with space between edges of adjoining gypsum panels.
- F. Cover both faces of support framing with gypsum panels in concealed spaces (above ceilings, etc.), except in chases braced internally.
 - 1. Unless concealed application is indicated or required for sound, fire, air, or smoke ratings, coverage may be accomplished with scraps of not less than 8 sq. ft. in area.
 - 2. Fit gypsum panels around ducts, pipes, and conduits.
 - 3. Where partitions intersect structural members projecting below underside of floor/roof slabs and decks, cut gypsum panels to fit profile formed by structural members; allow 1/4- to 3/8-inch- wide joints to install sealant.
- G. Isolate perimeter of gypsum board applied to non-load-bearing partitions at structural abutments. Provide 1/4- to 1/2-inch- wide spaces at these locations and trim edges with edge trim where edges of panels are exposed. Seal joints between edges and abutting structural surfaces with acoustical sealant.
- H. Attachment to Steel Framing: Attach panels so leading edge or end of each panel is attached to open (unsupported) edges of stud flanges first.
- I. Wood Framing: Install gypsum panels over wood framing, with floating internal corner construction. Do not attach gypsum panels across the flat grain of wide-dimension lumber, including floor joists and headers. Float gypsum panels over these members or provide control joints to counteract wood shrinkage.
- J. STC-Rated Assemblies: Seal construction at perimeters, behind control joints, and at openings and penetrations with a continuous bead of acoustical sealant. Install acoustical sealant at both faces of partitions at perimeters and through penetrations. Comply with ASTM C919 and with manufacturer's written instructions for locating edge trim and closing off sound-flanking paths around or through assemblies, including sealing partitions above acoustical ceilings.

- K. Install sound attenuation blankets before installing gypsum panels unless blankets are readily installed after panels have been installed on one side.

3.3 INSTALLATION OF INTERIOR GYPSUM BOARD

- A. Install interior gypsum board in the following locations:

1. Wallboard Type: As indicated on Drawings.
2. Type X: As indicated on Drawings.
3. Ceiling Type: As indicated on Drawings.
4. Impact-Resistant Type: As indicated on Drawings.
5. Mold-Resistant Type: As indicated on Drawings.
6. Type C: As indicated on Drawings.
7. Acoustically Enhanced Type: As indicated on Drawings.
8. Skim-Coated Type: As indicated on Drawings.

- B. Single-Layer Application:

1. On ceilings, apply gypsum panels before wall/partition board application to greatest extent possible and at right angles to framing unless otherwise indicated.
2. On partitions/walls, apply gypsum panels vertically (parallel to framing) unless otherwise indicated or required by fire-resistance-rated assembly, and minimize end joints.
 - a. Stagger abutting end joints not less than one framing member in alternate courses of panels.
 - b. At stairwells and other high walls, install panels horizontally unless otherwise indicated or required by fire-resistance-rated assembly.
3. On Z-shaped furring members, apply gypsum panels vertically (parallel to framing) with no end joints. Locate edge joints over furring members.
4. Fastening Methods: Apply gypsum panels to supports with steel drill screws.

- C. Multilayer Application:

1. On ceilings, apply gypsum board indicated for base layers before applying base layers on walls/partitions; apply face layers in same sequence. Apply base layers at right angles to framing members and offset face-layer joints one framing member, 16 inches minimum, from parallel base-layer joints, unless otherwise indicated or required by fire-resistance-rated assembly.
2. On partitions/walls, apply gypsum board indicated for base layers and face layers vertically (parallel to framing) with joints of base layers located over stud or furring member and face-layer joints offset at least one stud or furring member with base-layer joints unless otherwise indicated or required by fire-resistance-rated assembly. Stagger joints on opposite sides of partitions.
3. On Z-shaped furring members, apply base layer vertically (parallel to framing) and face layer either vertically (parallel to framing) or horizontally (perpendicular to framing) with vertical joints offset at least one furring member. Locate edge joints of base layer over furring members.

4. Fastening Methods: Fasten base layers and face layers separately to supports with screws.
- D. Laminating to Substrate: Where gypsum panels are indicated as directly adhered to a substrate (other than studs, joists, furring members, or base layer of gypsum board), comply with gypsum board manufacturer's written instructions and temporarily brace or fasten gypsum panels until fastening adhesive has set.
 - E. Curved Surfaces:
 1. Install panels horizontally (perpendicular to supports) and unbroken, to extent possible, across curved surface plus 12-inch- long straight sections at ends of curves and tangent to them.
 2. For double-layer construction, fasten base layer to studs with screws 16 inches o.c. Center gypsum board face layer over joints in base layer, and fasten to studs with screws spaced 12 inches o.c.
- 3.4 INSTALLATION OF EXTERIOR GYPSUM PANELS FOR CEILINGS AND SOFFITS
- A. Apply panels perpendicular to supports, with end joints staggered and located over supports.
 1. Install with 1/4-inch open space where panels abut other construction or structural penetrations.
 2. Fasten with corrosion-resistant screws.
- 3.5 INSTALLATION OF TILE BACKING PANELS
- A. Glass-Mat, Water-Resistant Backing Panels: Comply with manufacturer's written installation instructions and install at locations indicated to receive tile. Install with 1/4-inch gap where panels abut other construction or penetrations.
 - B. Cementitious Backer Units: ANSI A108.11, at showers, tubs, and where indicated on Drawings and locations indicated to receive tile.
 - C. Water-Resistant Backing Board: Install where indicated with 1/4-inch gap where panels abut other construction or penetrations.
 - D. Where tile backing panels abut other types of panels in same plane, shim surfaces to produce a uniform plane across panel surfaces.
- 3.6 FINISHING OF GYPSUM BOARD
- A. General: Treat gypsum board joints, interior angles, edge trim, control joints, penetrations, fastener heads, surface defects, and elsewhere as required to prepare gypsum board surfaces for decoration. Promptly remove residual joint compound from adjacent surfaces.
 - B. Prefill open joints and damaged surface areas.

- C. Apply joint tape over gypsum board joints, except for trim products specifically indicated as not intended to receive tape.
- D. Gypsum Board Finish Levels: As indicated in drawings.
- E. Glass-Mat Gypsum Sheathing Board: Finish according to manufacturer's written instructions for use as exposed soffit board.
- F. Glass-Mat Faced Panels: Finish according to manufacturer's written instructions.
- G. Cementitious Backer Units: Finish according to manufacturer's written instructions.

3.7 PROTECTION

- A. Protect adjacent surfaces from drywall compound and promptly remove from floors and other non-drywall surfaces. Repair surfaces stained, marred, or otherwise damaged during drywall application.
- B. Protect installed products from damage from weather, condensation, direct sunlight, construction, and other causes during remainder of the construction period.
- C. Remove and replace panels that are wet, moisture damaged, and mold damaged.
 - 1. Indications that panels are wet, or moisture damaged include, but are not limited to, discoloration, sagging, or irregular shape.
 - 2. Indications that panels are mold damaged include, but are not limited to, fuzzy or splotchy surface contamination and discoloration.

END OF SECTION 092900

SECTION 093013 - CERAMIC TILING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Tile for wall applications.
 - 2. Tile for floor applications.
 - 3. Stone thresholds.
 - 4. Non ceramic trim.
 - 5. Tile backing panels.

1.2 DEFINITIONS

- A. General: Definitions in the ANSI A108 series of tile installation standards and in ANSI A137.1 apply to Work of this Section unless otherwise specified.
- B. Face Size: Actual tile size, excluding spacer lugs.
- C. Module Size: Actual tile size plus joint width indicated.

1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.
 - 1. Review requirements in ANSI A108.01 for substrates and for preparation by other trades.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: Show locations of each type of tile and tile pattern. Show widths, details, and locations of expansion, contraction, control, and isolation joints in tile substrates and finished tile surfaces.
- C. Samples for Initial Selection: For tile, grout, and accessories involving color selection.
- D. Samples for Verification:
 - 1. Assembled samples mounted on a rigid panel, with grouted joints, for each type and composition of tile and for each color and finish required. Make samples at least 12 inches square, but not fewer than four tiles. Use grout of type and in color or colors approved for completed Work.

2. Full-size units of each type of trim and accessory for each color and finish required.
3. Stone thresholds in 6-inch lengths.
4. Metal edge strips in 6-inch lengths.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Master Grade Certificates: For each shipment, type, and composition of tile, signed by tile manufacturer and Installer.
- C. Product Certificates: For each type of product.
- D. Product Test Reports: For tile-setting and -grouting products.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match and are from same production runs as products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 1. Tile and Trim Units: Furnish quantity of full-size units equal to 3 percent of amount installed for each type, composition, color, pattern, and size indicated.
 2. Grout: Furnish quantity of grout equal to 3 percent of amount installed for each type, composition, and color indicated.

1.7 QUALITY ASSURANCE

- A. Installer Qualifications:
 1. Installer is a Five-Star member of the National Tile Contractors Association, or, a Trowel of Excellence member of the Tile Contractors' Association of America.
 2. Installer's supervisor for Project holds the International Masonry Institute's Foreman Certification.
 3. Installer employs only Ceramic Tile Education Foundation Certified Installers, or, installers recognized by the U.S. Department of Labor as Journeyman Tile Layers for Project.
 4. Installer employs at least one installer for Project that has completed the Advanced Certification for Tile Installers (ACT) certification for installation of mud floors, mud walls, membranes, shower receptors, gauged porcelain tile/gauged porcelain tile panels and slabs, and, large format tile.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Deliver and store packaged materials in original containers with seals unbroken and labels intact until time of use. Comply with requirements in ANSI A137.1 for labeling tile packages.

- B. Store tile and cementitious materials on elevated platforms, under cover, and in a dry location.
- C. Store aggregates where grading and other required characteristics can be maintained and contamination can be avoided.
- D. Store liquid materials in unopened containers and protected from freezing.

1.9 FIELD CONDITIONS

- A. Environmental Limitations: Do not install tile until construction in spaces is complete and ambient temperature and humidity conditions are maintained at the levels indicated in referenced standards and manufacturer's written instructions.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Source Limitations for Tile: Obtain tile of each type and color or finish from single source or producer.
 - 1. Obtain tile of each type and color or finish from same production run and of consistent quality in appearance and physical properties for each contiguous area.
- B. Source Limitations for Setting and Grouting Materials: Obtain ingredients of a uniform quality for each mortar, adhesive, and grout component from single manufacturer and each aggregate from single source or producer.
 - 1. Obtain setting and grouting materials, except for unmodified Portland cement and aggregate, from single manufacturer.
 - 2. Obtain waterproof membrane, except for sheet products, from manufacturer of setting and grouting materials.
- C. Source Limitations for Other Products: Obtain each of the following products specified in this Section from a single manufacturer:
 - 1. Stone thresholds.
 - 2. Waterproof membrane.
 - 3. Crack isolation membrane.
 - 4. Cementitious backer units.

2.2 PRODUCTS, GENERAL

- A. As indicated on finish schedule.
- B. ANSI Ceramic Tile Standard: Provide tile that complies with ANSI A137.1 for types, compositions, and other characteristics indicated.

1. Provide tile complying with Standard grade requirements.
- C. ANSI Standards for Tile Installation Materials: Provide materials complying with ANSI A108.02, ANSI standards referenced in other Part 2 articles, ANSI standards referenced by TCNA installation methods specified in tile installation schedules, and other requirements specified.
 - D. Factory Blending: For tile exhibiting color variations within ranges, blend tile in factory and package so tile units taken from one package show same range in colors as those taken from other packages and match approved Samples.
 - E. Mounting: For factory-mounted tile, provide back- or edge-mounted tile assemblies as standard with manufacturer unless otherwise indicated.
 1. Where tile is indicated for installation in wet areas, do not use back- or edge-mounted tile assemblies unless tile manufacturer specifies in writing that this type of mounting is suitable for installation indicated and has a record of successful in-service performance.

2.3 THRESHOLDS

- A. General: Fabricate to sizes and profiles indicated or required to provide transition between adjacent floor finishes.
 1. Bevel edges at 1:2 slope, with lower edge of bevel aligned with or up to 1/16 inch above adjacent floor surface. Finish bevel to match top surface of threshold. Limit height of threshold to 1/2 inch or less above adjacent floor surface.
- B. Granite Thresholds: ASTM C615/C615M, with honed finish.
 1. Description:
 - a. Uniform, medium-grained, gray stone without veining.
- C. Slate Thresholds: ASTM C629/C629M, Classification I Exterior, with fine, even grain and honed finish.
 1. Description:
 - a. Uniform, gray stone and unfading.

2.4 WATERPROOF MEMBRANES

- A. General: Manufacturer's standard product that complies with ANSI A118.10 and is recommended by the manufacturer for the application indicated. Include reinforcement and accessories recommended by manufacturer.

2.5 MISCELLANEOUS MATERIALS

- A. Trowel-able Under-layments and Patching Compounds: Latex-modified, Portland cement-based formulation provided or approved by manufacturer of tile-setting materials for installations indicated.
- B. Vapor-Retarder Membrane: Polyethylene sheeting, ASTM D4397, 4.0 mils thick.
- C. Tile Cleaner: A neutral cleaner capable of removing soil and residue without harming tile and grout surfaces, specifically approved for materials and installations indicated by tile and grout manufacturers.

2.6 MIXING MORTARS AND GROUT

- A. Mix mortars and grouts to comply with referenced standards and mortar and grout manufacturers' written instructions.
- B. Add materials, water, and additives in accurate proportions.
- C. Obtain and use type of mixing equipment, mixer speeds, mixing containers, mixing time, and other procedures to produce mortars and grouts of uniform quality with optimum performance characteristics for installations indicated.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions where tile will be installed, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
 - 1. Verify that substrates for setting tile are firm; dry; clean; free of coatings that are incompatible with tile-setting materials, including curing compounds and other substances that contain soap, wax, oil, or silicone; and comply with flatness tolerances required by ANSI A108.01 for installations indicated.
 - 2. Verify that concrete substrates for tile floors installed with adhesives, bonded mortar bed, or, thin-set mortar comply with surface finish requirements in ANSI A108.01 for installations indicated.
 - a. Verify that surfaces that received a steel trowel finish have been mechanically scarified.
 - b. Verify that protrusions, bumps, and ridges have been removed by sanding or grinding.
 - 3. Verify that installation of grounds, anchors, recessed frames, electrical and mechanical units of work, and similar items located in or behind tile has been completed.
 - 4. Verify that joints and cracks in tile substrates are coordinated with tile joint

locations; if not coordinated, adjust joint locations in consultation with Architect.

- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Fill cracks, holes, and depressions in concrete substrates for tile floors installed with adhesives, or thinset mortar with trowel-able leveling and patching compound specifically recommended by tile-setting material manufacturer.
- B. Where indicated, prepare substrates to receive waterproof membrane by applying a reinforced mortar bed that complies with ANSI A108.1A and is sloped 1/4 inch per foot toward drains.
- C. Blending: For tile exhibiting color variations, verify that tile has been factory blended and packaged so tile units taken from one package show same range of colors as those taken from other packages and match approved Samples. If not factory blended, either return to manufacturer or blend tiles at Project site before installing.

3.3 INSTALLATION OF CERAMIC TILE

- A. Comply with TCNA's "Handbook for Ceramic, Glass, and Stone Tile Installation" for TCNA installation methods specified in tile installation schedules. Comply with parts of the ANSI A108 series "Specifications for Installation of Ceramic Tile" that are referenced in TCNA installation methods, specified in tile installation schedules, and apply to types of setting and grouting materials used.
 - 1. For the following installations, follow procedures in the ANSI A108 series of tile installation standards for providing 95 percent mortar coverage:
 - a. Exterior tile floors.
 - b. Tile floors in wet areas.
 - c. Tile swimming pool decks.
 - d. Tile floors in laundries.
 - e. Tile floors consisting of tiles 8 by 8 inches or larger.
 - f. Tile floors consisting of rib-backed tiles.
- B. Extend tile work into recesses and under or behind equipment and fixtures to form complete covering without interruptions unless otherwise indicated. Terminate work neatly at obstructions, edges, and corners without disrupting pattern or joint alignments.
- C. Accurately form intersections and returns. Perform cutting and drilling of tile without marring visible surfaces. Carefully grind cut edges of tile abutting trim, finish, or built-in items for straight aligned joints. Fit tile closely to electrical outlets, piping, fixtures, and other penetrations so plates, collars, or covers overlap tile.
- D. Provide manufacturer's standard trim shapes where necessary to eliminate exposed tile edges.

- E. Where accent tile differs in thickness from field tile, vary setting-bed thickness so that tiles are flush.
- F. Jointing Pattern: Lay tile in grid pattern unless otherwise indicated. Lay out tile work and center tile fields in both directions in each space or on each wall area. Lay out tile work to minimize the use of pieces that are less than half of a tile. Provide uniform joint widths unless otherwise indicated.
 - 1. For tile mounted in sheets, make joints between tile sheets same width as joints within tile sheets so joints between sheets are not apparent in finished work.
 - 2. Where adjoining tiles on floor, base, walls, or trim are specified or indicated to be same size, align joints.
 - 3. Where tiles are specified or indicated to be whole integer multiples of adjoining tiles on floor, base, walls, or trim, align joints unless otherwise indicated.
- G. Joint Widths: Unless otherwise indicated, install tile with the following joint widths:
 - 1. Ceramic Mosaic Tile: 1/16 inch.
 - 2. Quarry Tile: 1/4 inch.
 - 3. Pressed Floor Tile: 1/4 inch.
 - 4. Glazed Wall Tile: 1/16 inch.
 - 5. Porcelain Tile: 1/4 inch.
- H. Lay out tile wainscots to dimensions indicated or to next full tile beyond dimensions indicated.
- I. Stone Thresholds: Install stone thresholds in same type of setting bed as adjacent floor unless otherwise indicated.
 - 1. At locations where mortar bed (thickset) would otherwise be exposed above adjacent floor finishes, set thresholds in improved modified dry-set mortar (thinset).
 - 2. Do not extend waterproof membrane under thresholds set in standard dry-set, or, improved modified dry-set mortar. Fill joints between such thresholds and adjoining tile set on waterproof membrane with elastomeric sealant.
- J. Metal Edge Strips: Install at locations indicated.

3.4 INSTALLATION OF TILE BACKING PANELS

- A. Install panels and treat joints according to ANSI A108.11 and manufacturer's written instructions for type of application indicated. Use modified dry-set mortar for bonding material unless otherwise directed in manufacturer's written instructions.

3.5 ADJUSTING AND CLEANING

- A. Remove and replace tile that is damaged or that does not match adjoining tile. Provide new matching units, installed as specified and in a manner to eliminate evidence of replacement.

- B. Cleaning: On completion of placement and grouting, clean all ceramic tile surfaces so they are free of foreign matter.
 - 1. Remove grout residue from tile as soon as possible.
 - 2. Clean grout smears and haze from tile according to tile and grout manufacturer's written instructions but no sooner than 10 days after installation. Use only cleaners recommended by tile and grout manufacturers and only after determining that cleaners are safe to use by testing on samples of tile and other surfaces to be cleaned. Protect metal surfaces and plumbing fixtures from effects of cleaning. Flush surfaces with clean water before and after cleaning.

3.6 PROTECTION

- A. Protect installed tile work with kraft paper or other heavy covering during construction period to prevent staining, damage, and wear. If recommended by tile manufacturer, apply coat of neutral protective cleaner to completed tile walls and floors.
- B. Prohibit foot and wheel traffic from tiled floors for at least seven days after grouting is completed.
- C. Before final inspection, remove protective coverings and rinse neutral protective cleaner from tile surfaces.

END OF SECTION 093013

SECTION 095123 - ACOUSTICAL TILE CEILINGS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Acoustical tiles for interior ceilings.
2. Fully concealed, direct-hung, suspension systems.
3. Direct attachment of tiles to substrates with adhesive.
4. Direct attachment of tiles to substrates with staples.

B. Related Requirements:

1. Division 09 - Gypsum board for ceilings and soffits.
2. Division 22 - Plumbing related work.
3. Divisions 23 - Mechanical related work.
4. Division 26 - Electrical related work.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Samples: For each exposed product and for each color and texture specified, 6 inches in size.

C. Samples for Initial Selection: For components with factory-applied finishes.

D. Samples for Verification: For each component indicated and for each exposed finish required, prepared on Samples of sizes indicated below:

1. Acoustical Tiles: Set of full-size Samples of each type, color, pattern, and texture.
2. Concealed Suspension-System Members: 6-inch- long Sample of each type.
3. Exposed Moldings and Trim: Set of 6-inch- long Samples of each type and color.
4. Seismic Clips: Full size.

1.3 CLOSEOUT SUBMITTALS

A. Maintenance Data: For finishes to include in maintenance manuals.

1.4 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials, from the same product run, that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Acoustical Ceiling Units: Full-size tiles equal to 2 percent of quantity installed.
2. Suspension-System Components: Quantity of each concealed grid and exposed component equal to 2 percent of quantity installed.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver acoustical tiles, suspension-system components, and accessories to Project site and store them in a fully enclosed, conditioned space where they will be protected against damage from moisture, humidity, temperature extremes, direct sunlight, surface contamination, and other causes.
- B. Before installing acoustical tiles, permit them to reach room temperature and a stabilized moisture content.

1.6 FIELD CONDITIONS

- A. Environmental Limitations: Do not install acoustical tile ceilings until spaces are enclosed and weathertight, wet-work in spaces is complete and dry, work above ceilings is complete, and ambient temperature and humidity conditions are maintained at the levels indicated for Project when occupied for its intended use.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Suspended Acoustical Tile Ceilings: Obtain each type of acoustical ceiling tile and its suspension system from single source from single manufacturer.
- B. Directly Attached Acoustical Tile Ceilings: Obtain each type of acoustical ceiling tile from single source from single manufacturer.

2.2 PERFORMANCE REQUIREMENTS

2.3 ACOUSTICAL TILES Insert drawing designation

- A. Basis-of-Design Product: Subject to compliance with requirements, provide USG Corporation:USG Mars™ Acoustical Panels or comparable product by one of the following:
 1. Armstrong World Industries, Inc
 2. Certainteed; Saint-Gobain North America
- B. Acoustical Tile Standard: Provide manufacturer's standard tiles of configuration indicated that comply with ASTM E1264 classifications as designated by type, form, pattern, acoustical rating, and light reflectance unless otherwise indicated.

- C. Color: White.
- D. Light Reflectance (LR): Not less than 0.70.
- E. Ceiling Attenuation Class (CAC): Not less than 30.
- F. Noise Reduction Coefficient (NRC): Not less than 0.70.
- G. Edge/Joint Detail: As indicated by manufacturer's designation.
- H. Thickness: 3/4 inch.
- I. Modular Size: As indicated on Drawings.

2.4 METAL SUSPENSION SYSTEM

- A. Basis-of-Design Product: Subject to compliance with requirements, provide USG Corporation: USG Donn® Brand DX®/DXL™ Acoustical Suspension System or comparable product by one of the following:
 - 1. Armstrong Ceiling & Wall Solutions
- B. Metal Suspension-System Standard: Provide manufacturer's standard, direct-hung, fully concealed, metal suspension system and accessories of type, structural classification, and finish indicated that complies with applicable requirements in ASTM C635/C635M.
 - 1. High-Humidity Finish: Where indicated, provide coating tested and classified for "severe environment performance" according to ASTM C635/C635M.
- C. Direct-Hung, Double-Web Suspension System: Main and cross runners roll formed from and capped with cold-rolled steel sheet, pre-painted, electrolytically zinc coated, or hot-dip galvanized, G30 coating designation.
 - 1. Structural Classification: Heavy duty system for police, standard for Administration building
 - 2. Access: Upward and, with initial access openings of size indicated below and located throughout ceiling within each module formed by main and cross runners, with additional access available by progressively removing remaining acoustical tiles.
 - a. Initial Access Opening: In each module, 24" x 24".

2.5 ACCESSORIES

- A. Attachment Devices: Size for five times the design load indicated in ASTM C635/C635M, Table 1, "Direct Hung," unless otherwise indicated. Comply with seismic design requirements.
- B. Wire Hangers, Braces, and Ties: Provide wires as follows:

1. Zinc-Coated, Carbon-Steel Wire: ASTM A641/A641M, Class 1 zinc coating, soft temper.
 2. Stainless-Steel Wire: ASTM A580/A580M, Type 304, nonmagnetic.
 3. Size: Wire diameter sufficient for its stress at three times hanger design load (ASTM C635/C635M, Table 1, "Direct Hung") will be less than yield stress of wire, but not less than 0.135-inch- diameter wire.
- C. Hanger Rods: Mild steel, zinc coated or protected with rust-inhibitive paint.
- D. Flat Hangers: Mild steel, zinc coated or protected with rust-inhibitive paint.
- E. Angle Hangers: Angles with legs not less than 7/8 inch wide; formed with 0.04-inch-thick, galvanized-steel sheet complying with ASTM A653/A653M, G90 coating designation; with bolted connections and 5/16-inch- diameter bolts.
- F. Seismic Stabilizer Bars: Manufacturer's standard perimeter stabilizers designed to accommodate seismic forces.
- G. Seismic Struts: Manufacturer's standard compression struts designed to accommodate lateral forces.
- H. Seismic Clips: Manufacturer's standard seismic clips designed to secure acoustical tiles in-place during a seismic event.

2.6 METAL EDGE MOLDINGS AND TRIM Insert drawing designation

- A. Basis-of-Design Product: Subject to compliance with requirements, provide Insert manufacturer's name; product name or designation or comparable product by one of the following:
1. USG Corporation:USG Donn® Brand Ceiling Suspension System F Molding
- B. Roll-Formed, Sheet-Metal Edge Moldings and Trim: Type and profile indicated or, if not indicated, manufacturer's standard moldings for edges and penetrations complying with seismic design requirements; formed from sheet metal of same material, finish, and color as that used for of suspension-system runners.
1. For circular penetrations of ceiling, provide edge moldings fabricated to diameter required to fit penetration exactly.
 2. Finish: Painted white
- C. Extruded-Aluminum Edge Moldings and Trim: Where indicated, provide manufacturer's extruded-aluminum edge moldings and trim of profile indicated or referenced by manufacturer's designations, including splice plates, corner pieces, and attachment and other clips, complying with seismic design requirements.
1. Clear Anodic Finish: AAMA 611, AA-M12C22A31, Class II, 0.010 mm or thicker.
 2. Baked-Enamel or Powder-Coat Finish: Minimum dry film thickness of 1.5 mils. Comply with ASTM C635/C635M and coating manufacturer's written instructions for cleaning, conversion coating, and applying and baking finish.

2.7 ACOUSTICAL SEALANT

- A. Acoustical Sealant: As specified in Section 079219 "Acoustical Joint Sealants."

2.8 MISCELLANEOUS MATERIALS

- A. Acoustical Tile Adhesive: Type recommended in writing by acoustical tile manufacturer, bearing UL label for Class 0-25 flame spread.
- B. Staples: 5/16-inch- long, divergent-point staples.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, including structural framing and substrates to which acoustical tile ceilings attach or abut, with Installer present, for compliance with requirements specified in this and other Sections that affect ceiling installation and anchorage and for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine acoustical tiles before installation. Reject acoustical tiles that are wet, moisture damaged, or mold damaged.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Testing Substrates: Before adhesively bonding tiles to wet-placed substrates such as cast-in-place concrete or plaster, test and verify that moisture level is below tile manufacturer's recommended limits.
- B. Measure each ceiling area and establish layout of acoustical tiles to balance border widths at opposite edges of each ceiling. Avoid using less-than-half-width tiles at borders unless otherwise indicated, and comply with layout shown on reflected ceiling plans.
- C. Layout openings for penetrations centered on the penetrating items.

3.3 INSTALLATION OF SUSPENDED ACOUSTICAL TILE CEILINGS

- A. Install suspended acoustical tile ceilings according to ASTM C636/C636M, seismic design requirements, and manufacturer's written instructions.
- B. Suspend ceiling hangers from building's structural members and as follows:
 - 1. Install hangers plumb and free from contact with insulation or other objects within

- ceiling plenum that are not part of supporting structure or of ceiling suspension system.
2. Where width of ducts and other construction within ceiling plenum produces hanger spacings that interfere with location of hangers at spacings required to support standard suspension-system members, install supplemental suspension members and hangers in form of trapezes or equivalent devices.
 3. Secure wire hangers to ceiling suspension members and to supports above with a minimum of three tight turns. Connect hangers directly to structure or to inserts, eye screws, or other devices that are secure and appropriate for substrate and that will not deteriorate or otherwise fail due to age, corrosion, or elevated temperatures.
 4. Secure flat, angle, channel, and rod hangers to structure, including intermediate framing members, by attaching to inserts, eye screws, or other devices that are secure and appropriate for both the structure to which hangers are attached and the type of hanger involved. Install hangers in a manner that will not cause them to deteriorate or fail due to age, corrosion, or elevated temperatures.
 5. Space hangers not more than 48 inches o.c. along each member supported directly from hangers unless otherwise indicated; provide hangers not more than 8 inches from ends of each member.
 6. Size supplemental suspension members and hangers to support ceiling loads within performance limits established by referenced standards.
- C. Install edge moldings and trim of type indicated at perimeter of acoustical ceiling area and where necessary to conceal edges of acoustical tiles.
1. Apply acoustical sealant in a continuous ribbon concealed on back of vertical legs of moldings before they are installed.
 2. Screw attach moldings to substrate at intervals not more than 16 inches o.c. and not more than 3 inches from ends. Miter corners accurately and connect securely.
 3. Do not use exposed fasteners, including pop rivets, on moldings and trim.
- D. Install suspension-system runners so they are square and securely interlocked with one another. Remove and replace dented, bent, or kinked members.
- E. Install acoustical tiles in coordination with suspension system and exposed moldings and trim. Place splines or suspension-system flanges into kerfed edges of tiles so tile-to-tile joints are interlocked.
1. Fit adjoining tiles to form flush, tight joints. Scribe and cut tiles for accurate fit at borders and around penetrations through ceiling.
 2. Hold tile field in compression by inserting leaf-type, spring-steel spacers between tiles and moldings, spaced 12 inches o.c.
- 3.4 ADJUSTING
- A. Clean exposed surfaces of acoustical tile ceilings, including trim and edge moldings. Comply with manufacturer's written instructions for cleaning and touchup of minor finish damage.

- B. Remove and replace tiles and other ceiling components that cannot be successfully cleaned and repaired to permanently eliminate evidence of damage.

END OF SECTION 095123

SECTION 096513 - RESILIENT BASE AND ACCESSORIES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Rubber molding accessories.
 - 2. Vinyl molding accessories.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Samples: For each exposed product and for each color and texture specified, not less than 12 inches long.
- C. Samples for Initial Selection: For each type of product indicated.
- D. Samples for Verification: For each type of product indicated and for each color, texture, and pattern required in manufacturer's standard-size Samples, but not less than 12 inches long.
- E. Product Schedule: For resilient base and accessory products.

1.3 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials, from the same product run, that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Furnish not less than 10 linear feet for every 500 linear feet or fraction thereof, of each type, color, pattern, and size of resilient product installed.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Store resilient products and installation materials in dry spaces protected from the weather, with ambient temperatures maintained within range recommended by manufacturer, but not less than 50 deg F or more than 90 deg F.

1.5 FIELD CONDITIONS

- A. Maintain ambient temperatures within range recommended by manufacturer, but not less than 70 deg F or more than 95 deg F, in spaces to receive resilient products

during the following periods:

1. 48 hours before installation.
 2. During installation.
 3. 48 hours after installation.
- B. After installation and until Substantial Completion, maintain ambient temperatures within range recommended by manufacturer, but not less than 55 deg F or more than 95 deg F.
- C. Install resilient products after other finishing operations, including painting, have been completed.

PART 2 - PRODUCTS

2.1 INSTALLATION MATERIALS

- A. Trowel-able Leveling and Patching Compounds: Latex-modified, Portland-cement-based or blended hydraulic-cement-based formulation provided or approved by resilient-product manufacturer for applications indicated.
- B. Adhesives: Water-resistant type recommended by resilient-product manufacturer for resilient products and substrate conditions indicated.
- C. Metal Edge Strips: Extruded aluminum with mill finish, nominal 2 inches wide, of height required to protect exposed edges of flooring, and in maximum available lengths to minimize running joints.
- D. Floor Polish: Provide protective, liquid floor-polish products recommended by resilient stair-tread manufacturer.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, with Installer present, for compliance with requirements for maximum moisture content and other conditions affecting performance of the Work.
1. Verify that finishes of substrates comply with tolerances and other requirements specified in other Sections and that substrates are free of cracks, ridges, depressions, scale, and foreign deposits that might interfere with adhesion of resilient products.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.
1. Installation of resilient products indicates acceptance of surfaces and conditions.

3.2 PREPARATION

- A. Prepare substrates according to manufacturer's written instructions to ensure adhesion of resilient products.
- B. Concrete Substrates: Prepare horizontal surfaces according to ASTM F710.
 - 1. Prepare surface with roll-on moisture barrier (polyurethane primer) prior to installation of flooring. Apply and dry as per product recommendations
 - 2. Verify that substrates are dry and free of curing compounds, sealers, and hardeners.
- C. Fill cracks, holes, and depressions in substrates with trowel-able leveling and patching compound; remove bumps and ridges to produce a uniform and smooth substrate.
- D. Do not install resilient products until materials are the same temperature as space where they are to be installed.
 - 1. At least 48 hours in advance of installation, move resilient products and installation materials into spaces where they will be installed.
- E. Immediately before installation, sweep and vacuum clean substrates to be covered by resilient products.

3.3 RESILIENT BASE INSTALLATION

- A. Comply with manufacturer's written instructions for installing resilient base.
- B. Apply resilient base to walls, columns, pilasters, casework and cabinets in toe spaces, and other permanent fixtures in rooms and areas where base is required.
- C. Install resilient base in lengths as long as practical without gaps at seams and with tops of adjacent pieces aligned.
- D. Tightly adhere resilient base to substrate throughout length of each piece, with base in continuous contact with horizontal and vertical substrates.
- E. Do not stretch resilient base during installation.
- F. On masonry surfaces or other similar irregular substrates, fill voids along top edge of resilient base with manufacturer's recommended adhesive filler material.
- G. Preformed Corners: Install preformed corners before installing straight pieces.
- H. Job-Formed Corners:
 - 1. Outside Corners: Use straight pieces of maximum lengths possible and form with returns not less than 3 inches in length.
 - a. Form without producing discoloration (whitening) at bends.

2. Inside Corners: Use straight pieces of maximum lengths possible and form with returns not less than 3 inches in length.
 - a. Miter or cope corners to minimize open joints.

3.4 RESILIENT ACCESSORY INSTALLATION

- A. Comply with manufacturer's written instructions for installing resilient accessories.
- B. Resilient Molding Accessories: Butt to adjacent materials and tightly adhere to substrates throughout length of each piece. Install reducer strips at edges of floor covering that would otherwise be exposed.

3.5 CLEANING AND PROTECTION

- A. Comply with manufacturer's written instructions for cleaning and protecting resilient products.
- B. Perform the following operations immediately after completing resilient-product installation:
 1. Remove adhesive and other blemishes from surfaces.
 2. Sweep and vacuum horizontal surfaces thoroughly.
 3. Damp-mop horizontal surfaces to remove marks and soil.
- C. Protect resilient products from mars, marks, indentations, and other damage from construction operations and placement of equipment and fixtures during remainder of construction period.
- D. Floor Polish: Remove soil, adhesive, and blemishes from resilient stair treads before applying liquid floor polish.
- E. Cover resilient products subject to wear and foot traffic until Substantial Completion.

END OF SECTION 096513

SECTION 096519 - RESILIENT TILE FLOORING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Vinyl composition floor tile.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: For each type of resilient floor tile.

1. Include floor tile layouts, edges, columns, doorways, enclosing partitions, built-in furniture, cabinets, and cutouts.
2. Show details of special patterns.

C. Samples: Full-size units of each color, texture, and pattern of floor tile required.

1. For heat-welding bead, manufacturer's standard-size Samples, but not less than 9 inches long, of each color required.

D. Samples for Initial Selection: For each type of floor tile indicated.

E. Samples for Verification: Full-size units of each color and pattern of floor tile required.

1. For heat-welding bead, manufacturer's standard-size Samples, but not less than 9 inches long, of each color required.

F. Product Schedule: For floor tile. Use same designations indicated on Drawings.

1.3 INFORMATIONAL SUBMITTALS

A. Qualification Data: For Installer.

1.4 CLOSEOUT SUBMITTALS

A. Maintenance Data: For each type of floor tile to include in maintenance manuals.

B. Warranty information.

1.5 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials, from the same product run, that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Floor Tile: Furnish one box for every 50 boxes or fraction thereof, of each type, color, and pattern of floor tile installed.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: An entity that employs installers and supervisors who are competent in techniques required by manufacturer for floor tile installation and seaming method indicated.
 - 1. Engage an installer who employs workers for this Project who are trained or certified by floor tile manufacturer for installation techniques required.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Store floor tile and installation materials in dry spaces protected from the weather, with ambient temperatures maintained within range recommended by manufacturer, but not less than 50 deg F or more than 90 deg F. Store floor tiles on flat surfaces.

1.8 FIELD CONDITIONS

- A. Maintain ambient temperatures within range recommended by manufacturer, but not less than 70 deg F or more than 95 deg F, in spaces to receive floor tile during the following periods:
 - 1. 48 hours before installation.
 - 2. During installation.
 - 3. 48 hours after installation.
- B. After installation and until Substantial Completion, maintain ambient temperatures within range recommended by manufacturer, but not less than 55 deg F or more than 95 deg F.
- C. Close spaces to traffic during floor tile installation.
- D. Close spaces to traffic for 48 hours after floor tile installation.
- E. Install floor tile after other finishing operations, including painting, have been completed.

PART 2 - PRODUCTS

2.1 RESILIENT TILE FLOOR

- A. As per finish schedule.

2.2 INSTALLATION MATERIALS

- A. Trowel-able Leveling and Patching Compounds: Latex-modified, Portland-cement-based or blended hydraulic-cement-based formulation provided or approved by floor tile manufacturer for applications indicated.
- B. Adhesives: Water-resistant type recommended by floor tile and adhesive manufacturers to suit floor tile and substrate conditions indicated.
- C. Floor Polish: Provide protective, liquid floor-polish products recommended by floor tile manufacturer.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, with Installer present, for compliance with requirements for maximum moisture content and other conditions affecting performance of the Work.
 - 1. Verify that finishes of substrates comply with tolerances and other requirements specified in other Sections and that substrates are free of cracks, ridges, depressions, scale, and foreign deposits that might interfere with adhesion of floor tile.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Prepare substrates according to floor tile manufacturer's written instructions to ensure adhesion of resilient products.
- B. Concrete Substrates: Prepare horizontal surfaces according to ASTM F710.
 - 1. Prepare surface with roll-on moisture barrier (polyurethane primer) prior to installation of flooring. Apply and dry as per product recommendations
 - 2. Verify that substrates are dry and free of curing compounds, sealers, and hardeners.
- C. Access Flooring Panels: Remove protective film of oil or other coating using method recommended by access flooring manufacturer.

- D. Fill cracks, holes, and depressions in substrates with trowel-able leveling and patching compound; remove bumps and ridges to produce a uniform and smooth substrate.
- E. Do not install floor tiles until materials are the same temperature as space where they are to be installed.
 - 1. At least 48 hours in advance of installation, move resilient floor tile and installation materials into spaces where they will be installed.
- F. Immediately before installation, sweep and vacuum clean substrates to be covered by resilient floor tile.

3.3 FLOOR TILE INSTALLATION

- A. Comply with manufacturer's written instructions for installing floor tile.
- B. Lay out floor tiles from center marks established with principal walls, discounting minor offsets, so tiles at opposite edges of room are of equal width. Adjust as necessary to avoid using cut widths that equal less than one-half tile at perimeter.
 - 1. Lay tiles in pattern indicated.
- C. Match floor tiles for color and pattern by selecting tiles from cartons in the same sequence as manufactured and packaged, if so numbered. Discard broken, cracked, chipped, or deformed tiles.
 - 1. Lay tiles in pattern of colors and sizes indicated.
- D. Scribe, cut, and fit floor tiles to butt neatly and tightly to vertical surfaces and permanent fixtures including built-in furniture, cabinets, pipes, outlets, and door frames.
- E. Extend floor tiles into toe spaces, door reveals, closets, and similar openings. Extend floor tiles to center of door openings.
- F. Maintain reference markers, holes, and openings that are in place or marked for future cutting by repeating on floor tiles as marked on substrates. Use chalk or other nonpermanent marking device.
- G. Install floor tiles on covers for telephone and electrical ducts, building expansion-joint covers, and similar items in installation areas. Maintain overall continuity of color and pattern between pieces of tile installed on covers and adjoining tiles. Tightly adhere tile edges to substrates that abut covers and to cover perimeters.
- H. Adhere floor tiles to substrates using a full spread of adhesive applied to substrate to produce a completed installation without open cracks, voids, raising and puckering at joints, telegraphing of adhesive spreader marks, and other surface imperfections.
- I. Seamless Installation:
 - 1. Heat-Welded Seams: Comply with ASTM F1516. Rout joints and heat weld with

welding bead to fuse sections permanently into a seamless flooring installation. Prepare, weld, and finish seams to produce surfaces flush with adjoining flooring surfaces.

2. Chemically Bonded Seams: Bond seams with chemical-bonding compound to fuse sections permanently into a seamless flooring installation. Prepare seams and apply compound to produce tightly fitted seams without gaps, overlays, or excess bonding compound on flooring surfaces.

- J. Resilient Terrazzo Accessories: Install according to manufacturer's written instructions.

3.4 CLEANING AND PROTECTION

- A. Comply with manufacturer's written instructions for cleaning and protecting floor tile.
- B. Perform the following operations immediately after completing floor tile installation:
 1. Remove adhesive and other blemishes from surfaces.
 2. Sweep and vacuum surfaces thoroughly.
 3. Damp-mop surfaces to remove marks and soil.
- C. Protect floor tile from mars, marks, indentations, and other damage from construction operations and placement of equipment and fixtures during remainder of construction period.
- D. Joint Sealant: Apply sealant to resilient terrazzo floor tile perimeter and around columns, at door frames, and at other joints and penetrations.
- E. Sealers and Finish Coats: Remove soil, visible adhesive, and surface blemishes from resilient terrazzo floor tile surfaces before applying liquid cleaners, sealers, and finish products.
 1. Sealer: Apply two base coats of liquid sealer.
 2. Finish: Apply three coats of liquid floor finish.
- F. Cover floor tile until Substantial Completion.

END OF SECTION 096519

SECTION 096723 - RESINOUS FLOORING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Resinous flooring.

1.2 PREINSTALLATION MEETINGS

A. Preinstallation Conference: Conduct conference at Project site.

1. Review manufacturer's written instructions for substrate preparation and environmental conditions affecting resinous flooring installation.
2. Review manufacturer's written instructions for installing resinous flooring systems.
3. Review protection measures for adjacent construction and installed flooring, floor drainage requirements, curbs, base details, and so forth.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include manufacturer's technical data, installation instructions, and recommendations for each resinous flooring component required.

B. Samples: For each resinous floor system required and for each color and texture specified, 6 inches square in size, applied to a rigid backing by Installer for this Project.

1.4 INFORMATIONAL SUBMITTALS

A. Qualification Data: For Installer.

B. Material Certificates: For each resinous flooring component.

C. Material Test Reports: For each resinous flooring system, by a qualified testing agency.

D. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

A. Maintenance Data: For resinous flooring to include in maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: An authorized representative who is trained and approved by manufacturer.
 - 1. Engage an installer who is certified in writing by resinous flooring manufacturer as qualified to apply resinous flooring systems indicated.
- B. Mockups: Build mockups to verify selections made under Sample submittals, to demonstrate aesthetic effects, and to set quality standards for materials and execution.
 - 1. Apply full-thickness mockups on 96-inch- square floor area selected by Architect.
 - 2. Simulate finished lighting conditions for Architect's review of mockups.
 - 3. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 - 4. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Deliver materials in original packages and containers, with seals unbroken, bearing manufacturer's labels indicating brand name and directions for storage and mixing with other components.

1.8 FIELD CONDITIONS

- A. Environmental Limitations: Comply with resinous flooring manufacturer's written instructions for substrate temperature, ambient temperature, moisture, ventilation, and other conditions affecting resinous flooring installation.
- B. Lighting: Provide permanent lighting or, if permanent lighting is not in place, simulate permanent lighting conditions during resinous flooring installation.
- C. Close spaces to traffic during resinous flooring installation and for 24 hours after installation unless manufacturer recommends a longer period.

PART 2 - PRODUCTS

2.1 MANUFACTURER

- A. Subject to compliances with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1. Dur-a Flex, Dur-A-Chip
 - 2. Everlast Epoxy
 - 3. Or Approved Equal

2.2

2.3 PERFORMANCE REQUIREMENTS

- A. Flammability: Self-extinguishing in accordance with ASTM D635.

2.4 RESINOUS FLOORING

- A. Source Limitations: Obtain primary resinous flooring materials, including primers, resins, hardening agents, grouting coats, and topcoats, from single source from single manufacturer. Obtain secondary materials, including patching and fill material, joint sealant, and repair materials, of type and from manufacturer recommended in writing by manufacturer of primary materials.
- B. System Characteristics:
 - 1. Color and Pattern: As selected by Architect from manufacturer's full range.
 - 2. Wearing Surface: Textured for slip resistance.
 - 3. Overall System Thickness: 40 mils.
- C. System Chemical Resistance: Test specimens of cured resinous flooring system are unaffected when tested in accordance with ASTM D1308 for 50 percent immersion in the following reagents for no fewer than seven days:

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, with Installer present, for compliance with requirements for maximum moisture content and other conditions affecting performance of the Work.
 - 1. Verify that finishes of substrates comply with tolerances and other requirements specified in other Sections and that substrates are free of cracks, ridges, depressions, scale, and foreign deposits that might interfere with adhesion of resinous flooring systems.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Prepare and clean substrates in accordance with resinous flooring manufacturer's written instructions for substrate indicated to ensure adhesion.
- B. Concrete Substrates: Provide sound concrete surfaces free of laitance, glaze, efflorescence, curing compounds, form-release agents, dust, dirt, grease, oil, and other contaminants incompatible with resinous flooring.
 - 1. Roughen concrete substrates as follows:

- a. Shot-blast surfaces with an apparatus that abrades the concrete surface, contains the dispensed shot within the apparatus, and recirculates the shot by vacuum pickup.
 - b. Comply with requirements in SSPC-SP 13/NACE No. 6, with a Concrete Surface Profile of 3 or greater in accordance with ICRI Technical Guideline No. 310.2R, unless manufacturer's written instructions are more stringent.
2. Repair damaged and deteriorated concrete in accordance with resinous flooring manufacturer's written instructions.
 3. Alkalinity and Adhesion Testing: Perform tests recommended in writing by resinous flooring manufacturer. Proceed with installation only after substrate alkalinity is not less than 6 or more than 8 pH unless otherwise recommended in writing by flooring manufacturer.
- C. Patching and Filling: Use patching and fill material to fill holes and depressions in substrates in accordance with manufacturer's written instructions.
1. Control Joint Treatment: Treat control joints and other nonmoving substrate cracks to prevent cracks from reflecting through resinous flooring in accordance with manufacturer's written instructions.
- D. Resinous Materials: Mix components and prepare materials in accordance with resinous flooring manufacturer's written instructions.

3.3 INSTALLATION

- A. Apply components of resinous flooring system in accordance with manufacturer's written instructions to produce a uniform, monolithic wearing surface of thickness specified.
1. Coordinate installation of components to provide optimum adhesion of resinous flooring system to substrate, and optimum inter-coat adhesion.
 2. Cure resinous flooring components in accordance with manufacturer's written instructions. Prevent contamination during installation and curing processes.
 3. Expansion and Isolation Joint Treatment: At substrate expansion and isolation joints, comply with resinous flooring manufacturer's written instructions.
- B. Primer: Apply primer over prepared substrate at spreading rate recommended in writing by manufacturer.
- C. Waterproofing Membrane: Apply waterproofing membrane where indicated on Drawings, in thickness recommended in writing by manufacturer.
1. Apply waterproofing membrane to integral cove base substrates.
- D. Topcoats: Apply topcoats in number indicated for flooring system specified, at spreading rates recommended in writing by manufacturer, and to produce wearing surface specified.

3.4 FIELD QUALITY CONTROL

- A. Material Sampling: Owner may, at any time and any number of times during resinous flooring installation, require material samples for testing for compliance with requirements.
1. Owner will engage an independent testing agency to take samples of materials being used. Material samples will be taken, identified, sealed, and certified in presence of Contractor.
 2. Testing agency will test samples for compliance with requirements, using applicable referenced testing procedures or, if not referenced, using testing procedures listed in manufacturer's product data.
 3. If test results show applied materials do not comply with specified requirements, pay for testing, remove noncomplying materials, prepare surfaces coated with unacceptable materials, and reinstall flooring materials to comply with requirements.
- B. Core Sampling: At Owner's direction and at locations designated by Owner, take one core sample per 1000 sq. ft. of resinous flooring, or portion of, to verify thickness. For each sample that fails to comply with requirements, take two additional samples. Repair damage caused by coring. Correct deficiencies in installed flooring as indicated by testing.

3.5 PROTECTION

- A. Protect resinous flooring from damage and wear during the remainder of construction period. Use protective methods and materials, including temporary covering, recommended in writing by resinous flooring manufacturer.

END OF SECTION 096723

SECTION 099113 - EXTERIOR PAINTING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Primers.
2. Finish exterior surfaces exposed to view, unless fully factory-finished and unless otherwise indicated.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include preparation requirements and application instructions.
2. Indicate VOC content.

B. Samples: For each type of topcoat product.

C. Samples for Initial Selection: For each type of topcoat product.

D. Samples for Verification: For each type of paint system and each color and gloss of topcoat.

1. Submit Samples on rigid backing, 8 inches square.
2. Apply coats on Samples in steps to show each coat required for system.
3. Label each coat of each Sample.
4. Label each Sample for location and application area.

E. Product Schedule: Use same designations indicated on Drawings and in the Exterior Painting Schedule to cross-reference paint systems specified in this Section. Include color designations.

1.3 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Paint Products: 5 percent, but not less than 1 gal. of each material and color applied.

1.4 DELIVERY, STORAGE, AND HANDLING

A. Store materials not in use in tightly covered containers in well-ventilated areas with

ambient temperatures continuously maintained at not less than 45 deg F.

1. Maintain containers in clean condition, free of foreign materials and residue.
2. Remove rags and waste from storage areas daily.

1.5 QUALITY ASSURANCE

- A. Applicator Qualifications: Company specializing in performing the type of work specified with minimum five years' experience.

1.6 FIELD CONDITIONS

- A. Apply paints only when temperature of surfaces to be painted and ambient air temperatures are between 50 and 95 deg F.
- B. Do not apply paints in snow, rain, fog, or mist; when relative humidity exceeds 85 percent; at temperatures less than 5 deg F above the dew point; or to damp or wet surfaces.

PART 2 - PRODUCTS

- 2.1 As per finish schedule. Benjamin Moore Aura or approved equal.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions, with Applicator present, for compliance with requirements for maximum moisture content and other conditions affecting performance of the Work.
- B. Verify suitability of substrates, including surface conditions and compatibility, with finishes and primers.
- C. Proceed with coating application only after unsatisfactory conditions have been corrected.
 1. Application of coating indicates acceptance of surfaces and conditions.

3.2 PREPARATION

- A. Comply with manufacturer's written instructions applicable to substrates and paint systems indicated.
- B. Remove hardware, covers, plates, and similar items already in place that are

removable and are not to be painted. If removal is impractical or impossible because of size or weight of item, provide surface-applied protection before surface preparation and painting.

1. After completing painting operations, use workers skilled in the trades involved to reinstall items that were removed. Remove surface-applied protection.
- C. Clean substrates of substances that could impair bond of paints, including dust, dirt, oil, grease, and incompatible paints and encapsulants.
1. Remove incompatible primers and reprime substrate with compatible primers or apply tie coat as required to produce paint systems specified in this Section.
- D. Aluminum Substrates: Remove loose surface oxidation.
- E. Wood Substrates:
1. Scrape and clean knots. Before applying primer, apply coat of knot sealer recommended in writing by topcoat manufacturer for exterior use in paint system indicated.
 2. Sand surfaces that will be exposed to view, and remove sanding dust.
 3. Prime edges, ends, faces, undersides, and backsides of wood.
 4. After priming, fill holes and imperfections in the finish surfaces with putty or plastic wood filler. Sand smooth when dried.
- F. Plastic Trim Fabrication Substrates: Remove dust, dirt, and other foreign material that might impair bond of paints to substrates.

3.3 INSTALLATION

- A. Apply paints in accordance with manufacturer's written instructions.
1. Use applicators and techniques suited for paint and substrate indicated.
 2. Paint surfaces behind movable items same as similar exposed surfaces. Before final installation, paint surfaces behind permanently fixed items with prime coat only.
 3. Paint both sides and edges of exterior doors and entire exposed surface of exterior door frames.
 4. Paint entire exposed surface of window frames and sashes.
 5. Do not paint over labels of independent testing agencies or equipment name, identification, performance rating, or nomenclature plates.
 6. Primers specified in the Exterior Painting Schedule may be omitted on items that are factory primed or factory finished if compatible with intermediate and topcoat coatings and acceptable to intermediate and topcoat paint manufacturers.
- B. Tint undercoats same color as topcoat, but tint each undercoat a lighter shade to facilitate identification of each coat if multiple coats of same material are to be applied. Provide sufficient difference in shade of undercoats to distinguish each separate coat.
- C. If undercoats or other conditions show through topcoat, apply additional coats until

cured film has a uniform paint finish, color, and appearance.

- D. Apply paints to produce surface films without cloudiness, spotting, holidays, laps, brush marks, roller tracking, runs, sags, ropiness, or other surface imperfections. Cut in sharp lines and color breaks.
- E. Painting Fire Suppression, Plumbing, HVAC, Electrical, Communication, and Electronic Safety and Security Work:
 - 1. Paint the following work where exposed to view:
 - a. Equipment, including panelboards and switch gear.
 - b. Uninsulated metal piping.
 - c. Uninsulated plastic piping.
 - d. Pipe hangers and supports.
 - e. Metal conduit.
 - f. Plastic conduit.
 - g. Tanks that do not have factory-applied final finishes.

3.4 FIELD QUALITY CONTROL

- A. Dry Film Thickness Testing: Owner may engage the services of a qualified testing and inspecting agency to inspect and test paint for dry film thickness.
 - 1. Contractor shall touch up and restore painted surfaces damaged by testing.
 - 2. If test results show that dry film thickness of applied paint does not comply with paint manufacturer's written instructions, Contractor shall pay for testing and apply additional coats as needed to provide dry film thickness that complies with paint manufacturer's written instructions.

3.5 CLEANING AND PROTECTION

- A. At end of each workday, remove rubbish, empty cans, rags, and other discarded materials from Project site.
 - 1. Do not clean equipment with free-draining water and prevent solvents, thinners, cleaners, and other contaminants from entering into waterways, sanitary and storm drain systems, and ground.
 - 2. Dispose of contaminants in accordance with requirements of authorities having jurisdiction.
 - 3. Allow empty paint cans to dry before disposal.
- B. After completing paint application, clean spattered surfaces. Remove spattered paints by washing, scraping, or other methods. Do not scratch or damage adjacent finished surfaces.
- C. Protect work of other trades against damage from paint application. Correct damage to work of other trades by cleaning, repairing, replacing, and refinishing, as approved by Architect, and leave in an undamaged condition.

- D. At completion of construction activities of other trades, touch up and restore damaged or defaced painted surfaces.

3.6 EXTERIOR PAINTING SCHEDULE

A. Aluminum Substrates:

1. Alkyd System:

- a. Pretreatment Coat: Vinyl wash primer.
- b. Prime Coat: Quick-drying aluminum primer.
- c. Intermediate Coat: Matching topcoat.
- d. Topcoat: Exterior alkyd enamel, semigloss.

B. Exposed Wood-Framing Substrates:

1. Latex over Latex Primer System:

- a. Prime Coat: Exterior, latex wood primer.
- b. Intermediate Coat: Matching topcoat.
- c. Topcoat: Exterior latex paint, low sheen.

C. Plastic-Trim-Fabrication Substrates:

1. Latex System:

- a. Prime Coat: Solvent-based bonding primer.
- b. Intermediate Coat: Matching topcoat.
- c. Topcoat: Exterior latex paint, low sheen.

END OF SECTION 099113

SECTION 099123 - INTERIOR PAINTING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Primers.
 - 2. Water-based finish coatings.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product. Include preparation requirements and application instructions.
 - 1. Include preparation requirements and application instructions.
 - 2. Indicate VOC content.
- B. Samples: For each type of topcoat product.
- C. Samples for Initial Selection: For each type of topcoat product.
- D. Samples for Verification: For each type of paint system and each color and gloss of topcoat.
 - 1. Submit Samples on rigid backing, 8 inches square.
 - 2. Apply coats on Samples in steps to show each coat required for system.
 - 3. Label each coat of each Sample.
 - 4. Label each Sample for location and application area.
- E. Product Schedule: Use same designations indicated on Drawings and in the Interior Painting Schedule to cross-reference paint systems specified in this Section. Include color designations.

1.3 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Paint Products: 5 percent, but not less than 1 gal. of each material and color applied.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Store materials not in use in tightly covered containers in well-ventilated areas with

ambient temperatures continuously maintained at not less than 45 deg F.

1. Maintain containers in clean condition, free of foreign materials and residue.
2. Remove rags and waste from storage areas daily.

1.5 FIELD CONDITIONS

- A. Apply paints only when temperature of surfaces to be painted and ambient air temperatures are between 50 and 95 deg F.
- B. Do not apply paints when relative humidity exceeds 85 percent; at temperatures of less than 5 deg F above the dew point; or to damp or wet surfaces.

PART 2 - PRODUCTS

- 2.1 As per finish schedule. Benjamin Moore or approved equal.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions, with Applicator present, for compliance with requirements for maximum moisture content and other conditions affecting performance of the Work.
- B. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:
 1. Concrete: 12 percent.
 2. Fiber-Cement Board: 12 percent.
 3. Masonry (Clay and CMUs): 12 percent.
 4. Wood: 15 percent.
 5. Gypsum Board: 12 percent.
- C. Gypsum Board Substrates: Verify that finishing compound is sanded smooth.
- D. Verify suitability of substrates, including surface conditions and compatibility, with existing finishes and primers.
- E. Proceed with coating application only after unsatisfactory conditions have been corrected.
 1. Application of coating indicates acceptance of surfaces and conditions.

3.2 PREPARATION

- A. Comply with manufacturer's written instructions and recommendations applicable to substrates and paint systems indicated.
- B. Remove hardware, covers, plates, and similar items already in place that are removable and are not to be painted. If removal is impractical or impossible because of size or weight of item, provide surface-applied protection before surface preparation and painting.
 - 1. After completing painting operations, use workers skilled in the trades involved to reinstall items that were removed. Remove surface-applied protection if any.
- C. Clean substrates of substances that could impair bond of paints, including dust, dirt, oil, grease, and incompatible paints and encapsulants.
 - 1. Remove incompatible primers and reprime substrate with compatible primers or apply tie coat as required to produce paint systems indicated.
- D. Concrete Substrates: Remove release agents, curing compounds, efflorescence, and chalk. Do not paint surfaces if moisture content or alkalinity of surfaces to be painted exceeds that permitted in manufacturer's written instructions.
- E. Masonry Substrates: Remove efflorescence and chalk. Do not paint surfaces if moisture content or alkalinity of surfaces or mortar joints exceeds that permitted in manufacturer's written instructions.
- F. Steel Substrates: Remove rust, loose mill scale, and shop primer, if any. Clean using methods recommended in writing by paint manufacturer.
- G. Shop-Primed Steel Substrates: Clean field welds, bolted connections, and areas where shop paint is abraded. Paint exposed areas with the same material as used for shop priming to comply with SSPC-PA 1 for touching up shop-primed surfaces.
- H. Aluminum Substrates: Remove loose surface oxidation.
- I. Wood Substrates:
 - 1. Scrape and clean knots, and apply coat of knot sealer before applying primer.
 - 2. Sand surfaces that will be exposed to view, and dust off.
 - 3. Prime edges, ends, faces, undersides, and backsides of wood.
 - 4. After priming, fill holes and imperfections in the finish surfaces with putty or plastic wood filler. Sand smooth when dried.

3.3 INSTALLATION

- A. Apply paints according to manufacturer's written instructions.
 - 1. Use applicators and techniques suited for paint and substrate indicated.
 - 2. Paint surfaces behind movable equipment and furniture same as similar exposed

- surfaces. Before final installation, paint surfaces behind permanently fixed equipment or furniture with prime coat only.
3. Paint front and backsides of access panels, removable or hinged covers, and similar hinged items to match exposed surfaces.
 4. Do not paint over labels of independent testing agencies or equipment name, identification, performance rating, or nomenclature plates.
 5. Primers specified in painting schedules may be omitted on items that are factory primed or factory finished if acceptable to topcoat manufacturers.
- B. Tint each undercoat a lighter shade to facilitate identification of each coat if multiple coats of same material are to be applied. Tint undercoats to match color of topcoat, but provide sufficient difference in shade of undercoats to distinguish each separate coat.
- C. If undercoats or other conditions show through topcoat, apply additional coats until cured film has a uniform paint finish, color, and appearance.
- D. Apply paints to produce surface films without cloudiness, spotting, holidays, laps, brush marks, roller tracking, runs, sags, ropiness, or other surface imperfections. Cut in sharp lines and color breaks.
- E. Painting Fire-Suppression, Plumbing, HVAC, Electrical, Communication, and Electronic Safety and Security Work:
1. Paint the following work where exposed in occupied spaces:
 - a. Equipment, including panelboards.
 - b. Uninsulated metal piping.
 - c. Uninsulated plastic piping.
 - d. Pipe hangers and supports.
 - e. Metal conduit.
 - f. Plastic conduit.
 - g. Duct, equipment, and pipe insulation having cotton or canvas insulation covering or other paintable jacket material.
 - h. Other items as directed by Architect.
 2. Paint portions of internal surfaces of metal ducts, without liner, behind air inlets and outlets that are visible from occupied spaces.
- 3.4 FIELD QUALITY CONTROL
- A. Dry-Film Thickness Testing: Owner may engage the services of a qualified testing and inspecting agency to inspect and test paint for dry-film thickness.
1. Contractor shall touch up and restore painted surfaces damaged by testing.
 2. If test results show that dry-film thickness of applied paint does not comply with paint manufacturer's written recommendations, Contractor shall pay for testing and apply additional coats as needed to provide dry-film thickness that complies with paint manufacturer's written recommendations.

3.5 CLEANING AND PROTECTION

- A. At end of each workday, remove rubbish, empty cans, rags, and other discarded materials from Project site.
 - 1. Do not clean equipment with free-draining water and prevent solvents, thinners, cleaners, and other contaminants from entering into waterways, sanitary and storm drain systems, and ground.
 - 2. Dispose of contaminants in accordance with requirements of authorities having jurisdiction.
 - 3. Allow empty paint cans to dry before disposal.
- B. After completing paint application, clean spattered surfaces. Remove spattered paints by washing, scraping, or other methods. Do not scratch or damage adjacent finished surfaces.
- C. Protect work of other trades against damage from paint application. Correct damage to work of other trades by cleaning, repairing, replacing, and refinishing, as approved by Architect, and leave in an undamaged condition.
- D. At completion of construction activities of other trades, touch up and restore damaged or defaced painted surfaces.

3.6 INTERIOR PAINTING SCHEDULE

- A. As per finish schedule in plan drawings. Contractor to use manufacturer recommended primer, intermediate coat and topcoat.

END OF SECTION 099123

SECTION 101300 - DIRECTORIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Nonilluminated and front-illuminated message-strip directories.

1.2 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

1.3 ACTION SUBMITTALS

- A. Shop Drawings: For directories. See drawings for required directories. This item should be coordinated with the Township.

1. Include plans, elevations, sections, and attachment details.
2. Include sections of typical trim members.
3. Indicate layout directory, including header and message strips.

- B. Samples: For each exposed product and for each color and texture specified.

1. Trim: 6 inches long for profile and color of factory finish.
2. Message Strip: Length as indicated for finished product for profile and mounting configuration.
3. Typeface Sample for size and font.
4. Letterboard Panel: Not less than 8-1/2 by 11 inches.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Aluminum: Alloy and temper recommended by aluminum producer and manufacturer for type of use and finish indicated, and as follows:

1. Sheet: ASTM B209.
2. Extruded Shapes: ASTM B221, Alloy 6063.

- B. Stainless Steel Sheet: ASTM A240/A240M or ASTM A666, Type 304.

- C. Copper-Alloy Brass Sheet: ASTM B36/B36M, Alloy UNS No. C26000 (cartridge brass,

70 percent copper).

- D. Copper-Alloy Bronze Sheet: ASTM B36/B36M, Alloy UNS No. C28000 (muntz metal, 60 percent copper).
- E. Clear Float Glass: ASTM C1036, Type I, Class 1, Quality q3.
- F. Gray-Tinted Float Glass: ASTM C1036; Type I (transparent glass, flat); Class 2 (tinted, heat absorbing, and light reducing), Quality q3 (glazing select); gray-tinted monolithic glass with a maximum luminous transmittance of 14 percent.
- G. Bronze-Tinted Float Glass: ASTM C1036; Type I (transparent glass, flat); Class 2 (tinted, heat absorbing, and light reducing), Quality q3 (glazing select); bronze-tinted monolithic glass with a maximum luminous transmittance of 44 percent.
- H. Clear Tempered Glass: ASTM C1048, Kind FT, Condition A, Type I, Class 1 (clear), Quality q3, with exposed edges seamed before tempering.
- I. Tinted Tempered Glass: ASTM C1048, Kind FT, Condition A, Type I, Class 2 (tinted), tint as indicated, Quality q3, with exposed edges seamed before tempering.
- J. Clear Acrylic Sheet: ASTM D4802, Category A-1 (cell-cast sheet), with Finish 1 (smooth or polished), colorless sheet with visible light transmittance of 92 percent measured in accordance with ASTM D1003.
- K. Bronze-Tinted Acrylic Sheet: ASTM D4802, Category A-1 (cell-cast sheet), with Finish 1 (smooth or polished).
- L. Translucent Acrylic Sheet: ASTM D4802, Category A-1 (cell-cast sheet), with Finish 1 (smooth or polished), white-colored sheet of density required to produce uniform brightness and minimum halation effects.
- M. Opaque Acrylic Sheet: ASTM D4802, Category A-1 (cell-cast sheet), with Finish 1 (smooth or polished), colors as indicated.
- N. Fasteners: Provide screws, bolts, and other fastening devices made from same material as items being fastened, except provide hot-dip galvanized, stainless steel, or aluminum fasteners for exterior applications. Provide types, sizes, and lengths to suit installation conditions. Use security fasteners where exposed to view.

2.2 FABRICATION

- A. Fabricate directories to requirements indicated for dimensions, design, and thickness and finish of materials. Use metals and shapes of thickness and reinforcement to produce flat surfaces, free of oil canning, and to impart strength for size, design, and application indicated.
- B. Fabricate exterior directories with vents to permit evaporation of moisture trapped inside.

2.3 GENERAL FINISH REQUIREMENTS

- A. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- B. Appearance of Finished Work: Noticeable variations in same piece are unacceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

2.4 ALUMINUM FINISHES

- A. Clear Anodic Finish: AAMA 611, AA-M12C22A31, Class II, 0.010 mm or thicker.
- B. Color Anodic Finish: AAMA 611, AA-M12C22A32/A34, Class II, 0.010 mm or thicker.
- C. Baked-Enamel or Powder-Coat Finish: AAMA 2603 except with a minimum dry film thickness of 1.5 mils. Comply with coating manufacturer's written instructions for cleaning, conversion coating, and applying and baking finish.

2.5 STAINLESS STEEL FINISHES

- A. Surface Preparation: Remove tool and die marks and stretch lines, or blend into finish.
- B. Polished Finishes: Grind and polish surfaces to produce uniform finish, free of cross scratches.
 - 1. Run grain of directional finishes with long dimension of each piece.
 - 2. When polishing is completed, passivate and rinse surfaces. Remove embedded foreign matter and leave surfaces chemically clean.
 - 3. Directional Satin Finish: ASTM A480/A480M No. 4.
 - 4. Mirrorlike Reflective, Nondirectional Polish: ASTM A480/A480M No. 8.

2.6 COPPER-ALLOY FINISHES

- A. Buffed Finish: M21 (Mechanical Finish: buffed, smooth specular).
- B. Medium-Satin Finish: M32 (Mechanical Finish: directionally textured, medium satin).
- C. Fine-Matte Finish: M42 (Mechanical Finish: nondirectional finish, fine matte).
- D. Statuary Conversion Coating over Satin Finish: M32-C55 (Mechanical Finish: directionally textured, medium satin; Chemical Finish: conversion coating, sulfide).
 - 1. Color: Match Architect's sample.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine walls, with Installer present, for compliance with requirements for installation tolerances, surface conditions of wall, and other conditions affecting performance of the Work.
- B. Examine walls and partitions for proper backing for directories.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. General: Install directories with perimeter lines straight, level, and plumb. Provide grounds, clips, backing materials, adhesives, brackets, anchors, trim, and accessories necessary for complete installation.
- B. Mounting Height: Install directories at mounting heights indicated on Drawings.
- C. Surface-Mounted Directories: Attach directories to wall framing with concealed clips, hangers, or grounds fastened at not more than 16 inches o.c. Secure both top and bottom of directories to walls.
- D. Comply with requirements specified elsewhere for connecting illuminated directories.

3.3 ADJUSTING AND CLEANING

- A. Adjust directory doors to operate smoothly without warp or bind and so that contact points meet accurately. Lubricate operating hardware as recommended by manufacturer.
- B. Touch up factory-applied finishes to restore damaged or soiled areas.

END OF SECTION 101300

SECTION 101423.16 - ROOM-IDENTIFICATION PANEL SIGNAGE

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes room-identification signs that are directly attached to the building.
- B. Related Requirements:
 - 1. Section 101300 "Directories" for building directories.

1.2 DEFINITIONS

- A. Accessible: In accordance with the accessibility standard.

1.3 COORDINATION

- A. Furnish templates for placement of sign-anchorage devices embedded in permanent construction by other installers.
- B. Furnish templates for placement of electrical service embedded in permanent construction by other installers.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For room-identification signs.
 - 1. Include fabrication and installation details and attachments to other work.
 - 2. Show sign mounting heights, locations of supplementary supports to be provided by other installers, and accessories.
 - 3. Show message list, typestyles, graphic elements, including raised characters and Braille, and layout for each sign at least half size.
- C. Samples for Initial Selection: For each type of sign assembly, exposed component, and exposed finish.
 - 1. Include representative Samples of available typestyles and graphic symbols.
- D. Samples for Verification: For each type of sign assembly showing all components and with the required finish(es), in manufacturer's standard size unless otherwise indicated and as follows:
 - 1. Room-Identification Signs: Full-size Sample.

2. Variable Component Materials: 8-inch Sample of each base material, character (letter, number, and graphic element) in each exposed color and finish not included in Samples above.
3. Exposed Accessories: Half-size Sample of each accessory type.
4. Full-size Samples, if approved, will be returned to Contractor for use in Project.

- E. Product Schedule: For room-identification signs. Use same designations indicated on Drawings or specified.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer, and, manufacturer.
- B. Sample Warranty: For special warranty.

1.6 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For signs to include in maintenance manuals.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials, from the same product run, that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 1. Variable Component Materials: 12 replaceable text inserts and interchangeable characters (letters, numbers, and graphic elements) of each type.
 2. Tools: One set(s) of specialty tools for assembling signs and replacing variable sign components.

1.8 QUALITY ASSURANCE

- A. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by manufacturer.

1.9 FIELD CONDITIONS

- A. Field Measurements: Verify locations of anchorage devices embedded in permanent construction by other installers by field measurements before fabrication, and indicate measurements on Shop Drawings.

1.10 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of signs that fail in materials or workmanship within specified warranty period.

1. Failures include, but are not limited to, the following:
 - a. Deterioration of finishes beyond normal weathering.
 - b. Deterioration of embedded graphic image.
 - c. Separation or delamination of sheet materials and components.
2. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Accessibility Standard: Comply with applicable provisions in the USDOJ's "2010 ADA Standards for Accessible Design".

2.2 SIGN MATERIALS

- A. Aluminum Sheet and Plate: ASTM B209, alloy and temper recommended by aluminum producer and finisher for type of use and finish indicated.
- B. Aluminum Extrusions: ASTM B221, alloy and temper recommended by aluminum producer and finisher for type of use and finish indicated.
- C. Acrylic Sheet: ASTM D4802, category as standard with manufacturer for each sign, Type UVF (UV filtering).
- D. Vinyl Film: UV-resistant vinyl film with pressure-sensitive, permanent adhesive; die cut to form characters or images as indicated on Drawings.
- E. Paints and Coatings for Sheet Materials: Inks, dyes, and paints that are recommended by manufacturer for optimum adherence to surface and are UV and water resistant for colors and exposure indicated.

2.3 ACCESSORIES

- A. Fasteners and Anchors: Manufacturer's standard as required for secure anchorage of signs, noncorrosive and compatible with each material joined, and complying with the following:
 1. Use concealed fasteners and anchors unless indicated to be exposed.
 2. For exterior exposure, furnish nonferrous-metal, stainless-steel, or, hot-dip galvanized devices unless otherwise indicated.
 3. Exposed Metal-Fastener Components, General:
 - a. Fabricated from same basic metal and finish of fastened sign unless otherwise indicated.
 - b. Fastener Heads: Use flathead, or, oval countersunk screws and bolts with tamper-resistant Allen-head, spanner-head, or, one-way-head slots unless

otherwise indicated.

4. Sign Mounting Fasteners:

- a. Concealed Studs: Concealed (blind), threaded studs welded or brazed to back of sign material or screwed into back of sign assembly unless otherwise indicated.
- b. Through Fasteners: Exposed metal fasteners matching sign finish, with type of head indicated, and installed in predrilled holes.

B. Adhesive: As recommended by sign manufacturer.

C. Two-Face Tape: Manufacturer's standard high-bond, foam-core tape, 0.045 inch thick, with adhesive on both sides.

D. Hook-and-Loop Tape: Manufacturer's standard two-part tape consisting of hooked part on sign back and looped side on mounting surface.

E. Magnetic Tape: Manufacturer's standard magnetic tape with adhesive on one side.

2.4 FABRICATION

A. General: Provide manufacturer's standard sign assemblies according to requirements indicated.

1. Preassemble signs and assemblies in the shop to greatest extent possible. Disassemble signs and assemblies only as necessary for shipping and handling limitations. Clearly mark units for reassembly and installation; apply markings in locations concealed from view after final assembly.
2. Mill joints to a tight, hairline fit. Form assemblies and joints exposed to weather to resist water penetration and retention.
3. Conceal connections if possible; otherwise, locate connections where they are inconspicuous.
4. Provide rabbets, lugs, and tabs necessary to assemble components and to attach to existing work. Drill and tap for required fasteners. Use concealed fasteners where possible; use exposed fasteners that match sign finish.

B. Subsurface-Etched Graphics: Reverse etch back face of clear face-sheet material. Fill resulting copy with manufacturer's standard enamel. Apply opaque manufacturer's standard background color coating over enamel-filled copy.

2.5 GENERAL FINISH REQUIREMENTS

A. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.

B. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

2.6 ALUMINUM FINISHES

- A. Color Anodic Finish: AAMA 611, Class II, 0.010 mm or thicker.
- B. Baked-Enamel or Powder-Coat Finish: AAMA 2603 except with a minimum dry film thickness of 1.5 mils. Comply with coating manufacturer's written instructions for cleaning, conversion coating, and applying and baking finish.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General: Install signs using mounting methods indicated and according to manufacturer's written instructions.
 - 1. Install signs level, plumb, true to line, and at locations and heights indicated, with sign surfaces free of distortion and other defects in appearance.
 - 2. Install signs so they do not protrude or obstruct according to the accessibility standard.
 - 3. Before installation, verify that sign surfaces are clean and free of materials or debris that would impair installation.
- B. Accessibility: Install signs in locations on walls as indicated on Drawings, and, according to the accessibility standard.
- C. Mounting Methods:
 - 1. Concealed Studs: Using a template, drill holes in substrate aligning with studs on back of sign. Remove loose debris from hole and substrate surface.
 - a. Masonry Substrates: Fill holes with adhesive. Leave recess space in hole for displaced adhesive. Place sign in position and push until flush to surface, embedding studs in holes. Temporarily support sign in position until adhesive fully sets.
 - b. Thin or Hollow Surfaces: Place sign in position and flush to surface, install washers and nuts on studs projecting through opposite side of surface, and tighten.
 - 2. Through Fasteners: Drill holes in substrate using predrilled holes in sign as template. Countersink holes in sign if required. Place sign in position and flush to surface. Install through fasteners and tighten.
 - 3. Adhesive: Clean bond-breaking materials from substrate surface and remove loose debris. Apply linear beads or spots of adhesive symmetrically to back of sign and of suitable quantity to support weight of sign after cure without slippage. Keep adhesive away from edges to prevent adhesive extrusion as sign is applied and to prevent visibility of cured adhesive at sign edges. Place sign in position, and push to engage adhesive. Temporarily support sign in position until adhesive fully sets.
 - 4. Two-Face Tape: Clean bond-breaking materials from substrate surface and

remove loose debris. Apply tape strips symmetrically to back of sign and of suitable quantity to support weight of sign without slippage. Keep strips away from edges to prevent visibility at sign edges. Place sign in position, and push to engage tape adhesive.

5. Hook-and-Loop Tape: Clean bond-breaking materials from substrate surface and remove loose debris. Apply sign component of two-part tape strips symmetrically to back of sign and of suitable quantity to support weight of sign without slippage; push to engage tape adhesive. Keep tape strips 0.250 inch away from edges to prevent visibility at sign edges when sign is initially installed or reinstalled. Apply substrate component of tape to substrate in locations aligning with tape on back of sign; push and rub well to fully engage tape adhesive to substrate.
6. Magnetic Tape: Clean bond-breaking materials from substrate surface and remove loose debris. Apply tape strips symmetrically to back of sign and of suitable quantity to support weight of sign without slippage. Keep strips away from edges to prevent visibility at sign edges. Place sign in position.

3.2 ADJUSTING AND CLEANING

- A. Remove and replace damaged or deformed signs and signs that do not comply with specified requirements. Replace signs with damaged or deteriorated finishes or components that cannot be successfully repaired by finish touchup or similar minor repair procedures.
- B. Remove temporary protective coverings and strippable films as signs are installed.
- C. On completion of installation, clean exposed surfaces of signs according to manufacturer's written instructions, and touch up minor nicks and abrasions in finish. Maintain signs in a clean condition during construction and protect from damage until acceptance by Owner.

END OF SECTION 101423.16

SECTION 102113.16 - PLASTIC-LAMINATE-CLAD TOILET COMPARTMENTS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Plastic-laminate-clad toilet compartments.

B. Related Requirements:

1. Section 055000 "Metal Fabrications" for supports that attach floor mounted ceiling-hung compartments, and, post-to-ceiling screens to overhead structural system.
2. Section 102800 "Toilet, Bath, and Laundry Accessories" for accessories mounted on toilet compartments.

1.2 COORDINATION

- A. Coordinate requirements for blocking, reinforcing, and other supports concealed within wall to ensure that toilet compartments can be supported and installed as indicated.

1.3 ACTION SUBMITTALS

A. Product Data:

1. Plastic-laminate-clad toilet compartments.
 - a. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for toilet compartments.

B. Shop Drawings:

1. Include plans, elevations, sections, details, and attachment details.
2. Show locations of cutouts for compartment-mounted toilet accessories.
3. Show locations of centerlines of toilet fixtures.
4. Show locations of floor drains.

- C. Samples for Initial Selection: Manufacturer's standard color sheets, showing full range of available colors for each type of toilet compartment.

1. Include Samples of hardware and accessories involving material and color selection.

- D. Samples for Verification: Actual sample of finished products for each type of toilet compartment, hardware, and accessory.

1. Size: Manufacturers' standard size.

E. Product Schedule: For toilet compartments, prepared by or under the supervision of supplier, detailing location and selected colors for toilet compartment material.

1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For toilet compartments.

1.5 MAINTENANCE MATERIAL SUBMITTALS

A. Extra Stock Materials: Furnish extra materials to Owner that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Door Hinges: Two hinge(s) with associated fasteners.
2. Latch and Keeper: Two latch(es) and keeper(s) with associated fasteners.
3. Door Bumper: Two door bumper(s) with associated fasteners.
4. Door Pull: Two door pull(s) with associated fasteners.
5. Fasteners: Two fasteners of each size and type.

1.6 FIELD CONDITIONS

A. Field Measurements: Verify actual locations of toilet fixtures, walls, columns, ceilings, and other construction contiguous with toilet compartments by field measurements, and coordinate before fabrication.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

A. Obtain plastic-laminate-clad toilet compartments from single source from single manufacturer.

2.2 PERFORMANCE REQUIREMENTS

A. Surface-Burning Characteristics: Comply with ASTM E84; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

B. Structural Performance: Where grab bars are mounted on toilet compartments, design panels to comply with the following requirements:

1. Panels are able to withstand a concentrated load on grab bar of at least 250 lbf applied at any direction and at any point, without deformation of panel.

C. Regulatory Requirements: Comply with applicable provisions in the USDOJ's "2010

ADA Standards for Accessible Design" for toilet compartments designated as accessible.

2.3 PLASTIC-LAMINATE-CLAD TOILET COMPARTMENTS Insert drawing designation

- A. Basis-of-Design Product: Subject to compliance with requirements, provide Bobrick Designer Series HPL 1040 Series or comparable product by one of the following:
 - 1. ASI American Specialties, Inc.; ASI Group
 - 2. Bobrick Washroom Equipment, Inc
- B. Toilet-Enclosure Style: Floor anchored.
- C. Entrance-Screen Style: Floor anchored.
- D. Urinal-Screen Style: Floor anchored.
- E. Door, Panel, and Pilaster Construction: One-piece, plastic-laminate facing sheets pressure laminated to core material without splices or joints in facings or cores; with manufacturer's standard edge trim applied to edges before faces to seal edges and prevent laminate from being pried loose. Seal exposed core material at cutouts to protect core from moisture. Provide with no-sightline system consisting of a full-height continuous stop on latch side of door and full-height continuous filler strip on hinge side of door (unless continuous hinge is used).
 - 1. Core Material:
 - a. Door and Panel: Particleboard.
 - b. Pilaster: Manufacturer's standard.
 - 2. Thickness:
 - a. Doors and Panels: Finished to not less than 1 inch thick.
 - b. Pilasters: Finished to not less than 1-1/4 inches thick.
- F. Entrance-Screen Construction: Matching panel construction.
- G. Urinal-Screen Construction: Matching panel construction.
- H. Pilaster Shoes: Formed from stainless steel sheet, not less than 0.031-inch nominal thickness and 3 inches high, finished to match hardware.
- I. Pilaster Sleeves (Caps): Formed from stainless steel sheet, not less than 0.031-inch nominal thickness and 3 inches high, finished to match hardware.
- J. Urinal-Screen Post: Manufacturer's standard post design of material matching the thickness and construction of pilasters, or, 1-3/4-inch- square, aluminum tube with satin finish; with shoe matching that on the pilaster.
- K. Brackets (Fittings):

1. Stirrup Type: Ear or U-brackets, stainless steel.
2. Full-Height (Continuous) Type: Manufacturer's standard design; stainless steel.

L. Plastic-Laminate Finish: One color in each room.

1. Color: As selected by Architect from manufacturer's full range.

2.4 HARDWARE AND ACCESSORIES

A. Door Hardware and Accessories: Manufacturer's operating hardware and accessories. Mount with through bolts.

1. Hinges:

a. Manufacturer's gravity-actuated, cam-action, self-closing type that can be adjusted to hold doors open at any angle up to 90 degrees, allowing emergency access by lifting door.

1) Material, Gravity-Type Hinge: Manufacturer's standard.

b. Manufacturer's continuous, cam type that swings to a closed or partially open position, allowing emergency access by lifting door.

1) Material, Continuous, Cam-Type Hinge: Stainless steel.

c. Manufacturer's continuous, spring-loaded type, allowing emergency access by lifting door.

1) Material, Continuous, Spring-Loaded-Type Hinge: Stainless steel.

d. Manufacturer's standard hinge.

2. Latch and Keeper: Manufacturer's recessed, with occupancy indicator latch unit designed for emergency access and with combination rubber-faced door strike and keeper. Provide units that comply with regulatory requirements for accessibility at toilet enclosures designated as accessible.

a. Material: Manufacturer's standard.

3. Coat Hook: Manufacturer's combination hook and rubber-tipped bumper, sized to prevent in-swinging door from hitting compartment-mounted accessories.

a. Material: Manufacturer's standard.

4. Door Bumper: Manufacturer's rubber-tipped bumper at out-swinging doors.

a. Material: Manufacturer's standard.

5. Door Pull: Manufacturer's unit at out-swinging doors that complies with regulatory requirements for accessibility. Provide units on both sides of doors at toilet enclosures designated as accessible.

- a. Material: Manufacturer's standard.
- B. Overhead Bracing: Manufacturer's standard continuous, extruded-aluminum head rail with anti-grip profile and in manufacturer's standard finish.
- C. Anchorages and Fasteners: Manufacturer's standard exposed fasteners of stainless steel, finished to match items they are securing, with theft-resistant-type heads. Provide sex-type bolts for through-bolt applications. For concealed anchors, use stainless steel, hot-dip galvanized-steel, or other rust-resistant, protective-coated steel anchors compatible with related materials.

2.5 MATERIALS

- A. Particleboard: ANSI A208.1, Grade M-2.
- B. Plastic Laminate: ISO 4586-3, general-purpose HGS grade.
- C. Adhesives: Do not use adhesives that contain urea formaldehyde.
- D. Aluminum Castings: ASTM B26/B26M.
- E. Aluminum Extrusions: ASTM B221.
- F. Stainless Steel Sheet: ASTM A240/A240M or ASTM A666, Type 304, stretcher-leveled standard of flatness.
- G. Stainless Steel Castings: ASTM A743/A743M.
- H. Zamac: ASTM B86, commercial zinc-alloy die castings.

2.6 FABRICATION

- A. Fabricate toilet compartment components to sizes indicated. Coordinate requirements and provide cutouts for through-partition toilet accessories where required for attachment of toilet accessories.
- B. Floor-Anchored Units: Manufacturer's standard corrosion-resistant anchoring assemblies at pilasters and walls, with leveling adjustment nuts at pilasters for structural connection to floor. Provide shoes at pilasters to conceal anchorage.
- C. Floor-and-Ceiling-Anchored Units: Manufacturer's standard corrosion-resistant anchoring assemblies at pilasters and walls, with leveling adjustment nuts at tops and bottoms of pilasters. Provide shoes and sleeves (caps) at pilasters to conceal anchorage.
- D. Urinal-Screen Posts: Manufacturer's standard corrosion-resistant anchoring assemblies at posts and walls, with leveling adjustment nuts at tops and bottoms of posts. Provide shoes and sleeves (caps) at posts to conceal anchorage.
- E. Door Size and Swings: Unless otherwise indicated, provide 24-inch- wide in-swinging

doors for standard toilet enclosures and 36-inch- wide out-swinging doors with a minimum 32-inch- wide clear opening for toilet enclosures designated as accessible.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and conditions, with Installer present, for compliance with requirements for fastening, support, alignment, operating clearances, and other conditions affecting performance of the Work.
 - 1. Confirm location and adequacy of blocking and supports required for installation.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. General: Comply with manufacturer's written installation instructions. Install units rigid, straight, level, and plumb. Secure units in position with manufacturer's recommended anchoring devices.
 - 1. Maximum Clearances:
 - a. Pilasters and Panels or Screens: 1/2 inch.
 - b. Panels or Screens and Walls: 1 inch.
 - 2. Stirrup Brackets: Secure panels or screens to walls and to pilasters with no fewer than three brackets attached at midpoint and near top and bottom of panel or screen.
 - a. Locate wall brackets so holes for wall anchors occur in masonry or tile joints.
 - b. Align brackets at pilasters with brackets at walls.
 - 3. Full-Height (Continuous) Brackets: Secure panels or screens to walls and to pilasters with full-height brackets.
 - a. Locate bracket fasteners so holes for wall anchors occur in masonry or tile joints.
 - b. Align brackets at pilasters with brackets at walls.
- B. Overhead-Braced Units: Secure pilasters to floor and level, plumb, and tighten. Set pilasters with anchors penetrating not less than 1-3/4 inches into structural floor unless otherwise indicated in manufacturer's written instructions. Secure continuous head rail to each pilaster with no fewer than two fasteners. Hang doors to align tops of doors with tops of panels, and adjust so tops of doors are parallel with overhead brace when doors are in closed position.
- C. Floor-Anchored Units: Set pilasters with anchors penetrating not less than 2 inches

into structural floor unless otherwise indicated in manufacturer's written instructions. Level, plumb, and tighten pilasters. Hang doors and adjust so tops of doors are level with tops of pilasters when doors are in closed position.

- D. Ceiling-Hung Units: Secure pilasters to supporting structure and level, plumb, and tighten. Hang doors and adjust so bottoms of doors are level with bottoms of pilasters when doors are in closed position.
- E. Floor-and-Ceiling-Anchored Units: Secure pilasters to supporting construction and level, plumb, and tighten. Hang doors and adjust so doors are level and aligned with panels when doors are in closed position.
- F. Urinal Screens: Attach with anchoring devices to suit supporting structure. Set units level and plumb, rigid, and secured to resist lateral impact.

3.3 ADJUSTING

- A. Hardware Adjustment: Adjust and lubricate hardware in accordance with hardware manufacturer's written instructions for proper operation. Set hinges on in-swinging doors to hold doors open approximately 30 degrees from closed position when unlatched. Set hinges on out-swinging doors to return doors to fully closed position.

END OF SECTION 102113.16

SECTION 102600 - WALL AND DOOR PROTECTION

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Wall guards.
2. Corner guards.
3. End-wall guards.
4. Door-hardware protection.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, impact strength, dimensions of individual components and profiles, and finishes.
2. Include fire ratings of units recessed in fire-rated walls and listings for door-protection items attached to fire-rated doors.

B. Shop Drawings: For each type of wall and door protection showing locations and extent.

1. Include plans, elevations, sections, and attachment details.

C. Samples for Initial Selection: For each type of impact-resistant wall-protection unit indicated, in each color and texture specified.

1. Include Samples of accent strips and accessories to verify color selection.

D. Samples for Verification: For each type of exposed finish on the following products, prepared on Samples of size indicated below:

1. Wall Guards: 12 inches long. Include examples of joinery, corners and field splices.
2. Handrails: 12 inches long. Include examples of joinery, corners, and field splices.
3. Bed Locators: 12 inches long. Include example of end caps.
4. Corner, and, End-Wall Guards: 12 inches long. Include example top caps.
5. Abuse-Resistant Wall Covering: 6 by 6 inches square.
6. Door-Surface Protection: 6 by 6 inches square.
7. Door-Knob and -Lever Protectors: Full-size unit of each type.

1.3 INFORMATIONAL SUBMITTALS

A. Product Certificates: For each type of handrail.

- B. Sample Warranty: For special warranty.

1.4 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For each type of wall and door protection product to include in maintenance manuals.
 - 1. Include recommended methods and frequency of maintenance for maintaining best condition of plastic covers under anticipated traffic and use conditions. Include precautions against using cleaning materials and methods that may be detrimental to finishes and performance.

1.5 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Wall-Guard Covers: Full-size plastic covers of maximum length equal to 2 percent of each type, color, and texture of cover installed, but no fewer than two, 96-inch- long units.
 - 2. Corner-Guard Covers: Full-size plastic covers of maximum length equal to 2 percent of each type, color, and texture of cover installed, but no fewer than two, 48-inch- long units.
 - 3. Mounting and Accessory Components: Amounts proportional to the quantities of extra materials. Package mounting and accessory components with each extra material.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Store wall and door protection in original undamaged packages and containers inside well-ventilated area protected from weather, moisture, soiling, extreme temperatures, and humidity.
 - 1. Maintain room temperature within storage area at not less than 70 deg F during the period plastic materials are stored.
 - 2. Keep plastic materials out of direct sunlight.
 - 3. Store plastic wall- and door-protection components for a minimum of 72 hours, or until plastic material attains a minimum room temperature of 70 deg F.
 - a. Store corner-guard covers in a vertical position.
 - b. Store wall-guard covers in a horizontal position.

1.7 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of wall- and door-protection units that fail in materials or workmanship within specified warranty period.

1. Failures include, but are not limited to, the following:
 - a. Structural failures including detachment of components from each other or from the substrates, delamination, and permanent deformation beyond normal use.
 - b. Deterioration of metals, metal finishes, plastics, and other materials beyond normal use.
2. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Obtain wall- and door-protection products of each type from single source from single manufacturer.

2.2 MATERIALS

- A. Plastic Materials: Chemical- and stain-resistant, high-impact-resistant plastic with integral color throughout; extruded and sheet material as required, thickness as indicated.
- B. Polycarbonate Plastic Sheet: ASTM D6098, S-PC01, Class 1 or Class 2, abrasion resistant; with a minimum impact-resistance rating of 15 ft.-lbf/in. of notch when tested according to ASTM D256, Test Method A.
- C. Fasteners: Aluminum, nonmagnetic stainless-steel, or other noncorrosive metal screws, bolts, and other fasteners compatible with items being fastened. Use security-type fasteners where exposed to view.
- D. Adhesive: As recommended by protection product manufacturer.

2.3 FABRICATION

- A. Fabricate wall and door protection according to requirements indicated for design, performance, dimensions, and member sizes, including thicknesses of components.
- B. Curved Panels: Preform curved semirigid, abuse-resistant sheet wall covering in factory for radius and sheet thickness as follows:
 1. Sheet Thickness of 0.040 Inch: 24-inch radius.
 2. Sheet Thickness of 0.060 Inch: 36-inch radius.
- C. Factory Assembly: Assemble components in factory to greatest extent possible to minimize field assembly. Disassemble only as necessary for shipping and handling.
- D. Quality: Fabricate components with uniformly tight seams and joints and with exposed

edges rolled. Provide surfaces free of wrinkles, chips, dents, uneven coloration, and other imperfections. Fabricate members and fittings to produce flush, smooth, and rigid hairline joints.

- E. Wood Handrails: Miter corners and ends of wood handrails for returns.

2.4 FINISHES

- A. Protect finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- B. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and wall areas, with Installer present, for compliance with requirements for installation tolerances, fire rating, and other conditions affecting performance of the Work.
- B. Examine walls to which wall and door protection will be attached for blocking, grounds, and other solid backing that have been installed in the locations required for secure attachment of support fasteners.
 - 1. For wall and door protection attached with adhesive, verify compatibility with and suitability of substrates, including compatibility with existing finishes or primers.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Complete finishing operations, including painting, before installing wall and door protection.
- B. Before installation, clean substrate to remove dust, debris, and loose particles.

3.3 INSTALLATION

- A. Installation Quality: Install wall and door protection according to manufacturer's written instructions, level, plumb, and true to line without distortions. Do not use materials with chips, cracks, voids, stains, or other defects that might be visible in the finished Work.
- B. Mounting Heights: Install wall and door protection in locations and at mounting heights indicated on Drawings.

- C. Accessories: Provide splices, mounting hardware, anchors, trim, joint moldings, and other accessories required for a complete installation.
 - 1. Provide anchoring devices and suitable locations to withstand imposed loads.
 - 2. Where splices occur in horizontal runs of more than 20 feet, splice aluminum retainers and plastic covers at different locations along the run, but no closer than 12 inches apart.
 - 3. Adjust caps as required to ensure tight seams.
- D. Abuse-Resistant Wall Covering: Install top and edge moldings, corners, and divider bars as required for a complete installation.
- E. Door-Frame Protectors: Install on both door jams.
- F. Fire Doors: Install protection according to the listing of each item.

3.4 CLEANING

- A. Immediately after completion of installation, clean plastic covers and accessories using a standard ammonia-based household cleaning agent.
- B. Remove excess adhesive using methods and materials recommended in writing by manufacturer.

END OF SECTION 102600

SECTION 102800 - TOILET, BATH, AND LAUNDRY ACCESSORIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Public-use washroom accessories.
2. Toilet-compartment occupancy-indicator systems.
3. Public-use shower room accessories.

1.2 COORDINATION

- A. Coordinate accessory locations with other work to prevent interference with clearances required for access by people with disabilities, and for proper installation, adjustment, operation, cleaning, and servicing of accessories.
- B. Deliver inserts and anchoring devices set into concrete or masonry as required to prevent delaying the Work.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
2. Include anchoring and mounting requirements, including requirements for cutouts in other work and substrate preparation.
3. Include electrical characteristics.

B. Samples: For each exposed product and for each finish specified, full size.

1. Approved full-size Samples will be returned and may be used in the Work.

C. Product Schedule: Indicating types, quantities, sizes, and installation locations by room of each accessory required.

1. Identify locations using room designations indicated.
2. Identify accessories using designations indicated.

1.4 INFORMATIONAL SUBMITTALS

A. Sample Warranty: For manufacturer's special warranties.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For accessories to include in maintenance manuals.

1.6 WARRANTY

- A. Manufacturer's Special Warranty for Mirrors: Manufacturer agrees to repair or replace mirrors that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, visible silver spoilage defects.
 - 2. Warranty Period: 10 years from date of Substantial Completion.
- B. Manufacturer's Special Warranty for Toilet-Compartment Occupancy-Indicator Systems: Manufacturer agrees to repair or replace toilet-compartment occupancy-indicator systems that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Five years from date of Substantial Completion.
- C. Manufacturer's Special Warranty for Hand Dryers: Manufacturer agrees to repair or replace hand dryers that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency and marked for intended location and application.
- B. Structural Performance: Design accessories and fasteners to comply with the following requirements:
 - 1. Grab Bars: Installed units are able to resist 250 lbf concentrated load applied in any direction and at any point.
 - 2. Shower Seats: Installed units are able to resist 360 lbf applied in any direction and at any point.

2.2 PUBLIC-USE WASHROOM ACCESSORIES

- A. Source Limitations: Obtain each type of public-use washroom accessory from single source from single manufacturer.
- B. Toilet Tissue (Roll) Dispenser:

1. Basis-of-Design Product: Subject to compliance with requirements, provide ASI-American Specialties, Inc. :7315-H Toilet Tissue Roll Holder, Double, Hooded - Surface Mounted or comparable product by one of the following:
 - a. ASI-American Specialties, Inc.
 - b. Bobrick Washroom Equipment, Inc
 2. Description: Double-roll dispenser.
 3. Mounting: Surface mounted.
 4. Capacity: Designed for 4-1/2- or 5-inch- diameter tissue rolls.
- C. Toilet Tissue (Jumbo-Roll) Dispenser:
1. Basis-of-Design Product: Subject to compliance with requirements, provide ASI-American Specialties, Inc. :0042 Single Jumbo Roll Toilet Tissue Dispenser - Round - Surface Mounted or comparable product by one of the following:
 - a. ASI-American Specialties, Inc.
 - b. Bobrick Washroom Equipment, Inc
 - c. Brey-Krause Manufacturing Co.
 2. Description: One-roll unit.
 3. Mounting: Surface mounted.
 4. Capacity: minimum 9- or 10-inch- diameter rolls.
 5. Material and Finish: Stainless Steel
 6. Lockset: Tumbler type.
 7. Refill Indicator: Pierced slots at front.
- D. Combination Towel (Folded) Dispenser/Waste Receptacle:
1. Basis-of-Design Product: Subject to compliance with requirements, provide ASI-American Specialties, Inc. :64623 Simplicity™ Collection Paper Towel Dispenser & Waste Receptacle or comparable product by one of the following:
 - a. ASI-American Specialties, Inc. :6462 Piatto™ Completely Recessed Paper Towel Dispenser & Waste Receptacle - Phenolic Door
 - b. Bobrick Washroom Equipment, Inc
 - c. Gamco Commercial Restroom Accessories; Bobrick Washroom Equipment, Inc.
 2. Description: Combination unit for dispensing C-fold or multifold towels, with removable waste receptacle.
 3. Mounting: Surface mounted, Recessed.
 - a. Designed for nominal 4-inch wall depth.
 4. Minimum Towel-Dispenser Capacity: 600 C-fold or 800 multifold paper towels.
 5. Minimum Waste-Receptacle Capacity: 4 gal.
 6. Material and Finish: Stainless steel, ASTM A480/A480M No. 4 finish (satin).
 7. Liner: Reusable, vinyl waste-receptacle liner.
 8. Lockset: Tumbler type for towel-dispenser compartment and waste receptacle.

E. Automatic Soap Dispenser:

1. Basis-of-Design Product: Subject to compliance with requirements, provide ASI-American Specialties, Inc. :0360 Automatic Liquid Soap or Gel Hand Sanitizer Dispenser - Surface or Stand Mounted or comparable product by one of the following:
 - a. Gamco Commercial Restroom Accessories; Bobrick Washroom Equipment, Inc.
 - b. Sloan Valve Company
2. Description: Automatic dispenser with infrared sensor to detect presence of hands; electrically operated, with adapter for 110- to 240-V ac power supply; designed for dispensing soap in liquid or lotion form.
3. Mounting: Surface mounted.
4. Refill Indicator: LED indicator.

F. Grab Bar:

1. Basis-of-Design Product: Subject to compliance with requirements, provide ASI-American Specialties, Inc. :3000 Series Grab Bars - 1" Dia. - Flanges For Concealed Mounting or comparable product by one of the following:
 - a. ASI-American Specialties, Inc.
 - b. Bobrick Washroom Equipment, Inc
 - c. Brey-Krause Manufacturing Co.
 - d. Gamco Commercial Restroom Accessories; Bobrick Washroom Equipment, Inc.
2. Mounting: Flanges with concealed fasteners.
3. Material: Stainless steel, 0.05 inch thick.
 - a. Finish: Smooth, ASTM A480/A480M No. 4 finish (satin) on ends and slip-resistant texture in grip area.
4. Outside Diameter: 1-1/4 inches.
5. Configuration and Length: As indicated on Drawings.

G. Mirror Unit:

1. Basis-of-Design Product: Subject to compliance with requirements, provide ASI-American Specialties, Inc. :107 Mirror - 18 Ga. #8 Mirror Polished Stainless Steel, Front Mount or comparable product by one of the following:
 - a. AJW Architectural Products
 - b. ASI-American Specialties, Inc.
 - c. Bobrick Washroom Equipment, Inc.
 - d. Seachrome Corporation
2. Size: As indicated on Drawings.
3. Hangers: Manufacturer's standard rigid, tamper and theft resistant.

2.3 TOILET-COMPARTMENT OCCUPANCY-INDICATOR SYSTEM

A. Toilet-Compartment Occupancy-Indicator System:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Bobrick Washroom Equipment, Inc.
 - b. or approved equal.
2. Description: Lock with indicator of vacancy.
3. Latch: Slide or turn operation.

2.4 PUBLIC-USE SHOWER ROOM ACCESSORIES

A. Source Limitations: Obtain each type of public-use shower room accessory from single source from single manufacturer.

B. Folding Shower Seat:

1. Basis-of-Design Product: Subject to compliance with requirements, provide ASI-American Specialties, Inc. :8207 Folding Shower Seat, Stainless Steel, ADA or comparable product by one of the following:
 - a. AJW Architectural Products
 - b. Bobrick Washroom Equipment, Inc
 - c. Gamco Commercial Restroom Accessories; Bobrick Washroom Equipment, Inc.
2. Configuration: Rectangular seat.
3. Seat: Phenolic or polymeric composite of slat-type or one-piece construction in color as selected by Architect.
4. Mounting Mechanism: Stainless steel, ASTM A480/A480M No. 4 finish (satin).
5. Dimensions: As per drawings.

2.5 PRIVATE-USE BATHROOM ACCESSORIES

A. Source Limitations: Obtain each type of private-use bathroom accessory from single source from single manufacturer.

2.6 HAND DRYERS

A. Source Limitations: Obtain each type of hand dryer from single source from single manufacturer.

B. Multiple-Airflow Hand Dryer:

1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn Industries, LLC:VERDEdri® or comparable product by one of the following:
 - a. Bradley Corporation
 - b. Dyson Inc.
 - c. Saniflow Corporation; Mediclinics S.A.
2. Description: Multiple-airflow hand dryer, using two or more airstreams for rapid hand drying with heating unit on-off control.
3. Mounting: Surface mounted.
4. Operation: Electronic-sensor activated with timed power cut-off switch.
 - a. Average Dry Time: 12 seconds.
 - b. Automatic Shut Off: At 60 seconds.
5. Maximum Sound Level: 75 dB.
6. Water Collection: Removable reservoir.
7. Filter: HEPA, replaceable.
8. Cover Material and Finish: To be selected by Architect from Manufacturer.
9. Electrical Requirements: As per plans.

2.7 CUSTODIAL ACCESSORIES

- A. Source Limitations: Obtain custodial accessories from single source from single manufacturer.

2.8 MATERIALS

- A. Stainless Steel: ASTM A240/A240M or ASTM A666, Type 304, 0.031-inch- minimum nominal thickness unless otherwise indicated.
- B. Brass: ASTM B19, flat products; ASTM B16/B16M, rods, shapes, forgings, and flat products with finished edges; or ASTM B30, castings.
- C. Steel Sheet: ASTM A1008/A1008M, Designation CS (cold rolled, commercial steel), 0.036-inch- minimum nominal thickness.
- D. Galvanized-Steel Sheet: ASTM A653/A653M, with G60 hot-dip zinc coating.
- E. Galvanized-Steel Mounting Devices: ASTM A153/A153M, hot-dip galvanized after fabrication.
- F. Fasteners: Screws, bolts, and other devices of same material as accessory unit, unless otherwise recommended by manufacturer or specified in this Section, and tamper and theft resistant where exposed, and of stainless or galvanized steel where concealed.
- G. Chrome Plating: ASTM B456, Service Condition Number SC 2 (moderate service).
- H. Mirrors: ASTM C1503, Mirror Glazing Quality, clear-glass mirrors, nominal 6.0 mm

thick.

2.9 FABRICATION

- A. General: Fabricate units with tight seams and joints, and exposed edges rolled. Hang doors and access panels with full-length, continuous hinges. Equip units for concealed anchorage and with corrosion-resistant backing plates.
- B. Keys: Provide universal keys for internal access to accessories for servicing and resupplying. Provide minimum of six keys to Owner's representative.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install accessories in accordance with manufacturers' written instructions, using fasteners appropriate to substrate indicated and recommended by unit manufacturer. Install units level, plumb, and firmly anchored in locations and at heights indicated.
 - 1. Remove temporary labels and protective coatings.
- B. Grab Bars: Install to comply with specified structural-performance requirements.
- C. Shower Seats: Install to comply with specified structural-performance requirements.

3.2 ADJUSTING AND CLEANING

- A. Adjust accessories for unencumbered, smooth operation. Replace damaged or defective items.
- B. Clean and polish exposed surfaces in accordance with manufacturer's written instructions.

END OF SECTION 102800

SECTION 104416 - FIRE EXTINGUISHERS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes portable, hand-carried fire extinguishers and mounting brackets for fire extinguishers.
- B. Owner-Furnished Material: Hand-carried fire extinguishers.
- C. Related Requirements:
 - 1. Section 233813 "Commercial-Kitchen Hoods" for fire-extinguishing systems provided as part of commercial-kitchen exhaust hoods.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product. Include rating and classification, material descriptions, dimensions of individual components and profiles, and finishes for fire extinguisher and mounting brackets.
- B. Product Schedule: For fire extinguishers. Coordinate final fire-extinguisher schedule with fire-protection cabinet schedule to ensure proper fit and function. Use same designations indicated on Drawings.

1.3 INFORMATIONAL SUBMITTALS

- A. Warranty: Sample of special warranty.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For fire extinguishers to include in maintenance manuals.

1.5 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace fire extinguishers that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Failure of hydrostatic test according to NFPA 10 when testing interval required by NFPA 10 is within the warranty period.

- b. Faulty operation of valves or release levers.
2. Warranty Period: Six years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. NFPA Compliance: Fabricate and label fire extinguishers to comply with NFPA 10, "Portable Fire Extinguishers."
- B. Fire Extinguishers: Listed and labeled for type, rating, and classification by an independent testing agency acceptable to authorities having jurisdiction.
 - 1. Provide fire extinguishers approved, listed, and labeled by FM Global.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine fire extinguishers for proper charging and tagging.
 - 1. Remove and replace damaged, defective, or undercharged fire extinguishers.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. General: Install fire extinguishers and mounting brackets in locations indicated and in compliance with requirements of authorities having jurisdiction.
- B. Mounting Brackets: Fasten mounting brackets to surfaces, square and plumb, at locations indicated.
 - 1. Mounting Height: Top of fire extinguisher to be at 42 inches above finished floor.

END OF SECTION 104416

SECTION 105113 - METAL LOCKERS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Welded police lockers.
2. Welded athletic lockers.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each type of metal locker and bench. Bench to be pullout bench as per plan.

B. Shop Drawings: For metal lockers.

1. Include plans, elevations, sections, and attachment details.
2. Show locker trim and accessories.
3. Include locker identification system and numbering sequence.

C. Samples: For each color specified, in manufacturer's standard size.

D. Samples for Initial Selection: Manufacturer's color charts showing the full range of colors available.

E. Samples for Verification: For the following products, in manufacturer's standard size:

1. Lockers and equipment.
2. Locker benches.

F. Product Schedule: For lockers.

1.3 INFORMATIONAL SUBMITTALS

A. Qualification Data: For Installer.

B. Sample Warranty: For special warranty.

1.4 CLOSEOUT SUBMITTALS

A. Maintenance Data: For adjusting, repairing, and replacing locker doors and latching

mechanisms to include in maintenance manuals.

1.5 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. The following metal locker hardware items equal to 10 percent of amount installed for each type and finish installed, but no fewer than five units:

- a. Locks.
- b. Blank identification plates.
- c. Hooks.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Do not deliver metal lockers until spaces to receive them are clean, dry, and ready for their installation.

B. Deliver master and control keys to Owner by registered mail or overnight package service.

1.7 FIELD CONDITIONS

A. Field Measurements: Verify actual dimensions of recessed openings by field measurements before fabrication.

1.8 COORDINATION

A. Coordinate sizes and locations of framing, blocking, furring, reinforcements, and other related units of work specified in other Sections to ensure that metal lockers can be supported and installed as indicated.

1.9 WARRANTY

A. Special Warranty: Manufacturer agrees to repair or replace components of metal lockers that fail in materials or workmanship, excluding finish, within specified warranty period.

1. Failures include, but are not limited to, the following:

- a. Structural failures.
- b. Faulty operation of latches and other door hardware.

2. Damage from deliberate destruction and vandalism is excluded.

3. Warranty Period for Welded Metal Lockers: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Obtain metal lockers and accessories from single source from single locker manufacturer.
 - 1. Obtain locks from single lock manufacturer.

2.2 PERFORMANCE REQUIREMENTS

- A. Accessibility Standard: For lockers indicated to be accessible, comply with applicable provisions in the USDOJ's "2010 ADA Standards for Accessible Design".

2.3 WELDED ATHLETIC LOCKERS Insert drawing designation

- A. Basis-of-Design Product: Subject to compliance with requirements, provide Hallowell Taskforce XP Locker with Pullout Bench Base or comparable product by one of the following:
 - 1. Lyon LLC
- B. Identification Plates: Manufacturer's standard, etched, embossed, or stamped aluminum plates, with numbers and letters at least 3/8 inch high.
- C. Hooks: Manufacturer's standard ball-pointed, aluminum or steel; zinc plated.
- D. Continuous Zee Base: 4 inches high; fabricated from 0.060-inch nominal-thickness steel sheet.
- E. Continuous Sloping Tops: Fabricated from 0.048-inch nominal-thickness steel sheet, with a pitch of approximately 20 degrees.
 - 1. Closures: Vertical-end type.
- F. Recess Trim: Fabricated from 0.048-inch nominal-thickness steel sheet.
- G. Filler Panels: Fabricated from 0.048-inch nominal-thickness steel sheet.
- H. Finished End Panels: Fabricated from 0.024-inch nominal-thickness steel sheet to cover unused penetrations and fasteners, except for perimeter fasteners, at exposed ends of non-recessed metal lockers; finished to match lockers.
- I. Materials:
 - 1. Cold-Rolled Steel Sheet: ASTM A1008/A1008M, Commercial Steel (CS), Type B, suitable for exposed applications.
 - 2. Expanded Metal: ASTM F1267, Type II (flattened), Class I (uncoated), 3/4-inch steel mesh, with at least 70 percent open area.

- J. Finish: Baked enamel or powder coat.
 - 1. Color: As selected by Architect from manufacturer's full range.

2.4 LOCKS

- A. Combination Padlock: Key-controlled, three-number dialing combination locks; capable of five combination changes.

2.5 FABRICATION

- A. Fabricate metal lockers square, rigid, without warp, and with metal faces flat and free of dents or distortion. Make exposed metal edges safe to touch and free of sharp edges and burrs.
 - 1. Form body panels, doors, shelves, and accessories from one-piece steel sheet unless otherwise indicated.
 - 2. Provide fasteners, filler plates, supports, clips, and closures as required for complete installation.
- B. Fabricate each metal locker with an individual door and frame; individual top, bottom, and back; and common intermediate uprights separating compartments.
- C. Welded Construction: Factory preassemble metal lockers by welding all joints, seams, and connections; with no bolts, nuts, screws, or rivets used in assembly of main locker groups. Factory weld main locker groups into one-piece structures. Grind exposed welds smooth and flush.
- D. Accessible Lockers: Fabricate as follows:
 - 1. Locate bottom shelf no lower than 15 inches above the floor.
 - 2. Where hooks, coat rods, or additional shelves are provided, locate no higher than 48 inches above the floor.
- E. Continuous Zee Base: Fabricated in lengths as long as practical to enclose base and base ends; finished to match lockers.
- F. Continuous Sloping Tops: Fabricated in lengths as long as practical, without visible fasteners at splice locations; finished to match lockers.
 - 1. Sloping-top corner fillers, mitered.
- G. Individual Sloping Tops: Fabricated in width to fit one locker frame in lieu of flat locker tops; with integral back; finished to match lockers. Provide wedge-shaped divider panels between lockers.
- H. Recess Trim: Fabricated with minimum 2-1/2-inch face width and in lengths as long as practical; finished to match lockers.
- I. Filler Panels: Fabricated in an unequal leg angle shape; finished to match lockers.

Provide slip-joint filler angle formed to receive filler panel.

- J. Boxed End Panels: Fabricated with 1-inch- wide edge dimension and designed for concealing fasteners and holes at exposed ends of non-recessed metal lockers; finished to match lockers.

- 1. Provide one-piece panels for double-row (back-to-back) locker ends.

- K. Finished End Panels: Fabricated to conceal unused penetrations and fasteners, except for perimeter fasteners, at exposed ends of non-recessed metal lockers; finished to match lockers.

- 1. Provide one-piece panels for double-row (back-to-back) locker ends.

- L. Center Dividers: Full-depth, vertical partitions between bottom and shelf; finished to match lockers.

2.6 ACCESSORIES

- A. Fasteners: Zinc- or nickel-plated steel, slotless-type, exposed bolt heads; with self-locking nuts or lock washers for nuts on moving parts.

- B. Anchors: Material, type, and size required for secure anchorage to each substrate.

- 1. Provide nonferrous-metal or hot-dip galvanized anchors and inserts on inside face of exterior walls for corrosion resistance.
 - 2. Provide toothed-steel or lead expansion sleeves for drilled-in-place anchors.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine walls and floors or support bases, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install lockers level, plumb, and true; shim as required, using concealed shims.
 - 1. Anchor locker runs at ends and at intervals recommended by manufacturer, but not more than 36 inches o.c. Using concealed fasteners, install anchors through backup reinforcing plates, channels, or blocking as required to prevent metal

- distortion.
 - 2. Anchor single rows of metal lockers to walls near top of lockers and to floor.
 - 3. Anchor back-to-back metal lockers to floor.
 - B. Welded Lockers: Connect groups together with manufacturer's standard fasteners, with no exposed fasteners on face frames.
 - C. Equipment:
 - 1. Attach hooks with at least two fasteners.
 - 2. Attach door locks on doors using security-type fasteners.
 - 3. Identification Plates: Identify metal lockers with identification indicated on Drawings.
 - a. Attach plates to each locker door, near top, centered, with at least two aluminum rivets.
 - b. Attach plates to upper shelf of each open-front metal locker, centered, with a least two aluminum rivets.
 - D. Trim: Fit exposed connections of trim, fillers, and closures accurately together to form tight, hairline joints, with concealed fasteners and splice plates.
 - 1. Attach recess trim to recessed metal lockers with concealed clips.
 - 2. Attach filler panels with concealed fasteners. Locate filler panels where indicated on Drawings.
 - 3. Attach sloping-top units to metal lockers, with closures at exposed ends.
 - 4. Attach boxed end panels using concealed fasteners to conceal exposed ends of non-recessed metal lockers.
 - 5. Attach finished end panels using fasteners only at perimeter to conceal exposed ends of non-recessed metal lockers.
 - E. Movable Benches: Place benches in locations indicated on Drawings.
- 3.3 ADJUSTING
- A. Clean, lubricate, and adjust hardware. Adjust doors and latches to operate easily without binding. Verify that integral locking devices operate properly.
- 3.4 PROTECTION
- A. Protect metal lockers from damage, abuse, dust, dirt, stain, or paint. Do not permit use during construction.
 - B. Touch up marred finishes, or replace metal lockers that cannot be restored to factory-finished appearance. Use only materials and procedures recommended or furnished by locker manufacturer.

END OF SECTION 105113

SECTION 107516 - GROUND-SET FLAGPOLES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes ground-set flagpoles made from fiberglass or approved equal.
- B. Solar Powered Pole Mount Flag Light
- C. Owner-Furnished Material: Flags.

1.2 ACTION SUBMITTALS

- A. Shop Drawings: For each flagpole.
 - 1. Include the following:
 - a. Plans, elevations, and attachment details. Show general arrangement, jointing, fittings, accessories, grounding, anchoring, and support.
 - b. Section, and details of foundation system.

1.3 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For flagpoles to include in operation and maintenance manuals.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Spiral wrap flagpoles with heavy paper and enclose in a hard fiber tube or other protective container.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Obtain flagpoles as complete units, including fittings, accessories, bases, and anchorage devices, from single source from single manufacturer.

2.2 FIBERGLASS FLAGPOLES

- A. Fiberglass Flagpoles: Entasis-tapered flagpoles fabricated from polyester resin reinforced with woven glass-fiber roving with 75 percent of glass fibers parallel to

length of flagpole.

1. Provide Zeus Aeolus External Groundset 30x or comparable product by one of the following:

- a. Eder Flag Manufacturing Company, Inc
- b. Ewing Flagpole Co., Inc.; Ewing Group Company
- c. PLP Composite Technologies, Inc
- d. Pole-Tech Co., Inc.

2. 'Or equal' Substitution permitted. Shop drawings to be provided to the engineer for approval prior to purchase.

B. Exposed Height: 30 feet.

C. Sleeve for Fiberglass Flagpole: Fiberglass, or, PVC pipe foundation sleeve, made to fit flagpole, for casting into concrete foundation or as indicated by manufacturer.

1. Flashing Collar: Same material and finish as flagpole.

D. Cast-Metal Shoe Base: Per model of selected manufacturer.

1. Furnish ground spike if flagpole is equipped with a metal halyard.

E. Flagpole assembly must conform to all related codes including wind loading.

2.3 SOLAR FLAG LIGHT

A. Provide Deneve 'Solar Daisy' Flagpole Light Solar Powered or Approved Equal.

2.4 MISCELLANEOUS MATERIALS

A. Non-shrink, Nonmetallic Grout: Factory-packaged, non-staining, noncorrosive, nongaseous grout complying with ASTM C1107/C1107M.

B. Drainage Material: Crushed stone, or crushed or uncrushed gravel; coarse aggregate.

C. Sand: ASTM C33/C33M, fine aggregate.

D. Elastomeric Joint Sealant: Single-component non-sag urethane joint sealant complying with requirements in Section 079200 "Joint Sealants."

E. Fiberglass: UV-light stable, hard, high-gloss gel coat or high-gloss, high-build polyurethane or polyester coating.

1. Color: As indicated by manufacturer's designations.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Foundation Excavation: Excavate to neat, clean lines in undisturbed soil. Remove loose soil and foreign matter from excavation and moisten earth before placing concrete. Place and compact drainage material at excavation bottom.
- B. Provide forms where required due to unstable soil conditions and for perimeter of flagpole base at grade. Secure and brace forms to prevent displacement during concreting.
- C. Foundation Tube: Place foundation tube, center, and brace to prevent displacement during concreting. Place concrete. Plumb and level foundation tube and allow concrete to cure.
- D. Sleeves: Locate and secure sleeves in forms by bracing to reinforcement and forms.
- E. Place concrete, as specified in Section 033000 "Cast-in-Place Concrete." Compact concrete in place by using vibrators. Moist-cure exposed concrete for no fewer than seven days or use non-staining curing compound.
- F. Trowel exposed concrete surfaces to a smooth, dense finish, free of trowel marks, and uniform in texture and appearance. Provide positive slope for water runoff to perimeter of concrete base.
- G. Manufacturer's installation instructions/specifications supersedes any or all of the above.

3.2 FLAGPOLE INSTALLATION

- A. General: Install flagpoles where indicated and according to manufacturer's written instructions.
- B. Foundation Tube: Place flagpole in tube, seated on bottom plate between steel centering wedges, and install hardwood wedges to secure flagpole in place. Place and compact sand in foundation tube and remove hardwood wedges. Seal top of foundation tube with a 2-inch layer of elastomeric joint sealant and cover with flashing collar.
- C. Baseplate: Cast anchor bolts in concrete foundation. Install baseplate on washers placed over leveling nuts on anchor bolts and adjust until flagpole is plumb. After flagpole is plumb, tighten retaining nuts and fill space under baseplate solidly with non-shrink, nonmetallic grout. Finish exposed grout surfaces smooth and slope 45 degrees away from edges of baseplate.
- D. Manufacturer's installation/assembly instructions supersede any or all of the above.

END OF SECTION 107516

SECTION 123553.13 - METAL LABORATORY CASEWORK

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Metal laboratory casework.
2. Auxiliary cabinets.
3. Laboratory casework systems.
4. Laboratory accessories.
5. Electrical and communication service fittings.

1.2 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

1.3 COORDINATION

- A. Coordinate layout and installation of framing and reinforcements for support of laboratory casework.
- B. Coordinate installation of laboratory casework with installation of laboratory equipment.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For laboratory casework.
1. Include plans, elevations, sections, and attachments to other work including blocking and reinforcements required for installation.
 2. Indicate types and sizes of casework.
 3. Indicate manufacturer's catalog numbers for casework.
 4. Show fabrication details, including types and locations of hardware.
 5. Indicate locations and types of service fittings.
 6. Include details of utility spaces showing supports for conduits and piping.
 7. Include details of support framing system.
 8. Include details of exposed conduits, if required, for service fittings.
 9. Indicate locations of and clearances from adjacent walls, doors, windows, other building components, and laboratory equipment.
 10. Include coordinated dimensions for laboratory equipment specified in other Sections.
- C. Keying Schedule: Include schematic keying diagram, and index each key set to unique

designations that are coordinated with the Contract Documents.

- D. Samples: For casework finishes and materials requiring color selection.
- E. Samples for Initial Selection: For casework finishes and materials requiring color selection.
- F. Samples for Verification: For each type of casework, exposed-hardware, and countertop-material finish, in manufacturer's standard sizes.
 - 1. Base Cabinet: One full-size, 16-inch wide, finished base cabinet complete with hardware, doors, and drawers but without countertop.
 - 2. Wall Cabinet: One full-size, 12-inch wide, finished wall cabinet complete with hardware, doors, and adjustable shelves.
 - 3. Full-Size Samples: Maintain at Project site during construction in an undisturbed condition as a standard for judging the completed Work. Unless otherwise indicated, approved sample units may become part of the completed Work if in undisturbed condition at time of Substantial Completion. Notify Architect of their locations.
- G. Delegated Design Submittals: For laboratory casework indicated to comply with seismic performance requirements, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For manufacturer.
- B. Product Test Reports:
 - 1. Casework: Based on evaluation of comprehensive tests performed by a qualified testing agency, indicating compliance of laboratory casework with requirements of specified product standard.
 - 2. Countertop Surface Material: Based on evaluation of comprehensive tests performed by a qualified testing agency, indicating compliance of laboratory countertop surface material with requirements specified for chemical and physical resistance.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish complete touchup kit for each type and color of casework finish provided. Include fillers, primers, paints, and other materials necessary to perform permanent repairs to damaged laboratory casework finish.
- B. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Cabinet Mounting Clips and Related Hardware: Quantity equal to 5 percent of amount installed, but no fewer than 20 of each type.

2. Modular Countertop Units: 2 extra units of each length and material installed.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Protect finished surfaces during handling and installation with protective covering of polyethylene film or other suitable material.

1.8 FIELD CONDITIONS

- A. Environmental Limitations: Do not deliver or install laboratory casework until building is enclosed, utility roughing-in and wet-work are complete, and HVAC system is operating and maintaining temperature and relative humidity at levels planned for building occupants during the remainder of the construction period.
- B. Established Dimensions: Where laboratory casework is indicated to fit to other construction, establish dimensions for areas where casework is to fit. Provide allowance for trimming at site, and coordinate construction to ensure that actual dimensions correspond to established dimensions.
- C. Field Measurements: Where laboratory casework is indicated to fit to existing construction, verify dimensions of existing construction by field measurements before fabrication and indicate measurements on Shop Drawings. Provide fillers and scribes to allow for trimming and fitting.
- D. Locate concealed framing, blocking, and reinforcements that support casework by field measurements before enclosing them, and indicate measurements on Shop Drawings.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Obtain laboratory casework from single source from single manufacturer unless otherwise indicated.

2.2 PERFORMANCE REQUIREMENTS

- A. System Structural Performance: Laboratory casework and support framing system shall withstand the effects of the following gravity loads and stresses without permanent deformation, excessive deflection, or binding of drawers and doors:
 1. Work Surfaces (Including Tops of Suspended Base Cabinets): 160 lb/ft.
 2. Wall Cabinets (Upper Cabinets): 160 lb/ft.
 3. Shelves: 40 lb/sq. ft.
- B. Seismic Performance: Laboratory casework installation shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.

1. Component Importance Factor: 1.0.
2. Base Cabinet Load (Including Countertop and Load on Countertop): 160 lb/ft.

2.3 CASEWORK, GENERAL

- A. Casework Product Standard: Comply with SEFA 8 M, "Laboratory Grade Metal Casework."
- B. Flammable Liquid Storage: Where cabinets are indicated for solvent or flammable liquid storage, provide units that are listed and labeled as complying with requirements in NFPA 30 by a testing and inspecting agency acceptable to authorities having jurisdiction.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.4 METAL LABORATORY CASEWORK

- A. Steel Sheet: Cold-rolled, commercial steel (CS) sheet, complying with ASTM A1008/A1008M; matte finish; suitable for exposed applications.
- B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 1. Hamilton Laboratory Solutions, LLC
 2. Lab Crafters, Inc.
 3. Labscape
 4. PSA Laboratory Furniture, LLC
- C. Wood Door and Drawer Front Materials:
 1. General: Provide materials that are selected and arranged for compatible grain and color. Do not use materials adjacent to one another that are noticeably dissimilar in color, grain, figure, or natural character markings.
 2. Edgebanding for Wood-Veneered Construction: Wood veneer of same species as face veneer.
 - a. PVC Colors: As selected by Architect from manufacturer's full range.

2.5 CABINET HARDWARE

- A. General: Provide laboratory casework manufacturer's standard, commercial-quality, heavy-duty hardware complying with requirements indicated for each type.
- B. Hinges: Stainless-steel, five-knuckle hinges complying with BHMA A156.9, Grade 1, with antifriction bearings and rounded tips. Provide two for doors 48 inches high or less and three for doors more than 48 inches high.

- C. Hinged-Door and Drawer Pulls: Solid-aluminum, stainless steel, or chrome-plated-brass, back-mounted pulls. Provide two pulls for drawers more than 24 inches wide.
 - 1. Design: As selected from manufacturer's full range.
 - 2. Overall Size: As selected from manufacturer's full range.
- D. Drawer Slides: ANSI/BHMA A156.9.
 - 1. Manufacturer's standard.
 - 2. General-purpose drawers; provide 100 lb load capacity.
 - 3. File drawers; provide 150 lb load capacity.

2.6 METAL CABINET FINISH

- A. General: Prepare, treat, and finish welded assemblies after assembling. Prepare, treat, and finish components that are to be assembled with mechanical fasteners before assembling. Prepare, treat, and finish concealed surfaces same as exposed surfaces.
- B. Preparation: After assembly, clean surfaces of mill scale, rust, oil, and other contaminants. After cleaning, apply a conversion coating suited to organic coating to be applied over it.
- C. Chemical-Resistant Finish: Immediately after cleaning and pretreating, apply laboratory casework manufacturer's standard two-coat, chemical-resistant, baked-on finish consisting of prime coat and thermosetting topcoat. Comply with coating manufacturer's written instructions for applying and baking to achieve a minimum dry film thickness of 2 mils.
 - 1. Colors for Metal Laboratory Casework Finish: As selected by Architect from manufacturer's full range.

2.7 COUNTERTOP FABRICATION

- A. Countertops, General: Provide units with smooth surfaces in uniform plane, free of defects. Make exposed edges and corners straight and uniformly beveled. Provide front and end overhang of 1 inch.
- B. Sinks, General: Provide sizes indicated or laboratory casework manufacturer's closest standard size of equal or greater volume, as approved by Architect.
 - 1. Outlets: Provide with strainers and tailpieces, NPS 1-1/2, unless otherwise indicated.
 - 2. Overflows: For each sink except cup sinks, provide overflow of standard beehive or open-top design with separate strainer. Height 2 inches less than sink depth. Provide in same material as strainer.
- C. Stainless Steel:
 - 1. Countertops: Made from stainless steel sheet, not less than 0.062-inch nominal

thickness, with No. 4 satin finish.

- a. Extend top down 1 inch at edges with a 1/2-inch return flange under frame. Apply heavy coating of heat-resistant, sound-deadening mastic to undersurface.
 - b. Form backsplash coved to and integral with top surface.
 - c. Provide raised (marine) edge around perimeter of countertops containing sinks.
 - d. Pitch countertops that contain sinks two ways to sink without channeling or grooving.
 - e. Factory punch holes for service fittings.
 - f. Reinforce underside of countertop with channels, or use thicker metal sheet where necessary to ensure rigidity without deflection.
 - g. Weld shop-made joints.
 - h. Where field-made joints are required, provide hairline butt joints mechanically bolted through continuous channels welded to underside at edges of joined ends. Keep field jointing to a minimum.
 - i. Where stainless steel sinks and cup sinks occur in stainless steel countertops, factory weld into one integral unit.
 - j. After fabricating and welding, grind surfaces smooth and polish to produce uniform, directionally textured finish with no cross scratches or evidence of welds. Passivate and rinse surfaces; remove embedded foreign matter and leave surfaces clean.
2. Sinks: Made from stainless steel sheet, not less than 0.050-inch nominal thickness. Fabricate with corners rounded and coved to at least 5/8-inch radius. Slope sink bottoms to outlet. Provide continuous butt-welded joints.
- a. After fabricating and welding, grind surfaces smooth and polish to produce uniform finish with no cross scratches or evidence of welds. Passivate and rinse surfaces; remove embedded foreign matter and leave surfaces clean.
 - b. Factory punch holes for fittings.
 - c. Provide with stainless steel strainers and tailpieces.
 - d. Provide with integral rims except where located in stainless steel countertops.
 - e. Apply 1/8-inch-thick coating of heat-resistant, sound-deadening mastic to under-sink surfaces.

2.8 ELECTRICAL AND COMMUNICATION SERVICE FITTINGS

- A. Service Fittings, General: Provide units complete with metal housings, receptacles, switches, pilot lights, cover plates, accessories, and gaskets required for mounting on laboratory casework.
- B. Electrical Wiring Devices: Comply with requirements in Section 262726 "Wiring Devices" for receptacles, switches, pilot lights, cover plates, and accessories.
- C. Twisted-Pair Copper Data Outlets: Comply with requirements in Section 271513 "Communications Copper Horizontal Cabling."

- D. Optical-Fiber Data Outlets: Comply with requirements Section 271523
"Communications Optical Fiber Horizontal Cabling."

- E. Receptacles:
 - 1. Duplex Convenience Receptacles: 125 V, 20 A; NEMA WD 6, Configuration 5-20R.
 - a. Standards: Comply with NEMA WD 1, UL 498, and FS W-C-596.
 - 2. Hospital-Grade, Duplex Convenience Receptacles: 125 V, 20 A; NEMA WD 6, Configuration 5-20R.
 - a. Standards: Comply with NEMA WD 1, UL 498 Supplement sd, and FS W-C-596.
 - 3. Isolated-Ground, Duplex Convenience Receptacles: 125 V, 20 A; NEMA WD 6, Configuration 5-20R.
 - a. Standards: Comply with NEMA WD 1, UL 498, and FS W-C-596.
 - 4. Tamper-Resistant, USB Charger Receptacles: 12 V dc, 2.0 A, USB Type A.
 - a. Standards: Comply with NEMA WD 1, UL 498, UL 1310, and FS W-C-596.
 - b. USB Receptacles: Single, Dual, or Quad, Type A.
 - 5. Hospital-Grade, USB Charger Receptacles: 12 V dc, 2.0 A, USB Type A.
 - a. Standards: Comply with NEMA WD 1, UL 498 Supplement sd, UL 1310, and FS W-C-596.
 - b. Marking: Labeled and complying with NFPA 70, "Health Care Facilities" Article, "Pediatric Locations" Section.
 - 6. USB Receptacles: Single, Dual, or Quad, Type A.
 - 7. Duplex GFCI Convenience Receptacles: 125 V, 20 A; NEMA WD 6, Configuration 5-20R; through type with integral LED indicator light.
 - a. Standards: Comply with NEMA WD 1, UL 498, UL 943 Class A, and FS W-C-596.
 - 8. Hospital-Grade, Duplex GFCI Convenience Receptacles: 125 V, 20 A; NEMA WD 6, Configuration 5-20R; through type with integral LED indicator light.
 - a. Standards: Comply with NEMA WD 1, UL 498 Supplement sd, UL 943 Class A, and FS W-C-596.
 - 9. Duplex SPD Convenience Receptacles: 125 V, 20 A; NEMA WD 6, Configuration 5-20R; with LED indicator light and integral SPD in line to ground, line to neutral, and neutral to ground.
 - a. Standards: Comply with NEMA WD 1, UL 498, UL 1449, and FS W-C-596.

10. Isolated-Ground, Duplex SPD Convenience Receptacles: 125 V, 20 A; NEMA WD 6, Configuration 5-20R; with LED indicator light and integral SPD in line to ground, line to neutral, and neutral to ground.
 - a. Standards: Comply with NEMA WD 1, UL 498, UL 1449, and FS W-C-596.
 11. Hospital-Grade, Duplex SPD Convenience Receptacles: 125 V, 20 A; NEMA WD 6, Configuration 5-20R; with integral SPD in line to ground, line to neutral, and neutral to ground.
 - a. Standards: Comply with NEMA WD 1, UL 498 Supplement sd, UL 1449, and FS W-C-596.
 12. Isolated-Ground, Hospital-Grade, Duplex SPD Convenience Receptacles: 125 V, 20 A; NEMA WD 6, Configuration 5-20R; with integral SPD in line to ground, line to neutral, and neutral to ground.
 - a. Standards: Comply with NEMA WD 1, UL 498 Supplement sd, UL 1449, and FS W-C-596.
 13. Color of Receptacles: As selected by Architect unless otherwise indicated or required by NFPA 70.
- F. Switches:
1. Single-Pole Switches: 120/277 V, 20 A.
 - a. Standards: Comply with NEMA WD 1, UL 20, and FS W-S-896.
 2. Two-Pole Switches: 120/277 V, 20 A.
 - a. Comply with NEMA WD 1, UL 20, and FS W-S-896.
 3. Pilot-Light Switches, Single Pole: 120/277 V, 20 A, with LED-lighted handle, illuminated when switch is off.
 - a. Standards: Comply with NEMA WD 1, UL 20, and FS W-S-896.
 4. Key-Operated Switches: 120/277 V, 20 A; single pole, with factory-supplied key in lieu of switch handle.
 - a. Standards: Comply with NEMA WD 1, UL 20, and FS W-S-896.
 5. Color of Switches: As selected by Architect unless otherwise indicated or required by NFPA 70.
- G. Data Communication Outlets: Two RJ-45 jacks for terminating 100-ohm, balanced, four-pair twisted-pair cabling complying with TIA-568-C.1; complying with Category 6. Comply with UL 1863.
- H. Cover Plates: Provide satin-finish, cover plates with formed, beveled edges.

- I. Cover-Plate Identification: Use 1/4-inch-high letters unless otherwise indicated. For stainless steel or chrome-plated metal, stamp or etch plate and fill in letters with black enamel.
 - 1. Provide at the following locations:
 - a. Receptacles other than standard 125-V duplex, grounding type.
 - b. Switches and thermal-overload switches.
 - c. Pilot lights when located remotely from associated equipment or switch, where function is not obvious.
 - d. Receptacles, switches, and other locations indicated.
 - 2. Provide the following information:
 - a. Voltage and phase for receptacles other than standard 125-V duplex, grounding type.
 - b. Indicate equipment being controlled by switches and thermal-overload switches.
 - c. Indicate equipment being controlled for pilot lights when located remotely from associated equipment or switch, where function is not obvious.
 - d. Number of the breaker in panelboard that controls device.
- J. Pedestal-Type Fittings: Cast-aluminum housings with sloped single face or two faces, as indicated, with neoprene gasket under base and with concealed mounting holes in base for attaching to laboratory casework. Provide holes tapped for conduits.
- K. Line-Type Fittings: Provide with cast-metal boxes with threaded holes for mounting on rigid steel conduit. Provide cover plates same size as boxes.
- L. Recessed-Type Fittings: Provide with galvanized-steel boxes.
- M. Finishes for Service-Fitting Components: Provide housings or boxes for pedestal- and line-type fittings with manufacturer's standard baked-on, chemical-resistant enamel in color as selected by Architect from manufacturer's full range.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas, with Installer present, for compliance with requirements for installation tolerances, location of reinforcements, and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION OF CABINETS

- A. Comply with installation requirements in SEFA 2. Install level, plumb, and true in line; shim as required using concealed shims. Where laboratory casework abuts other

finished work, apply filler strips and scribe for accurate fit, with fasteners concealed where practical. Do not exceed the following tolerances:

1. Variation of Tops of Base Cabinets from Level: 1/16 inch in 10 feet.
 2. Variation of Bottoms of Upper Cabinets from Level: 1/8 inch in 10 feet.
 3. Variation of Faces of Casework from a True Plane: 1/8 inch in 10 feet.
 4. Variation of Adjacent Surfaces from a True Plane (Lippage): 1/32 inch.
 5. Variation in Alignment of Adjacent Door and Drawer Edges: 1/16 inch.
- B. Utility-Space Framing: Secure to floor with two fasteners at each frame. Fasten to partition framing, wood blocking, or metal reinforcements in partitions and to base cabinets.
- C. Base Cabinets: Fasten cabinets to utility-space framing, partition framing, wood blocking, or reinforcements in partitions, with fasteners spaced not more than 16 inches o.c. Bolt adjacent cabinets together with joints flush, tight, and uniform.
1. Where base cabinets are installed away from walls, fasten to floor at toe space at not more than 24 inches o.c. and at sides of cabinets with not less than two fasteners per side.
- D. Wall Cabinets: Fasten to hanging strips, masonry, partition framing, blocking, or reinforcements in partitions. Fasten each cabinet through back, near top, at not less than 16 inches o.c.
- E. Install hardware uniformly and precisely.
- F. Adjust operating hardware so doors and drawers align and operate smoothly without warp or bind and contact points meet accurately. Lubricate operating hardware as recommended by manufacturer.

3.3 INSTALLATION OF SINKS

- A. Comply with installation requirements in SEFA 2.
- B. Drop-in Installation of Epoxy Sinks: Rout groove in countertop to receive sink rim if not shop prepared. Set sink in adhesive and fill remainder of groove with sealant or adhesive. Use procedures and products recommended by sink and countertop manufacturers. Remove excess adhesive and sealant while still wet and finish joint for neat appearance.
- C. Underside Installation of Epoxy Sinks: Use laboratory casework manufacturer's recommended adjustable support system for table- and cabinet-type installations. Set top edge of sink unit in sink and countertop manufacturers' recommended chemical-resistant sealing compound or adhesive, and firmly secure to produce a tight and fully leakproof joint. Adjust sink and securely support to prevent movement. Remove excess sealant or adhesive while still wet and finish joint for neat appearance.
- D. Semi-flush Installation of Stainless-Steel Sinks: Before setting, apply sink and countertop manufacturers' recommended sealant under rim lip and along top. Remove

excess sealant while still wet and finish joint for neat appearance.

- E. Installation of Epoxy and Polypropylene Cup Sinks:
 - 1. Drop-in Installation: Rout groove in countertop to receive sink rim if not shop prepared. Set sink in adhesive and fill remainder of groove with sealant or adhesive. Use procedures and products recommended by sink and countertop manufacturers. Remove excess adhesive and sealant while still wet and finish joint for neat appearance.
 - 2. Surface Installation: Set sink in sealant or adhesive. Use procedures and products recommended by sink and countertop manufacturers. Remove excess sealant or adhesive while still wet and finish joint for neat appearance.

3.4 CLEANING AND PROTECTING

- A. Clean finished surfaces, touch up as required, and remove or refinish damaged or soiled areas to match original factory finish, as approved by Architect.
- B. Protect countertop surfaces during construction with 6-mil plastic or other suitable water-resistant covering. Tape to underside of countertop at a minimum of 48 inches o.c.

END OF SECTION 123553.13

SECTION 123616 - METAL COUNTERTOPS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Stainless-steel countertops.
2. Stainless-steel wall-mounted shelves.
3. Stainless-steel sinks.

1.2 COORDINATION

- A. Coordinate sizes and locations of framing, blocking, furring, reinforcements, and other related units of Work specified in other Sections to support loads imposed by installed and fully loaded wall-mounted shelves.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

B. Sustainable Design Submittals:

1. Product Data: For sealants, indicating VOC content.
2. Laboratory Test Reports: For sealants, indicating compliance with requirements for low-emitting materials.

- C. Shop Drawings: For metal fabrications.

1. Include plans, sections, details, and attachments to other work. Detail fabrication and installation, including field joints.
2. For countertops, show locations and sizes of cutouts and holes for items installed in metal countertops.
3. For wall-mounted shelves, indicate requirements for blocking or reinforcements in supporting construction.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Deliver products only after casework and supports on which they will be installed has been completed in installation areas.
- B. Keep finished surfaces of products covered with polyethylene film or other protective covering during handling and installation.

1.5 FIELD CONDITIONS

- A. Field Measurements: Where products are indicated to fit to other construction, verify dimensions of other construction by field measurements before fabrication, and indicate measurements on Shop Drawings. Coordinate fabrication schedule with construction progress to avoid delaying the Work.
- B. Established Dimensions: Where products are indicated to fit to other construction, establish dimensions for areas where products are to fit. Provide allowance for trimming at site, and coordinate construction to ensure that actual dimensions correspond to established dimensions.

PART 2 - PRODUCTS

2.1 STAINLESS-STEEL FABRICATIONS

- A. Countertops: Fabricate from 0.062-inch thick, stainless-steel sheet. Provide smooth, clean exposed tops and edges in uniform plane, free of defects. Provide front and end overhang of 1 inch over the base cabinets.
 - 1. Joints: Fabricate countertops without field-made joints.
 - 2. Weld shop-made joints.
 - 3. Sound deaden the undersurface with heavy-build mastic coating.
 - 4. Extend the top down to provide a 1-inch-thick edge with a 1/2-inch return flange.
 - 5. Form the backsplash coved to and integral with top surface, with a 1/2-inch-thick top edge and 1/2-inch return flange.
 - 6. Provide raised (marine) edge around perimeter of tops containing sinks; pitch tops containing sinks two ways to provide drainage without channeling or grooving.
- B. Stainless-Steel Sinks: Fabricate from stainless-steel sheet, not less than 0.050-inch nominal thickness. Fabricate with corners rounded and coved to at least 5/8-inch radius. Slope the sink bottoms to outlet without channeling or grooving. Provide continuous butt-welded joints.
 - 1. Provide sizes indicated or manufacturer's closest standard size of equal or greater volume, as approved by Architect.
 - 2. Provide double-wall construction for sink partitions with top edge rounded to at least 1/2-inch diameter.
 - 3. Factory punch holes for fittings.
 - 4. Provide sinks with stainless-steel strainers and tailpieces.
 - 5. Factory weld sinks to stainless-steel countertops to provide one, integral unit.
 - 6. Apply 1/8-inch-thick coating of heat-resistant, sound-deadening mastic to under-sink surfaces.

2.2 MATERIALS

- A. Stainless-Steel Sheet: ASTM A240/A240M, Type 304.

- B. Sealant for Countertops: Manufacturer's standard sealant that complies with applicable requirements in Section 079200 "Joint Sealants" and the following:
 - 1. Mildew-Resistant Joint Sealant: Mildew resistant, single component, non-sag, neutral curing, silicone.
 - 2. Joint Sealant: Latex.
 - 3. Color: Clear.

2.3 STAINLESS-STEEL FINISH

- A. Grind and polish surfaces to produce uniform, directional satin finish matching No. 4 finish, with no evidence of welds and free of cross scratches. Run grain with long dimension of each piece. When polishing is completed, passivate and rinse surfaces. Remove embedded foreign matter and leave surfaces clean.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of products.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install metal countertops level, plumb, and true; shim as required, using concealed shims.
- B. Field Jointing: Where possible, make field jointing in the same manner as shop jointing; use fasteners recommended by manufacturer. Prepare edges to be joined in shop so Project-site processing of top and edge surfaces is not required. Locate field joints where shown on Shop Drawings.
- C. Secure countertops to cabinets with Z- or L-type fasteners or equivalent; use two or more fasteners at each front, end, and back.
- D. Abut top and edge surfaces in one true plane, with internal supports placed to prevent deflection.
- E. Seal junctures of countertops, splashes, and walls with sealant for countertops.
- F. Wall-Mounted Shelves: Fasten to supporting construction through upturned back edge at not less than 24 inches o.c.
 - 1. For framed construction, fasten through wall or partition finishes directly to framing, blocking, or reinforcements.

3.3 CLEANING AND PROTECTION

- A. Repair or remove and replace defective work as directed on completion of installation.
- B. Clean finished surfaces. Remove and replace damaged products or touch up and refinish damaged areas to match original factory finish, as approved by Architect.
- C. Protection: Provide 6-mil plastic or other suitable water-resistant covering over countertop surfaces. Tape to underside of countertop at a minimum of 48 inches o.c. Remove protection at Substantial Completion.

END OF SECTION 123616

SECTION 123661.19 - QUARTZ AGGLOMERATE COUNTERTOPS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Quartz agglomerate countertops.
2. Quartz agglomerate backsplashes.
3. Quartz agglomerate end splashes.

1.2 ACTION SUBMITTALS

A. Product Data: For countertop materials.

B. Shop Drawings: For countertops. Show materials, finishes, edge and backsplash profiles, methods of joining, and cutouts for plumbing fixtures.

1. Show locations and details of joints.
2. Show direction of directional pattern, if any.

C. Samples for Initial Selection: For each type of material exposed to view.

D. Samples for Verification: For the following products:

1. Countertop material, 6 inches square.
2. Wood trim, 8 inches long.
3. One full-size quartz agglomerate countertop, with front edge and backsplash, 8 by 10 inches, of construction and in configuration specified.

1.3 INFORMATIONAL SUBMITTALS

A. Qualification Data: For fabricator.

1.4 CLOSEOUT SUBMITTALS

A. Maintenance Data: For quartz agglomerate countertops to include in maintenance manuals. Include Product Data for care products used or recommended by Installer and names, addresses, and telephone numbers of local sources for products.

1.5 QUALITY ASSURANCE

A. Installer Qualifications: Fabricator of countertops.

1.6 FIELD CONDITIONS

- A. Field Measurements: Verify dimensions of countertops by field measurements after base cabinets are installed but before countertop fabrication is complete.

1.7 COORDINATION

- A. Coordinate locations of utilities that will penetrate countertops or backsplashes.

PART 2 - PRODUCTS

2.1 FABRICATION

- A. Fabricate countertops according to quartz agglomerate manufacturer's written instructions and the AWI/AWMAC/WI's "Architectural Woodwork Standards."
 - 1. Grade: Custom.
- B. Configuration:
 - 1. Front: Straight, slightly eased at top with separate apron, 6 inches high, recessed 1/4-inch behind front edge.
 - 2. Backsplash: Beveled.
 - 3. End Splash: Matching backsplash.
- C. Countertops: 3/4-inch thick, quartz agglomerate with front edge built up with same material.
- D. Backsplashes: 3/4-inch thick, quartz agglomerate.
- E. Joints:
 - 1. Fabricate countertops without joints.
 - 2. Fabricate countertops in sections for joining in field.
 - a. Joint Locations: Not within 18 inches of a sink or cooktop and not where a countertop section less than 36 inches long would result, unless unavoidable.
 - b. Joint Type, Bonded: 1/32 inch or less in width.
 - c. Joint Type, Grouted: 1/16 inch in width.
 - d. Joint Type, Sealant Filled: 1/16 inch in width.
- F. Cutouts and Holes:
 - 1. Undercounter Plumbing Fixtures: Make cutouts for fixtures using template or pattern furnished by fixture manufacturer. Form cutouts to smooth, even curves.
 - a. Provide vertical edges, slightly eased at juncture of cutout edges with top and bottom surfaces of countertop and projecting 3/16 inch into fixture

- opening.
 - b. Provide vertical edges, rounded to 3/8-inch radius at juncture of cutout edges with top surface of countertop, slightly eased at bottom, and projecting 3/16 inch into fixture opening.
 - c. Provide 3/4-inch full bullnose edges projecting 3/8 inch into fixture opening.
2. Counter-Mounted Plumbing Fixtures: Prepare countertops in shop for field cutting openings for counter-mounted fixtures. Mark tops for cutouts and drill holes at corners of cutout locations. Make corner holes of largest radius practical.
 3. Fittings: Drill countertops in shop for plumbing fittings, undercounter soap dispensers, and similar items.
 4. Counter-Mounted Cooktops: Prepare countertops in shop for field cutting openings for cooktops. Mark tops for cutouts and drill holes at corners of cutout locations. Make corner holes of largest radius practical.

2.2 INSTALLATION MATERIALS

- A. Adhesive: Product recommended by quartz agglomerate manufacturer.
- B. Sealant for Countertops: Comply with applicable requirements in Section 079200 "Joint Sealants."

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates to receive quartz agglomerate countertops and conditions under which countertops will be installed, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of countertops.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install countertops level to a tolerance of 1/8 inch in 8 feet, 1/4 inch maximum. Do not exceed 1/64-inch difference between planes of adjacent units.
- B. Fasten countertops by screwing through corner blocks of base units into underside of countertop. Pre-drill holes for screws as recommended by manufacturer. Align adjacent surfaces and, using adhesive in color to match countertop, form seams to comply with quartz agglomerate manufacturer's written instructions. Carefully dress joints smooth, remove surface scratches, and clean entire surface.
- C. Bond joints with adhesive and draw tight as countertops are set. Mask areas of countertops adjacent to joints to prevent adhesive smears.
 1. Install metal splines in kerfs in countertop edges at joints where indicated. Fill

- kerfs with adhesive before inserting splines and remove excess immediately after adjoining units are drawn into position.
2. Clamp units to temporary bracing, supports, or each other to ensure that countertops are properly aligned and joints are of specified width.
- D. Install backsplashes and end splashes by adhering to wall and countertops with adhesive. Mask areas of countertops and splashes adjacent to joints to prevent adhesive smears.
 - E. Install aprons to backing and countertops with adhesive. Mask areas of countertops and splashes adjacent to joints to prevent adhesive smears. Fasten by screwing through backing. Pre-drill holes for screws as recommended by manufacturer.
 - F. Complete cutouts not finished in shop. Mask areas of countertops adjacent to cutouts to prevent damage while cutting. Make cutouts to accurately fit items to be installed, and at right angles to finished surfaces unless beveling is required for clearance. Ease edges slightly to prevent snipping.
 - G. Apply sealant to gaps at walls; comply with Section 079200 "Joint Sealants."

END OF SECTION 123661.19

SECTION 220516 - EXPANSION FITTINGS AND LOOPS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Packless expansion joints.
 - 2. Grooved-joint expansion joints.
 - 3. Alignment guides and anchors.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Delegated Design Submittals: For each anchor and alignment guide, including analysis data, signed and sealed by the qualified professional engineer responsible for their preparation.
 - 1. Design Calculations: Calculate requirements for thermal expansion of piping systems and for selecting and designing expansion joints, loops, and swing connections.
 - 2. Anchor Details: Detail fabrication of each anchor indicated. Show dimensions and methods of assembly and attachment to building structure.
 - 3. Alignment Guide Details: Detail field assembly and attachment to building structure.
 - 4. Schedule: Indicate type, manufacturer's number, size, material, pressure rating, end connections, and location for each expansion joint.

1.3 INFORMATIONAL SUBMITTALS

- A. Welding certificates.

1.4 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For expansion joints.

1.5 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel in accordance with AWS D1.1/D1.1M.
- B. Pipe and Pressure-Vessel Welding Qualifications: Qualify procedures and operators in accordance with ASME Boiler and Pressure Vessel Code, Section IX.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Compatibility: Provide products suitable for piping service fluids, materials, working pressures, and temperatures.
- B. Capability: Provide products and installations to accommodate maximum axial movement as scheduled or indicated on Drawings.

2.2 PACKLESS EXPANSION JOINTS

- A. Rubber Union Connector Expansion Joints: RUEJ-01.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Flo Fab Inc
 - b. General Rubber Corporation
 - c. Metraflex Company (The)
 - d. Proco Products, Inc
 - e. Unisource Manufacturing, Inc.
 - 2. Source Limitations: Obtain rubber union connector expansion joints from single manufacturer.
 - 3. Material: Twin reinforced-rubber spheres with external restraining cables.
 - 4. Minimum Pressure Rating: 150 psig at 170 deg F unless otherwise indicated.
 - 5. End Connections for NPS 2 and Smaller: Threaded.
- B. Flexible-Hose Packless Expansion Joints: FHEJ-01.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Flex-Hose Co., Inc
 - b. Flexicraft Industries
 - c. Flex-Pression
 - d. Flex-Weld; a division of Kelco
 - e. Kadant Unaflex, LLC
 - f. Mason Industries, Inc.
 - g. Metraflex Company (The)
 - h. Proco Products, Inc
 - i. Unisource Manufacturing, Inc.
 - 2. Source Limitations: Obtain flexible-hose packless expansion joints from single manufacturer.
 - 3. Description: Manufactured assembly with inlet and outlet elbow fittings and two

flexible-metal-hose legs joined by long-radius, 180-degree return bend or center section of flexible hose.

4. Flexible Hose: Corrugated-metal inner hoses and braided outer sheaths.
5. Expansion Joints for Copper Tubing NPS 2 and Smaller: Copper-alloy fittings with [solder-joint] <Insert type> end connections.
 - a. Bronze hoses and single-braid bronze sheaths with 450 psig at 70 deg F and 340 psig at 450 deg F ratings.
 - b. Bronze hoses and double-braid bronze sheaths with 700 psig at 70 deg F and 500 psig at 450 deg F ratings.
6. Expansion Joints for Copper Tubing NPS 2-1/2 to NPS 4: Copper-alloy fittings with threaded end connections.
 - a. Stainless steel hoses and single-braid, stainless steel sheaths with 300 psig at 70 deg F and 225 psig at 450 deg F ratings.
 - b. Stainless steel hoses and double-braid, stainless steel sheaths with 420 psig at 70 deg F and 315 psig at 450 deg F ratings.
7. Expansion Joints for Steel Piping NPS 2 and Smaller: Carbon steel fittings with threaded end connections.
 - a. Stainless steel hoses and single-braid, stainless steel sheaths with 450 psig at 70 deg F and 325 psig at 600 deg F ratings.
 - b. Stainless steel hoses and double-braid, stainless steel sheaths with 700 psig at 70 deg F and 515 psig at 600 deg F ratings.
8. Expansion Joints for Steel Piping NPS 2-1/2 to NPS 6: Carbon steel fittings with welded end connections.
 - a. Stainless steel hoses and single-braid, stainless steel sheaths with 200 psig at 70 deg F and 145 psig at 600 deg F ratings.
 - b. Stainless steel hoses and double-braid, stainless steel sheaths with 275 psig at 70 deg F and 200 psig at 600 deg F ratings.
9. Expansion Joints for Steel Piping NPS 8 to NPS 12: Carbon steel fittings with welded end connections.
 - a. Stainless steel hoses and single-braid, stainless steel sheaths with 125 psig at 70 deg F and 90 psig at 600 deg F ratings.
 - b. Stainless steel hoses and double-braid, stainless steel sheaths with 165 psig at 70 deg F and 120 psig at 600 deg F ratings.
10. Expansion Joints for Steel Piping NPS 14 and Larger: Carbon steel fittings with welded end connections.
 - a. Stainless steel hoses and double-braid, stainless steel sheaths with 165 psig at 70 deg F and 120 psig at 600 deg F ratings.

C. Metal-Bellows Packless Expansion Joints: MBEJ-01.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Adscos Manufacturing LLC
 - b. Badger Industries, Inc
 - c. Flexicraft Industries
 - d. Flex-Pression
 - e. Flex-Weld; a division of Kelco
 - f. Flo Fab Inc
 - g. Hyspan Precision Products, Inc
 - h. Mason Industries, Inc.
 - i. Metraflex Company (The)
 - j. Senior Flexonics Pathway
 - k. Tozen Corporation
 - l. U.S. Bellows, Inc.
 - m. Unisource Manufacturing, Inc.
 2. Source Limitations: Obtain metal-bellow packless expansion joints from single manufacturer.
 3. Standards: ASTM F1120 and EJMA's "Standards of the Expansion Joint Manufacturers Association, Inc."
 4. Type: Circular, corrugated bellows with external tie rods.
 5. Minimum Pressure Rating: 200 psig unless otherwise indicated.
 6. Configuration: single joint with base class(es) unless otherwise indicated.
 7. Expansion Joints for Copper Tubing: Single-, or, multi-ply phosphor-bronze bellows, copper pipe ends, and brass shrouds.
 - a. End Connections for Copper Tubing NPS 2 and Smaller: Solder joint, or, threaded.
 - b. End Connections for Copper Tubing NPS 2-1/2 to NPS 4: Solder joint, or, threaded.
 - c. End Connections for Copper Tubing NPS 5 and Larger: Flanged.
 8. Expansion Joints for Steel Piping: Single-, or, multi-ply stainless steel bellows, steel pipe ends, and carbon steel shroud.
 - a. End Connections for Steel Pipe NPS 2 and Smaller: Threaded.
 - b. End Connections for Steel Pipe NPS 2-1/2 and Larger: Welded.
- D. Externally Pressurized Metal-Bellows Packless Expansion Joints: EPEJ-01.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Adscos Manufacturing LLC
 - b. Flex-Hose Co., Inc
 - c. Flexicraft Industries
 - d. Flex-Pression
 - e. Flex-Weld; a division of Kelco

- f. Hyspan Precision Products, Inc
 - g. Mason Industries, Inc.
 - h. Metraflex Company (The)
 - i. Senior Flexonics Pathway
 - j. Tozen Corporation
 - k. U.S. Bellows, Inc.
 - l. Unisource Manufacturing, Inc.
 2. Source Limitations: Obtain externally pressurized metal-bellows packless expansion joints from single manufacturer.
 3. Minimum Pressure Rating: 200 psig unless otherwise indicated.
 4. Description:
 - a. Totally enclosed, externally pressurized, multi-ply, stainless steel bellows isolated from fluid flow by an internal pipe sleeve.
 - b. Carbon steel housing.
 - c. Drain plugs and lifting lug for NPS 3 and larger.
 - d. Bellows: With operating clearance between the internal pipe sleeves and external shrouds.
 - e. Joints: Supplied with a built-in scale to confirm the starting position and operating movement.
 - f. Joint Axial Movement: 4 inches of compression and 1 inch of extension.
 5. Permanent Locking Bolts: Set locking bolts to maintain joint lengths during installation. Temporary welding tabs that are removed after installation in lieu of locking bolts are not acceptable.
 6. End Connection Configuration: Flanged; one raised, fixed and one floating flange.
- E. Rubber Packless Expansion Joints: REJ-01.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Amber/Booth Company, Inc.; a VMC Group Company
 - b. Flexicraft Industries
 - c. Flex-Weld; a division of Kelco
 - d. Garlock Sealing Technologies
 - e. General Rubber Corporation
 - f. Kadant Unaflex, LLC
 - g. Proco Products, Inc
 - h. Red Valve Company, Inc
 - i. Tozen Corporation
 - j. U.S. Bellows, Inc.
 - k. Unisource Manufacturing, Inc.
 2. Source Limitations: Obtain rubber packless expansion joints from single manufacturer.
 3. Standards: ASTM F1123 and FSA's "Expansion Joints - Piping Technical Handbook."

4. Material: Fabric-reinforced rubber complying with FSA-PSJ-703.
5. Arch Type: Single, or, multiple arches with external control rods.
6. Spherical Type: Single, or, multiple spheres with external control rods.
7. Minimum Pressure Rating for NPS 1-1/2 to NPS 12: 225 psig at 170 deg F.
8. Material for Water: Butyl rubber, Chlorosulfonated polyethylene synthetic rubber.
9. End Connections: Full-faced, integral steel flanges with steel retaining rings.

2.3 GROOVED-JOINT EXPANSION JOINTS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 1. Anvil International/Smith-Cooper International; Tailwind Capital, LLC
 2. Victaulic Company
- B. Source Limitations: Obtain grooved-joint expansion joints from single manufacturer.
- C. Description: Factory-assembled expansion joint made of several grooved-end pipe nipples, couplings, and grooved joints.
- D. Standard: AWWA C606, for grooved joints.
- E. Nipples: Galvanized, ASTM A53/A53M, Schedule 40, Type E or S, steel pipe with grooved ends.
- F. Couplings: Seven, flexible type for steel-pipe dimensions. Include ferrous housing sections, Buna-N gasket suitable for diluted acid, alkaline fluids, and cold and hot water, and bolts and nuts.

2.4 ALIGNMENT GUIDES AND ANCHORS

- A. Alignment Guides: AG-01.
 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Advanced Thermal Systems, Inc
 - b. Flex-Hose Co., Inc
 - c. Flexicraft Industries
 - d. Flex-Weld; a division of Kelco
 - e. Hyspan Precision Products, Inc
 - f. Mason Industries, Inc.
 - g. Metraflex Company (The)
 2. Source Limitations: Obtain alignment guides from single manufacturer.
 3. Description: Steel, factory-fabricated alignment guide, with bolted two-section outer cylinder and base for attaching to structure; with two-section guiding slider

for bolting to pipe.

B. Anchor Materials:

1. Steel Shapes and Plates: ASTM A36/A36M.
2. Bolts and Nuts: ASME B18.10 or ASTM A183, steel hex head.
3. Washers: ASTM F844, steel, plain, flat washers.
4. Mechanical Fasteners: Insert-wedge-type stud with expansion plug anchor for use in hardened portland cement concrete, with tension and shear capacities appropriate for application.
 - a. Stud: Threaded, stainless steel.
 - b. Expansion Plug: Stainless steel.
 - c. Washer and Nut: Stainless steel.
5. Chemical Fasteners: Insert-type stud, bonding-system anchor for use with hardened portland cement concrete, with tension and shear capacities appropriate for application.
 - a. Bonding Material: ASTM C881/C881M, Type IV, Grade 3, two-component epoxy resin suitable for surface temperature of hardened concrete where fastener is to be installed.
 - b. Stud: ASTM A307, zinc-coated carbon steel with continuous thread on stud unless otherwise indicated.
 - c. Washer and Nut: Zinc-coated carbon steel.

PART 3 - EXECUTION

3.1 INSTALLATION OF EXPANSION JOINTS - GENERAL

- A. Install expansion joints of sizes matching sizes of piping in which they are installed.

3.2 INSTALLATION OF PACKLESS EXPANSION JOINTS

- A. Install metal-bellows expansion joints in accordance with EJMA's "Standards of the Expansion Joint Manufacturers Association, Inc."
- B. Install rubber packless expansion joints in accordance with FSA-PSJ-703.

3.3 INSTALLATION OF GROOVED-JOINT EXPANSION JOINTS

- A. Install grooved-joint expansion joints to grooved-end steel piping.

3.4 INSTALLATION OF ALIGNMENT GUIDES AND ANCHORS

- A. Install alignment guides to guide expansion and to avoid end-loading and torsional stress.

- B. Install two guide(s) on each side of pipe expansion fittings and loops. Install guides nearest to expansion joint not more than four pipe diameters from expansion joint.
- C. Attach guides to pipe, and secure guides to building structure.
- D. Install anchors at locations to prevent stresses from exceeding those permitted by ASME B31.9 and to prevent transfer of loading and stresses to connected equipment.
- E. Anchor Attachments:
 - 1. Anchor Attachment to Steel Pipe: Attach by welding. Comply with ASME B31.9.
 - 2. Anchor Attachment to Copper Tubing: Attach with pipe hangers. Use MSS SP-58, Type 24; U bolts bolted to anchor.
- F. Fabricate and install steel anchors by welding steel shapes, plates, and bars. Comply with ASME B31.9 and AWS D1.1/D1.1M.
 - 1. Anchor Attachment to Steel Structural Members: Attach by welding.
 - 2. Anchor Attachment to Concrete Structural Members: Attach by fasteners. Follow fastener manufacturer's written instructions.
 - 3. Use grout to form flat bearing surfaces for guides and anchors attached to concrete.

3.5 INSTALLATION OF PIPE LOOP AND SWING CONNECTIONS

- A. Install pipe loops cold-sprung in tension or compression as required to partly absorb tension or compression produced during anticipated change in temperature.
- B. Connect risers and branch connections to mains with at least five pipe fittings, including tee in main.
- C. Connect risers and branch connections to terminal units with at least four pipe fittings, including tee in riser.
- D. Connect mains and branch connections to terminal units with at least four pipe fittings, including tee in main.

END OF SECTION 220516

SECTION 220517 - SLEEVES AND SLEEVE SEALS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Sleeves without waterstop.
 - 2. Sleeves with waterstop.
 - 3. Stack-sleeve fittings.
 - 4. Grout.
 - 5. Silicone sealants.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

PART 2 - PRODUCTS

2.1 SLEEVES WITHOUT WATERSTOP

- A. Cast-Iron Pipe Sleeves: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends.
- B. Steel Pipe Sleeves: ASTM A53/A53M, Type E, Grade B, Schedule 40, hot-dip galvanized, with plain ends.
- C. Steel Sheet Sleeves: ASTM A653/A653M, 0.0239-inch minimum thickness; hot-dip galvanized, round tube closed with welded longitudinal joint.
- D. PVC Pipe Sleeves: ASTM D1785, Schedule 40.
- E. Molded-PVC Sleeves: With nailing flange for attaching to wooden forms.
- F. Molded-PE or -PP Sleeves: Removable, tapered-cup shaped, and smooth outer surface with nailing flange for attaching to wooden forms.

2.2 SLEEVES WITH WATERSTOP

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Advance Products & Systems, LLC
 - 2. CALPICO, Inc.
 - 3. GPT; an EnPro Industries company
 - 4. Metraflex Company (The)
- B. Description: Manufactured PVC/HDPE, sleeve-type, waterstop assembly made for imbedding in concrete slab or wall.

2.3 STACK-SLEEVE FITTINGS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Morris Group International
 - 2. Wade; a subsidiary of McWane Inc.
 - 3. Zurn Industries, LLC
- B. Description: Manufactured, Dura-coated or Duco-coated cast-iron sleeve with integral clamping flange for use in waterproof floors and roofs. Include clamping ring, bolts, and nuts for membrane flashing.
 - 1. Underdeck Clamp: Clamping ring with setscrews.

2.4 GROUT

- A. Description: Nonshrink, for interior and exterior sealing openings in non-fire-rated walls or floors.
- B. Standard: ASTM C1107/C1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- C. Design Mix: 5000 psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

2.5 SILICONE SEALANTS

- A. Silicone, S, NS, 25, NT: Single-component, nonsag, plus 25 percent and minus 25 percent movement capability, nontraffic-use, neutral-curing silicone joint sealant.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include,

but are not limited to, the following:

- a. Permathane; ITW Polymer Sealants North America
- b. Polymeric Systems, Inc
- c. Sherwin-Williams Company (The)
- d. Sika Corporation
- e. The Dow Chemical Company
- f. Tremco Incorporated

2. Standard: ASTM C920, Type S, Grade NS, Class 25, Use NT.

PART 3 - EXECUTION

3.1 INSTALLATION OF SLEEVES - GENERAL

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.
 1. Sleeves are not required for core-drilled holes.
- C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
 1. Permanent sleeves are not required for holes in slabs formed by molded-PE or -PP sleeves.
 2. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.
 3. Using grout, or, silicone sealant, seal the space outside of sleeves in slabs and walls without sleeve-seal system.
- D. Install sleeves for pipes passing through interior partitions.
 1. Cut sleeves to length for mounting flush with both surfaces.
 2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
 3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint.
- E. Fire-Resistance-Rated Penetrations, Horizontal Assembly Penetrations, and Smoke Barrier Penetrations: Maintain indicated fire or smoke rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with fire- and smoke-stop materials. Comply with requirements for firestopping and fill materials specified in Section 078413 "Penetration Firestopping."

3.2 INSTALLATION OF SLEEVES WITH WATERSTOP

- A. Install sleeve with waterstop as new walls and slabs are constructed.
- B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange to be centered in concrete slab or wall.
- C. Secure nailing flanges to concrete forms.
- D. Using [grout] [or] [silicone sealant], seal the space around outside of sleeves.

3.3 INSTALLATION OF STACK-SLEEVE FITTINGS

- A. Install stack-sleeve fittings in new slabs as slabs are constructed.
 - 1. Install fittings that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
 - 2. Secure flashing between clamping flanges for pipes penetrating floors with membrane waterproofing. Comply with requirements for flashing specified in Section 076200 "Sheet Metal Flashing and Trim."
 - 3. Install section of cast-iron soil pipe to extend sleeve to 2 inches above finished floor level.
 - 4. Extend cast-iron sleeve fittings below floor slab as required to secure clamping ring if ring is specified.
 - 5. Using waterproof silicone sealant, seal space between top hub of stack-sleeve fitting and pipe.
- B. Fire-Resistance-Rated Penetrations, Horizontal Assembly Penetrations, and Smoke Barrier Penetrations: Maintain indicated fire or smoke rating of floors at pipe penetrations. Seal pipe penetrations with fire- and smoke-stop materials. Comply with requirements for firestopping specified in Section 078413 "Penetration Firestopping."

3.4 INSTALLATION OF SLEEVE-SEAL SYSTEMS

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building, and passing through exterior walls.
- B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.5 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Leak Test: After allowing for a full cure, test sleeves and sleeve seals for leaks. Repair leaks and retest until no leaks exist.

2. Sleeves and sleeve seals will be considered defective if they do not pass tests and inspections.

B. Prepare test and inspection reports.

3.6 SLEEVE SCHEDULE

A. Use sleeves and sleeve seals for the following piping-penetration applications:

1. Exterior Concrete Walls above and below Grade:
 - a. Sleeves with waterstops.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
2. Concrete Slabs-on-Grade:
 - a. Sleeves with waterstops.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
3. Concrete Slabs above Grade:
 - a. Sleeves with waterstops.
4. Interior Partitions:
 - a. Sleeves without waterstops.

END OF SECTION 220517

SECTION 220518 - ESCUTCHEONS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Escutcheons.
 - 2. Floor plates.

1.2 DEFINITIONS

- A. Existing Piping to Remain: Existing piping that is not to be removed and that is not otherwise indicated to be removed and salvaged, or removed and reinstalled.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 ESCUTCHEONS FOR PLUMBING PIPING

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. BrassCraft Manufacturing Co.; a Masco company
 - 2. Dearborn Brass
 - 3. Jones Stephens Corp.
 - 4. Keeney Manufacturing Company (The)
 - 5. Mid-America Fittings, LLC; A Midland Industries Company

2.2 ESCUTCHEONS

- A. One-Piece, Steel Type: With polished, chrome-plated finish and setscrew fastener.
- B. One-Piece, Stainless-Steel Type: With polished stainless-steel finish.
- C. One-Piece, Cast-Brass Type: With polished, chrome-plated] finish and setscrew fastener.
- D. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped steel with polished, chrome-

plated finish and spring-clip fasteners.

- E. One-Piece, Stamped-Steel Type: With polished, chrome-plated finish and spring-clip fasteners.
- F. Split-Plate, Stamped-Steel Type: With polished, chrome-plated finish; concealed hinge; and spring-clip fasteners.

2.3 FLOOR PLATES

- A. Split Floor Plates: Cast brass with concealed hinge.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.
- B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of insulated piping and with OD that completely covers opening.
 - 1. Escutcheons for New Piping and Relocated Existing Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep pattern.
 - b. Chrome-Plated Piping: One-piece cast brass, or split-casting brass with polished, chrome-plated finish.
 - c. Insulated Piping:
 - 1) One-piece steel with polished, chrome-plated finish.
 - 2) One-piece stainless steel with polished stainless-steel finish.
 - 3) One-piece cast brass with polished, chrome-plated finish.
 - 4) One-piece stamped steel or split-plate, stamped steel with concealed hinge with polished, chrome-plated finish.
 - d. Bare Piping at Wall and Floor Penetrations in Finished Spaces:
 - 1) One-piece steel with polished, chrome-plated finish.
 - e. Bare Piping at Ceiling Penetrations in Finished Spaces:
 - 1) One-piece steel with polished, chrome-plated finish.
 - f. Bare Piping in Unfinished Service Spaces:
 - 1) One-piece stamped steel or split-plate, stamped steel with concealed hinge with polished, chrome-plated finish.
 - g. Bare Piping in Equipment Rooms:

- 1) One-piece stamped steel or split-plate, stamped steel with concealed hinge with polished, chrome-plated finish.

- C. Install floor plates for piping penetrations of equipment-room floors.
- D. Install floor plates with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
 1. Existing Piping: Split floor plate.

3.2 FIELD QUALITY CONTROL

- A. Using new materials, replace broken and damaged escutcheons and floor plates.

END OF SECTION 220518

SECTION 220523.12 - BALL VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Brass ball valves.
 - 2. Bronze ball valves.

1.2 DEFINITIONS

- A. CWP: Cold working pressure.
- B. RPTFE: Reinforced polytetrafluoroethylene.
- C. WOG: Water, oil, gas.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of valve.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, and soldered ends.
 - 3. Set ball valves open to minimize exposure of functional surfaces.
- B. Use the following precautions during storage:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher-than-ambient-dew-point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use operating handles or stems as lifting or rigging points.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Obtain each type of valve from single source from single manufacturer.

2.2 PERFORMANCE REQUIREMENTS

- A. Standards:

- 1. Domestic water valves intended to convey or dispense water for human consumption must comply with the SDWA, requirements of authorities having jurisdiction, and NSF 61 and NSF 372, or must be certified to be in compliance with NSF 61 and NSF 372 (by an ANSI-accredited third-party certification body) that the weighted average lead content at wetted surfaces is less than or equal to 0.25 percent.

- B. ASME Compliance:

- 1. ASME B1.20.1 for threads for threaded end valves.
- 2. ASME B16.1 for flanges on iron valves.
- 3. ASME B16.5 for flanges on steel valves.
- 4. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
- 5. ASME B16.18 for cast copper solder-joint connections.
- 6. ASME B16.22 for wrought copper and copper alloy solder-joint connections.
- 7. ASME B16.34 for flanged and threaded end connections
- 8. ASME B31.9 for building services piping valves.

- C. Provide bronze valves made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.

- D. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.

- E. Valve Sizes: Same as upstream piping unless otherwise indicated.

- F. Valve Actuator Type:

- 1. Gear Actuator: For quarter-turn valves NPS 4 and larger.
- 2. Hand Lever: For quarter-turn valves smaller than NPS 4.

- G. Valves in Insulated Piping:

- 1. Provide 2-inch extended neck stems.
- 2. Extended operating handles with nonthermal-conductive covering material and protective sleeves that allow operation of valves without breaking vapor seals or disturbing insulation.
- 3. Memory stops that are fully adjustable after insulation is applied.

2.3 BRASS BALL VALVES

A. Brass Ball Valves, Two Piece with Full Port and Brass Trim, Threaded or Soldered Ends:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Aalberts Industries
 - b. American Valve, Inc
 - c. DynaQuip Controls
 - d. Marwin Valve; Richards Industries
 - e. Stockham; a Crane Co. brand
2. Standard: MSS SP-110; MSS SP-145.
3. CWP Rating: 600 psig.
4. Body Design: Two piece.
5. Body Material: Forged brass.
6. Ends: Threaded or soldered.
7. Seats: PTFE.
8. Stem: Brass.
9. Ball: Chrome-plated brass.
10. Port: Full.

2.4 BRONZE BALL VALVES

A. Bronze Ball Valves, Two Piece with Full Port, and Bronze or Brass Trim, Threaded or Soldered Ends:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Hammond Valve
 - b. Jenkins Valves; a Crane Co. brand
 - c. Stockham; a Crane Co. brand
 - d. Viega LLC
2. Standard: MSS SP-110; MSS SP-145.
3. CWP Rating: 600 psig.
4. Body Design: Two piece.
5. Body Material: Bronze.
6. Ends: Threaded or soldered.
7. Seats: PTFE.
8. Stem: Bronze or brass.
9. Ball: Chrome-plated brass.
10. Port: Full.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves. Remove defective valves from site.

3.2 INSTALLATION OF VALVES

- A. Install valves with unions or flanges at each piece of equipment arranged to allow space for service, maintenance, and equipment removal without system shutdown.
- B. Provide support to piping adjacent to valves such that no force is imposed upon valves.
- C. Locate valves for easy access.
- D. For valves in horizontal piping, install valves with stem at or above center of pipe.
- E. Install valves in position to allow full valve actuation movement.
- F. Adhere to manufacturer's written installation instructions. When soldering or brazing valves, do not heat valves above maximum permitted temperature. Do not use solder with melting point temperature above valve manufacturer's recommended maximum.

3.3 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service, but before final adjusting and balancing. Replace valves exhibiting leakage.

3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valves with specified CWP ratings are unavailable, provide the same types of valves with higher CWP ratings.

- B. Select valves with the following end connections:
1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valve-end option or press-end option is indicated in valve schedules below.
 2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
 3. For Copper Tubing, NPS 5 and Larger: Flanged ends.
 4. For Steel Piping, NPS 2 and Smaller: Threaded ends.
 5. For Steel Piping, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
 6. For Steel Piping, NPS 5 and Larger: Flanged ends.
 7. For Stainless Steel Piping, NPS 2 and Smaller: Threaded ends.
 8. For Stainless Steel Piping, NPS 2-1/2 to NPS 4: Flanged ends.
 9. For Stainless Steel Piping, NPS 2 and Smaller: Press ends.

3.5 DOMESTIC HOT- AND COLD-WATER VALVE SCHEDULE

- A. Pipe NPS 2 and Smaller:
1. Brass ball valves, two piece with full port, and brass trim. Provide with solder-joint ends.
 2. Bronze ball valves, two piece with full port, and bronze or brass trim. Provide with solder-joint ends.
 3. Bronze ball valves, two piece with regular port, and bronze trim.
- B. Pipe NPS 2-1/2 and Larger:
1. Steel and Iron Valves, NPS 2-1/2 to NPS 4: May be provided with threaded ends instead of flanged ends.
 2. Steel ball valves, Class 150 with full port.
 3. Iron ball valves, Class 150.
 4. Stainless steel ball valves with flanged ends.

END OF SECTION 220523.12

SECTION 220523.14 - CHECK VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Bronze, swing check valves.
2. Iron, center-guided check valves.
3. Iron, plate-type check valves.

1.2 DEFINITIONS

- A. CWP: Cold working pressure.
- B. EPDM: Ethylene propylene-diene terpolymer.
- C. NBR: Nitrile butadiene rubber (also known as Buna-N).

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of valve.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
1. Protect internal parts against rust and corrosion.
 2. Protect threads, flange faces, grooves, press connections, and weld ends.
 3. Set check valves in either closed or open position.
- B. Use the following precautions during storage:
1. Maintain valve end protection.
 2. Store valves indoors and maintain at higher-than-ambient-dew-point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use stems or other components as lifting or rigging points unless specifically indicated for this purpose in manufacturer's instructions.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Obtain each type of valve from single source from single manufacturer.

2.2 PERFORMANCE REQUIREMENTS

- A. Standards:

- 1. Domestic water piping check valves intended to convey or dispense water for human consumption are to comply with the U.S. Safe Drinking Water Act (SDWA), requirements of authorities having jurisdiction, and NSF 61/NSF 372, or to be certified in compliance with NSF 61/NSF 372 by an American National Standards Institute (ANSI)-accredited third-party certification body that the weighted average lead content at wetted surfaces is less than or equal to 0.25 percent.

- B. ASME Compliance:

- 1. ASME B1.20.1 for threads for threaded end valves.
- 2. ASME B16.1 for flanges on iron valves.
- 3. ASME B16.5 for flanges for metric standard piping.
- 4. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
- 5. ASME B16.18 for cast-copper solder joint.
- 6. ASME B16.22 for wrought copper solder joint.
- 7. ASME B16.51 for press joint.
- 8. ASME B31.9 for building services piping valves.

- C. AWWA Compliance: Comply with AWWA C606 for groove-end connections.

- D. Provide bronze valves made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are unacceptable.

- E. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.

- F. Valve Sizes: Same as upstream piping unless otherwise indicated.

- G. Valve Bypass and Drain Connections: MSS SP-45.

2.3 BRONZE SWING CHECK VALVES

- A. Bronze, Swing Check Valves with Nonmetallic Disc, Class 125:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include,

but are not limited to, the following:

- a. Aalberts Industries
- b. Crane Fluid Systems; Crane Co.
- c. Jenkins Valves; a Crane Co. brand
- d. Jomar Valve
- e. Keckley Company
- f. Lance Valve]
- g. Milwaukee Valve Company
- h. NIBCO INC.
- i. Powell Valves
- j. Red-White Valve Corp.
- k. Stockham; a Crane Co. brand

2. Description:

- a. Standard: MSS SP-80, Type 4.
- b. CWP Rating: 200 psig.
- c. Body Design: Horizontal flow.
- d. Body Material: ASTM B62, bronze.
- e. Ends: Threaded or soldered. See valve schedule articles.
- f. Disc: PTFE.

2.4 IRON, PLATE-TYPE CHECK VALVES

A. Iron, Dual-Plate Check Valves with Metal Seat, Class 125:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABZ Valve and Controls
 - b. Bray Commercial
 - c. DeZURIK
 - d. Flomatic Valves; Flomatic Corporation
 - e. Lance Valves
 - f. Sure Flow Equipment Inc
2. Standard: API 594.
3. CWP Rating: 200 psig.
4. Body Design: Wafer, spring-loaded plates.
5. Body Material: ASTM A126, gray iron.
6. Seat: Bronze.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Examine press fittings to verify they have been properly press.
- F. Do not attempt to repair defective valves; replace with new valves.

3.2 INSTALLATION OF VALVES

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Provide support of piping adjacent to valves such that no force is imposed upon valves.
- C. Locate valves for easy access and where not blocked by equipment, other piping, or building components.
- D. Install valves so that stems are horizontal or slope upward from centerline of pipe.
- E. Install valves in position that does not project into aisles or block access to other equipment.
- F. Install valves in position to allow full stem and manual operator movement.
- G. Verify that joints of each valve have been properly installed and sealed to assure there is no leakage or damage.
- H. Check Valves: Install check valves for proper direction of flow.
 - 1. Swing Check Valves: In horizontal position with hinge pin level.
 - 2. Lift Check Valves: With stem upright and plumb.
- I. Adhere to manufacturer's installation instructions. When soldering or brazing valves, do not heat valves above maximum permitted temperature. Do not use solder with

melting point temperature above valve manufacturer's recommended maximum.

3.3 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valve applications are not indicated, use the following:
 - 1. Pump-Discharge Check Valves:
 - a. NPS 2 and Smaller: Bronze, swing check valves with bronze, or, nonmetallic disc.
 - b. NPS 2-1/2 and Larger for Domestic Water: Iron, swing check valves with lever and weight or spring; or iron, center-guided, resilient-seat check valves.
- B. If valves with specified CWP ratings are unavailable, the same types of valves with higher CWP ratings may be substituted.
- C. End Connections:
 - 1. For Copper Tubing, NPS 2 and Smaller: Threaded, soldered, or press-end connections.
 - 2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flange or threaded.
 - 3. For Copper Tubing, NPS 5 and Larger: Flange.
 - 4. For Steel Piping, NPS 2 and Smaller: Threaded.
 - 5. For Steel Piping, NPS 2-1/2 to NPS 4: Flange or threaded.
 - 6. For Steel Piping, NPS 5 and Larger: Flange.
 - 7. For Groove-End Copper Tubing, and, Steel Piping: Groove.

3.5 DOMESTIC HOT- AND COLD-WATER VALVE SCHEDULE

- A. Pipe NPS 2 and Smaller:
 - 1. Bronze, swing check valves with bronze disc, Class 125, with soldered, or, threaded end connections.
 - 2. Bronze, swing check valves with press-end connections.
- B. Pipe NPS 2-1/2 and Larger:
 - 1. Iron, dual-plate check valves with resilient seat, Class 125, with threaded, or, flange end connections.

END OF SECTION 220523.14

SECTION 220523.15 - GATE VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Bronze gate valves.
2. Iron gate valves.

1.2 DEFINITIONS

- A. CWP: Cold working pressure.
- B. EPDM: Ethylene propylene-diene terpolymer.
- C. NRS: Non-rising stem.
- D. OS&Y: Outside screw and yoke.
- E. RS: Rising stem.

1.3 ACTION SUBMITTALS

A. Product Data:

1. Bronze gate valves.
2. Iron gate valves.

1.4 DELIVERY, STORAGE, AND HANDLING

A. Prepare valves for shipping as follows:

1. Protect internal parts against rust and corrosion.
2. Protect threads, flange faces, grooves, press connections, and weld ends.
3. Set gate valves closed to prevent rattling.

B. Use the following precautions during storage:

1. Maintain valve end protection.
2. Store valves indoors and maintain at higher-than-ambient-dew-point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Obtain each type of valve from single source from single manufacturer.

2.2 PERFORMANCE REQUIREMENTS

- A. Standards:

- 1. Domestic water piping check valves intended to convey or dispense water for human consumption are to comply with the U.S. Safe Drinking Water Act (SDWA), requirements of authorities having jurisdiction, and NSF 61/NSF 372, or to be certified in compliance with NSF 61/NSF 372 by an American National Standards Institute (ANSI)-accredited third-party certification body that the weighted average lead content at wetted surfaces is less than or equal to 0.25 percent.

- B. ASME Compliance:

- 1. ASME B1.20.1 for threads for threaded end valves.
- 2. ASME B16.1 for flanges on iron valves.
- 3. ASME B16.5 for flanges on metric standard piping.
- 4. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
- 5. ASME B16.18 for cast-copper solder joint.
- 6. ASME B16.22 for wrought copper solder joint.
- 7. ASME B16.51 for press joint.
- 8. ASME B31.9 for building services piping valves.

- C. AWWA Compliance: AWWA C606 for groove-end connections.

- D. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.

- E. Valve Sizes: Same as upstream piping unless otherwise indicated.

- F. Valves in Insulated Piping: With 2-inch stem extensions.

- G. Valve Bypass and Drain Connections: MSS SP-45.

2.3 BRONZE GATE VALVES

- A. Bronze Gate Valves, NRS, Class 125:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. American Valve, Inc
- b. KITZ Corporation
- c. Powell Valves
- d. Red-White Valve Corp.
- e. Stockham; a Crane Co. brand
- f. WATTS; A Watts Water Technologies Company

2. Description:

- a. Standard: MSS SP-80, Type 1.
- b. CWP Rating: 200 psig.
- c. Body Material: Bronze with integral seat and screw-in bonnet.
- d. Ends: Threaded or solder joint.
- e. Stem: Bronze.
- f. Disc: Solid wedge; bronze.
- g. Packing: Asbestos free.
- h. Handwheel: Malleable iron, bronze, or aluminum.

2.4 IRON GATE VALVES

A. Iron Gate Valves, OS&Y, Class 125:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Aalberts Industries
- b. Hammond Valve
- c. Johnson Controls, Inc.
- d. Lance Valves
- e. WATTS; A Watts Water Technologies Company
- f. Zurn Industries, LLC

2. Description:

- a. Standard: MSS SP-70, Type I.
- b. CWP Rating: 200 psig.
- c. Body Material: Gray iron with bolted bonnet.
- d. Ends: Flange.
- e. Trim: Bronze.
- f. Disc: Solid wedge.
- g. Packing and Gasket: Asbestos free.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion.

Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.

- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Examine press joint surfaces. Verify they are clean and free from dents and burrs, and that O-ring seals are in place and undamaged.
- F. Do not attempt to repair defective valves; replace with new valves.

3.2 INSTALLATION OF VALVES

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Provide support of piping adjacent to valves such that no force is imposed upon valves.
- C. Locate valves for easy access and where not blocked by equipment, other piping, or building components.
- D. Install valves so that stems are horizontal or slope upward from centerline of pipe.
- E. Install valves in position that does not project into aisles or block access to other equipment.
- F. Install valves in position to allow full stem and manual operator movement.
- G. Verify that joints of each valve have been properly installed and sealed to assure there is no leakage or damage.
- H. Adhere to manufacturer's installation instructions. When soldering or brazing valves, do not heat valves above maximum permitted temperature. Do not use solder with melting point temperature above valve manufacturer's recommended maximum.

3.3 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. Use gate valves for shutoff service only.
- B. If valves with specified CWP ratings are unavailable, the same types of valves with higher CWP ratings may be substituted.
- C. End Connections:
 - 1. For Copper Tubing, NPS 2 (DN 50) and Smaller: Threaded, soldered, or press-end connections.
 - 2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flange or threaded.
 - 3. For Copper Tubing, NPS 5 and Larger: Flange.
 - 4. For Steel Piping, NPS 2 and Smaller: Threaded.
 - 5. For Steel Piping, NPS 2-1/2 to NPS 4: Flange or threaded.
 - 6. For Steel Piping, NPS 5 (DN 125) and Larger: Flange.

3.5 DOMESTIC HOT- AND COLD-WATER VALVE SCHEDULE

- A. Pipe NPS 2 (DN 50) and Smaller:
 - 1. Bronze gate valves, NRS, Class 125 with soldered ends.
- B. Pipe NPS 2-1/2 (DN 65) and Larger: Iron gate valves, NRS, Class 125 with flange ends.

END OF SECTION 220523.15

SECTION 220529 - HANGERS AND SUPPORTS FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Metal pipe hangers and supports.
2. Trapeze pipe hangers.
3. Fiberglass pipe hangers.
4. Metal framing systems.
5. Fiberglass strut systems.
6. Thermal hanger-shield inserts.
7. Fastener systems.
8. Pipe stands.
9. Pipe-positioning systems.
10. Equipment supports.

B. Related Requirements:

1. Section 055000 "Metal Fabrications" for structural-steel shapes and plates for trapeze hangers for pipe and equipment supports.
2. Section 220516 "Expansion Fittings and Loops for Plumbing Piping" for pipe guides and anchors.
3. Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment" for vibration isolation devices.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: Signed and sealed by a qualified professional engineer. Show fabrication and installation details and include calculations for the following:

1. Trapeze pipe hangers.
2. Metal framing systems.
3. Fiberglass strut systems.
4. Pipe stands.
5. Equipment supports.

C. Delegated-Design Submittal: For trapeze hangers indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1. Detail fabrication and assembly of trapeze hangers.
2. Include design calculations for designing trapeze hangers.

1.3 INFORMATIONAL SUBMITTALS

- A. Welding certificates.

1.4 QUALITY ASSURANCE

- A. Structural-Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M.
- B. Pipe Welding Qualifications: Qualify procedures and operators according to 2015 ASME Boiler and Pressure Vessel Code, Section IX.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design trapeze pipe hangers and equipment supports.
- B. Structural Performance: Hangers and supports for plumbing piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.
 - 1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
 - 2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
 - 3. Design seismic-restraint hangers and supports for piping and equipment and obtain approval from authorities having jurisdiction.

2.2 METAL PIPE HANGERS AND SUPPORTS

- A. Carbon-Steel Pipe Hangers and Supports:
 - 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
 - 2. Galvanized Metallic Coatings: Pregalvanized, hot-dip galvanized, or electro-galvanized.
 - 3. Nonmetallic Coatings: Plastic coated or epoxy powder coated.
 - 4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
 - 5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.
- B. Stainless-Steel Pipe Hangers and Supports:
 - 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
 - 2. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.

3. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.

C. Copper Pipe and Tube Hangers:

1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.
2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-coated steel.

2.3 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-58, Type 59, shop- or field-fabricated pipe-support assembly, made from structural-carbon-steel shapes, with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.4 FIBERGLASS PIPE HANGERS

A. Clevis-Type, Fiberglass Pipe Hangers:

1. Description: Similar to MSS SP-58, Type 1 steel pipe hanger, except hanger is made of fiberglass or fiberglass-reinforced resin.
2. Hanger Rods: Continuous-thread rod, washer, and nuts made of stainless steel.
3. Flammability: ASTM D635, ASTM E84, UL 94.

B. Strap-Type, Fiberglass Pipe Hangers:

1. Description: Similar to MSS SP-58, Type 9 or Type 10 steel pipe hanger, except hanger is made of fiberglass-reinforced resin.
 - a. Flammability: ASTM D635, ASTM E84, UL 94.
2. Hanger Rod and Fittings: Continuous-thread rod, washer, and nuts made of stainless steel.

2.5 METAL FRAMING SYSTEMS

A. MFMA Manufacturer Metal Framing Systems:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABB, Electrification Business
 - b. Cooper B-line; brand of Eaton, Electrical Sector
 - c. Flex-Strut Inc.
 - d. G-Strut
 - e. Haydon Corporation
 - f. Unistrut; Atkore International

2. Description: Shop- or field-fabricated pipe-support assembly, made of steel channels, accessories, fittings, and other components for supporting multiple parallel pipes.
3. Standard: Comply with MFMA-4, factory-fabricated components for field assembly.
4. Channels: Continuous slotted stainless-steel, Type 304 channel with inturned lips.
5. Channel Width: Selected for applicable load criteria.
6. Channel Nuts: Formed or stamped nuts or other devices designed to fit into channel slot and, when tightened, prevent slipping along channel.
7. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.
8. Metallic Coating: No coating.
9. Paint Coating: Green epoxy, acrylic, or urethane.
10. Plastic Coating: PVC.

B. Non-MFMA Manufacturer Metal Framing Systems:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Anvil International/Smith-Cooper International; Tailwind Capital, LLC
 - b. Carpenter & Paterson, Inc
 - c. Gripple Inc.
 - d. Robroy Industries
 - e. Sioux Chief Manufacturing Company, Inc.
2. Description: Shop- or field-fabricated pipe-support assembly, made of steel channels, accessories, fittings, and other components for supporting multiple parallel pipes.
3. Standard: Comply with MFMA-4, factory-fabricated components for field assembly.
4. Channels: Continuous slotted carbon-steel channel with inturned lips.
5. Channel Width: Select for applicable load criteria.
6. Channel Nuts: Formed or stamped nuts or other devices designed to fit into channel slot and, when tightened, prevent slipping along channel.
7. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.
8. Metallic Coating: Hot-dip galvanized
9. Paint Coating: Green epoxy, acrylic, or urethane.
10. Plastic Coating: PVC.

2.6 FIBERGLASS STRUT SYSTEMS

- A. Manufacturers: Subject to compliance with requirements available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Champion Fiberglass, Inc
 2. Fabco Plastics Wholesale Limited
 3. G-Strut

4. Seasafe, Inc.; AMICO, a Gibraltar Industries Company
5. Unistrut; Atkore International

B. Description: Structural-grade, factory-formed, glass-fiber-resin channels and angles for supporting multiple parallel pipes.

1. Standard: Comply with MFMA-4, factory-fabricated components for field assembly.
2. Channels: Continuous slotted fiberglass-reinforced plastic channel with inturned lips.
3. Channel Width: Selected for applicable load criteria.
4. Fittings and Accessories: Products provided by channel and angle manufacturer and designed for use with those items.
5. Fitting and Accessory Materials: Same as those for channels and angles, except metal items may be stainless steel.
6. Rated Strength: Selected to suit applicable load criteria.
7. Protect finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.

2.7 THERMAL HANGER-SHIELD INSERTS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Buckaroos, Inc.
2. Carpenter & Paterson, Inc
3. National Pipe Hanger Corporation
4. nVent
5. Pipe Shields Inc.
6. Piping Technology & Products, Inc
7. Rilco Manufacturing Co., Inc
8. Value Engineered Products, Inc

B. Insulation-Insert Material for Cold Piping: ASTM C552, Type II cellular glass with 100-psig minimum compressive strength and vapor barrier.

C. Insulation-Insert Material for Hot Piping: ASTM C552, Type II cellular glass with 100-psig minimum compressive strength.

D. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.

E. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.

F. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.8 FASTENER SYSTEMS

- A. Mechanical-Expansion Anchors: Insert-wedge-type anchors, for use in hardened portland cement concrete, with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Cooper B-line; brand of Eaton, Electrical Sector
 - b. Empire Industries, Inc.
 - c. Hilti, Inc.
 - d. ITW Ramset/Red Head; Illinois Tool Works, Inc.
 - e. MKT Fastening, LLC
 - 2. Indoor Applications: Zinc-coated, or, stainless steel.
 - 3. Outdoor Applications: Stainless steel.

2.9 PIPE-POSITIONING SYSTEMS

- A. Description: IAPMO PS 42 positioning system composed of metal brackets, clips, and straps for positioning piping in pipe spaces; for plumbing fixtures in commercial applications.

2.10 EQUIPMENT SUPPORTS

- A. Description: Welded, shop- or field-fabricated equipment support made from structural-carbon-steel shapes.

2.11 MATERIALS

- A. Aluminum: ASTM B221.
- B. Carbon Steel: ASTM A1011/A1011M.
- C. Structural Steel: ASTM A36/A36M carbon-steel plates, shapes, and bars; black and galvanized.
- D. Stainless Steel: ASTM A240/A240M.
- E. Grout: ASTM C1107/C1107M, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
 - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping materials and installation, for penetrations through fire-rated walls, ceilings, and assemblies.
- B. Strength of Support Assemblies: Where not indicated, select sizes of components, so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb.

3.2 INSTALLATION OF HANGER AND SUPPORT

- A. Metal Pipe-Hanger Installation: Comply with MSS SP-58. Install hangers, supports, clamps, and attachments as required to properly support piping from building structure.
- B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-58. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
 - 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size, or install intermediate supports for smaller-diameter pipes as specified for individual pipe hangers.
 - 2. Field fabricate from ASTM A36/A36M carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.
- C. Fiberglass Pipe-Hanger Installation: Comply with applicable portions of MSS SP-58. Install hangers and attachments as required to properly support piping from building structure.
- D. Fiberglass Framing System Installation: Arrange for grouping of parallel runs of piping, and support together on field-assembled metal framing systems.
- E. Thermal Hanger-Shield Installation: Install in pipe hanger or shield for insulated piping.
- F. Fastener System Installation:
 - 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete, after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
 - 2. Install mechanical-expansion anchors in concrete, after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
- G. Equipment Support Installation: Fabricate from welded-structural-steel shapes.

- H. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- I. Install lateral bracing with pipe hangers and supports to prevent swaying.
- J. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms, and install reinforcing bars through openings at top of inserts.
- K. Load Distribution: Install hangers and supports, so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- L. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- M. Insulated Piping:
 - 1. Attach clamps and spacers to piping.
 - a. Piping Operating Above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating Below Ambient Air Temperature: Use thermal hanger-shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
 - 2. MSS SP-58, Type 39: Install protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 - a. Option: Thermal hanger-shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
 - 3. MSS SP-58, Type 40: Install protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
 - a. Option: Thermal hanger-shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
 - 4. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
 - b. NPS 4: 12 inches long and 0.06 inch thick.
 - c. NPS 5 and NPS 6: 18 inches long and 0.06 inch thick.

3.3 INSTALLATION OF EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to

support equipment above floor.

- B. Grouting: Place grout under supports for equipment, and make bearing surface smooth.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.4 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers, and, equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.
 - 4. Finish welds at exposed connections, so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.5 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.6 PAINTING

- A. Touchup:
 - 1. Clean field welds and abraded, shop-painted areas. Paint exposed areas immediately after erecting hangers and supports. Use same materials as those used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - a. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.
 - 2. Cleaning and touchup painting of field welds, bolted connections, and abraded, shop-painted areas on miscellaneous metal are specified in Section 099123 "Interior Painting."

- B. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas, and apply galvanizing-repair paint to comply with ASTM A780/A780M.

3.7 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-58 for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finishes.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use carbon-steel pipe hangers and supports, metal trapeze pipe hangers and attachments for general service applications.
- F. Use stainless-steel pipe hangers, and, fiberglass pipe hangers, and, fiberglass strut systems and stainless-steel, or, corrosion-resistant attachments for hostile environment applications.
- G. Use copper-plated pipe hangers and copper, or, stainless-steel attachments for copper piping and tubing.
- H. Use padded hangers for piping that is subject to scratching.
- I. Use thermal hanger-shield inserts for insulated piping and tubing.
- J. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
 - 2. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36, requiring clamp flexibility and up to 4 inches of insulation.
 - 3. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes NPS 1/2 to NPS 24 if little or no insulation is required.
 - 4. Pipe Hangers (MSS Type 5): For suspension of pipes NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
 - 5. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated, stationary pipes NPS 3/4 to NPS 8.
 - 6. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 - 7. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 - 8. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of

9. noninsulated, stationary pipes NPS 1/2 to NPS 8.
 9. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 8.
 10. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 3.
 11. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30.
 12. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
 13. Adjustable Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes NPS 2-1/2 to NPS 36 if vertical adjustment is required, with steel-pipe base stanchion support and cast-iron floor flange.
 14. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30, from two rods if longitudinal movement caused by expansion and contraction occurs.
 15. Adjustable Roller Hangers (MSS Type 43): For suspension of pipes NPS 2-1/2 to NPS 24, from single rod if horizontal movement caused by expansion and contraction occurs.
 16. Complete Pipe Rolls (MSS Type 44): For support of pipes NPS 2 to NPS 42 if longitudinal movement caused by expansion and contraction occurs but vertical adjustment is unnecessary.
 17. Pipe Roll and Plate Units (MSS Type 45): For support of pipes NPS 2 to NPS 24 if small horizontal movement caused by expansion and contraction occurs and vertical adjustment is unnecessary.
 18. Adjustable Pipe Roll and Base Units (MSS Type 46): For support of pipes NPS 2 to NPS 30 if vertical and lateral adjustment during installation, in addition to expansion and contraction, is required.
- K. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.
 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.
- L. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Turnbuckles (MSS Type 13): For adjustment of up to 6 inches for heavy loads.
 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
 3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11 split pipe rings.
 4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- M. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel or Malleable-Concrete Inserts (MSS Type 18): For upper attachment to

- suspend pipe hangers from concrete ceiling.
 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joint construction, to attach to top flange of structural shape.
 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
 6. C-Clamps (MSS Type 23): For structural shapes.
 7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
 8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
 9. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
 10. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
 11. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
 12. Welded-Steel Brackets: For support of pipes from below or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb.
 - b. Medium (MSS Type 32): 1500 lb.
 - c. Heavy (MSS Type 33): 3000 lb.
 13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
 14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
 15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.
- N. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 3. Thermal Hanger-Shield Inserts: For supporting insulated pipe.
- O. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
 2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
 3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41 roll hanger with springs.
 4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal

- expansion in piping systems.
5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load, and limit variability factor to 25 percent to allow expansion and contraction of piping system from hanger.
 6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load, and limit variability factor to 25 percent to allow expansion and contraction of piping system from base support.
 7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load, and limit variability factor to 25 percent to allow expansion and contraction of piping system from trapeze support.
 8. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected equipment. Include auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:
 - a. Horizontal (MSS Type 54): Mounted horizontally.
 - b. Vertical (MSS Type 55): Mounted vertically.
 - c. Trapeze (MSS Type 56): Two vertical-type supports and one trapeze member.
- P. Comply with MSS SP-58 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- Q. Comply with MFMA-103 for metal framing system selections and applications that are not specified in piping system Sections.
- R. Use mechanical-expansion anchors instead of building attachments where required in concrete construction.
- S. Use pipe-positioning systems in pipe spaces behind plumbing fixtures to support supply and waste piping for plumbing fixtures.

END OF SECTION 220529

SECTION 220548 - VIBRATION AND SEISMIC CONTROLS FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
1. Snubbers.
 2. Restraints - rigid type.
 3. Restraints - cable type.

1.2 DEFINITIONS

- A. Designated Seismic System: A plumbing component that requires design in accordance with ASCE/SEI 7, Ch. 13 and for which the Component Importance Factor is greater than 1.0.
- B. IBC: International Building Code.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
1. Include rated load, rated deflection, and overload capacity for each vibration isolation device.
 2. Illustrate and indicate style, material, strength, fastening provision, and finish for each type and size of vibration isolation device and seismic restraint component.
 3. Annotate types and sizes of seismic restraints and accessories, complete with listing markings or report numbers and load rating in tension and compression as evaluated by an agency acceptable to authorities having jurisdiction.
 4. Annotate to indicate application of each product submitted and compliance with requirements.
 5. Interlocking Snubbers: Include ratings for horizontal, vertical, and combined loads.
- B. Shop Drawings:
1. Detail fabrication and assembly of equipment bases.
 2. Vibration Isolation Base Details: Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.
- C. Delegated-Design Submittal:
1. For each seismic-restraint including seismic-restrained mounting, pipe-riser

resilient support,, snubber,, seismic restraint,, seismic-restraint accessory,, and, concrete anchor and insert, that is required by this Section or is indicated on Drawings, submit the following:

- a. Seismic, and vibration isolator, and isolation base selection: Select vibration isolators, seismic and wind-load restraints, and vibration isolation bases complying with performance requirements, design criteria, and analysis data.
 - b. Riser Supports: Include riser diagrams and calculations showing anticipated expansion and contraction at each support point, initial and final loads on building structure, spring deflection changes, and seismic loads. Include certification by professional engineer that riser system was examined for excessive stress and that none exists.
 - c. Concrete Anchors and Inserts: Include calculations showing anticipated seismic and wind loads. Include certification that device is approved by an NRTL for seismic reinforcement use.
 - d. Seismic Design Calculations: Submit all input data and loading calculations prepared in "Performance Requirements" Article in "Seismic Design Calculations" Paragraph.
 - e. Qualified Professional Engineer: All designated-design submittals for seismic calculations are to be signed and sealed by qualified professional engineer responsible for their preparation.
2. Seismic Detail Drawing:
- a. Design Analysis: To support selection and arrangement of seismic restraints. Include calculations of combined tensile and shear loads.
 - b. Details: Indicate fabrication and arrangement. Detail attachments of restraints to restrained items and to the structure. Show attachment locations, methods, and spacings. Identify components, list their strengths, and indicate directions and values of forces transmitted to the structure during seismic events. Indicate association with vibration isolation devices.
3. Product Listing, Preapproval, and Evaluation Documentation: By an agency acceptable to authorities having jurisdiction, showing maximum ratings of restraint items and the basis for approval (tests or calculations).
4. All delegated-design submittals for seismic detail Drawings are to be signed and sealed by qualified professional engineer responsible for their preparation.
5. Design Calculations for Vibration Isolation Devices: Calculate static and dynamic loading due to equipment weight and operating forces required to select proper vibration isolators, and to design vibration isolation bases.
6. Riser Supports: Include riser diagrams and calculations showing anticipated expansion and contraction at each support point, initial and final loads on building structure, and spring deflection changes. Include certification that riser system was examined for excessive stress and that none exists.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Show coordination of vibration isolation and seismic bracing for plumbing piping and equipment with other systems and equipment in the vicinity,

including other supports and restraints, if any.

- B. Qualification Data: For professional engineer.
- C. Welding certificates.
- D. Air-Spring Mounting System Performance Certification: Include natural frequency, load, and damping test data.
- E. Field quality-control reports:
- F. Seismic Qualification Data: Provide special certification for designated seismic systems as indicated in ASCE/SEI 7-16, Paragraph 13.2.2, "Special Certification Requirements for Designated Seismic Systems" for all Designated Seismic Systems identified as such on Drawings or in the Specifications.
 - 1. Provide equipment manufacturer's written certification for each designated active plumbing seismic device and system, stating that it will remain operable following the design earthquake. Certification must be based on requirements of ASCE/SEI 7 and AHRI 1270, including shake table testing per ICC-ES AC156 or a similar nationally recognized testing standard procedure acceptable to authorities having jurisdiction, or experience data as permitted by, ASCE/SEI 7-16.
 - 2. Provide equipment manufacturer's written certification that components with hazardous contents maintain containment following the design earthquake by methods required in ASCE/SEI 7-16.
 - 3. Submit evidence demonstrating compliance with these requirements for approval to authorities having jurisdiction after review and acceptance by a licensed professional engineer.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For air-spring isolators, and, restrained-air-spring isolators to include in operation and maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct the testing indicated, be an NRTL as defined by OSHA in 29 CFR 1910.7, and be acceptable to authorities having jurisdiction.
- B. Welding Qualifications: Qualify procedures and personnel in accordance with AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- C. Seismic Load Ratings: Devices to be tested and rated in accordance with applicable code requirements and authorities having jurisdiction. Devices to be listed by a nationally recognized third party that requires periodic follow-up inspections and has a listing directory available to the public. Provide third-party listing by one or more of the following: an agency acceptable to authorities having jurisdiction.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design seismic and wind-load control system.
1. Seismic and Wind-Load Performance: Equipment shall withstand the effects of earthquake motions determined in accordance with ASCE/SEI 7-16.
- B. Seismic Design Calculations:
1. Perform calculations to obtain force information necessary to properly select seismic-restraint devices, fasteners, and anchorage. Perform calculations using methods acceptable to applicable code authorities and as presented in ASCE/SEI 7-16. Where "ASCE/SEI 7" is used throughout this Section, it is to be understood that the edition referred to in this subparagraph is the edition intended as reference throughout the section text.
 - a. Data indicated below to be determined by Delegated-Design Contractor must be obtained by Contractor and must be included in individual component submittal packages.
 - b. Building Occupancy Category: III.
 - c. Building Risk Category: IV.
 - d. Building Site Classification: D.
 2. Calculation Factors, ASCE/SEI 7-16, Ch. 13 - Seismic Design Requirements for Nonstructural Components: All section, paragraph, equation, and table numbers refer to ASCE/SEI 7-16 unless otherwise noted.
 - a. Horizontal Seismic Design Force F_p : Value is to be calculated by Delegated-Design Contractor using Equation 13.3-1. Factors below must be obtained for this calculation.
 - 1) a_p = Component Amplification Factor: See Drawing Schedule for each component.
 - 2) I_p = Component Importance Factor: See Drawing Schedule for each component.
 - 3) W_p = Component Operating Weight: For each component. Obtain by Delegated-Design Contractor from each component submittal.
 - 4) R_p = Component Response Modification Factor: See Drawing Schedule for each component.
 - 5) z = Height in Structure of Point of Attachment of Component for Base: Determine from Project Drawings for each component by Delegated-Design Contractor. For items at or below the base, "z" shall be taken as zero.
 - 6) h = Average Roof Height of Structure for Base: Determine from Project Drawings by Delegated-Design Contractor.

- b. Vertical Seismic Design Force: Calculated by Delegated-Design Contractor using method explained in ASCE/SEI 7-16, Paragraph 13.3.1.2.
 - c. Seismic Relative Displacement D_{pl} : Calculated by Delegated-Design Contractor using methods explained in ASCE/SEI 7-16, Paragraph 13.3.2. Factors below must be obtained for this calculation:
 - 1) D_p = Relative Seismic Displacement that Each Component Must Be Designed to Accommodate: Calculated by Delegated-Design Contractor in accordance with ASCE/SEI 7-16, Paragraph 13.3.2.
 - 2) δ_{xA} = Deflection at Building Level x of Structure A: See Drawing Schedule for each component.
 - 3) δ_{yA} = Deflection at Building Level y of Structure A: See Drawing Schedule for each component.
 - 4) δ_{yB} = Deflection at Building Level y of Structure B: See Drawing Schedule for each component.
 - 5) h_x = Height of Level x to which Upper Connection Point Is Attached: Determine for each component by Delegated-Design Contractor from Project Drawings and manufacturer's data.
 - 6) h_y = Height of Level y to which Upper Connection Point Is Attached: Determine for each component by Delegated-Design Contractor from Project Drawings and manufacturer's data.
 - 7) Δ_aA = Allowable Story Drift for Structure A: See Drawing Schedules for each component.
 - 8) Δ_aB = Allowable Story Drift for Structure B: See Drawing Schedules for each component.
 - 9) h_{sx} = Story Height Used in the Definition of Allowable Drift Δ_a : See Drawings Schedules for each component.
 - d. Component Fundamental Period T_p : Calculated by Delegated-Design Contractor using methods explained in ASCE/SEI 7-16, Paragraph 13.3.3. Factors below must be obtained for this calculation:
 - 1) W_p = Component Operating Weight: Determined by Contractor from Project Drawings and manufacturer's data.
 - 2) g = Gravitational Acceleration: 32.17 fps^2 .
3. Calculation Factors, ASCE/SEI 7-10, Ch. 13 - Seismic Design Requirements for Nonstructural Components: All section, paragraph, equation, and table numbers refer to ASCE/SEI 7-10 unless otherwise noted.
- a. Horizontal Seismic Design Force F_p : Calculated by Delegated-Design Contractor by ASCE/SEI 7-10, Equation 13.3-1. Factors below must be obtained for this calculation:
 - 1) a_p = Component Amplification Factor: See Drawing Schedule for each component.
 - 2) I_p = Component Importance Factor: See Drawing Schedule for each component.
 - 3) W_p = Component Operating Weight: For each component. Obtain by Delegated-Design Contractor from equipment submittal.
 - 4) R_p = Component Response Modification Factor: See Drawing

- Schedule for each component.
- 5) z = Height in Structure of Point of Attachment of Component for Base: Determined from Project Drawings for each component by Contractor. For items at or below the base, " z " shall be taken as zero.
 - 6) h = Average Roof Height of Structure for Base: Determine from Project Drawings by Delegated-Design Contractor.
- b. Vertical Seismic Design Force: Calculate by Delegated- Design Contractor using method explained in ASCE/SEI 7-10, Paragraph 13.3.1.
- c. Seismic Relative Displacement D_{pl} : Calculate by Delegated-Design Contractor using methods explained in ASCE/SEI 7-10, Paragraph 13.3.2. Factors below must be obtained for this calculation:
- 1) D_p = Relative Seismic Displacement that Each Component Must Be Designed to Accommodate: Calculate by Delegated-Design Contractor in accordance with ASCE/SEI 7-10, Paragraph 13.3.2.
 - 2) I_e = Structure Importance Factor: 1.15. Value applies to all components on Project.
 - 3) δ_{xA} = Deflection at Building Level x of Structure A: See Drawing Schedule for each component.
 - 4) δ_{yA} = Deflection at Building Level y of Structure A: See Drawing Schedule for each component.
 - 5) δ_{yB} = Deflection at Building Level y of Structure B: See Drawing Schedule for each component.
 - 6) h_x = Height of Level x to which Upper Connection Point Is Attached: Determine for each component by Delegated-Design Contractor from Project Drawings and manufacturer's data;
 - 7) h_y = Height of Level y to which Upper Connection Point Is Attached: Determine for each component by Delegated-Design Contractor from Project Drawings and manufacturer's data.
 - 8) Δ_aA = Allowable Story Drift for Structure A: See Drawing Schedule for each component.
 - 9) Δ_aB = Allowable Story Drift for Structure B: See Drawing Schedule for each component.
 - 10) h_{sx} = Story Height Used in the Definition of the Allowable Drift Δ_a : See Schedule for each component.
4. Calculation Factors, ASCE/SEI 7-05, Ch. 13 - Seismic Design Requirements for Nonstructural Components: All section, paragraph, equation, and table numbers refer to ASCE/SEI 7-05 unless otherwise noted.
- a. Horizontal Seismic Design Force F_p : Calculated by Delegated-Design Contractor by ASCE/SEI 7-05, Equation 13.3-1. Factors below must be obtained for this calculation.
- 1) a_p = Component Amplification Factor: See Drawing Schedule for each component.
 - 2) I_p = Component Importance Factor: See Drawing Schedule for each component.
 - 3) W_p = Component Operating Weight: Obtain by Delegated-Design

- 4) Contractor for each component from component submittal.
 R_p = Component Response Modification Factor: See Drawing Schedule for each component.
 - 5) z = Height in Structure of Point of Attachment of Component for the Base: Determine by Delegated-Design Contractor for each component from Project Drawings. For items at or below the base, " z " shall be taken as zero.
 - 6) h = Average Roof Height of Structure for the Base: Determine by Delegated-Design Contractor from Project Drawings.
- b. Vertical Seismic Design Force: Calculated by Delegated-Design Contractor using method explained in ASCE/SEI 7-05, Paragraph 13.3.1.
- c. Seismic Relative Displacement D_p : Calculated by Delegated-Design Contractor using methods explained in ASCE/SEI 7-05, Paragraph 13.3.2. Factors below must be obtained for this calculation:
- 1) δ_{xA} = Deflection at Building Level x of Structure A: See Drawing Schedule for each component.
 - 2) δ_{yA} = Deflection at Building Level y of Structure A: See Drawing Schedule for each component.
 - 3) δ_{yB} = Deflection at Building Level y of Structure B: See Drawing Schedule for each component.
 - 4) h_x = Height of Level x to which Upper Connection Point Is Attached: Determine for each component by Delegated-Design Contractor from Project Drawings and manufacturer's data.
 - 5) h_y = Height of Level y to which Upper Connection Point Is Attached: Determine for each component by Delegated-Design Contractor from Project Drawings and manufacturer's data.
 - 6) Δ_aA = Allowable Story Drift for Structure A: See Drawing Schedule for each component.
 - 7) Δ_aB = Allowable Story Drift for Structure B: See Drawing Schedule for each component.
 - 8) h_{sx} = Story Height Used in the Definition of the Allowable Drift Δ_a : See Drawing Schedule for each component.
- C. Consequential Damage: Provide additional seismic and wind-force restraints for suspended plumbing components or anchorage of floor, roof or wall mounted plumbing components as indicated in ASCE/SEI 7-16 so that failure of a non-essential or essential plumbing component will not cause the failure of any other essential architectural, mechanical or electrical building component.
- D. Fire/Smoke Resistance: Seismic- and wind-load-restraint devices that are not constructed of ferrous metals must have a maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested by an NRTL in accordance with ASTM E84 or UL 723, and be so labeled.
- E. Component Supports:
1. Load Ratings, features, and applications of all reinforcement components must be based on testing standards of a nationally recognized testing agency.
 2. All component support attachments must comply with force and displacement

resistance requirements of ASCE/SEI 7-16 Section 13.6.

2.2 SNUBBERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Kinetics Noise Control, Inc
 2. Mason Industries, Inc.
 3. nVent
 4. Vibration Management Corp.
 5. VMC GROUP
- B. Description: Factory fabricated using welded structural-steel shapes and plates, anchor bolts, and replaceable resilient isolation washers and bushings.
1. Post-installed Concrete Anchor Bolts: Secure to concrete surface with post-installed concrete anchors. Anchors to be seismically prequalified in accordance with ACI 355.2 testing and designated in accordance with ACI 318-14 Ch. 17 for 2015 or 2018 IBC. Preset concrete inserts: Seismically prequalified in accordance with ICC-ES AC446 testing.
 2. Anchors in Masonry: Design in accordance with TMS 402.
 3. Resilient Isolation Washers and Bushings: Oil- and water-resistant neoprene.
 4. Resilient Cushion: Maximum 1/4-inch air gap, and minimum 1/4 inch thick.

2.3 RESTRAINTS - RIGID TYPE

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. California Dynamics Corporation
 2. Cooper B-line; brand of Eaton, Electrical Sector
 3. Hilti, Inc.
 4. Isolation Technology, Inc
 5. nVent
 6. TOLCO Incorporated
 7. Unistrut; Atkore International
 8. VMC GROUP
- B. Description: Shop- or field-fabricated bracing assembly made of ANSI/AISI S110-07-S1 slotted steel channels, ANSI/ASTM A53/A53M steel pipe as per NFPA 13, or other rigid steel brace member. Includes accessories for attachment to braced component at one end and to building structure at the other end and other matching components and with corrosion-resistant coating; rated in tension, compression, and torsion forces.

2.4 RESTRAINTS - CABLE TYPE

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Cooper B-line; brand of Eaton, Electrical Sector
 - 2. Gripple Inc.
 - 3. Loos & Co. Inc.
 - 4. nVent
 - 5. VMC GROUP
- B. Seismic- and Wind-Load-Restraint Cables: ASTM A492 stainless steel cables. End connections made of steel assemblies with thimbles, brackets, swivel, and bolts designed for seismic restraining cable service; with fittings attached by means of poured socket, swaged socket or mechanical (Flemish eye) loop.
- C. Restraint cable assembly and cable fittings must comply with ASCE/SEI 19. All cable fittings and complete cable assembly must maintain the minimum cable breaking force. U-shaped cable clips and wedge type end fittings do not comply and are unacceptable.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and equipment to receive vibration isolation, wind-load control, and seismic control devices for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in of reinforcement and cast-in-place anchors to verify actual locations before installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 APPLICATIONS

- A. Multiple Pipe Supports: Secure pipes to trapeze member with clamps approved for application by an agency acceptable to authorities having jurisdiction.
- B. Hanger-Rod Stiffeners: Install hanger-rod stiffeners where indicated or scheduled on Drawings to receive them and where required to prevent buckling of hanger rods due to seismic forces.
- C. Strength of Support Assemblies: Where not indicated, select sizes of components so strength is adequate to carry static, wind load, and seismic load within specified loading limits.

3.3 INSTALLATION OF VIBRATION CONTROL, WIND-LOAD CONTROL, AND VIBRATION AND SEISMIC CONTROLS FOR PLUMBING PIPING AND EQUIPMENT

SEISMIC-RESTRAINT DEVICES

- A. Provide vibration-control devices for systems and equipment where indicated in Equipment Schedules or Vibration-Control Device Schedules, where indicated on Drawings, or where the Specifications indicate they are to be installed on specific equipment and systems.
- B. Provide seismic-restraint and wind-load control devices for systems and equipment where indicated in Equipment Schedules or Seismic-Restraint Devices Schedules, where indicated on Drawings, where the Specifications indicate they are to be installed on specific equipment and systems, and where required by applicable codes.
- C. Coordinate location of embedded connection hardware with supported equipment attachment and mounting points and with requirements for concrete reinforcement and formwork specified in Section 033000 "Cast-in-Place Concrete."
- D. Installation of vibration isolators, wind-load restraints, and seismic restraints must not cause any stresses, misalignment, or change of position of equipment or piping.
- E. Comply with requirements in Section 077200 "Roof Accessories" for installation of roof curbs, equipment supports, and roof penetrations.
- F. Equipment Restraints:
 - 1. Install snubbers on plumbing equipment mounted on vibration isolators. Locate snubbers as close as possible to vibration isolators and bolt to equipment base and supporting structure.
 - 2. Install resilient bolt isolation washers on equipment anchor bolts where clearance between anchor and adjacent surface exceeds 0.125 inch.
 - 3. Install seismic-restraint and wind-load-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction that provides required submittals for component.
- G. Piping Restraints:
 - 1. Comply with requirements in MSS SP-127.
 - 2. Space lateral supports a maximum of 40 feet o.c., and longitudinal supports a maximum of 80 feet o.c.
 - 3. Brace a change of direction longer than 12 feet.
- H. Install seismic- and wind-load-restraint cables so they do not bend across edges of adjacent equipment or building structure.
- I. Install seismic- and wind-load-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction that provides required submittals for component.
- J. Install bushing assemblies for anchor bolts for floor-mounted equipment, arranged to provide resilient media between anchor bolt and mounting hole in concrete base.
- K. Install bushing assemblies for mounting bolts for wall-mounted equipment, arranged to

provide resilient media where equipment or equipment-mounting channels are attached to wall.

- L. Attachment to Structure: If specific attachment is not indicated, anchor bracing to structure at flanges of beams, at upper truss chords of bar joists, or at concrete members.
- M. Post-Installed Concrete Anchors:
 - 1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcing or embedded items during coring or drilling. Notify Project structural engineer if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
 - 2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
 - 3. Mechanical-Type Anchor Bolts: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
 - 4. Adhesive-Type Anchor Bolts: Clean holes to remove loose material and drilling dust prior to installation of adhesive. Place adhesive in holes proceeding from the bottom of the hole and progressing toward the surface in such a manner as to avoid introduction of air pockets in the adhesive.
 - 5. Set anchors to manufacturer's recommended torque, using a torque wrench.
 - 6. Install zinc-coated steel anchors for interior and stainless steel anchors for exterior applications.

3.4 ACCOMMODATION OF DIFFERENTIAL SEISMIC MOTION

- A. Provide flexible connections in piping systems where they cross structural seismic joints and other point where differential movement may occur. Provide adequate flexibility to accommodate differential movement as determined in accordance with ASCE/SEI 7. Comply with requirements in Section 221116 "Domestic Water Piping" and Section 221119 "Domestic Water Piping Specialties" for piping flexible connections.

3.5 ADJUSTING

- A. Adjust isolators after system is at operating weight.
- B. Adjust limit stops on restrained-spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.

3.6 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.

- B. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- C. Tests and Inspections:
 - 1. Perform tests and inspections with the assistance of a factory-authorized service representative.
 - 2. Provide evidence of recent calibration of test equipment by a testing agency acceptable to authorities having jurisdiction.
 - 3. Schedule test with Owner, through Architect, before connecting anchorage device to restrained component (unless postconnection testing has been approved), and with at least seven days' advance notice.
 - 4. Obtain Architect's approval before transmitting test loads to structure. Provide temporary load-spreading members.
 - 5. Test at least four of each type and size of installed anchors and fasteners selected by Architect.
 - 6. Test to 90 percent of rated proof load of device.
 - 7. Measure isolator restraint clearance.
 - 8. Measure isolator deflection.
 - 9. Verify snubber minimum clearances.
 - 10. Test and adjust restrained-air-spring isolator controls and safeties.
- D. Remove and replace malfunctioning units and retest as specified above.
- E. Units will be considered defective if they do not pass tests and inspections.
- F. Prepare test and inspection reports.

END OF SECTION 220548

SECTION 220548.13 - VIBRATION CONTROLS FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Snubbers.
2. Rigid Cable Restraints.
3. Rigid Restraints.

B. Related Requirements:

1. Section 230548.13 "Vibration Controls for HVAC" for devices for HVAC equipment and systems.

1.2 DEFINITIONS

A. IBC: International Building Code.

B. OSHPD: Office of Statewide Health Planning and Development (for the State of California owned and regulated medical facilities).

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include rated load, rated deflection, and overload capacity for each vibration isolation device.
2. Include load rating for each wind-load-restraint fitting and assembly.
3. Illustrate and indicate style, material, strength, fastening provision, and finish for each type and size of vibration isolation device and wind-load-restraint component.
4. Annotate to indicate application of each product submitted and compliance with requirements.
5. Interlocking Snubbers: Include ratings for horizontal, vertical, and combined loads.

B. Shop Drawings:

1. Detail fabrication and assembly of equipment bases. Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.
2. Vibration Isolation Base Details: Detail fabrication including anchorages and

attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.

C. Delegated-Design Submittal:

1. For each wind-load protection device that is required by this Section or is indicated on Drawings, submit the following:
 - a. Vibration Isolator and Wind-Load-Restraint Selection: Select vibration isolators and wind-load restraints, and vibration isolation bases complying with performance requirements, design criteria, and analysis data.
 - b. Riser Supports: Include riser diagrams and calculations showing anticipated expansion and contraction at each support point, initial and final loads on building structure, and spring deflection changes. Include certification by professional engineer that riser system was examined for excessive stress and that none exists.
 - c. Concrete Anchors and Inserts: Include calculations showing anticipated wind loads.
 - d. Wind-Load Design Calculations: Submit all static and dynamic loading calculations prepared under "Wind-Load Design Calculations" Paragraph in "Performance Requirements" Article.
 - 1) Qualified Professional Engineer: All designated-design submittals for wind-restraint calculations are to be signed and sealed by qualified professional engineer responsible for their preparation.
 - e. Wind-Restraint Detail Drawings:
 - 1) Design Analysis: To support selection and arrangement of wind restraints. Include calculations of combined tensile and shear loads.
 - 2) Details: Indicate fabrication and arrangement. Detail attachments of restraints to restrained items and to the structure. Show attachment locations, methods, and spacings. Identify components, list their strengths, and indicate directions and values of forces transmitted to the structure during wind events. Indicate association with vibration isolation devices.
 - 3) Coordinate vibration isolation details with wind-restraint details required for equipment mounted outdoors. Comply also with requirements in other Sections for equipment mounted outdoors.
 - f. All delegated-design submittals for wind-restraint detail Drawings are to be signed and sealed by qualified professional engineer responsible for their preparation.
2. Design Calculations for Vibration Isolation Devices: Calculate static and dynamic loading due to equipment weight and operating forces required to select proper vibration isolators, and to design vibration isolation bases.
3. Riser Supports: Include riser diagrams and calculations showing anticipated expansion and contraction at each support point, initial and final loads on building structure, and spring deflection changes. Include certification that riser system was examined for excessive stress and that none exists.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Show coordination of vibration isolation and wind-load reinforcement device installation for plumbing piping and equipment with other systems and equipment in the vicinity, including other supports and restraints, if any.
- B. Qualification Data: For professional engineer.
- C. Welding certificates.
- D. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct testing indicated, be an NRTL as defined by OSHA in 29 CFR 1910.7 and be acceptable to authorities having jurisdiction.
- B. Welding Qualifications: Qualify procedures and personnel in accordance with AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- C. Wind-Load-Restraint Device Load Ratings: Devices to be tested and rated in accordance with applicable code requirements and authorities having jurisdiction. Devices to be listed by a nationally recognized third party that requires periodic follow-up inspections and has a listing directory available to the public. Provide third-party listing by one or more of the following: an agency acceptable to authorities having jurisdiction.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design system.
 - 1. Wind-Load Performance: Equipment and systems shall withstand the effects of high wind events determined in accordance with ASCE/SEI 7-16.
- B. Wind-Load Design Calculations:
 - 1. Perform calculations to obtain force information necessary to properly select wind-load-restraint devices, fasteners, and anchorage. Perform calculations using methods acceptable to applicable code authorities and as presented in ASCE/SEI 7-16. Where "ASCE/SEI 7" is used throughout this Section, it is to be understood that the edition referred to in this subparagraph is intended as referenced throughout the Section Text unless otherwise noted.
 - a. Factors indicated below that are specific to individual pieces of equipment must be obtained by Contractor and must be included in individual

- component submittal packages.
 - b. Coordinate design wind-load calculations with vibration isolator calculations for equipment requiring both vibration isolation and wind-load reinforcement. Comply with requirements in other Sections in addition to those in this Section for equipment mounted outdoors.
 - 2. Design wind pressure "p" for external sidewall-mounted equipment is to be calculated by Delegated-Design Contractor using methods in ASCE/SEI 7-16, Ch. 30. Perform calculations in accordance with one of the following, as appropriate:
 - a. PART 1: Low-Rise Buildings.
 - b. PART 2: Low-Rise Buildings (Simplified).
 - c. PART 3: Buildings with "h" less than 60 feet.
 - d. PART 4: Buildings with "h" greater than 60 feet and less than 160 feet.
 - e. PART 5: Open Buildings.
 - 3. Design wind pressure "p" for rooftop equipment is to be calculated by Delegated-Design Contractor using methods in ASCE/SEI 7-16, Ch. 30, PART 6: Building Appurtenances and Rooftop Structures and Equipment.
 - a. Risk Category: IV.
 - b. h = Mean Roof Height: as dimensioned on Architectural Drawings.
 - c. V = Basic Wind Speed: 125 mph.
 - d. Exposure Category: C.
 - e. G = Gust-Effect Factor: 0.85.
 - C. Consequential Damage: Provide additional restraints for suspended fire-suppression system components or anchorage of floor-, roof-, or wall-mounted fire-suppression system components as indicated in ASCE/SEI 7-16 so that failure of a non-essential or essential fire-suppression system component will not cause failure of any other essential architectural, mechanical, or electrical building component.
 - D. Fire/Smoke Resistance: All components that are not constructed of ferrous metals must have a maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested by an NRTL in accordance with ASTM E84 or UL 723 and be so labeled.
 - E. Component Supports:
 - 1. Load ratings, features, and applications of all reinforcement components must be based on testing standards of a nationally recognized testing agency.
 - 2. All component support attachments must comply with force and displacement resistance requirements of ASCE/SEI 7-16 Section 13.6.
- 2.2 SNUBBERS
- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Kinetics Noise Control, Inc
2. Mason Industries, Inc.
3. nVent
4. Vibration Management Corp.

B. Description: Factory fabricated using welded structural-steel shapes and plates, anchor bolts, and replaceable resilient isolation washers and bushings.

1. Post-Installed Concrete Anchor Bolts: Secure to concrete surface with post-installed concrete anchors. Anchors to be prequalified in accordance with ACI 355.2 testing and designated in accordance with ACI 318-14 Ch. 17 for 2015 or 2018 IBC
2. Preset Concrete Inserts: Prequalified in accordance with ICC-ES AC446 testing.
3. Anchors in Masonry: Design in accordance with TMS 402.
4. Resilient Isolation Washers and Bushings: Oil- and water-resistant neoprene.
5. Resilient Cushion: Maximum 1/4-inch air gap, and minimum 1/4 inch thick.

2.3 RESTRAINTS - RIGID TYPE

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. California Dynamics Corporation
2. Cooper B-line; brand of Eaton, Electrical Sector
3. Hilti, Inc.
4. Isolation Technology, Inc
5. nVent
6. TOLCO Incorporated
7. Unistrut; Atkore International
8. VMC GROUP

B. Description: Shop- or field-fabricated bracing assembly made of AISI S110-07-S1 slotted steel channels, ANSI/ASTM A53/A53M steel pipe as per NFPA 13, or other rigid steel brace member. Includes accessories for attachment to braced component at one end and to building structure at the other end and other matching components and with corrosion-resistant coating; rated in tension, compression, and torsion forces.

2.4 RESTRAINTS - CABLE TYPE

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Cooper B-line; brand of Eaton, Electrical Sector
2. Gripple Inc.
3. Loos & Co. Inc.
4. nVent
5. VMC GROUP

- B. Restraint Cables: ASTM A492 stainless steel cables. End connections made of steel assemblies with thimbles, brackets, swivel, and bolts designed for restraining cable service; with fittings attached by means of poured socket, swaged socket, or mechanical (Flemish eye) loop.
- C. Restraint cable assembly and cable fittings must comply with ASCE/SEI 19-16. All cable fittings and complete cable assembly must maintain the minimum cable breaking force. U-shaped cable clips and wedge-type end fittings do not comply and are unacceptable.

2.5 RESTRAINT ACCESSORIES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Hilti, Inc.
 - 2. Loos & Co. Inc.
 - 3. Mason Industries, Inc.
 - 4. nVent
 - 5. Unistrut; Atkore International
- B. Hanger-Rod Stiffener: Steel tube or steel slotted-support-system sleeve with internally bolted connections to hanger rod.
- C. Hinged and Swivel Brace Attachments: Multifunctional steel connectors for attaching hangers to rigid channel bracings and restraint cables.
- D. Bushings for Floor-Mounted Equipment Anchor Bolts: Neoprene bushings designed for rigid equipment mountings and matched to type and size of anchor bolts and studs.
- E. Bushing Assemblies for Wall-Mounted Equipment Anchorage: Assemblies of neoprene elements and steel sleeves designed for rigid equipment mountings and matched to type and size of attachment devices used.
- F. Resilient Isolation Washers and Bushings: One-piece, molded, oil- and water-resistant neoprene, with a flat washer face.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and equipment to receive vibration isolation and wind-load control devices for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in of reinforcement and cast-in-place anchors to verify actual locations before installation.

- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 APPLICATIONS

- A. Multiple Pipe Supports: Secure pipes to trapeze member with clamps approved for application by an agency acceptable to authorities having jurisdiction.
- B. Hanger-Rod Stiffeners: Install where indicated or scheduled on Drawings to receive them and where required to prevent buckling of hanger rods due to wind load forces.

3.3 INSTALLATION OF VIBRATION-CONTROL AND WIND-LOAD CONTROL DEVICES

- A. Provide vibration-control devices for systems and equipment where indicated in Equipment Schedules or Vibration-Control Device Schedules, where indicated on Drawings, or where the Specifications indicate they are to be installed on specific equipment and systems.
- B. Coordinate location of embedded connection hardware with supported equipment attachment and mounting points and with requirements for concrete reinforcement and formwork specified in Section 033000 "Cast-in-Place Concrete."
- C. Installation of vibration isolators and wind-load restraints must not cause any stresses, misalignment or change of position of equipment or piping.
- D. Comply with requirements in Section 077200 "Roof Accessories" for installation of roof curbs, equipment supports, and roof penetrations.
- E. Equipment Restraints:
 - 1. Install snubbers on plumbing equipment mounted on vibration isolators. Locate snubbers as close as possible to vibration isolators and bolt to equipment base and supporting structure.
 - 2. Install resilient bolt isolation washers on equipment anchor bolts where clearance between anchor and adjacent surface exceeds 0.125 inch.
 - 3. Install wind-load-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction that provides required submittals for component.
- F. Piping Restraints:
 - 1. Comply with requirements in MSS SP-127.
 - 2. Space lateral supports a maximum of 40 feet o.c., and longitudinal supports a maximum of 80 feet o.c.
 - 3. Brace a change of direction longer than 12 feet.
- G. Install wind-load-restraint cables so they do not bend across edges of adjacent equipment or building structure.
- H. Install wind-load-restraint devices using methods approved by an agency acceptable

to authorities having jurisdiction that provides required submittals for component.

- I. Install bushing assemblies for anchor bolts for floor-mounted equipment, arranged to provide resilient media between anchor bolt and mounting hole in concrete base.
- J. Install bushing assemblies for mounting bolts for wall-mounted equipment, arranged to provide resilient media where equipment or equipment-mounting channels are attached to wall.
- K. Attachment to Structure: If specific attachment is not indicated, anchor bracing to structure at flanges of beams, at upper truss chords of bar joists, or at concrete members.
- L. Post-Installed Concrete Anchors:
 - 1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcing or embedded items during coring or drilling. Notify Project structural engineer if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
 - 2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
 - 3. Mechanical-Type Anchor Bolts: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
 - 4. Adhesive-Type Anchor Bolts: Clean holes to remove loose material and drilling dust prior to installation of adhesive. Place adhesive in holes proceeding from the bottom of the hole and progressing toward the surface in such a manner as to avoid introduction of air pockets in the adhesive.
 - 5. Set anchors to manufacturer's recommended torque, using a torque wrench.
 - 6. Install zinc-coated steel anchors for interior and stainless-steel anchors for exterior applications.

3.4 ACCOMMODATION OF DIFFERENTIAL MOTION

- A. Provide flexible connections in piping systems where they cross structural joints and other point where differential movement may occur. Provide adequate flexibility to accommodate differential movement as determined in accordance with ASCE/SEI 7. Comply with requirements in Section 221116 "Domestic Water Piping" and Section 221119 "Domestic Water Piping Specialties" for piping flexible connections.

3.5 ADJUSTING

- A. Adjust isolators after system is at operating weight.
- B. Adjust limit stops on restrained-spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.

3.6 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- C. Tests and Inspections:
 - 1. Perform tests and inspections.
 - 2. Provide evidence of recent calibration of test equipment by a testing agency acceptable to authorities having jurisdiction.
 - 3. Schedule test with Owner, through Architect, before connecting anchorage device to restrained component (unless post connection testing has been approved), and with at least seven days' advance notice.
 - 4. Obtain Architect's approval before transmitting test loads to structure. Provide temporary load-spreading members.
 - 5. Test no fewer than four of each type and size of installed anchors and fasteners selected by Architect.
 - 6. Test to 90 percent of rated proof load of device.
 - 7. Measure isolator restraint clearance.
 - 8. Measure isolator deflection.
 - 9. Verify snubber minimum clearances.
 - 10. Test and adjust restrained-air-spring isolator controls and safeties.
- D. Remove and replace malfunctioning units and retest as specified above.
- E. Units will be considered defective if they do not pass tests and inspections.
- F. Prepare test and inspection reports.

END OF SECTION 220548.13

SECTION 220593 - TESTING, ADJUSTING, AND BALANCING FOR PLUMBING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. TAB of domestic water system.
2. Pipe-leakage test verification.
3. Testing, adjusting, and balancing of existing plumbing systems and equipment.

1.2 DEFINITIONS

- A. AABC: Associated Air Balance Council.
- B. NEBB: National Environmental Balancing Bureau.
- C. TAB: Testing, adjusting, and balancing.
- D. TABB: Testing, Adjusting, and Balancing Bureau.
- E. TAB Specialist: An independent entity meeting qualifications to perform TAB work.
- F. TDH: Total dynamic head.

1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Data: Within 60 days of Contractor's Notice to Proceed, submit documentation that the TAB specialist and this Project's TAB team members meet the qualifications specified in "Quality Assurance" Article.
- B. Contract Documents Examination Report: Within 60 days of Contractor's Notice to Proceed, submit the Contract Documents review report, as specified in Part 3.
- C. Examination Report: Submit a summary report of the examination review required in "Examination" Article.
- D. Certified TAB reports.
- E. Sample report forms.

1.4 QUALITY ASSURANCE

- A. TAB Specialists Qualifications, Certified by AABC:

1. TAB Field Supervisor: Employee of the TAB specialist and certified by AABC.
 2. TAB Technician: Employee of the TAB specialist and certified by AABC.
- B. TAB Specialists Qualifications, Certified by NEBB, or, TABB:
1. TAB Field Supervisor: Employee of the TAB specialist and certified by NEBB or TABB.
 2. TAB Technician: Employee of the TAB specialist and certified by NEBB or TABB.
- C. Instrumentation Type, Quantity, Accuracy, and Calibration: Comply with requirements in ASHRAE 111, Section 4, "Instrumentation."
- D. ASHRAE 111 Compliance: Requirements in ASHRAE 111 applicable to analogous domestic water system and plumbing equipment balancing.
- E. ASHRAE 188 Compliance: Comply with balancing and report requirements, Section 8.3 "Balancing."
- F. Code and Authorities Having Jurisdiction Compliance: TAB is required to comply with governing codes and requirements of authorities having jurisdiction.
- 1.5 FIELD CONDITIONS
- A. Full Owner Occupancy: Owner will occupy the site and existing building during entire TAB period. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.
 - B. Partial Owner Occupancy: Owner may occupy completed areas of building before Substantial Completion. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 TAB SPECIALISTS

- A. Subject to compliance with requirements, engage a certified TAB specialist

EXAMINATION

- B. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems designs that may preclude proper TAB of systems and equipment.
- C. Examine installed systems for balancing devices, such as test ports, gauge cocks, thermometer wells, flow-control devices, and balancing valves and fittings. Verify that

locations of these balancing devices are applicable for intended purpose and are accessible.

- D. Examine approved submittals for plumbing systems and equipment.
- E. Examine design data, including plumbing system descriptions, statements of design assumptions for environmental conditions and systems output, and statements of philosophies and assumptions about plumbing system and equipment controls.
- F. Examine equipment performance data, including pump curves.
 - 1. Relate performance data to Project conditions and requirements, including pump system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.
 - 2. Calculate pump system-effect factors to reduce performance ratings of plumbing equipment when installed under conditions different from the conditions used to rate equipment performance. Compare results with the design data and installed conditions.
- G. Examine system and equipment installations, and verify that field quality-control testing, cleaning, and adjusting specified in individual Sections have been performed.
- H. Examine test reports specified in individual system and equipment Sections.
- I. Examine plumbing equipment and verify that bearings are greased, belts are aligned and tight, filters are clean, and equipment with functioning controls is ready for operation.
- J. Examine temporary and permanent strainers. Verify that temporary strainer screens used during system cleaning and flushing have been removed and permanent strainers are installed and clean.
- K. Examine control valves for proper installation for their intended function of isolating, throttling, diverting, or mixing fluid flows.
- L. Examine system pumps to ensure absence of entrained air in the suction piping.
- M. Examine operating safety interlocks and controls on plumbing equipment.
- N. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.2 PREPARATION

- A. Prepare a TAB plan that includes the following:
 - 1. Equipment and systems to be tested.
 - 2. Strategies and step-by-step procedures for balancing the systems.
 - 3. Instrumentation to be used.

4. Sample forms with specific identification for all equipment.
- B. Perform system-readiness checks of plumbing systems and equipment to verify system readiness for TAB work. Include, at a minimum, the following:
1. Domestic Water System:
 - a. Verify leakage and pressure tests on water distribution systems have been satisfactorily completed in accordance with applicable code and authority having jurisdiction.
 - b. Water heaters are installed and functioning.
 - c. Piping is complete and all points of outlet are installed.
 - d. Water treatment is complete.
 - e. Systems are flushed, filled, and air purged.
 - f. Strainers are clean.
 - g. Control valves are functioning in accordance with the sequence of operation.
 - h. Shutoff and balance valves are 100 percent open.
 - i. Suitable access to balancing devices and equipment is provided.
 2. Sanitary Sewage/Drainage System:
 - a. Leakage and pressure tests on sanitary sewage/drainage systems have been completed in accordance with applicable code and authority having jurisdiction requirements.
 - b. Piping is complete.
 - c. Shutoff valves are 100 percent open.
 - d. Suitable access to equipment is provided.

3.3 GENERAL PROCEDURES FOR TESTING AND BALANCING

- A. Perform testing and balancing procedures on each system in accordance with the procedures contained in NEBB's "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems" and in this Section.
- B. Cut insulation, pipes, and equipment casings for installation of test probes to the minimum extent necessary for TAB procedures.
 1. Where holes for probes are required in piping or equipment, install pressure and temperature test plugs to seal systems.
 2. Install and join new insulation that matches removed materials. Restore insulation, coverings, vapor barrier, and finish in accordance with Section 220716 "Plumbing Equipment Insulation" and Section 220719 "Plumbing Piping Insulation."
- C. Mark equipment and balancing devices, including valve position indicators and similar controls and devices, with paint or other suitable, permanent identification material to show final settings.
- D. Take and report testing and balancing measurements in inch-pound (IP units.)

3.4 GENERAL PROCEDURES FOR PLUMBING EQUIPMENT

- A. Test, adjust, and balance plumbing equipment indicated on Drawings, including, but not limited to, the following:
 - 1. Domestic water heaters.
 - 2. Vacuum pumps.

3.5 PROCEDURES FOR DOMESTIC WATER SYSTEMS

- A. Prepare test reports for pumps and other equipment. Obtain approved submittals and manufacturer-recommended testing procedures. Crosscheck the summation of required equipment flow rates with system design flow rates.
- B. Prepare schematic diagrams of systems' Record drawings piping layouts.
- C. In addition to requirements in "Preparation" Article, prepare domestic water systems for testing and balancing as follows:
 - 1. Check expansion tank for proper setting.
 - 2. Check water heater for proper discharge temperature setting.
 - 3. Check remotest point of outlet for adequate pressure.
 - 4. Check flow-control valves for proper position.
 - 5. Locate start-stop and disconnect switches, electrical interlocks, and motor controllers.
 - 6. Verify that motor controllers are equipped with properly sized thermal protection.
 - 7. Check that air has been purged from the system.
- D. Measure and record upstream and downstream pressure of each piece of equipment.
- E. Measure and record upstream and downstream pressure of pressure-reducing valves.
- F. Check settings and operation of automatic temperature-control valves, self-contained control valves, and pressure-reducing valves. Record final settings.
- G. Check settings and operation of each safety valve. Record settings.

3.6 PROCEDURES FOR WATER HEATERS

- A. Electric Water Heaters:
 - 1. Measure and record entering- and leaving-water temperatures.
 - 2. Measure and record water flow.
 - 3. Measure and record pressure drop.
 - 4. Measure and Record relief valve(s) pressure setting.
 - 5. Capacity: Calculate in Btu/h of heating output.
 - 6. Efficiency: Calculate operating efficiency for comparison to submitted equipment.
- B. Gas- and Oil-Fired Water Heaters:

1. Measure and record entering- and leaving-water temperatures.
2. Measure and record water flow.
3. Measure and record pressure drop.
4. Measure and Record relief valve(s) pressure setting.
5. Capacity: Calculate in Btu/h of heating output.
6. Fuel Consumption: If fuel supply is equipped with flow meter, measure and record consumption.
7. Efficiency: Calculate operating efficiency for comparison to submitted equipment.
8. Fan, motor, and motor controller operating data.

3.7 TOLERANCES

A. Set plumbing system's flow rates within the following tolerances:

1. Domestic Water Flow Rate: Plus 10 percent or minus 5 percent. If design value is less than 10 gpm, within 10 percent.

3.8 FINAL REPORT

A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.

1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.
2. Include a list of instruments used for procedures, along with proof of calibration.
3. Certify validity and accuracy of field data.

B. Final Report Contents: In addition to certified field-report data, include the following:

1. Pump curves.
2. Manufacturers' test data.
3. Field test reports prepared by system and equipment installers.
4. Other information relative to equipment performance; do not include Shop Drawings and Product Data.

C. General Report Data: In addition to form titles and entries, include the following data:

1. Title page.
2. Name and address of the TAB specialist.
3. Project name.
4. Project location.
5. Architect's name and address.
6. Engineer's name and address.
7. Contractor's name and address.
8. Report date.
9. Signature of TAB supervisor who certifies the report.
10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
11. Summary of contents, including the following:

- a. Indicated versus final performance.
 - b. Notable characteristics of systems.
 - c. Description of system operation sequence if it varies from the Contract Documents.
12. Nomenclature sheets for each item of equipment.
 13. Notes to explain why certain final data in the body of reports vary from indicated values.
 14. Test conditions for pump performance forms, including the following:
 - a. Variable-frequency controller settings for variable-flow hydronic systems.
 - b. Settings for pressure controller(s).
 - c. Other system operating conditions that affect performance.
- D. System Diagrams: Include schematic layouts of distribution systems. Present each system with single-line diagram and include the following:
1. Flow rates.
 2. Pipe and valve sizes and locations.
 3. Balancing stations.
 4. Position of balancing devices.
- E. Gas- and Oil-Fired Water Heaters Test Reports: In addition to manufacturer's factory startup equipment reports, include the following:
1. Unit Data:
 - a. System identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and unit size.
 - e. Manufacturer's serial number.
 - f. Fuel type in input data.
 - g. Output capacity in Btu/h.
 - h. Ignition type.
 - i. Burner-control types.
 - j. Motor horsepower and speed.
 - k. Motor volts, phase, and hertz.
 - l. Motor full-load amperage and service factor.
 - m. Sheave make, size in inches, and bore.
 - n. Center-to-center dimensions of sheave and amount of adjustments in inches.
 2. Test Data (Indicated and Actual Values):
 - a. Total airflow rate in cfm.
 - b. Entering-water temperature in deg F.
 - c. Leaving-water temperature in deg F.
 - d. Low-fire fuel input in Btu/h.
 - e. High-fire fuel input in Btu/h.
 - f. High-temperature-limit setting in deg F.

- g. Operating set point in Btu/h.
 - h. Heating value of fuel in Btu/h.
- F. Electric Water Heater Test Reports: In addition to manufacturer's factory startup equipment reports, include the following:
 - 1. Unit Data:
 - a. System identification.
 - b. Location.
 - c. Model number and unit size.
 - d. Manufacturer's serial number.
 - e. Output capacity in Btu/h.
 - f. Number of stages.
 - g. Connected volts, phase, and hertz.
 - h. Rated amperage.
 - 2. Test Data (Indicated and Actual Values):
 - a. Heat output in Btu/h.
 - b. Entering-water temperature in deg F.
 - c. Leaving-water temperature in deg F.
 - d. High-temperature-limit setting in deg F.
 - e. Operating set point in deg F.
 - f. Voltage at each connection.
 - g. Amperage for each phase.
- G. Pump Test Reports: Calculate impeller size by plotting the shutoff head on pump curves, and include the following:
 - 1. Unit Data:
 - a. Unit identification.
 - b. Location.
 - c. Service.
 - d. Make and size.
 - e. Model number and serial number.
 - f. Water flow rate in gpm.
 - g. Water-pressure differential in feet of head or psig.
 - h. Required net positive suction head in feet of head or psig.
 - i. Pump speed.
 - j. Impeller diameter in inches.
 - k. Motor make and frame size.
 - l. Motor horsepower and rpm.
 - m. Voltage at each connection.
 - n. Amperage for each phase.
 - o. Full-load amperage and service factor.
 - p. Seal type.
 - 2. Test Data (Indicated and Actual Values):

- a. Static head in feet of head or psig.
- b. Pump shutoff pressure in feet of head or psig.
- c. Actual impeller size in inches.
- d. Full-open flow rate in gpm.
- e. Full-open pressure in feet of head or psig.
- f. Final discharge pressure in feet of head or psig.
- g. Final suction pressure in feet of head or psig.
- h. Final total pressure in feet of head or psig.
- i. Final water flow rate in gpm.
- j. Voltage at each connection.
- k. Amperage for each phase.

H. Instrument Calibration Reports:

1. Report Data:

- a. Instrument type and make.
- b. Serial number.
- c. Application.
- d. Dates of use.
- e. Dates of calibration.

3.9 ADDITIONAL TESTS

- A. Within 90 days of completing TAB, perform additional TAB to verify that balanced conditions are being maintained throughout and to correct unusual conditions.

END OF SECTION 220593

SECTION 220716 - PLUMBING EQUIPMENT INSULATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes insulating the following plumbing equipment that is not factory insulated:
 - 1. Domestic water boiler breechings.
 - 2. Domestic water heat exchangers.
 - 3. Domestic water converters.
 - 4. Domestic water storage tanks.
 - 5. Domestic water filter housings.

- B. Related Sections:
 - 1. Section 220719 "Plumbing Piping Insulation."

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory and field applied, if any).

- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail removable insulation at equipment connections.
 - 2. Detail application of field-applied jackets.
 - 3. Detail application at linkages of control devices.
 - 4. Detail field application for each equipment type.

1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.

- B. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.

- C. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program, certified by the Department of Labor, Bureau of Apprenticeship and Training.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation system materials are to be delivered to the Project site in unopened containers. The packaging is to include, the name of the manufacturer, fabricator, type, description, and size, as well as ASTM standard designation, and maximum use temperature.

1.6 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
- B. Coordinate clearance requirements with equipment Installer for equipment insulation application.
- C. Coordinate installation and testing of heat tracing.

1.7 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products in accordance with ASTM E84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation, jacket materials, adhesive, mastic, tapes, and cement material containers with appropriate markings of applicable testing agency.
 - 1. All Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 2. All Insulation Installed Indoors; Outdoors-Installed Insulation in Contact with Airstream: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 3. All Insulation Installed Indoors and Outdoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.

2.2 INSULATION MATERIALS

- A. Comply with requirements in "Domestic Water Boiler Breeching Insulation Schedule" and "Indoor Equipment Insulation Schedule" articles for where insulating materials are to be applied.
- B. Products do not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come into contact with stainless steel have a leachable chloride content of less than 50 ppm when tested in accordance with ASTM C871.
- D. Insulation materials for use on austenitic stainless steel are qualified as acceptable in accordance with ASTM C795.
- E. Foam insulation materials do not use CFC or HCFC blowing agents in the manufacturing process.
- F. Calcium Silicate: Flat-, curved-, and grooved-block sections of noncombustible, inorganic, hydrous calcium silicate with a non-asbestos fibrous reinforcement. Comply with ASTM C533, Type I or Type II.
- G. Cellular Glass: Inorganic, incombustible, foamed or cellulated glass with annealed, rigid, hermetically sealed cells. Comply with ASTM C552.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Owens Corning
 - 2. Block Insulation: Type I.
 - 3. Special-Shaped Insulation: Type III.
 - 4. Board Insulation: Type IV.
 - 5. Factory fabricate shapes in accordance with ASTM C450 and ASTM C585.
 - 6. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
- H. Flexible Elastomeric: Closed-cell or expanded-rubber materials; suitable for maximum use temperature between minus 70 deg F and 220 deg F. Comply with ASTM C534/C534M, Type II for sheet materials.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Aeroflex USA, Inc.
 - b. Armacell LLC
 - c. K-Flex USA, LLC
- I. High-Temperature, Glass-Fiber Board: Glass fibers bonded with a thermosetting resin; suitable for maximum use temperature up to 1000 deg F in accordance with ASTM C411. Comply with ASTM C612, Type III, unfaced.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Certainteed; Saint-Gobain North America
 - b. Johns Manville; a Berkshire Hathaway company
 - c. Knauf Insulation
 - d. Owens Corning

2.3 INSULATING CEMENTS

- A. Glass-Fiber and Mineral Wool Insulating Cement: Comply with ASTM C195.
 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Ramco Insulation, Inc.

2.4 ADHESIVES

- A. Materials are compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- B. Cellular-Glass Adhesive: Two-component, thermosetting urethane adhesive containing no flammable solvents, with a service temperature range of minus 100 to plus 200 deg F.
 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand; H. B. Fuller Construction Products
 - b. Foster Brand; H. B. Fuller Construction Products
- C. Flexible Elastomeric and Polyolefin Adhesive: Solvent-based adhesive.
 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Aeroflex USA, Inc.
 - b. Armacell LLC
 - c. K-Flex USA, LLC
 2. Flame-spread index is 25 or less and smoke-developed index is 50 or less as tested in accordance with ASTM E84.
 3. Wet Flash Point: Below 0 deg F
 4. Service Temperature Range: 40 to 200 deg F.
 5. Color: Black.

- D. Glass-Fiber and Mineral Wool Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand; H. B. Fuller Construction Products
 - b. Foster Brand; H. B. Fuller Construction Products
 - c. Mon-Eco Industries, Inc.
- E. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand; H. B. Fuller Construction Products
 - b. Foster Brand; H. B. Fuller Construction Products
 - c. Mon-Eco Industries, Inc.
- F. PVC Jacket Adhesive: Compatible with PVC jacket.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Johns Manville; a Berkshire Hathaway company
 - b. P.I.C. Plastics, Inc.
 - c. Proto Corporation
 - d. Speedline Corporation
 - e. The Dow Chemical Company

2.5 SEALANTS

- A. Materials are as recommended by the insulation manufacturer and are compatible with insulation materials, jackets, and substrates.
- B. Joint Sealants:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand; H. B. Fuller Construction Products
 - b. Foster Brand; H. B. Fuller Construction Products
 - c. Mon-Eco Industries, Inc.
 - d. Owens Corning
 - 2. Permanently flexible, elastomeric sealant.

3. Service Temperature Range: Minus 150 to plus 250 deg F.
4. Color: White or gray.

C. ASJ Flashing Sealants and Vinyl, PVDC, and PVC Jacket Flashing Sealants:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand; H. B. Fuller Construction Products
 - b. Foster Brand; H. B. Fuller Construction Products
2. Fire- and water-resistant, flexible, elastomeric sealant.
3. Service Temperature Range: Minus 40 to plus 250 deg F.
4. Color: White.

2.6 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C1136, Type I.
 2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C1136, Type I.
 3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C1136, Type II.

2.7 FIELD-APPLIED JACKETS

- A. Field-applied jackets comply with ASTM C1136, Type I, unless otherwise indicated.
- B. FSK Jacket: Aluminum-foil-face, fiberglass-reinforced scrim with kraft-paper backing.
- C. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Johns Manville; a Berkshire Hathaway company
 - b. P.I.C. Plastics, Inc.
 - c. Proto Corporation
 - d. Speedline Corporation
 2. Adhesive: As recommended by jacket material manufacturer.
 3. Color: White.

4. Factory-fabricated tank heads and tank side panels.

2.8 TAPES

- A. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.
 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. 3M Industrial Adhesives and Tapes Division
 - b. Avery Dennison Corporation, Specialty Tapes Division
 - c. Ideal Tape Co., Inc., an American Biltrite Company
 - d. Knauf Insulation
 2. Width: 2 inches.
 3. Thickness: 3.7 mils.
 4. Adhesion: 100 ounces force/inch in width.
 5. Elongation: 5 percent.
 6. Tensile Strength: 34 lbf/inch in width.

2.9 SECUREMENTS

- A. Bands:
 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Johns Manville; a Berkshire Hathaway company
 - b. RPR Products, Inc.
 2. Stainless Steel: ASTM A240/A240M, Type 304; 0.015 inch thick, 1/2 inch wide with wing seal, or, closed seal.
 3. Aluminum: ASTM B209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 1/2 inch wide with wing seal, or, closed seal.
 4. Springs: Twin spring set constructed of stainless steel with ends flat and slotted to accept metal bands. Spring size is determined by manufacturer for application.
- B. Insulation Pins and Hangers:
 1. Nonmetal Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch- thick nylon sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
- C. Staples: Outward-clinching insulation staples, nominal 3/4-inch- wide, stainless steel or Monel.
- D. Wire: 0.062-inch soft-annealed, stainless steel.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. C&F Wire Products
 - b. Johns Manville; a Berkshire Hathaway company
 - c. RPR Products, Inc.

2.10 CORNER ANGLES

- A. PVC Corner Angles: 30-mils thick, minimum 1- by 1-inch PVC in accordance with ASTM D1784, Class 16354-C, white or color-coded to match adjacent surface.
- B. Aluminum Corner Angles: 0.040-inch thick, minimum 1- by 1-inch, aluminum in accordance with ASTM B209, Alloy 3003, 3005, 3105, or 5005; Temper H-14.
- C. Stainless Steel Corner Angles: 0.024-inch thick, minimum 1- by 1-inch stainless steel in accordance with ASTM A240/A240M, Type 304 or Type 316.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 1. Verify that systems and equipment to be insulated have been tested and are free of defects.
 2. Verify that surfaces to be insulated are clean and dry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Clean and prepare surfaces to be insulated. Before insulating, apply a corrosion coating to insulated surfaces as follows:
 1. Stainless Steel: Coat 300 series stainless steel with an epoxy primer 5 mils thick and an epoxy finish 5 mils thick if operating in a temperature range between 140 and 300 deg F. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
 2. Carbon Steel: Coat carbon steel operating at a service temperature between 32 and 300 deg F with an epoxy coating. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature

range.

- C. Coordinate insulation installation with the tradesman installing heat tracing. Comply with requirements for heat tracing that apply to insulation.
- D. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless steel surfaces, use demineralized water.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of equipment.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and of thicknesses required for each item of equipment, as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Keep insulation materials dry during storage, application, and finishing. Replace insulation materials that get wet during storage or in the installation process before being properly covered and sealed in accordance with Contract Documents, unless otherwise approved by the engineer of record.
- G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- H. Install insulation with least number of joints practical.
- I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends attached to structure with vapor-barrier mastic.
 - 3. Install insert materials and insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage

rate and wet and dry film thicknesses.

- K. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth, but not to the extent of creating wrinkles or area of compression in the insulation.
 - 2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward-clinching staples along both edges of strip, spaced 4 inches o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Clean and dry surface to receive self-sealing lap. Staple laps with outward-clinching staples along edge at 2 inches o.c.
 - a. For below-ambient services, apply vapor-barrier mastic over staples.
 - 4. Cover joints and seams with tape, in accordance with insulation material manufacturer's written instructions, to maintain vapor seal.
 - 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints.
- L. Cut insulation in a manner to avoid compressing insulation.
- M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches in similar fashion to butt joints.
- O. For above-ambient services, do not install insulation to the following:
 - 1. Vibration-control devices.
 - 2. Testing agency labels and stamps.
 - 3. Nameplates and data plates.
 - 4. Manholes.
 - 5. Handholes.
 - 6. Cleanouts.

3.4 INSTALLATION OF EQUIPMENT, TANK, AND VESSEL INSULATION

- A. Glass-Fiber, Pipe and Tank Insulation Installation for Tanks and Vessels: Secure insulation with adhesive and anchor pins and speed washers.
 - 1. Apply adhesives in accordance with manufacturer's recommended coverage rates per unit area, for 50 percent coverage of tank and vessel surfaces.
 - 2. Groove and score insulation materials to fit as closely as possible to equipment, including contours. Bevel insulation edges for cylindrical surfaces for tight joints. Stagger end joints.
 - 3. Protect exposed corners with secured corner angles.
 - 4. Install adhesively attached or self-sticking insulation hangers and speed washers

on sides of tanks and vessels as follows:

- a. Do not weld anchor pins to ASME-labeled pressure vessels.
 - b. Select insulation hangers and adhesive that are compatible with service temperature and with substrate.
 - c. On tanks and vessels, maximum anchor-pin spacing is 3 inches from insulation end joints and 16 inches o.c. in both directions.
 - d. Do not compress insulation during installation.
 - e. Cut and miter insulation segments to fit curved sides and domed heads of tanks and vessels.
 - f. Impale insulation over anchor pins, and attach speed washers.
 - g. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
5. Secure each layer of insulation with stainless steel or aluminum bands. Select band material compatible with insulation materials.
 6. Where insulation hangers on equipment and vessels are not permitted or practical and where insulation support rings are not provided, install a girdle network for securing insulation. Stretch prestressed aircraft cable around the diameter of vessel and make taut with clamps, turnbuckles, or breather springs. Place one circumferential girdle around equipment approximately 6 inches from each end. Install wire or cable between two circumferential girdles 12 inches o.c. Install a wire ring around each end and around outer periphery of center openings, and stretch prestressed aircraft cable radially from the wire ring to nearest circumferential girdle. Install additional circumferential girdles along the body of equipment or tank at a minimum spacing of 48 inches o.c. Use this network for securing insulation with tie wire or bands.
 7. Stagger joints between insulation layers at least 3 inches.
 8. Install insulation in removable and replaceable segments on equipment access doors, manholes, handholes, and other elements that require frequent removal for service and inspection.
 9. Bevel and seal insulation ends around manholes, handholes, ASME stamps, and nameplates.
 10. For equipment with surface temperatures below ambient, apply mastic to open ends, joints, seams, breaks, and punctures in insulation.
- B. Flexible Elastomeric Thermal Insulation Installation for Tanks and Vessels: Install insulation over entire surface of tanks and vessels.
1. Apply 100 percent coverage of adhesive to surface with manufacturer's recommended adhesive.
 2. Seal longitudinal seams and end joints.

3.5 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

- A. Install in accordance with manufacturer's written installation instructions and ASTM C1710.
- B. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to

eliminate openings in insulation that allow passage of air to surface being insulated.

3.6 FIELD-APPLIED JACKET INSTALLATION

- A. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.
 - 1. Draw jacket smooth and tight to surface with 2-inch overlap at seams and joints.
 - 2. Embed glass cloth between two 0.062-inch- thick coats of lagging adhesive.
 - 3. Completely encapsulate insulation with coating, leaving no exposed insulation.

- B. Where FSK jackets are indicated, install as follows:
 - 1. Draw jacket material smooth and tight.
 - 2. Install lap or joint strips with same material as jacket.
 - 3. Secure jacket to insulation with manufacturer's recommended adhesive.
 - 4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch- wide joint strips at end joints.
 - 5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.

- C. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints; for horizontal applications, install with longitudinal seams along top and bottom of tanks and vessels. Seal with manufacturer's recommended adhesive.
 - 1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.

- D. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless steel bands 12 inches o.c. and at end joints.

- E. Where PVDC jackets are indicated, install as follows:
 - 1. Jacket can be wrapped in cigarette fashion along length of roll for insulation systems with an outer circumference of 33-1/2 inches or less. 33-1/2-inch-circumference limit allows for 2-inch- overlap seal. Using the length of roll allows for longer sections of jacket to be installed at one time. Use adhesive on the lap seal. Visually inspect lap seal for "fishmouthing," and use PVDC tape along lap seal to secure joint.
 - 2. Repair holes or tears in PVDC jacket by placing PVDC tape over the hole or tear and wrapping a minimum of 1-1/4 circumferences to avoid damage to tape edges.

3.7 FINISHES

- A. Equipment Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Section 099113 "Exterior

Painting" and Section 099123 "Interior Painting."

1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
 - a. Finish Coat Material: Interior, flat, latex-emulsion size.
- B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.
- C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- D. Do not field paint aluminum or stainless-steel jackets.

3.8 FIELD QUALITY CONTROL

- A. Engage a qualified testing agency to perform tests and inspections.
- B. Tests and Inspections: Inspect field-insulated equipment, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection is limited to one location(s) for each type of equipment defined in the "Indoor Equipment Insulation Schedule" Article. For large equipment, remove only a portion adequate to determine compliance.
- C. All insulation applications will be considered defective if they do not pass tests and inspections.
- D. Prepare test and inspection reports.

3.9 INDOOR EQUIPMENT INSULATION SCHEDULE

- A. Insulate indoor and outdoor equipment that is not factory insulated.
- B. Domestic hot-water storage tank insulation is one of the following, of thickness to provide an R-value of 12.5:
 1. Glass-Fiber Blanket: 3 lb/cu. ft. nominal density.
 2. Mineral Wool Blanket: 4 lb/cu. ft. nominal density.
 3. Mineral Wool Pipe and Tank.

END OF SECTION 220716

SECTION 220719 - PLUMBING PIPING INSULATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes insulating the following plumbing piping services:
 - 1. Domestic cold-water piping.
 - 2. Domestic hot-water piping.
- B. Related Sections:
 - 1. Section 220716 "Plumbing Equipment Insulation" for equipment insulation.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory and field applied if any).
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
 - 2. Detail insulation application at pipe expansion joints for each type of insulation.
 - 3. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
 - 4. Detail removable insulation at piping specialties, equipment connections, and access panels.
 - 5. Detail application of field-applied jackets.
 - 6. Detail application at linkages of control devices.
- C. Samples: For each type of insulation and jacket indicated. Identify each Sample, describing product and intended use. Sample sizes are as follows:
 - 1. Preformed Pipe Insulation Materials: 12 inches long by NPS 2.
 - 2. Jacket Materials for Pipe: 12 inches long by NPS 2.
 - 3. Sheet Jacket Materials: 12 inches square.
 - 4. Manufacturer's Color Charts: For products where color is specified, show the full range of colors available for each type of finish material.

1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.
- B. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Comply with the following applicable standards and other requirements specified for miscellaneous components:
 - 1. Supply and Drain Protective Shielding Guards: ICC A117.1.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation system materials are to be delivered to the Project site in unopened containers. The packaging is to include name of the manufacturer, fabricator, type, description, and size, as well as ASTM standard designation and maximum use temperature.

1.6 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.
- C. Coordinate installation and testing of heat tracing.

1.7 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products in accordance with ASTM E84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation, jacket materials, adhesive, mastic, tapes, and cement material containers with appropriate markings of applicable testing agency.

2.2 INSULATION MATERIALS

- A. Comply with requirements in "Piping Insulation Schedule, General," "Indoor Piping Insulation Schedule," "Outdoor, Aboveground Piping Insulation Schedule," and "Outdoor, Underground Piping Insulation Schedule" articles for where insulating materials are applied.
- B. Products do not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come into contact with stainless steel have a leachable chloride content of less than 50 ppm when tested in accordance with ASTM C871.
- D. Insulation materials for use on austenitic stainless steel are qualified as acceptable in accordance with ASTM C795.
- E. Foam insulation materials do not use CFC or HCFC blowing agents in the manufacturing process.
- F. Cellular Glass: Inorganic, incombustible, foamed or cellulated glass with annealed, rigid, hermetically sealed cells. Comply with ASTM C552.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Owens Corning
 - 2. Preformed Pipe Insulation, Type II, Class 1: Unfaced.
 - 3. Preformed Pipe Insulation, Type II, Class 2: With factory-applied PSK jacket.
 - 4. Fabricated shapes in accordance with ASTM C450, ASTM C585, and ASTM C1639.
 - 5. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
- G. Flexible Elastomeric: Closed-cell or expanded-rubber materials; suitable for maximum use temperature between minus 70 deg F and 220 deg F. Comply with ASTM C534/C534M, Type I for tubular materials.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work as approved by the engineer.

2.3 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
 - 1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C1136, Type I.
 - 2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive

- covered by a removable protective strip; complying with ASTM C1136, Type I.
3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C1136, Type II.
4. ASJ+: Aluminum foil reinforced with glass scrim bonded to a kraft paper interleaving with an outer film leaving no paper exposed; complying with ASTM C1136 Types I, II, III, IV, and VII.
5. PSK Jacket: Aluminum foil fiberglass reinforced scrim with polyethylene backing, complying with ASTM C1136, Type II.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 1. Verify that systems to be insulated have been tested and are free of defects.
 2. Verify that surfaces to be insulated are clean and dry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Clean and prepare surfaces to be insulated. Before insulating, apply a corrosion coating to insulated surfaces as follows:
 1. Stainless Steel: Coat 300 series stainless steel with an epoxy primer 5 mils thick and an epoxy finish 5 mils thick if operating in a temperature range of between 140 and 300 deg F. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
 2. Carbon Steel: Coat carbon steel operating at a service temperature of between 32 and 300 deg F with an epoxy coating. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
- C. Coordinate insulation installation with the tradesman installing heat tracing. Comply with requirements for heat tracing that apply to insulation.
- D. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless steel surfaces, use demineralized water.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping, including fittings, valves, and

specialties.

- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and of thicknesses required for each item of pipe system, as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, compress, or otherwise damage insulation or jacket.
- D. Install insulation with longitudinal seams at top and bottom (12 o'clock and 6 o'clock positions) of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during storage, application, and finishing. Replace insulation materials that get wet during storage or in the installation process before being properly covered and sealed in accordance with Contract Documents, unless otherwise approved by the engineer-of-record.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends attached to structure with vapor-barrier mastic.
 - 3. Install insert materials and insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth, but not to the extent of creating wrinkles or areas of compression in the insulation.
 - 2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward-clinching staples

- along both edges of strip, spaced 4 inches o.c.
- 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward-clinching staples along edge at 4 inches o.c.
 - a. For below-ambient services, apply vapor-barrier mastic over staples.
- 4. Cover joints and seams with tape, in accordance with insulation material manufacturer's written instructions, to maintain vapor seal.
- 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches in similar fashion to butt joints.
- P. For above-ambient services, do not install insulation to the following:
 - 1. Vibration-control devices.
 - 2. Testing agency labels and stamps.
 - 3. Nameplates and data plates.
 - 4. Cleanouts.

3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 - 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.
- C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
 - 1. Seal penetrations with flashing sealant.

2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
 4. Seal jacket to wall flashing with flashing sealant.
- D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- E. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.
- F. Insulation Installation at Floor Penetrations:
1. Pipe: Install insulation continuously through floor penetrations.
 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials, except where more specific requirements are specified in various pipe insulation material installation articles below.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, Mechanical Couplings, and Unions:
1. Install insulation over fittings, valves, strainers, flanges, mechanical couplings, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
 2. Insulate pipe elbows using preformed fitting insulation, or, mitered or routed fittings made from same material and density as that of adjacent pipe insulation. Each piece is butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
 3. Insulate tee fittings with preformed fitting insulation, or, sectional pipe insulation of same material and thickness as that used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
 4. Insulate valves using preformed fitting insulation, or, sectional pipe insulation of same material, density, and thickness as that used for adjacent pipe. Overlap adjoining pipe insulation by not less than 2 times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams,

- and irregular surfaces with insulating cement.
5. Insulate strainers using preformed fitting insulation, or, sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than 2 times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers, so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.
 6. Insulate flanges, mechanical couplings, and unions, using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than 2 times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Stencil or label the outside insulation jacket of each union with the word "union" matching size and color of pipe labels.
 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
 8. For services not specified to receive a field-applied jacket, except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing, using PVC tape.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.
- D. Install removable insulation covers at locations indicated. Installation conforms to the following:
1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as that of adjoining pipe insulation.
 2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union at least 2 times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless steel or aluminum bands. Select band material compatible with insulation and jacket.
 3. Construct removable valve insulation covers in same manner as for flanges, except divide the two-part section on the vertical center line of valve body.
 4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
 5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

3.6 FIELD QUALITY CONTROL

- A. Owner will engage a qualified testing agency to perform tests and inspections.
- B. Engage a qualified testing agency to perform tests and inspections.
- C. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- D. Perform tests and inspections with the assistance of a factory-authorized service representative.
- E. Tests and Inspections: Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection is limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.
- F. All insulation applications will be considered defective if they do not pass tests and inspections.
- G. Prepare test and inspection reports.

3.7 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.
- B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
 - 1. Drainage piping located in crawl spaces.
 - 2. Underground piping.
 - 3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

3.8 INDOOR PIPING INSULATION SCHEDULE

- A. Domestic Cold Water:
 - 1. NPS 1 and Smaller: Insulation is one of the following:
 - a. Flexible Elastomeric: 1 inch thick.
 - 2. NPS 1-1/4 and Larger: Insulation is one of the following:
 - a. Cellular Glass: 1-1/2 inches thick.

B. Domestic Hot and Recirculated Hot Water:

1. NPS 1-1/4 and Smaller: Insulation is one of the following:
 - a. Cellular Glass: 1-1/2 inches thick.
 - b. Flexible Elastomeric: 3/4 inch thick.
2. NPS 1-1/2 and Larger: Insulation is the following:
 - a. Cellular Glass: 1-1/2 inches thick.
 - b. Flexible Elastomeric: 1 inch thick.

3.9 OUTDOOR, ABOVEGROUND PIPING INSULATION SCHEDULE

A. Domestic Water Piping:

1. All Pipe Sizes: Insulation is one of the following:
 - a. Cellular Glass: 2 inches thick.
 - b. Flexible Elastomeric: 2 inches thick.

B. Domestic Hot and Recirculated Hot Water:

1. All Pipe Sizes: Insulation is one of the following:
 - a. Cellular Glass: 2 inches thick.
 - b. Flexible Elastomeric: 2 inches thick.

3.10 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Piping, Concealed:
 1. None.
- D. Piping, Exposed:
 1. None.

3.11 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.

C. Piping, Concealed:

1. None.
2. PVC: 30 mils thick.

D. Piping, Exposed:

1. PVC: 30 mils thick.
2. Aluminum, Smooth: 0.024 inch thick.
3. Stainless Steel, Type 304 Smooth No. 2B Finish with Z-Shaped Locking Seam:
0.016 inch thick.

END OF SECTION 220719

SECTION 221116 - DOMESTIC WATER PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Copper tube and fittings - domestic water.
2. PEX tube and fittings - domestic water.
3. Piping joining materials - domestic water.
4. Encasement for piping.

1.2 ACTION SUBMITTALS

A. Product Data:

1. Copper tube and fittings - domestic water.
2. PEX tube and fittings - domestic water.
3. PVC pipe and fittings - domestic water.
4. Piping joining materials - domestic water.
5. Encasement for piping.
6. Dielectric fittings - domestic water.

1.3 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Piping layout, or BIM model, drawn to scale, showing the items described in this Section, and coordinated with all building trades.
- B. System purging and disinfecting activities report.
- C. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: Installers of pressure-sealed joints are to be certified by pressure-seal joint manufacturer as having been trained and qualified to join piping with pressure-seal pipe couplings and fittings.

1.5 FIELD CONDITIONS

- A. Interruption of Existing Water Service: Do not interrupt water service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary water service in accordance with requirements indicated:

1. Notify Architect, Construction Manager, Owner no fewer than two days in advance of proposed interruption of water service.
2. Do not interrupt water service without Owner's written permission.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Domestic water piping, tubing, fittings, joints, and appurtenances intended to convey or dispense water for human consumption are to comply with the U.S. Safe Drinking Water Act, with requirements of authorities having jurisdiction, and with NSF 61 and NSF 372, or be certified in compliance with NSF 61 and NSF 372 by an ANSI-accredited third-party certification body, in that the weighted average lead content at wetted surfaces is less than or equal to 0.25 percent.

2.2 PIPING MATERIALS

- A. Potable-water piping and components are to comply with NSF 14, NSF 61, and NSF 372.

2.3 COPPER TUBE AND FITTINGS - DOMESTIC WATER

- A. Drawn-Temper Copper Tube: ASTM B88 Type L, ASTM B88 Type M.
- B. Annealed-Temper Copper Tube: ASTM B88, Type L, ASTM B88 Type M.
- C. Cast-Copper, Solder-Joint Fittings: ASME B16.18, pressure fittings. Do not use solder joints on pipe sizes greater than NPS 4.
- D. Wrought-Copper, Solder-Joint Fittings: ASME B16.22, pressure fittings. Do not use solder joints on pipe sizes greater than NPS 4.
- E. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends. Do not use solder joints on pipe sizes greater than NPS 4.
- F. Cast Copper Unions: MSS SP-123, cast-copper-alloy, hexagonal-stock body, with ball-and-socket, metal-to-metal seating surfaces and solder-joint or threaded ends. Do not use solder joints on pipe sizes greater than NPS 4.
- G. Wrought Copper Unions: ASME B16.22. Do not use solder joints on pipe sizes greater than NPS 4.
- H. Copper-Tube, Mechanically Formed Tee Fitting - Domestic Water: For forming T-branch on copper water tube.
 1. Manufacturers: Subject to compliance with requirements, provide products by the following:

- a. T-DRILL Industries Inc
 2. Description: Tee formed in copper tube in accordance with ASTM F2014.
 - I. Copper-Tube, Push-on-Joint Fittings - Domestic Water:
 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Elkhart Products Corporation; a part of Aalberts Integrated Piping Systems
 - b. NIBCO INC.
 2. Source Limitations: Obtain copper-tube, push-on-joint fittings from single manufacturer.
 3. Description:
 - a. Cast-copper fitting complying with ASME B16.18 or wrought-copper fitting complying with ASME B 16.22.
 - b. Stainless steel teeth and EPDM-rubber, O-ring seal in each end instead of solder-joint ends.
- 2.4 PEX TUBE AND FITTINGS - DOMESTIC WATER
- A. PEX Tube - Domestic Water:
 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. NIBCO INC.
 - b. SharkBite, A Division of Reliance Worldwide Corporation
 - c. Sioux Chief Manufacturing Company, Inc.
 - d. Viega LLC
 - e. Zurn Industries, LLC
 2. Source Limitations: Obtain PEX tube from single manufacturer.
 3. Tube Material: PEX plastic in accordance with ASTM F876 and ASTM F877.
 - B. PEX Tube Fittings - Domestic Water:
 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. NIBCO INC.
 - b. SharkBite, A Division of Reliance Worldwide Corporation
 - c. Uponor
 - d. Zurn Industries, LLC

2. Source Limitations: Obtain PEX tube fittings from single manufacturer.
3. Fittings: ASTM F1807, metal insert and copper crimp rings.
4. Push-Fit Fittings: ASSE 1061, push-fit fittings.

- C. Manifold: Multiple-outlet, plastic or corrosion-resistant-metal assembly complying with ASTM F876; with plastic or corrosion-resistant-metal valve for each outlet.

2.5 PIPING JOINING MATERIALS - DOMESTIC WATER

- A. Pipe-Flange Gasket Materials:

1. AWWA C110/A21.10, rubber, flat face, 1/8 inch thick or ASME B16.21, nonmetallic and asbestos free unless otherwise indicated.
2. Full-face or ring type unless otherwise indicated.

- B. Metal, Pipe-Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.

- C. Solder Filler Metals: ASTM B32, lead-free alloys.

- D. Flux: ASTM B813, water flushable.

- E. Brazing Filler Metals: AWS A5.8M/A5.8, BCuP Series, copper-phosphorus alloys for general-duty brazing unless otherwise indicated.

- F. Solvent Cements for Joining CPVC Piping and Tubing: ASTM F493.

1. Solvent cement shall have a VOC content of 490 g/L or less.
2. Adhesive shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
3. Adhesive shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
4. Adhesive shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers." Formaldehyde emissions shall not exceed 9 mcg/cu. m or 7 ppb, whichever is less.
5. Adhesive shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
6. Adhesive shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers." The building concentration of formaldehyde shall not exceed half of the indoor recommended exposure limit, or 33 mcg/cu. m, and

that of acetaldehyde shall not exceed 9 mcg/cu. m.

- G. Solvent Cements for Joining PVC Piping: ASTM D2564. Include primer in accordance with ASTM F656.
1. Solvent cement shall have a VOC content of 510 g/L or less.
 2. Adhesive primer shall have a VOC content of 550 g/L or less.
 3. Adhesive shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
 4. Adhesive shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
 5. Adhesive shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers." Formaldehyde emissions shall not exceed 9 mcg/cu. m or 7 ppb, whichever is less.
 6. Adhesive shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
 7. Adhesive shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers." The building concentration of formaldehyde shall not exceed half of the indoor recommended exposure limit, or 33 mcg/cu. m, and that of acetaldehyde shall not exceed 9 mcg/cu. m.
 8. Adhesive primer shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
 9. Adhesive primer shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
 10. Adhesive primer shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers." Formaldehyde emissions shall not exceed 9 mcg/cu. m or 7 ppb, whichever is less.
 11. Adhesive primer shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers." The building concentration of formaldehyde shall not exceed half of the indoor recommended exposure limit or 33 mcg/cu. m and that of acetaldehyde shall not exceed 9 mcg/cu. m.
- H. Plastic, Pipe-Flange Gaskets, Bolts, and Nuts: Type and material recommended by

pipng system manufacturer unless otherwise indicated.

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

- A. Transition and special fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
- B. Flanges and unions may be used for aboveground piping joints unless otherwise indicated.
- C. Under-building-slab, domestic water, building-service piping, NPS 3 (DN 80) and smaller is to be the following:
 - 1. Annealed-temper copper tube, ASTM B88, Type L; wrought-copper, solder-joint fittings; and brazed joints.
 - 2. PVC, Schedule 80; socket fittings; and solvent-cemented joints.
 - 3. Polypropylene (PP-R and PP-RCT), SDR 7.4 pipe and socket fusion, butt fusion, fusion outlet, or electrofusion fittings and joints.
- D. Under-building-slab, domestic water piping, NPS 2 (DN 50) and smaller is to be the following:
 - 1. Drawn-temper, or, annealed-temper copper tube, ASTM B88, Type L; wrought-copper, solder-joint fittings; and brazed joints.
 - 2. PVC, Schedule 80; socket fittings; and solvent-cemented joints.
 - 3. Polypropylene (PP-R and PP-RCT), SDR 7.4 pipe and socket fusion, butt fusion, fusion outlet, or electrofusion fittings and joints.
- E. Aboveground domestic water piping, NPS 2 (DN 50) and smaller is to be the following:
 - 1. Drawn-temper copper tube, ; cast-or wrought-copper, solder-joint fittings; and brazed soldered joints.
 - 2. Drawn-temper copper tube, ; copper pressure-seal-joint fittings; and pressure-sealed joints.
 - 3. Drawn-temper copper tube, ; copper push-on joint fittings; and push-on joints.
 - 4. PEX tube, NPS 1 and smaller.
 - a. Fittings for PEX tube:
 - 1) ASTM F1807, metal insert and copper crimp rings.
 - 2) ASTM F1960, cold expansion fittings and reinforcing rings.
 - 3) ASSE 1061, push-fit fittings.
 - 5. Polypropylene (PP-R and PP-RCT), SDR 7.4 pipe and socket fusion, butt fusion, fusion outlet, or electrofusion fittings and joints.
- F. Aboveground domestic water piping, NPS 2-1/2 to NPS 4 (DN 65 to DN 100) is to be

the following:

1. Drawn-temper copper tube, ASTM B88, Type LASTM B88 Type M; cast-, or, wrought-copper, solder-joint fittings; and soldered joints.
2. Drawn-temper copper tube, ASTM B88, Type LASTM B88 Type M; copper pressure-seal-joint fittings; and pressure-sealed joints.
3. Drawn-temper copper tube, ASTM B88, Type LASTM B88 Type M; grooved-joint, copper-tube appurtenances; and grooved joints.
4. Polypropylene (PP-R and PP-RCT), SDR 7.4 pipe and socket fusion, butt fusion, fusion outlet, or electrofusion fittings and joints.

3.2 EARTHWORK

- A. Comply with requirements in Section 312000 "Earth Moving" for excavating, trenching, and backfilling.

3.3 INSTALLATION OF PIPING

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install copper tubing under building slab in accordance with CDA's "Copper Tube Handbook."
- C. Install ductile-iron piping under building slab with restrained joints in accordance with AWWA C600 and AWWA M41.
- D. Install underground copper tube, and, ductile-iron pipe in PE encasement in accordance with ASTM A674 or AWWA C105/A21.5.
- E. Install valves in accordance with the following:
 1. Section 220523.12 "Ball Valves for Plumbing Piping."
 2. Section 220523.13 "Butterfly Valves for Plumbing Piping."
 3. Section 220523.14 "Check Valves for Plumbing Piping."
 4. Section 220523.15 "Gate Valves for Plumbing Piping."
- F. Install water-pressure-reducing valves downstream from shutoff valves. Comply with requirements for pressure-reducing valves in Section 221119 "Domestic Water Piping Specialties."
- G. Install domestic water piping level with 0.25 percent slope downward toward drain and plumb.
- H. Rough-in domestic water piping for water-meter installation in accordance with utility company's requirements.

- I. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.
- J. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- K. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space.
- L. Install piping to permit valve servicing.
- M. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than the system pressure rating used in applications below unless otherwise indicated.
- N. Install piping free of sags and bends.
- O. Install fittings for changes in direction and branch connections.
- P. Install PEX tube with loop at each change of direction of more than 90 degrees.
- Q. Install unions in copper tubing at final connection to each piece of equipment, machine, and specialty.
- R. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- S. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- T. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

3.4 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- C. Threaded Joints: Thread pipe with tapered pipe threads in accordance with ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded

or damaged.

- D. Brazed Joints for Copper Tubing: Comply with CDA's "Copper Tube Handbook," "Braze Joints" chapter.
- E. Soldered Joints for Copper Tubing: Apply ASTM B813, water-flushable flux to end of tube. Join copper tube and fittings in accordance with ASTM B828 or CDA's "Copper Tube Handbook."
- F. Pressure-Sealed Joints for Copper Tubing: Join copper tube and pressure-seal fittings with tools and procedure recommended by pressure-seal-fitting manufacturer. Leave insertion marks on pipe after assembly.
- G. Push-on Joints for Copper Tubing: Clean end of tube. Measure insertion depth with manufacturer's depth gage. Join copper tube and push-on joint fittings by inserting tube to measured depth.
- H. Extruded-Tee Connections: Form tee in copper tube in accordance with ASTM F2014. Use tool designed for copper tube; drill pilot hole, form collar for outlet, dimple tube to form seating stop, and braze branch tube into collar.
- I. Joint Construction for Grooved-End Copper Tubing: Make joints in accordance with AWWA C606. Roll groove ends of tubes. Lubricate and install gasket over ends of tubes or tube and fitting. Install coupling housing sections over gasket with keys seated in tubing grooves. Install and tighten housing bolts.
- J. Joint Construction for Grooved-End, Ductile-Iron Piping: Make joints in accordance with AWWA C606. Cut round-bottom grooves in ends of pipe at gasket-seat dimension required for specified (flexible or rigid) joint. Lubricate and install gasket over ends of pipes or pipe and fitting. Install coupling housing sections over gasket with keys seated in piping grooves. Install and tighten housing bolts.
- K. Joint Construction for Grooved-End Steel Piping: Make joints in accordance with AWWA C606. Roll groove ends of pipe as specified. Lubricate and install gasket over ends of pipes or pipe and fitting. Install coupling housing sections over gasket with keys seated in piping grooves. Install and tighten housing bolts.
- L. Flanged Joints: Select appropriate asbestos-free, nonmetallic gasket material in size, type, and thickness suitable for domestic water service. Join flanges with gasket and bolts in accordance with ASME B31.9.
- M. Joint Construction for Solvent-Cemented Plastic Piping: Clean and dry joining surfaces. Join pipe and fittings in accordance with the following:
 - 1. Comply with ASTM F402 for safe-handling practice of cleaners, primers, and solvent cements. Apply primer.
 - 2. CPVC Piping: Join in accordance with ASTM D2846/D2846M.
 - 3. PVC Piping: Join in accordance with ASTM D2855.
- N. Joints for PEX Tubing, ASTM: Join in accordance with ASTM F1807 for metal insert and copper crimp ring fittings and ASTM F1960 for cold expansion fittings and

reinforcing rings.

- O. Joints for PEX Tubing, ASSE: Join in accordance with ASSE 1061 for push-fit fittings.
- P. Joints for Dissimilar-Material Piping: Make joints using adapters compatible with materials of both piping systems.

3.5 INSTALLATION OF TRANSITION FITTINGS

- A. Install transition couplings at joints of dissimilar piping.
- B. Transition Fittings in Underground Domestic Water Piping:
 - 1. Fittings for NPS 1-1/2 (DN 40) and Smaller: Fitting-type coupling.
 - 2. Fittings for NPS 2 (DN 50) and Larger: Sleeve-type coupling.
- C. Transition Fittings in Aboveground Domestic Water Piping NPS 2 (DN 50) and Smaller: Plastic-to-metal transition fittings.

3.6 INSTALLATION OF DIELECTRIC FITTINGS

- A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
- B. Dielectric Fittings for NPS 2 (DN 50) and Smaller: Use dielectric couplings or nipples.
- C. Dielectric Fittings for NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Use dielectric flanges.

3.7 INSTALLATION OF HANGERS AND SUPPORTS

- A. Comply with requirements for hangers, supports, and anchor devices in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
- B. Install hangers for copper, pipe, with maximum horizontal spacing and minimum rod diameters, to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- C. Install vinyl-coated hangers for PEX tube, with maximum horizontal spacing and minimum rod diameters, to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- D. Support horizontal piping within 12 inches of each fitting.
- E. Support vertical runs of copper to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- F. Support vertical runs of PEX tube to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

3.8 PIPING CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. When installing piping adjacent to equipment and machines, allow space for service and maintenance.
- C. Connect domestic water piping to exterior water-service piping. Use transition fitting to join dissimilar piping materials.
- D. Connect domestic water piping to water-service piping with shutoff valve; extend and connect to the following:
 - 1. Domestic Water Booster Pumps: Cold-water suction and discharge piping.
 - 2. Water Heaters: Cold-water inlet and hot-water outlet piping in sizes indicated, but not smaller than sizes of water heater connections.
 - 3. Plumbing Fixtures: Cold- and hot-water-supply piping in sizes indicated, but not smaller than that required by plumbing code.
 - 4. Equipment: Cold- and hot-water-supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection. Use flanges instead of unions for NPS 2-1/2 and larger.

3.9 CLEANING

- A. Clean and disinfect potable domestic water piping as follows:
 - 1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
 - 2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction; if methods are not prescribed, use procedures described in either AWWA C651 or AWWA C652 or follow procedures described below:
 - a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
 - b. Fill and isolate system in accordance with either of the following:
 - 1) Fill system or part thereof with water/chlorine solution with at least 50 ppm of chlorine. Isolate with valves and allow to stand for 24 hours.
 - 2) Fill system or part thereof with water/chlorine solution with at least 200 ppm of chlorine. Isolate and allow to stand for three hours.
 - c. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
 - d. Repeat procedures if biological examination shows contamination.
 - e. Submit water samples in sterile bottles to authorities having jurisdiction.
- B. Clean non-potable domestic water piping as follows:
 - 1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.

2. Use purging procedures prescribed by authorities having jurisdiction or; if methods are not prescribed, follow procedures described below:
 - a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
 - b. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedures if biological examination shows contamination.
- C. Prepare and submit reports of purging and disinfecting activities. Include copies of water-sample approvals from authorities having jurisdiction.
- D. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

3.10 ADJUSTING

- A. Perform the following adjustments before operation:
 1. Close drain valves, hydrants, and hose bibbs.
 2. Open shutoff valves to fully open position.
 3. Open throttling valves to proper setting.
 4. Adjust balancing valves in hot-water-circulation return piping to provide adequate flow.
 - a. Manually adjust ball-type balancing valves in hot-water-circulation return piping to provide hot-water flow in each branch.
 - b. Adjust calibrated balancing valves to flows indicated.
 5. Remove plugs used during testing of piping and for temporary sealing of piping during installation.
 6. Remove and clean strainer screens. Close drain valves and replace drain plugs.
 7. Remove filter cartridges from housings and verify that cartridges are as specified for application where used and are clean and ready for use.
 8. Check plumbing specialties and verify proper settings, adjustments, and operation.

3.11 FIELD QUALITY CONTROL

- A. Tests and Inspections:
 1. Piping Inspections:
 - a. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
 - b. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:
 - 1) Roughing-in Inspection: Arrange for inspection of piping before

- 2) concealing or closing in after installation and before setting fixtures.
 - 2) Final Inspection: Arrange for authorities having jurisdiction to observe tests specified in "Piping Tests" Subparagraph below and to ensure compliance with requirements.
 - c. Reinspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections and arrange for reinspection.
 - d. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
2. Piping Tests:
- a. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
 - b. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit a separate report for each test, complete with diagram of portion of piping tested.
 - c. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 - d. Cap and subject piping to static water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow it to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
 - e. Repair leaks and defects with new materials, and retest piping or portion thereof until satisfactory results are obtained.
 - f. Prepare reports for tests and for corrective action required.
- B. Domestic water piping will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

END OF SECTION 221116

SECTION 221119 - DOMESTIC WATER PIPING SPECIALTIES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Hose bibbs.
 - 2. Flexible connectors.
- B. Related Requirements:

1.2 DEFINITIONS

- A. AMI: Advanced Metering Infrastructure.
- B. AMR: Automatic Meter Reading.
- C. FKM: A family of fluoroelastomer materials defined by ASTM D1418.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For domestic water piping specialties.
 - 1. Include diagrams for power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

- A. Test and inspection reports.
- B. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For domestic water piping specialties to include in emergency, operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR PIPING SPECIALTIES

- A. Domestic water piping specialties intended to convey or dispense water for human consumption are to comply with the SDWA, requirements of authorities having jurisdiction, and NSF 61 and NSF 372, or to be certified in compliance with NSF 61 and NSF 372 by an American National Standards Institute (ANSI)-accredited third-party certification body that the weighted average lead content at wetted surfaces is less than or equal to 0.25 percent.

2.2 PERFORMANCE REQUIREMENTS

- A. Minimum Working Pressure for Domestic Water Piping Specialties: 125 psig unless otherwise indicated.

2.3 HOSE BIBBS

- A. Hose Bibbs- location shown on plumbing plan:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. MIFAB, Inc
 - b. Morris Group International
 - c. Prier Products, Inc.
 - d. WATTS; A Watts Water Technologies Company
 - e. Woodford Manufacturing Company
 - f. Zurn Industries, LLC
 - 2. Standard: ASME A112.18.1 for sediment faucets.
 - 3. Body Material: Bronze.
 - 4. Seat: Bronze, replaceable.
 - 5. Supply Connections: NPS 3/4 threaded or solder-joint inlet.
 - 6. Outlet Connection: Garden-hose thread complying with ASME B1.20.7.
 - 7. Pressure Rating: 125 psig.
 - 8. Vacuum Breaker: Integral or field-installation, nonremovable, drainable, hose-connection vacuum breaker complying with ASSE 1011.
 - 9. Finish for Equipment Rooms: Rough bronze, or chrome or nickel plated.
 - 10. Finish for Service Areas: Rough bronze.
 - 11. Finish for Finished Rooms: Chrome or nickel plated.
 - 12. Operation for Equipment Rooms: Wheel handle or operating key.
 - 13. Operation for Service Areas: Wheel handle.
 - 14. Operation for Finished Rooms: Wheel handle.
 - 15. Include integral wall flange with each chrome- or nickel-plated hose bibb.
 - 16. Exterior hose bibs are to be frost free.

2.4 FLEXIBLE CONNECTORS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Flex-Hose Co., Inc
 - 2. Mason Industries, Inc.
 - 3. Metraflex Company (The)
- B. Bronze-Hose Flexible Connectors: Corrugated-bronze tubing with bronze wire-braid covering and ends brazed to inner tubing.
 - 1. Working-Pressure Rating: Minimum 200 psig.
 - 2. End Connections NPS 2 and Smaller: Threaded copper pipe or plain-end copper tube.
 - 3. End Connections NPS 2-1/2 and Larger: Flanged copper alloy.
- C. Stainless Steel-Hose Flexible Connectors: Corrugated-stainless steel tubing with stainless steel wire-braid covering and ends welded to inner tubing.
 - 1. Working-Pressure Rating: Minimum 200 psig.
 - 2. End Connections NPS 2 and Smaller: Threaded steel-pipe nipple.
 - 3. End Connections NPS 2-1/2 and Larger: Flanged steel nipple.

PART 3 - EXECUTION

3.1 PIPING CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. When installing piping specialties adjacent to equipment and machines, allow space for service and maintenance.

END OF SECTION 221119

SECTION 221313 - FACILITY SANITARY SEWERS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. PVC pipe and fittings.
2. Concrete pipe and fittings.
3. Cleanouts.
4. Encasement for piping.
5. Concrete.

1.2 DEFINITIONS

- A. FRP: Fiberglass-reinforced plastic.

1.3 ACTION SUBMITTALS

A. Product Data: For the following:

1. Pipe and fittings.
2. Cleanouts.

- B. Shop Drawings: For manholes. Include plans, elevations, sections, details, frames and covers.

1.4 INFORMATIONAL SUBMITTALS

- A. Product Certificates: For each type of pipe and fitting.

- B. Field quality-control reports.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Do not store plastic manholes, pipe, and fittings in direct sunlight.

- B. Protect pipe, pipe fittings, and seals from dirt and damage.

- C. Handle manholes according to manufacturer's written rigging instructions.

1.6 FIELD CONDITIONS

- A. Interruption of Existing Sanitary Sewerage Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary service according to requirements indicated:
1. Notify Architect, Construction Manager, Owner no fewer than two days in advance of proposed interruption of service.
 2. Do not proceed with interruption of service without Owner's written permission.

PART 2 - PRODUCTS

2.1 PVC PIPE AND FITTINGS

- A. PVC Cellular-Core Sewer Piping:
1. Pipe: ASTM F891, Sewer and Drain Series, PS 50 minimum stiffness, PVC cellular-core pipe with plain ends for solvent-cemented joints.
 2. Fittings: ASTM D3034, SDR 35, PVC socket-type fittings.
- B. PVC Water-Service Piping (May also be used for gravity sanitary and storm):
1. Pipe: ASTM D1785, Schedule 40 PVC, with plain ends for solvent-cemented joints.
 2. Fittings: ASTM D2466, Schedule 40 PVC, socket type.

2.2 CLEANOUTS

- A. PVC Cleanouts:
1. Description: PVC body with PVC threaded plug. Include PVC sewer pipe fitting and riser to cleanout of same material as sewer piping.
 2. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Endura; a brand of IPEX
 - b. IPS Corporation
 - c. NDS Inc
 - d. Plastic Oddities, Inc.
 - e. Sioux Chief Manufacturing Company, Inc.
 - f. Zurn Industries, LLC

2.3 CONCRETE

- A. General: Cast-in-place concrete complying with ACI 318, ACI 350, and the following:
1. Cement: ASTM C150/C150M, Type II.

2. Fine Aggregate: ASTM C33/C33M, sand.
 3. Coarse Aggregate: ASTM C33/C33M, crushed gravel.
 4. Water: Potable.
- B. Portland Cement Design Mix: 4000 psi minimum, with 0.45 maximum water/cementitious materials ratio.
1. Reinforcing Fabric: ASTM A1064/A1064M, steel, welded wire fabric, plain.
 2. Reinforcing Bars: ASTM A615/A615M, Grade 60 deformed steel.
- C. Manhole Channels and Benches: Factory or field formed from concrete. Portland cement design mix, 4000 psi minimum, with 0.45 maximum water/cementitious materials ratio. Include channels and benches in manholes.
1. Channels: Concrete invert, formed to same width as connected piping, with height of vertical sides to three-fourths of pipe diameter. Form curved channels with smooth, uniform radius and slope.
 - a. Invert Slope: 2 percent through manhole.
 2. Benches: Concrete, sloped to drain into channel.
 - a. Slope: 4 percent.
- D. Ballast and Pipe Supports: Portland cement design mix, 3000 psi minimum, with 0.58 maximum water/cementitious materials ratio.
1. Reinforcing Fabric: ASTM A1064/A1064M, steel, welded wire fabric, plain.
 2. Reinforcing Bars: ASTM A615/A615M, Grade 60 deformed steel.

PART 3 - EXECUTION

3.1 EARTHWORK

- A. Excavating, trenching, and backfilling are specified in Section 312000 "Earth Moving."

3.2 PIPING INSTALLATION

- A. General Locations and Arrangements: Drawing plans and details to indicate general location and arrangement of underground sanitary sewer piping. Location and arrangement of piping layout take into account design considerations. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.
- B. Install piping beginning at low point, true to grades and alignment indicated with unbroken continuity of invert. Place bell ends of piping facing upstream. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions for using lubricants, cements, and other installation requirements.

- C. Install manholes for changes in direction unless fittings are indicated. Use fittings for branch connections unless direct tap into existing sewer is indicated.
- D. Install proper size increasers, reducers, and couplings where different sizes or materials of pipes and fittings are connected. Reducing size of piping in direction of flow is prohibited.
- E. When installing pipe under streets or other obstructions that cannot be disturbed, use pipe-jacking process of micro-tunneling.
- F. Install gravity-flow, non-pressure, drainage piping according to the following:
 - 1. Install piping pitched down in direction of flow, at minimum slope of 1 percent unless otherwise indicated.
 - 2. Install piping NPS 6 and larger with restrained joints at tee fittings and at changes in direction. Use corrosion-resistant rods, pipe or fitting manufacturer's proprietary restraint system, or cast-in-place-concrete supports or anchors.
 - 3. Install piping with 24 inch minimum cover.
 - 4. Install PVC cellular-core sewer piping according to ASTM D2321 and ASTM F1668.
 - 5. Install reinforced-concrete sewer piping according to ASTM C1479 and ACPA's "Concrete Pipe Installation Manual."
- G. Clear interior of piping and manholes of dirt and superfluous material as work progresses. Maintain swab or drag in piping and pull past each joint as it is completed. Place plug in end of incomplete piping at end of day and when work stops.

3.3 PIPE JOINT CONSTRUCTION

- A. Join gravity-flow, non-pressure, drainage piping according to the following:
 - 1. Join hubless cast-iron soil piping according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-coupling joints.
 - 2. Join PVC gravity sewer piping according to ASTM D2321 and ASTM D3034 for elastomeric-seal joints or ASTM D3034 for elastomeric-gasket joints.
 - 3. Join reinforced-concrete sewer piping according to ACPA's "Concrete Pipe Installation Manual" for rubber-gasket joints.

3.4 MANHOLE INSTALLATION

- A. General: Install manholes complete with appurtenances and accessories indicated.
- B. Install precast concrete manhole sections with sealants according to ASTM C891.
- C. Install FRP manholes according to manufacturer's written instructions.
- D. Form continuous concrete channels and benches between inlets and outlets.
- E. Set tops of frames and covers flush with finished surface of manholes that occur in

pavements. Set tops 3 inches above finished surface elsewhere unless otherwise indicated.

- F. Install manhole-cover inserts in frame and immediately below cover.

3.5 CONCRETE PLACEMENT

- A. Place cast-in-place concrete according to ACI 318.

3.6 CLEANOUT INSTALLATION

- A. Install cleanouts and riser extensions from sewer pipes to cleanouts at grade. Use cast-iron soil pipe fittings in sewer pipes at branches for cleanouts and use cast-iron soil pipe for riser extensions to cleanouts. Install piping so cleanouts open in direction of flow in sewer pipe.

1. Use Light-Duty, top-loading classification cleanouts in earth or unpaved foot-traffic areas.
2. Use Medium-Duty, top-loading classification cleanouts in paved foot-traffic areas.
3. Use Heavy-Duty, top-loading classification cleanouts in vehicle-traffic service areas.
4. Use Extra-Heavy-Duty, top-loading classification cleanouts in roads.

3.7 CONNECTIONS

- A. Connect non-pressure, gravity-flow drainage piping to building's sanitary building drains specified in Section 221316 "Sanitary Waste and Vent Piping."

- B. Make connections to existing piping and underground manholes.

1. Use commercially manufactured wye fittings for piping branch connections. Remove section of existing pipe, install wye fitting into existing piping, and encase entire wye fitting plus 6-inch overlap with not less than 6 inches of concrete with 28-day compressive strength of 3000 psi.
2. Make branch connections from side into existing piping, NPS 4 to NPS 20. Remove section of existing pipe, install wye fitting into existing piping, and encase entire wye with not less than 6 inches of concrete with 28-day compressive strength of 3000 psi.
3. Protect existing piping and manholes to prevent concrete or debris from entering while making tap connections. Remove debris or other extraneous material that may accumulate.

3.8 FIELD QUALITY CONTROL

- A. Inspect interior of piping to determine whether line displacement or other damage has occurred. Inspect after approximately 24 inches of backfill is in place, and again at completion of Project.

1. Submit separate report for each system inspection.
 2. Defects requiring correction include the following:
 - a. Alignment: Less than full diameter of inside of pipe is visible between structures.
 - b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.
 - c. Damage: Crushed, broken, cracked, or otherwise damaged piping.
 - d. Infiltration: Water leakage into piping.
 - e. Exfiltration: Water leakage from or around piping.
 3. Replace defective piping using new materials and repeat inspections until defects are within allowances specified.
 4. Reinspect and repeat procedure until results are satisfactory.
- B. Test new piping systems, and parts of existing systems that have been altered, extended, or repaired, for leaks and defects.
1. Do not enclose, cover, or put into service before inspection and approval.
 2. Test completed piping systems according to requirements of authorities having jurisdiction.
 3. Schedule tests and inspections by authorities having jurisdiction with at least 24 hours' advance notice.
 4. Submit separate report for each test.
 5. Air Tests: Test sanitary sewerage according to requirements of authorities having jurisdiction, UNI-B-6, and the following:
 - a. Test plastic gravity sewer piping according to ASTM F1417.
 6. Manholes: Perform hydraulic test according to ASTM C969.
- C. Leaks and loss in test pressure constitute defects that must be repaired.
- D. Replace leaking piping using new materials and repeat testing until leakage is within allowances specified.
- 3.9 CLEANING
- A. Clean dirt and superfluous material from interior of piping.

END OF SECTION 221313

SECTION 221316 - SANITARY WASTE AND VENT PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. PVC pipe and fittings.
2. Specialty pipe fittings.

1.2 ACTION SUBMITTALS

A. Product Data

1. PVC pipe and fittings.
2. Specialty pipe fittings.

B. Shop Drawings: For hubless, single-stack drainage system. Include plans, elevations, sections, and details.

1.3 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Plans and elevations, or Building Information Model (BIM) drawn to scale, showing items described in this Section and coordinated with all building trades.

B. Seismic Qualification Certificates: For waste and vent piping, accessories, and components, from manufacturer.

1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
2. Detailed description of piping anchorage devices on which the certification is based and their installation requirements.

C. Field quality-control reports.

1.4 FIELD CONDITIONS

A. Interruption of Existing Sanitary Waste Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary service in accordance with requirements indicated:

1. Notify Architect, Construction Manager, Owner no fewer than two days in advance of proposed interruption of sanitary waste service.

2. Do not proceed with interruption of sanitary waste service without Owner's written permission.

1.5 WARRANTY

- A. Listed manufacturers to provide labeling and warranty of their respective products.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Components and installation are capable of withstanding the following minimum working pressure unless otherwise indicated:
 1. Soil, Waste, and Vent Piping: 10 ft. head of water.
- B. Seismic Performance: Soil, waste, and vent piping and support and installation to withstand the effects of earthquake motions determined in accordance with ASCE/SEI 7. See Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment":
 1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."
 2. Component Importance Factor: 1.5.
- C. See structural drawings.

2.2 PIPING MATERIALS

- A. Piping materials to bear label, stamp, or other markings of specified testing agency.
- B. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.3 PVC PIPE AND FITTINGS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 1. Aalberts Industries
 2. Charlotte Pipe and Foundry Company
 3. GF Piping Systems
 4. JM Eagle
 5. Silver-line Plastics

- B. Comply with NSF 14 for plastic piping components. Include "NSF-dwv" marking for plastic drain, waste, and vent piping and "NSF-sewer" marking for plastic sewer piping.
- C. Cellular-Core PVC Pipe: ASTM F891, Schedule 40.
- D. PVC Socket Fittings: ASTM D2665, made in accordance with ASTM D3311, drain, waste, and vent patterns and to fit Schedule 40 pipe.
- E. Adhesive Primer: ASTM F656.
- F. Solvent Cement: ASTM D2564.

PART 3 - EXECUTION

3.1 EARTH MOVING

- A. Comply with requirements for excavating, trenching, and backfilling specified in Section 312000 "Earth Moving."

3.2 INSTALLATION OF PIPING

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems.
 - 1. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations.
 - 2. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping to permit valve servicing.
- F. Install piping at indicated slopes.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Install piping to allow application of insulation.

- J. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends.
 - 1. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical.
 - 2. Use long-turn, double Y-branch, and 1/8-bend fittings if two fixtures are installed back to back or side by side with common drain pipe.
 - a. Straight tees, elbows, and crosses may be used on vent lines.
 - 3. Do not change direction of flow more than 90 degrees.
 - 4. Use proper size of standard increasers and reducers if pipes of different sizes are connected.
 - a. Reducing size of waste piping in direction of flow is prohibited.
- K. Lay buried building waste piping beginning at low point of each system.
 - 1. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream.
 - 2. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.
 - 3. Maintain swab in piping and pull past each joint as completed.
- L. Install soil and waste and vent piping at the following minimum slopes unless otherwise indicated:
 - 1. Building Sanitary Waste: Two percent downward in direction of flow for piping NPS 3 and smaller; 2 percent downward in direction of flow for piping NPS 4 and larger.
 - 2. Horizontal Sanitary Waste Piping: Two percent downward in direction of flow.
 - 3. Vent Piping: One percent down toward vertical fixture vent or toward vent stack.
- M. Install cast-iron soil piping in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
 - 1. Install encasement on underground piping in accordance with ASTM A674 or AWWA C105/A 21.5.
- N. Install aboveground PVC piping in accordance with ASTM D2665.
- O. Install underground PVC piping in accordance with ASTM D2321.
- P. Install engineered soil and waste and vent piping systems as follows:
 - 1. Combination Waste and Vent: Comply with standards of authorities having jurisdiction.
 - 2. Hubless, Single-Stack Drainage System: Comply with ASME B16.45 and hubless, single-stack aerator fitting manufacturer's written installation instructions.
 - 3. Reduced-Size Venting: Comply with standards of authorities having jurisdiction.

- Q. Install underground, ductile-iron, force-main piping according to AWWA C600.
1. Install buried piping inside building between wall and floor penetrations and connection to sanitary sewer piping outside building with restrained joints.
 2. Anchor pipe to wall or floor. Install thrust-block supports at vertical and horizontal offsets.
 3. Install encasement on piping in accordance with ASTM A674 or AWWA C105/A 21.5.
- R. Install underground, copper, force-main tubing in accordance with CDA's "Copper Tube Handbook."
1. Install encasement on piping in accordance with ASTM A674 or AWWA C105/A 21.5.
- S. Install force mains at elevations indicated.
- T. Plumbing Specialties:
1. Install backwater valves in sanitary waster gravity-flow piping.
 - a. Comply with requirements for backwater valves specified in Section 221319 "Sanitary Waste Piping Specialties."
 2. Install cleanouts at grade and extend to where building sanitary drains connect to building sanitary sewers in sanitary waste gravity-flow piping.
 - a. Install cleanout fitting with closure plug inside the building in sanitary drainage force-main piping.
 - b. Comply with requirements for cleanouts specified in Section 221319 "Sanitary Waste Piping Specialties."
 3. Install drains in sanitary waste gravity-flow piping.
 - a. Comply with requirements for drains specified in Section 221319 "Sanitary Waste Piping Specialties."
- U. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
- V. Install sleeves for piping penetrations of walls, ceilings, and floors.
1. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- W. Install sleeve seals for piping penetrations of concrete walls and slabs.
1. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- X. Install escutcheons for piping penetrations of walls, ceilings, and floors.

1. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

3.3 JOINT CONSTRUCTION

- A. Plastic, Nonpressure-Piping, Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings in accordance with the following:
 1. Comply with ASTM F402 for safe-handling practice of cleaners, primers, and solvent cements.
 2. PVC Piping: Join in accordance with ASTM D2855 and ASTM D2665 appendixes.
- B. Joint Restraints and Sway Bracing:
 1. Provide joint restraints and sway bracing for storm drainage piping joints to comply with the following conditions:
 - a. Provide axial restraint for pipe and fittings 5 inches and larger, upstream and downstream of all changes in direction, branches, and changes in diameter greater than two pipe sizes.
 - b. Provide rigid sway bracing for pipe and fittings 4 inches and larger, upstream and downstream of all changes in direction 45 degrees and greater.
 - c. Provide rigid sway bracing for pipe and fittings **5 inches** and larger, upstream and downstream of all changes in direction and branch openings.

3.4 INSTALLATION OF SPECIALTY PIPE FITTINGS

- A. Transition Couplings:
 1. Install transition couplings at joints of piping with small differences in ODs.
 2. In Waste Drainage Piping: Unshielded, nonpressure transition couplings.
 3. In Aboveground Force Main Piping: Fitting-type transition couplings.
 4. In Underground Force Main Piping:
 - a. NPS 1-1/2 (DN 40) and Smaller: Fitting-type transition couplings.
 - b. NPS 2 (DN 50) and Larger: Pressure transition couplings.

3.5 INSTALLATION OF HANGERS AND SUPPORTS

- A. Comply with requirements for seismic-restraint devices specified in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."
- B. Comply with requirements for pipe hanger and support devices and installation specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment", Section 220548.13 "Vibration Controls for Plumbing Piping and Equipment".

1. Install carbon-steel pipe hangers for horizontal piping in noncorrosive environments.
 2. Install stainless steel pipe hangers for horizontal piping in corrosive environments.
 3. Install carbon-steel pipe support clamps for vertical piping in noncorrosive environments.
 4. Install stainless steel pipe support clamps for vertical piping in corrosive environments.
 5. Vertical Piping: MSS Type 8 or Type 42 clamps.
 6. Install individual, straight, horizontal piping runs:
 - a. 100 Ft. (30 m) and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Ft. (30 m): MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Ft. (30 m) if Indicated: MSS Type 49, spring cushion rolls.
 7. Multiple, Straight, Horizontal Piping Runs 100 Ft. (30 m) or Longer: MSS Type 44 pipe rolls. Support pipe rolls on trapeze.
 8. Base of Vertical Piping: MSS Type 52 spring hangers.
- C. Install hangers for PVC piping, with maximum horizontal spacing and minimum rod diameters, to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- D. Support horizontal piping and tubing within 12 inches of each fitting and coupling.
- E. Support vertical runs of PVC piping to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

3.6 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect waste and vent piping to the following:
1. Plumbing Fixtures: Connect waste piping in sizes indicated, but not smaller than required by plumbing code.
 2. Plumbing Fixtures and Equipment: Connect atmospheric vent piping in sizes indicated, but not smaller than required by authorities having jurisdiction.
 3. Plumbing Specialties: Connect waste and vent piping in sizes indicated, but not smaller than required by plumbing code.
 4. Install test tees (wall cleanouts) in conductors near floor and floor cleanouts with cover flush with floor.
- D. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.

3.7 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
 - 1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
 - 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- D. Test sanitary waste and vent piping in accordance with procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
 - 1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired.
 - a. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
 - 2. Leave uncovered and unconcealed new, altered, extended, or replaced waste and vent piping until it has been tested and approved.
 - a. Expose work that was covered or concealed before it was tested.
 - 3. Roughing-in Plumbing Test Procedure: Test waste and vent piping except outside leaders on completion of roughing-in.
 - a. Close openings in piping system and fill with water to point of overflow, but not less than 10 ft. head of water.
 - b. From 15 minutes before inspection starts to completion of inspection, water level must not drop.
 - c. Inspect joints for leaks.
 - 4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight.
 - a. Plug vent-stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of 1 inch wg.
 - b. Use U-tube or manometer inserted in trap of water closet to measure this pressure.
 - c. Air pressure must remain constant without introducing additional air throughout period of inspection.
 - d. Inspect plumbing fixture connections for gas and water leaks.

5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
6. Prepare reports for tests and required corrective action.

3.8 CLEANING AND PROTECTION

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect sanitary waste and vent piping during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.
- D. Exposed Plastic Piping: Protect PVC plumbing vents exposed to sunlight with two coats of water-based latex paint.
- E. Repair damage to adjacent materials caused by waste and vent piping installation.

3.9 PIPING SCHEDULE

- A. Aboveground, soil and waste piping NPS 4 (DN 100) and smaller are to be the following:
 1. Cellular-core PVC pipe, PVC socket fittings, and solvent-cemented joints.
 2. Dissimilar Pipe-Material Couplings: Unshielded, nonpressure transition couplings.
- B. Aboveground, vent piping NPS 4 (DN 100) is to be the following:
 1. Galvanized-steel pipe, drainage fittings, and threaded joints.
 2. Cellular-core PVC pipe, PVC socket fittings, and solvent-cemented joints.
- C. Underground, soil, waste, and vent piping NPS 4 (DN 100) and smaller are to be the following:
 1. Cellular-core PVC pipe, PVC socket fittings, and solvent-cemented joints.
- D. Underground, soil and waste piping NPS 5 (DN 125) and larger are to be the following:
 1. Cellular-core PVC pipe, PVC socket fittings, and solvent-cemented joints.

END OF SECTION 221316

SECTION 221319 - SANITARY WASTE PIPING SPECIALTIES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Backwater valves.

1.2 DEFINITIONS

- A. ABS: Acrylonitrile butadiene styrene.
- B. PVC: Polyvinyl chloride.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings.

1.4 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTIONS

- A. Sanitary waste piping specialties shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF 14 for plastic sanitary waste piping specialty components.

2.2 BACKWATER VALVES

- A. Horizontal, Plastic Backwater Valves Insert drawing designation, if any:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Endura; a brand of IPEX
 - b. IPS Corporation
 - c. NDS Inc
 - d. Oatey Co.
 - e. Plastic Oddities
 - f. Sioux Chief Manufacturing Company, Inc.
 - g. Zurn Industries, LLC
2. Size: Same as connected piping.
 3. Body: PVC.
 4. Cover: Same material as body with threaded access to check valve.
 5. Check Valve: Removable swing check.
 6. End Connections: Socket type.

2.3 MISCELLANEOUS SANITARY DRAINAGE PIPING SPECIALTIES

A. Open Drains P-8:

1. Description: Use 5" Heavy Duty NDS Pro #864 Channel Drain Kit or Approved Equal. Install per manufacturers specifications and provide code compliant trap to tie in to waste line. Trap shall include an access port for cleanout. Shop drawings required prior to installation. shop drawings shall depict proposed slope of garage floor towards drain.
2. Size: Same as connected waste piping with increaser fitting of size indicated.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.

3.2 PIPING CONNECTIONS

- A. Comply with requirements in Section 221316 "Sanitary Waste and Vent Piping" for piping installation requirements. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment, to allow service and maintenance.

3.3 PROTECTION

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

The Nader Group, LLC
August 01, 2023

Byram Municipal Complex
Byram, New Jersey

END OF SECTION 221319

SECTION 221319.13 - SANITARY DRAINS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Floor drains.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 DRAIN ASSEMBLIES

- A. Sanitary drains shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF 14 for plastic sanitary piping specialty components.

2.2 FLOOR DRAINS

- A. Cast-Iron Floor Drains Insert drawing designation if any:
1. Use Zurn Model Z742 Light Duty Trap Drain With Integral Backwater Valve and Cleanout, 2" pipe size or approved equal
 2. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Commercial Enameling Company
 - b. Josam Company
 - c. MIFAB, Inc
 - d. Morris Group International
 - e. Prier Products, Inc.
 - f. Sioux Chief Manufacturing Company, Inc.
 - g. Wade; a subsidiary of McWane Inc.
 - h. WATTS; A Watts Water Technologies Company
 - i. Zurn Industries, LLC
 3. Standard: ASME A112.6.3 with backwater valve.
 4. Pattern: Floor drain.
 5. Body Material: Gray iron.

6. Seepage Flange: Required.
7. Anchor Flange: Required.
8. Clamping Device: Not required.
9. Outlet: Bottom.
10. Backwater Valve: Drain-outlet type.
11. Coating on Interior and Exposed Exterior Surfaces: Acid-resistant enamel.
12. Sediment Bucket: Not required.
13. Top or Strainer Material: Gray iron.
14. Top of Body and Strainer Finish: Nickel bronze.
15. Top Shape: Round.
16. Dimensions of Top or Strainer: 9".
17. Top Loading Classification: Light Duty.
18. Funnel: Not required.
19. Inlet Fitting: Gray iron, with threaded inlet and threaded or spigot outlet, and trap-seal primer valve connection.
20. Trap Material: Cast iron.
21. Trap Pattern: Trap field fabricated and installed by contractor.
22. Trap Features: Cleanout.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install floor drains at low points of surface areas to be drained. Set grates of drains flush with finished floor, unless otherwise indicated.
 1. Position floor drains for easy access and maintenance.
 2. Set floor drains below elevation of surrounding finished floor to allow floor drainage.
 3. Set with grates depressed according to the following drainage area radii:
 - a. Radius, 30 Inches or Less: Equivalent to 1 percent slope, but not less than 1/4-inch total depression.
 - b. Radius, 30 to 60 Inches: Equivalent to 1 percent slope.
 - c. Radius, 60 Inches or Larger: Equivalent to 1 percent slope, but not greater than 1-inch total depression.
 4. Install floor-drain flashing collar or flange, so no leakage occurs between drain and adjoining flooring.
 - a. Maintain integrity of waterproof membranes where penetrated.
 5. Install individual traps for floor drains connected to sanitary building drain, unless otherwise indicated.
- B. Install trench drains at low points of surface areas to be drained.
 1. Set grates of drains flush with finished surface, unless otherwise indicated.

- C. Install plastic channel drainage system components on support devices, so that top will be flush with adjacent surface.

3.2 CONNECTIONS

- A. Comply with requirements in Section 221316 "Sanitary Waste and Vent Piping" for piping installation requirements. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Comply with requirements in Section 221319 "Sanitary Waste Piping Specialties" for backwater valves, air admittance devices and miscellaneous sanitary drainage piping specialties.
- C. Install piping adjacent to equipment to allow service and maintenance.

3.3 LABELING AND IDENTIFYING

- A. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.4 PROTECTION

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 221319.13

SECTION 221413 - FACILITY STORM DRAINAGE PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. PVC pipe and fittings.
2. Specialty pipe and fittings.
3. Encasement for underground metal piping.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For controlled-flow roof drainage system. Include calculations, plans, and details.

1.3 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Detail storm drainage piping. Show support locations, type of support, weight on each support, required clearances, and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
1. Structural members to which drainage piping will be attached or suspended from.
- B. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.

1.5 FIELD CONDITIONS

- A. Interruption of Existing Storm Drainage Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary service according to requirements indicated:
1. Notify Architect, Construction Manager, Owner no fewer than two days in advance of proposed interruption of storm drainage service.
 2. Do not proceed with interruption of storm drainage service without Owner's written permission.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Components and installation shall be capable of withstanding the following minimum working pressure unless otherwise indicated:
1. Storm Drainage Piping: 10-foot head of water.

2.2 PVC PIPE AND FITTINGS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Charlotte Pipe and Foundry Company
 2. GF Piping Systems
 3. JM Eagle
 4. National Pipe and Plastic, Inc.
 5. North America Pipe Corporation
 6. Rocky Mountain Colby Pipe Company
 7. Silver-line Plastics
- B. NSF Marking: Comply with NSF 14, "Plastics Piping Systems Components and Related Materials," for plastic piping components. Include marking with "NSF-drain" for plastic storm drain and "NSF-sewer" for plastic storm sewer piping.
- C. Solid-Wall PVC Pipe: ASTM D2665; drain, waste, and vent.
- D. Cellular-Core PVC Pipe: ASTM F891, Schedule 40.
- E. PVC Socket Fittings: ASTM D2665, made to ASTM D3311, drain, waste, and vent patterns and to fit Schedule 40 pipe.
- F. Adhesive Primer: ASTM F656.
1. Adhesive primer shall have a VOC content of 550 g/L or less.
 2. Adhesive primer shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
 3. Adhesive primer shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
 4. Adhesive primer shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers." Formaldehyde emissions shall not exceed 9

- mcg/cu. m or 7 ppb, whichever is less.
5. Adhesive primer shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers." The building concentration of formaldehyde shall not exceed half of the indoor recommended exposure limit or 33 mcg/cu. m and that of acetaldehyde shall not exceed 9 mcg/cu. m.

G. Solvent Cement: ASTM D2564.

1. Solvent cement shall have a VOC content of 510 g/L or less.

2.3 SPECIALTY PIPE FITTINGS

PART 3 - EXECUTION

3.1 EARTH MOVING

- A. Comply with requirements for excavating, trenching, and backfilling specified in Section 312000 "Earth Moving."

3.2 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems.
 1. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations.
 2. Install piping as indicated unless deviations from layout are approved on coordination drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping to permit valve servicing.
- F. Install piping at indicated slopes.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.

- I. Install piping to allow application of insulation.
- J. Make changes in direction for piping using appropriate branches, bends, and long-sweep bends.
 - 1. Do not change direction of flow more than 90 degrees.
 - 2. Use proper size of standard increasers and reducers if pipes of different sizes are connected.
 - a. Reducing size of drainage piping in direction of flow is prohibited.
- K. Lay buried building piping beginning at low point of each system.
 - 1. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream.
 - 2. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.
 - 3. Maintain swab in piping and pull past each joint as completed.
- L. Install piping at the following minimum slopes unless otherwise indicated:
 - 1. Building Storm Drain: 2 percent downward in direction of flow for piping NPS 3 and smaller; 2 percent downward in direction of flow for piping NPS 4 and larger.
 - 2. Horizontal Storm Drainage Piping: 2 percent downward in direction of flow.
- M. Install aboveground PVC piping according to ASTM D2665.
- N. Install underground PVC piping according to ASTM D2321.
- O. Install engineered controlled-flow drain specialties and storm drainage piping in locations indicated.
- P. Plumbing Specialties:
 - 1. Install cleanouts at grade and extend to where building storm drains connect to building storm sewers in storm drainage gravity-flow piping.
 - a. Install cleanout fitting with closure plug inside the building in storm drainage force-main piping.
 - b. Comply with requirements for cleanouts specified in Section 221423 "Storm Drainage Piping Specialties."
 - 2. Install drains in storm drainage gravity-flow piping.
 - a. Comply with requirements for drains specified in Section 221423 "Storm Drainage Piping Specialties."
- Q. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
- R. Install sleeves for piping penetrations of walls, ceilings, and floors.

1. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- S. Install sleeve seals for piping penetrations of concrete walls and slabs.
1. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- T. Install escutcheons for piping penetrations of walls, ceilings, and floors.
1. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."
- 3.3 JOINT CONSTRUCTION
- A. Hub-and-Spigot, Cast-Iron Soil Piping Gasketed Joints: Join according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1.
1. Cut threads full and clean using sharp dies.
 2. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - a. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 - b. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
 - c. Do not use pipe sections that have cracked or open welds.
- C. Join copper tube and fittings with soldered joints according to ASTM B828 procedure. Use ASTM B813, water-flushable, lead-free flux and ASTM B32, lead-free-alloy solder.
- D. Grooved Joints: Cut groove ends of pipe according to AWWA C606. Lubricate and install gasket over ends of pipes or pipes and fittings. Install coupling housing sections, over gasket, with keys seated in piping grooves. Install and tighten housing bolts.
- E. Flanged Joints: Align bolt holes. Select appropriate gasket material, size, type, and thickness. Install gasket concentrically positioned. Use suitable lubricants on bolt threads. Torque bolts in cross pattern.
- F. Plastic, Non-Pressure-Piping, Solvent-Cemented Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
1. Comply with ASTM F402 for safe-handling practice of cleaners, primers, and solvent cements.
 2. ABS Piping: Join according to ASTM D2235 and ASTM D2661 appendices.
 3. PVC Piping: Join according to ASTM D2855 and ASTM D2665 appendices.

3.4 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect interior storm drainage piping to exterior storm drainage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect storm drainage piping to roof drains and storm drainage specialties.
 - 1. Install test tees (wall cleanouts) in conductors near floor, and floor cleanouts with cover flush with floor.
 - 2. Comply with requirements for cleanouts specified in Section 221423 "Storm Drainage Piping Specialties."
- D. Where installing piping adjacent to equipment, allow space for service and maintenance.

3.5 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
 - 1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in.
 - 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Piping will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

3.6 CLEANING AND PROTECTION

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.

END OF SECTION 221413

SECTION 221414 - STORM DRAINAGE PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Specialty pipe fittings.

1.2 ACTION SUBMITTALS

- A. Product Data:
 - 1. PVC pipe and fittings.
 - 2. Specialty pipe fittings.
- B. Shop Drawings: For controlled-flow roof drainage system. Include calculations, plans, sections, elevations, and details.

1.3 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Plans and elevations or Building Information Model (BIM) drawn to scale, showing items described in this Section and coordinated with all building trades.
- B. Field Quality-Control Reports: Inspection reports signed by authorities having jurisdiction.

1.4 QUALITY ASSURANCE

- A. Provide materials bearing label, stamp, or other markings of specified testing agency.

1.5 WARRANTY

- A. Listed manufacturers to provide labeling and warranty of their respective products.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Components and installation are to be capable of withstanding the following minimum working pressure unless otherwise indicated:

1. Storm Drainage Piping: 10-foot head of water.

2.2 PIPING MATERIALS

- A. Piping materials to bear label, stamp, or other markings of specified testing agency.
- B. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

PART 3 - EXECUTION

3.1 EARTH MOVING

- A. Comply with requirements for excavating, trenching, and backfilling specified in Section 312000 "Earth Moving."

3.2 INSTALLATION OF PIPING

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems.
- B. Install piping as indicated unless deviations from layout are approved on coordination drawings.
- C. Install piping in concealed locations.
 1. Piping installed in equipment rooms, service areas, and where indicated may be exposed.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- F. Install piping to permit valve servicing.
- G. Install piping at indicated slopes.
- H. Install piping free of sags and bends.
- I. Install fittings for changes in direction and branch connections.
- J. Install piping to allow application of insulation.
- K. Make changes in direction for piping using appropriate branches, bends, and long-

sweep bends.

1. Do not change direction of flow more than 90 degrees.
 2. Use proper size of standard increasers and reducers if pipes of different sizes are connected.
 - a. Reducing size of drainage piping in direction of flow is prohibited.
- L. Lay buried building piping beginning at low point of each system.
1. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream.
 2. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.
 3. Maintain swab in piping and pull past each joint as completed.
- M. Install piping at the following minimum slopes unless otherwise indicated.
1. Building Storm Drain: 1/4 inch per foot downward in direction of flow for piping NPS 3 and smaller; 1/4 inch per foot downward in direction of flow for piping NPS 4 and larger.
 2. Horizontal Storm Drainage Piping: 1/4 inch per foot downward in direction of flow.
- N. Install aboveground PVC piping in accordance with ASTM D2665.
- O. Install underground PVC piping in accordance with ASTM D2321.
- P. Install force mains at elevations indicated.
- Q. Plumbing Specialties:
1. Install cleanouts in storm drainage gravity-flow piping in accessible locations.
 - a. Install cleanout fitting with closure plug inside the building in storm drainage force-main piping.
 - b. Comply with requirements for cleanouts specified in Section 221423 "Storm Drainage Piping Specialties."
 2. Install drains in storm drainage gravity-flow piping.
 - a. Comply with requirements for drains specified in Section 221423 "Storm Drainage Piping Specialties."
- R. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
- S. Install sleeves for piping penetrations of walls, ceilings, and floors.
1. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- T. Install sleeve seals for piping penetrations of concrete walls and slabs.

1. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."

U. Install escutcheons for piping penetrations of walls, ceilings, and floors.

1. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

3.3 JOINT CONSTRUCTION

A. Grooved Joints: Cut groove ends of pipe in accordance with AWWA C606. Lubricate and install gasket over ends of pipes or pipe and fittings. Install coupling housing sections, over gasket, with keys seated in piping grooves. Install and tighten housing bolts.

B. Plastic, Non-Pressure-Piping, Solvent-Cemented Joints: Clean and dry joining surfaces. Join pipe and fittings in accordance with the following:

1. Comply with ASTM F402 for safe-handling practice of cleaners, primers, and solvent cements.
2. ABS Piping: Join in accordance with ASTM D2235 and ASTM D2661 appendices.
3. PVC Piping: Join in accordance with ASTM D2855 and ASTM D2665 appendices.

C. Joint Restraints and Sway Bracing:

1. Provide joint restraints and sway bracing for storm drainage piping joints to comply with the following conditions:
 - a. Provide axial restraint for pipe and fittings 5 inches and larger, upstream and downstream of all changes in direction, branches, and changes in diameter greater than two pipe sizes.
 - b. Provide rigid sway bracing for pipe and fittings 4 inches and larger, upstream and downstream of all changes in direction 45 degrees and greater.
 - c. Provide rigid sway bracing for pipe and fittings 5 inches and larger, upstream and downstream of all changes in direction and branch openings.

3.4 CONNECTIONS

A. Drawings indicate general arrangement of piping, fittings, and specialties.

B. Connect interior storm drainage piping to exterior storm drainage piping. Use transition fitting to join dissimilar piping materials.

C. Connect storm drainage piping to roof drains and storm drainage specialties.

1. Install test tees (wall cleanouts) in conductors near floor and floor cleanouts with

- cover flush with floor.
- 2. Comply with requirements for cleanouts specified in Section 221423 "Storm Drainage Piping Specialties."
- D. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.
- E. Make connections in accordance with the following unless otherwise indicated:
 - 1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
 - 2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.

3.5 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
 - 1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in.
 - 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections, and arrange for reinspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- D. Test storm drainage piping in accordance with procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
 - 1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired.
 - a. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
 - 2. Leave uncovered and unconcealed new, altered, extended, or replaced storm drainage piping until it has been tested and approved.
 - a. Expose work that was covered or concealed before it was tested.
 - 3. Test Procedure:
 - a. Test storm drainage piping, except outside leaders, on completion of roughing-in.
 - b. Close openings in piping system and fill with water to point of overflow.

- c. From 15 minutes before inspection starts until completion of inspection, water level must not drop.
 - d. Inspect joints for leaks.
4. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
 5. Prepare reports for tests and required corrective action.

3.6 CLEANING

- A. Clean interior of piping. Remove dirt and debris as work progresses.

3.7 PROTECTION

- A. Protect piping and drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- B. Place plugs in ends of uncompleted piping at end of day and when work stops.
- C. Repair damage to adjacent materials caused by storm drainage piping installation.

3.8 PIPING SCHEDULE

- A. Aboveground storm drainage piping NPS 6 is to be the following:
 1. Cellular-core PVC pipe, PVC socket fittings, and solvent-cemented joints.
- B. Aboveground, storm drainage piping NPS 8 is to be the following:
 1. Hubless, cast-iron soil pipe and fittings; heavy-duty, hubless-piping couplings; and coupled joints.
 2. Cellular-core PVC pipe, PVC socket fittings, and solvent-cemented joints.
- C. Underground storm drainage piping NPS 6 and smaller shall be the following:
 1. Cellular-core PVC pipe, PVC socket fittings, and solvent-cemented joints.
- D. Underground, storm drainage piping NPS 8 and larger:
 1. See section "334200 Stormwater Conveyance."

END OF SECTION 221414

SECTION 221423 - STORM DRAINAGE PIPING SPECIALTIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Cleanouts.

1.2 ACTION SUBMITTALS

A. Product Data:

1. Cleanouts.

1.3 QUALITY ASSURANCE

- A. Provide drainage piping specialties are to bear label, stamp, or other markings of specified testing agency.

PART 2 - PRODUCTS

2.1 CLEANOUTS

A. Plastic Cleanouts:

1. Plastic Cleanouts: For connection of roof leaders.
 - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Canplas Industries Ltd.
 - 2) IPS Corporation
 - 3) Plastic Oddities
 - 4) Sioux Chief Manufacturing Company, Inc.
 - 5) Zurn Industries, LLC
 - b. Size: Same as connected branch.
 - c. Body Material: PVC.
 - d. Closure Plug: PVC.
 - e. Type: Wall, floor.
 - f. Frame and Cover Material and Finish: PVC.
 - g. Frame and Cover Shape: Round.

- h. Riser: Drainage pipe fitting and riser to cleanout of same material as drainage piping.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install cleanouts in aboveground piping and building drain piping in accordance with the following instructions unless otherwise indicated:
 - 1. Use cleanouts the same size as drainage piping.
 - 2. Locate cleanouts at each change in direction of piping greater than 45 degrees.
 - 3. Locate cleanouts at minimum intervals of 50 ft. for piping NPS 6 and smaller and 50 ft. for larger piping.
 - 4. Locate cleanouts at base of each vertical storm piping conductor.
- B. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.
- C. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.
- D. Install wall cleanouts in vertical conductors. Install access door in wall if indicated.
- E. Install through-penetration firestop assemblies for penetrations of fire- and smoke-rated assemblies.
 - 1. Comply with requirements in Section 078413 "Penetration Firestopping."

3.2 CONNECTIONS

- A. Comply with requirements for piping specified in Section 221414 "Storm Drainage Piping." Drawings indicate general arrangement of piping, fittings, and specialties.

3.3 CLEANING

- A. Clean piping specialties during installation and remove dirt and debris as work progresses.

3.4 PROTECTION

- A. Protect piping specialties during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic and construction work.
- B. Place plugs in ends of uncompleted piping at end of each day and when work stops.

The Nader Group, LLC
August 01, 2023

Byram Municipal Complex
Byram, New Jersey

END OF SECTION 221423

SECTION 223300 - ELECTRIC, DOMESTIC-WATER HEATERS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Commercial, electric, storage, domestic-water heaters.
2. Domestic-water heater accessories.

1.2 ACTION SUBMITTALS

A. Product Data:

1. Commercial, electric, storage, domestic-water heaters.

B. Product Data Submittals: For each type of product.

1. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

C. Shop Drawings:

1. Include diagrams for power, signal, and control wiring.

1.3 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Equipment room drawing or BIM model, drawn to scale, on which the items described in this Section are shown and coordinated with all building trades.

B. Product Certificates: For each type of commercial, electric, domestic-water heater.

C. Source quality-control reports.

D. Field quality-control reports.

E. Sample Warranty: For special warranty.

1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For electric, domestic-water heaters to include emergency, operation, and maintenance manuals.

1.5 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of electric, domestic-water heaters that fail in materials or workmanship within specified warranty period.
1. Failures include, but are not limited to, the following:
 - a. Structural failures including storage tank and supports.
 - b. Faulty operation of controls.
 - c. Deterioration of metals, metal finishes, and other materials beyond normal use.
 2. Warranty Periods: From date of Substantial Completion.
 - a. Commercial, Electric, Domestic-Water Booster Heaters:
 - b. Commercial, Electric, Storage, Domestic-Water Heaters:
 - 1) Storage Tank: Five years.
 - 2) Controls and Other Components: Five years.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by an NRTL, and marked for intended location and use.
- B. Selection- Use make and model of water heater indicated on the record plumbing plans or approved equal.

2.2 DOMESTIC-WATER HEATER ACCESSORIES

- A. Domestic-Water Expansion Tanks:
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. A. O. Smith Corporation
 - b. AMTROL, Inc.
 - c. Honeywell International Inc.
 - d. Pentair Aurora
 - e. State Industries
 - f. Taco Comfort Solutions
 2. Source Limitations: Obtain domestic-water expansion tanks from single source from single manufacturer.
 3. Description: Steel pressure-rated tank constructed with welded joints and factory-

- installed, butyl-rubber diaphragm. Include air precharge to minimum system-operating pressure at tank.
4. Construction:
 - a. Tappings: Factory-fabricated steel, welded to tank before testing and labeling. Include ASME B1.20.1 pipe thread.
 - b. Interior Finish: Comply with NSF 61 and NSF 372 barrier materials for potable-water tank linings, including extending finish into and through tank fittings and outlets.
 - c. Air-Charging Valve: Factory installed.
 5. Capacity and Characteristics:
 - a. Working-Pressure Rating: 100 psig.
 - b. Capacity Acceptable: 2 gal. minimum.
 - c. Air Precharge Pressure: 35psi.
- B. Drain Pans: Corrosion-resistant metal with raised edge. Include dimensions not less than base of domestic-water heater, and include drain outlet not less than NPS 3/4 with ASME B1.20.1 pipe threads.
 - C. Piping-Type Heat Traps: Field-fabricated piping arrangement in accordance with ASHRAE 90.2.
 - D. Heat-Trap Fittings: ASHRAE 90.2.
 - E. Pressure-Reducing Valves: ASSE 1003 for water. Set at 25-psig- maximum outlet pressure unless otherwise indicated.
 - F. Combination Temperature-and-Pressure Relief Valves: ASME rated and stamped. Include relieving capacity at least as great as heat input, and include pressure setting less than working-pressure rating of domestic-water heater. Select relief valves with sensing element that extends into storage tank.
 - G. Pressure Relief Valves: ASME rated and stamped. Include pressure setting less than working-pressure rating of domestic-water heater.
 - H. Vacuum Relief Valves: ANSI Z21.22/CSA 4.4.
 - I. Shock Absorbers: ASSE 1010 or PDI-WH 201, Size A water hammer arrester.
- 2.3 SOURCE QUALITY CONTROL
- A. Electric, domestic-water heaters will be considered defective if they do not pass tests and inspections.
 - B. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 DOMESTIC-WATER HEATER INSTALLATION

- A. Install electric, domestic-water heaters level and plumb, in accordance with layout drawings, original design, and referenced standards. Maintain manufacturer's recommended clearances. Arrange units so controls and devices needing service are accessible.
 - 1. Install shutoff valves on domestic-water-supply piping to domestic-water heaters and on domestic-hot-water outlet piping. Comply with requirements for shutoff valves specified in Section 220523.12 "Ball Valves for Plumbing Piping," Section 220523.13 "Butterfly Valves for Plumbing Piping," and Section 220523.15 "Gate Valves for Plumbing Piping."
- B. Install combination temperature-and-pressure relief valves in top portion of storage tanks. Use relief valves with sensing elements that extend into tanks. Extend domestic-water heater relief-valve outlet, with drain piping same as domestic-water piping in continuous downward pitch, and discharge by positive air gap onto closest floor drain.
- C. Install combination temperature-and-pressure relief valves in water piping for electric, domestic-water heaters without storage. Extend domestic-water heater relief-valve outlet, with drain piping same as domestic-water piping in continuous downward pitch, and discharge by positive air gap onto closest floor drain.
- D. Install water-heater drain piping as indirect waste to spill by positive air gap into open drains or over floor drains. Install hose-end drain valves at low points in water piping for electric, domestic-water heaters that do not have tank drains. Comply with requirements for hose-end drain valves specified in Section 221119 "Domestic Water Piping Specialties."
- E. Fill electric, domestic-water heaters with water.
- F. Charge domestic-water expansion tanks with air to required system pressure.
- G. Install dielectric fittings in all locations where piping of dissimilar metals is to be joined. The wetted surface of the dielectric fitting contacted by potable water to contain less than 0.25 percent of lead by weight.

3.2 PIPING CONNECTIONS

- A. Comply with requirements for piping specified in Section 221116 "Domestic Water Piping." Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Where installing piping adjacent to electric, domestic-water heaters, allow space for service and maintenance of water heaters. Arrange piping for easy removal of domestic-water heaters.

3.3 FIELD QUALITY CONTROL

- A. Testing Agency:
 - 1. Owner will engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections with the assistance of a factory-authorized service representative.
- C. Tests and Inspections:
 - 1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Operational Test: After electrical circuitry has been energized, start units to confirm proper operation.
 - 3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- D. Electric, domestic-water heaters will be considered defective if they do not pass tests and inspections.
- E. Prepare test and inspection reports.

END OF SECTION 223300

SECTION 224213.13 - COMMERCIAL WATER CLOSETS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Floor-mounted, bottom-outlet water closets.
2. Toilet seats.

1.2 DEFINITIONS

- A. Standard-Efficiency Flush Volume: 1.28 gal. per flush.

1.3 ACTION SUBMITTALS

A. Product Data:

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for water closets.
2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Provide Water Closet as indicated on design drawings or approved equal (gravity flush) meeting the following standards:

B. Standards:

1. Comply with ASME A112.19.2/CSA B45.1 for water closets.
2. Comply with IAMPO/ANSI Z124.5 for water-closet (toilet) seats.
3. Comply with ICC A117.1 for ADA-compliant water closets.
4. Comply with ASTM A1045 for flexible PVC gaskets used in connection of vitreous china water closets to sanitary drainage systems.
5. Comply with ASME A112.4.3 for plastic fittings used in connection of vitreous china water closets to sanitary drainage systems.

2.2 FLOOR-MOUNTED, BOTTOM-OUTLET WATER CLOSETS

- A. Water Closets - Floor Mounted, Bottom Outlet, Close-Coupled Flushometer Tank

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. American Standard
 - b. Briggs Plumbing Products, Inc
 - c. Kohler Co
 - d. Mansfield Plumbing Products LLC
 - e. Sloan Valve Company
 - f. Zurn Industries, LLC
2. Source Limitations: Obtain water closets from single source from single manufacturer.
3. Bowl:
 - a. Material: Vitreous china.
 - b. Type: Siphon jet.
 - c. Style: Flushometer tank, gravity.
 - d. Height: ADA compliant.
 - e. Rim Contour: Elongated.
 - f. Water Consumption: 1.6 gal. per flush.
 - g. Color: White.
4. Toilet Seat

2.3 TOILET SEATS

A. Toilet Seats: Match manufacturer, color and style of selected WC.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. American Standard
 - b. Church Seats; Bemis Manufacturing Company
 - c. Jones Stephens Corp.
 - d. Kohler Co
 - e. TOTO USA, INC
2. Source Limitations: Obtain toilet seat from single source from single manufacturer.
3. Material: Plastic.
4. Type: Commercial (Heavy duty).
5. Shape: Elongated rim, open front.
6. Hinge: Self-sustaining, check.
7. Hinge Material: Noncorroding metal.
8. Seat Cover: Not required.
9. Color: White.
10. Surface Treatment: Antimicrobial.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for water-supply piping and sanitary drainage and vent piping systems to verify actual locations of piping connections before water-closet installation.
- B. Examine walls and floors for suitable conditions where water closets will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION, GENERAL

A. Water-Closet Installation:

- 1. Install level and plumb.
- 2. Install floor-mounted water closets on bowl-to-drain connecting fitting attachments to piping or building substrate.

B. Support Installation:

- 1. Use carrier supports with waste-fitting assembly and seal.
- 2. Measure support height installation from finished floor, not structural floor.

C. Install toilet seats on water closets.

D. Wall Flange and Escutcheon Installation:

- 1. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations and within cabinets and millwork.
- 2. Install deep-pattern escutcheons if required to conceal protruding fittings.
- 3. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."

E. Joint Sealing:

- 1. Seal joints between water closets and walls and floors using sanitary-type, one-part, mildew-resistant silicone sealant.
- 2. Match sealant color to water-closet color.
- 3. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

3.3 PIPING CONNECTIONS

- A. Connect water closets with water supplies and soil, waste, and vent piping. Use size fittings required to match water closets.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."

- C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."
- D. Where installing piping adjacent to water closets, allow space for service and maintenance.

3.4 ADJUSTING

- A. Operate and adjust water closets and controls. Replace damaged and malfunctioning water closets, fittings, and controls.
- B. Adjust water pressure at flushometer valves to produce proper flow.
- C. Install new batteries in battery-powered, electronic-sensor mechanisms.

3.5 CLEANING AND PROTECTION

- A. Clean water closets and fittings with manufacturers' recommended cleaning methods and materials.
- B. Install protective covering for installed water closets and fittings.
- C. Do not allow use of water closets for temporary facilities unless approved in writing by Owner.

END OF SECTION 224213.13

SECTION 224213.16 - COMMERCIAL URINALS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Wall-hung urinals.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for urinals.
2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

1.3 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For flushometer valves to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 WALL-HUNG URINALS

A. Urinals - Wall Hung, Back Outlet, Washout:, identified on record drawings or approved equal meeting the following:

1. American Standard Washbrook Top Spud Washout Urinal 0.5 GPF, Model #6590.001 or Approved Equal
2. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Advanced Modern Technologies Corporation - AMTC
 - b. American Standard
 - c. Briggs Plumbing Products, Inc
 - d. Gerber Plumbing Fixtures LLC.
 - e. Kohler Co
 - f. Mansfield Plumbing Products LLC
 - g. TOTO USA, INC
 - h. Zurn Industries, LLC

3. Fixture:
 - a. Standards: ASME A112.19.2/CSA B45.1 and ASME A112.19.5/CSA B45.15.
 - b. Material: Vitreous china.
 - c. Type: Washout with extended shields.
 - d. Strainer or Trapway: Manufacturer's standard strainer with integral trap.
 - e. Water Consumption: 0.5 gpf.
 - f. Spud Size and Location: NPS 3/4, top.
 - g. Outlet Size and Location: NPS 2, back.
 - h. Color: White.
4. Flushometer Valve: As provided by manufacturer..
5. Waste Fitting:
 - a. Standard: ASME A112.18.2/CSA B125.2 for coupling.
 - b. Size: NPS 2.2"
6. Urinal Mounting Height: Standard.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before urinal installation.
- B. Examine walls and floors for suitable conditions where urinals will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Urinal Installation:
 1. Install urinals level and plumb according to rough-in drawings.
 2. Install wall-hung, back-outlet urinals onto waste fitting seals and attached to supports.
 3. Install wall-hung, bottom-outlet urinals with tubular waste piping attached to supports.
 4. Install trap-seal liquid in waterless urinals.
- B. Support Installation:
 1. Install supports, affixed to building substrate, for wall-hung urinals.
 2. Use off-floor carriers with waste fitting and seal for back-outlet urinals.
 3. Use carriers without waste fitting for urinals with tubular waste piping.
 4. Use chair-type carrier supports with rectangular steel uprights for accessible urinals.

C. Flushometer-Valve Installation:

1. Install flushometer-valve water-supply fitting on each supply to each urinal.
2. Attach supply piping to supports or substrate within pipe spaces behind fixtures.
3. Install lever-handle flushometer valves for accessible urinals with handle mounted on open side of compartment.

D. Wall Flange and Escutcheon Installation:

1. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations.
2. Install deep-pattern escutcheons if required to conceal protruding fittings.
3. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."

E. Joint Sealing:

1. Seal joints between urinals and walls and floors using sanitary-type, one-part, mildew-resistant silicone sealant.
2. Match sealant color to urinal color.
3. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

3.3 PIPING CONNECTIONS

- A. Connect urinals with water supplies and soil, waste, and vent piping. Use size fittings required to match urinals.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."
- C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."
- D. Where installing piping adjacent to urinals, allow space for service and maintenance.

3.4 ADJUSTING

- A. Operate and adjust urinals and controls. Replace damaged and malfunctioning urinals, fittings, and controls.
- B. Adjust water pressure at flushometer valves to produce proper flow.

3.5 CLEANING AND PROTECTION

- A. Clean urinals and fittings with manufacturers' recommended cleaning methods and materials.
- B. Install protective covering for installed urinals and fittings.

- C. Do not allow use of urinals for temporary facilities unless approved in writing by Owner.

END OF SECTION 224213.16

SECTION 224216.13 - COMMERCIAL LAVATORIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Vitreous-china, wall-mounted lavatories.
2. Precast GFRC, wall-mounted lavatories.
3. Manually operated lavatory faucets.
4. Supply fittings.
5. Waste fittings.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for lavatories.
2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

1.3 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For lavatories and faucets to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 VITREOUS-CHINA, WALL-MOUNTED LAVATORIES

A. Lavatory - Wheelchair, Rectangular, Vitreous China, Wall Mounted Insert drawing designation:

1. Provide American Standard Barrier Free Wall Hung 'Lucerne' Lavatory or Approved Equal as indicated on the record drawings.
2. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. American Standard
 - b. Kohler Co
 - c. Mansfield Plumbing Products LLC
 - d. Peerless Pottery Sales, Inc.

- e. Sloan Valve Company
- f. Zurn Industries, LLC

3. Fixture:

- a. Standard: ASME A112.19.2/CSA B45.1.
- b. Type: Slab or wheelchair.
- c. Nominal Size: Rectangular, 27 by 20 inches.
- d. Faucet-Hole Punching: Three holes, 4-inch centers.
- e. Faucet-Hole Location: Top.
- f. Color: White.
- g. Mounting: For concealed-arm carrier.

- 4. Faucet: as designated below for barrier free installation.
- 5. Lavatory Mounting Height: Handicapped/elderly in accordance with ICC A117.1.

2.2 PRECAST GFRC, WALL-MOUNTED, SINGLE-BASIN, MULTI-STATION LAVATORY

A. Lavatory - Precast GFRC, Two-Station, Wall-Mounted, Rectangular Countertop Deck with Single Integral Ramp Basin Insert drawing designation:

- 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Trueform Concrete, LLC
- 2. Fixture:
 - a. Standard: CSA B45.8/IAPMO Z403 and ICC A117.1.
 - b. Type: Straight front and side aprons with straight back.
 - c. Overall Countertop Size: 60 by 21 by 5 inches.
 - d. Basin I.D.: 50 by 12 by 5 inches.
 - e. Faucet-Hole Punching (per Station): Three holes, 4-inch centers.
 - f. Faucet-Hole Location: Top.
 - g. Drain Type: Slot drain.
 - h. Color: White linen.
 - i. Mounting Material: Concrete wall brackets.
- 3. Faucet: as designated below for standard height sink.
- 4. Waste Fittings:
 - a. Standard: ASME A112.18.2/CSA B125.2.
 - b. Type: 1-1/2-inch slip joint connection.
 - c. Finish: Polished chrome.
- 5. Support: Manufacturer's standard product.
- 6. Lavatory Mounting Height: Standard.

2.3 MANUALLY OPERATED LAVATORY FAUCETS

A. Lavatory faucets intended to convey or dispense water for human consumption are to comply with the U.S. Safe Drinking Water Act (SDWA), with requirements of the Authority Having Jurisdiction (AHJ), and with NSF 61/NSF 372, or be certified in compliance with NSF 61/NSF 372 by an American National Standards Institute (ANSI) accredited third-party certification body, that the weighted average lead content at wetted surfaces is less than or equal to 0.25 percent.

B. Lavatory Faucets - Manual Type:For Barrier Free Lavatory Two-Handle Mixing, Commercial, P-200C:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. American Standard
- b. Delta Faucet Company
- c. Elkay
- d. Kohler Co
- e. Zurn Industries, LLC

2. Standard: ASME A112.18.1/CSA B125.1.

3. General: Include hot- and cold-water indicators; coordinate faucet inlets with supplies and fixture hole punchings; coordinate outlet with spout and fixture receptor.

4. Body Type: Widespread.

5. Body Material: Commercial, solid-brass, or die-cast housing with brazed copper and brass waterway.

6. Finish: Polished chrome plate.

7. Maximum Flow Rate: 0.5 gpm.

8. Maximum Flow: 0.25 gal. per metering cycle.

9. Mounting Type: Deck, exposed.

10. Valve Handle(s): Elbow, 6 inches.

11. Spout: Rigid, gooseneck type.

12. Spout Outlet: Aerator.

13. Operation: Compression, manual.

14. Drain: Not part of faucet.

C. Lavatory Faucets - Manual Type:For standard height Lavatory Single Handle Mixing, Commercial,

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. American Standard
- b. Delta Faucet Company
- c. Elkay
- d. Kohler Co
- e. Zurn Industries, LLC

2. Standard: ASME A112.18.1/CSA B125.1.
3. General: Include hot- and cold-water indicators; coordinate faucet inlets with supplies and fixture hole punchings; coordinate outlet with spout and fixture receptor.
4. Body Type: Widespread.
5. Body Material: Commercial, solid-brass, or die-cast housing with brazed copper and brass waterway.
6. Finish: Polished chrome plate.
7. Maximum Flow Rate: 0.5 gpm.
8. Maximum Flow: 0.25 gal. per metering cycle.
9. Mounting Type: Deck, exposed.
10. Valve Handle(s): Lever.
11. Spout: Rigid, gooseneck type.
12. Spout Outlet: Aerator.
13. Operation: Compression, manual.
14. Drain: Not part of faucet.

2.4 SUPPLY FITTINGS

- A. NSF Standard: Comply with NSF 61 and NSF 372 for supply-fitting materials that will be in contact with potable water.
- B. Standard: ASME A112.18.1/CSA B125.1.
- C. Supply Piping: Chrome-plated-brass pipe or chrome-plated copper tube matching water-supply piping size. Include chrome-plated-brass or stainless steel wall flange.
- D. Supply Stops: Chrome-plated-brass, one-quarter-turn, ball-type or compression valve with inlet connection matching supply piping.
- E. Operation: Wheel handle.
- F. Risers:
 1. NPS 3/8.
 2. Chrome-plated, rigid-copper-pipe and brass straight or offset tailpieces riser.

2.5 WASTE FITTINGS

- A. Standard: ASME A112.18.2/CSA B125.2.
- B. Drain: Grid type with NPS 1-1/4 offset and straight tailpiece.
- C. Trap:
 1. Size: NPS 1-1/2 by NPS 1-1/4.
 2. Material:
 - a. Chrome-plated, trap ; and chrome-plated, brass or steel wall flange.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before lavatory installation.
- B. Examine counters and walls for suitable conditions where lavatories will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install lavatories level and plumb in accordance with roughing-in drawings.
- B. Install supports, affixed to building substrate, for wall-mounted lavatories.
- C. Install accessible wall-mounted lavatories at handicapped/elderly mounting height for people with disabilities or the elderly, in accordance with ICC A117.1.
- D. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons if required to conceal protruding fittings. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."
- E. Seal joints between lavatories, counters, and walls using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color. Comply with sealant requirements specified in Section 079200 "Joint Sealants."
- F. Install protective shielding pipe covers and enclosures on exposed supplies and waste piping of accessible lavatories. Comply with requirements in Section 220719 "Plumbing Piping Insulation."

3.3 PIPING CONNECTIONS

- A. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."
- C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

3.4 ADJUSTING

- A. Operate and adjust lavatories and controls. Replace damaged and malfunctioning lavatories, fittings, and controls.

- B. Install new batteries in battery-powered, electronic-sensor mechanisms.

3.5 CLEANING AND PROTECTION

- A. After completing installation of lavatories, inspect and repair damaged finishes.
- B. Clean lavatories, faucets, and other fittings with manufacturers' recommended cleaning methods and materials.
- C. Provide protective covering for installed lavatories and fittings.
- D. Do not allow use of lavatories for temporary facilities unless approved in writing by Owner.

END OF SECTION 224216.13

SECTION 224216.16 - COMMERCIAL SINKS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Kitchen and Utility Sinks
2. Faucets
3. Supply fittings.
4. Waste fittings.
5. Grout.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for sinks.
2. Include rated capacities, operating characteristics and furnished specialties and accessories.

1.3 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Counter cutout templates for mounting of counter-mounted sinks.

PART 2 - PRODUCTS

2.1 SINKS:

- A. Kitchen-As specified on drawings or approved equal
- B. Janitor- As specified on drawings or approved equal

2.2 FAUCETS:

- A. For Kitchen Sink- As specified on drawings or approved equal
- B. For Janitor Sink- As specified on drawings or approved equal

2.3 SUPPLY FITTINGS

- A. NSF Standard: Comply with NSF 61 and NSF 372 for supply-fitting materials that will be in contact with potable water.
- B. Standard: ASME A112.18.1/CSA B125.1.
- C. Supply Piping: Chrome-plated brass pipe or chrome-plated copper tube matching water-supply piping size. Include chrome-plated brass or stainless steel wall flange.
- D. Supply Stops: Chrome-plated brass, one-quarter-turn, ball-type or compression valve with inlet connection matching supply piping.
- E. Operation: Wheel handle.
- F. Risers:
 - 1. NPS 3/8. Kitchen, 1/2" NPS Janitor
 - 2. Chrome-plated, rigid-copper pipe.

2.4 WASTE FITTINGS

- A. Standard: ASME A112.18.2/CSA B125.2.
- B. Drain: Grid type with NPS 1-1/2 offset and straight tailpiece.(Kitchen)
- C. Drain: Grid type with NPS 2" (Janitor)
- D. Trap:
 - 1. Size: NPS 1-1/2. Kitchen; 2" Janitor
 - 2. Material:
 - a. Chrome-plated, p-trap; and chrome-plated brass or steel wall flange.

2.5 GROUT

- A. Standard: ASTM C1107/C1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- B. Characteristics: Nonshrink; recommended for interior and exterior applications.
- C. Design Mix: 5000 psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for water-supply piping and sanitary drainage and vent piping systems to verify actual locations of piping connections before sink installation.
- B. Examine walls, floors, and counters for suitable conditions where sinks will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install sinks level and plumb in accordance with rough-in drawings.
- B. Install supports, affixed to building substrate, for wall-hung sinks.
- C. Install wall-mounted sinks at accessible mounting height in accordance with ICC A117.1.
- D. Set floor-mounted sinks in leveling bed of cement grout.
- E. Install water-supply piping with stop on each supply to each sink faucet.
 - 1. Exception: Use ball or gate valves if supply stops are not specified with sink. Comply with valve requirements specified in Section 220523.12 "Ball Valves for Plumbing Piping" and Section 220523.15 "Gate Valves for Plumbing Piping."
 - 2. Install stops in locations where they can be easily reached for operation.
- F. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons if required to conceal protruding fittings. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."
- G. Seal joints between sinks and counters, floors, and walls using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color. Comply with sealant requirements specified in Section 079200 "Joint Sealants."
- H. Install protective shielding pipe covers and enclosures on exposed supplies and waste piping of accessible sinks. Comply with requirements in Section 220719 "Plumbing Piping Insulation."

3.3 PIPING CONNECTIONS

- A. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water

Piping."

- C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

3.4 ADJUSTING

- A. Operate and adjust sinks and controls. Replace damaged and malfunctioning sinks, fittings, and controls.

3.5 CLEANING AND PROTECTION

- A. After completing installation of sinks, inspect and repair damaged finishes.
- B. Clean sinks, faucets, and other fittings with manufacturers' recommended cleaning methods and materials.
- C. Provide protective covering for installed sinks and fittings.
- D. Do not allow use of sinks for temporary facilities unless approved in writing by Owner.

END OF SECTION 224216.16

SECTION 224223 - COMMERCIAL SHOWERS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Shower heads and shower valves.
 - 2. Grout.

1.2 DEFINITIONS

- A. FRP: Fiberglass-reinforced plastic.
- B. PMMA: Polymethyl methacrylate; also known as "acrylic."

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for showers.
 - 2. Include rated capacities, operating characteristics, and furnished specialties and accessories.
- B. Sustainable Design Submittals:
 - 1. Plumbing Fixtures: Provide the following:
 - a. Manufacturer cut sheet indicating water consumption.
 - b. WaterSense certification for residential fixtures, commercial water closets, commercial urinals, and commercial showers.

1.4 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For shower valves to include in maintenance manuals.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Shower valves intended to convey or dispense water for human consumption are to comply with the U.S. Safe Drinking Water Act (SDWA), with requirements of the

Authority Having Jurisdiction (AHJ), and with NSF 61 and NSF 372, or be certified in compliance with NSF 61 and NSF 372 by an ANSI-accredited third-party certification body, in that the weighted average lead content at wetted surfaces is less than or equal to 0.25 percent.

2.2 SHOWER HEADS AND SHOWER VALVES

- A. Shower Head with Single-Handle, Pressure-Balanced Mixing Valve: as indicated on record drawings or approved equal.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. American Standard
 - b. Kohler Co
 - c. Moen Incorporated
 - d. POWERS; A WATTS Brand
 - e. Speakman Company
 - f. Symmons Industries, Inc
 - g. Zurn Industries, LLC
 2. Source Limitations: Obtain shower heads and shower valves from single source from single manufacturer.
 3. Description: Single-handle, accessible, pressure-balance mixing valve with hot-and cold-water indicators; check stops; and shower head.
 4. Shower Valve:
 - a. Standards: ASME A112.18.1/CSA B125.1 and ASSE 1016/ASME A112.1016/CSA B125.16.
 - b. Body Material: Solid brass.
 - c. Finish: Polished chrome plate.
 - d. Mounting: Concealed.
 - e. Operation: Single-handle, twist or rotate control.
 - f. Antiscald Device: Integral with mixing valve.
 - g. Check Stops: Check-valve type, integral with or attached to body; on hot-and cold-water supply connections.
 5. Supply Connections: NPS 1/2.
 6. Shower Head:
 - a. Standard: ASME A112.18.1/CSA B125.1.
 - b. Type: Ball joint and head integral with mounting flange.
 - c. EPA WaterSense: Required.
 - d. Shower Head Maximum Flow Rate: 2.0 gpm.
 - e. Shower Head Material: Metallic with chrome-plated finish.
 - f. Spray Pattern: Adjustable.
 - g. Integral Volume Control: Not required.
 - h. Temperature Indicator: Not required.

2.3 GROUT

- A. Standard: ASTM C1107/C1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- B. Characteristics: Nonshrink; recommended for interior and exterior applications.
- C. Design Mix: 5000 psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine rough-in of water-supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before shower installation.
- B. Examine walls and floors for suitable conditions where showers will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Assemble shower components according to manufacturers' written instructions.
- B. Install showers level and plumb.
- C. Install ball valves in water-supply piping to the shower if supply stops are specified with the shower valve. Comply with valve requirements specified in Section 220523.12 "Ball Valves for Plumbing Piping" Install valves in locations that are accessible for ease of operation.
- D. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons if required to conceal protruding fittings. Comply with escutcheons requirements specified in Section 220518 "Escutcheons for Plumbing Piping."
- E. Seal joints between showers and floors and walls using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

3.3 PIPING CONNECTIONS

- A. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water

Piping."

- C. Comply with traps and soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

3.4 ADJUSTING

- A. Operate and adjust showers and controls. Replace damaged and malfunctioning showers, fittings, and controls.
- B. Adjust water pressure at shower valves to produce proper flow.

3.5 CLEANING AND PROTECTION

- A. After completing installation of showers, inspect and repair damaged finishes.
- B. Clean showers, shower valves, and other fittings with manufacturers' recommended cleaning methods and materials.
- C. Provide protective covering for installed fixtures and fittings.
- D. Do not allow use of showers for temporary facilities unless approved in writing by Owner.

END OF SECTION 224223

SECTION 224716 - PRESSURE WATER COOLERS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Bottle filling stations.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of pressure water cooler and bottle filling station.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

B. Shop Drawings:

1. Include diagrams for power wiring.

1.3 CLOSEOUT SUBMITTALS

A. Maintenance Data: For bottle filling stations to include in maintenance manuals.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Standards:

1. Pressure water coolers and bottle filling stations intended to convey or dispense water for human consumption are to comply with the U.S. Safe Drinking Water Act (SDWA), requirements of the Authority Having Jurisdiction (AHJ), and with NSF 61 or NSF 372, or be certified in compliance with NSF 61 or NSF 372 by an ANSI-accredited third-party certification body, that the weighted average lead content at wetted surfaces is less than or equal to 0.25 percent.
2. Comply with ASHRAE 34 for water coolers. Provide HFC 134a (tetrafluoroethane) refrigerant unless otherwise indicated.
3. Comply with UL 399.
4. Comply with ASME A112.19.3/CSA B45.4.
5. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and

- application.
6. Comply with NSF 42 and NSF 53 for water filters for water coolers and bottle filling stations.
 7. Comply with ICC A117.1 for accessible water coolers and bottle filling stations.

2.2 BOTTLE FILLING STATION

- A. Bottle Filling Station - Recessed, Wall-Mounted, Stainless Steel: as shown on record drawings or approved equal
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Elkay
 - b. Halsey Taylor
 - c. Oasis International
 2. Source Limitations: Obtain recessed, wall-mounted, stainless steel, bottle filling stations from single source from single manufacturer.
 3. Bottle Filler: Push button activation, with, 20-second, automatic shutoff timer. Fill rate 0.5 to 1.5 gpm.
 4. Drain: Grid with NPS 1-1/4 tailpiece.
 5. Supply: NPS 3/8 with shutoff valve.
 6. Waste Fitting: ASME A112.18.2/CSA B125.2, NPS 1-1/4 brass P-trap.
 7. Filter: One or more water filters with capacity sized for unit peak flow rate.
 8. Cooling System: Electric, with hermetically sealed compressor, cooling coil, air-cooled condensing unit, corrosion-resistant tubing, refrigerant, corrosion-resistant-metal storage tank, and adjustable thermostat.
 - a. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 9. Capacities and Characteristics:
 - a. Cooled Water: 8 gph.
 - b. Ambient-Air Temperature: 90 deg F.
 - c. Inlet-Water Temperature: 80 deg F.
 - d. Cooled-Water Temperature: 50 deg F.
 - e. Ventilation Grille: Stainless steel.
 10. Support: Provide manufacturer's support frame attached to substrate.
 11. Bottle Filling Station Mounting Height: Standard.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for water-supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before fixture installation.
- B. Examine walls and floors for suitable conditions where fixtures will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install fixtures level and plumb according to roughing-in drawings. For fixtures indicated for children, install at height required by authorities having jurisdiction.
- B. Set freestanding, pressure water coolers on floor.
- C. Install off-the-floor carrier supports, affixed to building substrate, for wall-mounted fixtures.
- D. Install mounting frames, affixed to building construction, and attach recessed, pressure water coolers, and bottle filling stations to mounting frames.
- E. Install water-supply piping with shutoff valve on supply to each fixture to be connected to domestic-water distribution piping. Use ball valve. Install valves in locations where they can be easily reached for operation. Valves are specified in Section 220523.12 "Ball Valves for Plumbing Piping"
- F. Install trap and waste piping on drain outlet of each fixture to be connected to sanitary drainage system.
- G. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons where required to conceal protruding fittings. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."
- H. Seal joints between fixtures and walls using sanitary-type, one-part, mildew-resistant, silicone sealant. Match sealant color to fixture color. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

3.3 PIPING CONNECTIONS

- A. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."

- C. Install ball shutoff valve on water supply to each fixture. Install valve upstream from filter for water cooler. Comply with valve requirements specified in Section 220523.12 "Ball Valves for Plumbing Piping"
- D. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

3.4 ELECTRICAL CONNECTIONS

- A. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- B. Install electrical devices furnished by manufacturer, but not factory mounted, according to NFPA 70 and NECA 1.

3.5 ADJUSTING

- A. Adjust fixture flow regulators for proper flow and stream height.
- B. Adjust pressure water-cooler temperature settings.

3.6 CLEANING

- A. After installing fixture, inspect unit. Remove paint splatters and other spots, dirt, and debris. Repair damaged finish to match original finish.
- B. Clean fixtures, on completion of installation, according to manufacturer's written instructions.
- C. Provide protective covering for installed fixtures.
- D. Do not allow use of fixtures for temporary facilities unless approved in writing by Owner.

END OF SECTION 224716

230500 - HVAC WORK SPECIFICATIONS

1. GENERAL

The Seismic bracing and lateral restraints requirements for HVAC equipment, Piping and Ducts are required for the Byram Police Building and not for the Byram Admin. Building.

- A. All applicable codes, laws and regulations governing or relating to any portion of this work are hereby incorporated into and made part of these specifications, and their provisions shall be carried out by the contractor who shall inform the owner, prior to submitting a proposal, of any work or material which violates any of the above laws and regulations. Any work done by the contractor causing such violation shall be corrected by the contractor at their own cost.
- B. Investigate each space through which equipment must be moved. Where necessary, equipment shall be shipped from the manufacture in sections of a size suitable for moving through available restrictive spaces. Ascertain from the building owner and tenant at what times of the day equipment may be moved through all areas.
- C. Drawings are diagrammatic and indicate general arrangement of systems and work. Piping and or duct routing is shown diagrammatically and does not show all offsets, drops and rises of runs. The contractor shall allow in his/her price for routing of piping and ducts to avoid obstructions. Coordination with existing services, including those of other trades, is required. Maintain headroom and space conditions.
- D. Support all ductwork and piping from building structure and/or framing in an approved manner. Where overhead construction does not permit fastening or supports for equipment, furnish additional framing. Inserts shall be steel, slotted type and factory painted. Single rod shall be similar to grinnell fig. 281. Multi-rod shall be similar to fee & mason series 9000 with end caps and closure strips. Maximum loading including pipes, ductwork contents and covering shall not exceed 75% of rated insert capability. When supporting from building use beam clamps in approved manner. Provide seismic restraints as required by code.
- E. Install work as to be readily accessible for operation, maintenance and repair. Minor deviations from the drawings may be made to accomplish this, but changes, which involve extra cost, shall not be made without our or owner approval.
- F. The contractor shall keep all equipment and materials and all parts of the building, exterior spaces and adjacent streets, sidewalks and pavements, free from material and debris resulting from the execution of this work. Excess materials will not be permitted to accumulate either on the interior or the exterior.
- G. Seal opening through partitions, walls and floors with mineral wool or other noncombustible material. All penetrations through new and existing rated fire and smoke partitions and/or floors shall be completely sealed using materials and methods described in subsequent "fire stopping" specifications sections.

- H. Provide all necessary flashing and counterflashing to maintain the waterproofing integrity of the building as required by the installation or removal of piping, ductwork and equipment. Provide equipment curbs as required and positively attach the equipment to the structure below.
- I. The work in the building shall be done when and as directed, in a manner satisfactory to the owner. The work shall be performed as to cause the least possible inconvenience and disturbance to the present occupants.
- J. The contractor's proposal for all work shall be predicated on the performance of the work during regular working hours. When so directed, however, the contractor shall install work during overtime hours and the additional cost to be charged therefore shall be only the "premium" portion of the wages paid.
- K. Unless otherwise specifically noted or specified, include all cutting and patching of existing floors, walls, partitions and other materials in the existing building. The contractor shall restore these areas to original condition.
- L. Removable access tile and/or access door are required in ceilings, shafts and walls for all volume and fire dampers, automatic dampers and all other mechanical equipment and devices. Hvac contractor is responsible to provide appropriately sized/rated access doors with locations coordinated with all trades and the general contractor for overall installation coordination. In order to clearly identify the location and purpose of the access door, the hvac contractor shall provide the following access door identification information: provide buttons, tabs, and markers to identify location of concealed valves, dampers and equipment.
- M. All material and equipment shall be new unless otherwise noted and shall be in accordance with building standards.
- N. Submission of a proposal shall be construed as evidence that a careful examination of all of the plans applicable for the project and not just the hvac plans and is familiar with any proposed conditions that will need to be coordinated in the field. For existing buildings: the portions of the existing building, equipment, etc., which affect this work, and the access to such spaces, has been made and that the contractor is familiar with existing conditions and difficulties that will affect the execution of the work. The contractor is responsible to indicate any discrepancies between the contract drawings and actual field conditions prior to submittal of bid. Submission of a proposal will be construed as evidence that the contractor has thoroughly reviewed all of the documentation associated with the project and if an existing building reviewed all of the existing conditions. Later claims shall not be made for labor, equipment or materials required because of difficulties encountered which could have been foreseen during such an examination and review. The on-site inspection shall verify existing equipment, piping and ductwork (sizes, clearances, etc.) And conditions.
- O. Insurance: in accordance with building requirements and shall include a hold harmless clause for owner and engineer.

- P. The final acceptance shall be made after the contractor has adjusted his equipment, tested and balanced the various systems, demonstrated that it fulfills the requirements of the drawings and specifications and has furnished all the required certificates of inspection and approval.
- Q. Specifications are of simplified form and include incomplete sentences. Words or phrases such as "the contractor shall," "shall be," "furnish," "provide," "a," "the," and "all" have been omitted for brevity.
- R. Definitions:
1. "provide": to supply, install and connect up complete and ready for safe and regular operation the particular work referred to unless specifically otherwise noted.
 2. "install": to erect, mount and connect complete with related accessories.
 3. "furnish" or "supply": to purchase, procure, acquire and deliver complete with related accessories.
 4. "work": labor, materials, equipment, apparatus, controls, accessories and other items required for proper and complete installation.
 5. "concealed": embedded in masonry or other construction, installed in furred spaces, within double partitions or hung ceilings, in trenches, in crawl spaces, or in enclosures.
 6. "exposed": not installed underground or "concealed" as defined above.
 7. "similar" or "equal": equal in materials, weight, size, design and efficiency of specified product.

2. SCOPE OF WORK:

- A. The scope of work shall consist of providing labor, materials, equipment, services and fees necessary for complete and safe installation in conformity with the applicable mechanical codes and all other industry, state, national and local codes and authorities having jurisdiction, as indicated on the drawings and herein specified.
- B. All drawings, plans, details, specifications and specification addenda are made part of this contract and shall apply to all work under the contract unless otherwise amended, modified, supplemented or specified herein.
- C. The contractor shall furnish a written guarantee to replace or repair promptly and assume responsibility for all expenses incurred for any workmanship and equipment in which defects develop within one year from the dated of final certificate for payment and/or from date of actual use of equipment or

occupancy of spaces by the owner included under the various parts of the work, whichever date is earlier. This work shall be done as directed by the owner. This guarantee shall also provide that where defects occur, the contractor shall assume responsibility for all expenses incurred in repairing and replacing work of other trades affected by defects, repairs or replacements in equipment supplied by the contractor.

- D. The contractor shall give necessary notice, file drawings and specifications with all departments having jurisdiction, obtain permits or licenses necessary to carry out this work and pay all fees therefore. The contractor shall arrange for inspection and tests of any or all parts of the work if so required by authorities for, and furnish to the owner before billing, all certificates necessary as evidence the work installed conforms with all regulations where they apply to this work.

3. SHOP DRAWINGS:

- A. Prior to the installation of any work and procurement of equipment, the contractor shall provide complete sets of coordinated shop drawings of all new and existing equipment, indicating capacity, dimensions and sequence of operation for written approval by the architect and engineer.
- B. The contractor shall prepare full coordinated composite drawings for the mechanical, electrical and fire protection trades. The contractor shall overlay each trade's work (in separate colors) on a reproducible set of sheet metal drawings. All conflicts and potential conflicts shall be clearly identified on the sheet metal drawings. This shall include but not be limited to conflicts with lights, equipment, piping, ductwork and supports of other trades, as well as conflicts with architectural and structural walls, columns, ceilings and structural beams.
- C. Indicate on each shop drawings submitted:
 - 1. Project name and location
 - 2. Name of architect and engineer
 - 3. Item identification
 - 4. Approval stamp of the prime contractor
- D. Submissions:
 - 1. Submissions 11 in x 17 in or smaller. If the submission is a catalog cut, then the contractor shall submit one original and two copies. Otherwise, he shall submit three copies. The architect will forward the original and one copy (two copies when no original is received) to the engineer. All catalog cuts shall be complete.
 - 2. Submissions larger than 11 in x 17 in. Submit two prints to the architect. The architect will forward one print to the engineer.

4. Submit shop drawings for the following

A. Submit shop drawings for the following:

1. Ductwork layout and sheet metal designs.
2. Air outlets.
3. Air balance report.
4. Ac units and fans.
5. Piping layout.
6. Insulation
7. Vibration isolation.
8. Motorized and non-motorized dampers
9. Ashrae 90.1 required completion documents but as a minimum:
 - i. Drawings. Construction documents shall require that, within 90 days after the date of system acceptance, record drawings of the actual installation be provided to the building owner or the designated representative of the building owner. Record drawings shall include, as a minimum, the location and performance data on each piece of equipment; general configuration of the duct and pipe distribution system, including sizes; and the terminal air or water design flow rates.
 - ii. Manuals. Construction documents shall require that an operating manual and a maintenance manual be provided to the building owner or the designated representative of the building owner within 90 days after the date of system acceptance. These manuals shall be in accordance with industry-accepted standards (see informative appendix e) and shall include, at a minimum, the following:
 1. Submittal data stating equipment size and selected options for each piece of equipment requiring maintenance.
 2. Operation manuals and maintenance manuals for each piece of equipment and system requiring maintenance, except equipment not furnished as part of the project. Required routine maintenance actions shall be clearly identified.
 3. Names and addresses of at least one service agency.

4. Hvac controls system maintenance and calibration information, including wiring diagrams, schematics, and control sequence descriptions. Desired or field-determined setpoints shall be permanently recorded on control drawings at control devices or, for digital control systems, in programming comments.
5. Complete narrative of how each system is intended to operate, including suggested setpoints.

B. Shop drawings

1. Prepare and submit detailed shop drawings for piping work and other distribution services, including locations and sizes of all openings in floor walls and roofs
2. The work described in any shop drawing submission shall be carefully checked for all clearances (including those required for maintenance and servicing), field conditions, maintenance of architectural conditions and proper coordination with all trades on the job.
3. Each submitted shop drawing to include a certification that all related job conditions have been checked and that no conflict exists.
4. All drawings to be submitted sufficiently in advance of field requirements to allow ample time for checking. All submittals to be complete and contain all required and detailed information. Shop drawings with multiple parts shall be submitted as a package.
5. If submittals differ from the contract document requirements, make specific mention of such difference in a letter of transmittal, with request for substitution, together with reasons for same.
6. Review of any submitted data or shop drawings for material, equipment apparatus, devices, arrangement and layout shall not relieve contractor from responsibility of furnishing same of proper dimensions and weight, capacities, sizes, quantity, quality and installation details to efficiently perform the requirements and intent of the work. Such review shall not relieve the contractor from responsibility for errors, omissions or inadequacies of any sort on submitted data or shop drawings.
7. Each shop drawing to contain job title contractor and subcontractor names and phone numbers, reference to the applicable design drawing or specification article, date and scale.
8. Within 15 days after award of contract, submit for review, a list of all material and equipment manufacturers whose products are proposed, as well as names of all subcontractors whom this trade proposes to employ.

C. Record drawings

1. The contractor shall maintain on a daily basis at the project site a complete set of "record drawings", reflecting an accurate dimensional record of all work. The "record drawings" shall also consist of a set of prints of the final "signed off" contractor's "coordination drawings" prepared by the subcontractors. In addition, the "record drawings shall be marked to show the precise location of concealed work and equipment, including concealed or embedded piping and valves and all changes and deviations in the mechanical work from that shown on the contract documents. This requirement shall not be construed as authorization for the contractor to make changes in the layout or work without written definite instructions from the architect or engineer. The daily "record drawings" shall consist of a set of prints of the contract drawings for this division with the engineer's seal and engineer's firm name removed or blacked out. Prior to commencing work, the contractor shall purchase from the architect or engineer a set of prints to be used for the daily "record drawings".
2. Record dimensions shall clearly and accurately delineate the work as installed; locations shall be suitably identified by at least two dimensions to permanent structures.
3. Prior to final acceptance of the work of this division, the contractor shall submit properly certified "record drawings" to the architect and engineer for review and shall make changes, corrections, or additions as the architect may require to the "record drawings". After the architect and engineer review, the "record drawings" shall be delivered to the owner.
4. The HVAC contractor shall tag/label all equipment and system components and submit as-built drawings locating all access doors and provide a detailed list of all system components for which the access door has been provided. This drawing shall serve as a "road map" for the owner to perform future maintenance.

END OF SECTION

SECTION 230513 - COMMON MOTOR REQUIREMENTS FOR HVAC EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes general requirements for single-phase and polyphase, general-purpose, horizontal, small, and medium, squirrel-cage induction motors for use on alternating-current power systems up to 600 V and installed at equipment manufacturer's factory or shipped separately by equipment manufacturer for field installation.

1.2 COORDINATION

- A. Coordinate features of motors, installed units, and accessory devices to be compatible with the following:
 - 1. Motor controllers.
 - 2. Torque, speed, and horsepower requirements of the load.
 - 3. Ratings and characteristics of supply circuit and required control sequence.
 - 4. Ambient and environmental conditions of installation location.

PART 2 - PRODUCTS

2.1 GENERAL MOTOR REQUIREMENTS

- A. Comply with NEMA MG 1 unless otherwise indicated.
- B. Comply with IEEE 841 for severe-duty motors.

2.2 MOTOR CHARACTERISTICS

- A. Duty: Continuous duty at ambient temperature of 40 deg C and at altitude of 3300 feet above sea level.
- B. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.

2.3 POLYPHASE MOTORS

- A. Description: NEMA MG 1, Design B, medium induction motor.

- B. Efficiency: Premium efficient, as defined in NEMA MG 1.
- C. Service Factor: 1.15.
- D. Multispeed Motors:
 - 1. Variable torque.
 - a. For motors with 2:1 speed ratio, consequent pole, single winding.
 - b. For motors with other than 2:1 speed ratio, separate winding for each speed.
 - 2. Separate winding for each speed.
- E. Rotor: Random-wound, squirrel cage.
- F. Bearings: Re-greaseable, shielded, antifriction ball bearings suitable for radial and thrust loading.
- G. Temperature Rise: Match insulation rating.
- H. Insulation: Class F.
- I. Code Letter Designation:
 - 1. Motors 15 HP and Larger: NEMA starting Code F or Code G.
 - 2. Motors Smaller Than 15 HP: Manufacturer's standard starting characteristic.
- J. Enclosure Material: Cast iron for motor frame sizes 324T and larger; rolled steel for motor frame sizes smaller than 324T.

2.4 ADDITIONAL REQUIREMENTS FOR POLYPHASE MOTORS

- A. Motors Used with Reduced-Voltage and Multispeed Controllers: Match wiring connection requirements for controller with required motor leads. Provide terminals in motor terminal box, suited to control method.
- B. Motors Used with Variable-Frequency Controllers: Ratings, characteristics, and features coordinated with and approved by controller manufacturer.
 - 1. Windings: Copper magnet wire with moisture-resistant insulation varnish, designed and tested to resist transient spikes, high frequencies, and short time rise pulses produced by pulse-width-modulated inverters.
 - 2. Premium-Efficient Motors: Class B temperature rise; Class F insulation.
 - 3. Inverter-Duty Motors: Class F temperature rise; Class H insulation.
 - 4. Thermal Protection: Comply with NEMA MG 1 requirements for thermally protected motors.
- C. Severe-Duty Motors: Comply with IEEE 841, with 1.15 minimum service factor.

2.5 SINGLE-PHASE MOTORS

- A. Motors larger than 1/20 hp shall be one of the following, to suit starting torque and requirements of specific motor application:
 - 1. Permanent-split capacitor.
 - 2. Split phase.
 - 3. Capacitor start, inductor run.
 - 4. Capacitor start, capacitor run.
- B. Multispeed Motors: Variable-torque, permanent-split-capacitor type.
- C. Bearings: Pre-lubricated, antifriction ball bearings or sleeve bearings suitable for radial and thrust loading.
- D. Motors 1/20 HP and Smaller: Shaded-pole type.
- E. Thermal Protection: Internal protection to automatically open power supply circuit to motor when winding temperature exceeds a safe value calibrated to temperature rating of motor insulation. Thermal-protection device shall automatically reset when motor temperature returns to normal range.

PART 3 - EXECUTION (Not Applicable)

END OF SECTION 230513

SECTION 230517 - SLEEVES AND SLEEVE SEALS FOR HVAC PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Sleeves without waterstop.
 - 2. Sleeves with waterstop.
 - 3. Sleeve-seal systems.
 - 4. Grout.
 - 5. Silicone sealants.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

PART 2 - PRODUCTS

2.1 SLEEVES WITHOUT WATERSTOP

- A. Cast-Iron Pipe Sleeves: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends.
- B. Steel Pipe Sleeves: ASTM A53/A53M, Type E, Grade B, Schedule 40, hot-dip galvanized, with plain ends.
- C. Steel Sheet Sleeves: ASTM A653/A653M, 0.0239-inch minimum thickness; hot-dip galvanized, round tube closed with welded longitudinal joint.
- D. PVC Pipe Sleeves: ASTM D1785, Schedule 40.
- E. Molded-PVC Sleeves: With nailing flange for attaching to wooden forms.
- F. Molded-PE or -PP Sleeves: Removable, tapered-cup shaped, and smooth outer surface with nailing flange for attaching to wooden forms.

2.2 SLEEVES WITH WATERSTOP

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Advance Products & Systems, LLC
 2. CALPICO, Inc.
 3. GPT; an EnPro Industries company
 4. Metraflex Company (The)
- B. Description: Manufactured PVC/HDPE, stainless steel, sleeve-type, waterstop assembly, made for imbedding in concrete slab or wall.

2.3 SLEEVE-SEAL SYSTEMS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Advance Products & Systems, LLC
 2. Airex Manufacturing Inc.
 3. CALPICO, Inc.
 4. GPT; an EnPro Industries company
 5. The Metraflex Company
 6. Proco Products, Inc
- B. Description: Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.
1. Designed to form a hydrostatic seal of 20 psig.
 2. Sealing Elements: EPDM-rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size.
 3. Pressure Plates: Carbon steel, Composite plastic.
 4. Connecting Bolts and Nuts: Carbon steel, with ASTM B633 coating of length required to secure pressure plates to sealing elements.

2.4 GROUT

- A. Description: Non-shrink, for interior and exterior sealing openings in non-fire-rated walls or floors.
- B. Standard: ASTM C1107/C1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- C. Design Mix: 5000 psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

2.5 SILICONE SEALANTS

- A. Silicone, S, NS, 25, NT: Single-component, non-sag, plus 25 percent and minus 25 percent movement capability, nontraffic-use, neutral-curing silicone joint sealant.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. GE Construction Sealants; Momentive Performance Materials Inc.
 - b. Permthane; ITW Polymer Sealants North America
 - c. Polymeric Systems, Inc
 - d. Sherwin-Williams Company (The)
 - e. Sika Corporation
 - f. The Dow Chemical Company
 - g. Tremco Incorporated
- B. Silicone, S, P, T, NT: Single-component, 25, pourable, plus 25 percent and minus 25 percent movement capability, traffic- and nontraffic-use, neutral-curing silicone joint sealant.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Pecora Corporation
 - b. Sika Corporation
 - c. The Dow Chemical Company
 - d. Tremco Incorporated
 - 2. Standard: ASTM C920, Type S, Grade P, Class 25, Uses T and NT.
 - 3. Sealant shall have a VOC content of 250 g/L or less.
- C. Silicone Foam: Multicomponent, silicone-based liquid elastomers that, when mixed, expand and cure in place to produce a flexible, non-shrinking foam.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Smooth-On

PART 3 - EXECUTION

3.1 INSTALLATION OF SLEEVES - GENERAL

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- B. For sleeves that will have sleeve-seal system installed, select sleeves of size large

enough to provide 1-inch annular clear space between piping and concrete slabs and walls.

1. Sleeves are not required for core-drilled holes.

C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.

1. Permanent sleeves are not required for holes in slabs formed by molded-PE or -PP sleeves.

2. Cut sleeves to length for mounting flush with both surfaces.

a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.

3. Using silicone sealant, seal space outside of sleeves in slabs and walls without sleeve-seal system.

D. Install sleeves for pipes passing through interior partitions.

1. Cut sleeves to length for mounting flush with both surfaces.

2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.

3. Seal annular space between sleeve and piping or piping insulation; use sealants appropriate for size, depth, and location of joint.

E. Fire-Resistance-Rated Penetrations, Horizontal Assembly Penetrations, and Smoke-Barrier Penetrations: Maintain indicated fire or smoke rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with fire- and smoke-stop materials. Comply with requirements for firestopping and fill materials specified in Section 078413 "Penetration Firestopping."

3.2 INSTALLATION OF SLEEVES WITH WATERSTOP

A. Install sleeve with waterstop as new walls and slabs are constructed.

B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange to be centered in concrete slab or wall.

C. Secure nailing flanges to concrete forms.

D. Using silicone sealant, seal space around outside of sleeves.

3.3 INSTALLATION OF SLEEVE-SEAL SYSTEMS

A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building and passing through exterior walls.

B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in

penetration, assemble sleeve-seal-system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.4 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Leak Test: After allowing for a full cure, test sleeves and sleeve seals for leaks. Repair leaks and retest until no leaks exist.
 - 2. Sleeves and sleeve seals will be considered defective if they do not pass tests and inspections.
- B. Prepare test and inspection reports.

3.5 SLEEVE SCHEDULE

- A. Use sleeves and sleeve seals for the following piping-penetration applications:
 - 1. Exterior Concrete Walls above and below Grade:
 - a. Sleeves with waterstops.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 - 2. Concrete Slabs-on-Grade:
 - a. Sleeves with waterstops.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 - 3. Concrete Slabs above Grade:
 - a. Sleeves with waterstops.
 - 4. Interior Walls and Partitions:
 - a. Sleeves without waterstops.

END OF SECTION 230517

SECTION 230518 - ESCUTCHEONS FOR HVAC PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Escutcheons.
 - 2. Floor plates.

1.2 DEFINITIONS

- A. Existing Piping to Remain: Existing piping that is not to be removed and that is not otherwise indicated to be removed, removed and salvaged, or removed and reinstalled.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 ESCUTCHEONS FOR HVAC PIPING

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. BrassCraft Manufacturing Co.; a Masco company
 - 2. Dearborn Brass
 - 3. The Keeney Manufacturing Company
 - 4. Mid-America Fittings, LLC; A Midland Industries Company

2.2 ESCUTCHEONS

- A. One-Piece, Cast-Brass Type: With polished, chrome-plated finish and setscrew fastener.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with polished, chrome-plated finish and spring-clip fasteners.

2.3 FLOOR PLATES

- A. Split Floor Plates: Steel with concealed hinge.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.
- B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
 - 1. Escutcheons for New Piping and Relocated Existing Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep pattern.
 - b. Chrome-Plated Piping: One-piece cast brass with polished, chrome-plated finish.
 - c. Insulated Piping:
 - 1) One-piece cast brass with polished, chrome-plated finish.
 - d. Bare Piping at Wall and Floor Penetrations in Finished Spaces:
 - 1) One-piece steel with polished, chrome-plated finish.
 - e. Bare Piping at Ceiling Penetrations in Finished Spaces:
 - 1) One-piece cast brass with polished, chrome-plated finish.
 - f. Bare Piping in Unfinished Service Spaces:
 - 1) One-piece cast brass with rough-brass finish.
 - g. Bare Piping in Equipment Rooms:
 - 1) One-piece cast brass with rough-brass finish.
- C. Install floor plates for piping penetrations of equipment-room floors.
- D. Install floor plates with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
 - 1. New Piping: Split floor plate.

3.2 FIELD QUALITY CONTROL

- A. Using new materials, replace broken and damaged escutcheons and floor plates.

The Nader Group, LLC
August 01, 2023

Byram Municipal Complex
Byram, New Jersey

END OF SECTION 230518

SECTION 230523.12 - BALL VALVES FOR HVAC PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:

1.2 DEFINITIONS

- A. CWP: Cold working pressure.
- B. RPTFE: Reinforced polytetrafluoroethylene.
- C. SWP: Steam working pressure.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of valve.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, and weld ends.
 - 3. Set ball valves open to minimize exposure of functional surfaces.
- B. Use the following precautions during storage:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher-than-ambient-dew-point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use operating handles or stems as lifting or rigging points.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Obtain each type of valve from single source from single manufacturer.

2.2 VALVE SELECTION

- A. Equipment manufacturer's specifications and standards shall govern the selection of valves.
- B. Conforming substitutions may be made upon approval of the engineer.

2.3 PERFORMANCE REQUIREMENTS

- A. ASME Compliance:
 - 1. ASME B1.20.1 for threads for threaded-end valves.
 - 2. ASME B16.1 for flanges on iron valves.
 - 3. ASME B16.5 for flanges on steel valves.
 - 4. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 - 5. ASME B16.18 for cast copper solder-joint connections.
 - 6. ASME B16.22 for wrought copper and copper alloy solder-joint connections.
 - 7. ASME B16.34 for flanged and threaded end connections.
 - 8. ASME B31.1 for power piping valves.
 - 9. ASME B31.9 for building services piping valves.
- B. Provide bronze valves made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.
- C. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- D. Valve Sizes: Same as upstream piping unless otherwise indicated.
- E. Valve Actuator Types:
 - 1. Gear Actuator: For quarter-turn valves NPS 4 and larger.
 - 2. Hand Lever: For quarter-turn valves smaller than NPS 4.
- F. Valves in Insulated Piping:
 - 1. Provide 2-inch extended neck stems.
 - 2. Extended operating handles with nonthermal-conductive covering material, and protective sleeves that allow operation of valves without breaking vapor seals or disturbing insulation.
 - 3. Memory stops that are fully adjustable after insulation is applied.
- G. Valve Bypass and Drain Connections: MSS SP-45.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves. Remove defective valves from site.

3.2 INSTALLATION OF VALVES

- A. Install valves with unions or flanges at each piece of equipment arranged to allow space for service, maintenance, and equipment removal without system shutdown.
- B. Provide support of piping adjacent to valves such that no force is imposed upon valves.
- C. Locate valves for easy access.
- D. Install valves in horizontal piping with stem at or above center of pipe.
- E. Install valves in position to allow full valve actuation movement.
- F. Adhere to manufacturer's written installation instructions. When soldering or brazing valves, do not heat valves above maximum permitted temperature. Do not use solder with melting point temperature above valve manufacturer's recommended maximum.

3.3 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service, but before final adjusting and balancing. Replace valves exhibiting leakage.

3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valves with specified SWP classes or CWP ratings are unavailable, provide the same types of valves with higher SWP classes or CWP ratings.

- B. Select valves with the following end connections:
1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valve-end option or press-end option is indicated in valve schedules below.
 2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
 3. For Copper Tubing, NPS 5 and Larger: Flanged ends.
 4. For Steel Piping, NPS 2 and Smaller: Threaded ends.
 5. For Steel Piping, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
 6. For Steel Piping, NPS 5 and Larger: Flanged ends.
 7. For Stainless Steel Piping, NPS 2 and Smaller: Threaded ends.
 8. For Stainless Steel Piping, NPS 2-1/2 to NPS 4: Flanged ends.

END OF SECTION 230523.12

SECTION 230523.13 - BUTTERFLY VALVES FOR HVAC PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Any Butterfly Valves Called by HVAC Equipment Manufacturer in General

1.2 DEFINITIONS

- A. CWP: Cold working pressure.
- B. EPDM: Ethylene propylene copolymer rubber.
- C. NBR: ABS, Buna-N, or nitrile butadiene rubber.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of valve.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
1. Protect internal parts against rust and corrosion.
 2. Protect threads, flange faces, grooves, and weld ends.
 3. Set butterfly valves closed or slightly open.
- B. Use the following precautions during storage:
1. Maintain valve end protection.
 2. Store valves indoors and maintain at higher-than-ambient-dew-point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Obtain each type of valve from single source from single manufacturer.

2.2 VALVE SELECTION

- A. Equipment Manufacturer's specifications and standards shall govern the selection of valves.
- B. Conforming substitutions may be made upon approval of the engineer.

2.3 PERFORMANCE REQUIREMENTS

- A. ASME Compliance:
 - 1. ASME B16.1 for flanges on iron valves.
 - 2. ASME B16.5 for flanges on steel valves.
 - 3. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 - 4. ASME B31.1 for power piping valves.
 - 5. ASME B31.9 for building services valves.
- B. AWWA Compliance: Comply with AWWA C606 for grooved-end connections.
- C. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- D. Valve Sizes: Same as upstream piping unless otherwise indicated.
- E. Valve Actuator Types:
 - 1. Gear Actuator: For valves NPS 8 and larger.
 - 2. Hand Lever: For valves NPS 6 and smaller.
 - 3. Chainwheel: Device for attachment to gear, stem, or other actuator of size and with chain for mounting height, according to "Installation of Valves" Article.
- F. Valves in Insulated Piping: Provide with 2-inch extended neck stems.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.

- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine mating flange faces for damage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- D. Do not attempt to repair defective valves; replace with new valves. Remove defective valves from site.

3.2 INSTALLATION OF VALVES

- A. Install valves with unions or flanges at each piece of equipment arranged to allow space for service, maintenance, and equipment removal without system shutdown.
- B. Provide support of piping adjacent to valves such that no force is imposed upon valves.
- C. Locate valves for easy access.
- D. Install valves in horizontal piping with stem at or above center of pipe.
- E. Install valves in position to allow full valve actuation movement.

3.3 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service, but before final adjusting and balancing. If leakage cannot be repaired, replace valve.

END OF SECTION 230523.13

SECTION 230523.14 - CHECK VALVES FOR HVAC PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Check Valves as required by HVAC equipment manufacturer

1.2 DEFINITIONS

- A. CWP: Cold working pressure.
- B. EPDM: Ethylene-propylene-diene monomer.
- C. NBR: Nitrile butadiene rubber (also known as "Buna-N").
- D. SWP: Steam working pressure.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of valve.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
1. Protect internal parts against rust and corrosion.
 2. Protect threads, flange faces, grooves, press connections, and weld ends.
 3. Block check valves in either closed or open position.
- B. Use the following precautions during storage:
1. Maintain valve end protection.
 2. Store valves indoors and maintain at higher than ambient dew point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use stems or other components as lifting or rigging points unless specifically indicated for this purpose in manufacturer's written instructions.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Obtain each type of valve from single source from single manufacturer.

2.2 VALVE SELECTION

- A. Equipment manufacturer's specifications and standards shall govern the selection of valves
- B. Conforming substitutions may be made upon approval of the engineer.

2.3 PERFORMANCE REQUIREMENTS

- A. ASME Compliance:
 - 1. ASME B1.20.1 for threads for threaded-end valves.
 - 2. ASME B16.1 for flanges on iron valves.
 - 3. ASME B16.5 for flanges for metric standard piping.
 - 4. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 - 5. ASME B16.18 for cast copper solder joint.
 - 6. ASME B16.22 for wrought copper solder joint.
 - 7. ASME B16.51 for press joint.
 - 8. ASME B31.1 for power piping valves.
 - 9. ASME B31.9 for building services piping valves.
- B. AWWA Compliance: Comply with AWWA C606 for grooved-end connections.
- C. Provide bronze valves made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are unacceptable.
- D. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- E. Valve Sizes: Same as upstream piping unless otherwise indicated.
- F. Valve Bypass and Drain Connections: MSS SP-45.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement

during shipping and handling.

- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Examine press fittings to verify they have been properly pressed.
- F. Do not attempt to repair defective valves; replace with new valves.

3.2 INSTALLATION OF VALVES

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Provide support of piping adjacent to valves such that no force is imposed upon valves.
- C. Locate valves for easy access and where not blocked by equipment, other piping, or building components.
- D. Install valves with stem at or above center of pipe.
- E. Install valves in position that does not project into aisles or block access to other equipment.
- F. Install valves in position to allow full stem and manual operator movement.
- G. Verify that joints of each valve have been properly installed and sealed to ensure that there is no leakage or damage.
- H. Install check valves for proper direction of flow and as follows:
 - 1. Swing Check Valves: In horizontal position with hinge pin level.
 - 2. Center-Guided, and, Plate-Type Check Valves: In horizontal or vertical position, between flanges.
 - 3. Lift Check Valves: With stem upright and plumb.
- I. Adhere to manufacturer's written installation instructions. When soldering or brazing valves, do not heat valves above maximum permitted temperature. Do not use solder with melting point temperature above valve of manufacturer's recommended maximum.

3.3 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service, but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valve applications are not indicated, use the following:
 - 1. Pump-Discharge Check Valves:
 - a. NPS 2 and Smaller: Bronze swing check valves with bronze disc.
 - b. NPS 2-1/2 and Larger: Iron swing check valves with lever and weight or with spring or iron, center-guided, metal, or-seat check valves.
- B. If valves with specified SWP classes or CWP ratings are unavailable, the same types of valves with higher SWP classes or CWP ratings may be substituted.
- C. End Connections:
 - 1. For Copper Tubing, NPS 2 and Smaller: Threaded ends, except where solder-joint or press valve-end option is indicated in valve schedules.
 - 2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged ends, except where threaded valve-end option is indicated in valve schedules.
 - 3. For Copper Tubing, NPS 5 and Larger: Flanged ends.
 - 4. For Steel Piping, NPS 2 and Smaller: Threaded ends.
 - 5. For Steel Piping, NPS 2-1/2 to NPS 4: Flanged ends, except where threaded valve-end option is indicated in valve schedules.
 - 6. For Steel Piping, NPS 5 and Larger: Flanged ends.
 - 7. For Grooved-End Copper Tubing, and, Steel Piping, except Steam and Steam Condensate Piping: Valve ends may be grooved.
 - 8. Wafer-Type Valves: Flanged connections.

END OF SECTION 230523.14

SECTION 230529 - HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Metal pipe hangers and supports.
2. Trapeze pipe hangers.
3. Fastener systems.
4. Equipment stands.
5. Equipment supports.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Sustainable Design Submittals:

C. Shop Drawings: Signed and sealed by a qualified professional engineer. Show fabrication and installation details and include calculations for the following; include Product Data for components:

1. Trapeze pipe hangers.
2. Metal framing systems.
3. Pipe stands.
4. Equipment supports.

D. Delegated-Design Submittal: For trapeze hangers indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1. Detail fabrication and assembly of trapeze hangers.
2. Include design calculations for designing trapeze hangers.

1.3 INFORMATIONAL SUBMITTALS

A. Welding certificates.

1.4 QUALITY ASSURANCE

A. Structural-Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME

Boiler and Pressure Vessel Code, Section IX.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design trapeze pipe hangers and equipment supports.

2.2 METAL PIPE HANGERS AND SUPPORTS

A. Carbon-Steel Pipe Hangers and Supports:

1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
2. Galvanized Metallic Coatings: Pre-galvanized, hot-dip galvanized, or electro-galvanized.
3. Nonmetallic Coatings: Plastic coated, or epoxy powder-coated.
4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.

B. Stainless Steel Pipe Hangers and Supports:

1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
2. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
3. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.

C. Copper Pipe and Tube Hangers:

1. Description: MSS SP-58, Types 1 through 58, copper-plated steel, factory-fabricated components.
2. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.

2.3 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-58, Type 59, shop- or field-fabricated pipe-support assembly made from structural carbon-steel shapes with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.4 PLASTIC PIPE HANGERS

- A. Description: Similar to MSS SP-58, Types 1 through 58, factory-fabricated steel pipe hanger except hanger is made of plastic.

- B. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.

- C. Flammability: ASTM D635, ASTM E84, and UL 94.

2.5 FASTENER SYSTEMS

- A. Mechanical-Expansion Anchors: Insert-wedge-type anchors for use in hardened Portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Cooper B-line; brand of Eaton, Electrical Sector
 - b. Empire Industries, Inc.
 - c. Hilti, Inc.
 - d. ITW Ramset/Red Head; Illinois Tool Works, Inc.
 - e. MKT Fastening, LLC
 - 2. Indoor Applications: Zinc-coated steel.
 - 3. Outdoor Applications: Stainless steel.

2.6 EQUIPMENT SUPPORTS

- A. Description: Welded, shop- or field-fabricated equipment support made from structural carbon-steel shapes.

2.7 OUTDOOR EQUIPMENT STANDS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. MIRO Industries
 - 2. Rector-Seal HVAC; a CSW Industrials Company

2.8 MATERIALS

- A. Aluminum: ASTM B221.
- B. Carbon Steel: ASTM A1011/A1011M.
- C. Structural Steel: ASTM A36/A36M, carbon-steel plates, shapes, and bars; galvanized.
- D. Stainless Steel: ASTM A240/A240M.
- E. Threaded Rods: Continuously threaded. Zinc-plated or galvanized steel for indoor applications and stainless steel for outdoor applications. Mating nuts and washers of similar materials as rods.

- F. Grout: ASTM C1107/C1107M, factory-mixed and -packaged, dry, hydraulic-cement, non-shrink and nonmetallic grout; suitable for interior and exterior applications.
 - 1. Properties: Non-staining, noncorrosive, and nongaseous.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping materials and installation for penetrations through fire-rated walls, ceilings, and assemblies.
- B. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb.

3.2 HANGER AND SUPPORT INSTALLATION

- A. Metal Pipe-Hanger Installation: Comply with MSS SP-58. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.
- B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-58. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
 - 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified for individual pipe hangers.
 - 2. Field fabricate from ASTM A36/A36M, carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.
- C. Metal Framing System Installation: Arrange for grouping of parallel runs of piping, and support together on field-assembled strut systems.
- D. Fastener System Installation:
 - 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
 - 2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.

- E. Pipe Stand Installation:
 - 1. Pipe Stand Types except Curb-Mounted Type: Assemble components and mount on smooth roof surface. Do not penetrate roof membrane.
 - 2. Curb-Mounted-Type Pipe Stands: Assemble components or fabricate pipe stand and mount on permanent, stationary roof curb. See Section 077200 "Roof Accessories" for curbs.
- F. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- G. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- H. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- I. Install lateral bracing with pipe hangers and supports to prevent swaying.
- J. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.
- K. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- L. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- M. Insulated Piping:
 - 1. Attach clamps and spacers to piping.
 - a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
 - 2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 - 3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
 - 4. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.

3.3 INSTALLATION OF EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment and make bearing surface smooth.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.4 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers, and, equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.
 - 4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.5 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.6 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-58 for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finish.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.

- E. Use carbon-steel pipe hangers and supports, metal trapeze pipe hangers, and, metal framing systems and attachments for general service applications.
- F. Use copper-plated pipe hangers and stainless steel attachments for copper piping and tubing.
- G. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
 - 2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of up to 1050 deg F, pipes NPS 4 to NPS 24, requiring up to 4 inches of insulation.
 - 3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36, requiring clamp flexibility and up to 4 inches of insulation.
 - 4. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes NPS 1/2 to NPS 24 if little or no insulation is required.
 - 5. Pipe Hangers (MSS Type 5): For suspension of pipes NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
 - 6. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated, stationary pipes NPS 3/4 to NPS 8.
 - 7. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 - 8. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 - 9. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 - 10. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 8.
 - 11. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 3.
 - 12. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30.
- H. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.
 - 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.
- I. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
 - 2. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.
 - 3. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 - 4. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.

- J. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-jointed construction, to attach to top flange of structural shape.
 2. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 3. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 4. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
 5. C-Clamps (MSS Type 23): For structural shapes.
 6. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
 7. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
 8. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
 9. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
 10. The Unistrut family P1000, P2000 and P3000: for support of light weight pipes and equipment or double back-to-back unistrut for heavier equipment loads:
 11. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
 12. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
- K. Comply with MSS SP-58 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- L. Comply with MFMA-103 for metal framing system selections and applications that are not specified in piping system Sections.
- M. Use mechanical-expansion anchors instead of building attachments where required in concrete construction.

END OF SECTION 230529

SECTION 230548 - VIBRATION AND SEISMIC CONTROLS FOR HVAC

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Snubbers.
2. Restraints - rigid type.
3. Restraints - cable type.
4. Restraint accessories.

1.2 DEFINITIONS

- A. Designated Seismic System: An HVAC component that requires design in accordance with ASCE/SEI 7, Ch. 13, and for which the Component Importance Factor is greater than 1.0.
- B. IBC: International Building Code.
- C. OSHPD: Office of Statewide Health Planning and Development (State of California).

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include rated load, rated deflection, and overload capacity for each vibration isolation device.
2. Include load rating for each wind-force-restraint fitting and assembly.
3. Illustrate and indicate style, material, strength, fastening provision, and finish for each type and size of vibration isolation device and seismic- and wind-force-restraint component.
4. Annotate types and sizes of seismic restraints and accessories, complete with listing markings or report numbers and load rating in tension and compression as evaluated by an agency acceptable to authorities having jurisdiction.
5. Annotate to indicate application of each product submitted and compliance with requirements.
6. Interlocking Snubbers: Include ratings for horizontal, vertical, and combined loads.

B. Shop Drawings:

1. Detail fabrication and assembly of equipment bases.
2. Vibration Isolation Base Details: Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.

3. Provide shop drawings for all vibration and seismic controls, and/or manufacturer's cut for approval.

C. Delegated Design Submittals:

1. For each seismic-restraint and, wind-load protection device, including seismic-restrained mounting,, pipe-riser resilient support,, snubber,, seismic restraint,, seismic-restraint accessory,, concrete anchor and insert,, and, restrained isolation roof-curb rail that is required by this Section or is indicated on Drawings, submit the following:
 - a. Seismic and Wind-Load Restraint, and Vibration Isolation Base Selection: Select vibration isolators, seismic and wind-load restraints, and vibration isolation bases complying with performance requirements, design criteria, and analysis data.
 - b. Riser Supports: Include riser diagrams and calculations showing anticipated expansion and contraction at each support point, initial and final loads on building structure, spring deflection changes, and seismic loads. Include certification by professional engineer that riser system was examined for excessive stress and that none exists.
 - c. Concrete Anchors and Inserts: Include calculations showing anticipated seismic and wind loads. Include certification that device is approved by an NRTL for seismic reinforcement use.
 - d. Seismic Design Calculations: Submit all input data and loading calculations prepared under "Seismic Design Calculations" Paragraph in "Performance Requirements" Article.
 - e. Wind-Load Design Calculations: Submit all static and dynamic loading calculations prepared under "Wind-Load Design Calculations" Paragraph in "Performance Requirements" Article.
 - f. Qualified Professional Engineer: All designated-design submittals for seismic- and wind-restraint calculations are to be signed and sealed by qualified professional engineer responsible for their preparation.
2. Seismic- and Wind-Restraint Detail Drawing:
 - a. Design Analysis: To support selection and arrangement of seismic and wind restraints. Include calculations of combined tensile and shear loads.
 - b. Details: Indicate fabrication and arrangement. Detail attachments of restraints to restrained items and to the structure. Show attachment locations, methods, and spacings. Identify components, list their strengths, and indicate directions and values of forces transmitted to the structure during seismic events. Indicate association with vibration isolation devices.
 - c. Coordinate seismic-restraint and vibration isolation details with wind-restraint details required for equipment mounted outdoors. Comply also with requirements in other Sections for equipment mounted outdoors.
3. All delegated design submittals for seismic- and wind-restraint detail Drawings are to be signed and sealed by qualified professional engineer responsible for their preparation.
4. Product Listing, Preapproval, and Evaluation Documentation: By an agency acceptable to authorities having jurisdiction, showing maximum ratings of

- restraint items and basis for approval (tests or calculations).
5. Design Calculations for Vibration Isolation Devices: Calculate static and dynamic loading due to equipment weight and operating forces required to select proper vibration isolators, and to design vibration isolation bases.
 6. Riser Supports: Include riser diagrams and calculations showing anticipated expansion and contraction at each support point, initial and final loads on building structure, and spring deflection changes. Include certification that riser system was examined for excessive stress and that none exists.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Show coordination of vibration isolation device installation and seismic bracing for HVAC piping and equipment with other systems and equipment in the vicinity, including other supports and restraints, if any.
- B. Qualification Data: For professional engineer.
- C. Welding certificates.
- D. Air-Spring Isolator Performance Certification: Include natural frequency, load, and damping test data performed by an independent agency.
- E. Field quality-control reports.
- F. Seismic Qualification Data: Provide special certification for designated seismic systems as indicated in ASCE/SEI 7-16, Paragraph 13.2.2, "Special Certification Requirements for Designated Seismic Systems" for all Designated Seismic Systems identified as such on Drawings or in the Specifications.
 1. Provide equipment manufacturer's written certification for each designated active mechanical seismic device and system, stating that it will remain operable following the design earthquake. Certification must be based on requirements of ASCE/SEI 7 and AHRI 1270, including shake table testing per ICC-ES AC156 or a similar nationally recognized testing standard procedure acceptable to authorities having jurisdiction ASCE/SEI 7-16.
 2. Provide equipment manufacturer's written certification that components with hazardous contents maintain containment following the design earthquake by methods required in ASCE/SEI 7-16.
 3. Submit evidence demonstrating compliance with these requirements for approval to authorities having jurisdiction after review and acceptance by a licensed professional engineer.
- G. Wind-Force Performance Certification: Provide special certification for HVAC components subject to high wind exposure and impact damage and designated on Drawings or in the Specifications to require wind-force performance certification.
 1. Provide equipment manufacturer's written certification for each designated HVAC device, stating that it will remain in place and operable following the design wind event and comply with all requirements of authorities having jurisdiction.
 2. Provide manufacturer's written certification for each designated louver, damper,

or similar device, stating that it will remain in place and protect opening from penetration of windborne debris and comply with all requirements of authorities having jurisdiction.

3. Certification must be based on ICC-ES or similar nationally recognized testing standard procedures acceptable to authorities having jurisdiction.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For air-spring isolators, and, restrained-air-spring isolators to include in operation and maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct testing indicated, be an NRTL as defined by OSHA in 29 CFR 1910.7, and be acceptable to authorities having jurisdiction.
- B. Welding Qualifications: Qualify procedures and personnel in accordance with AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- C. Seismic- and Wind-Load-Restraint Device Load Ratings: Devices to be tested and rated in accordance with applicable code requirements and authorities having jurisdiction. Devices to be listed by a nationally recognized third party that requires periodic follow-up inspections and has a listing directory available to the public. Provide third-party listing by one or more of the following: an agency acceptable to authorities having jurisdiction.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design seismic and, wind- load control system.
 1. Seismic and Wind-Load Performance: Equipment to withstand the effects of earthquake motions determined in accordance with ASCE/SEI 7-16.
- B. Seismic Design Calculations:
 1. Perform calculations to obtain force information necessary to properly select seismic-restraint devices, fasteners, and anchorage. Perform calculations using methods acceptable to applicable code authorities and as presented in ASCE/SEI 7-16. Where "ASCE/SEI 7" is used throughout this Section, it is to be understood that the edition referred to in this subparagraph is the edition intended as reference throughout the Section Text.

- a. Data indicated below to be determined by Delegated Design Contractor must be obtained by Contractor and must be included in individual component submittal packages.
 - b. Coordinate seismic design calculations with wind-load calculations for equipment mounted outdoors. Comply with requirements in other Sections in addition to those in this Section for equipment mounted outdoors.
 - c. Building Occupancy Category: III.
 - d. Building Risk Category: IV.
 - e. Building Site Classification: D.
2. Calculation Factors, ASCE/SEI 7-16, Ch. 13 - Seismic Design Requirements for Nonstructural Components: All section, paragraph, equation, and table numbers refer to ASCE/SEI 7-16 unless otherwise noted.

C. Wind-Load Design Calculations:

1. Perform calculations to obtain force information necessary to properly select wind-load-restraint devices, fasteners, and anchorage. Perform calculations using methods acceptable to applicable code authorities and as presented in ASCE/SEI 7-16. Where "ASCE/SEI 7" is used throughout this Section, it is to be understood that the edition referred to in this subparagraph is intended as referenced throughout the Section Text unless otherwise noted.
 - a. Data indicated below that are specific to individual pieces of equipment must be obtained by Contractor and must be included in individual component submittal packages.
 - b. Coordinate design wind-load calculations with seismic load calculations for equipment requiring both seismic and wind-load reinforcement. Comply with requirements in other Sections in addition to those in this Section for equipment mounted outdoors.
2. Design wind pressure "p" for external sidewall-mounted equipment such as louvers is to be calculated by Delegated Design Contractor using methods in ASCE/SEI 7-16, Ch. 30. Perform calculations in accordance with one of the following, as applicable:
 - a. PART 1: Low-Rise Buildings.
 - b. PART 2: Low-Rise Buildings (Simplified).
 - c. PART 3: Buildings with "h" less than 60 feet.
 - d. PART 4: Buildings with "h" greater than 60 feet and less than 160 feet.
 - e. PART 5: Open Buildings.
3. Design wind pressure "p" for rooftop equipment is to be calculated by Delegated Design Contractor using methods in ASCE/SEI 7-16, Ch. 30, PART 6: Building Appurtenances and Rooftop Structures and Equipment.
 - a. Risk Category: IV.
 - b. h = Mean Roof Height: 30 ft.
 - c. V = Basic Wind Speed: 125 mph.
 - d. Exposure Category: C.
 - e. G = Gust-Effect Factor: 0.85.

4. Design wind pressure "p" for external sidewall-mounted equipment such as louvers are to be calculated by Delegated Design Contractor using methods in ASCE/SEI 7-10, Ch. 30. Perform calculations in accordance with one of the following, as appropriate:
 - a. PART 1: Low-Rise Buildings.
 - b. PART 2: Low-Rise Buildings (Simplified).
 - c. PART 3: Buildings with "h" greater than 60 feet.
 - d. PART 4: Buildings with "h" less than 160 feet.
 - e. PART 5: Open Buildings.

 5. Design wind pressure "p" for rooftop equipment is to be calculated by Delegated Design Contractor using methods in ASCE/SEI 7-10, Ch. 30, PART 6: Building Appurtenances and Rooftop Structures and Equipment.
 - a. Risk Category: IV.
 - b. h = Mean Roof Height: 30.
 - c. V = Basic Wind Speed: 125 mph.
 - d. Exposure Category: C.
 - e. G = Gust-Effect Factor: 0.85.

 6. Design wind force "F" for rooftop equipment and external sidewall-mounted equipment such as louvers is to be calculated by Delegated Design Contractor using methods in ASCE/SEI 7-05, Ch. 6.
 - a. I = Importance Factor: 1.15.
 - b. h = Mean Roof Height: 30.
 - c. V = Basic Wind Speed: 125.
 - d. Exposure Category: C.
 - e. G = Gust-Effect Factor: 0.85.
- D. Consequential Damage: Provide additional seismic restraints for suspended HVAC components or anchorage of floor-, roof-, or wall-mounted HVAC components as indicated in ASCE/SEI 7-16 so that failure of a non-essential or essential HVAC component will not cause failure of any other essential architectural, mechanical, or electrical building component.
- E. Fire/Smoke Resistance: Seismic- and wind-load-restraint devices that are not constructed of ferrous metals must have a maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested by an NRTL in accordance with ASTM E84 or UL 723, and be so labeled.
- F. Component Supports:
1. Load ratings, features, and applications of all reinforcement components must be based on testing standards of a nationally recognized testing agency.
 2. All component support attachments must comply with force and displacement resistance requirements of ASCE/SEI 7-16 Section 13.6.

2.2 SNUBBERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Kinetics Noise Control, Inc
 2. nVent
 3. Vibration Management Corp.
 4. VMC GROUP
- B. Source Limitations: Obtain snubbers from single manufacturer.
- C. Description: Factory fabricated using welded structural-steel shapes and plates, anchor bolts, and replaceable resilient isolation washers and bushings.
1. Post-Installed Concrete Anchor Bolts: Secure to concrete surface with post-installed concrete anchors. Anchors to be seismically prequalified in accordance with ACI 355.2 testing and designated in accordance with ACI 318-14 Ch. 17 for 2015 or 2018 IBC.
 2. Preset Concrete Inserts: Seismically prequalified in accordance with ICC-ES AC446 testing.
 3. Anchors in Masonry: Design in accordance with TMS 402.
 4. Resilient Isolation Washers and Bushings: Oil- and water-resistant neoprene.
 5. Resilient Cushion: Maximum 1/4-inch air gap, and minimum 1/4 inch thick.

2.3 RESTRAINTS - RIGID TYPE

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. California Dynamics Corporation
 2. Cooper B-line; brand of Eaton, Electrical Sector
 3. Hilti, Inc.
 4. Isolation Technology, Inc
 5. nVent
 6. TOLCO Incorporated
 7. Unistrut; Atkore International
 8. VMC GROUP
- B. Source Limitations: Obtain rigid-type restraints from single manufacturer.
- C. Description: Shop- or field-fabricated bracing assembly made of AISI S110-07-S1 slotted steel channels, ANSI/ASTM A53/A53M steel pipe as per NFPA 13, or other rigid steel brace member. Includes accessories for attachment to braced component at one end and to building structure at the other end and other matching components and with corrosion-resistant coating; rated in tension, compression, and torsion forces.

2.4 RESTRAINTS - CABLE TYPE

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Cooper B-line; brand of Eaton, Electrical Sector
 - 2. Gripple Inc.
 - 3. Loos & Co. Inc.
 - 4. nVent
 - 5. VMC GROUP
- B. Source Limitations: Obtain cable-type restraints from single manufacturer.
- C. Seismic-Restraint Cables: ASTM A492 stainless steel cables. End connections made of steel assemblies with thimbles, brackets, swivel, and bolts designed for seismic-restraining cable service; with fittings attached by means of poured socket, swaged socket or mechanical (Flemish eye) loop.
- D. Restraint cable assembly with cable fittings must comply with ASCE/SEI 19. All cable fittings and complete cable assembly must maintain the minimum cable breaking force. U-shaped cable clips and wedge-type end fittings do not comply and are unacceptable.

2.5 RESTRAINT ACCESSORIES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Cooper B-line; brand of Eaton, Electrical Sector
 - 2. Hilti, Inc.
 - 3. Loos & Co. Inc.
 - 4. nVent
 - 5. TOLCO Incorporated
 - 6. Unistrut; Atkore International
- B. Source Limitations: Obtain restraint accessories from single manufacturer.
- C. Hanger-Rod Stiffener: Steel tube or steel slotted-support-system sleeve with internally bolted connections to hanger rod. Non-metallic stiffeners are unacceptable.
- D. Hinged and Swivel Brace Attachments: Multifunctional steel connectors for attaching hangers to rigid channel bracings, and, restraint cables.
- E. Bushings for Floor-Mounted Equipment Anchor Bolts: Neoprene bushings designed for rigid equipment mountings, and matched to type and size of anchor bolts and studs.
- F. Bushing Assemblies for Wall-Mounted Equipment Anchorage: Assemblies of neoprene elements and steel sleeves designed for rigid equipment mountings, and matched to

type and size of attachment devices used.

- G. Resilient Isolation Washers and Bushings: One-piece, molded, oil- and water-resistant neoprene, with a flat washer face.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and equipment to receive vibration isolation and seismic and wind control devices for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in of reinforcement and cast-in-place anchors to verify actual locations before installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 APPLICATIONS

- A. Multiple Pipe Supports: Secure pipes to trapeze member with clamps approved for application by an agency acceptable to authorities having jurisdiction.
- B. Hanger-Rod Stiffeners: Install where indicated or scheduled on Drawings to receive them and where required to prevent buckling of hanger rods due to seismic forces.
- C. Strength of Support and Seismic-Restraint Assemblies: Where not indicated, select sizes of components so strength is adequate to carry present and future static, wind load, and seismic loads within specified loading limits.

3.3 INSTALLATION OF VIBRATION-CONTROL, WIND-LOAD CONTROL, AND SEISMIC-RESTRAINT DEVICES

- A. Provide vibration-control devices for systems and equipment where indicated in Equipment Schedules or Vibration-Control Devices Schedules, where indicated on Drawings, or where Specifications indicate they are to be installed on specific equipment and systems.
- B. Provide seismic-restraint and wind-load control devices for systems and equipment where indicated in Equipment Schedules or Seismic-Restraint Devices Schedules, where indicated on Drawings, where Specifications indicate they are to be installed on specific equipment and systems, and where required by applicable codes.
- C. Coordinate location of embedded connection hardware with supported equipment attachment and mounting points and with requirements for concrete reinforcement and formwork specified in Section 033000 "Cast-in-Place Concrete."
- D. Installation of vibration isolators, wind-load restraints, must not cause any change of

position of equipment, piping, or ductwork resulting in stresses or misalignment.

- E. Comply with requirements in Section 077200 "Roof Accessories" for installation of roof curbs, equipment supports, and roof penetrations if applicable.
- F. Equipment Restraints:
 - 1. Install seismic snubbers on HVAC equipment mounted on vibration isolators. Locate snubbers as close as possible to vibration isolators and bolt to equipment base and supporting structure.
 - 2. Install resilient bolt isolation washers on equipment anchor bolts where clearance between anchor and adjacent surface exceeds 0.125 inch.
 - 3. Install seismic-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction that provides required submittals for component.
- G. Piping Restraints:
 - 1. Comply with requirements in MSS SP-127.
 - 2. Space lateral supports a maximum of 40 feet o.c., and longitudinal supports a maximum of 80 feet o.c.
 - 3. Brace a change of direction longer than 12 feet.
- H. Ductwork Restraints:
 - 1. Install ducts with hangers and braces designed to support the duct and to restrain against seismic forces required by applicable building codes. Comply with ASCE/SEI 7.
 - 2. Space lateral supports a maximum of 40 feet o.c., and longitudinal supports a maximum of 80 feet o.c.
 - 3. Brace a change of direction longer than 12 feet.
 - 4. Select seismic-restraint devices with capacities adequate to carry static and seismic loads.
 - 5. Install cable restraints on ducts that are suspended with vibration isolators.
- I. Install seismic- and wind-load-restraint cables so they do not bend across edges of adjacent equipment or building structure.
- J. Install seismic-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction that provides required submittals for component.
- K. Install bushing assemblies for anchor bolts for floor-mounted equipment, arranged to provide resilient media between anchor bolt and mounting hole in concrete base.
- L. Install bushing assemblies for mounting bolts for wall-mounted equipment, arranged to provide resilient media where equipment or equipment-mounting channels are attached to wall.
- M. Attachment to Structure: If specific attachment is not indicated, anchor bracing to structure at flanges of beams, at upper truss chords of bar joists, or at concrete members.

N. Mechanical Anchor Bolts:

1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcing or embedded items during coring or drilling. Notify structural engineer if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
3. Wedge-Type Anchor Bolts: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors to be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
4. Adhesive-Type Anchor Bolts: Clean holes to remove loose material and drilling dust prior to installation of adhesive. Place adhesive in holes proceeding from the bottom of the hole and progressing toward the surface in such a manner as to avoid introduction of air pockets in the adhesive.
5. Set anchors to manufacturer's recommended torque, using a torque wrench.
6. Install zinc-coated steel anchors for interior and stainless steel anchors for exterior applications.

3.4 ACCOMMODATION OF DIFFERENTIAL SEISMIC MOTION

- A. Provide flexible connections in piping systems where they cross structural seismic joints and other point where differential movement may occur. Provide adequate flexibility to accommodate differential movement as determined in accordance with ASCE/SEI 7. Comply with requirements in Section 232113 "Hydronic Piping" and Section 232116 "Hydronic Piping Specialties" for piping flexible connections.

3.5 INSTALLATION OF VIBRATION ISOLATION EQUIPMENT BASES

- A. Coordinate location of embedded connection hardware with supported equipment attachment and mounting points and with requirements for concrete reinforcement and formwork specified in Section 033000 "Cast-in-Place Concrete."
- B. Coordinate dimensions of steel equipment rails and bases, concrete inertia bases, and restrained isolation roof-curb rails with requirements of isolated equipment specified in this and other Sections. Where dimensions of these bases are indicated on Drawings, dimensions may require adjustment to accommodate actual isolated equipment.

3.6 ADJUSTING

- A. Adjust isolators after system is at operating weight.
- B. Adjust limit stops on restrained-spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.

3.7 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- C. Tests and Inspections:
 - 1. Perform tests and inspections.
 - 2. Provide evidence of recent calibration of test equipment by a testing agency acceptable to authorities having jurisdiction.
 - 3. Schedule test with Owner, through Architect, before connecting anchorage device to restrained component (unless postconnection testing has been approved), and with at least seven days' advance notice.
 - 4. Obtain Architect's approval before transmitting test loads to structure. Provide temporary load-spreading members.
 - 5. Test no fewer than four of each type and size of installed anchors and fasteners selected by Architect.
 - 6. Test to 90 percent of rated proof load of device.
 - 7. Measure isolator restraint clearance.
 - 8. Measure isolator deflection.
 - 9. Verify snubber minimum clearances.
 - 10. Test and adjust restrained-air-spring isolator controls and safeties.
- D. Remove and replace malfunctioning units and retest as specified above.
- E. Units will be considered defective if they do not pass tests and inspections.
- F. Prepare test and inspection reports.

END OF SECTION 230548

SECTION 230548.13 - VIBRATION CONTROLS FOR HVAC

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
- B. Related Requirements:
 - 1. Section 220548.13 "Vibration Controls for Plumbing Piping and Equipment" for devices for plumbing equipment and systems.

1.2 DEFINITIONS

- A. IBC: International Building Code.
- B. OSHPD: Office of Statewide Health Planning and Development (for the State of California owned and regulated medical facilities).

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include rated load, rated deflection, and overload capacity for each vibration isolation device.
 - 2. Include load rating for each wind-force-restraint fitting and assembly.
 - 3. Illustrate and indicate style, material, strength, fastening provision, and finish for each type and size of vibration isolation device component.
 - 4. Annotate to indicate application of each product submitted and compliance with requirements.
 - 5. Interlocking Snubbers: Include ratings for horizontal, vertical, and combined loads.
- B. Shop Drawings:
 - 1. Detail fabrication and assembly of equipment bases.
 - 2. Vibration Isolation Base Details: Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.
 - 3. Detail each vibration control system including manufacturer's specification and recommended application.
- C. Delegated-Design Submittal:
 - 1. For each wind-load protection device that is required by this Section or is indicated on Drawings, submit the following:

- a. Vibration Isolator and Wind-Load-Restraint Selection: Select vibration isolators, wind-load restraints, and vibration isolation bases complying with performance requirements, design criteria, and analysis data.
 - b. Riser Supports: Include riser diagrams and calculations showing anticipated expansion and contraction at each support point, initial and final loads on building structure, and spring deflection changes. Include certification by professional engineer that riser system was examined for excessive stress and that none exists.
 - c. Concrete Anchors and Inserts: Include calculations showing anticipated wind loads.
 - d. Wind-Load Design Calculations: Submit all static and dynamic loading calculations prepared under "Wind-Load Design Calculations" Paragraph in "Performance Requirements" Article.
 - e. Qualified Professional Engineer: All designated-design submittals for wind-restraint calculations are to be signed and sealed by qualified professional engineer responsible for their preparation.
2. All delegated-design submittals for wind-restraint detail Drawings are to be signed and sealed by qualified professional engineer responsible for their preparation.
 3. Product Listing, Preapproval, and Evaluation Documentation: By an agency acceptable to authorities having jurisdiction, showing maximum ratings of restraint items and basis for approval (tests or calculations).
 4. Design Calculations for Vibration Isolation Devices: Calculate static and dynamic loading due to equipment weight and operating forces required to select proper vibration isolators, and to design vibration isolation bases.
 5. Riser Supports: Include riser diagrams and calculations showing anticipated expansion and contraction at each support point, initial and final loads on building structure, and spring deflection changes. Include certification that riser system was examined for excessive stress and that none exists.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Show coordination of vibration isolation device installation for HVAC piping and equipment with other systems and equipment in the vicinity, including other supports and restraints.
- B. Qualification Data: For testing agency.
- C. Welding certificates.
- D. Field quality-control reports.
- E. Wind-Force Performance Certification: Provide special certification for HVAC components subject to high wind exposure and impact damage and designated on Drawings or in the Specifications to require wind-force performance certification.
 1. Provide equipment manufacturer's written certification for each designated HVAC device, stating that it will remain in place and operable following the design wind event and comply with all requirements of authorities having jurisdiction.

2. Provide manufacturer's written certification for each designated louver, damper, or similar device, stating that it will remain in place and protect opening from penetration of windborne debris and comply with all requirements of authorities having jurisdiction.
3. Certification must be based on ICC-ES or similar nationally recognized testing standard procedures acceptable to authorities having jurisdiction.

1.5 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct testing indicated, be an NRTL as defined by OSHA in 29 CFR 1910.7 and be acceptable to authorities having jurisdiction.
- B. Welding Qualifications: Qualify procedures and personnel in accordance with AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- C. Wind-Load-Restraint Device Load Ratings: Devices to be tested and rated in accordance with applicable code requirements and authorities having jurisdiction. Devices to be listed by a nationally recognized third party that requires periodic follow-up inspections and has a listing directory available to the public. Provide third-party listing by one or more of the following: an agency acceptable to authorities having jurisdiction.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design system.
 1. Engineer shall provide wind load design calculations based on the information provided on the record drawings and applicable codes and regulations.
- B. Consequential Damage: Provide additional restraints for suspended HVAC components or anchorage of floor-, roof-, or wall-mounted HVAC components as indicated in ASCE/SEI 7-05 so that failure of a non-essential or essential HVAC component will not cause the failure of any other essential architectural, mechanical, or electrical building component.
- C. Fire/Smoke Resistance: All components that are not constructed of ferrous metals must have a maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested by an NRTL in accordance with ASTM E84 or UL 723 and be so labeled.
- D. Component Supports:
 1. Load ratings, features, and applications of all reinforcement components must be based on testing standards of a nationally recognized testing agency.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and equipment to receive vibration isolation devices for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in of reinforcement and cast-in-place anchors to verify actual locations before installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 APPLICATIONS

- A. Multiple Pipe Supports: Secure pipes to trapeze member with clamps approved for application by an agency acceptable to authorities having jurisdiction.
- B. Hanger-Rod Stiffeners: Install hanger-rod stiffeners where indicated or scheduled on Drawings to receive them and where required to prevent buckling of hanger rods due to wind-load forces.
- C. Strength of Support Assemblies: Where not indicated, select sizes of components so strength is adequate to carry static and wind force loads within specified loading limits.

3.3 INSTALLATION OF VIBRATION AND WIND-LOAD CONTROL DEVICES

- A. Provide vibration control devices for systems and equipment where indicated in Equipment Schedules or Vibration-Control Device Schedules on Drawings, where Specifications indicate they are to be installed on specific equipment and systems, and where required by applicable codes.
- B. Coordinate location of embedded connection hardware with supported equipment attachment and mounting points and with requirements for concrete reinforcement and formwork specified in Section 033000 "Cast-in-Place Concrete."
- C. Installation of vibration isolators must not cause any change of position of equipment, piping, or ductwork resulting in stresses or misalignment.
- D. Comply with requirements in Section 077200 "Roof Accessories" for installation of roof curbs, equipment supports, and roof penetrations.
- E. Equipment Restraints:
 - 1. Install snubbers on HVAC equipment mounted on vibration isolators. Locate snubbers as close as possible to vibration isolators and bolt to equipment base and supporting structure.
 - 2. Install resilient bolt isolation washers on equipment anchor bolts where clearance between anchor and adjacent surface exceeds 0.125 inch.

3. Install wind-load-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction that provides required submittals for component.
- F. Piping Restraints:
1. Comply with requirements in MSS SP-127.
 2. Space lateral supports a maximum of 40 feet o.c., and longitudinal supports a maximum of 80 feet o.c.
 3. Brace a change of direction longer than 6 feet.
- G. Install wind-load-restraint cables so they do not bend across edges of adjacent equipment or building structure.
- H. Install wind-load-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction that provides required submittals for component.
- I. Install bushing assemblies for anchor bolts for floor-mounted equipment, arranged to provide resilient media between anchor bolt and mounting hole in concrete base.
- J. Install bushing assemblies for mounting bolts for wall-mounted equipment, arranged to provide resilient media where equipment or equipment-mounting channels are attached to wall.
- K. Attachment to Structure: If specific attachment is not indicated, anchor bracing to structure at flanges of beams, at upper truss chords of bar joists, or at concrete members.
- L. Post-Installed Concrete Anchors:
1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcing or embedded items during coring or drilling. Notify structural engineer if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
 2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
 3. Wedge-Type Anchor Bolts: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
 4. Adhesive-Type Anchor Bolts: Clean holes to remove loose material and drilling dust prior to installation of adhesive. Place adhesive in holes proceeding from the bottom of the hole and progressing toward the surface in such a manner as to avoid introduction of air pockets in the adhesive.
 5. Set anchors to manufacturer's recommended torque, using a torque wrench.
 6. Install zinc-coated steel anchors for interior and stainless-steel anchors for exterior applications.

3.4 ACCOMMODATION OF DIFFERENTIAL MOTION

- A. Provide flexible connections in piping systems where they cross structural joints and other points where differential movement may occur. Provide adequate flexibility to accommodate differential movement as determined in accordance with ASCE/SEI 7. Comply with requirements in Section 232113 "Hydronic Piping" and Section 232116 "Hydronic Piping Specialties" for piping flexible connections.

3.5 ADJUSTING

- A. Adjust isolators after system is at operating weight.
- B. Adjust limit stops on restrained-spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.

3.6 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- C. Perform tests and inspections.
- D. Tests and Inspections:
 - 1. Provide evidence of recent calibration of test equipment by a testing agency acceptable to authorities having jurisdiction.
 - 2. Schedule test with Owner, through Architect, before connecting anchorage device to restrained component (unless post-connection testing has been approved), and with at least seven days' advance notice.
 - 3. Obtain Architect's approval before transmitting test loads to structure. Provide temporary load-spreading members.
 - 4. Test at least four of each type and size of installed anchors and fasteners selected by Architect.
 - 5. Test to 90 percent of rated proof load of device.
 - 6. Measure isolator restraint clearance.
 - 7. Measure isolator deflection.
 - 8. Verify snubber minimum clearances.
- E. Remove and replace malfunctioning units and retest as specified above.
- F. Prepare test and inspection reports.

END OF SECTION 230548.13

SECTION 230593 - TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Testing, Adjusting, and Balancing of Air Systems:
 - a. Constant-volume air systems.
 - b. VRF Systems.
2. Testing, adjusting, and balancing of equipment.
3. Refrigerant Pipe leakage test verification.

1.2 DEFINITIONS

- A. AABC: Associated Air Balance Council.
- B. NEBB: National Environmental Balancing Bureau.
- C. TAB: Testing, adjusting, and balancing.
- D. TABB: Testing, Adjusting, and Balancing Bureau.
- E. TAB Specialist: An independent entity meeting qualifications to perform TAB work.

1.3 PREINSTALLATION MEETINGS

- A. TAB Conference: Conduct a TAB conference at Project site after approval of the TAB strategies and procedures plan, to develop a mutual understanding of the details. Provide a minimum of 14 days' advance notice of scheduled meeting time and location.
 1. Minimum Agenda Items:
 - a. The Contract Documents examination report.
 - b. The TAB plan.
 - c. Needs for coordination and cooperation of trades and subcontractors.
 - d. Proposed procedures for documentation and communication flow.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: Within 30 days of Contractor's Notice to Proceed, submit

documentation that the TAB specialist and this Project's TAB team members meet the qualifications specified in "Quality Assurance" Article.

- B. Contract Documents Examination Report: Within 30 days of Contractor's Notice to Proceed, submit the Contract Documents review report, as specified in Part 3.
- C. Strategies and Procedures Plan: Within 30 days of Contractor's Notice to Proceed, submit TAB strategies and step-by-step procedures, as specified in "Preparation" Article.
- D. System Readiness Checklists: Within 30 days of Contractor's Notice to Proceed, submit system readiness checklists, as specified in "Preparation" Article.
- E. Examination Report: Submit a summary report of the examination review required in "Examination" Article.
- F. Certified TAB reports.
- G. Sample report forms.
- H. Instrument calibration reports, to include the following:
 - 1. Instrument type and make.
 - 2. Serial number.
 - 3. Application.
 - 4. Dates of use.
 - 5. Dates of calibration.

1.5 QUALITY ASSURANCE

- A. TAB Specialists Qualifications, Certified by AABC:
 - 1. TAB Field Supervisor: Employee of the TAB specialist and certified by AABC.
 - 2. TAB Technician: Employee of the TAB specialist and certified by AABC.
- B. TAB Specialists Qualifications, Certified by NEBB, or, TABB:
 - 1. TAB Field Supervisor: Employee of the TAB specialist and certified by NEBB, or, TABB.
 - 2. TAB Technician: Employee of the TAB specialist and certified by NEBB, or, TABB.
- C. Instrumentation Type, Quantity, Accuracy, and Calibration: Comply with requirements in ASHRAE 111, Section 4, "Instrumentation."
 - 1. ASHRAE 62.1 Compliance: Applicable requirements in ASHRAE 62.1, Section 7.2.2 - "Air Balancing."
- D. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6.7.2.3 - "System Balancing."

- E. Code and AHJ Compliance: TAB is required to comply with governing codes and requirements of authorities having jurisdiction.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 TAB SPECIALISTS

- A. Subject to compliance with requirements, available TAB specialists that may be engaged include, but are not limited to, the following:
 - 1. TBD.

3.2 EXAMINATION

- A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems designs that may preclude proper TAB of systems and equipment.
- B. Examine installed systems for balancing devices, manual volume dampers. Verify that locations of these balancing devices are applicable for intended purpose and are accessible.
- C. Examine the approved submittals for HVAC systems and equipment.
- D. Examine design data, including HVAC system descriptions, statements of design assumptions for environmental conditions and systems output, and statements of philosophies and assumptions about HVAC system and equipment controls.
- E. Examine ceiling plenums used for HVAC to verify that they are properly separated from adjacent areas and sealed.
- F. Examine equipment performance data, including fan curves.
 - 1. Relate performance data to Project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.
 - 2. Calculate system-effect factors to reduce performance ratings of HVAC equipment when installed under conditions different from the conditions used to rate equipment performance. To calculate system effects for air systems, use tables and charts found in AMCA 201, "Fans and Systems," or in SMACNA's "HVAC Systems - Duct Design." Compare results with the design data and installed conditions.
- G. Examine system and equipment installations and verify that field quality-control testing, cleaning, and adjusting specified in individual Sections have been performed.

- H. Examine test reports specified in individual system and equipment Sections.
- I. Examine HVAC equipment and verify that belts are aligned and tight, filters are clean, and equipment with functioning controls is ready for operation.
- J. Examine terminal units, such as VRF indoor units, and verify that they are accessible and their controls are connected and functioning.
- K. Examine operating safety interlocks and controls on HVAC equipment.
- L. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.3 PREPARATION

- A. Prepare a TAB plan that includes the following:
 - 1. Equipment and systems to be tested.
 - 2. Strategies and step-by-step procedures for balancing the systems.
 - 3. Instrumentation to be used.
 - 4. Sample forms with specific identification for all equipment.
- B. Perform system-readiness checks of HVAC systems and equipment to verify system readiness for TAB work. Include, at a minimum, the following:
 - 1. Airside:
 - a. Duct systems are complete with terminals installed.
 - b. Volume, dampers are open and functional.
 - c. Clean filters are installed.
 - d. Fans are operating, free of vibration, and rotating in correct direction.
 - e. Automatic temperature-control systems are operational.
 - f. Ceilings are installed.
 - g. Windows and doors are installed.
 - h. Suitable access to balancing devices and equipment is provided.

3.4 GENERAL PROCEDURES FOR TESTING AND BALANCING

- A. Perform testing and balancing procedures on each system in accordance with the procedures contained in AABC's "National Standards for Total System Balance" and in this Section.
- B. Cut insulation, ducts, pipes, and equipment casings for installation of test probes to the minimum extent necessary for TAB procedures.
 - 1. After testing and balancing, patch probe holes in ducts with same material and thickness as used to construct ducts.
 - 2. Install and join new insulation that matches removed materials. Restore

insulation, coverings, vapor barrier, and finish in accordance with Section 230713 "Duct Insulation," Section 230716 "HVAC Equipment Insulation," and Section 230719 "HVAC Piping Insulation."

- C. Take and report testing and balancing measurements in inch-pound (IP) units.

3.5 TESTING, ADJUSTING, AND BALANCING OF HVAC EQUIPMENT

- A. Test, adjust, and balance HVAC equipment indicated on Drawings, including, but not limited to, the following:

1. Fans and ventilators.
2. Fan coil units.
3. Electric Unit heaters.
4. Electric Baseboard heaters
5. DOAS Energy-recovery units.
6. Split-system air conditioners.
7. Variable-refrigerant-flow systems.

3.6 GENERAL PROCEDURES FOR BALANCING AIR SYSTEMS

- A. Prepare test reports for both fans and outlets. Obtain manufacturer's outlet factors and recommended testing procedures. Crosscheck the summation of required outlet volumes with required fan volumes.
- B. Prepare schematic diagrams of systems' Record drawings duct layouts.
- C. Determine the best locations in main and branch ducts for accurate duct-airflow measurements.
- D. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.
- E. Verify that motor starters are equipped with properly sized thermal protection.
- F. Check dampers for proper position to achieve desired airflow path.
- G. Check for airflow blockages.
- H. Check condensate drains for proper connections and functioning.
- I. Check for proper sealing of air-handling-unit components.

3.7 PROCEDURES FOR CONSTANT-VOLUME AIR SYSTEMS

- A. Adjust fans to deliver total indicated airflows within the maximum allowable fan speed listed by fan manufacturer.

1. Measure total airflow.
 - a. Set outside-air, return-air, and relief-air dampers for proper position that simulates minimum outdoor-air conditions.
 - b. Where duct conditions allow, measure airflow by main Pitot-tube traverse. If necessary, perform multiple Pitot-tube traverses close to the fan and prior to any outlets, to obtain total airflow.
 - c. Where duct conditions are unsuitable for Pitot-tube traverse measurements, a coil traverse may be acceptable.
 2. Measure fan static pressures as follows:
 - a. Measure static pressure directly at the fan outlet or through the flexible connection.
 - b. Measure static pressure directly at the fan inlet or through the flexible connection.
 - c. Measure static pressure across each component that makes up the air-handling system.
 - d. Report artificial loading of filters at the time static pressures are measured.
 3. Review Contractor-prepared shop drawings and Record drawings to determine variations in design static pressures versus actual static pressures. Calculate actual system-effect factors. Recommend adjustments to accommodate actual conditions.
 4. Obtain approval from Architect for adjustment of fan speed higher or lower than indicated speed. Comply with requirements in HVAC Sections for air-handling units for adjustment of fans, belts, and pulley sizes to achieve indicated air-handling-unit performance.
 5. Do not make fan-speed adjustments that result in motor overload. Consult equipment manufacturers about fan-speed safety factors. Modulate dampers and measure fan-motor amperage to ensure that no overload occurs. Measure amperage in full-cooling, full-heating, economizer, and any other operating mode to determine the maximum required brake horsepower.
- B. Adjust volume dampers for main duct, submain ducts, and major branch ducts to indicated airflows.
1. Measure airflow of submain and branch ducts.
 2. Adjust submain and branch duct volume dampers for specified airflow.
 3. Re-measure each submain and branch duct after all have been adjusted.
- C. Adjust air inlets and outlets for each space to indicated airflows.
1. Set airflow patterns of adjustable outlets for proper distribution without drafts.
 2. Measure inlets and outlets airflow.
 3. Adjust each inlet and outlet for specified airflow.
 4. Re-measure each inlet and outlet after they have been adjusted.
- D. Verify final system conditions.
1. Re-measure and confirm that minimum outdoor, return, and relief airflows are

- within design. Readjust to design if necessary.
2. Re-measure and confirm that total airflow is within design.
3. Re-measure all final fan operating data, speed, volts, amps, and static profile.
4. Mark all final settings.
5. Test system in economizer mode. Verify proper operation and adjust if necessary.
6. Measure and record all operating data.
7. Record final fan-performance data.

3.8 SOUND TESTS

- A. After systems are balanced and Substantial Completion, measure and record sound levels at five locations as designated by the Architect.
- B. Instrumentation:
 1. The sound-testing meter shall be a portable, general-purpose testing meter consisting of a microphone, processing unit, and readout.
 2. The sound-testing meter shall be capable of showing fluctuations at minimum and maximum levels, and measuring the equivalent continuous sound pressure level (Leq).
 3. The sound-testing meter must be capable of using one-third octave band filters to measure mid-frequencies from 31.5 Hz to 8000 Hz.
 4. The accuracy of the sound-testing meter shall be plus or minus one decibel.
- C. Test Procedures:
 1. Perform test at quietest background noise period. Note cause of unpreventable sound that affects test outcome.
 2. Equipment should be operating at design values.
 3. Calibrate the sound-testing meter prior to taking measurements.
 4. Use a microphone suitable for the type of noise levels measured that is compatible with meter. Provide a windshield for outside or in-duct measurements.
 5. Record a set of background measurements in dBA and sound pressure levels in the eight unweighted octave bands 63 Hz to 8000 Hz (NC) with the equipment off.
 6. Take sound readings in dBA and sound pressure levels in the eight unweighted octave bands 63 Hz to 8000 Hz (NC) with the equipment operating.
 7. Take readings no closer than 36 inches from a wall or from the operating equipment and approximately 60 inches from the floor, with the meter held or mounted on a tripod.
 8. For outdoor measurements, move sound-testing meter slowly and scan area that has the most exposure to noise source being tested. Use A-weighted scale for this type of reading.
- D. Reporting:
 1. Report shall record the following:

- a. Location.
 - b. System tested.
 - c. dBA reading.
 - d. Sound pressure level in each octave band with equipment on and off.
2. Plot sound pressure levels on Noise Criteria (NC), or, Room Criteria (RC) worksheet with equipment on and off.

3.9 PIPE LEAKAGE TESTS

- A. Witness the pipe pressure testing performed by Installer.
- B. Verify that proper test methods are used and that leakage rates are within specified limits.
- C. Report deficiencies observed.

3.10 TOLERANCES

- A. Set HVAC system's airflow rates and water flow rates within the following tolerances:
 1. Supply, Return, and Exhaust Fans and Equipment with Fans: Plus or minus 10 percent. If design value is less than 100 cfm, within 10 cfm.
 2. Air Outlets and Inlets: Plus or minus 10 percent. If design value is less than 100 cfm, within 10 cfm.
- B. Maintaining pressure relationships as designed shall have priority over the tolerances specified above.

3.11 PROGRESS REPORTING

- A. Initial Construction-Phase Report: Based on examination of the Contract Documents as specified in "Examination" Article, prepare a report on the adequacy of design for system-balancing devices. Recommend changes and additions to system-balancing devices, to facilitate proper performance measuring and balancing. Recommend changes and additions to HVAC systems and general construction to allow access for performance-measuring and -balancing devices.

3.12 FINAL REPORT

- A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.
 1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.
 2. Include a list of instruments used for procedures, along with proof of calibration.
 3. Certify validity and accuracy of field data.

- B. Final Report Contents: In addition to certified field-report data, include the following:
1. Fan curves.
 2. Manufacturers' test data.
 3. Field test reports prepared by system and equipment installers.
 4. Other information relative to equipment performance; do not include Shop Drawings and Product Data.
- C. General Report Data: In addition to form titles and entries, include the following data:
1. Title page.
 2. Name and address of the TAB specialist.
 3. Project name.
 4. Project location.
 5. Architect's name and address.
 6. Engineer's name and address.
 7. Contractor's name and address.
 8. Report date.
 9. Signature of TAB supervisor who certifies the report.
 10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
 11. Summary of contents, including the following:
 - a. Indicated versus final performance.
 - b. Notable characteristics of systems.
 - c. Description of system operation sequence if it varies from the Contract Documents.
 12. Nomenclature sheets for each item of equipment.
 13. Data for terminal units, including manufacturer's name, type, size, and fittings.
 14. Notes to explain why certain final data in the body of reports vary from indicated values.
 15. Test conditions for DOAS unit performance forms, including the following:
 - a. Total OSA, Supply and Return/Exhaust air flow rate in cfm.
 - b. Total system supply and return static pressure in inches wg.
 - c. Supply/OSA and Return/Exhaust Fans speeds.
 - d. Conditions of filters.
 - e. Filter static-pressure differential in inches wg. (clean).
 - f. OSA and air temperature.
 - g. Cooling mode supply and return air temperature (F db and F wb).
 - h. Heating mode supply and return air temperature (F db and F wb).
 - i. Variable-frequency supply and exhaust fan settings for DOAS units.
 - j. Supply and Return/Exhaust inlet/outlet duct static pressures.
 - k. Energy wheel speed in cooling and heating modes.
 - l. Other system operating conditions that affect performance.
 16. 15. Test conditions for ERV unit performance forms, including the following:
 - a. Total OSA, Supply and Return/Exhaust air flow rate in cfm.
 - b. Total system supply and return static pressure in inches wg.

- c. Supply/OSA and Return/Exhaust Fans speeds.
- d. OSA/Supply and Return/Exhaust inlet/outlet duct static pressures.
- e. Conditions of filters.
- f. Filter static-pressure differential in inches wg. (clean).
- g. c. Supply/OSA and Return/Exhaust Fans speeds.

- h. Test conditions for VRF Indoor unit performance forms, including the following:
 - i. Total OSA, Supply and Return air flow rate in cfm.
 - j. Total system supply and return static pressure in inches wg.
 - k. Supply Fans speed.
 - l. Conditions of filters.
 - m. Filter static-pressure differential in inches wg. (clean).
 - n. Cooling mode supply and return air temperature (F db and F wb).
 - o. Heating mode supply and return air temperature (F db and F wb).
 - p. Other system operating conditions that affect performance.

- D. Fan Test Reports: For supply, return, and exhaust fans, include the following:
 - 1. Fan Data:
 - a. System identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and size.
 - e. Motor Horsepower or Watts
 - f. Volts, phase, and hertz.
 - g. Total airflow rate in cfm.
 - h. Total system static pressure in inches wg.
 - i. Fan speed.
 - j. Discharge static pressure in inches wg.
 - k. Suction static pressure in inches wg.

- E. Round, Flat-Oval, and Rectangular Duct Traverse Reports: Include a diagram with a grid representing the duct cross-section and record the following:
 - 1. Report Data:
 - a. System fan and air-handling-unit number.
 - b. Location and zone.
 - c. Traverse air temperature in deg F.
 - d. Duct static pressure in inches wg.
 - e. Duct size in inches.
 - f. Duct area in sq. ft..
 - g. Indicated airflow rate in cfm.
 - h. Indicated velocity in fpm.
 - i. Actual airflow rate in cfm.
 - j. Actual average velocity in fpm.
 - k. Barometric pressure in psig.

F. Instrument Calibration Reports:

1. Report Data:

- a. Instrument type and make.
- b. Serial number.
- c. Application.
- d. Dates of use.
- e. Dates of calibration.

3.13 VERIFICATION OF TAB REPORT

- A. The TAB specialist's test and balance engineer shall conduct the inspection in the presence of Architect.
- B. Architect shall randomly select measurements, documented in the final report, to be rechecked. Rechecking shall be limited to the lesser of either 10 percent of the total measurements recorded or the extent of measurements that can be accomplished in a normal 8-hour business day.
- C. If rechecks yield measurements that differ from the measurements documented in the final report by more than the tolerances allowed, the measurements shall be noted as "FAILED."
- D. If the number of "FAILED" measurements is greater than 10 percent of the total measurements checked during the final inspection, the TAB shall be considered incomplete and shall be rejected.
- E. If recheck measurements find the number of failed measurements noncompliant with requirements indicated, proceed as follows:
 1. TAB specialists shall recheck all measurements and make adjustments. Revise the final report and balancing device settings to include all changes; resubmit the final report and request a second final inspection. All changes shall be tracked to show changes made to previous report.
 2. If the second final inspection also fails, Owner may pursue others Contract options to complete TAB work.
- F. Prepare test and inspection reports.

3.14 VRF Systems

- A. Follow the Trane-Mitsubishi pre-startup check list and general inspection and use their software tools.

3.14 ADDITIONAL TESTS

- A. Within 90 days of completing TAB, perform additional TAB to verify that balanced

conditions are being maintained throughout and to correct unusual conditions.

- B. Seasonal Periods: If initial TAB procedures were not performed during near-peak summer and winter conditions, perform additional TAB during near-peak summer and winter conditions.

END OF SECTION 230593

SECTION 230713 - DUCT INSULATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes insulating the following duct services:
1. Indoor, concealed supply and outdoor air.
 2. Indoor, exposed supply and outdoor air.
 3. Indoor, concealed return located in unconditioned space.
 4. Indoor, exposed return located in unconditioned space.
 5. Indoor, concealed, Type I, commercial, kitchen hood exhaust.
 6. Indoor, exposed, Type I, commercial, kitchen hood exhaust.
 7. Indoor, concealed oven and warewash exhaust.
 8. Indoor, exposed oven and warewash exhaust.
 9. Indoor, concealed exhaust between isolation damper and penetration of building exterior.
 10. Indoor, exposed exhaust between isolation damper and penetration of building exterior.
 11. Outdoor, concealed supply and return.
 12. Outdoor, exposed supply and return.
- B. Related Requirements:
1. Section 230716 "HVAC Equipment Insulation."
 2. Section 230719 "HVAC Piping Insulation."
 3. Section 233113 "Metal Ducts" for duct liners.
- C. Equipment manufacturer's requirements or specifications shall take precedent over this section where permitted by code and approved by the engineer.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory- and field-applied if any).

1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.
- B. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.
- C. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or craft training program, certified by the Department of Labor, Bureau of Apprenticeship and Training.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers are to be marked with the manufacturer's name, appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.6 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
- B. Coordinate clearance requirements with duct Installer for duct insulation application. Before preparing ductwork Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.
- C. Coordinate installation and testing of heat tracing.

1.7 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products in accordance with ASTM E84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation, jacket materials, adhesive, mastic, tapes, and cement material containers with appropriate markings of applicable testing agency.
 - 1. All Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 2. All Insulation Installed Indoors; Outdoors-Installed Insulation in Contact with Airstream: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 3. All Insulation Installed Indoors and Outdoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.

- B. Contractor to supply Architect with manufacturer's cut of all duct insulation materials proposed for use

2.2 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
 - 1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C1136, Type I.
 - 2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C1136, Type I.
 - 3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C1136, Type II.
 - 4. FSP Jacket: Aluminum-foil, fiberglass-reinforced scrim with polyethylene backing; complying with ASTM C1136, Type II.
 - 5. Vinyl Jacket: White vinyl with a permeance of 1.3 perms when tested in accordance with ASTM E96/E96M, Procedure A, and complying with NFPA 90A and NFPA 90B.
 - 6. ASJ+: All-service jacket composed of aluminum foil reinforced with glass scrim bonded to a kraft paper interleaving with an outer film leaving no paper exposed; complying with ASTM C1136, Types I, II, III, IV, and VII.
 - 7. PSK Jacket: Aluminum foil, fiberglass-reinforced scrim with polyethylene backing; complying with ASTM C1136, Type II.

2.3 CORNER ANGLES

- A. PVC Corner Angles: 30 mils thick, minimum 1 by 1 inch, PVC in accordance with ASTM D1784, Class 16354-C. White or color-coded to match adjacent surface.
- B. Aluminum Corner Angles: 0.040 inch thick, minimum 1 by 1 inch, aluminum in accordance with ASTM B209, Alloy 3003, 3005, 3105, or 5005; Temper H-14.
- C. Stainless Steel Corner Angles: 0.024 inch thick, minimum 1 by 1 inch, stainless steel in accordance with ASTM A240/A240M, Type 304.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 - 1. Verify that systems to be insulated have been tested and are free of defects.
 - 2. Verify that surfaces to be insulated are clean and dry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of ducts and fittings.
- B. Install insulation materials, vapor barriers or retarders, jackets, and thicknesses required for each item of duct system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, compress, or otherwise damage insulation or jacket.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Keep insulation materials dry during application and finishing. Replace insulation materials that get wet during storage or in the installation process before being properly covered and sealed in accordance with Contract Documents, unless otherwise approved by the engineer-of-record.
- G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- H. Install insulation with least number of joints practical.
- I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
- J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- K. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth, but not to the extent of creating wrinkles or areas of compression in the insulation.

2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 4 inches o.c.
 - a. For below ambient services, apply vapor-barrier mastic over staples.
 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to duct flanges and fittings.
- L. Cut insulation in a manner to avoid compressing insulation.
- M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
 4. Seal jacket to wall flashing with flashing sealant.
- C. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire

Rated): Install insulation continuously through walls and partitions.

- D. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Terminate insulation at fire damper sleeves for fire-rated wall and partition penetrations. Externally insulate damper sleeves to match adjacent insulation and overlap duct insulation at least 2 inches.

1. Comply with requirements in Section 078413 "Penetration Firestopping."

- E. Insulation Installation at Floor Penetrations:

1. Duct: For penetrations through fire-rated assemblies, terminate insulation at fire damper sleeves and externally insulate damper sleeve beyond floor to match adjacent duct insulation. Overlap damper sleeve and duct insulation at least 2 inches.

2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 INSTALLATION OF FLEXIBLE ELASTOMERIC AND POLYOLEFIN INSULATION

- A. Comply with manufacturer's written installation instructions and ASTM C1710.

- B. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

- C. Square and Rectangular Ducts and Plenums:

1. Provide 1/4 inch more per side for a tight, compression fit.

2. Cut sheet insulation with the following dimensions:

- a. Width of duct plus 1/4 inch, one piece.
- b. Height of duct plus 1/4 inch, plus thickness of insulation, two pieces.
- c. Width of duct plus 1/4 inch, plus two times the thickness of insulation, one piece.

3. Insulate the bottom of the duct with the sheet from (a) above, then the sides with the two sheets from (b) above, and finally the top of the duct with the sheet from (c) above.

4. Insulation without self-adhering backing:

- a. Apply 100 percent coverage of manufacturer adhesive on the metal surface, then the insulation, except for the last 1/4 inch where sheets will butt together.
- b. Roll sheet down into position.
- c. Press two sheets together under compression and apply adhesive at the butt joint to seal the two sheets together.

5. Insulation with self-adhering backing:

- a. Peel back release paper in 6- to 8-inch increments and line up sheet.

- b. Press firmly to activate adhesive.
 - c. Align material and continue to line up correctly, pressing firmly while slowly removing release paper.
 - d. Allow 1/4-inch overlap for compression at butt joints.
 - e. Apply adhesive at the butt joint to seal the two sheets together.
6. Insulate duct brackets following manufacturer's written installation instructions.
- D. Circular Ducts:
1. Determine the circumference of the duct, using a strip of insulation the same thickness as to be used.
 2. Cut the sheet to the required size.
 3. Apply 100 percent coverage of manufacturer adhesive on the metal surface then the insulation.
 4. Apply manufacturer adhesive to the cut surfaces along 100 percent of the longitudinal seam. Press together the seam at the ends and then the middle. Close the entire seam starting from the middle.

3.6 FIELD-APPLIED JACKET INSTALLATION

- A. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.
1. Draw jacket smooth and tight to surface with 2-inch overlap at seams and joints.
 2. Embed glass cloth between two 0.062-inch- thick coats of lagging adhesive.
 3. Completely encapsulate insulation with coating, leaving no exposed insulation.
- B. Where FSK jackets are indicated, install as follows:
1. Draw jacket material smooth and tight.
 2. Install lap or joint strips with same material as jacket.
 3. Secure jacket to insulation with manufacturer's recommended adhesive.
 4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch- wide joint strips at end joints.
 5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.
- C. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints; for horizontal applications, install with longitudinal seams along top and bottom of tanks and vessels. Seal with manufacturer's recommended adhesive.
1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.
- D. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless steel bands 12 inches o.c. and at end joints.

3.7 FIRE-RATED INSULATION SYSTEM INSTALLATION

- A. Comply with manufacturer's written installation instructions.
- B. Where fire-rated insulation system is indicated, secure system to ducts and duct hangers and supports to maintain a continuous fire rating.
- C. Insulate duct access panels and doors to achieve same fire rating as duct.
- D. Install firestopping at penetrations through fire-rated assemblies. Fire-stop systems are specified in Section 078413 "Penetration Firestopping."

3.8 FINISHES

- A. Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."
 - 1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
 - a. Finish Coat Material: Interior, flat, latex-emulsion size.
- B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.
- C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- D. Do not field paint aluminum or stainless steel jackets.

3.9 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:
 - 1. Inspect ductwork, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection is limited to one location(s) for each duct system defined in the "Duct Insulation Schedule, General" Article.
- D. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.10 DUCT INSULATION SCHEDULE, GENERAL

A. Plenums and Ducts Requiring Insulation:

1. Indoor, concealed supply and outdoor air.
2. Indoor, exposed supply and outdoor air.
3. Indoor, concealed return located in unconditioned space.
4. Indoor, exposed return located in unconditioned space.
5. Indoor, concealed, Type I, commercial, kitchen hood exhaust.
6. Indoor, exposed, Type I, commercial, kitchen hood exhaust.
7. Indoor, concealed oven and warewash exhaust.
8. Indoor, exposed oven and warewash exhaust.
9. Indoor, concealed exhaust between isolation damper and penetration of building exterior.
10. Indoor, exposed exhaust between isolation damper and penetration of building exterior.
11. Outdoor, concealed supply and return.
12. Outdoor, exposed supply and return.

B. Items Not Insulated:

1. Fibrous-glass ducts.
2. Metal ducts with duct liner of sufficient thickness to comply with energy code and ASHRAE/IESNA 90.1.
3. Factory-insulated flexible ducts.
4. Factory-insulated plenums and casings.
5. Flexible connectors.
6. Vibration-control devices.
7. Factory-insulated access panels and doors.

3.11 INDOOR DUCT AND PLENUM INSULATION SCHEDULE

A. Concealed, round and flat-oval, supply-air duct insulation is one of the following:

1. Flexible Elastomeric: 1 inch thick.
2. Glass-Fiber Blanket: 2 inches thick and 1.5 lb/cu. ft. nominal density.
3. Mineral Wool Blanket: 2 inches thick and 4 lb/cu. ft. nominal density.
4. Polyolefin: 1 inch thick.

B. Concealed, round and flat-oval, return-air duct insulation is one of the following:

1. Flexible Elastomeric: 1 inch thick.
2. Glass-Fiber Blanket: 2 inches thick and 1.5 lb/cu. ft. nominal density.
3. Mineral Wool Blanket: 2 inches thick and 4 lb/cu. ft. nominal density.
4. Polyolefin: 1 inch thick.

C. Concealed, round and flat-oval, outdoor-air duct insulation is one of the following:

1. Flexible Elastomeric: 1 inch thick.
2. Glass-Fiber Blanket: 2 inches thick and 1.5 lb/cu. ft. nominal density.

3. Mineral Wool Blanket: 2 inches thick and 4 lb/cu. ft. nominal density.
 4. Polyolefin: 1 inch thick.
- D. Concealed, round and flat-oval, exhaust-air duct insulation is one of the following:
1. Flexible Elastomeric: 1 inch thick.
 2. Glass-Fiber Blanket: 2 inches thick and 1.5 lb/cu. ft. nominal density.
 3. Mineral Wool Blanket: 2 inches thick and 4 lb/cu. ft. nominal density.
 4. Polyolefin: 1 inch thick.
- E. Concealed, rectangular, supply-air duct insulation is one of the following:
1. Flexible Elastomeric: 1 inch thick.
 2. Glass-Fiber Blanket: 2 inches thick and 1.5 lb/cu. ft. nominal density.
 3. Glass-Fiber Board: 2 inches thick and 3 lb/cu. ft. nominal density.
 4. Mineral Wool Blanket: 2 inches thick and 4 lb/cu. ft. nominal density.
 5. Mineral Wool Board: 2 inches thick and 4 lb/cu. ft. nominal density.
 6. Polyolefin: 1 inch thick.
- F. Concealed, rectangular, return-air duct insulation is one of the following:
1. Flexible Elastomeric: 1 inch thick.
 2. Glass-Fiber Blanket: 2 inches thick and 1.5 lb/cu. ft. nominal density.
 3. Glass-Fiber Board: 2 inches thick and 3 lb/cu. ft. nominal density.
 4. Mineral Wool Blanket: 2 inches thick and 4 lb/cu. ft. nominal density.
 5. Mineral Wool Board: 2 inches thick and 4 lb/cu. ft. nominal density.
 6. Polyolefin: 1 inch thick.
- G. Concealed, rectangular, outdoor-air duct insulation is one of the following:
1. Flexible Elastomeric: 1 inch thick.
 2. Glass-Fiber Blanket: 2 inches thick and 1.5 lb/cu. ft. nominal density.
 3. Glass-Fiber Board: 2 inches thick and 3 lb/cu. ft. nominal density.
 4. Mineral Wool Blanket: 2 inches thick and 4 lb/cu. ft. nominal density.
 5. Mineral Wool Board: 2 inches thick and 4 lb/cu. ft. nominal density.
 6. Polyolefin: 1 inch thick.
- H. Concealed, rectangular, exhaust-air duct insulation between isolation damper and penetration of building exterior is one of the following:
1. Flexible Elastomeric: 1 inch thick.
 2. Glass-Fiber Blanket: 2 inches thick and 1.5 lb/cu. ft. nominal density.
 3. Glass-Fiber Board: 2 inches thick and 3 lb/cu. ft. nominal density.
 4. Mineral Wool Blanket: 2 inches thick and 4 lb/cu. ft. nominal density.
 5. Mineral Wool Board: 2 inches thick and 4 lb/cu. ft. nominal density.
 6. Polyolefin: 1 inch thick.
- I. Exposed, rectangular, supply-air duct insulation is the following:
1. Flexible Elastomeric: 1 inch thick.
 2. Glass-Fiber Blanket: 2 inches thick and 1.5 lb/cu. ft. nominal density.

3. Glass-Fiber Board: 2 inches thick and 3 lb/cu. ft. nominal density.
4. Mineral Wool Blanket: 2 inches thick and 4 lb/cu. ft. nominal density.
5. Mineral Wool Board: 2 inches thick and 4-lb/cu. ft. nominal density.
6. Polyolefin: 1 inch thick.

J. Exposed, rectangular, return-air duct insulation is one of the following:

1. Flexible Elastomeric: 1 inch thick.
2. Glass-Fiber Blanket: 2 inches thick and 1.5 lb/cu. ft. nominal density.
3. Glass-Fiber Board: 2 inches thick and 3 lb/cu. ft. nominal density.
4. Mineral Wool Blanket: 2 inches thick and 4 lb/cu. ft. nominal density.
5. Mineral Wool Board: 2 inches thick and 4 lb/cu. ft. nominal density.
6. Polyolefin: 1 inch thick.

K. Exposed, rectangular, outdoor-air duct insulation is one of the following:

1. Flexible Elastomeric: 1 inch thick.
2. Glass-Fiber Blanket: 2 inches thick and 1.5 lb/cu. ft. nominal density.
3. Glass-Fiber Board: 2 inches thick and 2 lb/cu. ft. nominal density.
4. Mineral Wool Blanket: 2 inches thick and 4 lb/cu. ft. nominal density.
5. Mineral Wool Board: 2 inches thick and 4 lb/cu. ft. nominal density.
6. Polyolefin: 1 inch thick.

L. Exposed, rectangular, exhaust-air duct insulation is one of the following:

1. Flexible Elastomeric: 1 inch thick.
2. Glass-Fiber Blanket: 2 inches thick and 1.5 lb/cu. ft. nominal density.
3. Glass-Fiber Board: 2 inches thick and 2 lb/cu. ft. nominal density.
4. Mineral Wool Blanket: 2 inches thick and 4 lb/cu. ft. nominal density.
5. Mineral Wool Board: 2 inches thick and 4 lb/cu. ft. nominal density.
6. Polyolefin: 1 inch thick.

M. Exposed, outdoor-air plenum insulation is one of the following:

1. Glass-Fiber Blanket: 2 inches thick and 1.5 lb/cu. ft. nominal density.
2. Glass-Fiber Board: 2 inches thick and 3 lb/cu. ft. nominal density.
3. Mineral Wool Blanket: 2 inches thick and 4 lb/cu. ft. nominal density.
4. Mineral Wool Board: 2 inches thick and 4 lb/cu. ft. nominal density.

N. Exposed, exhaust-air plenum insulation is one of the following:

1. Glass-Fiber Blanket: 2 inches thick and 1.5 lb/cu. ft. nominal density.
2. Glass-Fiber Board: 2 inches thick and 2 lb/cu. ft. nominal density.
3. Mineral Wool Blanket: 2 inches thick and 4 lb/cu. ft. nominal density.
4. Mineral Wool Board: 2 inches thick and 4 lb/cu. ft. nominal density.

3.12 ABOVEGROUND, OUTDOOR DUCT AND PLENUM INSULATION SCHEDULE

A. Insulation materials and thicknesses are identified below. If more than one material is listed for a duct system, selection from materials listed is Contractor's option.

- B. Concealed, round and flat-oval, supply-air duct insulation is one of the following:
 - 1. Glass-Fiber Blanket: 2 inches and 1.5 lb/cu. ft. nominal density.
 - 2. Mineral Wool Blanket: 2 inches thick and 4 lb/cu. ft. nominal density.
- C. Concealed, round and flat-oval, return-air duct insulation is one of the following:
 - 1. Glass-Fiber Blanket: 2 inches and 1.5 lb/cu. ft. nominal density.
 - 2. Mineral Wool Blanket: 2 inches thick and 4 lb/cu. ft. nominal density.
- D. Concealed, round and flat-oval, outdoor-air duct insulation is one of the following:
 - 1. Glass-Fiber Blanket: 2 inches and 1.5 lb/cu. ft. nominal density.
 - 2. Mineral Wool Blanket: 2 inches thick and 4 lb/cu. ft. nominal density.
- E. Concealed, rectangular, supply-air duct insulation is one of the following:
 - 1. Glass-Fiber Blanket: 2 inches and 1.5 lb/cu. ft. nominal density.
 - 2. Glass-Fiber Board: 2 inches thick and 3 lb/cu. ft. nominal density.
 - 3. Mineral Wool Blanket: 2 inches thick and 4 lb/cu. ft. nominal density.
 - 4. Mineral Wool Board: 2 inches thick and 4 lb/cu. ft. nominal density.
- F. Concealed, rectangular, return-air duct insulation is one of the following:
 - 1. Glass-Fiber Blanket: 2 inches and 0.75 lb/cu. ft. nominal density.
 - 2. Glass-Fiber Board: 2 inches thick and 3 lb/cu. ft. nominal density.
 - 3. Mineral Wool Blanket: 2 inches thick and 4 lb/cu. ft. nominal density.
 - 4. Mineral Wool Board: 2 inches thick and 4 lb/cu. ft. nominal density.
- G. Concealed, supply-air plenum insulation is one of the following:
 - 1. Glass-Fiber Blanket: 2 inches and 1.5 lb/cu. ft. nominal density.
 - 2. Glass-Fiber Board: 2 inches thick and 3 lb/cu. ft. nominal density.
 - 3. Mineral Wool Blanket: 2 inches thick and 4 lb/cu. ft. nominal density.
 - 4. Mineral Wool Board: 2 inches thick and 4 lb/cu. ft. nominal density.
- H. Concealed, return-air plenum insulation is one of the following:
 - 1. Glass-Fiber Blanket: 2 inches and 1.5 lb/cu. ft. nominal density.
 - 2. Glass-Fiber Board: 2 inches thick and 3 lb/cu. ft. nominal density.
 - 3. Mineral Wool Blanket: 2 inches thick and 4 lb/cu. ft. nominal density.
 - 4. Mineral Wool Board: 2 inches thick and 4 lb/cu. ft. nominal density.
- I. Exposed, round and flat-oval, supply-air duct insulation is one of the following:
 - 1. Glass-Fiber Blanket: 2 inches and 1.5 lb/cu. ft. nominal density.
 - 2. Glass-Fiber Pipe and Tank: 2 inches thick.
 - 3. Mineral Wool Blanket: 2 inches thick and 4 lb/cu. ft. nominal density.
 - 4. Mineral Wool Pipe and Tank: 2 inches thick.
- J. Exposed, round and flat-oval, return-air duct insulation is one of the following:

1. Glass-Fiber Blanket: 2 inches and 1.5 lb/cu. ft. nominal density.
2. Glass-Fiber Board: 2 inches thick and 3 lb/cu. ft. nominal density.
3. Mineral Wool Blanket: 2 inches thick and 4 lb/cu. ft. nominal density.
4. Mineral Wool Board: 2 inches thick and 4 lb/cu. ft. nominal density.

K. Exposed, rectangular, supply-air duct insulation is one of the following:

1. Glass-Fiber Blanket: 2 inches and 0.75 lb/cu. ft. nominal density.
2. Glass-Fiber Board: 2 inches thick and 3 lb/cu. ft. nominal density.
3. Mineral Wool Blanket: 2 inches thick and 4 lb/cu. ft. nominal density.
4. Mineral Wool Board: 2 inches thick and 4 lb/cu. ft. nominal density.

L. Exposed, rectangular, return-air duct insulation is one of the following:

1. Glass-Fiber Blanket: 2 inches and 1.5 lb/cu. ft. nominal density.
2. Glass-Fiber Board: 2 inches thick and 3 lb/cu. ft. nominal density.
3. Mineral Wool Blanket: 2 inches thick and 4 lb/cu. ft. nominal density.
4. Mineral Wool Board: 2 inches thick and 4 lb/cu. ft. nominal density.

M. Exposed, supply-air plenum insulation is one of the following:

1. Glass-Fiber Blanket: 2 inches and 1.5 lb/cu. ft. nominal density.
2. Glass-Fiber Board: 2 inches thick and 3 lb/cu. ft. nominal density.
3. Mineral Wool Blanket: 2 inches thick and 4 lb/cu. ft. nominal density.
4. Mineral Wool Board: 2 inches thick and 4 lb/cu. ft. nominal density.

N. Exposed, return-air plenum insulation is one of the following:

1. Glass-Fiber Blanket: 2 inches and 1.5 lb/cu. ft. nominal density.
2. Glass-Fiber Board: 2 inches thick and 3 lb/cu. ft. nominal density.
3. Mineral Wool Blanket: 2 inches thick and 4 lb/cu. ft. nominal density.
4. Mineral Wool Board: 2 inches thick and 4 lb/cu. ft. nominal density.

3.13 INDOOR, FIELD-APPLIED JACKET SCHEDULE

A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.

B. If more than one material is listed, selection from materials listed is Contractor's option.

C. Ducts and Plenums, Concealed:

1. None.
2. PVC: 20 mils thick.
3. Aluminum, Smooth: 0.020 inch thick.
4. Painted Aluminum, Smooth: 0.020 inch thick.
5. Stainless Steel, Type 304, Smooth 2B Finish: 0.020 inch thick.

D. Ducts and Plenums, Exposed:

1. None.
2. PVC: 20 mils thick.
3. Aluminum, Smooth: 0.020 inch thick.
4. Painted Aluminum, Smooth: 0.020 inch thick.
5. Stainless Steel, Type 304, Smooth 2B Finish: 0.020 inch thick.
6. .

3.14 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Ducts and Plenums, Concealed:
 1. None.
 2. PVC: 30 mils thick.
 3. Aluminum, Smooth: 0.032 inch thick.
 4. Painted Aluminum, Smooth: 0.032 inch thick.
 5. Stainless Steel, Type 316, Smooth 2B Finish: 0.024 inch thick.
- D. Ducts and Plenums, Exposed, up to 48 Inches in Diameter or with Flat Surfaces up to 72 Inches:
 1. Aluminum, Smooth: 0.032 inch thick.
 2. Painted Aluminum, Smooth: 0.032 inch thick.
 3. Stainless Steel, Type 316, Smooth 2B Finish: 0.024 inch thick.
- E. Ducts and Plenums, Exposed, Larger Than 48 Inches in Diameter or with Flat Surfaces Larger Than 72 Inches:
 1. Painted Aluminum, Smooth: 0.040 inch thick.
 2. Stainless Steel, Type 316, Smooth, with 4-by-1-Inch Box Ribs: 0.024 inch thick.

END OF SECTION 230713

SECTION 230716 - HVAC EQUIPMENT INSULATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes insulating HVAC equipment that is not factory insulated.
- B. Related Sections:
 - 1. Section 230713 "Duct Insulation."
 - 2. Section 230719 "HVAC Piping Insulation."

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory and field applied, if any).
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail removable insulation at equipment connections.
 - 2. Detail application of field-applied jackets.
 - 3. Detail application at linkages of control devices.
 - 4. Detail field application for each equipment type.

1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.
- B. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.
- C. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or craft training program.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation system materials are to be delivered to the Project site in

unopened containers. The packaging is to include the name of the manufacturer, fabricator, type, description, and size, as well as ASTM standard designation, and maximum use temperature.

1.6 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
- B. Coordinate clearance requirements with equipment Installer for equipment insulation application.
- C. Coordinate installation and testing of heat tracing.

1.7 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products in accordance with ASTM E84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation, jacket materials, adhesive, mastic, tapes, and cement material containers with appropriate markings of applicable testing agency.
 - 1. All Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 2. All Insulation Installed Indoors; Outdoors-Installed Insulation in Contact with Airstream: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 3. All Insulation Installed Indoors and Outdoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
- B. Manufacturer's cuts for all proposed materials under this section are to be provided to the engineer for approval prior to acquisition by the contractor. Mock-ups may be requested for aesthetic validation.

2.2 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:

1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C1136, Type I.
2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C1136, Type I.
3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C1136, Type II.
4. Vinyl Jacket: White vinyl with a permeance of 1.3 perms when tested in accordance with ASTM E96/E96M, Procedure A, and complying with NFPA 90A and NFPA 90B.

2.3 CORNER ANGLES

- A. PVC Corner Angles: 30-mils- thick, minimum 1- by 1-inch PVC in accordance with ASTM D1784, Class 16354-C, white or color-coded to match adjacent surface.
- B. Aluminum Corner Angles: 0.040-inch- thick, minimum 1- by 1-inch aluminum in accordance with ASTM B209, Alloy 3003, 3005, 3105, or 5005; Temper H-14.
- C. Stainless Steel Corner Angles: 0.024-inch- thick, minimum 1- by 1-inch stainless steel in accordance with ASTM A240/A240M, Type 304.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 1. Verify that systems and equipment to be insulated have been tested and are free of defects.
 2. Verify that surfaces to be insulated are clean and dry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Clean and prepare surfaces to be insulated. Before insulating, apply a corrosion coating to insulated surfaces as follows:
 1. Stainless Steel: Coat 300 series stainless steel with an epoxy primer 5 mils thick and an epoxy finish 5 mils thick if operating in a temperature range of between 140 and 300 deg F. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
 2. Carbon Steel: Coat carbon steel operating at a service temperature of between 32 and 300 deg F with an epoxy coating. Consult coating manufacturer for

appropriate coating materials and application methods for operating temperature range.

- C. Coordinate insulation installation with the tradesman installing heat tracing. Comply with requirements for heat tracing that apply to insulation.
- D. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless steel surfaces, use demineralized water.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of equipment.
- B. Install insulation materials, forms, vapor barriers or retarders, and jackets, of thicknesses required for each item of equipment, as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, compress, or otherwise damage insulation or jacket.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Keep insulation materials dry during storage, application, and finishing. Replace insulation materials that get wet during storage or in the installation process before being properly covered and sealed in accordance with the Contract Documents, unless otherwise approved by the engineer-of-record.
- G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- H. Install insulation with least number of joints practical.
- I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends attached to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.

- J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- K. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth, but not to the extent of creating wrinkles or areas of compression in the insulation.
 - 2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward-clinching staples along both edges of strip, spaced 4 inches o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Clean and dry surface to receive self-sealing lap. Staple laps with outward-clinching staples along edge at 4 inches o.c.
 - 4. For below-ambient services, apply vapor-barrier mastic over staples.
 - 5. Cover joints and seams with tape, in accordance with insulation material manufacturer's written instructions, to maintain vapor seal.
 - 6. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints.
- L. Cut insulation in a manner to avoid compressing insulation.
- M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches in similar fashion to butt joints.
- O. For above-ambient services, do not install insulation to the following:
 - 1. Vibration-control devices.
 - 2. Testing agency labels and stamps.
 - 3. Nameplates and data plates.
 - 4. Manholes.
 - 5. Handholes.
 - 6. Cleanouts.

3.4 INSTALLATION OF EQUIPMENT, TANK, AND VESSEL INSULATION

- A. Glass-Fiber, Pipe and Tank Insulation Installation for Tanks and Vessels: Secure insulation with adhesive, anchor pins, and speed washers.
 - 1. Apply adhesives in accordance with manufacturer's recommended coverage rates per unit area, for 100 percent coverage of tank and vessel surfaces.
 - 2. Groove and score insulation materials to fit as closely as possible to equipment, including contours. Bevel insulation edges for cylindrical surfaces for tight joints. Stagger end joints.
 - 3. Protect exposed corners with secured corner angles.
 - 4. Install adhesively attached or self-sticking insulation hangers and speed washers on sides of tanks and vessels as follows:

- a. Do not weld anchor pins to ASME-labeled pressure vessels.
 - b. Select insulation hangers and adhesive that are compatible with service temperature and with substrate.
 - c. On tanks and vessels, maximum anchor-pin spacing is 3 inches from insulation end joints and 16 inches o.c. in both directions.
 - d. Do not compress insulation during installation.
 - e. Cut and miter insulation segments to fit curved sides and domed heads of tanks and vessels.
 - f. Impale insulation over anchor pins and attach speed washers.
 - g. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
5. Secure each layer of insulation with stainless steel or aluminum bands. Select band material compatible with insulation materials.
 6. Where insulation hangers on equipment and vessels are not permitted or practical and where insulation support rings are not provided, install a girdle network for securing insulation. Stretch prestressed aircraft cable around the diameter of vessel and make taut with clamps, turnbuckles, or breather springs. Place one circumferential girdle around equipment approximately 6 inches from each end. Install wire or cable between two circumferential girdles 12 inches o.c. Install a wire ring around each end and around outer periphery of center openings and stretch prestressed aircraft cable radially from the wire ring to nearest circumferential girdle. Install additional circumferential girdles along the body of equipment or tank at a minimum spacing of 48 inches o.c. Use this network for securing insulation with tie wire or bands.
 7. Stagger joints between insulation layers at least 3 inches.
 8. Install insulation in removable and replaceable segments on equipment access doors, manholes, handholes, and other elements that require frequent removal for service and inspection.
 9. Bevel and seal insulation ends around manholes, handholes, ASME stamps, and nameplates.
 10. For equipment with surface temperatures below ambient, apply mastic to open ends, joints, seams, breaks, and punctures in insulation.
- B. Flexible Elastomeric Thermal Insulation Installation for Tanks and Vessels: Install insulation over entire surface of tanks and vessels.
1. Apply 100 percent coverage of adhesive to surface with manufacturer's recommended adhesive.
 2. Seal longitudinal seams and end joints.
- C. Insulation Installation on Pumps:
1. Fabricate metal boxes lined with insulation. Fit boxes around pumps and coincide box joints with splits in pump casings. Fabricate joints with outward bolted flanges. Bolt flanges on 6-inch centers, starting at corners. Install 3/8-inch-diameter fasteners with wing nuts. Alternatively, secure the box sections together using a field-adjustable latching mechanism.
 2. Fabricate boxes from aluminum, stainless steel, at least 0.050 inch thick.
 3. For below-ambient services, install a vapor barrier at seams, joints, and

penetrations. Seal between flanges with replaceable gasket material to form a vapor barrier.

3.5 INSTALLATION OF CALCIUM SILICATE INSULATION

A. Insulation Installation on Boiler Breechings:

1. Secure single-layer insulation with stainless steel bands at 12-inch intervals and tighten bands without deforming insulation material.
2. Install two-layer insulation with joints tightly butted and staggered at least 3 inches. Secure inner layer with wire spaced at 12-inch intervals. Secure outer layer with stainless steel bands at 12-inch intervals.
3. On exposed applications without metal jacket, finish insulation surface with a skim coat of mineral-fiber, hydraulic-setting cement. When cement is dry, apply flood coat of lagging adhesive and press on one layer of glass cloth. Overlap edges at least 1 inch. Apply finish coat of lagging adhesive over glass cloth. Thin finish coat to achieve smooth, uniform finish.

3.6 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

- A. Install in accordance with manufacturer's written installation instructions and ASTM C1710.
- B. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.7 FIELD-APPLIED JACKET INSTALLATION

- A. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.
 1. Draw jacket smooth and tight to surface with 2-inch overlap at seams and joints.
 2. Embed glass cloth between two 0.062-inch- thick coats of lagging adhesive.
 3. Completely encapsulate insulation with coating, leaving no exposed insulation.
- B. Where FSK jackets are indicated, install as follows:
 1. Draw jacket material smooth and tight.
 2. Install lap or joint strips with same material as jacket.
 3. Secure jacket to insulation with manufacturer's recommended adhesive.
 4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch- wide joint strips at end joints.
 5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.
- C. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints; for horizontal applications, install with longitudinal seams along top and bottom of tanks and vessels. Seal with manufacturer's recommended adhesive.

1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.
- D. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless steel bands 12 inches o.c. and at end joints.
- E. Where PVDC jackets are indicated, install as follows:
1. Jacket can be wrapped in cigarette fashion along length of roll for insulation systems with an outer circumference of 33-1/2 inches or less. 33-1/2-inch-circumference limit allows for 2-inch- overlap seal. Using the length of roll allows for longer sections of jacket to be installed at one time. Use adhesive on the lap seal. Visually inspect lap seal for "fishmouthing," and use PVDC tape along lap seal to secure joint.
 2. Repair holes or tears in PVDC jacket by placing PVDC tape over the hole or tear and wrapping a minimum of 1-1/4 circumferences to avoid damage to tape edges.

3.8 FINISHES

- A. Equipment Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."
1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
 - a. Finish Coat Material: Interior, flat, latex-emulsion size.
- B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.
- C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- D. Do not field paint aluminum or stainless-steel jackets.

3.9 FIELD QUALITY CONTROL

- A. Engage a qualified testing agency to perform tests and inspections.
- B. Tests and Inspections: Inspect field-insulated equipment, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection is limited to one location(s) for each type of equipment defined in "Indoor Equipment Insulation Schedule" and "Outdoor, Aboveground Equipment Insulation Schedule" articles. For large equipment, remove only a portion adequate to determine compliance.

- C. All insulation applications will be considered defective if they do not pass tests and inspections.
- D. Prepare test and inspection reports.

3.10 EQUIPMENT INSULATION SCHEDULE, GENERAL

- A. Insulation conductivity and thickness per pipe size comply with schedules in this Section or with requirements of authorities having jurisdiction, whichever is more stringent.
- B. Acceptable insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials is Contractor's option.

3.11 BREECHING INSULATION SCHEDULE

- A. Round, exposed breeching and connector insulation is one of the following:
 - 1. Mineral Wool Blanket: 3 inches thick and 4 lb/cu. ft. nominal density.
- B. Round, concealed breeching and connector insulation is one of the following:
- C. Rectangular, exposed breeching and connector insulation is one of the following:
 - 1. Calcium Silicate: 4 inches thick.
 - 2. High-Temperature Glass-Fiber Blanket: 3 inches thick and 3 lb/cu. ft. nominal density.
 - 3. High-Temperature Glass-Fiber Board: 3 inches thick and 3 lb/cu. ft. nominal density.
 - 4. Mineral Wool Blanket: 3 inches thick and 4 lb/cu. ft. nominal density.
 - 5. Mineral Wool Board: 3 inches thick and 4 lb/cu. ft. nominal density.
- D. Rectangular, concealed breeching and connector insulation is one of the following:
 - 1. Calcium Silicate: 4 inches thick.
 - 2. High-Temperature Glass-Fiber Blanket: 3 inches thick and 3 lb/cu. ft. nominal density.
 - 3. High-Temperature Glass-Fiber Board: 3 inches thick and 3 lb/cu. ft. nominal density.
 - 4. Mineral Wool Blanket: 3 inches thick and 4 lb/cu. ft. nominal density.
 - 5. Mineral Wool Board: 3 inches thick and 4 lb/cu. ft. nominal density.

3.12 INDOOR EQUIPMENT INSULATION SCHEDULE

- A. Insulate indoor and outdoor equipment that is not factory insulated.

3.13 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Equipment, Concealed:
 - 1. None.
- D. Equipment, Exposed, up to 48 Inches in Diameter or with Flat Surfaces of up to 72 Inches:
 - 1. PVC: 20 mils thick.
 - 2. **<Insert jacket type>**.
- E. Equipment, Exposed, Larger Than 48 Inches in Diameter or with Flat Surfaces Larger Than 72 Inches:
 - 1. None.
 - 2. Painted Aluminum, Smooth with **[1-1/4-Inch- Deep Corrugations]** **[2-1/2-Inch- Deep Corrugations]** **[4-by-1-Inch Box Ribs]**: 0.032 inch thick.

3.14 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Equipment, Concealed:
 - 1. PVC: 30 mils thick.
- D. Equipment, Exposed, up to 48 Inches in Diameter or with Flat Surfaces of up to 72 Inches:
 - 1. Stainless Steel, Type 304, Smooth No. 2B Finish: 0.020 inch thick.
- E. Equipment, Exposed, Larger Than 48 Inches in Diameter or with Flat Surfaces Larger Than 72 Inches:
 - 1. Stainless Steel, Type 304, Smooth, with 1-1/4-Inch- Deep Corrugations: 0.024 inch thick.

END OF SECTION 230716

SECTION 230719 - HVAC PIPING INSULATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes insulation for HVAC piping systems.
- B. Related Requirements:
 - 1. Section 230713 "Duct Insulation" for duct insulation.
 - 2. Section 230716 "HVAC Equipment Insulation" for equipment insulation.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory and field applied, if any).
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
 - 2. Detail application of field-applied jackets.
 - 3. Manufacturer's cut of selected product.

1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.
- B. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.
- C. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or craft training program, certified by the Department of Labor, Bureau of Apprenticeship and Training.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation system materials are to be delivered to the Project site in unopened containers. The packaging is to include name of manufacturer, fabricator, type, description, and size, as well as ASTM standard designation, and maximum use temperature.

1.6 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.

1.7 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products in accordance with ASTM E84 by a testing agency acceptable to authority having jurisdiction. Factory label insulation, jacket materials, adhesive, mastic, tapes, and cement material containers with appropriate markings of applicable testing agency.
 - 1. All Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 2. All Insulation Installed Indoors; Outdoors-Installed Insulation in Contact with Airstream: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 3. All Insulation Installed Indoors and Outdoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.

2.2 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
 - 1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing;

- complying with ASTM C1136, Type I.
2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C1136, Type I.
 3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C1136, Type II.
 4. ASJ+: Aluminum foil reinforced with glass scrim bonded to a kraft paper interleaving with an outer film leaving no paper exposed; complying with ASTM C1136, Types I, II, III, IV, and VII.
 5. PSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with polyethylene backing; complying with ASTM C1136, Type II.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 1. Verify that systems to be insulated have been tested and are free of defects.
 2. Verify that surfaces to be insulated are clean and dry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Clean and prepare surfaces to be insulated. Before insulating, apply a corrosion coating to insulated surfaces as follows:
 1. Stainless Steel: Coat 300 series stainless steel with an epoxy primer 5 mils thick and an epoxy finish 5 mils thick if operating in a temperature range between 140 and 300 deg F. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
 2. Carbon Steel: Coat carbon steel operating at a service temperature of between 32 and 300 deg F with an epoxy coating. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
- C. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless steel surfaces, use demineralized water.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping, including fittings, valves, and

specialties.

- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and of thicknesses required for each item of pipe system, as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, compress, or otherwise damage insulation or jacket.
- D. Install insulation with longitudinal seams at top and bottom (12 o'clock and 6 o'clock positions) of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during storage, application, and finishing. Replace insulation materials that get wet during storage or in the installation process before being properly covered and sealed in accordance with the Contract Documents, unless otherwise approved by the engineer of record.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends attached to structure with vapor-barrier mastic.
 - 3. Install insert materials and insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth, but not to the extent of creating wrinkles or areas of compression in the insulation.
 - 2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward-clinching staples

3. along both edges of strip, spaced 4 inches o.c.
 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward-clinching staples along edge at 4 inches o.c.
 4. For below-ambient services, apply vapor-barrier mastic over staples.
 5. Cover joints and seams with tape, in accordance with insulation material manufacturer's written instructions, to maintain vapor seal.
 6. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches in similar fashion to butt joints.
- P. For above-ambient services, do not install insulation to the following:
1. Vibration-control devices.
 2. Testing agency labels and stamps.
 3. Nameplates and data plates.

3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.
- C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor

- insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
 4. Seal jacket to wall flashing with flashing sealant.
- D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- E. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.
- F. Insulation Installation at Floor Penetrations:
1. Pipe: Install insulation continuously through floor penetrations.
 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials, except where more specific requirements are specified in various pipe insulation material installation articles below.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, Mechanical Couplings, and Unions:
1. Install insulation over fittings, valves, strainers, flanges, mechanical couplings, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
 2. Insulate pipe elbows using prefabricated fitting insulation, or, mitered or routed fittings made from same material and density as that of adjacent pipe insulation. Each piece is butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
 3. Insulate tee fittings with prefabricated fitting insulation, or, sectional pipe insulation of same material and thickness as that used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
 4. Insulate valves using prefabricated fitting insulation, or, sectional pipe insulation of same material, density, and thickness as that used for adjacent pipe. Overlap adjoining pipe insulation by not less than 2 times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
 5. Insulate strainers using prefabricated fitting insulation, or, sectional pipe insulation of same material, density, and thickness as that used for adjacent

- pipe. Overlap adjoining pipe insulation by not less than 2 times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers, so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.
6. Insulate flanges, mechanical couplings, and unions using a section of oversized preformed pipe insulation to fit. Overlap adjoining pipe insulation by not less than 2 times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Stencil or label the outside insulation jacket of each union with the word "union" matching size and color of pipe labels.
 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
 8. For services not specified to receive a field-applied jacket, except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing, using PVC tape.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.
- D. Install removable insulation covers. Installation conforms to the following:
1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as that of adjoining pipe insulation.
 2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union at least 2 times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless steel or aluminum bands. Select band material compatible with insulation and jacket.
 3. Construct removable valve insulation covers in same manner as for flanges, except divide the two-part section on the vertical center line of valve body.
 4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
 5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

3.6 INSTALLATION OF CELLULAR-GLASS INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of insulation to pipe with wire or bands, and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with jackets on above-ambient services, secure laps with outward-clinched staples at 6 inches o.c.
4. For insulation with jackets on below-ambient services, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive, as recommended by insulation material manufacturer, and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install prefabricated pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of cellular-glass block insulation of same thickness as that of pipe insulation. Where voids are difficult to fill with block insulation, fill the voids with a fibrous insulation material suitable for the specific operating temperature.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install prefabricated sections of same material as that of straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.
2. When preformed sections of insulation are not available, install mitered or routed sections of cellular-glass insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install prefabricated sections of cellular-glass insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.

3.7 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

B. Insulation Installation on Pipe Flanges:

1. Install pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as that of pipe insulation.
4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install sections of pipe insulation and miter if required in accordance with manufacturer's written instructions.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install prefabricated valve covers manufactured of same material as that of pipe insulation when available.
2. When prefabricated valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties, and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.8 INSTALLATION OF GLASS-FIBER AND MINERAL WOOL INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of preformed pipe insulation to pipe with wire or bands, and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with jackets on above-ambient surfaces, secure laps with outward-clinched staples at 6 inches o.c.
4. For insulation with jackets on below-ambient surfaces, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive, as recommended by insulation material manufacturer, and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install prefabricated pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.

3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with glass-fiber or mineral-wool blanket insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install prefabricated sections of same material as that of straight segments of pipe insulation when available.
2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install prefabricated sections of same material as that of straight segments of pipe insulation when available.
2. When prefabricated sections are not available, install fabricated sections of pipe insulation to valve body.
3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
4. Install insulation to flanges as specified for flange insulation application.

3.9 INSTALLATION OF PHENOLIC INSULATION

A. General Installation Requirements:

1. Secure single-layer insulation with stainless steel bands at 12-inch intervals, and tighten bands without deforming insulation materials.
2. Install two-layer insulation with joints tightly butted and staggered at least 3 inches. Secure inner layer with 0.062-inch wire spaced at 12-inch intervals. Secure outer layer with stainless steel bands at 12-inch intervals.

B. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of insulation to pipe with wire or bands, and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with jackets on above-ambient services, secure laps with outward-clinched staples at 6 inches o.c.
4. For insulation with jackets with vapor retarder on below-ambient services, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive, as recommended by insulation material manufacturer, and seal with vapor-barrier mastic and flashing sealant.

C. Insulation Installation on Pipe Flanges:

1. Install prefabricated pipe insulation to outer diameter of pipe flange.

2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of block insulation of same material and thickness as that of pipe insulation. Where voids are difficult to fill with block insulation, fill the voids with a fibrous insulation material suitable for the specific operating temperature.

D. Insulation Installation on Pipe Fittings and Elbows:

1. Install prefabricated insulation sections, or mitered or routed fittings, of same material as that of straight segments of pipe insulation. Secure according to manufacturer's written instructions.

E. Insulation Installation on Valves and Pipe Specialties:

1. Install prefabricated insulation sections of same material as that of straight segments of pipe insulation. Secure according to manufacturer's written instructions.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.

3.10 INSTALLATION OF POLYISOCYANURATE INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of insulation to pipe with tape or bands and tighten without deforming insulation materials. Orient longitudinal joints between half sections in 3- and 9-o'clock positions on the pipe.
2. For insulation with jackets with vapor barriers, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive or tape, as recommended by insulation material manufacturer, and seal with vapor-barrier mastic.
3. All insulation is tightly butted and free of voids and gaps at all joints. Vapor barrier must be continuous. Before installing jacket material, install vapor-barrier system.

B. Insulation Installation on Pipe Flanges:

1. Install prefabricated pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, and same thickness as that of adjacent pipe insulation, not to exceed 1-1/2-inch thickness.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of polyisocyanurate block insulation of same thickness as that of pipe insulation. Where voids are difficult to fill with block insulation, fill the voids with a fibrous insulation material suitable for the specific operating temperature.

C. Insulation Installation on Fittings and Elbows:

1. Install prefabricated sections of same material as that of straight segments of pipe insulation. Secure according to manufacturer's written instructions.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install prefabricated sections of polyisocyanurate insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.

3.11 INSTALLATION OF POLYOLEFIN INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Seal split-tube longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

B. Insulation Installation on Pipe Flanges:

1. Install pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of polyolefin sheet insulation of same thickness as that of pipe insulation.
4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install mitered sections of polyolefin pipe insulation.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install cut sections of polyolefin pipe and sheet insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties, and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.12 INSTALLATION OF POLYSTYRENE INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of insulation with tape or bands and tighten bands without deforming insulation materials. Orient longitudinal joints between half sections in 3- and 9-o'clock positions on the pipe.
2. For insulation with jackets with vapor barriers, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive or tape, as recommended by insulation material manufacturer, and seal with vapor-barrier mastic.
3. All insulation is tightly butted and free of voids and gaps at all joints. Vapor barrier must be continuous. Before installing jacket material, install vapor-barrier system.

B. Insulation Installation on Pipe Flanges:

1. Install prefabricated pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, and make thickness same as that of adjacent pipe insulation, not to exceed 1-1/2 inches.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of polystyrene block insulation of same thickness that of as pipe insulation. Where voids are difficult to fill with block insulation, fill the voids with a fibrous insulation material suitable for the specific operating temperature.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install prefabricated insulation sections of same material as that of straight segments of pipe insulation. Secure according to manufacturer's written instructions.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install prefabricated section of polystyrene insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.

3.13 INSTALLATION OF FIELD-APPLIED JACKETS

A. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.

1. Draw jacket smooth and tight to surface with 2-inch overlap at seams and joints.
2. Embed glass cloth between two 0.062-inch- thick coats of lagging adhesive.
3. Completely encapsulate insulation with coating, leaving no exposed insulation.

B. Where FSK jackets are indicated, install as follows:

1. Draw jacket material smooth and tight.
 2. Install lap or joint strips with same material as jacket.
 3. Secure jacket to insulation with manufacturer's recommended adhesive.
 4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch- wide joint strips at end joints.
 5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.
- C. Where PVC jackets are indicated and for horizontal applications, install with 1-inch overlap at longitudinal seams and end joints. Seal with manufacturer's recommended adhesive.
1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.
- D. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless steel bands 12 inches o.c. and at end joints.
- E. Where PVDC jackets are indicated, install as follows:
1. Apply three separate wraps of filament tape per insulation section to secure pipe insulation to pipe prior to installation of PVDC jacket.
 2. Wrap presized jackets around individual pipe insulation sections, with one end overlapping the previously installed sheet. Install presized jacket with an approximate overlap at butt joint of 2 inches over the previous section. Adhere lap seal using adhesive or SSL, and then apply 1-1/4 circumferences of appropriate PVDC tape around overlapped butt joint.
 3. Continuous jacket can be spiral-wrapped around a length of pipe insulation. Apply adhesive or PVDC tape at overlapped spiral edge. When electing to use adhesives, refer to manufacturer's written instructions for application of adhesives along this spiral edge to maintain a permanent bond.
 4. Jacket can be wrapped in cigarette fashion along length of roll for insulation systems with an outer circumference of 33-1/2 inches or less. The 33-1/2-inch-circumference limit allows for 2-inch- overlap seal. Using the length of roll allows for longer sections of jacket to be installed at one time. Use adhesive on the lap seal. Visually inspect lap seal for "fishmouthing," and use PVDC tape along lap seal to secure joint.
 5. Repair holes or tears in PVDC jacket by placing PVDC tape over the hole or tear and wrapping a minimum of 1-1/4 circumferences to avoid damage to tape edges.

3.14 FINISHES

- A. Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."
1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket

material and finish coat paint. Add fungicidal agent to render fabric mildew proof.

- a. Finish Coat Material: Interior, flat, latex-emulsion size.
- B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.
- C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- D. Do not field paint aluminum or stainless steel jackets.

3.15 FIELD QUALITY CONTROL

- A. Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections: Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection is limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.
- D. All insulation applications will be considered defective if they do not pass tests and inspections.
- E. Prepare test and inspection reports.

3.16 PIPING INSULATION SCHEDULE, GENERAL

- A. Insulation conductivity and thickness per pipe size comply with schedules in this Section or with requirements of authorities having jurisdiction, whichever is more stringent.
- B. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.
- C. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
 - 1. Underground piping.
 - 2. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

3.17 INDOOR PIPING INSULATION SCHEDULE

A. Condensate and Equipment Drain Water below 60 Deg F:

1. All Pipe Sizes: Insulation is one of the following:
 - a. Cellular Glass: 1-1/2 inches thick.
 - b. Flexible Elastomeric: 1 inch thick.
 - c. Glass-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.
 - d. Mineral Wool, Preformed Pipe Insulation, Type II: 1 inch thick.
 - e. Phenolic: 1 inch thick.
 - f. Polyisocyanurate: 1 inch thick.
 - g. Polyolefin: 3/4 inch thick.

B. Refrigerant Suction and Hot-Gas Piping:

1. All Pipe Sizes: Insulation is the following:
 - a. Cellular Glass: 1-1/2 inches thick.
 - b. Flexible Elastomeric: 1 inch thick.
 - c. Glass-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.
 - d. Mineral Wool, Preformed Pipe Insulation, Type II: 1 inch thick.
 - e. Phenolic: 1 inch] thick.
 - f. Polyisocyanurate: 1 inch thick.
 - g. Polyolefin: 1 inch thick.

C. Refrigerant Suction and Hot-Gas Flexible Tubing:

1. All Pipe Sizes: Insulation is the following:
 - a. Flexible Elastomeric: 2 inches thick.
 - b. Polyolefin: 2 inches thick.

D. Refrigerant Liquid Piping:

1. All Pipe Sizes: Insulation is the following:
 - a. Cellular Glass: 1-1/2 inches thick.
 - b. Flexible Elastomeric: 1 inch thick.
 - c. Glass-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.
 - d. Mineral Wool, Preformed Pipe Insulation, Type II: 1 inch thick.
 - e. Phenolic: 1 inch thick.
 - f. Polyisocyanurate: 1 inch thick.
 - g. Polyolefin: 1 inch thick.

E. Dual-Service Heating and Cooling, 40 to 200 Deg F:

1. NPS 12 and Smaller: Insulation is the following:
 - a. Cellular Glass: 2 inches thick.
 - b. Flexible Elastomeric: 1-1/2 inches thick.

- c. Glass-Fiber, Preformed Pipe Insulation, Type I: 1-1/2 inches thick.
- d. Mineral Wool, Preformed Pipe Insulation, Type I: 1-1/2 inches thick.
- e. Phenolic: 2 inches thick.
- f. Polyisocyanurate: 1 inch thick.

F. Heat-Recovery Piping:

- 1. All Pipe Sizes: Insulation is one of the following:
 - a. Cellular Glass: 1-1/2 inches thick.
 - b. Flexible Elastomeric: 1 inch thick.
 - c. Glass-Fiber, Preformed Pipe Insulation, Type I, or, Pipe and Tank Insulation: 1 inch thick.
 - d. Mineral Wool, Preformed Pipe Insulation, Type II, or, Pipe and Tank Insulation: 1 inch thick.
 - e. Phenolic: 1 inch thick.
 - f. Polyisocyanurate: 1 inch thick.
 - g. Polyolefin: 1 inch thick.

3.18 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Piping, Concealed:
 - 1. None.
- D. Piping, Exposed:
 - 1. PVC: 20 mils thick.

END OF SECTION 230719

SECTION 230923 - DIRECT DIGITAL CONTROL (DDC) SYSTEM FOR HVAC

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes: Direct digital control (DDC) system for HVAC.

1.2 ACTION SUBMITTALS

- A. Shop Drawings:

1. General Requirements:

- a. Include cover drawing with Project name, location, Owner, Architect, Contractor, and issue date with each Shop Drawings submission.
- b. Include a drawing index sheet listing each drawing number and title that matches information in each title block.
- c. Drawings Size: 24x36.

2. Include plans, elevations, sections, and mounting details where applicable.

3. Control panel drawings indicating the following:

- a. Panel dimensions, materials, size, and location of field cable, raceways, and tubing connections.
- b. Interior subpanel layout, drawn to scale and showing all internal components, cabling and wiring raceways, nameplates, and allocated spare space.
- c. Front, rear, and side elevations and nameplate legend.
- d. Unique drawing for each panel.

4. DDC system electrical power riser diagram indicating the following:

- a. Each point of connection to field power with requirements (volts/phase/hertz/amperes/connection type) listed for each.
- b. Each control power supply including, as applicable, transformers, power-line conditioners, transient voltage suppression and high filter noise units, DC power supplies, and UPS units with unique identification for each.
- c. Each product requiring power with requirements (volts/phase/hertz/amperes/connection type) listed for each.
- d. Power wiring type and size, race type, and size for each.

1.3 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings:

1. Plan drawings, reflected ceiling plans, or Building Information Model (BIM), and

corresponding product installation details, drawn to scale, showing the items described in this Section and coordinated with all building trades.

- B. Sample warranty.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For DDC system.

1. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:
 - a. Project Record Drawings of as-built versions of submittal Shop Drawings provided in electronic PDF format.
 - b. Testing and commissioning reports and checklists of completed final versions of reports, checklists, and trend logs.
 - c. As-built versions of submittal Product Data.
 - d. Names, addresses, email addresses, and 24-hour telephone numbers of Installer and service representatives for DDC system and products.
 - e. Operator's manual with procedures for operating control systems including logging on and off, handling alarms, producing point reports, trending data, overriding computer control, and changing set points and variables.
 - f. Programming manuals with description of programming language and syntax, of statements for algorithms and calculations used, of point database creation and modification, of program creation and modification, and of editor use.
 - g. Documentation of all programs created using custom programming language including set points, tuning parameters, and object database.
 - h. Backup copy of graphic files, programs, and databases on electronic media.
 - i. List of recommended spare parts with part numbers and suppliers.
 - j. Complete original-issue copies of furnished software, including operating systems, custom programming language, operator workstation software, and graphics software.
 - k. Licenses, guarantees, and warranty documents.
 - l. Owner training materials.

1.5 WARRANTY

- A. Special Warranty: Manufacturer and Installer agree to repair or replace products that fail in materials or workmanship within specified warranty period.
 1. Adjust, repair, or replace failures at no additional cost or reduction in service to Owner.
 2. Include updates or upgrades to software and firmware if necessary to resolve deficiencies.
 - a. Install updates only after receiving Owner's written authorization.

3. Perform warranty service during normal business hours and commence within 24 hours of Owner's warranty service request.
4. Warranty Period: Two year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 DDC SYSTEM DESCRIPTION

- A. Microprocessor-based monitoring and control including analog/digital conversion and program logic. A control loop or subsystem in which digital and analog information is received and processed by a microprocessor, and digital control signals are generated based on control algorithms and transmitted to field devices to achieve a set of predefined conditions.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. DDC system to be supplied will be Trane TE-2001 Central controller with TAR40-MAAAU thermostats in each zone as specified to be provided with the VRF system proposed in both buildings. The Admin building system shall also control the proposed DOAS. If an equal HVAC system is submitted for approval, control system shall be comparable in operation and capabilities.

2.2 CONTROL WIRE AND CABLE

- A. Wire: Single conductor control wiring above 24 V.
 1. Follow manufacturers specifications for all control wiring.

2.3 RACEWAYS

- A. Comply with requirements in Section 260533.13 "Conduits for Electrical Systems" and Section 260533.16 "Boxes and Covers for Electrical Systems" for electrical power raceways and boxes.
- B. Comply with requirements in Section 260533 "Raceways" for raceways for balanced twisted pair cables and optical fiber cables.

2.4 SOURCE QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to evaluate the following in accordance with industry standards for each product, and to verify DDC system reliability specified in performance requirements:
 1. DDC controllers.
 2. Gateways.

3. Routers.

- B. Product(s) and, material(s) will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
 - 1. Verify compatibility with and suitability of substrates.
- B. Examine roughing-in for instruments installed in piping to verify actual locations of connections before installation.
- C. Examine roughing-in for instruments installed in duct systems to verify actual locations of connections before installation.
- D. Examine walls, floors, roofs, and ceilings for suitable conditions where product will be installed.
- E. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
- F. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 DDC SYSTEM INTERFACE WITH OTHER SYSTEMS AND EQUIPMENT

- A. Communication Interface to Equipment with Integral Controls:
 - 1. DDC system has communication interface with equipment having integral controls and having communication interface for remote monitoring or control.
 - 2. Equipment to Be Connected:
 - a. Make-up air units specified in Section 237423.16 "Packaged, Indirect-Fired, Outdoor, Heating-Only Makeup-Air Units."

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install products to satisfy more stringent of all requirements indicated.
- B. Install products level, plumb, parallel, and perpendicular with building construction.
- C. Support products, tubing, piping wiring, and raceways. Brace products to prevent

lateral movement and sway or a break in attachment when subjected to - force.

- D. If codes and referenced standards are more stringent than requirements indicated, comply with requirements in codes and referenced standards.
- E. Fabricate openings and install sleeves in ceilings, floors, roof, and walls required by installation of products. Before proceeding with drilling, punching, and cutting, check for concealed work to avoid damage. Patch, flash, grout, seal, and refinish openings to match adjacent condition.
- F. Firestop Penetrations Made in Fire-Rated Assemblies: Comply with requirements in Section 078413 "Penetration Firestopping."
- G. Seal penetrations made in acoustically rated assemblies. Comply with requirements in Section 079200 "Joint Sealants."
- H. Welding Requirements:
 - 1. Restrict welding and burning to supports and bracing.
 - 2. No equipment is cut or welded without approval. Welding or cutting will not be approved if there is risk of damage to adjacent Work.
 - 3. Welding, where approved, is to be by inert-gas electric arc process and is to be performed by qualified welders in accordance with applicable welding codes.
 - 4. If requested on-site, show satisfactory evidence of welder certificates indicating ability to perform welding work intended.
- I. Fastening Hardware:
 - 1. Wrenches, pliers, and other tools that damage surfaces of rods, nuts, and other parts are prohibited for work of assembling and tightening fasteners.
 - 2. Tighten bolts and nuts firmly and uniformly. Do not overstress threads by excessive force or by oversized wrenches.
 - 3. Lubricate threads of bolts, nuts, and screws with graphite and oil before assembly.
- J. If product locations are not indicated, install products in locations that are accessible and that will permit service and maintenance from floor, equipment platforms, or catwalks without removal of permanently installed furniture and equipment.

3.4 ELECTRIC POWER CONNECTIONS

- A. Connect electrical power to DDC system products requiring electrical power connections.
- B. Design of electrical power to products not indicated with electric power is delegated to DDC system provider and installing trade to provide a fully functioning DDC system. Work is to comply with NFPA 70 and other requirements indicated.
- C. Comply with requirements in Section 262816 "Enclosed Switches and Circuit Breakers" for electrical power circuit breakers.

- D. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables" for electrical power conductors and cables.
- E. Comply with requirements in Section 260533.13 "Conduits for Electrical Systems," Section 260533.16 "Boxes and Covers for Electrical Systems," and Section 260533.23 "Surface Raceways for Electrical Systems" for electrical power raceways and boxes.

3.5 INSTALLATION OF CONTROL WIRE, CABLE, AND RACEWAY

- A. Comply with NECA 1.

- B. Wire and Cable Installation:

1. Comply with installation requirements in Section 260523 "Control-Voltage Electrical Power Cables."
2. Comply with installation requirements in Section 271313 "Communications Copper Backbone Cabling."
3. Comply with installation requirements in Section 271513 "Communications Copper Horizontal Cabling."
4. Install cables with protective sheathing that is waterproof and capable of withstanding continuous temperatures of 90 deg C with no measurable effect on physical and electrical properties of cable.
 - a. Provide shielding to prevent interference and distortion from adjacent cables and equipment.
5. Terminate wiring in a junction box.
 - a. Clamp cable over jacket in a junction box.
 - b. Individual conductors in the stripped section of cable is to be slack between the clamping point and terminal block.
6. Terminate field wiring and cable not directly connected to instruments and control devices having integral wiring terminals using terminal blocks.
7. Install signal transmission components in accordance with IEEE C2, REA Form 511a, NFPA 70, and as indicated.
8. Use shielded cable to transmitters.
9. Use shielded cable to temperature sensors.
10. Perform continuity and meager testing on wire and cable after installation.

- C. Conduit Installation:

1. Comply with Section 260533.13 "Conduits for Electrical Systems," Section 260533.16 "Boxes and Covers for Electrical Systems," and Section 260533.23 "Surface Raceways for Electrical Systems" for control-voltage conductors.
2. Comply with Section 270528 "Pathways for Communications Systems" for balanced twisted pair cabling and optical fiber installation.

3.6 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and installations, including connections.
- C. Tests and Inspections: Perform the following tests and inspections with the assistance of a factory-authorized service representative:
 - 1. Perform each visual and mechanical inspection and electrical test stated in NETA ATS. Certify compliance with test parameters.
 - 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

3.7 DDC SYSTEM CONTROLLER CHECKOUT

- A. Verify power supply.
 - 1. Verify voltage, phase, and hertz.
 - 2. Verify that protection from power surges is installed and functioning.
 - 3. Verify that ground fault protection is installed.
 - 4. If applicable, verify if connected to UPS unit.
 - 5. If applicable, verify if connected to backup power source.
 - 6. If applicable, verify that power conditioning units are installed.
- B. Verify that wire and cabling are properly secured to terminals and labeled with unique identification.
- C. Verify that spare I/O capacity is provided.

3.8 FINAL REVIEW

- A. Submit written request to Architect Owner, and, Construction Manager when DDC system is ready for final review. State the following:
 - 1. DDC system has been thoroughly inspected for compliance with Contract Documents and found to be in full compliance.
 - 2. DDC system has been calibrated, adjusted, and tested and found to comply with requirements of operational stability, accuracy, speed, and other performance requirements indicated.
 - 3. DDC system monitoring and control of HVAC systems results in operation according to sequences of operation indicated.
 - 4. DDC system is complete and ready for final review.
- B. Upon receipt of written request for final review, Architect, Owner, and, Construction Manager to start review within reasonable period and upon completion issue field report(s) documenting observations and deficiencies.

- C. Take prompt action to remedy deficiencies indicated in reviewer's field report(s) and submit second written request after all deficiencies have been corrected. Repeat process until no deficiencies are reported.
- D. Compensation for Subsequent Reviews: Should more than two reviews be required, DDC system manufacturer and Installer to compensate entity/entities performing reviews for total costs (labor and expenses) associated with subsequent reviews. Estimated cost of each subsequent review to be submitted and approved by DDC system manufacturer and Installer before review.
- E. Prepare and submit closeout submittals when no deficiencies are reported.
- F. Part of DDC system final review to include demonstration to parties participating in final review.
 - 1. Provide staff familiar with DDC system installed to demonstrate operation of DDC system during final review.
 - 2. Provide testing equipment to demonstrate accuracy and other performance requirements of DDC system that is requested by reviewers during final review.

3.9 ADJUSTING

- A. Occupancy Adjustments: When requested within 12 months from date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.

3.10 DEMONSTRATION

- A. Engage a factory-authorized service representative with complete knowledge of Project-specific system installed to train Owner's maintenance personnel to adjust, operate, and maintain DDC system.
- B. Extent of Training:
 - 1. Base extent of training on scope and complexity of DDC system indicated and training requirements indicated. Provide extent of training required to satisfy requirements indicated even if more than minimum training requirements are indicated.
 - 2. Inform Owner of anticipated training requirements if more than minimum training requirements are indicated.
 - 3. Minimum Training Requirements:
 - a. Provide not less than one day of training total.

END OF SECTION 230923

SECTION 232113 - HYDRONIC PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Copper tube and fittings.
2. Steel pipe and fittings.
3. Stainless steel pipe and fittings.
4. Plastic pipe and fittings.
5. Fiberglass pipe and fittings.
6. Piping joining materials.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of the following:

1. Pipe and tube.
2. Fittings.
3. Joining materials.
4. Transition fittings.

B. Sustainable Design Submittals:

1. Product Data: For adhesives, indicating VOC content.
2. Laboratory Test Reports: For adhesives, indicating compliance with requirements for low-emitting materials.
3. Environmental Product Declaration: For each product.
4. Health Product Declaration: For each product.
5. Sourcing of Raw Materials: Corporate sustainability report for each manufacturer.
6. Environmental Product Declaration: For each product.
7. Environmental Product Declaration: For each product.
8. Environmental Product Declaration: For each product.
9. Third-Party Certifications: For each product.
10. Third-Party Certified Life Cycle Assessment: For each product.

C. Delegated Design Submittals:

1. Design calculations and detailed fabrication and assembly of pipe anchors and alignment guides, hangers and supports for multiple pipes, expansion joints and loops, and attachments of the same to the building structure.
2. Locations of pipe anchors, alignment guides, and expansion joints and loops.
3. Locations of and details for penetrations, including sleeves and sleeve seals for exterior walls, floors, basement, and foundation walls.
4. Locations of and details for penetration and firestopping for fire- and smoke-rated

wall and floor and ceiling assemblies.

1.3 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Piping layout, or BIM model, drawn to scale, indicating the items described in this Section, and coordinated with all building trades.
- B. Qualification Data: For Installer.
- C. Welding certificates.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications:
 - 1. Installers of Pressure-Sealed Joints: Installers are to be certified by pressure-seal joint manufacturer as having been trained and qualified to join piping with pressure-seal pipe couplings and fittings.
 - 2. Fiberglass Pipe and Fitting Installers: Installers of RTRF and RTRP are to be certified by manufacturer of pipes and fittings as having been trained and qualified to join fiberglass piping with manufacturer-recommended adhesive.
- B. Steel Support Welding: Qualify procedures and personnel in accordance with AWS D1.1/D1.1M.
- C. Pipe Welding: Qualify procedures and operators in accordance with ASME Boiler and Pressure Vessel Code: Section IX.
 - 1. Comply with ASME B31.9 for materials, products, and installation.
 - 2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.

1.5 WARRANTY

- A. PP-R and PP-RCT Manufacturer's Warranty: Manufacturer agrees to repair or replace PP-R and PP-RCT pipe and fittings that fail in materials or workmanship within 10 years from date of Substantial Completion.
 - 1. Warranty is to cover labor and material costs of repairing and/or replacing defective materials and repairing any incidental damage caused by failure of the piping system due to defects in materials or manufacturing.
 - 2. Warranty is to be in effect only upon submission by Contractor to manufacturer of valid pressure/leak documentation indicating that the system was tested and passed manufacturer's pressure/leak test and any other manufacturer requirements.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Hydronic piping components and installation are to be capable of withstanding the following minimum working pressures and temperatures unless otherwise indicated:
 - 1. Hot-Water Heating Piping: 100 psig at 200 deg F.
 - 2. Makeup-Water Piping: 150 psig at 73 deg F.
 - 3. Condensate-Drain Piping: 150 deg F.
 - 4. Air-Vent Piping: 200 deg F.
 - 5. Pressure-Relief-Valve-Inlet and -Outlet Piping: Equal to the pressure of the piping system to which it is attached.

2.2 FIBERGLASS PIPE AND FITTINGS

- A. RTRP: ASTM D2996, filament-wound pipe with tapered bell and spigot ends for adhesive joints.
- B. RTRF: Compression or spray-up/contact molded of same material, pressure class, and joining method as pipe.
- C. Flanges: ASTM D4024; full-face gaskets suitable for the service, minimum 1/8-inch thick, 60-70 durometer. Provide ASTM A307, Grade B, hex head bolts with washers.

2.3 PIPING JOINING MATERIALS

- A. Pipe-Flange Gasket Materials: Suitable for chemical and thermal conditions of piping system contents.
 - 1. ASME B16.21, nonmetallic, flat, asbestos free, 1/8-inch maximum thickness unless otherwise indicated.
 - a. Full-Face Type: For flat-face, Class 125, cast-iron and cast-bronze flanges.
 - b. Narrow-Face Type: For raised-face, Class 250, cast-iron and steel flanges.
- B. Flange Bolts and Nuts: ASME B18.2.1, carbon steel, unless otherwise indicated.
- C. Plastic, Pipe-Flange Gasket, Bolts, and Nuts: Type and material recommended by piping system manufacturer unless otherwise indicated.
- D. Solder Filler Metals: ASTM B32, lead-free alloys.
- E. Flux: ASTM B813, water flushable.
- F. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series, copper-phosphorus alloys for joining copper with copper; or BAg-1, silver alloy for joining copper with bronze or steel.

- G. Welding Filler Metals: Comply with AWS D10.12M/D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.
- H. Solvent Cements for CPVC Piping: ASTM F493.
- I. Solvent Cements for PVC Piping: ASTM D2564. Include primer in accordance with ASTM F656.
- J. Fiberglass Pipe Adhesive: As furnished or recommended by pipe manufacturer.

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

- A. Hot-Water Heating Piping, Aboveground, NPS 2 (DN 50) and Smaller, to Be Any of the Following:
 - 1. Type K, drawn-temper copper tubing, wrought-copper fittings, and soldered joints.
 - 2. Schedule 40, Grade B, steel pipe; Class 150, malleable-iron fittings; and threaded joints.
 - 3. Schedule 5, Type 304, stainless steel pipe; Type 316, stainless steel pressure-seal fittings; and pressure-seal joints.
 - 4. Schedule 40, Type 304, stainless steel pipe; Type 304, grooved mechanical joint coupling and fittings; and grooved mechanical joints.
 - 5. Schedule 40, CPVC plastic pipe and fittings and solvent-welded joints.
 - 6. RTRP and RTRF with adhesive joints.
- B. Hot-Water Heating Piping, Aboveground, NPS 2-1/2 (DN 65) and Larger, to Be Any of the Following:
 - 1. Type K, drawn-temper copper tubing, wrought-copper fittings, and soldered joints.
 - 2. Schedule 40, Grade B, steel pipe; Class 150, malleable-iron fittings; welded joints, cast-iron flanges, flange-fittings, and flanged joints.
 - 3. Schedule 40, Grade B, steel pipe; grooved mechanical joint coupling and fittings; and grooved mechanical joints.
 - 4. Schedule 40, Grade B, steel pipe, plain-end mechanical joint couplings and fittings; and plain-end mechanical joints.
 - 5. Schedule 40, Type 304, stainless steel pipe; Type 304, grooved mechanical joint coupling and fittings; and grooved mechanical joints.
 - 6. Schedule 40, CPVC plastic pipe and fittings and solvent-welded joints.
 - 7. RTRP and RTRF with adhesive or flanged joints.
- C. Condensate-Drain Piping Installed Aboveground to Be Any of the Following:
 - 1. Type L, drawn-temper copper tubing, wrought-copper fittings, and soldered joints.
 - 2. Schedule 40, PVC plastic pipe and fittings and solvent-welded joints.

3. Schedule 5, Type 304, stainless steel pipe; Type 316, stainless steel pressure-seal couplings and fittings; and pressure-seal joints.
4. PP-R plastic piping and fittings with heat fusion joints.

D. Air-Vent Piping:

1. Inlet: Same as service where installed with metal-to-plastic transition fittings for plastic piping systems, according to piping manufacturer's written instructions.
2. Outlet: Type K, annealed-temper copper tubing with soldered or flared joints.

E. Pressure-Relief-Valve-Inlet and -Outlet Piping for Hot-Water Piping: Same materials and joining methods as for piping specified for the service in which safety valve is installed, with metal-to-plastic transition fittings for plastic piping systems, according to piping manufacturer's written instructions.

3.2 INSTALLATION OF PIPING

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping to permit valve servicing.
- F. Install piping at indicated slopes.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Install piping to allow application of insulation.
- J. Select system components with pressure rating equal to or greater than system operating pressure.
- K. Install groups of pipes parallel to each other, spaced to permit applying insulation and servicing of valves.
- L. Install drains, consisting of a tee fitting, NPS 3/4 ball valve, and short NPS 3/4 threaded nipple with cap, at low points in piping system mains and elsewhere as required for system drainage.

- M. Install piping at a uniform grade of 0.2 percent upward in direction of flow.
- N. Reduce pipe sizes using eccentric reducer fitting installed with level side up.
- O. Install branch connections to mains using mechanically formed tee fittings in main pipe, with the branch connected to the bottom of the main pipe. For up-feed risers, connect the branch to the top of the main pipe.
- P. Install valves according to the following:
 - 1. Section 230523.11 "Globe Valves for HVAC Piping."
 - 2. Section 230523.12 "Ball Valves for HVAC Piping."
 - 3. Section 230523.13 "Butterfly Valves for HVAC Piping."
 - 4. Section 230523.14 "Check Valves for HVAC Piping."
 - 5. Section 230523.15 "Gate Valves for HVAC Piping."
- Q. Install air vents and pressure-relief valves in accordance with Section 232116 "Hydronic Piping Specialties."
- R. Install unions in piping, NPS 2 and smaller, adjacent to valves, at final connections of equipment, and elsewhere as indicated.
- S. Install flanges in piping, NPS 2-1/2 and larger, at final connections of equipment and elsewhere as indicated.
- T. Install shutoff valve immediately upstream of each dielectric fitting.
- U. Comply with requirements in Section 230516 "Expansion Fittings and Loops for HVAC Piping" for installation of expansion loops, expansion joints, anchors, and pipe alignment guides.
- V. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."
- W. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."
- X. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 230518 "Escutcheons for HVAC Piping."

3.3 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- C. Soldered Joints: Apply ASTM B813, water-flushable flux, unless otherwise indicated,

to tube end. Construct joints in accordance with ASTM B828 or CDA's "Copper Tube Handbook," using lead-free solder alloy complying with ASTM B32.

- D. Brazed Joints: Construct joints in accordance with AWS's "Brazing Handbook," "Pipe and Tube" chapter, using copper-phosphorus brazing filler metal complying with AWS A5.8/A5.8M.
- E. Threaded Joints: Thread pipe with tapered pipe threads in accordance with ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- F. Welded Joints: Construct joints in accordance with AWS D10.12M/D10.12, using qualified processes and welding operators in accordance with "Quality Assurance" Article.
- G. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.
- H. Plastic Piping Solvent-Cemented Joints: Clean and dry joining surfaces. Join pipe and fittings in accordance with the following:
 - 1. Comply with ASTM F402 for safe-handling practice of cleaners, primers, and solvent cements.
 - 2. CPVC Piping: Join in accordance with ASTM D2846/D2846M Appendix.
 - 3. PVC Pressure Piping: Join ASTM D1785 schedule number, PVC pipe, and PVC socket fittings in accordance with ASTM D2672. Join other-than-schedule-number PVC pipe and socket fittings in accordance with ASTM D2855.
 - 4. PVC Non-pressure Piping: Join in accordance with ASTM D2855.
- I. Fiberglass-Bonded Joints: Prepare pipe ends and fittings, apply adhesive, and join according to pipe manufacturer's written instructions.
- J. Grooved Joints: Assemble joints with coupling and gasket, lubricant, and bolts. Cut or roll grooves in ends of pipe based on pipe and coupling manufacturer's written instructions for pipe wall thickness. Use grooved-end fittings and rigid, grooved-end-pipe couplings.
- K. Plain-End Mechanical-Coupled Joints: Prepare, assemble, and test joints in accordance with manufacturer's written installation instructions.
- L. Mechanically Formed Tee Fittings: Use manufacturer-recommended tools, procedure, and brazed joints.
- M. Pressure-Seal Joints: Use manufacturer-recommended tools and procedure. Leave insertion marks on pipe after assembly.

3.4 INSTALLATION OF HANGERS AND SUPPORTS

- A. Comply with requirements for seismic-restraint devices specified in Section 230548 "Vibration and Seismic Controls for HVAC."
- B. Comply with requirements in Section 230529 "Hangers and Supports for HVAC Piping and Equipment" for hangers, supports, and anchor devices.
- C. Install hangers for copper tubing, and, steel piping, with maximum horizontal spacing and minimum rod diameters, to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- D. Install hangers for plastic piping, with maximum horizontal spacing and minimum rod diameters, to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- E. Install hangers for fiberglass piping, with maximum horizontal spacing and minimum rod diameters, to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- F. Support horizontal piping within 12 inches of each fitting and coupling.
- G. Support vertical runs of copper tubing and steel piping to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- H. Support vertical runs of CPVC, PVC, PP-R and PP-RCP piping to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- I. Support vertical runs of fiberglass piping to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

3.5 TERMINAL EQUIPMENT CONNECTIONS

- A. Sizes for supply and return piping connections are to be the same as or larger than equipment connections.
- B. Install control valves in accessible locations close to connected equipment.
- C. Install bypass piping with globe valve around control valve. If parallel control valves are installed, only one bypass is required.

3.6 SYSTEM STARTUP

- A. Perform the following before operating the system:
 - 1. Open manual valves fully.
 - 2. Inspect pumps for proper rotation.

3. Set makeup pressure-reducing valves for required system pressure.
4. Inspect air vents at high points of system and determine if all are installed and operating freely (automatic type), or bleed air completely (manual type).
5. Set temperature controls so all coils are calling for full flow.
6. Inspect and set operating temperatures of hydronic equipment, such as boilers, chillers, cooling towers, to specified values.
7. Verify lubrication of motors and bearings.

3.7 FIELD QUALITY CONTROL

A. Prepare hydronic piping in accordance with ASME B31.9 and as follows:

1. Leave joints, including welds, uninsulated and exposed for examination during test.
2. Provide temporary restraints for expansion joints that cannot sustain reactions due to test pressure. If temporary restraints are impractical, isolate expansion joints from testing.
3. Flush hydronic piping systems with clean water; then remove and clean or replace strainer screens.
4. Isolate equipment from piping. If a valve is used to isolate equipment, its closure is to be capable of sealing against test pressure without damage to valve. Install blinds in flanged joints to isolate equipment.
5. Install pressure-relief valve, set at a pressure no more than one-third higher than test pressure, to protect against damage by expanding liquid or other source of overpressure during test.

B. Perform the following tests on hydronic piping:

1. Use ambient-temperature water as a testing medium unless there is risk of damage due to freezing. Another liquid that is safe for workers and compatible with piping may be used.
2. While filling system, use vents installed at high points of system to release air. Use drains installed at low points for complete draining of test liquid.
3. Isolate expansion tanks and determine that hydronic system is full of water.
4. Subject piping system to hydrostatic test pressure that is not less than 1.5 times the system's working pressure. Test pressure is not to exceed maximum pressure for any vessel, pump, valve, or other component in system under test. Verify that stress due to pressure at bottom of vertical runs does not exceed 90 percent of specified minimum yield strength or 1.7 times the "SE" value in Appendix A in ASME B31.9.
5. After hydrostatic test pressure has been applied for at least 10 minutes, examine piping, joints, and connections for leakage. Eliminate leaks by tightening, repairing, or replacing components, and repeat hydrostatic test until there are no leaks.
6. Prepare written report of testing.

END OF SECTION 232113

SECTION 232116 - HYDRONIC PIPING SPECIALTIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Hydronic specialty valves.
2. Air vents.
3. Expansion tanks and fittings.
4. Air/dirt separators and purgers.
5. Strainers.
6. Flexible connectors.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product:

1. Include construction details and material descriptions for hydronic piping specialties.
2. Include rated capacities, operating characteristics, and furnished specialties and accessories.
3. Include flow and pressure drop curves based on manufacturer's testing for calibrated-orifice balancing valves and automatic flow-control valves.

1.3 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For hydronic piping specialties to include in emergency, operation, and maintenance manuals.

1.4 MAINTENANCE MATERIAL SUBMITTALS

1.5 QUALITY ASSURANCE

- A. Pipe Welding: Qualify procedures and operators in accordance with ASME BPVC, Section IX.
- B. Pressure-relief and safety-relief valves and pressure vessels bear the appropriate ASME label. Fabricate and stamp air separators and expansion tanks to comply with ASME BPVC, Section VIII, Division 1.

PART 2 - PRODUCTS+

- 2.1 Product manufacturer's specification and in compliance with all applicable codes and regulations.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine all piping specialties for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Examine threads on all devices for form and cleanliness.
- C. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- D. Do not attempt to repair defective piping specialties; replace with new devices. Remove defective piping specialties from site.

3.2 INSTALLATION OF VALVES

- A. Install calibrated-orifice balancing valve at each branch connection to return main.
- B. Install calibrated-orifice, balancing valve in the return pipe of each heating or cooling terminal.
- C. Install pressure-reducing valves at makeup-water connection to regulate system fill pressure.
- D. Install pressure-relief and safety-relief valves at hot-water generators and elsewhere as required by ASME BPVC. Pipe drain to nearest floor drain or as indicated on Drawings. Comply with ASME BPVC, Section VIII, Division 1, for installation requirements.

3.3 HYDRONIC SPECIALTIES INSTALLATION

- A. Install manual air vents at high points in piping, at heat-transfer coils, and elsewhere as required for system air venting.
- B. Install automatic air vents at high points of system piping in mechanical equipment rooms only.

1. Provide air outlet drain line full size of air outlet to floor drain or to other point indicated on Drawings.
- C. Install manual vents at heat-transfer coils and elsewhere as required for air venting.
- D. Install tangential air separator in pump suction. Install blowdown piping with gate or full-port ball valve full size of separator outlet; extend full size to nearest floor drain.
- E. Install diaphragm- or bladder-type expansion tanks on the floor.
- F. Vent and purge air from hydronic system and ensure that tank is properly charged with air to suit system Project requirements.

END OF SECTION 232116

SECTION 232300 - REFRIGERANT PIPING

PART 1 - GENERAL

Note: Equipment manufacturers specifications take precedent over any part or all of this section.

1.1 SUMMARY

A. Section Includes:

1. Copper tube and fittings.
2. Steel pipe and fittings.
3. Valves and specialties.
4. Refrigerants.

1.2 ACTION SUBMITTALS

A. Product Data: For the following:

1. Solenoid valves.
2. Thermostatic expansion valves.
3. Hot-gas bypass valves.
4. Strainers.
5. Filter dryers.
6. Pressure-regulating valves.
7. Mufflers.

B. Product Data Submittals: For each product.

1. Submit data for each type of refrigerant piping, fitting, valve, piping specialty, and refrigerant.

C. Delegated Design Submittals: For refrigerant piping size and layout, including oil traps, double risers, specialties, and pipe and tube sizes to accommodate, as a minimum, equipment provided, elevation difference between compressor and evaporator, and length of piping to ensure proper operation and compliance with warranties of connected equipment.

D. Shop Drawings:

1. Show piping size and piping layout, including oil traps, double risers, specialties, and pipe and tube sizes to accommodate, as a minimum, equipment provided, elevation difference between compressor and evaporator, and length of piping to ensure proper operation and compliance with warranties of connected equipment.
2. Show interface and spatial relationships between piping and equipment.
3. Shop Drawing Scale: 1/4 inch equals 1 foot.

1.3 INFORMATIONAL SUBMITTALS

- A. Welding Certificates: For each welder performing shop or field welding on Project.
- B. Field Quality-Control Reports: For each field quality control test and inspection.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For refrigerant valves and piping specialties to include in maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel according to ASME Boiler and Pressure Vessel Code: Section IX, "Welding, Brazing, and Fusing Qualifications."

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Store piping with end caps in place to ensure that piping interior and exterior are clean when installed.
- B. Prepare valves and specialties for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads and other end connections.
- C. Use the following precautions during storage:
 - 1. Maintain valve and specialty end protection.
 - 2. Store valves and specialties indoors and maintain at higher-than-ambient-dew-point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," for refrigerant piping size and layout, including oil traps, double risers, specialties, and pipe and tube sizes to accommodate, as a minimum, equipment provided, elevation difference between compressor and evaporator, and length of piping to ensure proper operation and compliance with warranties of connected equipment.
- B. Comply with ASHRAE 15.
- C. Comply with ASME B31.5.

- D. Test Pressure for Refrigerant R-410A:
 - 1. Suction Tubing for Refrigeration and Air-Conditioning Applications Other than Heat Pumps:300 psig
 - 2. Suction Tubing for Heat-Pump Applications: 535 psig.
 - 3. Hot-Gas and Tubing Lines: 535 psig|.

2.2 COPPER TUBE AND FITTINGS

- A. Copper Tube: ASTM B88, Type K or L.
- B. Wrought-Copper Fittings, Solder Joint: ASME B16.22.
- C. Wrought-Copper Fittings, Brazed Joint: ASME B16.50.
- D. Wrought-Copper Unions: ASME B16.22.
- E. Solder Filler Metals: ASTM B32. Use 95-5 tin antimony or alloy HB solder to join copper socket fittings on copper pipe.
- F. Brazing Filler Metals: AWS A5.8M/A5.8.
- G. Flexible Connectors:
 - 1. Body: Tin-bronze bellows with woven, flexible, tinned-bronze-wire-reinforced protective jacket.
 - 2. End Connections: Socket ends.
 - 3. Offset Performance: Capable of minimum 3/4-inch misalignment in minimum 7-inch- long assembly.
 - 4. Working Pressure Rating: Factory test at minimum 500 psig.
 - 5. Maximum Operating Temperature: 250 deg F.

2.3 STEEL PIPE AND FITTINGS

- A. Steel Pipe: ASTM A53/A53M, black steel with plain ends; type, grade, and wall thickness as selected in piping application articles.
- B. Wrought-Steel Fittings: ASTM A234/A234M, for welded joints.
- C. Steel Flanges and Flanged Fittings: ASME B16.5 steel, including bolts, nuts, gaskets, bevel-welded end connection, and raised face.
- D. Welding Filler Metals: Comply with AWS D10.12M/D10.12 and ASME Boiler and Pressure Vessel Code for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.
- E. Flanged Unions:
 - 1. Body: Forged-steel flanges for NPS 1 to NPS 1-1/2 and ductile iron for NPS 2 to NPS 3. Factory apply rust-resistant finish.

2. Gasket: Fiber asbestos free.
3. Fasteners: Four plated-steel bolts, with silicon bronze nuts. Factory apply rust-resistant finish.
4. End Connections: Brass tailpiece adapters for solder-end connections to copper tubing.
5. Offset Performance: Capable of minimum 3/4-inch misalignment in minimum 7-inch-long assembly.
6. Pressure Rating: Factory test at minimum 400 psig.
7. Maximum Operating Temperature: 330 deg F.

F. Flexible Connectors:

1. Body: Stainless steel bellows with woven, flexible, stainless steel-wire-reinforced protective jacket.
2. End Connections:
 - a. NPS 2 and Smaller: With threaded-end connections.
 - b. NPS 2-1/2 and Larger: With flanged-end connections.
3. Offset Performance: Capable of minimum 3/4-inch misalignment in minimum 7-inch-long assembly.
4. Pressure Rating: Factory test at minimum 500 psig.
5. Maximum Operating Temperature: 250 deg F.

PART 3 - EXECUTION

3.1 PIPING APPLICATION SCHEDULES

- A. Refrigerant: R-410A
- B. Suction, Hot-Gas, and Liquid Tubing for Heat-Pump Applications, NPS 1-1/2 (DN 40) and Smaller: Copper, Type ACR, annealed-temper tubing and wrought-copper fittings with soldered joints.
- C. Suction, Hot-Gas, and Liquid Tubing for Heat-Pump Applications, NPS 4 (DN 100) and Smaller: Copper, Type L, drawn-temper tubing and wrought-copper fittings with soldered joints.
- D. Suction, Hot-Gas, and Liquid Tubing for Heat-Pump Applications, NPS 2 to NPS 4 (DN 50 to DN 100): Copper, Type L, drawn-temper tubing and wrought-copper fittings with soldered joints.
- E. Safety-Relief-Valve Discharge Tubing for Heat-Pump Applications, Copper: Type K, drawn-temper tubing and wrought-copper fittings with soldered joints
- F. Safety-Relief-Valve Discharge Piping for Heat-Pump Applications, Steel: Schedule 40, black steel and wrought-steel fittings with welded joints.

3.2 VALVE AND SPECIALTY APPLICATIONS

- A. Equipment manufacturer's specifications take precedence over this section where specifically addressed.
- B. Install service valves for gauge taps at inlet and outlet of hot-gas bypass valves and strainers if they are not an integral part of valves and strainers.
- C. Install a check valve at the compressor discharge and a liquid accumulator at the compressor suction connection.
- D. Except as otherwise indicated, install **diaphragm packless** valves on inlet and outlet side of filter dryers.
- E. Install a full-size, three-valve bypass around filter dryers.
- F. Install thermostatic expansion valves as close as possible to distributors on evaporators.
 - 1. Install valve so diaphragm case is warmer than bulb.
 - 2. Secure bulb to clean, straight, horizontal section of suction line using two bulb straps. Do not mount bulb in a trap or at bottom of the line.
 - 3. If external equalizer lines are required, make connection where it will reflect suction-line pressure at bulb location.
- G. Install safety-relief valves where required by ASME Boiler and Pressure Vessel Code. Pipe safety-relief-valve discharge line to outside in accordance with ASHRAE 15.
- H. Install moisture/liquid indicators in liquid line at the inlet of the thermostatic expansion valve or at the inlet of the evaporator coil capillary tube.
- I. Install strainers upstream from and adjacent to the following unless they are furnished as an integral assembly for the device being protected:
 - 1. Solenoid valves.
 - 2. Thermostatic expansion valves.
 - 3. Hot-gas bypass valves.
 - 4. Compressor.
- J. Install filter dryers in liquid line between compressor and thermostatic expansion valve.
- K. Install receivers sized to accommodate pump-down charge.
- L. Install flexible connectors at compressors.
- M. Provide refrigerant locking caps on refrigerant charging ports that are located outdoors unless otherwise protected from unauthorized access by a means acceptable to authority having jurisdiction.

3.3 INSTALLATION OF PIPING, GENERAL

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems; indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Shop Drawings.
- B. Install refrigerant piping in accordance with ASHRAE 15.
- C. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- F. Install piping adjacent to machines to allow service and maintenance.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Select system components with pressure rating equal to or greater than system operating pressure.
- J. Refer to Section 238129 "VRF HVAC Systems " for manufacturers specifications for solenoid valve controllers, control wiring, and sequence of operation, which is part of the specified package system.
- K. Install piping as short and direct as possible, with a minimum number of joints, elbows, and fittings.
- L. Arrange piping to allow inspection and service of refrigeration equipment. Install valves and specialties in accessible locations to allow for service and inspection. Install access doors or panels as specified in Section 083113 "Access Doors and Frames" if valves or equipment requiring maintenance is concealed behind finished surfaces.
- M. Install refrigerant piping in protective conduit where installed belowground.
- N. Install refrigerant piping in rigid or flexible conduit in locations where exposed to mechanical injury.
- O. Slope refrigerant piping as follows:
 - 1. Install horizontal hot-gas discharge piping with a uniform slope downward away from compressor.
 - 2. Install horizontal suction lines with a uniform slope downward to compressor.
 - 3. Install traps and double risers to entrain oil in vertical runs.

4. Liquid lines may be installed level.
- P. When brazing or soldering, remove solenoid-valve coils and sight glasses; also remove valve stems, seats, packing, and accessible internal parts of refrigerant specialties. Do not apply heat near expansion-valve bulb.
- Q. Before installation of steel refrigerant piping, clean pipe and fittings using the following procedures:
1. Shot blast the interior of piping.
 2. Remove coarse particles of dirt and dust by drawing a clean, lintless cloth through tubing by means of a wire or electrician's tape.
 3. Draw a clean, lintless cloth saturated with trichloroethylene through the tube or pipe. Continue this procedure until cloth is not discolored by dirt.
 4. Draw a clean, lintless cloth, saturated with compressor oil, squeezed dry, through the tube or pipe to remove remaining lint. Inspect tube or pipe visually for remaining dirt and lint.
 5. Finally, draw a clean, dry, lintless cloth through the tube or pipe.
 6. Safety-relief-valve discharge piping is not required to be cleaned but is required to be open to allow unrestricted flow.
- R. Install piping with adequate clearance between pipe and adjacent walls and hangers or between pipes for insulation installation.
- S. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."
- T. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."
- U. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 230518 "Escutcheons for HVAC Piping."
- ### 3.4 PIPE JOINT CONSTRUCTION
- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- C. Fill pipe and fittings with an inert gas (nitrogen or carbon dioxide), during brazing or welding, to prevent scale formation.
- D. Soldered Joints: Construct joints in accordance with ASTM B828 or CDA's "Copper Tube Handbook."
- E. Brazed Joints: Construct joints in accordance with AWS BRH, "Brazing Handbook,"

Ch. 35, "Pipe and Tubing."

1. Use Type BCuP (copper-phosphorus) alloy for joining copper socket fittings with copper pipe.
 2. Use Type BAg (cadmium-free silver) alloy for joining copper with bronze or steel.
- F. Threaded Joints: Thread steel pipe with tapered pipe threads in accordance with ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and to restore full ID. Join pipe fittings and valves as follows:
1. Apply appropriate tape or thread compound to external pipe threads unless dry-seal threading is specified.
 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- G. Steel pipe can be threaded, but threaded joints must be seal brazed or seal welded.
- H. Welded Joints: Construct joints in accordance with AWS D10.12M/D10.12.
- I. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.

3.5 INSTALLATION OF HANGERS AND SUPPORTS

- A. Comply with requirements for seismic restraints in Section 230548 "Vibration and Seismic Controls for HVAC."
- B. Comply with Section 230529 "Hangers and Supports for HVAC Piping and Equipment" for hangers, supports, and anchor devices.
- C. Install the following pipe attachments:
1. Adjustable steel clevis hangers for individual horizontal runs less than 20 ft. long.
 2. Roller hangers and spring hangers for individual horizontal runs 20 ft. or longer.
 3. Pipe Roller: MSS SP-58, Type 44 for multiple horizontal piping 20 ft. or longer, supported on a trapeze.
 4. Spring hangers to support vertical runs.
 5. Copper-clad hangers and supports for hangers and supports in direct contact with copper pipe.
- D. Install hangers for copper tubing, and, steel piping, with maximum horizontal spacing and minimum rod diameters, to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- E. Support horizontal piping within 12 inches of each fitting.
- F. Support vertical runs of copper tubing, and, steel piping to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

3.6 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Tests and Inspections:
 - 1. Comply with ASME B31.5, Chapter VI.
 - 2. Test refrigerant piping, specialties, and receivers. Isolate compressor, condenser, evaporator, and safety devices from test pressure if they are not rated above the test pressure.
 - 3. Test high- and low-pressure side piping of each system separately at not less than the pressures indicated in "Performance Requirements" Article.
 - a. Fill system with nitrogen to the required test pressure.
 - b. System must maintain test pressure at the manifold gauge throughout duration of test.
 - c. Test joints and fittings with electronic leak detector or by brushing a small amount of soap and glycerin solution over joints.
 - d. Remake leaking joints using new materials, and retest until satisfactory results are achieved.
- C. Prepare test and inspection reports.

3.7 SYSTEM CHARGING

- A. Charge system using the following procedures:
 - 1. Install core in filter dryers after leak test but before evacuation.
 - 2. Evacuate entire refrigerant system with a vacuum pump to 500 micrometers. If vacuum holds for 12 hours, system is ready for charging.
 - 3. Break vacuum with refrigerant gas, allowing pressure to build up to 2 psig.
 - 4. Charge system with a new filter-dryer core in charging line.

3.8 ADJUSTING

- A. Adjust high- and low-pressure switch settings to avoid short cycling in response to fluctuating suction pressure.
- B. Adjust set-point temperature of air-conditioning or chilled-water controllers to the system design temperature.
- C. Perform the following adjustments before operating the refrigeration system, according to manufacturer's written instructions:
 - 1. Open shutoff valves in condenser water circuit.
 - 2. Verify that compressor oil level is correct.
 - 3. Open compressor suction and discharge valves.
 - 4. Open refrigerant valves but not bypass valves that are used for other purposes.
 - 5. Check open compressor-motor alignment and verify lubrication for motors and

bearings.

- D. Replace core of replaceable filter dryer after system has been adjusted and after design flow rates and pressures are established.

END OF SECTION 232300

SECTION 233113 - METAL DUCTS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Single-wall rectangular ducts and fittings.
2. Sheet metal materials.
3. Sealants and gaskets.
4. Hangers and supports.

1.2 DEFINITIONS

- ##### A. OSHPD: Office of Statewide Health Planning and Development (State of California).

1.3 ACTION SUBMITTALS

A. Product Data: For each type of the following products:

1. Liners and adhesives.
2. Sealants and gaskets.
3. Seismic-restraint devices.

B. Sustainable Design Submittals:

1. Product Data: For ventilation equipment, indicating compliance with ASHRAE 62.1, Section 5 - "Systems and Equipment."

C. Shop Drawings:

1. Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
2. Factory- and shop-fabricated ducts and fittings.
3. Duct layout indicating sizes, configuration, liner material, and static-pressure classes.
4. Elevation of top and bottom of ducts.
5. Dimensions of all duct runs from building grid lines.
6. Fittings.
7. Reinforcement and spacing.
8. Seam and joint construction.
9. Penetrations through fire-rated and other partitions.
10. Equipment installation based on equipment being used on Project.
11. Locations for duct accessories, including dampers, turning vanes, and access doors and panels.
12. Hangers and supports, including methods for duct and building

attachment, seismic restraints, and vibration isolation.

D. Delegated Design Submittals:

1. Sheet metal thicknesses.
2. Joint and seam construction and sealing.
3. Reinforcement details and spacing.
4. Materials, fabrication, assembly, and spacing of hangers and supports.
5. Design Calculations: Calculations, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation for selecting hangers and supports and seismic restraints.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: A single set of plans or BIM model, drawn to scale, showing the items described in this Section, and coordinated with all building trades.
- B. Welding certificates.
- C. Field quality-control reports.
- D. Scale As-Built Drawings of all Ductwork

1.5 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel in accordance with the following:
 1. AWS D9.1/D9.1M, "Sheet Metal Welding Code," for duct joint and seam welding.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Duct Design: Duct construction, including sheet metal thicknesses, seam and joint construction, reinforcements, and hangers and supports, comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and with performance requirements and design criteria indicated in "Duct Schedule" Article.
- B. Structural Performance: Duct hangers and supports and seismic restraints are to withstand the effects of gravity and seismic loads and stresses within limits and under conditions described in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and, ASCE/SEI 7. Seismically brace duct hangers and supports in accordance with, SMACNA's "Seismic Restraint Manual: Guidelines for Mechanical Systems."
 1. Seismic Hazard Level (SHL): B.

2. Connection Level: 1.

- C. Seismic Performance: Ductwork to withstand the effects of earthquake motions determined in accordance with ASCE/SEI 7. See Section 230548 "Vibration and Seismic Controls for HVAC."
 - 1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."
 - 2. Component Importance Factor: 1.5.
- D. Wind Performance: Ducts are to withstand the effects of wind determined in accordance with to ASCE/SEI 7. See Section 230548 "Vibration and Seismic Controls for HVAC."
- E. Airstream Surfaces: Surfaces in contact with airstream comply with requirements in ASHRAE 62.1.
- F. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment," and Section 7 - "Construction and System Startup."
- G. ASHRAE/IES Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6.4.4 - "HVAC System Construction and Insulation."
- H. Duct Dimensions: Unless otherwise indicated, all duct dimensions indicated on Drawings are inside clear dimensions and do not include insulation or duct wall thickness.

2.2 SINGLE-WALL RECTANGULAR DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
 - 1. Construct ducts of galvanized sheet steel unless otherwise indicated.
 - 2. For ducts exposed to weather, construct of Type 304 stainless steel indicated by manufacturer to be suitable for outdoor installation.
- B. Transverse Joints: Fabricate joints in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 1. For ducts with longest side less than 36 inches, select joint types in accordance with Figure 2-1.
 - 2. For ducts with longest side 36 inches or greater, use flange joint connector Type T-22, T-24, T-24A, T-25a, or T-25b. Factory-fabricated flanged duct connection system may be used if submitted and approved by engineer of record.

- C. Longitudinal Seams: Select seam types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible." All longitudinal seams are to be Pittsburgh lock seams unless otherwise specified for specific application.

1.

- D. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Ch. 4, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.3 SHEET METAL MATERIALS

- A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials are to be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A653/A653M.
 - 1. Galvanized Coating Designation: G90.
 - 2. Finishes for Surfaces Exposed to View: Mill phosphatized.
- C. PVC-Coated, Galvanized Sheet Steel: Comply with ASTM A653/A653M.
 - 1. Galvanized Coating Designation: G90.
 - 2. Minimum Thickness for Factory-Applied PVC Coating: 4 mils thick on sheet metal surface of ducts and fittings exposed to corrosive conditions, and minimum 1 mil thick on opposite surface.
 - 3. Coating Materials: Acceptable to authorities having jurisdiction for use on ducts listed and labeled by an NRTL for compliance with UL 181, Class 1.
- D. Carbon-Steel Sheets: Comply with ASTM A1008/A1008M, with oiled, matte finish for exposed ducts.
- E. Stainless Steel Sheets: Comply with ASTM A480/A480M, Type 304 or 316, as indicated in "Duct Schedule" Article; cold rolled, annealed, sheet. Exposed surface finish is to be No. 2B, No. 2D, No. 3, or No. 4 as indicated in "Duct Schedule" Article.
- F. Aluminum Sheets: Comply with ASTM B209 Alloy 3003, H14 temper; with mill finish for concealed ducts, and standard, one-side bright finish for duct surfaces exposed to view.
- G. Reinforcement Shapes and Plates: ASTM A36/A36M, steel plates, shapes, and bars;

black and galvanized.

1. Where black- and galvanized-steel shapes and plates are used to reinforce aluminum ducts, isolate the different metals with butyl rubber, neoprene, or EPDM gasket materials.

- H. Tie Rods: Galvanized steel, 1/4-inch- minimum diameter for lengths 36 inches or less; 3/8-inch- minimum diameter for lengths longer than 36 inches.

2.4 SEALANT AND GASKETS

- A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets are to be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested in accordance with UL 723; certified by an NRTL.

- B. Two-Part Tape Sealing System:

1. Tape: Woven cotton fiber impregnated with mineral gypsum and modified acrylic/silicone activator to react exothermically with tape to form hard, durable, airtight seal.
2. Tape Width: 4 inches.
3. Sealant: Modified styrene acrylic.
4. Water resistant.
5. Mold and mildew resistant.
6. Maximum Static-Pressure Class: 10 inch wg, positive and negative.
7. Service: Indoor and outdoor.
8. Service Temperature: Minus 40 to plus 200 deg F.
9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum.

- C. Water-Based Joint and Seam Sealant:

1. Application Method: Brush on.
2. Solids Content: Minimum 65 percent.
3. Shore A Hardness: Minimum 20.
4. Water resistant.
5. Mold and mildew resistant.
6. VOC: Maximum 75 g/L (less water).
7. Maximum Static-Pressure Class: 10 inch wg, positive and negative.
8. Service: Indoor or outdoor.
9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.

- D. Solvent-Based Joint and Seam Sealant:

1. Application Method: Brush on.
2. Base: Synthetic rubber resin.
3. Solvent: Toluene and heptane.
4. Solids Content: Minimum 60 percent.

5. Shore A Hardness: Minimum 60.
 6. Water resistant.
 7. Mold and mildew resistant.
 8. Maximum Static-Pressure Class: 10-inch wg, positive or negative.
 9. Service: Indoor or outdoor.
 10. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.
- E. Flanged Joint Sealant: Comply with ASTM C920.
1. General: Single-component, acid-curing, silicone, elastomeric.
 2. Type: S.
 3. Grade: NS.
 4. Class: 25.
 5. Use: O.
- F. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.
- G. Round Duct Joint O-Ring Seals:
1. Seal is to provide maximum leakage class of 3 cfm/100 sq. ft. at 1-inch wg and is to be rated for 10-inch wg static-pressure class, positive or negative.
 2. EPDM O-ring to seal in concave bead in coupling or fitting spigot.
 3. Double-lipped, EPDM O-ring seal, mechanically fastened to factory-fabricated couplings and fitting spigots.

2.5 HANGERS AND SUPPORTS

- A. Hanger Rods for Noncorrosive Environments: Galvanized-steel rods and nuts.
- B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.
- C. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct."
- D. Steel Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A603.
- E. Steel Cables for Stainless Steel Ducts: Stainless steel complying with ASTM A492.
- F. Steel Cable End Connections: Galvanized-steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.
- G. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- H. Trapeze and Riser Supports:

1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.
2. Supports for Stainless Steel Ducts: Stainless steel shapes and plates.
3. Supports for Aluminum Ducts: Aluminum or galvanized steel coated with zinc chromate.

PART 3 - EXECUTION

3.1 DUCT INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and coordination drawings.
- B. Install ducts in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" unless otherwise indicated.
- C. Install ducts in maximum practical lengths with fewest possible joints.
- D. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.
- E. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.
- F. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- G. Install ducts with a clearance of 1 inch, plus allowance for insulation thickness.
- H. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.
- I. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least 1-1/2 inches.
- J. Install heating coils, cooling coils, air filters, dampers, and all other duct-mounted accessories in air ducts where indicated on Drawings.
- K. Protect duct interiors from moisture, construction debris and dust, and other foreign materials both before and after installation.
- L. Elbows: Use long-radius elbows wherever they fit.
 1. Fabricate 90-degree rectangular mitered elbows to include turning vanes.
 2. Fabricate 90-degree round elbows with a minimum of three segments for 12 inches and smaller and a minimum of five segments for 14 inches and larger.

- M. Branch Connections: Use lateral or conical branch connections.

3.2 INSTALLATION OF EXPOSED DUCTWORK

- A. Protect ducts exposed in finished spaces from being dented, scratched, or damaged.
- B. Trim duct sealants flush with metal. Create a smooth and uniform exposed bead. Do not use two-part tape sealing system.
- C. Grind welds to provide smooth surface free of burrs, sharp edges, and weld splatter. When welding stainless steel with a No. 3 or 4 finish, grind the welds flush, polish the exposed welds, and treat the welds to remove discoloration caused by welding.
- D. Maintain consistency, symmetry, and uniformity in arrangement and fabrication of fittings, hangers and supports, duct accessories, and air outlets.
- E. Repair or replace damaged sections and finished work that does not comply with these requirements.

3.3 DUCTWORK EXPOSED TO WEATHER

- A. All external joints are to be welded. Seal all openings to provide weatherproof construction.
- B. Construct ductwork to resist external loads of wind, snow, ice, and other effects of weather. Provide necessary supporting structures.
- C. Single Wall:
 - 1. Ductwork is to be Type 304 stainless steel.
 - 2. Where ducts have external insulation, provide weatherproof aluminum jacket. See Section 230713 "Duct Insulation."
- D. Double Wall:
 - 1. Ductwork complies with requirements in "Double-Wall Rectangular Ducts and Fittings" or "Double-Wall Round and Flat-Oval Ducts and Fittings" Article.
 - 2. Ductwork outer wall is to be Type 304 stainless steel indicated by manufacturer to be suitable for outdoor installation.
 - 3. Provide interstitial insulation.

3.4 DUCT SEALING

- A. Seal ducts at a minimum to the following seal classes in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible":
 - 1. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 2. Outdoor, Supply-Air Ducts: Seal Class A.

3. Outdoor, Exhaust Ducts: Seal Class C.
4. Outdoor, Return-Air Ducts: Seal Class C.
5. Unconditioned Space, Supply-Air Ducts in Pressure Classes 2-Inch wg and Lower: Seal Class B.
6. Unconditioned Space, Supply-Air Ducts in Pressure Classes Higher Than 2-Inch wg: Seal Class A.
7. Unconditioned Space, Exhaust Ducts: Seal Class C.
8. Unconditioned Space, Return-Air Ducts: Seal Class B.
9. Conditioned Space, Supply-Air Ducts in Pressure Classes 2-Inch wg and Lower: Seal Class C.
10. Conditioned Space, Supply-Air Ducts in Pressure Classes Higher Than 2-Inch wg: Seal Class B.
11. Conditioned Space, Exhaust Ducts: Seal Class B.
12. Conditioned Space, Return-Air Ducts: Seal Class C.

3.5 HANGER AND SUPPORT INSTALLATION

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 5, "Hangers and Supports."
- B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
 1. Where practical, install concrete inserts before placing concrete.
 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
 3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches thick.
 4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches thick.
 5. Do not use powder-actuated concrete fasteners for seismic restraints. Coordinate with Section 230548 "Vibration and Seismic Controls for HVAC."
- C. Hanger Spacing: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct," for maximum hanger spacing; install hangers and supports within 24 inches of each elbow and within 48 inches of each branch intersection.
- D. Hangers Exposed to View: Threaded rod and angle or channel supports.
- E. Support vertical ducts with steel angles or channel secured to the sides of the duct with welds, bolts, sheet metal screws, or blind rivets; support at each floor and at a maximum intervals of 16 feet.
- F. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.6 SEISMIC-RESTRAINT-DEVICE INSTALLATION

- A. See Section 230548 "Vibration and Seismic Controls for HVAC" for seismic restraint installation requirements.

3.7 DUCTWORK CONNECTIONS

- A. Make connections to equipment with flexible connectors complying with Section 233300 "Air Duct Accessories."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

3.8 PAINTING

- A. Paint interior of metal ducts that are visible through registers and grilles and that do not have duct liner. Apply one coat of flat, black, latex paint over a compatible galvanized-steel primer. Paint materials and application requirements are specified in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."

3.9 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Duct System Cleanliness Tests:
 - 1. Visually inspect duct system to ensure that no visible contaminants are present.
 - 2. Test sections of metal duct system, chosen randomly by Owner, for cleanliness in accordance with "Description of Method 3 - NADCA Vacuum Test" in NADCA ACR, "Assessment, Cleaning and Restoration of HVAC Systems."
 - a. Acceptable Cleanliness Level: Net weight of debris collected on the filter media is to not exceed 0.75 mg/100 sq. cm.
- C. Duct system will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.

3.10 DUCT CLEANING

- A. Clean new duct system(s) before testing, adjusting, and balancing.
- B. For cleaning of existing ductwork, see Section 230130.52 "Existing HVAC Air Distribution System Cleaning."
- C. Use duct cleaning methodology as indicated in NADCA ACR.
- D. Use service openings for entry and inspection.

1. Provide openings with access panels appropriate for duct static-pressure and leakage class at dampers, coils, and any other locations where required for inspection and cleaning access. Provide insulated panels for insulated or lined duct. Patch insulation and liner as recommended by duct liner manufacturer. Comply with Section 233300 "Air Duct Accessories" for access panels and doors.
 2. Disconnect and reconnect flexible ducts as needed for cleaning and inspection.
 3. Remove and reinstall ceiling to gain access during the cleaning process.
- E. Particulate Collection and Odor Control:
1. When venting vacuuming system inside the building, use HEPA filtration with 99.97 percent collection efficiency for 0.3-micron-size (or larger) particles.
 2. When venting vacuuming system to outdoors, use filter to collect debris removed from HVAC system, and locate exhaust downwind and away from air intakes and other points of entry into building.
- F. Clean the following components by removing surface contaminants and deposits:
1. Air outlets and inlets (registers, grilles, and diffusers).
 2. Supply, return, and exhaust fans including fan housings, plenums (except ceiling supply and return plenums), scrolls, blades or vanes, shafts, baffles, dampers, and drive assemblies.
 3. Air-handling unit internal surfaces and components including mixing box, coil section, air wash systems, spray eliminators, condensate drain pans, humidifiers and dehumidifiers, filters and filter sections, and condensate collectors and drains.
 4. Coils and related components.
 5. Return-air ducts, dampers, actuators, and turning vanes except in ceiling plenums and mechanical equipment rooms.
 6. Supply-air ducts, dampers, actuators, and turning vanes.
 7. Dedicated exhaust and ventilation components and makeup air systems.
- G. Mechanical Cleaning Methodology:
1. Clean metal duct systems using mechanical cleaning methods that extract contaminants from within duct systems and remove contaminants from building.
 2. Use vacuum-collection devices that are operated continuously during cleaning. Connect vacuum device to downstream end of duct sections so areas being cleaned are under negative pressure.
 3. Use mechanical agitation to dislodge debris adhered to interior duct surfaces without damaging integrity of metal ducts, duct liner, or duct accessories.
 4. Clean fibrous-glass duct liner with HEPA vacuuming equipment; do not permit duct liner to get wet. Replace fibrous-glass duct liner that is damaged, deteriorated, or delaminated or that has friable material, mold, or fungus growth.
 5. Clean coils and coil drain pans in accordance with NADCA ACR. Keep drain pan operational. Rinse coils with clean water to remove latent residues and cleaning materials; comb and straighten fins.
 6. Provide drainage and cleanup for wash-down procedures.
 7. Antimicrobial Agents and Coatings: Apply EPA-registered antimicrobial agents if fungus is present. Apply antimicrobial agents in accordance with manufacturer's

written instructions after removal of surface deposits and debris.

3.11 STARTUP

- A. Air Balance: Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC."

END OF SECTION 233113

SECTION 233116 - NONMETAL DUCTS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Fibrous-glass ducts and fittings.
2. PVC ducts and fittings.
3. HDPE duct and fittings.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of the following products:

1. Fibrous-glass duct materials.
2. PVC duct materials.
3. HDPE duct materials.

B. Shop Drawings:

1. Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
2. Duct layout indicating sizes and pressure classes.
3. Elevation of top of ducts.
4. Dimensions of main duct runs from building grid lines.
5. Fittings.
6. Reinforcement and spacing.
7. Seam and joint construction.
8. Penetrations through fire-rated, smoke-rated, and other partitions.
9. Fire and smoke damper locations.
10. Equipment installation based on equipment being used on Project.
11. Hangers and supports, including methods for duct and building attachment and vibration isolation.

C. Delegated-Design Submittal: For nonmetal ducts, signed and sealed by a qualified professional engineer.

1. Duct materials and thicknesses.
2. Joint and seam construction and sealing.
3. Reinforcement details and spacing.
4. Materials, fabrication, assembly, and spacing of hangers and supports.
5. Design calculations for selecting hangers and supports. Include analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.3 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Plans, or BIM model, drawn to scale, showing the items described in this Section and coordinated with all building trades.
- B. Welding certificates.
- C. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Hanger and Support Welding Qualifications: Qualify procedures and personnel according to the following:
 - 1. AWS D1.1/D1.1M, "Structural Welding Code - Steel," for steel hangers and supports.
 - 2. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum," for aluminum hangers and supports.

1.5 WARRANTY

- A. Warranty: Manufacturer agrees to repair or replace components of ductwork system that fail in material or workmanship within specified warranty period.
 - 1. Warranty Period, HDPE Duct System: 10 year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Duct Design: Duct construction, including duct closure, reinforcements, and hangers and supports, shall comply with the following and with the Works' performance requirements and design criteria:
 - 1. SMACNA's "Fibrous Glass Duct Construction Standards."
 - 2. SMACNA's "Phenolic Duct Construction Standards."
 - 3. SMACNA's "Thermoplastic Duct (PVC) Construction Manual."
 - 4. SMACNA's "Thermoset FRP Duct Construction Manual."
 - 5. Static-Pressure Classes:
 - a. Supply Ducts (except in Mechanical Rooms): 2-inch wg.
 - b. Supply Ducts (Upstream from Air Terminal Units): 2-inch wg
 - c. Supply Ducts (Downstream from Air Terminal Units): 1-inch wg
 - d. Supply Ducts (in Mechanical Equipment Rooms): 2-inch wg
 - e. Return Ducts (Negative Pressure): 1-inch wg.
 - f. Exhaust Ducts (Negative Pressure): 1-inch wg

- B. Seismic Performance: Ducts to withstand the effects of earthquake motions determined in accordance with ASCE/SEI 7. See Section 230548 "Vibration and Seismic Controls for HVAC."
 - 1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified."
 - 2. Component Importance Factor: 1.5.
- C. Wind-Restraint Performance:
 - 1. See Section 230548 "Vibration and Seismic Controls for HVAC" Section 230548.13 "Vibration Controls for HVAC" for requirements.
- D. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1, Section 5.4 - "Airstream Surfaces."
- E. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and System Start-up."
- F. ASHRAE/IES Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6.4.4 - "HVAC System Construction and Insulation."
- G. NFPA Compliance:
 - 1. NFPA 90A, "Installation of Air Conditioning and Ventilating Systems."
 - 2. NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."

2.2 FIBROUS-GLASS DUCTS AND FITTINGS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Certainteed LLC; Saint-Gobain North America
 - 2. Johns Manville; a Berkshire Hathaway company
 - 3. Knauf Insulation
 - 4. Owens Corning
- B. Fibrous-Glass Duct Materials: Resin-bonded fiberglass, faced on the outside surface with fire-resistive FSK vapor retarder and with a smooth fiberglass mat finish on the air-side surface.
 - 1. Duct Board: Factory molded into rectangular boards.
 - 2. Temperature Limits: 40 to 250 deg F inside ducts; 150 deg F ambient temperature surrounding ducts.
 - 3. Maximum Thermal Conductivity: 0.24 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
 - 4. Moisture Absorption: Not exceeding 5 percent by weight at 120 deg F and 95 percent relative humidity for 96 hours when tested according to ASTM C1104/C1104M.

5. Acoustical Performance: Conform to sound absorption coefficients listed in NAIMA AH116.
6. Permeability: 0.02 perm maximum when tested according to ASTM E96/E96M, Procedure A.
7. Antimicrobial Agent: Compound shall be tested for efficacy by an NRTL, and registered by the EPA for use in HVAC systems.
8. Noise-Reduction Coefficient: 0.65 minimum when tested according to ASTM C423, Mounting A.
9. Fire/Smoke Resistance: Duct material shall comply with UL 181, Class 1, maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested by an NRTL according to ASTM E84.
10. Required Markings: EI stiffness rating, UL label, and other markings required by UL 181 on each full sheet of duct board.

C. Closure Materials:

1. Pressure-Sensitive Tape: Comply with UL 181A; imprinted by manufacturer with coding "181A-P," manufacturer's name, and a date code.
 - a. Tape: Aluminum foil-scrim tape imprinted with listing information.
 - b. Minimum Tape Width: 2-1/2 inches; 3 inches for duct board thicker than 1 inch.
 - c. Staples: 1/2-inch outward clinching, 2 inches o.c. in tabs, one tab per joint.
 - d. Water resistant.
 - e. Mold and mildew resistant.
2. Heat-Activated Tape: Comply with UL 181A; imprinted by manufacturer with coding "181A-H," manufacturer's name, and a date code.
 - a. Tape: Aluminum foil-scrim tape imprinted with listing information.
 - b. Minimum Tape Width: 3 inches.
 - c. Heat-Sensitive Imprint: Printed indicator on tape to show proper heating during application has been achieved.
 - d. Water resistant.
 - e. Mold and mildew resistant.
3. Two-Part Tape Sealing System: Comply with UL 181A; imprinted by manufacturer with coding "181A-M," manufacturer's name, and a date code.
 - a. Tape: Woven glass fiber impregnated with mineral gypsum.
 - b. Minimum Tape Width: 3 inches.
 - c. Sealant: Modified styrene acrylic.
 - d. Water resistant.
 - e. Mold and mildew resistant.
 - f. Sealant shall have a VOC content of 420 g/L or less.
 - g. Sealant shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
 - h. Sealant shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing

and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."

- i. Sealant shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers." Formaldehyde emissions shall not exceed 9 mcg/cu. m or 7 ppb, whichever is less.
- j. Sealant shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
- k. Sealant shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers." The building concentration of formaldehyde shall not exceed half of the indoor recommended exposure limit, or 33 mcg/cu. m, and that of acetaldehyde shall not exceed 9 mcg/cu. m.

D. Fabrication:

1. Comply with: SMACNA's "Fibrous Glass Duct Construction Standards," Ch. 3, "Specifications and Closure," and Ch. 4, "Fittings and Connections" for the following:
 - a. Joints, seams, transitions, elbows, and branch connections.
 - b. Reinforcements, including channel and tie rod reinforcement materials, spacing, and fabrications.
2. Fabricate 90-degree mitered elbows to include turning vanes.

E. Reinforcements: Comply with requirements in SMACNA's "Fibrous Glass Duct Construction Standards," Ch. 5, "Reinforcement" for channel- and tie-rod reinforcement materials, spacing, and fabrication.

2.3 PVC DUCTS AND FITTINGS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. General Plastics, Inc
2. GPK Products, Inc.
3. Harrison Machine & Plastic Corporation
4. Harvel Plastics, Inc.
5. Kroy Industries, Inc.
6. Spears Manufacturing Company

B. Duct and Fittings:

1. Material: Rigid, virgin PVC compound complying with ASTM D1784 Cell Classification 12454-B.
 2. Flammability: Maximum flame-spread index of not more than 25 without evidence of continued progressive combustion.
 3. External Loading Properties: ASTM D2412.
 4. Minimum Round Duct Wall Thickness: 0.187 inch for up to 18-inch, 0.219 inch for up to 20-inch, 0.25 inch for up to 24-inch duct.
 5. Round Fittings: Socket end molded of same material, pressure class, and joining method as duct.
 6. Rectangular Fittings: Minimum 0.125-inch- thick, flat sheet with heat-formed corners and continuous welded butt joints.
- C. Joining Materials: PVC solvent cement complying with ASTM D2564.
1. Adhesive primer shall have a VOC content of 550 g/L or less.
- D. Fabrication:
1. Fabricate joints, seams, transitions, reinforcement, elbows, branch connections, and access doors and panels according to SMACNA's "Thermoplastic Duct (PVC) Construction Manual," Ch. 3, "Standards of Construction for PVC Duct Systems."
 2. Fabricate 90-degree rectangular mitered elbows to include turning vanes, and 90-degree round elbows with a minimum of three segments for 12 inches and smaller and a minimum of five segments for 14 inches and larger.
- E. Drains: PVC drain pockets with a minimum of NPS 1 threaded PVC pipe connections.

2.4 HDPE DUCT AND FITTINGS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
1. AQC Industries, LLC
- B. Source Limitations: Obtain HDPE duct system components from single manufacturer.
- C. Description: Complete HDPE underground duct system consisting of factory-manufactured components to suit duct layout configuration including straight round duct, elbows, plenums, run-outs,, diffuser boots, fitting clamps, gaskets, bolts, sealant, and other components required for a complete underground ductwork system.
- D. Duct and Fittings:
1. Material:
 - a. Closed-cell recyclable HDPE plastic.
 - b. Does not emit VOCs.
 - c. Leakage: Air leakage testable, exceeding SMACNA Leakage Class 3 requirements at system design static pressure.

- d. Thermal Distribution Efficiency: Inherent R-10 equivalent thermal insulation efficiency without using a separate insulation layer, tested in accordance with NSF P374 protocol and verified by an NSF thermal testing report.
- e. Resistant to mildew, mold, and rust.
- f. Remains stable, without cracking, when subjected to underground stresses and strains.
- g. Rated for maximum 10-inch wg positive pressure and maximum rated 2-inch wg negative pressure.
- h. Surface-Burning Characteristics: Flame-spread index of 200 or less when tested in accordance with ASTM E84.
- i. Flood Plain Elevation: Tested to withstand 8-foot water column pressure for seven days with no leakage.

E. Joining Materials:

- 1. Flanged Ductwork: Join with stainless steel bolts and water- and UV-resistant copolymer adhesive caulking sealant.
- 2. Un-flanged Ductwork:
 - a. Clamps: Polyethylene clamps with stainless steel plates and stainless-steel screws.
 - b. Gaskets: Butyl rubber gaskets, minimum 0.25 inch thick.

2.5 HANGERS AND SUPPORTS

- A. Hanger Rods for Noncorrosive Environments: Zinc-plated steel rods and nuts.
- B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.
- C. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct."
- D. Steel Cables: ASTM A603, galvanized-steel cables with end connections made of zinc-plated steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.
- E. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- F. Trapeze and Riser Supports: Steel shapes complying with ASTM A36/A36M.

PART 3 - EXECUTION

3.1 DUCT INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement

of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and Coordination Drawings.

- B. Install duct sections in maximum practical lengths with fewest possible joints.
- C. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.
- D. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.
- E. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- F. Install ducts with a minimum clearance of 1 inch, plus allowance for insulation thickness.
- G. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.
- H. Where ducts pass through non-fire-rated interior partitions and exterior walls, and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges. Overlap openings on four sides by at least 1-1/2 inches.
- I. Install fire, combination fire/smoke, and smoke dampers where indicated on Drawings and as required by code and by authorities having jurisdiction. Comply with requirements in Section 233300 "Air Duct Accessories" for fire and smoke dampers and specific installation requirements of the fire damper UL listing.
- J. Install heating coils, cooling coils, air filters, dampers, and all other duct-mounted accessories in air ducts where indicated on Drawings.
- K. Elbows: Use long-radius elbows wherever they fit.
 - 1. Fabricate 90-degree rectangular mitered elbows to include turning vanes, and 90-degree round elbows with a minimum of three segments for 12 inches and smaller and a minimum of five segments for 14 inches and larger.
- L. Branch Connections: Use lateral or conical branch connections.
- M. Install fibrous-glass ducts and fittings to comply with NAIMA AH116, "Fibrous Glass Duct Construction Standards."
- N. Install PVC ducts and fittings to comply with SMACNA's "Thermoplastic Duct (PVC) Construction Manual."
- O. Install HDPE ducts, fittings, and components to comply with manufacturer's written installation instructions. Installer to complete manufacturer's installation training prior to installation.

3.2 HANGER AND SUPPORT INSTALLATION

- A. Install hangers and supports for fibrous-glass ducts and fittings to comply with SMACNA's "Fibrous Glass Duct Construction Standards," Ch. 6, "Hangers and Supports."
- B. Install hangers and supports for phenolic-foam ducts and fittings to comply with SMACNA's "Phenolic Duct Construction Standards" Ch. 6, "Hangers and Supports" and with manufacturer's written instructions.
- C. Install hangers and supports for thermoset FRP ducts and fittings to comply with SMACNA's "Thermoset FRP Duct Construction Manual," Ch. 7, "Requirements."
- D. Install hangers and supports for PVC ducts and fittings to comply with SMACNA's "Thermoplastic Duct (PVC) Construction Manual," Ch. 3, "Standards of Construction for PVC Duct Systems."
- E. Install hangers and supports for CPVC ducts and fittings to comply with SMACNA's "Thermoplastic Duct (PVC) Construction Manual," Ch. 3, "Standards of Construction for PVC Duct Systems."
- F. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
 - 1. Install concrete inserts before placing concrete.
 - 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
 - 3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches thick.
 - 4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches thick.
 - 5. Do not use powder-actuated concrete fasteners for seismic restraints.
- G. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.3 STARTUP SERVICE

- A. Air Balance: Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC."

3.4 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
- B. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including

connections.

C. Perform tests and inspections.

1. Leakage Tests:

- a. Comply with SMACNA's "HVAC Air Duct Leakage Test Manual." Submit a test report for each test.
- b. Where static pressure and leakage values shown below differ from those in the SMACNA manual, the more stringent values shall apply.
- c. Test the following systems:
 - 1) Ducts with a Pressure Class Higher Than 3-Inch wg: Test representative duct sections totaling no less than 25 percent of total installed duct area for each designated pressure class.
 - 2) Supply Ducts with a Pressure Class of 3-Inch wg or Higher: Test representative duct sections totaling no less than 75 percent of total installed duct area for each designated pressure class.
 - 3) Return Ducts with a Pressure Class of 3-Inch wg or Higher: Test representative duct sections totaling no less than 75 percent of total installed duct area for each designated pressure class.
 - 4) Exhaust Ducts with a Pressure Class of 3-Inch wg or Higher: Test representative duct sections totaling no less than 75 percent of total installed duct area for each designated pressure class.
 - 5) Outdoor Air Ducts with a Pressure Class of 3-Inch wg 4-Inch wg or Higher: Test representative duct sections totaling no less than 75 percent of total installed duct area for each designated pressure class.
- d. Disassemble, reassemble, and seal segments of systems to accommodate leakage testing and for compliance with test requirements.
- e. Test for leaks before applying external insulation.
- f. Conduct tests at static pressures equal to maximum design pressure of system or section being tested. If static-pressure classes are not indicated, test entire system at maximum system design pressure. Do not pressurize systems above maximum design operating pressure.
- g. Give seven days' advance notice for testing.

2. Duct System Cleanliness Tests:

- a. Test protocols shall be performed according to NADCA ACR, "Assessment, Cleaning and Restoration of HVAC Systems," "Section 5 - Cleanliness Verification and Documentation."
- b. Visually inspect duct system to ensure that no visible contaminants are present.
- c. Test sections of fibrous-glass duct system chosen randomly by Owner for cleanliness according to "Method 2 Protocol."
- d. Test sections of Phenolic-foam, Thermoset FRP, PVC, and CPVC duct systems chosen randomly by Owner, for cleanliness according to "Method 3 - NADCA Vacuum Test."

- 1) Acceptable Cleanliness Level: Net weight of debris collected on the filter media shall not exceed 0.75 mg/100 sq. cm.
3. Duct system will be considered defective if it does not pass tests and inspections.
4. Prepare test and inspection reports.

3.5 DUCT CLEANING

- A. Clean duct system(s) before testing, adjusting, and balancing.
- B. Use service openings for entry and inspection.
 1. Create new openings and install access panels appropriate for duct static-pressure class if required for cleaning access. Provide insulated panels for insulated or lined duct. Patch duct as recommended by duct manufacturer. Comply with Section 233300 "Air Duct Accessories" for access panels and doors.
 2. Disconnect and reconnect flexible ducts as needed for cleaning and inspection.
 3. Remove and reinstall ceiling to gain access during the cleaning process.
- C. Particulate Collection and Odor Control:
 1. When venting vacuuming system inside the building, use HEPA filtration with 99.97 percent collection efficiency for 0.3-micron (or larger) particles.
 2. When venting vacuuming system to outdoors, use filter to collect debris removed from HVAC system, and locate exhaust downwind and away from air intakes and other points of entry into building.
- D. Clean the following components by removing surface contaminants and deposits:
 1. Air outlets and inlets (registers, grilles, and diffusers).
 2. Supply, return, and exhaust fans including fan housings, plenums (except ceiling supply and return plenums), scrolls, blades or vanes, shafts, baffles, dampers, and drive assemblies.
 3. Air-handling unit internal surfaces and components including mixing box, coil section, air wash systems, spray eliminators, condensate drain pans, humidifiers and dehumidifiers, filters and filter sections, and condensate collectors and drains.
 4. Coils and related components.
 5. Return-air ducts, dampers, actuators, and turning vanes except in ceiling plenums and mechanical equipment rooms.
 6. Supply-air ducts, dampers, actuators, and turning vanes.
 7. Dedicated exhaust and ventilation components and makeup air systems.
- E. Mechanical Cleaning Methodology:
 1. All duct cleaning shall be performed according to NADCA ACR, "Assessment, Cleaning and Restoration of HVAC Systems."
 2. Use vacuum-collection devices that are operated continuously during cleaning. Connect vacuum device to downstream end of duct sections so areas being

- cleaned are under negative pressure.
3. Use mechanical agitation to dislodge debris adhered to interior duct surfaces without damaging integrity of ducts or duct accessories.
 4. Clean fibrous-glass duct with HEPA vacuuming equipment; do not permit duct to get wet. Replace fibrous-glass duct that is damaged, deteriorated, or delaminated or that has friable material, mold, or fungus growth.
 5. Clean coils and coil drain pans according to NADCA 1992. Keep drain pan operational. Rinse coils with clean water to remove latent residues and cleaning materials; comb and straighten fins.
 6. Provide drainage and cleanup for washdown procedures.
 7. Antimicrobial Agents and Coatings: Apply EPA-registered antimicrobial agents if fungus is present. Apply antimicrobial agents according to manufacturer's written instructions after removing surface deposits and debris.

3.6 DUCT SCHEDULE

A. Indoor Ducts and Fittings:

1. Fibrous-Glass Rectangular Ducts and Fittings:

- a. Minimum Flexural Rigidity: EI- 800.
- b. Minimum Board Thickness: 1-1/2 inches.

B. Outdoor Ducts and Fittings:

1. Provide suitable external surface protection as recommended by manufacturer.
2. Thermoset FRP Round Ducts and Fittings:

C. Underground Ducts:

1. Provide suitable external surface protection as recommended by manufacturer.
2. Thermoset FRP Round Ducts and Fittings:

- a. Double wall.
- b. Insulation Thickness: 1 inch.
- c. Drain: Minimum NPS 1 PVC pipe with P-trap to air-gap drain.

3. PVC Round Ducts and Fittings:

- a. Drain: Minimum NPS 1 PVC pipe with P-trap to air-gap drain.

4. CPVC Round Ducts and Fittings:

- a. Drain: Minimum NPS 1 CPVC pipe with P-trap to air-gap drain.

5. HDPE Round Ducts and Fittings: Drain as recommended by manufacturer.

D. Fume Exhaust:

1. Thermoset FRP ducts and fittings.
2. Install exhaust ducts without dips and traps that may hold condensate or other

- liquid and sloped a minimum of 2 percent to drain. Where indicated on Drawings, install trapped drain piping.
3. Connect duct to fume hood or other equipment where indicated on Drawings.

END OF SECTION 233116

233300 - AIR OUTLETS

A. General:

1. Margin types, colors, finish and methods of attachment for all diffusers, grilles and registers shall be coordinated with architectural ceiling and wall details and specifications.
2. Frame type suitable for mounting in ceiling or wall construction as indicated on architectural plans.
3. Exact location of all air outlets as per architectural plans.
4. Suitable for operation at 20% excess and 20% less than noted capacity for constant volume systems and at 20% excess and 60% less than noted capacity for variable volume systems. Manufacturer responsible for examining application of each outlet and guarantee that each will provide required nc levels and comfort space conditions without drafts throughout operating range.
5. Diffusers, grilles and registers shall be selected to achieve nc 35 or less when installed.
6. All registers and diffusers shall be provided with opposed blade volume dampers. Damper operating levers shall be accessible at the face of air outlets.

B. Registers and grilles:

1. Return and exhaust registers: steel construction with volume damper.
2. Supply registers: aluminum construction, adjustable double deflection aluminum airfoil louvers, with volume damper. Provide air equalizing deflector where register collar duct is less than 2 ft long.
3. Transfer grilles: steel construction without volume damper.

C. Diffusers:

1. Perforated face supply: steel face with 1, 2, 3 or 4 way adjustable pattern, round inlet collar. With matching return.

END OF SECTION

SECTION 233346 - FLEXIBLE DUCTS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Noninsulated flexible ducts.
 - 2. Insulated flexible ducts.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For flexible ducts.
 - 1. Include plans showing locations and mounting and attachment details.

1.3 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which ceiling-mounted access panels and access doors required for access to duct accessories are shown and coordinated with each other, using input from installers of the items involved.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTION

- A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- C. Comply with the Air Diffusion Council's "ADC Flexible Air Duct Test Code FD 72-R1."
- D. Comply with ASTM E96/E96M, "Test Methods for Water Vapor Transmission of Materials."

2.2 NONINSULATED FLEXIBLE DUCTS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Flexmaster U.S.A., Inc
2. JP Lamborn Co.
3. McGill AirFlow LLC
4. Smiths Group plc
5. Ward Industries; a brand of Hart & Cooley, LLC

B. Noninsulated, Flexible Duct, UL 181:

1. Class 1, Two-Ply Vinyl Film Supported by Helically Wound, Spring-Steel Wire:
 - a. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 - b. Maximum Air Velocity: 4000 fpm.
 - c. Temperature Range: Minus 10 to plus 160 deg F.
2. Class 1, Black Polymer Film Supported by Helically Wound, Spring-Steel Wire:
 - a. Pressure Rating: 4-inch wg positive and 0.5-inch wg negative.
 - b. Maximum Air Velocity: 4000 fpm.
 - c. Temperature Range: Minus 20 to plus 175 deg F.
3. Class 1, Multiple Layers of Aluminum Laminate Supported by Helically Wound, Spring-Steel Wire:
 - a. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 - b. Maximum Air Velocity: 4000 fpm.
 - c. Temperature Range: Minus 20 to plus 210 deg F.
4. Class 1, Aluminum Laminate and Polyester Film with Latex Adhesive Supported by Helically Wound, Spring-Steel Wire:
 - a. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 - b. Maximum Air Velocity: 4000 fpm.
 - c. Temperature Range: Minus 20 to plus 210 deg F.
5. Class 0, Interlocking Spiral of Aluminum Foil:
 - a. Pressure Rating: 8-inch wg positive or negative.
 - b. Maximum Air Velocity: 5000 fpm.
 - c. Temperature Range: Minus 100 to plus 435 deg F.

2.3 INSULATED FLEXIBLE DUCTS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Flexmaster U.S.A., Inc
2. JP Lamborn Co.
3. McGill AirFlow LLC
4. Smiths Group plc
5. Ward Industries; a brand of Hart & Cooley, LLC

B. Insulated, Flexible Duct, UL 181:

1. Class 1, Two-Ply Vinyl Film Supported by Helically Wound, Spring-Steel Wire; Fibrous-Glass Insulation; Aluminized Vapor-Barrier Film:
 - a. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 - b. Maximum Air Velocity: 4000 fpm.
 - c. Temperature Range: Minus 10 to plus 160 deg F.
 - d. Insulation R-Value: Comply with ASHRAE/IES 90.1.
2. Class 1, Black Polymer Film Supported by Helically Wound, Spring-Steel Wire; Fibrous-Glass Insulation; Aluminized Vapor-Barrier Film:
 - a. Pressure Rating: 4-inch wg positive and 0.5-inch wg negative.
 - b. Maximum Air Velocity: 4000 fpm.
 - c. Temperature Range: Minus 20 to plus 175 deg F.
 - d. Insulation R-Value: Comply with ASHRAE/IES 90.1.
3. Class 1, Multiple Layers of Aluminum Laminate Supported by Helically Wound, Spring-Steel Wire; Fibrous-Glass Insulation; Aluminized Vapor-Barrier Film:
 - a. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 - b. Maximum Air Velocity: 4000 fpm.
 - c. Temperature Range: Minus 20 to plus 210 deg F.
 - d. Insulation R-Value: Comply with ASHRAE/IES 90.1.
4. Class 1, Aluminum Laminate and Polyester Film with Latex Adhesive Supported by Helically Wound, Spring-Steel Wire; Fibrous-Glass Insulation; Aluminized Vapor-Barrier Film:
 - a. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 - b. Maximum Air Velocity: 4000 fpm.
 - c. Temperature Range: Minus 20 to plus 210 deg F.
 - d. Insulation R-Value: Comply with ASHRAE/IES 90.1.
5. Class 0, Interlocking Spiral of Aluminum Foil; Fibrous-Glass Insulation; Aluminized Vapor-Barrier Film:
 - a. Pressure Rating: 8-inch wg positive or negative.
 - b. Maximum Air Velocity: 5000 fpm.
 - c. Temperature Range: Minus 20 to plus 250 deg F.
 - d. Insulation R-Value: Comply with ASHRAE/IES 90.1.

2.4 FLEXIBLE DUCT CONNECTORS

- A. Clamps: Stainless-steel band with cadmium-plated hex screw to tighten band with a worm-gear action in sizes 3 through 18 inches, to suit duct size.
- B. Non-Clamp Connectors: Adhesive plus sheet metal screws.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install flexible ducts according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.
- B. Install in indoor applications only. Flexible ductwork should not be exposed to UV lighting.
- C. Connect terminal units to supply ducts directly or with maximum 12-inch lengths of flexible duct. Do not use flexible ducts to change directions.
- D. Connect diffusers or light troffer boots to ducts directly or with maximum 60-inch lengths of flexible duct clamped or strapped in place.
- E. Connect flexible ducts to metal ducts with draw bands.
- F. Install duct test holes where required for testing and balancing purposes.
- G. Installation:
 - 1. Install ducts fully extended.
 - 2. Do not bend ducts across sharp corners.
 - 3. Bends of flexible ducting shall not exceed a minimum of one duct diameter.
 - 4. Avoid contact with metal fixtures, water lines, pipes, or conduits.
 - 5. Install flexible ducts in a direct line, without sags, twists, or turns.
- H. Supporting Flexible Ducts:
 - 1. Suspend flexible ducts with bands 1-1/2 inches wide or wider and spaced a maximum of 48 inches apart. Maximum centerline sag between supports shall not exceed 1/2 inch per 12 inches.
 - 2. Install extra supports at bends placed approximately one duct diameter from center line of the bend.
 - 3. Ducts may rest on ceiling joists or truss supports. Spacing between supports shall not exceed the maximum spacing per manufacturer's written installation instructions.
 - 4. Vertically installed ducts shall be stabilized by support straps at a maximum of 72 inches o.c.

The Nader Group, LLC
August 01, 2023

Byram Municipal Complex
Byram, New Jersey

END OF SECTION 233346

SECTION 233600 - AIR TERMINAL UNITS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. DOAS, series, fan-powered air terminal units.
2. Casing liner.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of air terminal unit.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for air terminal units.
2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

B. Sustainable Design Submittals:

C. Delegated Design Submittal: For vibration isolation and supports, and seismic restraints indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1. Materials, fabrication, assembly, and spacing of hangers and supports.
2. Design Calculations: Calculate requirements for selecting vibration isolators, supports, and seismic restraints.

1.3 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Floor plans and Section ends, or BIM model, drawn to scale, indicating the items described in this Section, and coordinated with all building trades.

B. Seismic Qualification Data: For air terminal units, accessories, and components, from manufacturer.

1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.

C. Field quality-control reports.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For air terminal units to include in emergency, operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 DOAS, SERIES, FAN-POWERED AIR TERMINAL UNITS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - 1. Trane
- B. Use Trane Horizon Outdoor Air Unit OABD036D3-C1B400AC-C3B00AC-C3B00AF7AC2B12B0C4A0 or approved equal.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Comply with Section 230529 "Hangers and Supports for HVAC Piping and Equipment" and Section 233113 "Metal Ducts" for hangers and supports.
- B. Install air terminal units according to NFPA 90A.
- C. Install air terminal units level and plumb. Maintain sufficient clearance for normal service and maintenance.
- D. Install wall-mounted thermostats.

3.2 PIPING CONNECTIONS

- A. Where installing piping adjacent to air terminal unit, allow space for service and maintenance.

3.3 DUCTWORK CONNECTIONS

- A. Comply with requirements in Section 233113 "Metal Ducts", Section 233116 "Nonmetal Ducts" for connecting ducts to air terminal units.
- B. Make connections to air terminal units with flexible connectors complying with requirements in Section 233300 "Air Outlets."

3.4 ELECTRICAL CONNECTIONS

- A. Install field power to each air terminal unit electrical power connection. Coordinate with air terminal unit manufacturer and installers.
- B. Connect wiring in accordance with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- C. Ground equipment in accordance with Section 260526 "Grounding and Bonding for Electrical Systems."
- D. Install electrical devices furnished by manufacturer, but not factory mounted, in accordance with NFPA 70 and NECA 1.
- E. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.
 - 1. Nameplate shall be laminated acrylic or melamine plastic signs, as specified in Section 260553 "Identification for Electrical Systems."
 - 2. Nameplate shall be laminated acrylic or melamine plastic signs with a black background and engraved white letters at least 1/2 inch high.

3.5 CONTROL CONNECTIONS

- A. Install control and electrical power wiring to field-mounted control devices.
- B. Connect control wiring in accordance with Section 260523 "Control-Voltage Electrical Power Cables."

3.6 STARTUP SERVICE

- A. Perform startup service.
 - 1. Complete installation and startup checks in accordance with manufacturer's written instructions.
 - 2. Verify that inlet duct connections are as recommended by air terminal unit manufacturer to achieve proper performance.
 - 3. Verify that controls and control enclosure are accessible.
 - 4. Verify that control connections are complete.
 - 5. Verify that nameplate and identification tag are visible.
 - 6. Verify that controls respond to inputs as specified.

3.7 ADJUSTING

- A. Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC" for air terminal unit testing, adjusting, and balancing.

3.8 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
- B. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- C. Perform the following tests and inspections with the assistance of a factory-authorized service representative:
 - 1. After installing air terminal units and after electrical circuitry has been energized, test for compliance with requirements.
 - 2. Leak Test: After installation, fill water coils and test for leaks. Repair leaks and retest until no leaks exist.
 - 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- D. Air terminal unit will be considered defective if it does not pass tests and inspections.
- E. Prepare test and inspection reports.

3.9 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain air terminal units.

END OF SECTION 233600

SECTION 233713.13 - AIR DIFFUSERS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
1. Ceiling-integral continuous slot diffusers.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
1. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
 2. Diffuser Schedule: Indicate drawing designation, room location, quantity, model number, size, and accessories furnished.
- B. Samples: For each exposed product and for each color and texture specified. Actual size of smallest diffuser indicated.
- C. Samples for Initial Selection: For diffusers with factory-applied color finishes. Actual size of smallest diffuser indicated.
- D. Samples for Verification: For diffusers, in manufacturer's standard sizes to verify color selected. Actual size of smallest diffuser indicated.

1.3 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
1. Ceiling suspension assembly members.
 2. Method of attaching hangers to building structure.
 3. Size and location of initial access modules for acoustical tile.
 4. Ceiling-mounted items including lighting fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.
 5. Duct access panels.
- B. Source quality-control reports.

PART 2 - PRODUCTS

2.1 RECTANGULAR AND SQUARE CEILING DIFFUSERS

- A. Provide Titus Architectural Ceiling diffuser OMIAA A-A appropriate for specific location as shown on the HVAC plans or equal as approved by the engineer
- B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. A-J Manufacturing Co., Inc
 - 2. Anemostat Air Distribution; Anemostat, Inc.; Mestek, Inc.
 - 3. Carnes Company
 - 4. Johnson Controls, Inc.
 - 5. Krueger-HVAC; brand of Johnson Controls International plc, Global Products
 - 6. METALAIRE, Inc
 - 7. Nailor Industries Inc
 - 8. Price Industries Limited
 - 9. Shoemaker Mfg. Co.
 - 10. Titus; brand of Johnson Controls International plc, Global Products
 - 11. Tuttle & Bailey; brand of Johnson Controls International plc, Global Products

2.2 SOURCE QUALITY CONTROL

- A. Verification of Performance: Rate diffusers according to ASHRAE 70, "Method of Testing for Rating the Performance of Air Outlets and Inlets."

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas where diffusers are installed for compliance with requirements for installation tolerances and other conditions affecting performance of equipment.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install diffusers level and plumb.
- B. Ceiling-Mounted Outlets and Inlets: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practical. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.

- C. Install diffusers with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.3 ADJUSTING

- A. After installation, adjust diffusers to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION 233713.13

SECTION 233713.23 - REGISTERS AND GRILLES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Adjustable blade face registers, and, grilles.
2. Fixed face registers, and, grilles.

B. Related Requirements:

1. Section 233713.13 "Air Diffusers" for various types of air diffusers.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
2. Register and Grille Schedule: Indicate drawing designation, room location, quantity, model number, size, and accessories furnished.

B. Samples: For each exposed product and for each color and texture specified. Smallest size register and grille indicated.

C. Samples for Initial Selection: For registers and grilles with factory-applied color finishes. Smallest size register and grille indicated.

D. Samples for Verification: For registers and grilles, in manufacturer's standard sizes to verify color selected. Smallest size register and grille indicated.

1.3 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Ceiling suspension assembly members.
2. Method of attaching hangers to building structure.
3. Size and location of initial access modules for acoustical tile.
4. Ceiling-mounted items including lighting fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.
5. Duct access panels.

B. Source quality-control reports.

PART 2 - PRODUCTS

2.1 SOURCE QUALITY CONTROL

- A. Verification of Performance: Rate registers and grilles according to ASHRAE 70, "Method of Testing for Rating the Performance of Air Outlets and Inlets."

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas where registers and grilles are installed for compliance with requirements for installation tolerances and other conditions affecting performance of equipment.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install registers and grilles level and plumb.
- B. Outlets and Inlets Locations: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practical. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.
- C. Install registers and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.3 ADJUSTING

- A. After installation, adjust registers and grilles to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION 233713.23

SECTION 238126 - SPLIT-SYSTEM AIR-CONDITIONERS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes split-system air-conditioning and heat-pump units consisting of separate evaporator-fan and compressor-condenser components.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include rated capacities, operating characteristics, and furnished specialties and accessories. Include performance data in terms of capacities, outlet velocities, static pressures, sound power characteristics, motor requirements, and electrical characteristics.
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 2. Wiring Diagrams: For power, signal, and control wiring.
- C. Samples for Initial Selection: For units with factory-applied color finishes.

1.3 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.
- B. Warranty: Sample of special warranty.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For split-system air-conditioning units to include in emergency, operation, and maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. ASHRAE Compliance:

1. Fabricate and label refrigeration system to comply with ASHRAE 15, "Safety Standard for Refrigeration Systems."
 2. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 4 - "Outdoor Air Quality," Section 5 - "Systems and Equipment," Section 6 - "Procedures," and Section 7 - "Construction and System Start-up."
- C. ASHRAE/IES Compliance: Applicable requirements in ASHRAE/IES 90.1.

1.6 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork are specified in Section 033000 "Cast-in-Place Concrete."

1.7 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of split-system air-conditioning units that fail in materials or workmanship within specified warranty period.

1. Warranty Period:
 - a. For Compressor: Five year(s) from date of Substantial Completion.
 - b. For Parts: Five year(s) from date of Substantial Completion.
 - c. For Labor: Five year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 SPLIT-SYSTEM AIR-CONDITIONERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Lennox Industries, Inc.; Lennox International
2. Mitsubishi Electric & Electronics USA, Inc.
3. Samsung HVAC
4. Trane
5. YORK; brand of Johnson Controls International plc, Building Solutions North America

- B. System Requirements- Provide Trane Split System Heat Pump for Admin Building IT room as Shown and specified on the Architectural drawings. Submit complete specifications and drawings for approval of substitution.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install units level and plumb.
- B. Install evaporator-fan components using manufacturer's standard mounting devices securely fastened to building structure.
- C. Install roof-mounted, compressor-condenser components on equipment supports specified in Section 077200 "Roof Accessories." Anchor units to supports with removable, cadmium-plated fasteners.
- D. Equipment Mounting:
 - 1. Install ground-mounted, compressor-condenser components on cast-in-place concrete equipment base(s). Comply with requirements for equipment bases and foundations specified in Section 033000 "Cast-in-Place Concrete."
 - 2. Comply with requirements for vibration isolation devices specified in Section 230548 "Vibration Controls for HVAC." and Manufacturer's specification.
- E. Install and connect precharged refrigerant tubing to component's quick-connect fittings. Install tubing to allow access to unit.

3.2 CONNECTIONS

- A. Piping installation requirements are specified in other Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
 - 1. Water Coil Connections: Comply with requirements specified in Section 232113 "Hydronic Piping" and Section 232116 "Hydronic Piping Specialties." Connect hydronic piping to supply and return coil connections with shutoff-duty valve and union or flange on the supply connection and with throttling-duty valve and union or flange on the return connection.
- B. Where piping is installed adjacent to unit, allow space for service and maintenance of unit.

3.3 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
 - 1. Manufacturer's Field Service Assistance: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- B. Tests and Inspections:
 - 1. Leak Test: After installation, charge system and test for leaks. Repair leaks and

- retest until no leaks exist.
 - 2. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- C. Remove and replace malfunctioning units and retest as specified above.
- D. Prepare test and inspection reports.

3.4 STARTUP SERVICE

- A. Perform startup service.
- 1. Complete installation and startup checks according to manufacturer's written instructions.
 - 2. Follow Manufacturer's Startup Procedure.

3.5 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain units.

END OF SECTION 238126

SECTION 238129 - VARIABLE-REFRIGERANT-FLOW HVAC SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes: VRF HVAC systems.
1. Indoor, concealed, ceiling-mounted units for ducting.
 2. Indoor, exposed, wall-mounted units.
 3. Indoor, recessed, ceiling-mounted units.
 4. Indoor, suspended, ceiling-mounted units.
 5. Indoor, dedicated outdoor air ventilation units.
 6. Indoor, energy recovery ventilator.
 7. Indoor, hydronic heat-pump units.
 8. Indoor, hydronic heat recovery units.
 9. Outdoor, air-source heat-pump units.
 10. Outdoor, air-source heat recovery units.
 11. Heat recovery control units (HRCUs).
 12. System controls.
 13. System refrigerant and oil.
 14. System condensate drain piping.
 15. System hydronic piping.
 16. System refrigerant piping.
 17. Metal hangers and supports.
 18. Metal framing systems.
 19. Fastener systems.
 20. Pipe stands.
 21. Outdoor equipment stands.
 22. Miscellaneous support materials.
 23. Piping and tubing insulation.
 24. System control cable.

1.2 DEFINITIONS

- A. Air-Conditioning System Operation: System capable of operation with all zones in cooling only.
- B. Heat-Pump System Operation: System capable of operation with all zones in either heating or cooling, but not with simultaneous heating and cooling zones that transfer heat between zones.
- C. Heat Recovery System Operation: System capable of operation with simultaneous heating and cooling zones that transfer heat between zones.
- D. HRCU: Heat Recovery Control Unit. HRCUs are used in heat recovery VRF HVAC systems to manage and control refrigerant between indoor units to provide

simultaneous heating and cooling zones. "Heat Recovery Control Unit" is the term used by ASHRAE for what different manufacturers term as branch circuit controller, branch selector box, changeover box, flow selector unit, mode change unit, and other such terms.

- E. Low Voltage: As defined in NFPA 70 for circuits and equipment operating at less than 50 V or for remote-control, signaling power-limited circuits.
- F. Plenum: A space forming part of the air distribution system to which one or more air ducts are connected. An air duct is a passageway, other than a plenum, for transporting air to or from heating, ventilating, or air-conditioning equipment.
- G. Three-Pipe System Design: One high pressure refrigerant vapor line, one low pressure refrigerant vapor line, and one refrigerant liquid line connect a single outdoor unit or multiple manifold outdoor units in a single system to associated system HRCUs. One liquid line and refrigerant vapor line connect HRCUs to associated indoor units.
- H. Two-Pipe System Design: One refrigerant vapor line and one refrigerant liquid line connect a single outdoor unit or multiple manifold outdoor units in a single system to associated system HRCUs. One refrigerant liquid line and refrigerant vapor line connect HRCUs to associated indoor units. HRCUs used in two pipe systems act as an intermediate heat exchanger and include diverting valves and gas/liquid separators to move high and low pressure refrigerant between indoor units.
- I. VRF: Variable refrigerant flow.

1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

1.4 ACTION SUBMITTALS

- A. Product Data: For VRF HVAC system components.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for indoor and outdoor units and for HRCUs.
 - 2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
 - 3. Include operating performance at design conditions and at extreme maximum and minimum outdoor ambient conditions.
 - 4. Include description of system controllers, dimensions, features, control interfaces and connections, power requirements, and connections.
 - 5. Include system operating sequence of operation in narrative form for each unique indoor- and outdoor-unit and HRCU control.
 - 6. Include description of control software features.
 - 7. Include total refrigerant required and a comprehensive breakdown of refrigerant required by each system installed.
 - 8. Include refrigerant type and data sheets showing compliance with requirements

indicated.

9. For system design software.
10. Indicate location and type of service access.

B. Sustainable Design Submittals:

1. Refrigerant: Product Data for refrigerants, indicating compliance with refrigerant management practices.
2. Product Data: For refrigerants, indicating compliance with refrigerant management practices.
3. Product Data for EA Credit 1, "Optimize Energy Performance": Indicating that system meets efficiency requirements.
4. Product Data for EA Credit "Optimize Energy Performance": Indicating that system meets efficiency requirements.
5. Product Data for EA Credit 4, "Enhanced Refrigerant Management": Indicating that products meet requirements for refrigerant management.
6. Product Data for EA Credit "Enhanced Refrigerant Management": Indicating that products meet requirements for refrigerant management.
7. Product Data for EA Credit 5, "Measurement and Verification": For continuous metering equipment.
8. Product Data for EA Credit "Advanced Energy Metering": For continuous metering equipment.
9. Product Data: For continuous metering equipment for energy consumption.
10. Product Data for EQ Credit "Acoustic Performance": Documentation indicating that systems and equipment comply.
11. Product Data for Credit IEQ 1, "Outdoor Air Delivery Monitoring": Documentation indicating that systems, equipment, and controls comply.
12. Product Data for Credit IEQ 6.2, "Controllability of Systems - Thermal Comfort": Documentation indicating that systems, equipment, and controls comply.
13. Thermal Comfort: Product Data indicating that systems, equipment, and controls comply.
14. Product Data for Credit IEQ 7.1, "Thermal Comfort - Design": Documentation indicating that systems, equipment, and controls comply.

C. Shop Drawings: For VRF HVAC systems.

1. Include plans, elevations, sections, and mounting, attachment details.
2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
3. Vibration Isolation Base Details: Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.
4. Include diagrams and details of refrigerant piping and tubing showing installation requirements for manufacturer-furnished divided flow fittings.
5. Include diagrams for power, signal, and control wiring.

D. Samples for Initial Selection: For fully and partially exposed indoor units with factory finishes viewable by occupants.

1. Include a Sample for each unique finish with unit identification, detailed description of application, and cross-referenced floor plans showing locations.

E. Delegated Design Submittals:

1. Include design calculations for selecting vibration isolators and seismic restraints and for designing vibration isolation bases.
2. Include design calculations with corresponding diagram of refrigerant piping and tubing sizing for each system installed.
3. Include design calculations with corresponding floor plans indicating that refrigerant concentration limits are within allowable limits of ASHRAE 15 and governing codes.
4. Include calculations showing that system travel distance for refrigerant piping and controls cabling are within horizontal and vertical travel distances set by manufacturer. Provide a comparison table for each system installed.

1.5 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Plans, elevations, sections, and details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Suspended ceiling components.
2. Structural floors, roofs and associated members to which equipment, piping, ductwork, cables, and conduit will be attached.
3. Size and location of initial access modules for acoustical tile.
4. Wall-mounted controllers located in finished space showing relationship to light switches, fire-alarm devices, and other installed devices.
5. Size and location of access doors and panels installed behind walls and inaccessible ceilings for products installed behind walls and requiring access.
6. Items penetrating finished ceiling including but are not limited to the following:
 - a. Luminaires.
 - b. Air outlets and inlets.
 - c. Speakers.
 - d. Sprinklers.
 - e. Service access panels.

B. Qualification Data:

1. For Installer: Certificate from VRF HVAC system manufacturer certifying that Installer has successfully completed prerequisite training administered by manufacturer for proper installation of systems, including but not limited to, equipment, piping, controls, and accessories indicated and furnished for installation.
 - a. Retain copies of Installer certificates on-site and make available on request.
2. For VRF HVAC system manufacturer.
3. For VRF HVAC system provider.

- C. Seismic Qualification Data: Certificates, for equipment, all products, accessories, and components, from manufacturer.
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 - 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 - 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- D. Product Certificates: For VRF HVAC system components.
 - 1. All major components.
- E. Source quality-control reports.
- F. Field quality-control reports.
- G. Sample Warranties: For manufacturer's warranties.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For VRF HVAC systems to include in emergency, operation, and maintenance manuals.

1.7 QUALITY ASSURANCE

- A. Manufacturer Qualifications:
 - 1. Nationally recognized manufacturer of VRF HVAC systems and products.
 - 2. Shipped VRF HVAC systems with similar requirements to those indicated for a continuous period of five years within time of bid.
 - 3. VRF HVAC systems and products that have been successfully tested and in use on at least three completed projects.
 - 4. Having complete published catalog literature, installation, and operation and maintenance manuals for all products intended for use.
 - 5. Having full-time in-house employees for the following:
 - a. Product research and development.
 - b. Product and application engineering.
 - c. Product manufacturing, testing, and quality control.
 - d. Technical support for system installation training, startup, commissioning, and troubleshooting of installations.
 - e. Owner training.
- B. Factory-Authorized Service Representative Qualifications:
 - 1. Authorized representative of, and trained by, VRF HVAC system manufacturer.
 - 2. In-place facility located within 500 mi of Project.

3. Demonstrated past experience with products being installed for period within three consecutive years before time of bid.
 4. Demonstrated past experience on five projects of similar complexity, scope, and value.
 - a. Each person assigned to Project shall have demonstrated past experience.
 5. Staffing resources of competent and experienced full-time employees that are assigned to execute work according to schedule.
 6. Service and maintenance staff assigned to support Project during warranty period.
 7. Product parts inventory to support ongoing system operation for a period of not less than five years after Substantial Completion.
 8. VRF HVAC system manufacturer's backing to take over execution of Work if necessary to comply with requirements indicated. Include Project-specific written letter, signed by manufacturer's corporate officer, if requested.
- C. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by VRF HVAC system manufacturer.
1. Each employee shall be certified by manufacturer for proper installation of systems, including, but not limited to, equipment, piping, controls, and accessories indicated and furnished for installation.
 2. Installer certification shall be valid and current for duration of Project.
 3. Retain copies of Installer certificates on-site and make available on request.
 4. Each person assigned to Project shall have demonstrated past experience.
 - a. Demonstrated past experience with products being installed for period within five consecutive years before time of bid.
 - b. Demonstrated past experience on five projects of similar complexity, scope, and value.
- D. ISO Compliance: System equipment and components furnished by VRF HVAC system manufacturer shall be manufactured in an ISO 9001 and ISO 14001 facility.
- 1.8 DELIVERY, STORAGE, AND HANDLING
- A. Deliver and store products in a clean and dry place.
 - B. Comply with manufacturer's written rigging and installation instructions for unloading and moving to final installed location.
 - C. Handle products carefully to prevent damage, breaking, denting, and scoring. Do not install damaged products.
 - D. Protect products from weather, dirt, dust, water, construction debris, and physical damage.
 1. Retain factory-applied coverings on equipment to protect finishes during construction and remove just prior to operating unit.

2. Cover unit openings before installation to prevent dirt and dust from entering inside of units. If required to remove coverings during unit installation, reapply coverings over openings after unit installation and remove just prior to operating unit.

- E. Replace installed products damaged during construction.

1.9 WARRANTY

- A. Manufacturer's Warranty: Manufacturer agrees to repair or replace equipment and components that fail(s) in materials or workmanship within specified warranty period.

1. Failures include, but are not limited to, the following:

- a. Structural failures.
- b. Faulty operation.
- c. Deterioration of metals, metal finishes, and other materials beyond normal weathering and use.

2. Warranty Period:

- a. For Compressor: Five year(s) from date of Substantial Completion.
- b. For Parts, Including Controls: Five year(s) from date of Substantial Completion.
- c. For Labor: Five year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 SYSTEM REQUIREMENTS DESCRIPTION

- A. Provide TRANE Citi Multi VRF HVAC System as depicted on the record architectural drawings for the Police and Admin Buildings System includes ERV, DOAS Lossnay, and BCC units. Also to be installed is thermostat TAR-40MAAU in each zone, and central controller TE-2001 in each building location as indicated on plans or as directed by the Architect.
- B. Install VRF system as shown or approved equal. Submit complete specifications to the Architect.
- C. Manufacturer's specifications and requirements supersede any conflict with these specifications once reviewed by the engineer.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with VARIABLE-REFRIGERANT-FLOW HVAC SYSTEMS

requirements for installation tolerances and other conditions affecting performance of the Work.

- B. Examine products before installation. Reject products that are wet, moisture damaged, or mold damaged.
- C. Examine roughing-in for piping and tubing to verify actual locations of connections before equipment installation.
- D. Examine roughing-in for ductwork to verify actual locations of connections before equipment installation.
- E. Examine roughing-in for wiring and conduit to verify actual locations of connections before equipment installation.
- F. Examine walls, floors, roofs, and outdoor pads for suitable conditions where equipment will be installed.
- G. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
- H. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 EQUIPMENT INSTALLATION, GENERAL

- A. Clearance:
 - 1. Maintain manufacturer's recommended clearances for service and maintenance.
 - 2. Maintain clearances required by governing code.
- B. Loose Components: Install components, devices, and accessories furnished by manufacturer, with equipment, that are not factory mounted.
 - 1. Loose components shall be installed by system Installer under supervision of manufacturer's service representative.
- C. Equipment Restraint Installation: Install equipment with seismic-restraint device. Comply with requirements for seismic-restraint devices specified in Section 230548 "Vibration Controls for HVAC." Any seismic requirements and the Manufacturer's specifications.

3.3 INSTALLATION OF INDOOR UNITS

- A. Install units to be level and plumb while providing a neat and finished appearance.
- B. Unless otherwise required by VRF HVAC system manufacturer, support ceiling-mounted units from structure above using threaded rods; minimum rod size of 3/8 inch.
- C. Adjust supports of exposed and recessed units to draw units tight to adjoining surfaces.

- D. Protect finished surfaces of ceilings, floors, and walls that come in direct contact with units. Refinish or replaced damaged areas after units are installed.
- E. In rooms with ceilings, conceal piping and tubing, controls, and electrical power serving units above ceilings.
- F. In rooms without ceiling, arrange piping and tubing, controls, and electrical power serving units to provide a neat and finished appearance.
- G. Provide lateral bracing if needed to limit movement of suspended units to not more than 0.25 inch.
- H. For floor- and wall-mounted units that are exposed, conceal piping and tubing, controls, and electrical power serving units within walls.
- I. Floor-mounted units located in mechanical rooms.
- J. Install floor-mounted units on support structure indicated on Drawings.
- K. Install floor-mounted units on cast-in-place concrete equipment bases. Comply with requirements for equipment bases and foundations specified in Section 033000 "Cast-in-Place Concrete."
- L. Attachment: Install hardware for proper attachment to supported equipment.
- M. Grouting: Place grout under equipment supports and make bearing surface smooth.

3.4 INSTALLATION OF OUTDOOR UNITS

- A. Install units to be level and plumb while providing a neat and finished appearance.
- B. Install outdoor units on support structures indicated on Drawings.
- C. Pad-Mounted Installations: Install outdoor units on cast-in-place concrete equipment bases. Comply with requirements for equipment bases and foundations specified in Section 033000 "Cast-in-Place Concrete."
 - 1. Attachment: Install anchor bolts to elevations required for proper attachment to supported equipment.
 - 2. Grouting: Place grout under equipment supports and make bearing surface smooth.

3.5 GENERAL REQUIREMENTS FOR PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping and tubing systems. Install piping and tubing as indicated unless deviations to layout are approved on coordination drawings.
- B. Install piping and tubing in concealed locations unless otherwise indicated and except in equipment rooms and service areas.

- C. Install piping and tubing at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping and tubing above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping and tubing to permit valve servicing.
- F. Install piping and tubing at indicated slopes.
- G. Install piping and tubing free of sags.
- H. Install fittings for changes in direction and branch connections.
- I. Install piping and tubing to allow application of insulation.
- J. Install groups of pipes and tubing parallel to each other, spaced to permit applying insulation with service access between insulated piping and tubing.
- K. Install sleeves for piping and tubing penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."
- L. Install escutcheons for piping and tubing penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 230518 "Escutcheons for HVAC Piping."

3.6 INSTALLATION OF SYSTEM CONDENSATE DRAIN PIPING

- A. General Requirements for Drain Piping and Tubing:
 - 1. Install a union in piping at each threaded unit connection.
 - 2. Install an adjustable stainless steel hose clamp with adjustable gear operator on unit hose connections. Tighten clamp to provide a leak-free installation.
 - 3. If required for unit installation, provide a trap assembly in drain piping to prevent air circulated through unit from passing through drain piping. Comply with more stringent of the following:
 - a. Details indicated on Drawings.
 - b. Manufacturer's requirements.
 - c. Governing codes.
 - d. In the absence of requirements, comply with requirements of ASHRAE handbooks.
 - 4. Extend drain piping from units with drain connections to drain receptors as indicated on Drawings. If not indicated on Drawings, terminate drain connection at nearest accessible location that is not exposed to view by occupants.
 - 5. Provide each 90-degree change in direction with a Y- or T-fitting. Install a threaded plug connection in the dormant side of fitting or future use as a service cleanout.

B. Gravity Drains:

1. Slope piping from unit connection toward drain termination at a constant slope of not less than two percent.

C. Pumped Drains:

1. If unit condensate pump or lift mechanism is not included with an integral check valve, install a full-size check valve in each branch pipe near unit connection to prevent backflow into unit.

3.7 INSTALLATION OF REFRIGERANT PIPING

A. Refrigerant Tubing Kits:

1. Unroll and straighten tubing to suit installation. Deviations in straightness of exposed tubing shall be unnoticeable to observer.
2. Support tubing using hangers and supports indicated at intervals not to exceed 5 feet. Minimum rod size, 1/4 inch.
3. Prepare tubing ends and make mating connections to provide a pressure tight and leak-free installation.

B. Install refrigerant piping according to ASHRAE 15 and governing codes.

C. Select system components with pressure rating equal to or greater than system operating pressure.

D. Install piping as short and direct as possible, with a minimum number of joints and fittings.

E. Arrange piping to allow inspection and service of equipment. Install valves and specialties in accessible locations to allow for service and inspection. Install access doors or panels as specified in Section 083113 "Access Doors and Frames" if valves or equipment requiring maintenance is concealed behind finished surfaces.

F. Install refrigerant piping and tubing in protective conduit where installed belowground.

G. Install refrigerant piping and tubing in rigid or flexible conduit in locations where exposed to mechanical damage.

H. Unless otherwise required by VRF HVAC system manufacturer, slope refrigerant piping and tubing as follows:

1. Install horizontal hot-gas discharge piping and tubing with a uniform slope downward away from compressor.
2. Install horizontal suction lines with a uniform slope downward to compressor.
3. Install traps to entrain oil in vertical runs.
4. Liquid lines may be installed level.

I. When brazing, remove or protect components that could be damaged by heat.

- J. Before installation, clean piping, tubing, and fittings to cleanliness level required by VRF HVAC system manufacturer.
- K. Joint Construction:
 - 1. Ream ends of tubes and remove burrs.
 - 2. Remove scale, slag, dirt, and debris from inside and outside of tube and fittings before assembly.
 - 3. Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter.
 - a. Use Type BCuP (copper-phosphorus) alloy for joining copper fittings with copper tubing.
 - b. Use Type BAg (cadmium-free silver) alloy for joining copper with bronze.

3.8 INSTALLATION OF METAL HANGERS AND SUPPORTS

- A. Comply with requirements in Section 230548 "Vibration and Seismic Controls for HVAC" for seismic restraints.
- B. Metal Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.
- C. Metal Framing System Installation: Arrange for grouping of parallel runs of piping, and support together on field-assembled metal framing systems.
- D. Comply with MFMA-103 for metal framing system selections and applications that are not specified.
- E. Fastener System Installation:
 - 1. Install powder-actuated fasteners, for use in lightweight concrete or concrete slabs less than 4 inches thick, in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
 - 2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
 - 3. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.
- F. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- G. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.

- H. Install lateral bracing with pipe hangers and supports to prevent swaying.
- I. Install building attachments within concrete slabs or attach to structural steel.
 - 1. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.
- J. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- K. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- L. Piping and Tubing Insulation:
 - 1. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
 - 2. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
- M. Horizontal-Piping Hangers and Supports: Install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
 - 2. Pipe Hangers (MSS Type 5): For suspension of pipes NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
 - 3. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
 - 4. Multiple horizontal pipes located indoors may use metal framing systems with split clamp attachment for each pipe in lieu of individual clevis hangers.
 - 5. Pipe stands for horizontal pipes located outdoors.
 - 6. Provide copper-clad hangers and supports for hangers and supports in direct contact with copper pipe.
 - 7. On plastic pipe, install pads or cushions on bearing surfaces to prevent hanger from scratching pipe.
- N. Horizontal Piping Hanger Spacing and Rod Size: Install hangers for drawn-temper copper piping with the following maximum horizontal spacing and minimum rod sizes:
 - 1. Sizes through NPS 3/4: Maximum span, 5 feet; minimum rod size, 1/4 inch.
 - 2. NPS 1: Maximum span, 6 feet; minimum rod size, 1/4 inch.
 - 3. NPS 1-1/4: Maximum span, 7 feet; minimum rod size, 3/8 inch.
 - 4. NPS 1-1/2: Maximum span, 8 feet; minimum rod size, 3/8 inch.
 - 5. NPS 2: Maximum span, 8 feet; minimum rod size, 3/8 inch.
 - 6. NPS 2-1/2: Maximum span, 9 feet; minimum rod size, 3/8 inch.
 - 7. NPS 3 and Larger: Maximum span, 10 feet; minimum rod size, 3/8 inch.
- O. Plastic Pipe Hanger and Support Spacing:
 - 1. Space hangers and supports according to pipe manufacturer's written

- instructions for service conditions.
2. Maximum spacing, 5 feet; minimum rod size, 1/4 inch.
- P. Vertical-Piping Clamps: Install the following types:
1. Extension Pipe or Riser Clamps (MSS Type 8).
 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): If longer ends are required for riser clamps.
- Q. Support vertical runs at roof, at each floor, and at midpoint intervals between floors, not to exceed 5 feet.
- R. Comply with MSS SP-69 for pipe-hanger selections and applications that are not specified.
- S. Use hangers, supports, and attachments with galvanized coatings unless otherwise indicated.
- T. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- U. Trim excess length of continuous-thread hanger and support rods to 1 inch.
- V. Hanger-Rod Attachments: Install the following types:
1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
 3. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 4. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- W. Building Attachments: Install the following types:
1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joint construction, to attach to top flange of structural shape.
 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
 6. C-Clamps (MSS Type 23): For structural shapes.
 7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
 8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
 9. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.

10. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
11. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
12. Welded-Steel Brackets: For support of pipes from below or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb.
 - b. Medium (MSS Type 32): 1500 lb.
13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.

3.9 INSTALLATION OF PIPING AND TUBING INSULATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated. Installation to maintain a continuous vapor barrier.
- B. Insulation Installation on Pipe Fittings and Elbows:
 1. Install mitered sections of pipe insulation.
 2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- C. Insulation Installation on Valves and Pipe Specialties:
 1. Install preformed valve covers manufactured of same material as pipe insulation when available.
 2. When preformed valve covers are unavailable, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
 3. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- D. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints; for horizontal applications. Seal with manufacturer's recommended adhesive.
 1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.
- E. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with

stainless steel bands 12 inches o.c. and at end joints.

3.10 INSTALLATION OF DUCT, ACCESSORIES, AND AIR OUTLETS

- A. Where installing ductwork adjacent to equipment, allow space for service and maintenance.
- B. Comply with requirements for metal ducts specified in Section 233113 "Metal Ducts."
- C. Comply with requirements for nonmetal ducts specified in Section 233116 "Nonmetal Ducts."
- D. Comply with requirements for air duct accessories specified in Section 233300 "Air Duct Accessories."
- E. Comply with requirements for flexible ducts specified in Section 233346 "Flexible Ducts."
- F. Comply with requirements for air diffusers specified in Section 233713.13 "Air Diffusers."
- G. Comply with requirements for registers and grilles specified in Section 233713.23 "Registers and Grilles."

3.11 ELECTRICAL CONNECTIONS

- A. Comply with requirements indicated on Drawings and in applicable Division 26 Sections.
- B. To extent electrical power is required for system equipment, components, and controls, and is not indicated on Drawings and addressed in the Specifications, the design for such electrical power shall be delegated to VRF HVAC system provider.
 - 1. Delegated design of electrical power to equipment, components and controls, and associated installation shall be included at no additional cost to Owner.
- C. Connect field electrical power source to each separate electrical device requiring field electrical power. Coordinate termination point and connection type with Installer.
- D. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables" for wiring connections.
- E. Comply with requirements in Section 260526 "Grounding and Bonding for Electrical Systems" for grounding connections.
- F. Install nameplate or acrylic label with self-adhesive back for each electrical connection indicating electrical equipment designation and circuit number feeding connection.
 - 1. Nameplate shall be laminated phenolic layers of black with engraved white letters. Letters at least 1/2 inch high.

2. Locate nameplate or label where easily visible.
 - G. Comply with requirements in Section 260533.13 "Conduits for Electrical Systems" for raceway selection and installation requirements for conduits as supplemented or revised in this Section.
 - H. Comply with requirements in Section 260533.16 "Boxes and Covers for Electrical Systems" for box selection and installation requirements for boxes as supplemented or revised in this Section.
 - I. Comply with requirements in Section 260533.23 "Surface Raceways for Electrical Systems" for wireways selection and installation requirements for wireways as supplemented or revised in this Section.
 1. Outlet boxes shall be no smaller than 2 inches wide, 3 inches high, and 2-1/2 inches deep.
 2. Flexible metal conduit shall not be used.
 - J. Comply with TIA-569-D for pull-box sizing and length of conduit and number of bends between pull points.
 - K. Install manufactured conduit sweeps and long-radius elbows if possible.
 - L. Install metal conduits with grounding bushings and connect with grounding conductor to grounding system.
- 3.12 INSTALLATION OF SYSTEM CONTROL CABLE
- A. Comply with NECA 1.
 - B. Installation Method:
 1. Install cables in raceways except as follows:
 - a. Within equipment and associated control enclosures.
 - b. In accessible ceiling spaces where open cable installation method may be used.
 - c. In gypsum board partitions where cable may be enclosed within wall cavity.
 2. Conceal raceway and cables except in unfinished spaces.
 - C. General Requirements for Cabling:
 1. Comply with TIA-568-C Series of standards.
 2. Comply with BICSI ITSIMM, Ch. 5, "Copper Structured Cabling Systems."
 3. Terminate all conductors; no cable shall contain unterminated elements. Make terminations only at indicated outlets, terminals, and cross-connect and patch panels.
 4. Cables may not be spliced and shall be continuous from terminal to terminal. Do not splice cable.

5. Cables serving a common system may be grouped in a common raceway. Install control cable in separate raceway from power wiring. Do not group conductors from different systems or different voltages.
6. Secure and support cables at intervals not exceeding 30 inches and not more than 6 inches from cabinets, boxes, fittings, outlets, racks, frames, and terminals.
7. Bundle, lace, and train conductors to terminal points without exceeding manufacturer's limitations on bending radii, but not less than radii specified in BICSI ITSIMM, Ch. 5, "Copper Structured Cabling Systems." Install lacing bars and distribution spools.
8. Do not install bruised, kinked, scored, deformed, or abraded cable. Remove and discard cable if damaged during installation and replace it with new cable.
9. Cold-Weather Installation: Bring cable to room temperature before dereeling. Do not use heat lamps for heating.
10. Pulling Cable: Comply with BICSI ITSIMM, Ch. 5, "Copper Structured Cabling Systems." Monitor cable pull tensions.
11. Support: Do not allow cables to lie on removable ceiling tiles or access panels.
12. Secure: Fasten securely in place with hardware specifically designed and installed so as to not damage cables.
13. Provide strain relief.
14. Keep runs short. Allow extra length for connecting to terminals.
15. Do not bend cables in a radius less than 10 times the cable OD.
16. Use sleeves or grommets to protect cables from vibration at points where they pass around sharp corners and through penetrations.
17. Ground wire shall be copper, and grounding methods shall comply with IEEE C2. Demonstrate ground resistance.

D. Balanced Twisted-Pair Cable Installation:

1. Comply with TIA-568-C.2.
2. Do not untwist balanced twisted-pair cables more than 1/2 inch at the point of termination to maintain cable geometry.

E. Open-Cable Installation:

1. Suspend copper cable not in a wireway or pathway a minimum of 8 inches above ceilings by cable supports not more than 30 inches apart.
2. Cable shall not be run through or on structural members or in contact with pipes, ducts, or other potentially damaging items. Do not run cables between structural members and corrugated panels.

F. Separation from EMI Sources: Comply with BICSI TDMM and TIA-569-D recommendations for separating unshielded cable from potential EMI sources including electrical power wiring and equipment.

3.13 FIRESTOPPING

- A. Comply with requirements in Section 078413 "Penetration Firestopping."
- B. Comply with TIA-569-D, Annex A, "Firestopping."

- C. Comply with BICSI TDMM, "Firestopping" Chapter.

3.14 GROUNDING INSTALLATION

- A. For data communication wiring, comply with TIA-607-B and with BICSI TDMM, "Bonding and Grounding (Earthing)" Chapter.
- B. For low-voltage control cabling, comply with requirements in Section 260526 "Grounding and Bonding for Electrical Systems."

3.15 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage VRF HVAC system manufacturer's service representative to advise and assist installers; witness testing; and observe and inspect components, assemblies, and equipment installations, including controls and connections.

1. Field service shall be performed by a factory-trained and -authorized service representative of VRF HVAC system manufacturer whose primary job responsibilities are to provide direct technical support of its products.
 - a. Additional factory-authorized representatives may assist with completion of certain activities only if supervised by manufacturer's employee. A factory-authorized representative shall not provide assistance without manufacturer's employee supervision.
2. Manufacturer shall provide on-site visits during the course of construction at installation milestones indicated. System Installer shall coordinate each visit in advance to give manufacturer sufficient notice to plan the visit.
 - a. First Visit: Kick-off meeting.
 - b. Second Visit: At approximately 25 percent completion of system(s).
 - c. Third Visit: At approximately 50 percent completion of system(s).
 - d. Fourth Visit: At approximately 75 percent completion of system(s).
 - e. Fifth Visit: Final inspection before system startup.
3. Kick-off Meeting:
 - a. Meeting shall include system Installer and other related trades with sole purpose of reviewing VRF HVAC system installation requirements and close coordination required to make a successful installation.
 - b. Meeting shall be held at Project site and scheduled at a mutually agreed to time that occurs before the start of any part of system installation.
 - c. Meeting shall cover the following as a minimum requirement:
 - 1) Review of latest issue of Contract Documents, Drawings, and Specifications, relevant to VRF HVAC systems.
 - 2) Manufacturer's installation requirements specific to systems being installed.

- 3) Review of all relevant VRF HVAC system submittals, including delegated design submittals.
 - 4) Required field activities related installation of VRF HVAC system.
 - 5) Project team communication protocol, contact information, and exchange of responsibilities for each party involved, including manufacturer, supplier, system Installer, and other related trades.
4. Site Visits: Activities for each site visit shall include the following:
- a. Meet with VRF HVAC system Installer to discuss field activities, issues, and suggested methods to result in a successful installation.
 - b. Offer technical support to Installer and related trades as related to VRF system(s) being installed.
 - c. Review progress of VRF HVAC system(s) installation for strict compliance with manufacturer's requirements.
 - d. Advise and if necessary assist Installer with updating related refrigerant calculations and system documentation.
 - e. Issue a report for each visit, documenting the visit.
 - 1) Report to include name and contact information of individual making the visit.
 - 2) Date(s) and time frames while on-site.
 - 3) Names and contact information of people meeting with while on-site.
 - 4) Clearly identify and list each separate issue that requires resolution. For each issue, provide a unique identification number, relevant importance, specific location or equipment identification, description of issue, recommended corrective action, and follow-up requirements needed. Include a digital photo for clarification if deemed to be beneficial.
5. Final Inspection before Startup:
- a. Before inspection, Installer to provide written request to manufacturer stating the system is fully installed according manufacturer's requirements and ready for final inspection.
 - b. All system equipment and operating components shall be inspected. If components are inaccessible for inspection, they shall be made accessible before the final inspection can be completed.
 - c. Manufacturer shall provide a comprehensive inspection of all equipment and each operating component that comprise the complete system(s). Inspection shall follow a detailed checklist specific to each equipment and operating component.
 - d. Inspection reports for indoor units shall include, but not be limited to, the following:
 - 1) Unit designation on Drawings.
 - 2) Manufacturer model number.
 - 3) Serial number.
 - 4) Network address, if applicable.
 - 5) Each equipment setting.
 - 6) Mounting, supports, and restraints properly installed.

- 7) Proper service clearance provided.
- 8) Wiring and power connections correct.
- 9) Line-voltage reading(s) within acceptable range.
- 10) Wiring and controls connections correct.
- 11) Low-voltage reading(s) within an acceptable range.
- 12) Controller type and model controlling unit.
- 13) Controller location.
- 14) Temperature settings and readings within an acceptable range.
- 15) Humidity settings and readings within an acceptable range.
- 16) Condensate removal acceptable.
- 17) Fan settings and readings within an acceptable range.
- 18) Unit airflow direction within an acceptable range.
- 19) If applicable, fan external static pressure setting.
- 20) Filter type and condition acceptable.
- 21) Noise level within an acceptable range.
- 22) Refrigerant piping properly connected and insulated.
- 23) Condensate drain piping properly connected and insulated.
- 24) If applicable, ductwork properly connected.
- 25) If applicable, external interlocks properly connected.
- 26) Remarks.

e. Inspection reports for outdoor units shall include, but not be limited to, the following:

- 1) Unit designation on Drawings.
- 2) Manufacturer model number.
- 3) Serial number.
- 4) Network address, if applicable.
- 5) Each equipment setting.
- 6) Mounting, supports, and restraints properly installed.
- 7) Proper service clearance provided.
- 8) Wiring and power connections correct.
- 9) Line-voltage reading(s) within acceptable range.
- 10) Wiring and controls connections correct.
- 11) Low-voltage reading(s) within an acceptable range.
- 12) Condensate removal acceptable.
- 13) Noise level within an acceptable range.
- 14) Refrigerant piping properly connected and insulated.
- 15) Condensate drain piping properly connected and insulated.
- 16) Remarks.

f. Inspection reports for indoor, dedicated outdoor air ventilation units shall include, but not be limited to, the following:

- 1) Unit designation on Drawings.
- 2) Manufacturer model number.
- 3) Serial number.
- 4) Network address, if applicable.
- 5) Each equipment setting.
- 6) Mounting, supports, and restraints properly installed.
- 7) Proper service clearance provided.

- 8) Wiring and power connections correct.
- 9) Line-voltage reading(s) within acceptable range.
- 10) Wiring and controls connections correct.
- 11) Low-voltage reading(s) within an acceptable range.
- 12) Controller type and model controlling unit.
- 13) Controller location.
- 14) Temperature settings and readings within an acceptable range.
- 15) Humidity settings and readings within an acceptable range.
- 16) Condensate removal acceptable.
- 17) Fan settings and readings within an acceptable range.
- 18) Fan external static pressure setting.
- 19) Filter type and condition acceptable.
- 20) Noise level within an acceptable range.
- 21) Refrigerant piping properly connected and insulated.
- 22) Condensate drain piping properly connected and insulated.
- 23) Automatic dampers properly installed and operating.
- 24) Ductwork properly connected.
- 25) If applicable, external interlocks properly connected.
- 26) Remarks.

g. Inspection reports for energy recovery ventilators shall include, but not be limited to, the following:

- 1) Unit designation on Drawings.
- 2) Manufacturer model number.
- 3) Serial number.
- 4) Network address, if applicable.
- 5) Each equipment setting.
- 6) Mounting, supports, and restraints properly installed.
- 7) Proper service clearance provided.
- 8) Wiring and power connections correct.
- 9) Line-voltage reading(s) within acceptable range.
- 10) Wiring and controls connections correct.
- 11) Low-voltage reading(s) within an acceptable range.
- 12) Controller type and model controlling unit.
- 13) Controller location.
- 14) Temperature settings and readings within an acceptable range.
- 15) Humidity readings.
- 16) Condensate removal acceptable.
- 17) Fan settings and readings within an acceptable range.
- 18) Fan external static pressure setting.
- 19) Filter type and condition acceptable.
- 20) Noise level within an acceptable range.
- 21) Automatic dampers properly installed and operating.
- 22) Ductwork properly connected.
- 23) If applicable, external interlocks properly connected.
- 24) Remarks.

h. Installer shall provide manufacturer with the requested documentation and technical support during inspection.

i. Installer shall correct observed deficiencies found by the inspection.

- j. Upon completing the on-site inspection, manufacturer shall provide a written report with complete documentation describing each inspection step, the result, and any corrective action required.
 - k. If corrective action is required by Installer that cannot be completed during the same visit, provide additional visits, as required, until deficiencies are resolved and systems are deemed ready for startup.
 - l. Final report shall indicate the system(s) inspected are installed according to manufacturer's requirements and are ready for startup.
- B. Perform the following tests and inspections with the assistance of manufacturer's service representative:
1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
 2. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- C. Refrigerant Tubing Positive Pressure Testing:
1. Comply with more stringent of VRF HVAC system manufacturer's requirements and requirements indicated.
 2. After completion of tubing installation, pressurize tubing systems to a test pressure of not less than 1.5 times VRF HVAC system operating pressure, but not less than 600 psig, using dry nitrogen.
 3. Successful testing shall maintain a test pressure for a continuous and uninterrupted period of 24 hours. Allowance for pressure changes attributed to changes in ambient temperature are acceptable.
 4. Prepare test report to record the following information for each test:
 - a. Name of person starting test, company name, phone number, and e-mail address.
 - b. Name of manufacturer's service representative witnessing test, company name, phone number, and e-mail address.
 - c. Detailed description of extent of tubing tested.
 - d. Date and time at start of test.
 - e. Test pressure at start of test.
 - f. Outdoor temperature at start of test.
 - g. Name of person ending test, company name, phone number, and e-mail address.
 - h. Date and time at end of test.
 - i. Test pressure at end of test.
 - j. Outdoor temperature at end of test.
 - k. Remarks:
 5. Submit test reports for Project record.
- D. Refrigerant Tubing Evacuation Testing:

1. Comply with more stringent of VRF HVAC system manufacturer's requirements and requirements indicated.
2. After completion of tubing positive-pressure testing, evacuate tubing systems to a pressure of 500 microns.
3. Successful testing shall maintain a test pressure for a continuous and uninterrupted period of one hour(s) with no change.
4. Prepare test report to record the following information for each test:
 - a. Name of person starting test, company name, phone number, and e-mail address.
 - b. Name of manufacturer's service representative witnessing test, company name, phone number, and e-mail address.
 - c. Detailed description of extent of tubing tested.
 - d. Date and time at start of test.
 - e. Test pressure at start of test.
 - f. Outdoor temperature at start of test.
 - g. Name of person ending test, company name, phone number, and e-mail address.
 - h. Date and time at end of test.
 - i. Test pressure at end of test.
 - j. Outdoor temperature at end of test.
 - k. Remarks:
5. Submit test reports for Project record.
6. Upon successful completion of evacuation testing, system shall be charged with refrigerant.

E. System Refrigerant Charge:

1. Using information collected from the refrigerant tubing evacuation testing, system Installer shall consult variable refrigerant system manufacturer to determine the correct system refrigerant charge.
2. Installer shall charge system following VRF HVAC system manufacturer's written instructions.
3. System refrigerant charging shall be witnessed by system manufacturer's representative.
4. Total refrigerant charge shall be recorded and permanently displayed at the system's outdoor unit.

F. Products will be considered defective if they do not pass tests and inspections.

G. Prepare test and inspection reports.

3.16 STARTUP SERVICE

- A. Engage a VRF HVAC system manufacturer's service representative to perform system(s) startup service.
1. Service representative shall be a factory-trained and -authorized service representative of VRF HVAC system manufacturer.

2. Complete startup service of each separate system.
3. Complete system startup service according to manufacturer's written instructions.

B. Startup checks shall include, but not be limited to, the following:

1. Check control communications of equipment and each operating component in system(s).
2. Check each indoor unit's response to demand for cooling and heating.
3. Check each indoor unit's response to changes in airflow settings.
4. Check each indoor unit, HRCU, and outdoor unit for proper condensate removal.
5. Check sound levels of each indoor and outdoor unit.

C. Installer shall accompany manufacturer's service representative during startup service and provide manufacturer's service representative with requested documentation and technical support during startup service.

1. Installer shall correct deficiencies found during startup service for reverification.

D. System Operation Report:

1. After completion of startup service, manufacturer shall issue a report for each separate system.
2. Report shall include complete documentation describing each startup check, the result, and any corrective action required.
3. Manufacturer shall electronically record not less than two hours of continuous operation of each system and submit with report for historical reference.
 - a. All available system operating parameters shall be included in the information submitted.

E. Witness:

1. Invite Architect, Owner, Commissioning Agent to witness startup service procedures.
2. Provide written notice not less than 20 business days before start of startup service.

3.17 ADJUSTING

- A. Adjust equipment and components to function smoothly, and lubricate as recommended by manufacturer.
- B. Adjust initial temperature and humidity set points. Adjust initial airflow settings and discharge airflow patterns.
- C. Set field-adjustable switches and circuit-breaker trip ranges according to VRF HVAC system manufacturer's written instructions, and as indicated.
- D. Occupancy Adjustments: When requested within 12 months from date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied

conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.

3.18 PROTECTION

- A. Protect products from moisture and water damage. Remove and replace products that are wet, moisture damaged, or mold damaged.
- B. Protect equipment from physical damage. Replace equipment with physical damage that cannot be repaired to new condition. Observable surface imperfections shall be grounds for removal and replacement.
- C. Protect equipment from electrical damage. Replace equipment suffering electrical damage.
- D. Cover and seal openings of equipment to keep inside of equipment clean. Do not remove covers until finish work is complete.

3.19 MAINTENANCE SERVICE

- A. Initial Maintenance Service: Beginning at Substantial Completion, maintenance service shall include 12 months' full maintenance by skilled employees of system Installer. Include two service visits for preventive maintenance, repair or replacement of worn or defective components, lubrication, cleaning, and adjusting as required for proper equipment and system operation. Parts and supplies shall be manufacturer's authorized replacement parts and supplies.

3.20 DEMONSTRATION

- A. Engage a VRF HVAC system manufacturer's employed training instructor to train Owner's maintenance personnel to adjust, operate, and maintain entire system.
- B. Instructor:
 - 1. Instructor shall be factory trained and certified by VRF HVAC system manufacturer with current training on the system(s), equipment, and controls that are installed.
 - 2. Instructor's credentials shall be submitted for review by Architect before scheduling training.
 - 3. Instructor(s) primary job responsibility shall be Owner training.
 - 4. Instructor(s) shall have not less than three years of training experience with VRF HVAC system manufacturer and past training experience on at least three projects of comparable size and complexity.
- C. Schedule and Duration:
 - 1. Schedule training with Owner at least 20 business days before first training session.

2. Training shall occur before Owner occupancy.
 3. Training shall be held at mutually agreed date and time during normal business hours.
 4. Each training day shall not exceed eight hours of training. Daily training schedule shall allow time for one-hour lunch period and 15-minute break after every two hours of training.
 5. Perform not less than eight total hours of training.
- D. Location: Owner shall provide a suitable on-site location to host classroom training.
- E. Training Attendees: Assume three people.
- F. Training Attendance: For record purposes, document training attendees at the start of each new training session. Record attendee's name, signature, phone number, and e-mail address.
- G. Training Format: Individual training modules shall include classroom training followed by hands-on field demonstration and training.
- H. Training Materials: Provide training materials in electronic format to each attendee.
1. Include instructional videos showing general operation and maintenance that are coordinated with operation and maintenance manuals.
 2. Video record each classroom training session and submit an electronic copy to Owner before requesting Owner acceptance of training.
- I. Acceptance: Obtain Owner written acceptance that training is complete and requirements indicated have been satisfied.

END OF SECTION 238129

SECTION 238130 – SPECIFIC SECTION FOR VRF SYSTEMS, DOAS AND ERV UNITS

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Part 1 - General**1.01 SYSTEM DESCRIPTION R2-SERIES (HYPER-HEAT SIMULTANEOUS HEAT/COOL)**

Per the equipment schedule, the variable capacity, heat pump heat recovery air conditioning system basis of design is Mitsubishi Electric CITY MULTI VRF (Variable Refrigerant Flow) zoning system(s).

Acceptable alternative manufacturers, assuming compliance with these equipment specifications, are Daikin, Panasonic, and Hitachi. Contractor bidding an alternate manufacturer does so with full knowledge that that manufactures product may not be acceptable or approved and that contractor is responsible for all specified items and intents of this document without further compensation.

Simultaneous heating/cooling (heat recovery) systems shall consist of an outdoor unit, BC (Branch Circuit) Controller (or comparable branch devices), multiple indoor units, and an integral DDC (Direct Digital Controls) system. Each indoor unit or group of indoor units shall be capable of operating in any mode independently of other indoor units or groups. System shall be capable of changing mode (cooling to heating, heating to cooling) with no interruption to system operation.

Air-source VRF system shall be designed specifically for cold weather heating performance. Bidding "over-sized" systems (providing outdoor units with greater nominal tonnage than the basis of design) to meet system heat requirements is permissible on a voluntary alternate basis only and bid must be accompanied by equipment PLR curves and project energy analysis (completed with Trace 700 or EnergyPro) quantifying energy penalty resulting from associated cycling of over-sized system during mild ambient temperatures. To ensure owner comfort, each indoor unit or group of indoor units shall be independently controlled and capable of changing mode automatically when zone temperature strays 1.8 degrees F from set point for ten minutes.

No additional branch circuit controllers (or comparable branch devices) than shown on the drawings/schedule may be connected to any one outdoor unit. Contractors proposing alternate systems requiring more branch devices than those included as the basis of design are responsible for additional piping & electrical costs and are required to identify additional costs & installation time required of other trades with their bid.

1. SHALL PROVIDE UP TO ONE YEAR OF TECHNICAL SUPPORT FOR JOB INSTALLATION/COMMISSION FROM THE MANUFACTURER UTILIZING A DUCTLESS TECHNICAL SPECIALIST.
2. OEM PARTS SUPPLY HOUSE MUST BE WITHIN 100 MILES OF JOB SITE.
3. FIELD QUALITY CONTROL
 - a. MANUFACTURER'S FIELD SERVICE: ENGAGE VRF HVAC SYSTEM MANUFACTURER'S SERVICE REPRESENTATIVE TO ADVISE AND ASSIST INSTALLERS; WITNESS TESTING; AND OBSERVE AND INSPECT COMPONENTS, ASSEMBLIES, AND EQUIPMENT INSTALLATIONS, INCLUDING CONTROLS AND CONNECTIONS.
4. FIELD SERVICE SHALL BE PERFORMED BY AN EMPLOYEE OF THE VRF HVAC SYSTEM MANUFACTURER WHOSE PRIMARY JOB RESPONSIBILITIES ARE TO PROVIDE DIRECT TECHNICAL SUPPORT OF ITS PRODUCTS.
 - a. ADDITIONAL FACTORY-AUTHORIZED REPRESENTATIVES MAY ASSIST WITH COMPLETION OF CERTAIN ACTIVITIES ONLY IF SUPERVISED BY MANUFACTURER'S EMPLOYEE. A FACTORY-AUTHORIZED REPRESENTATIVE SHALL NOT PROVIDE ASSISTANCE WITHOUT MANUFACTURER'S EMPLOYEE SUPERVISION.
5. MANUFACTURER SHALL PROVIDE ON-SITE VISITS DURING THE COURSE OF CONSTRUCTION AT INSTALLATION MILESTONES INDICATED. SYSTEM INSTALLER SHALL COORDINATE EACH VISIT IN ADVANCE TO GIVE MANUFACTURER SUFFICIENT NOTICE TO PLAN THE VISIT.
 - a. FIRST VISIT: KICK-OFF MEETING.
 - b. SECOND VISIT: AT APPROXIMATELY 25 PERCENT COMPLETION OF SYSTEM(S).
 - c. THIRD VISIT: AT APPROXIMATELY 50 PERCENT COMPLETION OF SYSTEM(S).
 - d. FOURTH VISIT: AT APPROXIMATELY 75 PERCENT COMPLETION OF SYSTEM(S).
 - e. FIFTH VISIT: FINAL INSPECTION BEFORE SYSTEM STARTUP.
6. KICK-OFF MEETING:
 - a. MEETING SHALL INCLUDE SYSTEM INSTALLER AND OTHER RELATED TRADES WITH SOLE PURPOSE OF REVIEWING VRF HVAC SYSTEM INSTALLATION REQUIREMENTS AND CLOSE COORDINATION REQUIRED TO MAKE A SUCCESSFUL INSTALLATION.

- b. MEETING SHALL BE HELD AND SCHEDULED AT A MUTUALLY AGREED TO LOCATION AND TIME THAT OCCURS BEFORE THE START OF ANY PART OF SYSTEM INSTALLATION.
 - c. MEETING SHALL COVER THE FOLLOWING AS A MINIMUM REQUIREMENT:
 - d. REVIEW OF LATEST ISSUE OF CONTRACT DOCUMENTS, DRAWINGS, AND SPECIFICATIONS, RELEVANT TO VRF HVAC SYSTEMS.
 - e. REVIEW MANUFACTURER'S INSTALLATION REQUIREMENTS SPECIFIC TO SYSTEMS BEING INSTALLED.
 - f. REVIEW OF ALL RELEVANT VRF HVAC SYSTEM SUBMITTALS, INCLUDING DELEGATED DESIGN SUBMITTALS.
 - g. REQUIRED FIELD ACTIVITIES RELATED INSTALLATION OF VRF HVAC SYSTEM.
 - h. PROJECT TEAM COMMUNICATION PROTOCOL, CONTACT INFORMATION, AND EXCHANGE OF RESPONSIBILITIES FOR EACH PARTY INVOLVED, INCLUDING MANUFACTURER, SUPPLIER, SYSTEM INSTALLER, AND OTHER RELATED TRADES.
7. SITE VISITS: ACTIVITIES FOR EACH SITE VISIT SHALL INCLUDE THE FOLLOWING:
- a. MEET WITH VRF HVAC SYSTEM INSTALLER TO DISCUSS FIELD ACTIVITIES, ISSUES, AND SUGGESTED METHODS TO RESULT IN A SUCCESSFUL INSTALLATION.
 - b. OFFER TECHNICAL SUPPORT TO INSTALLER AND RELATED TRADES AS RELATED TO VRF SYSTEM(S) BEING INSTALLED.
 - c. REVIEW PROGRESS OF VRF HVAC SYSTEM(S) INSTALLATION FOR STRICT COMPLIANCE WITH MANUFACTURER'S REQUIREMENTS.
 - d. ADVISE AND IF NECESSARY ASSIST INSTALLER WITH UPDATING RELATED REFRIGERANT CALCULATIONS AND SYSTEM DOCUMENTATION.
8. FINAL INSPECTION BEFORE STARTUP:
- a. BEFORE INSPECTION, INSTALLER TO PROVIDE WRITTEN REQUEST TO MANUFACTURER STATING THE SYSTEM IS FULLY INSTALLED ACCORDING MANUFACTURER'S REQUIREMENTS AND READY FOR FINAL INSPECTION.
 - b. ALL SYSTEM EQUIPMENT AND OPERATING COMPONENTS SHALL BE INSPECTED. IF COMPONENTS ARE INACCESSIBLE FOR INSPECTION, THEY SHALL BE MADE ACCESSIBLE BEFORE THE FINAL INSPECTION CAN BE COMPLETED.
 - c. MANUFACTURER SHALL PROVIDE A COMPREHENSIVE INSPECTION OF ALL EQUIPMENT AND EACH OPERATING

- COMPONENT THAT COMPRISE THE COMPLETE SYSTEM(S).
INSPECTION SHALL FOLLOW A DETAILED CHECKLIST SPECIFIC TO EACH EQUIPMENT AND OPERATING COMPONENT.
- d. INSTALLER SHALL PROVIDE MANUFACTURER WITH THE REQUESTED DOCUMENTATION AND TECHNICAL SUPPORT DURING INSPECTION.
 - e. INSTALLER SHALL CORRECT OBSERVED DEFICIENCIES FOUND BY THE INSPECTION.
 - f. UPON COMPLETING THE ON-SITE INSPECTION, MANUFACTURER SHALL PROVIDE A WRITTEN REPORT WITH COMPLETE DOCUMENTATION DESCRIBING EACH INSPECTION STEP, THE RESULT, AND ANY CORRECTIVE ACTION REQUIRED.
 - g. IF CORRECTIVE ACTION IS REQUIRED BY INSTALLER THAT CANNOT BE COMPLETED DURING THE SAME VISIT, PROVIDE ADDITIONAL VISITS, AS REQUIRED, UNTIL DEFICIENCIES ARE RESOLVED AND SYSTEMS ARE DEEMED READY FOR STARTUP.
9. FINAL REPORT SHALL INDICATE THE SYSTEM(S) INSPECTED ARE INSTALLED ACCORDING TO MANUFACTURER'S REQUIREMENTS AND ARE READY FOR STARTUP.

1.02 SYSTEM DESCRIPTION LOSSNAY

The basis of design fresh air ventilation system(s) is the Mitsubishi Electric LOSSNAY total heat exchanger with outside air bypass damper and energy recovery ventilation.

The unit shall be equipped with data network control and be directly connectable to the communication control network serving other systems from this manufacturer.

1.03 QUALITY ASSURANCE

1. The units shall be listed by Electrical Testing Laboratories (ETL) and bear the ETL label.
2. All wiring shall be in accordance with the National Electrical Code (N.E.C.).
3. The units shall be manufactured in a facility registered to ISO 9001 and ISO14001 which is a set of standards applying to environmental protection set by the International Standard Organization (ISO).
4. All units must meet or exceed the 2010 Federal minimum efficiency requirements and the ASHRAE 90.1 efficiency requirements for VRF systems. Efficiency shall be published in accordance with the Air-Conditioning, Heating, and Refrigeration Institute (AHRI) Standard 1230.
5. System start-up supervision shall be a required service to be completed by the manufacturer or a duly authorized, competent representative that has been factory trained in system configuration and operation. The representative shall provide proof of manufacturer certification indicating successful completion within no more than two (2) years prior to system installation. This certification shall be included as part of the equipment and/or controls submittals.

1.04 DELIVERY, STORAGE AND HANDLING

1. Unit shall be stored and handled according to the manufacturer's recommendation.

Part 2 - Warranty

The CITY MULTI units shall be covered by the manufacturer's limited warranty for a period of one (1) year parts and seven (7) year compressor to the original owner from date of installation.

Installing contractor shall meet manufacturer requirements to obtain extended manufacturer's limited parts and compressor warranty for a period of ten (10) years to the original owner from date of installation. This warranty shall not include labor.

Manufacturer shall have a minimum of fifteen (15) years continuous experience providing VRF systems in the U.S. market.

All manufacturer technical and service manuals must be readily available for download by any local contractor should emergency service be required. Registering and sign-in requirements which may delay emergency service reference are not allowed.

The CITY MULTI VRF system shall be installed by a contractor with extensive CITY MULTI install and service training. The mandatory contractor service and install training should be performed by the manufacturer.

Part 3 - Outdoor Units**3.01 R2-SERIES HYPER HEAT SIMULTANEOUS HEATING/COOLING (HEAT RECOVERY), AIR-COOLED OUTDOOR UNITS****General:**

1. The outdoor unit modules shall be air-cooled, direct expansion (DX), multi-zone units used specifically with VRF components described in this section and Part 5 (Controls). The outdoor unit modules shall be equipped with a single compressor which is inverter-driven and multiple circuit boards—all of which must be manufactured by the branded VRF manufacturer. Each outdoor unit module shall be completely factory assembled, piped and wired and run tested at the factory.
2. Outdoor unit systems may be comprised of multiple modules with differing capacity if a brand other than basis of design is proposed. All units requiring a factory supplied twinning kits shall be piped together in the field, without the need for equalizing line(s). If an alternate manufacturer is selected, any additional material, cost, and labor to install additional lines shall be incurred by the contractor. Contractor responsible for ensuring alternative brand compatibility in terms of availability, physical dimensions, weight, electrical requirements, etc.
3. Outdoor unit shall have a sound rating no higher than 65 dB(A) individually or 68 dB(A) twinned. Units shall have a sound rating no higher than 51 dB(A) individually or 54 dB(A) twinned while in night mode operation. Units shall have 5 levels sound adjustment via dip switch selectable fan speed settings. If an alternate manufacturer is selected, any additional material, cost, and labor to meet published sound levels shall be incurred by the contractor.
4. Refrigerant lines from the outdoor unit to the BC (Branch Circuit) Controller or comparable branch devices shall be insulated in accordance with the installation manual.
5. The outdoor unit shall have the capability of installing the main refrigerant piping through the bottom of the unit.
6. The outdoor unit shall have an accumulator with refrigerant level sensors and controls. Units shall actively control liquid level in the accumulator via Linear Expansion Valves (LEV) from the heat exchanger.

7. The outdoor unit shall have a high pressure safety switch, over-current protection, crankcase heater and DC bus protection.
8. VRF system shall meet performance requirements per schedule and be within piping limitations & acceptable ambient temperature ranges as described in respective manufacturers' published product catalogs. Non-published product capabilities or performance data are not acceptable.
9. The outdoor unit shall be capable of continuous operation in heating mode down to -31°F ambient temperatures, simultaneous heating/cooling mode from -4-70°F ambient temperatures, and cooling mode up to 126°F without additional restrictions on line length & vertical separation beyond those published in respective product catalogs. Models with capacity data for required temperature range published as "for reference only" are not considered capable of continuous operation at those conditions and are not acceptable. If an alternate manufacturer is selected, any additional material, cost, and labor to meet ambient operating range and performance shall be incurred by the contractor.
10. The outdoor unit shall have a high efficiency oil separator plus additional logic controls to ensure adequate oil volume in the compressor is maintained. Oil return sequences must be enabled only during extended periods of reduced refrigerant flow to ensure no disruption to correct refrigerant flow to individual zones during peak loads. Systems which might engage oil return sequence based on hours of operation risk oil return during inopportune periods are not allowed. Systems which rely on sensors (which may fail) to engage oil return sequence are not allowed.
11. Unit must defrost all circuits simultaneously in order to resume full heating more quickly during extreme low ambient temperatures (below 23F). Partial defrost, also known as hot gas defrost which allows reduced heating output during defrost, is permissible only when ambient temperature is above 23F.
12. While in hot gas defrost the system shall slow the indoor unit fan speed down to maintain a high discharge air temperature, systems that keep fan running in same state shall not be allowed as they provide an uncomfortable draft to the indoor zone due to lower discharge air temperatures
13. In reverse defrost all refrigerant shall be bypassed in the main branch controller and shall not be sent out to the indoor units, systems that flow refrigerant through indoor units during reverse defrost shall not be allowed.

Unit Cabinet:

1. The casing(s) shall be fabricated of galvanized steel, bonderized and finished.
2. Outdoor unit components shall be coated with the Seacoast Protection Coating (Brine Spray – BS coating) to protect components from premature corrosion due to a seacoast environment. Coating shall be applied to components before original outdoor unit assembly to ensure manufacturer quality standards are not compromised and shall meet the following minimum requirements:
 - $\geq 85\mu\text{m}$ thermoset polyester-resin powder coating on External Front Panel
 - $\geq 70\mu\text{m}$ thermoset polyester-resin powder coating on External Panel Base, Pillar, Compressor Cover, Fan Motor Support, Electrical Box
 - $\geq 1\mu\text{m}$ cellulose and polyurethane-resin coating on heat exchanger fins
 - $\geq 10\mu\text{m}$ polyurethane coating on printed circuit boards
3. The outdoor unit shall be tested in compliance with ISO9277 such that no unusual rust shall develop after 960 hours of salt spray testing.
4. Panels on the outdoor unit shall be scratch free at system startup. If a scratch occurs the salt spray protection is compromised and the panel should be replaced immediately.

Fan:

1. Each outdoor unit module shall be furnished with direct drive, variable speed propeller type fan(s) only. Fans shall be factory set for operation at 0 in. wg external static pressure, but capable of normal operation with a maximum of 0.32 in. WG external static pressure via dipswitch.
2. All fan motors shall have inherent protection, have permanently lubricated bearings, and be completely variable speed.
3. All fans shall be provided with a raised guard to prevent contact with moving parts.

Refrigerant and Refrigerant Piping:

1. R410A refrigerant shall be required for systems.
2. Polyolester (POE) oil—widely available and used in conventional domestic systems—shall be required. Prior to bidding, manufacturers using alternate oil types shall submit material safety data sheets (MSDS) and comparison of hygroscopic properties for alternate oil with list of local suppliers stocking alternate oil for approval at least two weeks prior to bidding.

3. Refrigerant piping shall be phosphorus deoxidized copper (copper and copper alloy seamless pipes) of sufficient radial thickness as defined by the VRF equipment manufacturer and installed in accordance with manufacturer recommendations.
4. All refrigerant piping must be insulated with ½” closed cell, CFC-free foam insulation with flame-Spread Index of less than 25 and a smoke-development Index of less than 50 as tested by ASTM E 84 and CAN / ULC S-102. R value of insulation must be at least 3.
5. Refrigerant line sizing shall be in accordance with manufacturer specifications. Future changes to indoor unit styles or sizes must be possible without resizing/replacing refrigerant piping to any other branch devices or indoor units.

Coil:

1. Outdoor Coil shall be constructed to provide equal airflow to all coil face surface are by means of a 4-sided coil.
2. Outdoor Coil shall be elevated at least 12” from the base on the unit to protect coil from freezing and snow build up in cold climates. Manufacturer’s in which their coil extends to within a few inches from the bottom of their cabinet frame shall provide an additional 12” of height to their stand or support structure to provide equal protection from elements as Mitsubishi Electric basis of design. Any additional support costs, equipment fencing, and tie downs required to meet this additional height shall be responsibility of Mechanical Contractor to provide.
3. The outdoor coil shall be of nonferrous construction with lanced or corrugated plate fins on copper tubing.
4. The coil fins shall have a factory applied corrosion resistant blue-fin finish. Uncoated aluminum coils/fins are not allowed.
5. The coil shall be protected with an integral metal guard.
6. Refrigerant flow from the outdoor unit shall be controlled by means of an inverter driven compressor.
7. Unit shall have prewired plugs for optional panel heaters in order to prevent any residual ice buildup from defrost. Panel heaters are recommended for operating environments where the ambient temperature is expected to stay below -1F for 72 hours.

8. Condenser coil shall have active hot gas circuit direct from compressor discharge on lowest coil face area to shed defrost condensate away from coil and protect from Ice formation after returning to standard heat pump operation. While in Heat Pump operation this lower section of the Outdoor Evaporator coil shall continually run hot gas from the compressor discharge to protect the coil from ice buildup and coil rupture. Manufacturers who do not have an active hot gas circuit in the lower section of the Outdoor coil to protect coil from freezing shall not be allowed to bid on project in markets where the outdoor unit will see temperatures below freezing.

Compressor:

1. Each outdoor unit module shall be equipped with only inverter driven scroll hermetic compressors. Non inverter-driven compressors, which may cause inrush current (demand charges) and require larger generators for temporary power shall not be allowed.
2. Each compressor shall be equipped with a multi-port discharge mechanism to eliminate over compression at part load. Manufacturer's that rely on a single compressor discharge port and provide no means of eliminating over compression and energy waste at part load shall not be allowed.
3. Compressor (or compressor circuit) must utilize hot gas injection circuit or two-stage compression to allow compression ratio (thus heating output) to increase during extreme cold ambient temperatures.
4. Crankcase heat shall be provided via induction-type heater utilizing eddy currents from motor windings. Energy-wasting "belly-band" type crankcase heaters are not allowed. Manufacturers that utilize belly-band crankcase heaters will be considered as alternate only.
5. All compressors shall have an inverter to modulate capacity. The capacity for each module/system shall be variable with a minimum turndown not greater than 15% of the scheduled nominal capacity.
6. The compressor shall be equipped with an internal thermal overload.
7. Field-installed oil equalization lines between modules are not allowed. Prior to bidding, manufacturers requiring equalization must submit oil line sizing calculations specific to each system and module placement for this project.

8. Manufacturers that utilize a compressor sump oil sensor to equalize compressor oil volume within a single module shall not be allowed unless they actively shut down the system to protect from compressor failure.

Panel Heater:

1. Each outdoor unit module shall be equipped with a panel heater to protect coil against ice build-up during prolonged winter operation. Panel heater shall activate only if compressor is operating in heating mode at an outdoor ambient temperature of 39F or below

Controls:

2. The unit shall be an integral part of the system & control network described in Part 5 (Controls) and react to heating/cooling demand as communicated from connected indoor units over the control circuit. Required field-installed control voltage transformers and/or signal boosters shall be provided by the manufacturer.
3. Each outdoor unit module shall have the capability of 4 levels of demand control based on external input.

Electrical:

1. The outdoor unit electrical power shall be 208/230 volts, 3-phase, 60 hertz or 460 volts, 3-phase, 60 hertz per equipment schedule.
2. The outdoor unit shall be controlled by integral microprocessors.
3. The control circuit between the indoor units, BC Controller and the outdoor unit shall be 24VDC completed using a 2-conductor, twisted pair shielded cable to provide total integration of the system.

3.02 BRANCH CIRCUIT (BC) CONTROLLERS AS REQUIRED FOR SIMULTANEOUS HEAT/COOL SYSTEMS

General

1. BC (Branch Circuit) Controllers (or comparable branch devices) shall include multiple branches to allow simultaneous heating and cooling by allowing either hot gas refrigerant to flow to indoor unit(s) for heating or subcooled liquid refrigerant to flow to indoor unit(s) for cooling. Refrigerant used for cooling must always be subcooled for optimal indoor unit LEV performance; alternate branch devices which do not include controlled refrigerant subcooling risk bubbles in liquid supplied to indoor unit LEVs and are not allowed.
2. BC Controllers (or comparable branch devices) shall be equipped with a circuit board that interfaces to the controls system and shall perform all functions necessary for operation. The unit shall have a galvanized steel finish and be completely factory assembled, piped and wired. Each unit shall be run tested at the factory. This unit shall be mounted indoors, with access and service clearance provided for each controller. BC Controllers (or comparable branch devices) shall be suitable for use in plenums in accordance with UL1995 ed 4.

BC Unit Cabinet:

1. The casing shall be fabricated of galvanized steel.
2. Each cabinet shall house a liquid-gas separator and multiple refrigeration control valves.
3. The unit shall house two tube-in-tube heat exchangers.

Refrigerant Piping (specifications in addition to those for outdoor unit):

1. All refrigerant pipe connections shall be brazed.
2. Future changes to indoor unit quantities or sizes served by BC Controller or comparable branch device must be possible with no piping changes except between the branch device and indoor unit(s) changing. Systems which might require future piping changes between branch device and outdoor unit—if changes to indoor unit quantities or sizes are made—are not considered equal and are not allowed.

Refrigerant valves:

1. Service shut-off valves shall be field-provided/installed for each branch to allow service to any indoor unit without field interruption to overall system operation.

Condensate Management:

1. BC Controller (or comparable branch device) must have integral resin drain pan or insulate refrigeration components with removable insulation that allows easy access for future service needs. Cabinets filled with solid foam insulation do not allow for future service and are not allowed.

Electrical:

1. The unit electrical power shall be 208/230 volts, 1 phase, 60 Hertz. The unit shall be capable of satisfactory operation within voltage limits of 187-228 (208V/60Hz) or 207-253 (230/60Hz).
2. The BC Controller shall be controlled by integral microprocessors
3. The control circuit between the indoor units and outdoor units shall be 24VDC completed using a 2-conductor, twisted pair shielded cable to provide total.
- 4.

Part 4 - Indoor Units

4.01 4-WAY CEILING-RECESSED CASSETTE WITH GRILLE INDOOR UNIT

General:

1. The ceiling-recessed indoor unit shall be factory assembled, wired and run tested. Contained within the unit shall be all factory wiring, piping, electronic modulating linear expansion device, control circuit board and fan motor. The unit shall have a self-diagnostic function, 3-minute time delay mechanism, an auto restart function, an emergency operation function, a test run switch, and the ability to adjust airflow patterns for different ceiling heights. Indoor unit and refrigerant pipes shall be charged with dehydrated air before shipment from the factory. The unit shall be suitable for use in plenums in accordance with UL1995 ed 4.

Unit Cabinet:

1. The cabinet panel shall have provisions for a field installed filtered outside air intake.
2. Branch ducting shall be allowed from cabinet.

3. Four-way grille shall be fixed to bottom of cabinet allowing two, three or four-way blow.
4. The grille vane angles shall be individually adjustable from a wired remote controller to customize the airflow pattern for the conditioned space

Fan:

1. The indoor fan shall be an assembly with a statically and dynamically balanced turbo fan direct driven by a single motor with permanently lubricated bearings.
2. The indoor unit shall include an AUTO fan setting capable of maximizing energy efficiency by adjusting the fan speed based on the difference between controller set-point and space temperature. The indoor fan shall be capable of five (5) speed settings, Low, Mid1, Mid2, High and Auto.
3. The indoor unit shall have an adjustable air outlet system offering 4-way airflow, 3-way airflow, or 2-way airflow.
4. The indoor unit fan logic must include multiple setting that can be changed to provide optimum airflow based on ceiling height and number of outlets used.
5. The indoor unit vanes shall have 5 fixed positions and a swing feature that shall be capable of automatically swinging the vanes up and down for uniform air distribution.
6. The vanes shall have an Auto-Wave selectable option in the heating mode that shall randomly cycle the vanes up and down to evenly heat the space.
7. Grille shall include a factory-installed "3D i-see" sensor, or equal, to work in conjunction with indoor unit control sequence to prevent unnecessary cooling or heating in unoccupied areas of the zone without decreasing comfort levels. Sensor must detect occupancy (not simply motion) and location of occupants by measuring size & temperature of objects within a 39' detecting diameter (based on 8.8ft mounting height) with 1,856 or more measuring points.

Filter:

1. Return air shall be filtered by means of a long-life washable filter

Coil:

1. The indoor coil shall be of nonferrous construction with smooth plate fins on copper tubing. The tubing shall have inner grooves for high efficiency heat exchange. All tube joints shall be brazed with phos-copper or silver alloy.
2. The coils shall be pressure tested at the factory.
3. The unit shall be provided with an integral condensate lift mechanism that will be able to raise drain water 33 inches above the condensate pan.

Electrical:

1. The unit electrical power shall be 208/230 volts, 1-phase, 60 hertz.
2. The system shall be capable of satisfactory operation within voltage limits of 187-228 volts (208V/60Hz) or 207-253 volts (230V/60Hz).

Controls:

1. Indoor unit shall compensate for the higher temperature sensed by the return air sensor compared to the temperature at level of the occupant when in HEAT mode. Disabling of compensation shall be possible for individual units to accommodate instances when compensation is not required.
2. Control board shall include contacts for control of external heat source. External heat may be energized as second stage with 1.8°F – 9.0°F adjustable deadband from set point.
3. Indoor unit shall include no less than four (4) digital inputs capable of being used for customizable control strategies.
4. Indoor unit shall include no less than three (3) digital outputs capable of being used for customizable control strategies.
5. A factory-installed drain pan sensor shall provide protection against drain pan overflow by sensing a high condensate level in the drain pan. Should this occur the control shuts down the indoor unit before an overflow can occur. A thermistor error code will be produced should the sensor activate indicating a fault which must be resolved before the unit re-starts.

4.02 4-WAY CEILING-RECESSED CASSETTE WITH GRILLE FOR 2X2 GRID INDOOR UNIT

General:

1. The indoor unit shall be a four-way cassette style indoor unit that recesses into the ceiling with a ceiling grille. The indoor unit shall be factory assembled, wired and run tested. Contained within the unit shall be all factory wiring, piping, electronic modulating linear expansion device, control circuit board and fan motor. The unit shall have a self-diagnostic function, 3-minute time delay mechanism, an auto restart function, an emergency operation function and a test run switch. Indoor unit and refrigerant pipes shall be charged with dehydrated air before shipment from the factory. The unit shall be suitable for use in plenums in accordance with UL1995 ed 4.

Unit Cabinet:

1. The cabinet shall be a compact 22-7/16" wide x 22-7/16" deep so it will fit within a standard 24" square suspended ceiling grid.
2. The cabinet panel shall have provisions for a field installed filtered outside air intake.
3. Four-way grille shall be fixed to bottom of cabinet allowing two, three or four-way blow.

Fan:

1. The indoor fan shall be an assembly with a turbo fan direct driven by a single motor.
2. The indoor fan shall be statically and dynamically balanced to run on a motor with permanently lubricated bearings.
3. The indoor fan shall be capable of three (3) speed settings, Low, Mid, and High.
4. The indoor unit shall have an adjustable air outlet system offering 4-way airflow, 3-way airflow, or 2-way airflow.
5. The indoor unit vanes shall have 5 fixed positions and a swing feature that shall be capable of automatically swinging the vanes up and down for uniform air distribution.

6. Grille shall include an optional “3D i-see” sensor, or equal, to work in conjunction with indoor unit control sequence to prevent unnecessary cooling or heating in unoccupied areas of the zone without decreasing comfort levels. Sensor must detect occupancy (not simply motion) and location of occupants by measuring size & temperature of objects within a 39’ detecting diameter (based on 8.8ft mounting height) with 1,856 or more measuring points.

Filter:

1. Return air shall be filtered by means of a long-life washable filter.

Coil:

1. The indoor coil shall be of nonferrous construction with smooth plate fins on copper tubing. The tubing shall have inner grooves for high efficiency heat exchange. All tube joints shall be brazed with phos-copper or silver alloy.
2. The coils shall be pressure tested at the factory.
3. The unit shall be provided with an integral condensate lift mechanism that will be able to raise drain water 19-3/4” inches above the condensate pan.

Electrical:

1. The unit electrical power shall be 208/230 volts, 1-phase, 60 hertz.
2. The system shall be capable of satisfactory operation within voltage limits of 187-228 volts (208V/60Hz) or 207-253 volts (230V/60Hz).

Controls:

1. Indoor unit shall compensate for the higher temperature sensed by the return air sensor compared to the temperature at level of the occupant when in HEAT mode. Disabling of compensation shall be possible for individual units to accommodate instances when compensation is not required.
2. Control board shall include contacts for control of external heat source. External heat may be energized as second stage with 1.8°F – 9.0°F adjustable deadband from set point.
3. Indoor unit shall include no less than four (4) digital inputs capable of being used for customizable control strategies.

4. Indoor unit shall include no less than three (3) digital outputs capable of being used for customizable control strategies.
5. A factory-installed drain pan sensor shall provide protection against drain pan overflow by sensing a high condensate level in the drain pan. Should this occur, the control shuts down the indoor unit before an overflow can occur. A thermistor error code will be produced should the sensor activate indicating a fault which must be resolved before the unit re-starts.

4.03 MEDIUM STATIC CEILING-CONCEALED DUCTED INDOOR UNIT

General:

1. The ceiling-concealed ducted indoor unit shall be factory assembled, wired and run tested. Contained within the unit shall be all factory wiring, piping, electronic modulating linear expansion device, control circuit board and fan motor. The unit shall have a self-diagnostic function, 3-minute time delay mechanism, and an auto restart function. Indoor unit and refrigerant pipes shall be charged with dehydrated air before shipment from the factory. The unit shall be suitable for use in plenums in accordance with UL1995 ed 4.

Unit Cabinet:

1. The unit shall be ceiling-concealed, ducted—with a 2-position, field adjustable return and a fixed horizontal discharge supply.
2. The cabinet panel shall have provisions for a field installed filtered outside air intake.

Fan:

1. Indoor unit shall feature multiple external static pressure settings ranging from 0.14 to 0.60 in. WG.
2. The indoor unit fan shall be an assembly with statically and dynamically balanced Sirocco fan(s) direct driven by a single motor with permanently lubricated bearings.
3. The indoor fan shall consist of three (3) speeds, High, Mid, and Low plus the Auto-Fan function

Filter:

1. Return air shall be filtered by means of a standard factory installed return air filter.
2. Optional return filter box (rear or bottom placement) with high-efficiency filter as noted on equipment schedule.

Coil:

1. The indoor coil shall be of nonferrous construction with smooth plate fins on copper tubing. The tubing shall have inner grooves for high efficiency heat exchange. All tube joints shall be brazed with phos-copper or silver alloy.
2. The coils shall be pressure tested at the factory.
3. Coil shall be provided with a sloped drain pan. Units without sloped drain pans which must be installed cockeyed to ensure proper drainage are not allowed.
4. The unit shall be provided with an integral condensate lift mechanism able to raise drain water 27 inches above the condensate pan.

Electrical:

1. The unit electrical power shall be 208/230 volts, 1-phase, 60 hertz.
2. The system shall be capable of satisfactory operation within voltage limits of 187-228 volts (208V/60Hz) or 207-253 volts (230V/60Hz).

Controls:

1. Indoor unit shall compensate for the higher temperature sensed by the return air sensor compared to the temperature at level of the occupant when in HEAT mode. Disabling of compensation shall be possible for individual units to accommodate instances when compensation is not required.
2. Control board shall include contacts for control of external heat source. External heat may be energized as second stage with 1.8°F – 9.0°F adjustable deadband from set point.
3. Indoor unit shall include no less than four (4) digital inputs capable of being used for customizable control strategies.
4. Indoor unit shall include no less than three (3) digital outputs capable of being used for customizable control strategies.

1. Control board shall include contacts for control of no less than two stages of external heat. The first stage of external heat may be energized when the space temperature is 2.7°F from set point for between 10-25 minutes (user adjustable). The second stage of external heat may be energized when the first stage has been active for no less than 5 minutes and the space temperature has not risen by more than 0.9°F.
2. Indoor unit shall include no less than four (4) digital inputs capable of being used for customizable control strategies.
3. Indoor unit shall include no less than three (3) digital outputs capable of being used for customizable control strategies.
- 4.
- 5.

Part 5 - Controls

5.01 OVERVIEW

The control system shall consist of a low voltage communication network and a web-based interface. The controls system shall gather data and generate web pages accessible through a conventional web browser on each PC connected to the

network. Operators shall be able to perform all normal operator functions through the web browser interface.

Furnish energy conservation features such as optimal start, request-based logic, and demand level adjustment of overall system capacity as specified in the sequence.

System shall be capable of email generation for remote alarm annunciation.

5.02 ELECTRICAL CHARACTERISTICS

General:

1. Controller power and communications shall be via a common non-polar communications bus and shall operate at 30VDC.

Wiring:

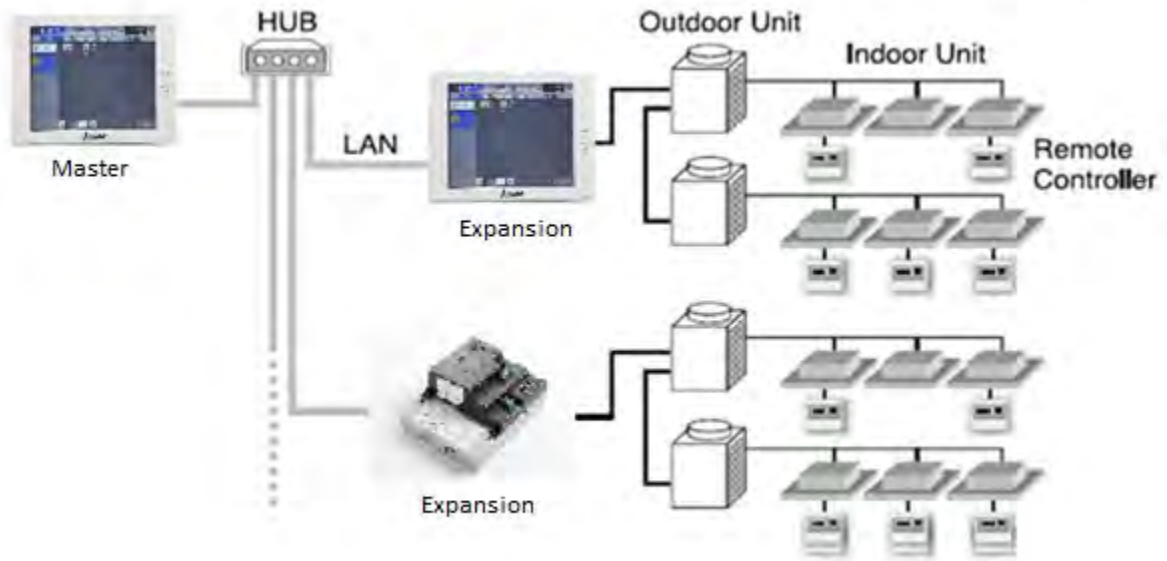
1. Control wiring shall be installed in a daisy chain configuration from indoor unit to indoor unit, to the BC controller (main and subs, if applicable) and to the outdoor unit. Control wiring to remote controllers shall be run from the indoor unit terminal block to the controller associated with that unit.
2. Control wiring for centralized controllers shall be installed in a daisy chain configuration from outdoor unit to outdoor unit, to the system controllers (centralized controllers and/or integrated web based interface), to the power supply.

Wiring type:

1. Wiring shall be 2-conductor (16 AWG), twisted, stranded, shielded wire as defined by the Diamond System Builder output.
2. Network wiring shall be CAT-5 with RJ-45 connection.

5.03 CITY MULTI CONTROLS NETWORK

1. The CITY MULTI Controls Network (CMCN) consists of remote controllers, centralized controllers, and/or integrated web based interface communicating over a high-speed communication bus. The CITY MULTI Controls Network shall support operation monitoring, scheduling, occupancy, error email distribution, personal web browsers, tenant billing, online maintenance support, and integration with Building Management Systems (BMS) using either LonWorks® or BACnet® interfaces. The below figure illustrates a sample CMCN System Configuration.



CMCN System Configuration

•

1. Ventilation Options

5.01 LOSSNAY ENERGY RECOVERY UNITS

General:

1. The ERV unit shall be factory assembled, wired and run tested. Contained within the unit shall be all factory wiring, control circuit board and blowers with motors, filters, and insulated foam air guides. The unit shall have factory installed inlet air thermistors, control board with functions for local, remote, and optional control modes.

Unit Cabinet:

1. The cabinet shall be fabricated of galvanized steel, and covered with polyurethane foam insulation as necessary with steel mounting points securely attached

Blowers:

1. The unit shall be furnished with direct drive centrifugal blowers running simultaneously supplying and extracting air at the same rate for balanced ventilation air flow.
2. The blower motors shall be a directly connected to the blower wheels and have permanently lubricated bearings.

Heat Exchanger

1. The enthalpic heat exchanger element shall be constructed of specially treated cellulous fiber membrane separated by corrugated layers to allow total heat (sensible and latent) energy recovery from the exhaust air to the supply air or from the supply air to the exhaust air as determined by design conditions.
2. Basis of design heat exchanger does not require condensate drain. Contractor responsible for all additional costs relating to alternate brands which may require condensate drain connection.

Bypass Damper

1. The ERV shall have an automatic supply side by-pass damper to allow inbound ventilation air to by-pass the heat exchanger element when factory-installed thermistors measure outside ambient temperature being at least 7 degrees cooler than air returned from interlocked indoor units running in cooling mode.
2. The mechanism for opening and closing the bypass damper shall be a 208V-230V synchronous electric motor through an actuator. The motor will drive a steel cable connected to a mechanical damper flap to allow fresh air to bypass the element.

Filter:

1. The ERV shall be equipped with factory installed, washable air filters located at each intake face (both supply and exhaust sides) of the heat exchanger element to clean the air and prevent clogging.

Electrical:

1. The units will require a 208-230Volt, 1 Phase, 60Hz power supply.

Control:

1. ERV shall be capable of interlocked control with other systems by manufacturer. Communication must include MODE of interlocked indoor unit to allow benefit of proper operation of bypass damper
2. ERV control board shall allow independent control by contact closure from third-party sensor-driven controllers, switches, or timers.

Performance:

1. The ERV units shall have the following nominal capacities:

Model Size (CFM)	Nominal Airflow	External Static Capacity (In. WG) at Nominal Airflow
300	300 CFM	0.46
470	470 CFM	0.60
600	600 CFM	0.66
1200	1200 CFM	0.59

2. The temperature recovery efficiency at extra low fan speed will be as follows:

Model Size (CFM)	Temperature Recovery	Enthalpic Recovery	
		Heating	Cooling
300	83%	81.5%	65%
470	84.5%	83%	72%
600	81%	80%	71%
1200	81%	80%	71%

3. RV performance must be certified to ARI Standard 1060
4. ERV operating sound level shall not exceed 41 dB(A) as measured 59 in. under center of unit at maximum fan speed.

Ductwork:

1. The two outdoor ducts must be covered with heat insulating material in order to prevent condensation from forming.
2. The two outdoor ducts must be tilted at a gradient (1/30 or more) down toward the outdoor area from Lossnay® unit.

Preheater (For Winter Design Temperature Less than 14°F):

1. A suitable pre-heater shall be supplied and installed to pre-heat and maintain the air entering the ERV to above 14°F; heater size shall be based on scheduled CFM and heating (winter) design condition.

SECTION 238239.16 - PROPELLER UNIT HEATERS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes propeller unit heaters with electric-resistance heating coils.

1.2 DEFINITIONS

- A. CWP: Cold working pressure.
- B. PTFE: Polytetrafluoroethylene plastic.
- C. TFE: Tetrafluoroethylene plastic.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include rated capacities, operating characteristics, furnished specialties, and accessories.
- B. Sustainable Design Submittals:
 - 1. Product Data: For ventilation equipment, indicating compliance with ASHRAE 62.1, Section 5 - "Systems and Equipment."
- C. Shop Drawings:
 - 1. Include plans, elevations, sections, and details.
 - 2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 3. Include location and size of each field connection.
 - 4. Include details of anchorages and attachments to structure and to supported equipment.
 - 5. Include equipment schedules to indicate rated capacities, operating characteristics, furnished specialties, and accessories.
 - 6. Indicate location and arrangement of integral controls.
 - 7. Wiring Diagrams: Power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Floor plans, reflected ceiling plans, and other details, drawn to scale, on which the following items are shown and coordinated with each other, using

input from installers of the items involved:

1. Suspended ceiling components.
2. Structural members to which propeller unit heaters will be attached.
3. Method of attaching hangers to building structure.
4. Size and location of initial access modules for acoustical tile.
5. Items penetrating finished ceiling, including the following:
 - a. Lighting fixtures.
 - b. Air outlets and inlets.
 - c. Speakers.
 - d. Sprinklers.
 - e. Access panels.

B. Seismic Qualification Data: Submit certification that propeller unit heaters, accessories, and components will withstand seismic forces defined in Section 230548 "Vibration and Seismic Controls for HVAC." Include the following:

1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
3. Include detailed description of equipment anchorage devices on which the certification is based and their installation requirements.

C. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For propeller unit heaters to include in emergency, operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 DESCRIPTION

- A. Assembly including casing, coil, fan, and motor in horizontal discharge configuration with adjustable discharge louvers.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Comply with UL 2021.

2.2 PERFORMANCE REQUIREMENTS

A. Provide Reznor EXUB-7-AK5 or equal as approved by the engineer.

2.3 HOUSINGS

- A. Finish: Manufacturer's standard baked enamel applied to factory-assembled and -tested propeller unit heaters before shipping.
- B. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.
- C. Discharge Louver: Adjustable fin diffuser for horizontal units and conical diffuser for vertical units.

2.4 COILS

- A. Electric-Resistance Heating Coil: Nickel-chromium heating wire, free from expansion noise and 60-Hz hum, embedded in magnesium oxide refractory and sealed in steel or corrosion-resistant metallic sheath with fins no closer than 0.16 inch. Element ends shall be enclosed in terminal box. Fin surface temperature shall not exceed 550 deg F at any point during normal operation.
 - 1. Circuit Protection: One-time fuses in terminal box for overcurrent protection and limit controls for high-temperature protection of heaters.
 - 2. Wiring Terminations: Stainless-steel or corrosion-resistant material.

2.5 FAN AND MOTOR

- A. Fan: Propeller type with aluminum wheel directly mounted on motor shaft in the fan venturi.

2.6 CONTROLS

- A. Control Devices:
 - 1. Wall-mounted, fan-speed switch.
 - 2. Wall-mounted thermostat.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas to receive propeller unit heaters for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for electrical connections to verify actual locations before unit-heater installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install propeller unit heaters to comply with NFPA 90A.
- B. Install propeller unit heaters level and plumb.
- C. Suspend propeller unit heaters from structure per manufacturer's recommendations.
- D. Install wall-mounted thermostats and switch controls in electrical outlet boxes at heights to match lighting controls. Verify location of thermostats and other exposed control sensors with Drawings and room details before installation.

3.3 CONNECTIONS

- A. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- B. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.4 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 2. Operate electric heating elements through each stage to verify proper operation and electrical connections.
 - 3. Test and adjust controls and safety devices. Replace damaged and malfunctioning controls and equipment.
- B. Units will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

3.5 ADJUSTING

- A. Adjust initial temperature set points.
- B. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.

3.6 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain propeller unit heaters.

The Nader Group, LLC
August 01, 2023

Byram Municipal Complex
Byram, New Jersey

END OF SECTION 238239.16

SECTION 238239.19 - WALL AND CEILING UNIT HEATERS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes wall and ceiling heaters with propeller fans and electric-resistance heating coils.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include rated capacities, operating characteristics, furnished specialties, and accessories.
- B. Shop Drawings:
 - 1. Include plans, elevations, sections, and details.
 - 2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 3. Include details of anchorages and attachments to structure and to supported equipment.
 - 4. Include equipment schedules to indicate rated capacities, operating characteristics, furnished specialties, and accessories.
 - 5. Wiring Diagrams: Power, signal, and control wiring.

1.3 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For wall and ceiling unit heaters to include in emergency, operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 DESCRIPTION

- A. Assembly including chassis, electric heating coil, fan, motor, and controls. Comply with UL 2021.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Provide wall and ceiling heaters as identified on the HVAC plans, or equal approved by

the engineer

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas to receive wall and ceiling unit heaters for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for electrical connections to verify actual locations before unit-heater installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install wall and ceiling unit heaters to comply with NFPA 90A.
- B. Install wall and ceiling unit heaters level and plumb.
- C. Install wall-mounted thermostats and switch controls in electrical outlet boxes at heights to match lighting controls. Verify location of thermostats and other exposed control sensors with Drawings and room details before installation.
- D. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- E. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

END OF SECTION 238239.19

SECTION 260010 - SUPPLEMENTAL REQUIREMENTS FOR ELECTRICAL

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Supplemental requirements generally applicable to the Work specified in Division 26. This Section is also referenced by related Work specified in other Divisions.

B. Related Requirements:

1. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.

1.2 REFERENCES

A. Abbreviations and Acronyms for Electrical Terms and Units of Measure:

1. 8P8C: An 8-position 8-contact modular jack.
2. A: Ampere, unit of electrical current.
3. AC or ac: Alternating current.
4. AFCI: Arc-fault circuit interrupter.
5. AIC: Ampere interrupting capacity.
6. AL, Al, or ALUM: Aluminum.
7. ASD: Adjustable-speed drive.
8. ATS: Automatic transfer switch.
9. AWG: American wire gauge; see ASTM B258.
10. BAS: Building automation system.
11. BIL: Basic impulse insulation level.
12. BIM: Building information modeling.
13. CAD: Computer-aided design or drafting.
14. CATV: Community antenna television.
15. CB: Circuit breaker.
16. cd: Candela, the SI fundamental unit of luminous intensity.
17. CO/ALR: Copper-aluminum, revised.
18. COPS: Critical operations power system.
19. CU or Cu: Copper.
20. CU-AL or AL-CU: Copper-aluminum.
21. dB: Decibel, a unitless logarithmic ratio of two electrical, acoustical, or optical power values.
22. dB(A-weighted) or dB(A): Decibel acoustical sound pressure level with A-weighting applied in accordance with IEC 61672-1.
23. dB(adjusted) or dBa: Decibel weighted absolute noise power with respect to

- 3.16 pW (minus 85 dBm).
24. dBm: Decibel absolute power with respect to 1 mW.
 25. DC or dc: Direct current.
 26. DCOA: Designated critical operations area.
 27. DDC: Direct digital control (HVAC).
 28. EGC: Equipment grounding conductor.
 29. ELV: Extra-low voltage.
 30. EMF: Electromotive force.
 31. EMI: Electromagnetic interference.
 32. EPM: Electrical preventive maintenance.
 33. EPS: Emergency power supply.
 34. EPSS: Emergency power supply system.
 35. ESS: Energy storage system.
 36. EV: Electric vehicle.
 37. EVPE: Electric vehicle power export equipment.
 38. EVSE: Electric vehicle supply equipment.
 39. fc: Footcandle, an internationally recognized unit of illuminance equal to one lumen per square foot or 10.76 lx. The simplified conversion 1 fc = 10 lx in the Specifications is common practice and considered adequate precision for building construction activities. When there are conflicts, lux is the primary unit; footcandle is specified for convenience.
 40. FLC: Full-load current.
 41. ft: Foot.
 42. ft-cd: Foot-candle, the antiquated U.S. Standard unit of illuminance, equal to one international candle measured at a distance of one foot, that was superseded in 1948 by the unit "footcandle" after the SI unit candela (cd) replaced the international candle; see "fc,"
 43. GEC: Grounding electrode conductor.
 44. GFCI: Ground-fault circuit interrupter.
 45. GFPE: Ground-fault protection of equipment.
 46. GND: Ground.
 47. HACR: Heating, air conditioning, and refrigeration.
 48. HDPE: High-density polyethylene.
 49. HID: High-intensity discharge.
 50. HP or hp: Horsepower.
 51. HVAC: Heating, ventilating, and air conditioning.
 52. Hz: Hertz.
 53. IBT: Intersystem bonding termination.
 54. inch: Inch. To avoid confusion, the abbreviation "in." is not used.
 55. IP: Ingress protection rating (enclosures); Internet protocol (communications).
 56. IR: Infrared.
 57. IS: Intrinsically safe.
 58. IT&R: Inspecting, testing, and repair.
 59. ITE: Information technology equipment.
 60. kAIC: Kiloampere interrupting capacity.
 61. kcmil or MCM: One thousand circular mils.
 62. kV: Kilovolt.
 63. kVA: Kilovolt-ampere.
 64. kVA_r or kVAR: Kilovolt-ampere reactive.
 65. kW: Kilowatt.
 66. kWh: Kilowatt-hour.

67. LAN: Local area network.
68. lb: Pound (weight).
69. lbf: Pound (force).
70. LCD: Liquid-crystal display.
71. LCDI: Leakage-current detector-interrupter.
72. LED: Light-emitting diode.
73. Li-ion: Lithium-ion.
74. lm: Lumen, the SI derived unit of luminous flux.
75. LNG: Liquefied natural gas.
76. LP-Gas: Liquefied petroleum gas.
77. LRC: Locked-rotor current.
78. LV: Low voltage.
79. lx: Lux, the SI derived unit of illuminance equal to one lumen per square meter.
80. m: Meter.
81. MCC: Motor-control center.
82. MDC: Modular data center.
83. MG set: Motor-generator set.
84. MIDI: Musical instrument digital interface.
85. MLO: Main lugs only.
86. MV: Medium voltage.
87. MVA: Megavolt-ampere.
88. mW: Milliwatt.
89. MW: Megawatt.
90. MWh: Megawatt-hour.
91. NC: Normally closed.
92. Ni-Cd: Nickel-cadmium.
93. Ni-MH: Nickel-metal hydride.
94. NIU: Network interface unit.
95. NO: Normally open.
96. NPT: National (American) standard pipe taper.
97. OCPD: Overcurrent protective device.
98. ONT: Optical network terminal.
99. PC: Personal computer.
100. PCS: Power conversion system.
101. PCU: Power-conditioning unit.
102. PF or pf: Power factor.
103. PHEV: Plug-in hybrid electric vehicle.
104. PLC: Programmable logic controller.
105. PLFA: Power-limited fire alarm.
106. PoE: Power over Ethernet.
107. PV: Photovoltaic.
108. PVC: Polyvinyl chloride.
109. pW: Picowatt.
110. RFI: (electrical) Radio-frequency interference; (contract) Request for interpretation.
111. RMS or rms: Root-mean-square.
112. RPM or rpm: Revolutions per minute.
113. SCADA: Supervisory control and data acquisition.
114. SCR: Silicon-controlled rectifier.
115. SPD: Surge protective device.
116. sq.: Square.

117. SWD: Switching duty.
118. TCP/IP: Transmission control protocol/Internet protocol.
119. TEFC: Totally enclosed fan-cooled.
120. TR: Tamper resistant.
121. TVSS: Transient voltage surge suppressor.
122. UL: (standards) Underwriters Laboratories, Inc.; (product categories) UL, LLC.
123. UL CCN: UL Category Control Number.
124. UPS: Uninterruptible power supply.
125. USB: Universal serial bus.
126. UV: Ultraviolet.
127. V: Volt, unit of electromotive force.
128. V(ac): Volt, alternating current.
129. V(dc): Volt, direct current.
130. VA: Volt-ampere, unit of complex electrical power.
131. VAR: Volt-ampere reactive, unit of reactive electrical power.
132. VFC: Variable-frequency controller.
133. VOM: Volt-ohm-multimeter.
134. VPN: Virtual private network.
135. VRLA: Valve regulated lead acid; also called "sealed lead acid (SLA)" or "valve regulated sealed lead acid."
136. W: Watt, unit of real electrical power.
137. Wh: Watt-hour, unit of electrical energy usage.
138. WPT: Wireless power transfer.
139. WPTE: Wireless power transfer equipment.
140. WR: Weather resistant.

B. Abbreviations and Acronyms for Electrical Raceway Types:

1. EMT: Electrical metallic tubing.
2. EMT-A: Aluminum electrical metallic tubing.
3. EMT-S: Steel electrical metallic tubing.
4. EMT-SS: Stainless steel electrical metallic tubing.
5. ENT: Electrical nonmetallic tubing.
6. EPEC: Electrical HDPE underground conduit (thin wall).
7. EPEC-A: Type A electrical HDPE underground conduit.
8. EPEC-B: Type B electrical HDPE underground conduit.
9. ERMC: Electrical rigid metal conduit.
10. ERMC-A: Aluminum electrical rigid metal conduit.
11. ERMC-S: Steel electrical rigid metal conduit.
12. ERMC-S-G: Galvanized-steel electrical rigid metal conduit.
13. ERMC-S-PVC: PVC-coated-steel electrical rigid metal conduit.
14. ERMC-SS: Stainless steel electrical rigid metal conduit.
15. FMC: Flexible metal conduit.
16. FMC-A: Aluminum flexible metal conduit.
17. FMC-S: Steel flexible metal conduit.
18. FMT: Steel flexible metallic tubing.
19. FNMC: Flexible nonmetallic conduit. See "LFNC."
20. HDPE: HDPE underground conduit (thick wall).
21. HDPE-40: Schedule 40 HDPE underground conduit.
22. HDPE-80: Schedule 80 HDPE underground conduit.
23. IMC: Steel electrical intermediate metal conduit.

24. LFMC: Liquidtight flexible metal conduit.
25. LFMC-A: Aluminum liquidtight flexible metal conduit.
26. LFMC-S: Steel liquidtight flexible metal conduit.
27. LFMC-SS: Stainless steel liquidtight flexible metal conduit.
28. LFNC: Liquidtight flexible nonmetallic conduit.
29. LFNC-A: Layered (Type A) liquidtight flexible nonmetallic conduit.
30. LFNC-B: Integral (Type B) liquidtight flexible nonmetallic conduit.
31. LFNC-C: Corrugated (Type C) liquidtight flexible nonmetallic conduit.
32. PVC: Rigid PVC conduit.
33. PVC-40: Schedule 40 rigid PVC conduit.
34. PVC-80: Schedule 80 rigid PVC Conduit.
35. PVC-A: Type A rigid PVC concrete-encased conduit.
36. PVC-EB: Type EB rigid PVC concrete-encased underground conduit.
37. RGS: See ERMC-S-G.
38. RMC: See ERMC.
39. RTRC: Reinforced thermosetting resin conduit.
40. RTRC-AG: Low-halogen, aboveground reinforced thermosetting resin conduit.
41. RTRC-AG-HW: Heavy wall, low-halogen, aboveground reinforced thermosetting resin conduit.
42. RTRC-AG-SW: Standard wall, low-halogen, aboveground reinforced thermosetting resin conduit.
43. RTRC-AG-XW: Extra heavy wall, low-halogen, aboveground reinforced thermosetting resin conduit.
44. RTRC-BG: Low-halogen, belowground reinforced thermosetting resin conduit.

C. Abbreviations and Acronyms for Electrical Single-Conductor and Multiple-Conductor Cable Types:

1. AC: Armored cable.
2. CATV: Coaxial general-purpose cable.
3. CATVP: Coaxial plenum cable.
4. CATVR: Coaxial riser cable.
5. CI: Circuit integrity cable.
6. CL2: Class 2 cable.
7. CL2P: Class 2 plenum cable.
8. CL2R: Class 2 riser cable.
9. CL2X: Class 2 cable, limited use.
10. CL3: Class 3 cable.
11. CL3P: Class 3 plenum cable.
12. CL3R: Class 3 riser cable.
13. CL3X: Class 3 cable, limited use.
14. CM: Communications general-purpose cable.
15. CMG: Communications general-purpose cable.
16. CMP: Communications plenum cable.
17. CMR: Communications riser cable.
18. CMUC: Under-carpet communications wire and cable.
19. CMX: Communications cable, limited use.
20. DG: Distributed generation cable.
21. FC: Flat cable.
22. FCC: Flat conductor cable.
23. FPL: Power-limited fire-alarm cable.

24. FPLP: Power-limited fire-alarm plenum cable.
25. FPLR: Power-limited fire-alarm riser cable.
26. IGS: Integrated gas spacer cable.
27. ITC: Instrumentation tray cable.
28. ITC-ER: Instrumentation tray cable, exposed run.
29. MC: Metal-clad cable.
30. MC-HL: Metal-clad cable, hazardous location.
31. MI: Mineral-insulated, metal-sheathed cable.
32. MTW: (machine tool wiring) Moisture-, heat-, and oil-resistant thermoplastic cable.
33. MV: Medium-voltage cable.
34. NM: Nonmetallic sheathed cable.
35. NMC: Nonmetallic sheathed cable with corrosion-resistant nonmetallic jacket.
36. NMS: Nonmetallic sheathed cable with signaling, data, and communications conductors, plus power or control conductors.
37. NPLF: Non-power-limited fire-alarm circuit cable.
38. NPLFP: Non-power-limited fire-alarm circuit cable for environmental air spaces.
39. NPLFR: Non-power-limited fire-alarm circuit riser cable.
40. NUCC: Nonmetallic underground conduit with conductors.
41. OFC: Conductive optical fiber general-purpose cable.
42. OFCG: Conductive optical fiber general-purpose cable.
43. OFCP: Conductive optical fiber plenum cable.
44. OFCR: Conductive optical fiber riser cable.
45. OFN: Nonconductive optical fiber general-purpose cable.
46. OFNG: Nonconductive optical fiber general-purpose cable.
47. OFNP: Nonconductive optical fiber plenum cable.
48. OFNR: Nonconductive optical fiber riser cable.
49. P: Marine shipboard cable.
50. PLTC: Power-limited tray cable.
51. PLTC-ER: Power-limited tray cable, exposed run.
52. PV: Photovoltaic cable.
53. RHH: (high heat) Thermoset rubber, heat-resistant cable.
54. RHW: Thermoset rubber, moisture-resistant cable.
55. SA: Silicone rubber cable.
56. SE: Service-entrance cable.
57. SER: Service-entrance cable, round.
58. SEU: Service-entrance cable, flat.
59. SIS: Thermoset cable for switchboard and switchgear wiring.
60. TBS: Thermoplastic cable with outer braid.
61. TC: Tray cable.
62. TC-ER: Tray cable, exposed run.
63. TC-ER-HL: Tray cable, exposed run, hazardous location.
64. THW: Thermoplastic, heat- and moisture-resistant cable.
65. THHN: Thermoplastic, heat-resistant cable with nylon jacket outer sheath.
66. THHW: Thermoplastic, heat- and moisture-resistant cable.
67. THWN: Thermoplastic, moisture- and heat-resistant cable with nylon jacket outer sheath.
68. TW: Thermoplastic, moisture-resistant cable.
69. UF: Underground feeder and branch-circuit cable.
70. USE: Underground service-entrance cable.
71. XHH: Cross-linked polyethylene, heat-resistant cable.

72. XHHW: Cross-linked polyethylene, heat- and moisture-resistant cable.

D. Abbreviations and Acronyms for Electrical Flexible Cord Types:

1. SEO: 600 V extra-hard-usage, hard-service cord with thermoplastic elastomer insulation and oil-resistant thermoplastic elastomer outer covering for damp locations.
2. SEOW: 600 V extra-hard-usage, hard-service cord with thermoplastic elastomer insulation and oil-resistant thermoplastic elastomer outer covering for damp or wet locations.
3. SEOO: 600 V extra-hard-usage, hard-service cord with oil-resistant thermoplastic elastomer insulation and oil-resistant thermoplastic elastomer outer covering for damp locations.
4. SEOOW: 600 V extra-hard-usage, hard-service cord with oil-resistant thermoplastic elastomer insulation and oil-resistant thermoplastic elastomer outer covering for damp or wet locations.
5. SJEO: 300 V hard-usage, junior hard-service cord with thermoplastic elastomer insulation and oil-resistant thermoplastic elastomer outer cover for damp locations.
6. SJEOW: 300 V hard-usage, junior hard-service cord with thermoplastic elastomer insulation and oil-resistant thermoplastic elastomer outer cover for damp or wet locations.
7. SJEOO: 300 V hard-usage, junior hard-service cord with oil-resistant thermoplastic elastomer insulation and oil-resistant thermoplastic elastomer outer cover for damp locations.
8. SJEOOW: 300 V hard-usage, junior hard-service cord with oil-resistant thermoplastic elastomer insulation and oil-resistant thermoplastic elastomer outer cover for damp or wet locations.
9. SJO: 300 V hard-usage, junior hard-service cord with thermoset insulation and oil-resistant thermoset outer cover for damp locations.
10. SJOW: 300 V hard-usage, junior hard-service cord with thermoset insulation and oil-resistant thermoset outer cover for damp or wet locations.
11. SJOO: 300 V hard-usage, junior hard-service cord with oil-resistant thermoset insulation and oil-resistant thermoset outer cover for damp locations.
12. SJOOW: 300 V hard-usage, junior hard-service cord with oil-resistant thermoset insulation and oil-resistant thermoset outer cover for damp or wet locations.
13. SJTO: 300 V hard-usage, junior hard-service cord with thermoplastic insulation and oil-resistant thermoplastic outer cover for damp locations.
14. SJTOW: 300 V hard-usage, junior hard-service cord with thermoplastic insulation and oil-resistant thermoplastic outer cover for damp or wet locations.
15. SJTOO: 300 V hard-usage, junior hard-service cord with oil-resistant thermoplastic insulation and oil-resistant thermoplastic outer cover for damp locations.
16. SJTOOW: 300 V hard-usage, junior hard-service cord with oil-resistant thermoplastic insulation and oil-resistant thermoplastic outer cover for damp or wet locations.
17. SO: 600 V extra-hard-usage, hard-service cord with thermoset insulation and oil-resistant thermoset outer covering for damp locations.
18. SOW: 600 V extra-hard-usage, hard-service cord with thermoset insulation and oil-resistant thermoset outer covering for damp or wet locations.
19. SOO: 600 V extra-hard-usage, hard-service cord with oil-resistant thermoset

- insulation and oil-resistant thermoset outer covering for damp locations.
20. SOOW: 600 V extra-hard-usage, hard-service cord with oil-resistant thermoset insulation and oil-resistant thermoset outer covering for damp or wet locations.
 21. STO: 600 V extra-hard-usage, hard-service cord with thermoplastic insulation and oil-resistant thermoplastic outer covering for damp locations.
 22. STOW: 600 V extra-hard-usage, hard-service cord with thermoplastic insulation and oil-resistant thermoplastic outer covering for damp or wet locations.
 23. STOO: 600 V extra-hard-usage, hard-service cord with oil-resistant thermoplastic insulation and oil-resistant thermoplastic outer covering for damp locations.
 24. STOOO: 600 V extra-hard-usage, hard-service cord with oil-resistant thermoplastic insulation and oil-resistant thermoplastic outer covering for damp or wet locations.

E. Definitions:

1. 8-Position 8-Contact (8P8C) Modular Jack: An unkeyed jack with up to eight contacts commonly used to terminate twisted-pair and multiconductor Ethernet cable. Also called a "TIA-1096 miniature 8-position series jack" (8PSJ), or an "IEC 8877 8-pole jack."
 - a. Be careful when suppliers use "RJ45" generically. Obsolete RJ45 jacks used for analog telephone cables have rejection keys. 8P8C jacks used for digital telephone cables and Ethernet cables do not have rejection keys.
2. Basic Impulse Insulation Level (BIL): Reference insulation level expressed in impulse crest voltage with a standard wave not longer than 1.5 times 50 microseconds and 1.5 times 40 microseconds.
3. Cable: In accordance with NIST NBS Circular 37 and IEEE standards, in the United States for the purpose of interstate commerce, the definition of "cable" is (1) a conductor with insulation, or a stranded conductor with or without insulation (single-conductor cable); or (2) a combination of conductors insulated from one another (multiple-conductor cable).
4. Communications Jack: A fixed connecting device designed for insertion of a communications cable plug.
5. Communications Outlet: One or more communications jacks, or cables and plugs, mounted in a box or ring, with a suitable protective cover.
6. Conductor: In accordance with NIST NBS Circular 37 and IEEE standards, in the United States for the purpose of interstate commerce, the definition of "conductor" is (1) a wire or combination of wires not insulated from one another, suitable for carrying an electric current; (2) (National Electrical Safety Code) a material, usually in the form of wire, cable, or bar, suitable for carrying an electric current; or (3) (general) a substance or body that allows a current of electricity to pass continuously along it.
7. Designated Seismic System: A system component that requires design in accordance with Ch. 13 of ASCE/SEI 7 and for which the Component Importance Factor is greater than 1.0.
8. Direct Buried: Installed underground without encasement in concrete or other protective material.
9. Enclosure: The case or housing of an apparatus, or the fence or wall(s) surrounding an installation, to prevent personnel from accidentally contacting energized parts or to protect the equipment from physical damage. Types of

enclosures and enclosure covers include the following:

- a. Cabinet: An enclosure that is designed for either surface mounting or flush mounting and is provided with a frame, mat, or trim in which a swinging door or doors are or can be hung.
- b. Concrete Box: A box intended for use in poured concrete.
- c. Conduit Body: A means for providing access to the interior of a conduit or tubing system through one or more removable covers at a junction or terminal point. In the United States, conduit bodies are listed in accordance with outlet box requirements.
- d. Conduit Box: A box having threaded openings or knockouts for conduit, EMT, or fittings.
- e. Cutout Box: An enclosure designed for surface mounting that has swinging doors or covers secured directly to and telescoping with the walls of the enclosure.
- f. Device Box: A box with provisions for mounting a wiring device directly to the box.
- g. Extension Ring: A ring intended to extend the sides of an outlet box or device box to increase the box depth, volume, or both.
- h. Floor Box: A box mounted in the floor intended for use with a floor box cover and other components to complete the floor box enclosure.
- i. Floor-Mounted Enclosure: A floor box and floor box cover assembly with means to mount in the floor that is sealed against the entrance of scrub water at the floor level.
- j. Floor Nozzle: An enclosure used on a wiring system, intended primarily as a housing for a receptacle, provided with a means, such as a collar, for surface-mounting on a floor, which may or may not include a stem to support it above the floor level, and is sealed against the entrance of scrub water at the floor level.
- k. Junction Box: A box with a blank cover that joins different runs of raceway or cable and provides space for connection and branching of the enclosed conductors.
- l. Outlet Box: A box that provides access to a wiring system having pryout openings, knockouts, threaded entries, or hubs in either the sides or the back, or both, for the entrance of conduit, conduit or cable fittings, or cables, with provisions for mounting an outlet box cover, but without provisions for mounting a wiring device directly to the box.
- m. Pedestal Floor Box Cover: A floor box cover that, when installed as intended, provides a means for typically vertical or near-vertical mounting of receptacle outlets above the floor's finished surface.
- n. Pull Box: A box with a blank cover that joins different runs of raceway and provides access for pulling or replacing the enclosed cables or conductors.
- o. Raised-Floor Box: A floor box intended for use in raised floors.
- p. Recessed Access Floor Box: A floor box with provisions for mounting wiring devices below the floor surface.
- q. Recessed Access Floor Box Cover: A floor box cover with provisions for passage of cords to recessed wiring devices mounted within a recessed floor box.
- r. Ring: A sleeve, which is not necessarily round, used for positioning a recessed wiring device flush with the plaster, concrete, drywall, or other wall surface.

- s. Ring Cover: A box cover, with raised center portion to accommodate a specific wall or ceiling thickness, for mounting wiring devices or luminaires flush with the surface.
 - t. Termination Box: An enclosure designed for installation of termination base assemblies consisting of bus bars, terminal strips, or terminal blocks with provision for wire connectors to accommodate incoming or outgoing conductors, or both.
10. Emergency Systems: Those systems legally required and classed as emergency by municipal, state, federal, or other codes, or by any governmental agency having jurisdiction that are designed to ensure continuity of lighting, electrical power, or both, to designated areas and equipment in the event of failure of the normal supply for safety to human life.
 11. Essential Electrical Systems: (healthcare facilities) Those systems designed to ensure continuity of electrical power to designated areas and functions of a healthcare facility during disruption of normal power sources, and also to minimize disruption within the internal wiring system.
 12. Fault Limited: Providing or being served by a source of electrical power that is limited to not more than 100 W when tested in accordance with UL 62368-1.
 - a. The term "fault limited" is intended to encompass most Class 1, 2, and 3 power-limited sources complying with Article 725 of NFPA 70; Class ES1 and ES2 electrical energy sources that are Class PS1 electrical power sources (e.g., USB); and Class ES3 electrical energy sources that are Class PS1 and PS2 electrical power sources (e.g., PoE). See UL 62368-1 for discussion of classes of electrical energy sources and classes of electrical power sources.
 13. High-Performance Building: A building that integrates and optimizes on a life-cycle basis all major high-performance attributes, including energy conservation, environment, safety, security, durability, accessibility, cost-benefit, productivity, sustainability, functionality, and operational considerations.
 14. Jacket: A continuous nonmetallic outer covering for conductors or cables.
 15. Luminaire: A complete lighting unit consisting of a light source such as a lamp, together with the parts designed to position the light source and connect it to the power supply. It may also include parts to protect the light source or the ballast or to distribute the light.
 16. Mode: The terms "Active Mode," "Off Mode," and "Standby Mode" are used as defined in the Energy Independence and Security Act (EISA) of 2007.
 17. Multi-Outlet Assembly: A type of surface, flush, or freestanding raceway designed to hold conductors, receptacles, and switches, assembled in the field or at the factory.
 18. Plenum: A compartment or chamber to which one or more air ducts are connected and that forms part of the air distribution system.
 19. Receptacle: A fixed connecting device arranged for insertion of a power cord plug. Also called a power jack.
 20. Receptacle Outlet: One or more receptacles mounted in a box with a suitable protective cover.
 21. Sheath: A continuous metallic covering for conductors or cables.
 22. UL Category Control Number (CCN): An alphabetic or alphanumeric code used to identify product categories covered by UL's Listing, Classification, and

Recognition Services.

23. Voltage Class: For specified circuits and equipment, voltage classes are defined as follows:
- a. Control Voltage: Having electromotive force between any two conductors, or between a single conductor and ground, that is supplied from a battery or other Class 2 or Class 3 power-limited source.
 - b. Line Voltage: (1) (controls) Designed to operate using the supplied low-voltage power without transformation. (2) (transmission lines, transformers, SPDs) The line-to-line voltage of the supplying power system.
 - c. Extra-Low Voltage (ELV): Not having electromotive force between any two conductors, or between a single conductor and ground, exceeding 30 V(ac rms), 42 V(ac peak), or 60 V(dc).
 - d. Low Voltage (LV): Having electromotive force between any two conductors, or between a single conductor and ground, that is rated above 30 V but not exceeding 1000 V.
 - e. Medium Voltage (MV): Having electromotive force between any two conductors, or between a single conductor and ground, that is rated about 1 kV but not exceeding 69 kV.
 - f. High Voltage: (1) (circuits) Having electromotive force between any two conductors, or between a single conductor and ground, that is rated above 69 kV but not exceeding 230 kV. (2) (safety) Having sufficient electromotive force to inflict bodily harm or injury.
24. Wire: In accordance with NIST NBS Circular 37 and IEEE standards, in the United States for the purpose of interstate commerce, the definition of "wire" is a slender rod or filament of drawn metal. A group of small wires used as a single wire is properly called a "stranded wire." A wire or stranded wire covered with insulation is properly called an "insulated wire" or a "single-conductor cable." Nevertheless, when the context indicates that the wire is insulated, the term "wire" will be understood to include the insulation.

1.3 COORDINATION

- A. Interruption of Existing Electrical Service: Do not interrupt electrical service to facilities occupied by Owner or others unless permitted under the following conditions:
1. Notify Architect, Construction Manager, Owner no fewer than seven days in advance of proposed interruption of electrical service.
 2. Do not proceed with interruption of electrical service without Owner's written permission.
 3. Coordinate interruption with systems impacted by outage including, but not limited to, the following:
 - a. Exercising generators.
 - b. Emergency lighting.
 - c. Elevators.
 - d. Fire-alarm systems.
- B. Arrange to provide temporary electrical service in accordance with requirements

specified in Division 01.

1.4 PREINSTALLATION MEETINGS

- A. Electrical Preconstruction Conference: Schedule conference with Architect and Owner, not later than 10 days after notice to proceed. Agenda topics include, but are not limited to, the following:
 - 1. Electrical installation schedule.
 - 2. Status of power system studies.
 - 3. Value analysis proposals and requests for substitution of electrical equipment.
 - 4. Utility work coordination and class of service requests.
 - 5. Commissioning activities.

1.5 SEQUENCING

- A. Conduct and submit results of power system studies before submitting Product Data and Shop Drawings for electrical equipment.

1.6 QUALIFICATIONS

- A. Qualified Regional Manufacturer: Manufacturer, possessing qualifications specified in Section 014000 "Quality Requirements," that maintains a service center capable of providing training, parts, and emergency on-site repairs to Project site with response time less than eight hours.
- B. Structural Professional Engineer: Professional engineer possessing active qualifications specified in Section 014000 "Quality Requirements," with expertise in structural engineering, including seismic- and wind-load modeling and analysis.
- C. Electrical Professional Engineer: Professional engineer possessing active qualifications specified in Section 014000 "Quality Requirements," with expertise in electrical engineering, including electrical power system modeling and analysis of electrical safety in accordance with NFPA 70E.
- D. Lighting Professional Engineer: Professional engineer possessing active qualifications in accordance with Section 014000 "Quality Requirements" and the following:
 - 1. Expertise in electrical engineering, lighting design, and structural requirements for exterior poles and standards.
 - 2. Lighting Certified (LC) Professional by the National Council on Qualifications for the Lighting Professions (NCQLP).
- E. EPM Specialist: Recognized experts possessing the following qualifications in accordance with Section 014000 "Quality Requirements" and NFPA 70B:
 - 1. Technical Competence: Person should, by education, training, and experience, be well-rounded in all aspects of electrical maintenance.

2. Administrative and Supervisory Skills: Person should be skilled in planning and development of long-range objectives to achieve specific results and should be able to command respect and solicit cooperation of persons involved in EPM Program development.
- F. Welder: Installer possessing active qualifications specified in Section 014000 "Quality Requirements," with training and certification in accordance with AWS D1.1/D1.1M, and, AWS D1.2/D1.2M.
 - G. ERMC-S-PVC Installers: Installer possessing active qualifications specified in Section 014000 "Quality Requirements," and able to present unexpired certified Installer credentials issued by ERMC-S-PVC manufacturer prior to starting installation.
 - H. Medium-Voltage Cable Installer: Entity possessing active qualifications specified in Section 014000 "Quality Requirements" with training and manufacturer certification to install, splice, and terminate medium-voltage cable.
 1. Medium-voltage cable Installer must be approved by TBD.
 - I. Medium-Voltage Duct Installer: Entity possessing active qualifications specified in Section 014000 "Quality Requirements" with documented training and experience with installation of medium-voltage duct banks.
 1. Medium-voltage duct Installer must be approved by JCP&L.
 - J. Medium-Voltage Equipment Installer: Entity possessing active qualifications specified in Section 014000 "Quality Requirements" with documented training and experience with hazards and safety requirements associated with installation and operation of medium-voltage equipment.
 1. Medium-voltage equipment Installer must be approved by JCP&L
 - K. Electrical Power Monitoring Installers: Installer possessing active qualifications specified in Section 014000 "Quality Requirements," and able to present unexpired certified Installer credentials issued by manufacturer prior to starting installation.
 - L. EVSE Installers: Installer possessing active qualifications specified in Section 014000 "Quality Requirements," and able to present unexpired certified Installer credentials issued by EVSE manufacturer prior to starting installation.
 - M. Generator Set Installers: Installer possessing active qualifications specified in Section 014000 "Quality Requirements," and able to present unexpired certified Installer credentials issued by generator set manufacturer prior to starting installation.
 - N. Lightning Protection System Installers: Installer possessing active qualifications specified in Section 014000 "Quality Requirements," and able to present unexpired UL-Listed Installer credentials or unexpired LPI Master Installer credentials prior to starting installation.
 - O. Theatrical Lighting Installers: Installer possessing active qualifications specified in Section 014000 "Quality Requirements," and able to present unexpired certified

Installer credentials issued by theatrical lighting manufacturers prior to starting installation.

- P. Power Quality Specialist: Recognized experts possessing active credentials from a qualified electrical testing laboratory recognized by authorities having jurisdiction, and able to present unexpired NICET Level 4 credentials with documented experience in power quality testing for installations similar in complexity to this Project.
- Q. Low-Voltage Electrical Testing and Inspecting Agency: Entities possessing active credentials from a qualified electrical testing laboratory recognized by authorities having jurisdiction.
 - 1. On-site electrical testing supervisors must have documented certification and experience with testing electrical equipment in accordance with NETA testing standards.
- R. Medium-Voltage Electrical Testing and Inspecting Agency: Entities possessing active credentials from a qualified electrical testing laboratory recognized by authorities having jurisdiction.
 - 1. On-site electrical testing supervisors must have documented certification and experience with testing electrical equipment in accordance with NETA testing standards.
- S. Power-Limited Electrical Testing Agency: Entity possessing active credentials from a qualified electrical testing laboratory recognized by authorities having jurisdiction.
 - 1. On-site power-limited testing supervisor must have BICSI Registered Communications Distribution Designer certification and documented training and experience with testing power-limited equipment in accordance with NETA testing standards.
- T. Structural Testing and Inspecting Agency: Entity possessing active qualifications specified in Section 014000 "Quality Requirements" with documented training and experience with testing structural concrete, seismic controls, and wind-load controls.
- U. Outdoor Pole Testing and Inspecting Agency: Entity possessing active qualifications specified in Section 014000 "Quality Requirements" with documented training and experience in accordance with ASTM C1093 for foundation testing and inspections.
- V. Luminaire Photometric Testing Laboratory: Entity possessing active qualifications specified in Section 014000 "Quality Requirements" accredited under the NVLAP for Energy Efficient Lighting Products, and complying with applicable IES testing standards.
- W. Lighting Testing and Inspecting Agency: Entity possessing active qualifications specified in Section 014000 "Quality Requirements" with documented training and experience with testing and inspecting lighting installations in accordance with IES LM-5.

1.7 FIELD CONDITIONS

- A. Modeling, analysis, product selection, installation, and quality control for Work specified in Division 26 must comply with requirements specified in Section 260011 "Facility Performance Requirements for Electrical."
- B. Service Conditions for Electrical Power Equipment: Besides conditions specified in Section 260011 "Facility Performance Requirements for Electrical," specified electrical power equipment must be suitable for operation under service conditions specified as usual service conditions in applicable NEMA PB series, IEEE C37 series, and IEEE C57 series standards, except for the following:

PART 2 - PRODUCTS

2.1 SUBSTITUTION LIMITATIONS FOR ELECTRICAL EQUIPMENT

- A. Substitution requests for electrical equipment will be entertained under the following conditions:
 - 1. Substitution requests may be submitted for consideration prior to the Electrical Preconstruction Conference if accompanied by value analysis data indicating that substitution will comply with Project performance requirements while significantly increasing value for Owner throughout life of facility.
 - 2. Substitution requests may be submitted for consideration concurrently with submission of power system study reports when those reports indicate that substitution is necessary for safety of maintenance personnel and facility occupants.
 - 3. Contractor is responsible for sequencing and scheduling power system studies and electrical equipment procurement. After the Electrical Preconstruction Conference, insufficient lead time for electrical equipment delivery will not be considered a valid reason for substitution.

PART 3 - EXECUTION

3.1 DEVELOPMENT OF FACILITY EPM PROGRAM

- A. Facility EPM Program must be developed by qualified EPM specialist.
- B. Conduct Facility EPM Program analysis in accordance with NFPA 70B recommendations.
 - 1. Renovation Projects:
 - a. Facility diagrams must include connected existing equipment for entire facility where known. Areas of uncertainty should be clearly indicated.
 - b. Obtain copies of existing operation and maintenance data and existing Facility EPM Program information from Owner.

- c. Facility EPM Program analysis should identify existing equipment that does not have available operation and maintenance data, and should explain the Owner's risks because this equipment is not included in Facility EPM Program.
 - d. Data for existing equipment outside scope of Project may be inserted in Facility EPM Program Binders without analysis.
 - e. Data for existing equipment impacted by scope of Project should be analyzed and documented similar to Project's new equipment data as much as possible.
- C. Compile operation and maintenance data from Facility EPM Program analysis and submit Facility EPM Program Binders.

3.2 INSTALLATION OF ELECTRICAL WORK

- A. Unless more stringent requirements are specified in the Contract Documents or manufacturers' written instructions, comply with NFPA 70 and NECA NEIS 1 for installation of Work specified in Division 26. Consult Architect for resolution of conflicting requirements.

3.3 FIELD QUALITY CONTROL

- A. Administrant for Medium-Voltage Electrical Tests and Inspections:

1. Owner will engage qualified medium-voltage electrical testing and inspecting agency to administer and perform tests and inspections.
2. Engage qualified medium-voltage electrical testing and inspecting agency to administer and perform tests and inspections.
3. Engage factory-authorized service representative to administer and perform tests and inspections on components, assemblies, and equipment installations, including connections.
4. Administer and perform tests and inspections with assistance of factory-authorized service representative.

- B. Administrant for Low-Voltage Electrical Tests and Inspections:

1. Owner will engage qualified low-voltage electrical testing and inspecting agency to administer and perform tests and inspections.
2. Engage qualified low-voltage electrical testing and inspecting agency to administer and perform tests and inspections.
3. Engage factory-authorized service representative to administer and perform tests and inspections on components, assemblies, and equipment installations, including connections.
4. Administer and perform tests and inspections with assistance of factory-authorized service representative.

- C. Administrant for Power-Limited Electrical Tests and Inspections:

1. Owner will engage qualified power-limited electrical testing and inspecting

agency to administer and perform tests and inspections.

D. Administrant for Structural Tests and Inspections:

1. Owner will engage qualified structural testing and inspecting agency to administer and perform tests and inspections.

E. Administrant for Field Tests and Inspections of Lighting Installations:

1. Owner will engage qualified lighting testing and inspecting agency to administer and perform tests and inspections.

3.4 CLEANING

A. Waste Management:

1. Contractor is responsible to remove and legally dispose of any waste..

3.5 CLOSEOUT ACTIVITIES

A. Demonstration: With assistance from factory-authorized service representatives, demonstrate to Owner's maintenance and clerical personnel and building occupants how to operate the following systems and equipment:

1. Lighting control devices specified in Section 260923 "Lighting Control Devices."
2. HVAC.

B. Allow Owner to record training sessions.

END OF SECTION 260010

SECTION 260011 - FACILITY PERFORMANCE REQUIREMENTS FOR ELECTRICAL

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Field conditions and other facility performance requirements applicable to Work specified in Division 26.

1.2 FIELD CONDITIONS

A. Seismic Hazard Design Loads:

1. Unless otherwise indicated on Contract Documents, specified Work must withstand seismic hazard design loads determined in accordance with requirements specified in this Section, adjusted for installed elevation above or below grade.
 - a. The term "withstand" means "unit must remain in place without separation of parts from unit when subjected to specified seismic hazard design loads and unit must be fully operational after seismic event."
2. Perform calculations to obtain force information necessary to properly select seismic-restraint devices, fasteners, and anchorage. Perform calculations using methods acceptable to applicable code authorities and as presented in ASCE/SEI 7-16. Where "ASCE/SEI 7" is used throughout this Section, it must be understood that the edition referred to in this subparagraph is the edition intended as reference throughout the Section Text.
 - a. Data indicated below to be determined by Delegated Design Contractor must be obtained by Contractor and must be included in individual component submittal packages.
 - b. Coordinate seismic design calculations with wind-load calculations for equipment mounted outdoors.
 - c. Building Occupancy Category: III.
 - d. Building Risk Category: IV.
 - e. Building Site Classification: D.
 - f. Seismic Design Category B
3. Calculation Factors, ASCE/SEI 7-16, Ch. 13 - Seismic Design Requirements for Nonstructural Components: All section, paragraph, equation, and table numbers refer to ASCE/SEI 7-16 unless otherwise indicated.
 - a. Horizontal Seismic Design Force F_p : Value must be calculated by Delegated Design Contractor using Equation 13.3-1. Factors below must

be obtained for this calculation:

- 1) Component Amplification Factor (a_p): See Drawing Schedule for each component.
 - 2) Component Importance Factor (I_p): See Drawing Schedule for each component.
 - 3) Component Operating Weight (W_p): For each component. Obtain by Delegated Design Contractor from each component submittal.
 - 4) Component Response Modification Factor (R_p): See Drawing Schedule for each component.
 - 5) Height in Structure of Point of Attachment of Component for Base (z): Determine from Project Drawings for each component by Delegated Design Contractor. For items at or below the base, "z" must be taken as zero.
 - 6) Average Roof Height of Structure for Base (h): Determine from Project Drawings by Delegated Design Contractor.
- b. Vertical Seismic Design Force: Calculated by Delegated Design Contractor using method explained in ASCE/SEI 7-16, Paragraph 13.3.1.2.
- c. Seismic Relative Displacement (D_{pl}): Calculated by Delegated Design Contractor using methods explained in ASCE/SEI 7-16, Paragraph 13.3.2. Factors below must be obtained for this calculation:
- 1) Relative Seismic Displacement that Each Component Must Be Designed to Accommodate (D_p): Calculated by Delegated Design Contractor in accordance with ASCE/SEI 7-16, Paragraph 13.3.2.
 - 2) Structure Importance Factor (I_e): 1.5. Value applies to all components on Project.
 - 3) Deflection at Building Level x of Structure A (δ_{xA}): See Drawing Schedule for each component.
 - 4) Deflection at Building Level y of Structure A (δ_{yA}): See Drawing Schedule for each component.
 - 5) Deflection at Building Level y of Structure B (δ_{yB}): See Drawing Schedule for each component.
 - 6) Height of Level x to Which Upper Connection Point Is Attached (h_x): Determine for each component by Delegated Design Contractor from Project Drawings and manufacturer's data.
 - 7) Height of Level y to Which Upper Connection Point Is Attached (h_y): Determine for each component by Delegated Design Contractor from Project Drawings and manufacturer's data.
 - 8) Allowable Story Drift for Structure A (Δa_A): See Drawing Schedule for each component.
 - 9) Allowable Story Drift for Structure B (Δa_B): See Drawing Schedule for each component.
 - 10) Story Height Used in the Definition of the Allowable Drift Δa (h_{sx}): See Drawings Schedules for each component.
- d. Component Fundamental Period (T_p): Calculated by Delegated Design Contractor using methods explained in ASCE/SEI 7-16, Paragraph 13.3.3. Factors below must be obtained for this calculation:

- 1) Component Operating Weight (W_p): Determined by Contractor from Project Drawings and manufacturer's data.
 - 2) Gravitational Acceleration (g): 32.17 ft./s².
4. Calculation Factors, ASCE/SEI 7-10, Ch. 13 - Seismic Design Requirements for Nonstructural Components: All section, paragraph, equation, and table numbers refer to ASCE/SEI 7-10 unless otherwise indicated.
- a. Horizontal Seismic Design Force (F_p): Calculated by Delegated Design Contractor by ASCE/SEI 7-10, Equation 13.3-1. Factors below must be obtained for this calculation:
 - 1) Component Amplification Factor (a_p): See Drawing Schedule for each component.
 - 2) Component Importance Factor (I_p): See Drawing Schedule for each component.
 - 3) Component Operating Weight (W_p): For each component. Obtain by Delegated Design Contractor from equipment submittal.
 - 4) Component Response Modification Factor (R_p): See Drawing Schedule for each component.
 - 5) Height in Structure of Point of Attachment of Component for Base (z): Determined from Project Drawings for each component by Contractor. For items at or below the base, "z" must be taken as zero.
 - 6) Average Roof Height of Structure for Base (h): Determine from Project Drawings by Delegated Design Contractor.
 - b. Vertical Seismic Design Force: Calculate by Delegated Design Contractor using method explained in ASCE/SEI 7-10, Paragraph 13.3.1.
 - c. Seismic Relative Displacement (D_{pl}): Calculate by Delegated Design Contractor using methods explained in ASCE/SEI 7-10, Paragraph 13.3.2. Factors below must be obtained for this calculation:
 - 1) Relative Seismic Displacement that Each Component Must Be Designed to Accommodate (D_p): Calculate by Delegated Design Contractor in accordance with ASCE/SEI 7-10, Paragraph 13.3.2.
 - 2) Structure Importance Factor (I_e): 1.5. Value applies to all components on Project.
 - 3) Deflection at Building Level x of Structure A (δ_{xA}): See Drawing Schedule for each component.
 - 4) Deflection at Building Level y of Structure A (δ_{yA}): See Drawing Schedule for each component.
 - 5) Deflection at Building Level y of Structure B (δ_{yB}): See Drawing Schedule for each component.
 - 6) Height of Level x to Which Upper Connection Point Is Attached (h_x): Determine for each component by Delegated Design Contractor from Project Drawings and manufacturer's data.
 - 7) Height of Level y to Which Upper Connection Point Is Attached (h_y): Determine for each component by Delegated Design Contractor from Project Drawings and manufacturer's data.
 - 8) Allowable Story Drift for Structure A (Δa_A): See Drawing Schedule

- for each component.
- 9) Allowable Story Drift for Structure B (Δa_B): See Drawing Schedule for each component.
 - 10) Story Height Used in the Definition of the Allowable Drift Δa (h_{sx}): See Drawing Schedule for each component.
5. Calculation Factors, ASCE/SEI 7-05, Ch. 13 - Seismic Design Requirements for Nonstructural Components: All section, paragraph, equation, and table numbers refer to ASCE/SEI 7-05 unless otherwise indicated.
- a. Horizontal Seismic Design Force (F_p): Calculated by Delegated Design Contractor by ASCE/SEI 7-05, Equation 13.3-1. Factors below must be obtained for this calculation:
 - 1) Component Amplification Factor (a_p): See Drawing Schedule for each component.
 - 2) Component Importance Factor (I_p): See Drawing Schedule for each component.
 - 3) Component Operating Weight (W_p): Obtain by Delegated Design Contractor for each component from component submittal.
 - 4) Component Response Modification Factor (R_p): See Drawing Schedule for each component.
 - 5) Height in Structure of Point of Attachment of Component for Base (z): Determine by Delegated Design Contractor for each component from Project Drawings. For items at or below the base, "z" must be taken as zero.
 - 6) Average Roof Height of Structure for Base (h): Determine by Delegated Design Contractor from Project Drawings.
 - b. Vertical Seismic Design Force: Calculated by Delegated Design Contractor using method explained in ASCE/SEI 7-05, Paragraph 13.3.1.
 - c. Seismic Relative Displacement (D_p): Calculated by Delegated Design Contractor using methods explained in ASCE/SEI 7-05, Paragraph 13.3.2. Factors below must be obtained for this calculation:
 - 1) Deflection at Building Level x of Structure A (δ_{xA}): See Drawing Schedule for each component.
 - 2) Deflection at Building Level y of Structure A (δ_{yA}): See Drawing Schedule for each component.
 - 3) Deflection at Building Level y of Structure B (δ_{yB}): See Drawing Schedule for each component.
 - 4) Height of Level x to Which Upper Connection Point Is Attached (h_x): Determine for each component by Delegated Design Contractor from Project Drawings and manufacturer's data.
 - 5) Height of Level y to Which Upper Connection Point Is Attached (h_y): Determine for each component by Delegated Design Contractor from Project Drawings and manufacturer's data.
 - 6) Allowable Story Drift for Structure A (Δa_A): See Drawing Schedule for each component.
 - 7) Allowable Story Drift for Structure B (Δa_B): See Drawing Schedule for each component.

- 8) Story Height Used in the Definition of the Allowable Drift Δa (hsx):
See Drawing Schedule for each component.

B. Wind Hazard Design Loads:

1. Perform calculations to obtain force information necessary to properly select wind-load restraint devices, fasteners, and anchorage. Perform calculations using methods acceptable to applicable code authorities and as presented in ASCE/SEI 7-16. Where "ASCE/SEI 7" is used throughout this Section, it must be understood that the edition referred to in this subparagraph is intended as referenced throughout the Section Text unless otherwise indicated.
 - a. Data indicated below that are specific to individual pieces of equipment must be obtained by Contractor and must be included in individual component submittal packages.
 - b. Coordinate design wind-load calculations with seismic-load calculations for equipment requiring both seismic- and wind-load reinforcement. Comply with requirements in other Sections in addition to those in this Section.
2. Design wind pressure "p" for external sidewall-mounted equipment must be calculated by Delegated Design Contractor using methods in ASCE/SEI 7-16, Ch. 30. Perform calculations according to one of the following, as appropriate:
 - a. PART 1: Low-Rise Buildings.
 - b. PART 2: Low-Rise Buildings (Simplified).
 - c. PART 3: Buildings with "h" less than 60 ft.
 - d. PART 4: Buildings with "h" greater than 60 ft. and less than 160 ft..
 - e. PART 5: Open Buildings.
3. Design wind pressure "p" for rooftop equipment must be calculated by Delegated Design Contractor using methods in ASCE/SEI 7-16, Ch. 30, PART 6: Building Appurtenances and Rooftop Structures and Equipment.
 - a. Risk Category: IV.
 - b. Mean Roof Height (h): 30 feet.
 - c. Basic Wind Speed (V): 125 mph.
 - d. Exposure Category: C.
4. Design wind pressure "p" for external sidewall-mounted equipment must be calculated by Delegated Design Contractor using methods in ASCE/SEI 7-10, Ch. 30. Perform calculations according to one of the following, as appropriate:
 - a. PART 1: Low-Rise Buildings.
 - b. PART 2: Low-Rise Buildings (Simplified).
 - c. PART 3: Buildings with "h" greater than 60 ft..
 - d. PART 4: Buildings with "h" less than 160 ft..
 - e. PART 5: Open Buildings.
5. Design wind pressure "p" for rooftop equipment must be calculated by Delegated Design Contractor using methods in ASCE/SEI 7-10, Ch. 30, PART 6: Building Appurtenances and Rooftop Structures and Equipment.

- a. Risk Category: IV.
 - b. Mean Roof Height (h): 30 feet.
 - c. Basic Wind Speed (V): 125.
 - d. Exposure Category: C.
 - e. Velocity Pressure at Height z (qz): Value is calculated by delegated wind-load design Contractor using methods detailed in ASCE/SEI 7-10 Section 26.10.1 or other source approved by authorities having jurisdiction.
 - f. Velocity Pressure at Height h (qh): Value is calculated by delegated wind-load design Contractor using methods detailed in ASCE/SEI 7-10 Section 26.10.1 or other source approved by authorities having jurisdiction.
 - g. Gust-Effect Factor (G): 0.85.
 - h. Enclosure Classification: C.
6. Design wind-load "F" for rooftop equipment and external sidewall-mounted equipment must be calculated by Delegated Design Contractor using methods in ASCE/SEI 7-05, Ch. 6.
- a. Importance Factor (I): 1.15.
 - b. Mean Roof Height (h): 30.
 - c. Basic Wind Speed (V): 125.
 - d. Exposure Category: C.
 - e. Velocity Pressure at Height z (qz): Value is calculated by delegated wind-load design Contractor using methods detailed in ASCE/SEI 7-05 Section 6.5.10 or other source approved by authorities having jurisdiction.
 - f. Velocity Pressure at Roof Height h (qh): Value is calculated by delegated wind-load design Contractor using methods detailed in ASCE/SEI 7-05 Section 6.5.10 or other source approved by authorities having jurisdiction.
 - g. Gust-Effect Factor (G): 0.85.
 - h. Force Coefficient (Cf): Value is determined by delegated wind-load design Contractor from ASCE/SEI 7-05, Figures 6-21 through 6-23 or other source approved by authorities having jurisdiction.
 - i. Projected Area Normal to the Wind (Af): Except where Cf is specified for the actual surface area. Value is determined by delegated wind-load design Contractor from equipment submittal or manufacturer.
- C. Altitude:
1. Sea level to 1000 ft..
- D. Ambient Temperature:
- E. Temperature Variation: Allow for thermal movements from the following differential temperatures:
1. Ambient Temperature Differential: 120 deg F.
 2. Material Surface Temperature Differential: 180 deg F.
 3. Ground Surface Temperature Differential to 10 ft. Depth: 20 deg F.
- F. Ground Water:
1. Assume ground-water level is 36 inch below ground surface unless a higher

water table is indicated on Drawings.

PART 2 - PRODUCTS (Not Used)

PART 3 - EXECUTION (Not Used)

END OF SECTION 260011

260503 - AS-BUILT DRAWINGS AND EQUIPMENT OPERATING INSTRUCTIONS:

- A. Upon completion and acceptance of work, contractor shall furnish written instructions and all equipment manuals and demonstrate to the owner the proper operation and maintenance of all equipment and apparatus furnished under the contract.
- B. These instructions shall be typed on 8-1/2 x 11 in. Paper and bound in three ring binders with clear acetate covers. Contractor shall give three copies of the instructions to the owner.
- C. The instruction booklet shall bear the name, address and telephone number of the project, architect and engineer.
- D. Reproducible "as-built" drawings prepared in computer aided drafted (auto cad) format shall be provided to the owner indicating the as installed conditions of the work. A complete "as-built" drawing file shall be provided to the owner after completion of the installation.

END OF SECTION

260504 GENERAL PROVISIONS FOR ELECTRICAL WORK:

- A. Specifications are of simplified form and include incomplete sentences. Words or phrases such as "the contractor shall", "shall be", "furnish", "provide" "a", "the", "all" have been omitted for brevity.
- B. Definitions:
- 1) "provide": to supply, install and connect up complete and ready for safe and regular operation the particular work referred to unless specifically otherwise noted.
 - 2) "install": to erect, mount and connect complete with related accessories
 - 3) "furnish" or "supply": to purchase, procure, acquire and deliver complete with related accessories.
 - 4) "work": labor, materials equipment, apparatus, controls, accessories and other items required for proper and complete installation
 - 5) "wiring": raceway, fittings, wire, boxes and related items.
 - 6) "concealed": embedded in masonry or other construction. Installed in furred spaces, within double partitions or hung ceilings, in trenches, in crawl spaces, or in enclosures.
 - 7) "exposed": not installed underground or "concealed" as defined above.
 - 8) "similar" or "equal": equal in materials, weight, size, design and efficiency of specified product.
- C. General:
- 1) The drawing shows the approximate locations of all apparatus, the exact locations of which are subject to the approval of the owner, who reserves the right to make any reasonable changes in the location indicated without extra cost. While the general run of conduit and cables are indicated on the drawing. It is not intended that the exact routing or locations of conduit and cables be determined therefrom.
 - 2) The electrical contractor shall be responsible for all required ends, offsets, pull boxes and obstructions. It shall be the responsibility of the contractor to install his work to conform to the structure, maintain headroom and keep openings and passageways clear.
 - 3) The contractor shall be responsible to coordinate with all trades.

- 4) Wire all fixtures, devices, etc. To respective panel and controls as shown on plans in symbol form.
- 5) The contractor shall be responsible for cleanup and removal from the site of resulting debris upon completion of work under this section.
- 6) Provide separate systems and enclosures for 120/208 power and control wiring. Common pull boxes and junction boxes are not acceptable.
- 7) Neutral sharing is not acceptable. Each circuit, if required, shall have a separate and dedicated neutral conductor.
- 8) Locations indicated for local wall switches are subject to relocations. At or near doors install switch inside opposite hinge, verify final door hinge location in field prior to switch outlet installation.
- 9) Heights of insertion and control devices. Refer to the electrical general notes.
- 10) Erect wall and switch outlets in advance of furring and fireproofing outlet boxes shall be set square and true with building finish. Secure to building structure by adjustable strap iron or grout in with masonry. Verify outlet locations in finished spaces with architectural drawings of interior details and finishes. Provide barriers between switches connected to different phases for voltages exceeding 150 volts to ground. Provide barriers between normal only and normal/emergency switches installed within a common outlet box.
- 11) Panel junction and pull boxes located clear of other trades, conceal junction and pull boxes in finished spaces where necessary, reroute raceways or make other arrangements for concealment. Boxes shall be accessible. Support boxes from building structure, independent of conduit, provide floor-to-ceiling channels for mounting on drywall and lightweight construction. Outlet boxes for fixtures recessed in hung ceilings shall be accessible through opening created by removal of fixture. Secure to black iron support. Motor terminal boxes: coordinate with motor branch circuit and wiring, add box volume where required.

D. Temporary light and power:

- 1) Provide temporary light and power systems at earliest possible date within the construction areas for the requirements of all trades as herein described. Extend systems to new construction as soon as physically possible. Maintain system during working hours of all trades. Cost of energy will be paid for by owner. Provide all required maintenance, including lamps and sockets.

E. Quality assurance:

- 1) Quality and gauge of materials: new, best of their respective kinds, free from defects and listed by underwriters' laboratories inc. Or other nationally approved testing agency and bearing their label. Materials and equipment of similar application shall be of same manufacturer, except as noted.

- 2) On completion of the work, the entire wiring system shall be entirely free from grounds, short circuits, opens, overloads and improper voltages and thorough test shall be made. Furnish all labor and materials and instruments.
- 3) Current characteristics:
 - a. Service: 120/208 volt, 3 phase, 4 wire 60 hertz with grounded neutral
 - b. Distribution: 120/208-volt 3 phase, 4 wire, 60 hertz with grounded neutral.
- 4) Heights of outlets:
 - a. Refer to the electrical general notes.
 - b. Exceptions: at junction of different wall finish materials, on molding or break in wall surface in violation of code, or as noted or directed

F. Product delivery, storage and handling:

- 1) Moving of equipment: where necessary, ship in carted sections of size to permit passing through available spaces.
- 2) Accessibility: for operations, maintenance and repair. Minor deviations shall be permitted. Change of magnitude or involving extra cost are not permissible without review. Group concealed electrical equipment requiring access with equipment freely accessible through access doors.

G. Materials:

- 1) Nameplates: provide black laminated sheet with 3/4 in. White lettering, fastened epoxy cement for each disconnect switch, circuit breaker, panel, cabinet, transformer, enclosure motor controller and the like as required by NEC. Nameplates shall describe the name and number of each component.
- 2) Cable tags: tag each conductor passing through splice or pull box with a white linen tag, indicating point of origin and termination of the circuit.
- 3) Inserts and supports:
 - a. Inserts: steel, slotted type, factory painted.
 - b. Use threaded rods and Unistrut type supports designed to carry the weight and any seismic load required.
 - c. Supports from building construction: inserts, beam clamps, steel fishplates (in concrete fill only), cantilever brackets or verify support types with other means through the architect and/or structural engineer. If a structural engineer is not on the project the contractor shall be responsible for hiring a qualified licensed structural engineer.

- d. Grouped lines and services: trapeze hangers of bolted angles or channels
 - e. Where building construction is inadequate: provide additional framing.
Submit for review
- H. Paint shall be the best grade for its purpose. Deliver in original sealed containers and apply in accordance with manufacturer's instructions. Colors shall be as selected by architect or engineer. Utilize galvanized iron primer on panel and pull boxes, after fabrication. Utilize hot dipped galvanized or dipped in zinc chromate for: outlet boxes, junction boxes, conduit hangers, rods, inserts and supports. Zinc chromate with finish to match surroundings shall be used for marked surfaces of steel equipment and raceways. A field-applied zinc chromate prime coat shall be utilized for steel or iron work.
- I. Brush and clean work prior to concealing, painting and acceptance. Painted exposed work soiled or damaged; clean and repair to match adjoining work before final acceptance. Remove debris from inside and outside of material and equipment.
- J. Final locations and mounting orientations of all switches, receptacles, and light fixtures shall be verified with architect prior to rough in.
- K. All access door locations shall be reviewed by architect prior to installation.

Demolition:

- A. "Selective demolition" is hereby defined to include but is not necessarily limited to the removal of the following existing materials, items and equipment.
- 1) Refer to the electrical plans for the extent of demolition.
 - 2) Refer to existing drawings and site conditions for all removal of work necessary for completion of new work as shown. Each bidder shall carefully examine the premises and documents during the bidding period and ascertain the extent of removal of existing work. If additional work is noted by the contractor, call it to the attention of the architect prior to submitting bid. By submitting a bid, the contractor will have deemed to have made such examination to have accepted such conditions and to have made allowances in preparing his bid.

Cutting and patching:

- A. The contractor shall be responsible for all cutting and patching of the existing and new construction work, which may be required for the proper installation of the electrical work. All patching shall be of the same materials, workmanship, and finish and shall accurately match all surrounding work.
- B. Core boring of concrete floors and/or walls if required, is the responsibility of the electrical contractor.

Coordination:

- A. The contractor shall verify locations of all equipment with the architectural drawings. In centering outlets and locating boxes and outlets, allow for overhead pipes, ducts and mechanical equipment, variations in fire proofing and plastering. Window and door trim, paneling hung ceilings and the like and correct any inaccuracy resulting from failure to do so without expenses to the owner.

Equipment furnished by others:

- A. The contractor shall furnish and install wiring for equipment furnished by others, as shown on drawings, coordinate with all other trades or details for installation. The term "wiring" as used herein, includes but is not limited to, furnishing and installing conduit, wire, junction boxes, disconnects and making connections. Contractor shall check architectural, mechanical and plumbing. Drawings and specifications for equipment to be installed by others, contractor shall be responsible for proper wiring and necessary electrical adjustments to equipment to conform to specified requirements of the equipment.

END OF SECTION 260504

SECTION 260519 - LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Copper building wire.
2. Aluminum building wire.
3. Nonmetallic underground conduit with conductors, Type NUCC.
4. Metal-clad cable, Type MC.
5. Armored cable, Type AC.
6. Tray cable, Type TC.
7. Fire-alarm wire and cable.
8. Connectors and splices.

1.2 ACTION SUBMITTALS

A. Product Data:

1. Copper building wire.
2. Aluminum building wire.
3. Nonmetallic underground conduit with conductors, Type NUCC.
4. Metal-clad cable, Type MC.
5. Armored cable, Type AC.
6. Photovoltaic cable, Type PV.
7. Mineral-insulated cable, Type MI.
8. Tray cable, Type TC.
9. Fire-alarm wire and cable.
10. Connectors and splices.

B. Product Schedule: Indicate type, use, location, and termination locations.

PART 2 - PRODUCTS

2.1 COPPER BUILDING WIRE

- A. Description: Flexible, insulated and uninsulated, drawn copper current-carrying conductor with an overall insulation layer or jacket, or both, rated 600 V or less.
- B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Alpha Wire; brand of Belden, Inc.

2. Belden Inc.
3. Cerro Wire LLC
4. General Cable; Prysmian Group North America
5. Okonite Company (The)
6. Service Wire Co.
7. Southwire Company, LLC

C. Standards:

1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.
2. Conductor and Cable Marking: Comply with wire and cable marking according to UL's "Wire and Cable Marking and Application Guide."

D. Conductors: Copper, complying with ASTM B3 for bare annealed copper and with ASTM B8 for stranded conductors.

E. Conductor Insulation:

1. Type NM. Comply with UL 83 and UL 719.
2. Type RHH, and, Type RHW-2. Comply with UL 44.
3. Type USE-2, and, Type SE. Comply with UL 854.
4. Type TC-ER. Comply with NEMA WC 70/ICEA S-95-658 and UL 1277.
5. Type THHN, and, Type THWN-2. Comply with UL 83.
6. Type THW, and, Type THW-2. Comply with NEMA WC-70/ICEA S-95-658 and UL 83.
7. Type UF. Comply with UL 83 and UL 493.
8. Type XHHW-2. Comply with UL 44.

F. Shield:

1. Type TC-ER: Cable designed for use with ASDs, with oversized crosslinked polyethylene insulation, dual spirally wrapped copper tape shields and three bare symmetrically applied ground wires, and sunlight- and oil-resistant outer PVC jacket.

2.2 ALUMINUM BUILDING WIRE

- A. Description: Flexible, insulated and uninsulated, drawn aluminum current-carrying conductor with an overall insulation layer or jacket, or both, rated 600 V or less.
- B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Alpha Wire; brand of Belden, Inc.
 2. Belden Inc.
 3. Cerro Wire LLC
 4. Encore Wire Corporation
 5. Southwire Company, LLC

C. Standards:

1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.
2. Conductor and Cable Marking: Comply with wire and cable marking according to UL's "Wire and Cable Marking and Application Guide."

D. Conductors: Aluminum, complying with ASTM B800 and ASTM B801.

E. Conductor Insulation:

1. Type NM. Comply with UL 83 and UL 719.
2. Type RHH, and, Type RHW-2. Comply with UL 44.
3. Type USE-2, and, Type SE. Comply with UL 854.
4. Type TC-ER. Comply with NEMA WC 70/ICEA S-95-658 and UL 1277.
5. Type THHN, and, Type THWN-2. Comply with UL 83.
6. Type THW, and, Type THW-2. Comply with NEMA WC-70/ICEA S-95-658 and UL 83.
7. Type XHHW-2. Comply with UL 44.

2.3 NONMETALLIC UNDERGROUND CONDUIT WITH CONDUCTORS, TYPE NUCC

A. Description: A factory assembly of conductors or cables inside a nonmetallic, smooth wall raceway with a circular cross section.

B. Applicable Standards:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. General Characteristics:
 - a. Reference Standards: UL 1990.

2.4 METAL-CLAD CABLE, TYPE MC

A. Description: A factory assembly of one or more current-carrying insulated conductors in an overall metallic sheath.

B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. AFC Cable Systems; Atkore International
2. Belden Inc.
3. General Cable; Prysmian Group North America
4. Okonite Company (The)
5. Southwire Company, LLC
6. WESCO

C. Standards:

1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.
2. Comply with UL 1569.
3. Conductor and Cable Marking: Comply with wire and cable marking according to UL's "Wire and Cable Marking and Application Guide."

D. Circuits:

1. Single circuit, and, multicircuit with color-coded conductors.
2. Power-Limited Fire-Alarm Circuits: Comply with UL 1424.

E. Conductors: Copper, complying with ASTM B3 for bare annealed copper and with ASTM B8 for stranded conductors.

F. Ground Conductor: Insulated.

G. Conductor Insulation:

1. Type TFN/THHN/THWN-2. Comply with UL 83.
2. Type XHHW-2. Comply with UL 44.

H. Armor: Steel, interlocked.

I. Jacket: PVC applied over armor.

2.5 ARMORED CABLE, TYPE AC

A. Description: A factory assembly of insulated current-carrying conductors with or without an equipment grounding conductor in an overall metallic sheath.

B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. AFC Cable Systems; Atkore International
2. Belden Inc.
3. Encore Wire Corporation
4. Okonite Company (The)
5. Southwire Company, LLC
6. WESCO

C. Standards:

1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.
2. Comply with UL 4.
3. Conductor and Cable Marking: Comply with wire and cable marking according to UL's "Wire and Cable Marking and Application Guide."

D. Circuits:

1. Single circuit, and, multicircuit with color-coded conductors.
 2. Power-Limited Fire-Alarm Circuits: Comply with UL 1424.
- E. Conductors: Copper, complying with ASTM B3 for bare annealed copper and with ASTM B8 for stranded conductors.
- F. Ground Conductor: Insulated.
- G. Conductor Insulation: Type THHN/THWN-2. Comply with UL 83.
- H. Armor: Steel, interlocked.

2.6 TRAY CABLE, TYPE TC

- A. Description: A factory assembly of insulated current-carrying conductors with or without an equipment grounding conductor in a nonmetallic jacket.
- B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Alpha Wire; brand of Belden, Inc.
 2. Belden Inc.
 3. Encore Wire Corporation
 4. General Cable; Prysmian Group North America
 5. Okonite Company (The)
 6. Southwire Company, LLC
- C. Standards:
1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.
 2. Comply with UL 1277.
 3. Comply with ICEA S-73-532/NEMA WC 57 for Type TC cables used for control, thermocouple extension, and instrumentation.
 4. Comply with ICEA S-95-658/NEMA WC 70 for Type TC cables used for power distribution.
 5. Conductor and Cable Marking: Comply with wire and cable marking according to UL's "Wire and Cable Marking and Application Guide."
- D. Conductors: Copper, complying with ASTM B3 for bare annealed copper and with ASTM B8 for stranded conductors.
- E. Ground Conductor: Insulated.
- F. Conductor Insulation: Type XHHW-2. Comply with UL 44.
- G. Shield: Metallic.

2.7 FIRE-ALARM WIRE AND CABLE

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Allied Wire & Cable Inc.
 - 2. CommScope, Inc
 - 3. Comtran Corporation
 - 4. Genesis Cable Products; Honeywell International, Inc.
 - 5. Prysmian Cables and Systems; Prysmian Group North America
 - 6. Radix Wire
 - 7. Rockbestos-Suprenant Cable Corp.
 - 8. Superior Essex Inc.; subsidiary of LS Corp.

- B. General Wire and Cable Requirements: NRTL listed and labeled as complying with NFPA 70, Article 760.
 - 1. Lead Content: Less than 300 parts per million.

- C. Signaling Line Circuits: Twisted, shielded pair, size as recommended by system manufacturer.
 - 1. Circuit Integrity Cable: Twisted shielded pair, NFPA 70, Article 760, Classification CI, for power-limited fire-alarm signal service Type FPL. NRTL listed and labeled as complying with UL 1424 and UL 2196 for a two-hour rating.

- D. Non-Power-Limited Circuits: Solid-copper conductors with 600 V rated, 75 deg C, color-coded insulation, and complying with requirements in UL 2196 for a two-hour rating.
 - 1. Low-Voltage Circuits: No. 16 AWG, minimum, in pathway.
 - 2. Line-Voltage Circuits: No. 12 AWG, minimum, in pathway.
 - 3. Multiconductor Armored Cable: NFPA 70, Type MC, copper conductors, Type TFN/THHN conductor insulation, copper drain wire, copper armor with outer jacket with red identifier stripe, NRTL listed for fire-alarm and cable tray installation, plenum rated.

2.8 CONNECTORS AND SPLICES

- A. Description: Factory-fabricated connectors, splices, and lugs of size, ampacity rating, material, type, and class for application and service indicated; listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.

- B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. 3M Electrical Products

2. ABB, Electrification Business
 3. Gardner Bender
 4. Hubbell Incorporated
 5. Ideal Industries, Inc.
 6. O-Z/Gedney; brand of Emerson Electric Co., Automation Solutions, Appleton Group
 7. TE Connectivity Ltd.
- C. Jacketed Cable Connectors: For steel and aluminum jacketed cables, zinc die-cast with set screws, designed to connect conductors specified in this Section.
- D. Lugs: One piece, seamless, designed to terminate conductors specified in this Section.
1. Material: Copper.
 2. Type: One hole with standard barrels.
 3. Termination: Crimp.

PART 3 - EXECUTION

3.1 CONDUCTOR MATERIAL APPLICATIONS

- A. Feeders:
1. Copper; solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.
 2. Copper for feeders smaller than No. 4 AWG; copper or aluminum for feeders No. 4 AWG and larger. Conductors must be solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.
- B. Branch Circuits:
1. Copper. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.
 2. Copper. Solid for No. 12 AWG and smaller; stranded for No. 10 AWG and larger.
- C. ASD Output Circuits Cable: Extra-flexible stranded for all sizes.
- D. Power-Limited Fire Alarm and Control: Solid for No. 12 AWG and smaller.
- E. PV Circuits: Copper. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.

3.2 INSTALLATION, GENERAL

- A. Conceal cables in finished walls, ceilings, and floors unless otherwise indicated.
- B. Complete raceway installation between conductor and cable termination points in accordance with Section 260533.13 "Conduits for Electrical Systems" prior to pulling conductors and cables.
- C. Use manufacturer-approved pulling compound or lubricant where necessary;

compound used must not deteriorate conductor or insulation. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.

- D. Use pulling means, including fish tape, cable, rope, and basket-weave wire/cable grips, that will not damage cables or raceway.
- E. Install exposed cables parallel and perpendicular to surfaces of exposed structural members, and follow surface contours where possible.
- F. Support cables according to Section 260529 "Hangers and Supports for Electrical Systems."
- G. Complete cable tray systems installation according to Section 260536 "Cable Trays for Electrical Systems" prior to installing conductors and cables.

3.3 INSTALLATION OF FIRE-ALARM WIRE AND CABLE

- A. Comply with NFPA 72.
- B. Wiring Method: Install wiring in metal pathway according to Section 270528.29 "Hangers and Supports for Communications Systems."
 - 1. Install plenum cable in environmental airspaces, including plenum ceilings.
 - 2. Fire-alarm circuits and equipment control wiring associated with fire-alarm system must be installed in a dedicated pathway system.
 - a. Cables and pathways used for fire-alarm circuits, and equipment control wiring associated with fire-alarm system, may not contain any other wire or cable.
 - 3. Fire-Rated Cables: Use of two-hour, fire-rated fire-alarm cables, NFPA 70, Types MI and CI, is not permitted.
 - 4. Signaling Line Circuits: Power-limited fire-alarm cables must not be installed in the same cable or pathway as signaling line circuits.
- C. Wiring within Enclosures: Separate power-limited and non-power-limited conductors as recommended by manufacturer. Install conductors parallel with or at right angles to sides and back of the enclosure. Bundle, lace, and train conductors to terminal points with no excess. Connect conductors that are terminated, spliced, or interrupted in any enclosure associated with fire-alarm system to terminal blocks. Mark each terminal according to system's wiring diagrams. Make all connections with approved crimp-on terminal spade lugs, pressure-type terminal blocks, or plug connectors.
- D. Cable Taps: Use numbered terminal strips in junction, pull, and outlet boxes; cabinets; or equipment enclosures where circuit connections are made.
- E. Color-Coding: Color-code fire-alarm conductors differently from the normal building power wiring. Use one color-code for alarm circuit wiring and another for supervisory circuits. Color-code audible alarm-indicating circuits differently from alarm-initiating

circuits. Use different colors for visible alarm-indicating devices. Paint fire-alarm system junction boxes and covers red.

- F. Risers: Install at least two vertical cable risers to serve the fire-alarm system. Separate risers in close proximity to each other with a minimum one-hour-rated wall, so the loss of one riser does not prevent receipt or transmission of signals from other floors or zones.
- G. Wiring to Remote Alarm Transmitting Device: 1 inch conduit between the fire-alarm control panel and the transmitter. Install number of conductors and electrical supervision for connecting wiring as needed to suit monitoring function.

3.4 CONNECTIONS

- A. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A-486B.
- B. Make splices, terminations, and taps that are compatible with conductor material and that possess equivalent or better mechanical strength and insulation ratings than unspliced conductors.
 - 1. Use oxide inhibitor in each splice, termination, and tap for aluminum conductors.
- C. Wiring at Outlets: Install conductor at each outlet, with at least 6 inch of slack.
- D. Comply with requirements in Section 284621.13 "Conventional Fire-Alarm Systems" for connecting, terminating, and identifying wires and cables.

3.5 SLEEVE AND SLEEVE-SEAL INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies. Comply with requirements in Section 260544 "Sleeves and Sleeve Seals for Electrical Raceways and Cabling."

3.6 FIRESTOPPING

- A. Apply firestopping to electrical penetrations of fire-rated floor and wall assemblies to restore original fire-resistance rating of assembly according to Section 078413 "Penetration Firestopping."

3.7 FIELD QUALITY CONTROL

- A. Tests and Inspections:
 - 1. After installing conductors and cables and before electrical circuitry has been energized, test service entrance and feeder conductors for compliance with requirements.

2. After installing conductors and cables and before electrical circuitry has been energized, test service entrance and feeder conductors, and, conductors feeding the following critical equipment and services for compliance with requirements:
 3. Perform each of the following visual and electrical tests:
 - a. Inspect exposed sections of conductor and cable for physical damage and correct connection according to the single-line diagram.
 - b. Test bolted connections for high resistance using one of the following:
 - 1) A low-resistance ohmmeter.
 - 2) Calibrated torque wrench.
 - 3) Thermographic survey.
 - c. Inspect compression-applied connectors for correct cable match and indentation.
 - d. Inspect for correct identification.
 - e. Inspect cable jacket and condition.
 - f. Insulation-resistance test on each conductor for ground and adjacent conductors. Apply a potential of 500 V(dc) for 300 V rated cable and 1000 V(dc) for 600 V rated cable for a one-minute duration.
 - g. Continuity test on each conductor and cable.
 - h. Uniform resistance of parallel conductors.
 4. Initial Infrared Scanning: After Substantial Completion, but before Final Acceptance, perform an infrared scan of each splice in conductors No. 3 AWG and larger. Remove box and equipment covers so splices are accessible to portable scanner. Correct deficiencies determined during the scan.
 - a. Instrument: Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.
 - b. Record of Infrared Scanning: Prepare a certified report that identifies switches checked and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.
 5. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each switch 11 months after date of Substantial Completion.
- B. Cables will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports to record the following:
1. Procedures used.
 2. Results that comply with requirements.
 3. Results that do not comply with requirements, and corrective action taken to achieve compliance with requirements.

END OF SECTION 260519

260519 - WIRE AND CABLE

- A. Provide wire and cable complete with accessories. Size reference shall be awg as noted.
- B. Conductors shall be copper, astm standard solid (no. 10 and smaller) or stranded (no. 8 and larger). General use cabling shall be no.12 minimum.
- C. Control and alarm cabling, except as noted, shall be no. 14 minimum. At 120 volts inc over 200 ft circuit length, provide no. 12 minimum.
- D. Other voltages and phase: adjust cable sizing as required to maintain voltage drop. Increase raceway sizes for larger wire as required.
- E. Insulation shall be rubber and thermoplastic meeting astm and IPCEA standards. Type THHN/THWN shall be utilized for feeders and branch circuits except as noted. Type XHHW shall be used for service entrance feeders and all underground conductors. Type sff-2 shall be utilized for branch circuits located in wiring channels of continuous fluorescent fixtures and in ambient temperatures over 90 deg c
- F. Pre manufactured metal clad cable shall be utilized for all. Normal branch circuits only in dry hollow stud wall locations, above accessible ceiling and where permitted by article 330 & 517 of the national electrical code. Minimum conductor size shall be no. 12 awg copper with bare bonding conductor in direct contact with the outer metal jacket.
- G. The insulation of all conductors shall be 90c rated thermoplastic with color coding as follows:
 - 1) 208/120 VOLT SYSTEM:
 - a. Black for 'a' phase
 - b. Red for 'b' phase
 - c. Blue for 'c' phase
 - 2) Neutral wire shall utilize white outer covering throughout. Equipment ground wire shall utilize green outer covering throughout.
 - 3) Where color-coded cable is not available, certify in writing and request permission to overlap conductors with 6 in. Of color taping in accessible locations.
- H. Provide flameproof linen or fiber tags in accessible locations. For feeders indicate feeder number, size, phase, points of origin and terminations. For control and alarm wiring, indicate type (control or alarm), size of wire and points of origin and terminations.
- I. Terminations, splices and taps under 600 volts: copper conductors no.10 and smaller shall utilize compression-type of twist-on spring-loaded connectors and clear nylon-

insulated covering. Copper conductors no. 8 and larger shall utilize mechanical bolted pressure or hydraulic compression type using manufacturer's recommended tooling. Cable lugs and connectors shall utilize compression type of same metal as conductor. Provide to match cable, with a marking indicating size and type. Copper lug connections to bus bars: use antiseize compound on tang.

- J. Not more than 3 lighting or convenience outlet circuits shall be installed in one conduit unless otherwise indicated. Pull no thermoplastic wires at temperatures lower than 32 deg f. Thermoplastic wires shall not be installed in computer area raised floors.
- K. Leave wires with sufficient slack to permit making final connections.
- L. Perform continuity and insulation tests. Megger test 100 percent of feeders, 10 percent of branch circuits and all motor branch circuits over 25 hp.
- M. Perform tests prior to connecting equipment and in presence of authorized representatives. Submit written report of results. Correct or replace cable testing below manufacturer's standards.

END OF SECTION 260519.01

260520 POWER WIRING:

- A. Provide all power wiring to all wiring devices, lighting, lighting controls, motors and equipment furnished under all contracts on the project. Include extensions from controllers to motors and motor connections. Mount and wire all contactors and power devices furnished under all contracts.

END OF SECTION

260521 - CONTROL WIRING:

- A. Provide all control wiring line and low voltage for motors, actuators and equipment furnished under all contracts and as specifically shown on the drawings, except as noted. The electrical contractor shall coordinate with the other trades during the bidding process and indication of this coordination shall be stated on the contractor's proposal. Failure to coordinate with the other contractors during the bidding process will result in the denial of extra's for providing all necessary control wiring.

- B. Control wiring less than 120 volts for motors, alarms for equipment furnished under mechanical/plumbing will be provided by the electrical contractor unless coordinated with the mechanical and plumbing contractors during the bidding process and indication of this coordination is stated on the contractor's proposal. Failure to coordinate with the mechanical and plumbing contractor during the bidding process will result in the denial of extra's for providing all necessary control wiring.

END OF SECTION

SECTION 260523 - CONTROL-VOLTAGE ELECTRICAL POWER CABLES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Backboards.
2. Category 5e balanced twisted pair cable
3. Category 6 balanced twisted pair cable.
4. Category 6a balanced twisted pair cable.
5. Twin-axial data highway cable.
6. RS-485 cable.
7. Control cable.

B. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.

1.2 ACTION SUBMITTALS

A. Product Data:

1. Backboards.
2. Category 5e balanced twisted pair cable.
3. Category 6 balanced twisted pair cable.
4. Category 6a balanced twisted pair cable.
5. Balanced twisted pair cable hardware.
6. Twin-axial data highway cable.
7. RS-232 cable.
8. RS-485 cable.
9. Control cable.
10. Control-circuit conductors.
11. Fire-alarm wire and cable.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Flame Travel and Smoke Density in Plenums: As determined by testing identical products according to NFPA 262, by a qualified testing agency. Identify products for installation in plenums with appropriate markings of applicable testing agency.
 - 1. Flame Travel Distance: 60 inch or less.
 - 2. Peak Optical Smoke Density: 0.5 or less.
 - 3. Average Optical Smoke Density: 0.15 or less.
- C. Flame Travel and Smoke Density for Riser Cables in Non-Plenum Building Spaces: As determined by testing identical products according to UL 1666.
- D. Flame Travel and Smoke Density for Cables in Non-Riser Applications and Non-Plenum Building Spaces: As determined by testing identical products according to UL 1685.

2.2 BACKBOARDS

- A. Description: Plywood, fire-retardant treated, 3/4 by 48 by 96 inch. Comply with requirements for plywood backing panels in Section 061000 "Rough Carpentry."
- B. Painting: Paint plywood on all sides and edges with flat, black, latex paint. Comply with requirements in Section 099123 "Interior Painting."

2.3 CATEGORY 5e BALANCED TWISTED PAIR CABLE

- A. Description: Four-pair, balanced-twisted pair cable, certified to meet transmission characteristics of Category 5e cable at frequencies up to 100 MHz.
- B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. AMP NETCONNECT; a TE Connectivity Ltd. company
 - 2. Belden Inc.
 - 3. Berk-Tek, a Leviton Company
 - 4. CommScope, Inc
 - 5. General Cable; Prysmian Group North America
 - 6. Hitachi Cable America Inc.
 - 7. Mohawk; a division of Belden Networking, Inc.
 - 8. West Penn Wire; brand of Belden, Inc.

- C. Standard: Comply with ICEA S-90-661, NEMA WC 63.1, and TIA-568-C.2 for Category 5e cables.
- D. Conductors: 100 ohm, No. 24 AWG solid copper.
 - 1. Lead Content: Less than 300 parts per million.
- E. Shielding/Screening: Shielded twisted pairs (FTP).
- F. Cable Rating: Plenum.
- G. Jacket: Gray thermoplastic.

2.4 CATEGORY 6 BALANCED TWISTED PAIR CABLE

- A. Description: Four-pair, balanced-twisted pair cable, with internal spline, certified to meet transmission characteristics of Category 6 cable at frequencies up to 250 MHz.
- B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. 3M
 - 2. AMP NETCONNECT; a TE Connectivity Ltd. company
 - 3. Belden Inc.
 - 4. Berk-Tek, a Leviton Company
 - 5. CommScope, Inc
 - 6. General Cable; Prysmian Group North America
 - 7. Genesis Cable Products; Honeywell International, Inc.
 - 8. Hitachi Cable America Inc.
 - 9. Mohawk; a division of Belden Networking, Inc.
 - 10. Prysmian Cables and Systems; Prysmian Group North America
 - 11. Superior Essex Inc.; subsidiary of LS Corp.
- C. Standard: Comply with NEMA WC 66/ICEA S-116-732 and TIA-568-C.2 for Category 6 cables.
- D. Conductors: 100 ohm, No. 23 AWG solid copper.
 - 1. Lead Content: Less than 300 parts per million.
- E. Shielding/Screening: Shielded twisted pairs (FTP).
- F. Cable Rating: Plenum.
- G. Jacket: Gray thermoplastic.

2.5 CATEGORY 6a BALANCED TWISTED PAIR CABLE

- A. Description: Four-pair, balanced-twisted pair cable, with internal spline, certified to CONTROL-VOLTAGE ELECTRICAL POWER CABLES

meet transmission characteristics of Category 6a cable at frequencies up to 500 MHz.

- B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Belden Inc.
 - 2. Genesis Cable Products; Honeywell International, Inc.
 - 3. Mohawk; a division of Belden Networking, Inc.
 - 4. Prysmian Cables and Systems; Prysmian Group North America
 - 5. Superior Essex Inc.; subsidiary of LS Corp.
- C. Standard: Comply with TIA-568-C.2 for Category 6a cables.
- D. Conductors: 100 ohm, No. 23 AWG solid copper.
 - 1. Lead Content: Less than 300 parts per million.
- E. Shielding/Screening: Shielded twisted pairs (FTP).
- F. Cable Rating: Plenum.
- G. Jacket: Blue thermoplastic.

2.6 BALANCED TWISTED PAIR CABLE HARDWARE

- A. Description: Hardware designed to connect, splice, and terminate balanced twisted pair copper communications cable.
- B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. American Technology Systems Industries, Inc
 - 2. AMP NETCONNECT; a TE Connectivity Ltd. company
 - 3. Belden Inc.
 - 4. CommScope, Inc
 - 5. Dynacom Corporation
 - 6. Genesis Cable Products; Honeywell International, Inc.
 - 7. Hubbell Premise Wiring; brand of Hubbell Electrical Solutions; Hubbell Incorporated
 - 8. Panduit Corp
 - 9. Prysmian Cables and Systems; Prysmian Group North America
- C. General Requirements for Balanced Twisted Pair Cable Hardware:
 - 1. Comply with the performance requirements of Category 5e.
 - 2. Comply with TIA-568-C.2, IDC type, with modules designed for punch-down caps or tools.
 - 3. Cables must be terminated with connecting hardware of same category or

higher.

- D. Source Limitations: Obtain balanced twisted pair cable hardware from same manufacturer as balanced twisted pair cable, from single source.
- E. Connecting Blocks: 110-style IDC for Category 5e. Provide blocks for the number of cables terminated on the block, plus 25 percent spare, integral with connector bodies, including plugs and jacks where indicated.
- F. Cross-Connect: Modular array of connecting blocks arranged to terminate building cables and permit interconnection between cables.
 - 1. Number of Terminals per Field: One for each conductor in assigned cables.
- G. Patch Panel: Modular panels housing numbered jack units with IDC-type connectors at each jack location for permanent termination of pair groups of installed cables.
 - 1. Features:
 - a. Universal T568A and T568B wiring labels.
 - b. Labeling areas adjacent to conductors.
 - c. Replaceable connectors.
 - d. 24 or 48 ports.
 - 2. Construction: 16-gauge steel and mountable on 19 inch equipment racks.
 - 3. Number of Jacks per Field: One for each four-pair conductor group of indicated cables, plus spares and blank positions adequate to suit specified expansion criteria.
- H. Patch Cords: Factory-made, four-pair cables in 48 inch lengths; terminated with an eight-position modular plug at each end.
 - 1. Patch cords must have bend-relief-compliant boots and color-coded icons to ensure performance. Patch cords must have latch guards to protect against snagging.
 - 2. Patch cords must have color-coded boots for circuit identification.
- I. Plugs and Plug Assemblies:
 - 1. Male; eight position; color-coded modular telecommunications connector designed for termination of a single four-pair 100 ohm unshielded or shielded balanced twisted pair cable.
 - 2. Comply with IEC 60603-7-1, IEC 60603-7-2, IEC 60603-7-3, IEC 60603-7-4, and IEC 60603-7.5.
 - 3. Marked to indicate transmission performance.
- J. Jacks and Jack Assemblies:
 - 1. Female; eight position; modular; fixed telecommunications connector designed for termination of a single four-pair 100 ohm unshielded or shielded balanced twisted pair cable.

2. Designed to snap-in to a patch panel or faceplate.
3. Standards:
 - a. Category 5e, unshielded balanced twisted pair cable must comply with IEC 60603-7-2.
 - b. Category 5e, shielded balanced twisted pair cable must comply with IEC 60603-7-3.
 - c. Category 6, unshielded balanced twisted pair cable must comply with IEC 60603-7-4.
 - d. Category 6, shielded balanced twisted pair cable must comply with IEC 60603-7.5.
 - e. Category 6a, unshielded balanced twisted pair cable must comply with IEC 60603-7-41.
 - f. Category 6a, shielded balanced twisted pair cable must comply with IEC 60603-7.51.
4. Marked to indicate transmission performance.

K. Faceplate:

1. Two port, vertical single-gang faceplates designed to mount to single-gang wall boxes.
2. Plastic Faceplate: High-impact plastic. Coordinate color with Section 260533.16 "Boxes and Covers for Electrical Systems."
3. Metal Faceplate: Stainless steel, complying with requirements in Section 260533.16 "Boxes and Covers for Electrical Systems."
4. For use with snap-in jacks accommodating any combination of balanced twisted pair, optical fiber, and coaxial work area cords.
 - a. Flush mounting jacks, positioning the cord at a 45-degree angle.

L. Legend:

1. Machine printed, in the field, using adhesive-tape label.
2. Snap-in, clear-label covers and machine-printed paper inserts.

2.7 CONTROL CABLE

A. Paired Cable: NFPA 70, Type CMG.

1. One pair, twisted, No. 16 AWG, stranded (19x29) tinned-copper conductors.
2. PVC insulation.
3. Unshielded.
4. PVC jacket.
5. Flame Resistance: Comply with UL 1685.
6. Lead Content: Less than 300 parts per million.

B. Plenum-Rated, Paired Cable: NFPA 70, Type CMP.

1. Multi-pair, twisted, No. 16 AWG, stranded (19x29) tinned-copper conductors.

2. PVC insulation.
3. Unshielded.
4. PVC jacket.
5. Flame Resistance: Comply with NFPA 262.
6. Lead Content: Less than 300 parts per million.

2.8 CONTROL-CIRCUIT CONDUCTORS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Encore Wire Corporation
 2. General Cable; Prysmian Group North America
 3. Service Wire Co.
 4. Southwire Company, LLC
- B. Class 1 Control Circuits: Stranded copper, Type THHN/THWN-2, complying with UL 83 in raceway.
- C. Class 2 Control Circuits: Stranded copper, Type THHN/THWN-2, complying with UL 83 in raceway.
- D. Class 3 Remote-Control and Signal Circuits: Stranded copper, Type THHN/THWN-2, complying with UL 83 in raceway.
- E. Class 2 Control Circuits and Class 3 Remote-Control and Signal Circuits That Supply Critical Circuits: Circuit Integrity (CI) cable.
1. Smoke control signaling and control circuits.

2.9 FIRE-ALARM WIRE AND CABLE

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Allied Wire & Cable Inc.
 2. CommScope, Inc
 3. Comtran Corporation
 4. Genesis Cable Products; Honeywell International, Inc.
 5. Prysmian Cables and Systems; Prysmian Group North America
 6. Radix Wire
 7. Rockbestos-Suprenant Cable Corp.
 8. Superior Essex Inc.; subsidiary of LS Corp.
 9. West Penn Wire; brand of Belden, Inc.
- B. General Wire and Cable Requirements: NRTL listed and labeled as complying with

NFPA 70, Article 760.

1. Lead Content: Less than 300 parts per million.
- C. Signaling Line Circuits: Twisted, shielded pair, size as recommended by system manufacturer.
1. Circuit Integrity Cable: Twisted shielded pair, NFPA 70, Article 760, Classification CI, for power-limited fire-alarm signal service Type FPL. NRTL listed and labeled as complying with UL 1424 and UL 2196 for a two-hour rating.
- D. Non-Power-Limited Circuits: Solid-copper conductors with 600 V rated, 75 deg C, color-coded insulation, and complying with requirements in UL 2196 for a two-hour rating.
1. Control-Voltage Circuits: No. 16 AWG, minimum, in pathway.
 2. Low-Voltage Circuits: No. 12 AWG, minimum, in pathway.
 3. Multiconductor Armored Cable: NFPA 70, Type MC, copper conductors, Type TFN/THHN conductor insulation, copper drain wire, copper armor with outer jacket with red identifier stripe, NRTL listed for fire-alarm and cable tray installation, plenum rated.

2.10 SOURCE QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to evaluate cables.
- B. Factory test twisted pair cables according to TIA-568-C.2.
- C. Cable will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Test cables on receipt at Project site.
 1. Test each pair of twisted pair cable for open and short circuits.

3.2 INSTALLATION OF RACEWAYS AND BOXES

- A. Comply with requirements in Section 260533.13 "Conduits for Electrical Systems" for raceway selection and installation requirements for conduits as supplemented or modified in this Section.
- B. Comply with requirements in Section 260533.23 "Surface Raceways for Electrical Systems" for raceway selection and installation requirements for wireways as

supplemented or modified in this Section.

- C. Comply with requirements in Section 260533.16 "Boxes and Covers for Electrical Systems" for raceway selection and installation requirements for boxes as supplemented or modified in this Section.
 - 1. Outlet boxes must be no smaller than 2 inch wide, 3 inch high, and 2-1/2 inch deep.
 - 2. Flexible metal conduit must not be used.
- D. Comply with TIA-569-D for pull-box sizing and length of conduit and number of bends between pull points.
- E. Install manufactured conduit sweeps and long-radius elbows if possible.
- F. Raceway Installation in Equipment Rooms:
 - 1. Position conduit ends adjacent to a corner on backboard if a single piece of plywood is installed, or in the corner of the room if multiple sheets of plywood are installed around perimeter walls of the room.
 - 2. Install cable trays to route cables if conduits cannot be located in these positions.
 - 3. Secure conduits to backboard if entering the room from overhead.
 - 4. Extend conduits 3 inch above finished floor.
 - 5. Install metal conduits with grounding bushings and connect with grounding conductor to grounding system.
- G. Backboards: Install backboards with 96 inch dimension vertical. Butt adjacent sheets tightly and form smooth gap-free corners and joints.

3.3 INSTALLATION OF CONDUCTORS AND CABLES

- A. Comply with NECA 1.
- B. General Requirements for Cabling:
 - 1. Comply with TIA-568-C Series of standards.
 - 2. Comply with BICSI ITSIMM, Ch. 5, "Copper Structured Cabling Systems."
 - 3. Terminate all conductors; cable must not contain unterminated elements. Make terminations only at indicated outlets, terminals, and cross-connect and patch panels.
 - 4. Cables may not be spliced and must be continuous from terminal to terminal. Do not splice cable between termination, tap, or junction points.
 - 5. Cables serving a common system may be grouped in a common raceway. Install network cabling and control wiring and cable in separate raceway from power wiring. Do not group conductors from different systems or different voltages.
 - 6. Secure and support cables at intervals not exceeding 30 inch and not more than 6 inch from cabinets, boxes, fittings, outlets, racks, frames, and terminals.
 - 7. Bundle, lace, and train conductors to terminal points without exceeding manufacturer's limitations on bending radii, but not less than radii specified in BICSI ITSIMM, Ch. 5, "Copper Structured Cabling Systems." Install lacing bars

and distribution spools.

8. Do not install bruised, kinked, scored, deformed, or abraded cable. Remove and discard cable if damaged during installation and replace it with new cable.
9. Cold-Weather Installation: Bring cable to room temperature before dereeling. Do not use heat lamps for heating.
10. Pulling Cable: Comply with BICSI ITSIMM, Ch. 5, "Copper Structured Cabling Systems." Monitor cable pull tensions.
11. Support: Do not allow cables to lie on removable ceiling tiles.
12. Secure: Fasten securely in place with hardware specifically designed and installed so as to not damage cables.
13. Provide strain relief.
14. Keep runs short. Allow extra length for connecting to terminals. Do not bend cables in a radius less than 10 times the cable OD. Use sleeves or grommets to protect cables from vibration at points where they pass around sharp corners and through penetrations.
15. Ground wire must be copper, and grounding methods must comply with IEEE C2. Demonstrate ground resistance.

C. Balanced Twisted Pair Cable Installation:

1. Comply with TIA-568-C.2.
2. Install termination hardware as specified in Section 271513 "Communications Copper Horizontal Cabling" unless otherwise indicated.
3. Do not untwist balanced twisted pair cables more than 1/2 inch at the point of termination to maintain cable geometry.

D. Installation of Control-Circuit Conductors:

1. Install wiring in raceways.
2. Use insulated spade lugs for wire and cable connection to screw terminals.

E. Open-Cable Installation:

1. Install cabling with horizontal and vertical cable guides in telecommunications spaces with terminating hardware and interconnection equipment.
2. Suspend copper cable not in a wireway or pathway a minimum of 8 inch above ceilings by cable supports not more than 30 inch apart.
3. Cable must not be run through or on structural members or in contact with pipes, ducts, or other potentially damaging items. Do not run cables between structural members and corrugated panels.

F. Installation of Cable Routed Exposed under Raised Floors:

1. Install plenum-rated cable only.
2. Install cabling after the flooring system has been installed in raised floor areas.
3. Below each feed point, neatly coil a minimum of 72 inch of cable in a coil not less than 12 inch in diameter.

G. Separation from EMI Sources:

1. Comply with BICSI TDMM and TIA-569-D recommendations for separating

- unshielded copper voice and data communications cable from potential EMI sources including electrical power lines and equipment.
2. Separation between open communications cables or cables in nonmetallic raceways and unshielded power conductors and electrical equipment must be as follows:
 - a. Electrical Equipment or Circuit Rating Less Than 2 kVA: A minimum of 5 inch.
 - b. Electrical Equipment or Circuit Rating between 2 and 5 kVA: A minimum of 12 inch.
 - c. Electrical Equipment or Circuit Rating More Than 5 kVA: A minimum of 24 inch.
 3. Separation between communications cables in grounded metallic raceways and unshielded power lines or electrical equipment must be as follows:
 - a. Electrical Equipment or Circuit Rating Less Than 2 kVA: A minimum of 2-1/2 inch.
 - b. Electrical Equipment or Circuit Rating between 2 and 5 kVA: A minimum of 6 inch.
 - c. Electrical Equipment or Circuit Rating More Than 5 kVA: A minimum of 12 inch.
 4. Separation between communications cables in grounded metallic raceways and power lines and electrical equipment located in grounded metallic conduits or enclosures must be as follows:
 - a. Electrical Equipment or Circuit Rating Less Than 2 kVA: No requirement.
 - b. Electrical Equipment or Circuit Rating between 2 and 5 kVA: A minimum of 3 inch.
 - c. Electrical Equipment or Circuit Rating More Than 5 kVA: A minimum of 6 inch.
 5. Separation between Communications Cables and Electrical Motors and Transformers, 5 kVA or 5 HP and Larger: A minimum of 48 inch.
 6. Separation between Communications Cables and Fluorescent Fixtures: A minimum of 5 inch.

3.4 REMOVAL OF CONDUCTORS AND CABLES

- A. Remove abandoned conductors and cables. Abandoned conductors and cables are those installed that are not terminated at equipment and are not identified with a tag for future use.

3.5 FIRESTOPPING

- A. Comply with requirements in Section 078413 "Penetration Firestopping."
- B. Comply with TIA-569-D, Annex A, "Firestopping."

- C. Comply with BICSI TDMM, "Firestopping" Chapter.

3.6 GROUNDING

- A. For data communication wiring, comply with TIA-607-B and with BICSI TDMM, "Bonding and Grounding (Earthing)" Chapter.
- B. For control-voltage wiring and cabling, comply with requirements in Section 260526 "Grounding and Bonding for Electrical Systems."

3.7 FIELD QUALITY CONTROL

- A. Tests and Inspections:
 - 1. Visually inspect cable jacket materials for UL or third-party certification markings. Inspect cabling terminations to confirm color-coding for pin assignments, and inspect cabling connections to confirm compliance with TIA-568-C.1.
 - 2. Visually inspect cable placement, cable termination, grounding and bonding, equipment and patch cords, and labeling of all components.
 - 3. Test cabling for direct-current loop resistance, shorts, opens, intermittent faults, and polarity between conductors. Test operation of shorting bars in connection blocks. Test cables after termination, but not after cross-connection.
- B. Document data for each measurement. Print data for submittals in a summary report that is formatted using Table 10.1 in BICSI TDMM as a guide, or transfer the data from the instrument to the computer, save as text files, print, and submit.
- C. End-to-end cabling will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.

END OF SECTION 260523

SECTION 260526 - GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Intersystem bonding bridge grounding connector.

1.2 ACTION SUBMITTALS

A. Product Data:

1. For each type of product indicated herein.

B. Shop Drawings: Plans showing dimensioned locations of grounding features described in "Field Quality Control" Article, including the following:

1. Test wells.
2. Rod electrodes.
3. Grounding arrangements and connections for separately derived systems.
4. Any other grounding features.

C. Field Quality-Control Submittals:

1. Field quality-control reports.

1.3 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data:

1. In addition to items specified in Section 260010 "Supplemental Requirements for Electrical," include the following:

a. Plans showing locations of grounding features described in "Field Quality Control" Article, including the following:

- 1) Test wells.
- 2) Rod electrodes.
- 3) Grounding arrangements and connections for separately derived systems.
- 4) Any other grounding features.

b. Instructions for periodic testing and inspection of grounding features at grounding connections for separately derived systems based on NFPA 70B.

- 1) Tests must determine if ground-resistance or impedance values remain within specified maximums, and instructions must recommend corrective action if values do not.
- 2) Include recommended testing intervals.

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

A. Equipment Grounding Conductor:

1. General Characteristics: 600 V, THHN/THWN-2, or, copper wire or cable, green color, in accordance with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

2.2 GROUNDING AND BONDING CLAMPS

A. Description: Clamps suitable for attachment of grounding and bonding conductors to grounding electrodes, pipes, tubing, and rebar. Grounding and bonding clamps specified in this article are also suitable for use with communications applications; see Section 270526 "Grounding and Bonding for Communications Systems," for selection and installation guidelines.

B. Source Limitations: Obtain products from single manufacturer.

C. Performance Criteria:

1. Regulatory Requirements:
 - a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
2. Listing Criteria:
 - a. Grounding and Bonding Equipment: UL CCN KDER; including UL 467.
 - b. Grounding and Bonding Equipment for Communications: UL CCN KDSH; including UL 467.
3. Sustainability Characteristics:
 - a. Lead Content: Less than 300 parts per million.

2.3 GROUNDING AND BONDING BUSHINGS

A. Description: Bonding bushings connect conduit fittings, tubing fittings, threaded metal conduit, and unthreaded metal conduit to metal boxes and equipment enclosures, and have one or more bonding screws intended to provide electrical continuity between

bushing and enclosure. Grounding bushings have provision for connection of bonding or grounding conductor and may or may not also have bonding screws.

- B. Source Limitations: Obtain products from single manufacturer.
- C. Performance Criteria:
 - 1. Regulatory Requirements:
 - a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
 - 2. Listing Criteria:
 - a. Grounding and Bonding Equipment: UL CCN KDER; including UL 467.

2.4 GROUNDING AND BONDING HUBS

- A. Description: Hubs with certified grounding or bonding locknut.
- B. Source Limitations: Obtain products from single manufacturer.
- C. Performance Criteria:
 - 1. Regulatory Requirements:
 - a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
 - 2. Listing Criteria:
 - a. Grounding and Bonding Equipment: UL CCN KDER; including UL 467.

2.5 GROUNDING AND BONDING CONNECTORS

- A. Source Limitations: Obtain products from single manufacturer.
- B. Performance Criteria:
 - 1. Regulatory Requirements:
 - a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
 - 2. Listing Criteria:
 - a. Grounding and Bonding Equipment: UL CCN KDER; including UL 467.

- b. Grounding and Bonding Equipment for Communications: UL CCN KDSH; including UL 467.

2.6 INTERSYSTEM BONDING BRIDGE GROUNDING CONNECTORS

- A. Description: Devices that provide means for connecting communications systems grounding and bonding conductors at service equipment or at disconnecting means for buildings or structures.
- B. Performance Criteria:
 - 1. Regulatory Requirements:
 - a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
 - 2. Listing Criteria:
 - a. Grounding and Bonding Equipment for Communications: UL CCN KDSH; including UL 467.

2.7 GROUNDING AND BONDING BUSBARS

- A. Description: Miscellaneous grounding and bonding device that serves as common connection for multiple grounding and bonding conductors.
- B. Source Limitations: Obtain products from single manufacturer.
- C. Performance Criteria:
 - 1. Regulatory Requirements:
 - a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
 - 2. Listing Criteria:
 - a. Grounding and Bonding Equipment: UL CCN KDER; including UL 467.
 - 3. Sustainability Characteristics:
 - a. Lead Content: Less than 300 parts per million.

2.8 GROUNDING (EARTHING) ELECTRODES

- A. Description: Grounding electrodes include rod electrodes, ring electrodes, metal underground water pipes, metal building frames, concrete-encased electrodes, and

pipe and plate electrodes.

- B. Source Limitations: Obtain products from single manufacturer.
- C. Performance Criteria:
 - 1. Regulatory Requirements:
 - a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
 - 2. Listing Criteria:
 - a. Grounding and Bonding Equipment: UL CCN KDER; including UL 467.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine facility's grounding electrode system and equipment grounding for compliance with requirements for maximum ground-resistance level and other conditions affecting performance of grounding and bonding of electrical system.
- B. Inspect test results of grounding system measured at point of electrical service equipment connection.
- C. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
- D. Proceed with connection of electrical service equipment only after unsatisfactory conditions have been corrected.

3.2 SELECTION OF BUSBARS

- A. Grounding Bus: Install in electrical equipment rooms, in rooms housing service equipment, and elsewhere as indicated.
 - 1. Install bus horizontally, on insulated spacers 2 inch minimum from wall, 6 inch above finished floor unless otherwise indicated.

3.3 SELECTION OF GROUNDING AND BONDING CONDUCTORS

- A. Conductors: Install solid conductor for 8 AWG and smaller, and stranded conductors for 6 AWG and larger unless otherwise indicated.
- B. Custom-Length Insulated Equipment Bonding Jumpers: 6 AWG, 19-strand, Type THHN.

- C. Bonding Cable: 28 kcmil, 14 strands of 17 AWG conductor, 1/4 inch in diameter.
- D. Bonding Conductor: 4 AWG or 6 AWG, stranded conductor.
- E. Bonding Jumper: Copper tape, braided conductors terminated with copper ferrules; 1-5/8 inch wide and 1/16 inch thick.
- F. Tinned Bonding Jumper: Tinned-copper tape, braided conductors terminated with copper ferrules; 1-5/8 inch wide and 1/16 inch thick.
- G. Underground Grounding Conductors: Install bare tinned-copper conductor, 2/0 AWG minimum.
 - 1. Bury at least 30 inches below grade.
 - 2. Duct-Bank Grounding Conductor: Bury 12 inch above duct bank when indicated as part of duct-bank installation.

3.4 SELECTION OF CONNECTORS

- A. Conductor Terminations and Connections:
 - 1. Pipe and Equipment Grounding Conductor Terminations: Bolted connectors.
 - 2. Underground Connections: Welded connectors except at test wells and as otherwise indicated.
 - 3. Connections to Ground Rods at Test Wells: Bolted connectors.
 - 4. Connections to Structural Steel: Welded connectors.

3.5 INSTALLATION

- A. Comply with manufacturer's published instructions.
- B. Reference Standards:
 - 1. Ground Bonding Common with Lightning Protection System: Comply with NFPA 780 and UL 96 when interconnecting with lightning protection system. Bond electrical power system ground directly to lightning protection system grounding conductor at closest point to electrical service grounding electrode. Use bonding conductor sized same as system grounding electrode conductor, and install in conduit.
 - 2. Consult Architect for resolution of conflicting requirements.
- C. Special Techniques:
 - 1. Conductors:
 - a. Route along shortest and straightest paths possible unless otherwise indicated or required by Code. Avoid obstructing access or placing conductors where they may be subjected to strain, impact, or damage.
 - 2. Connections: Make connections so possibility of galvanic action or electrolysis is

minimized. Select connectors, connection hardware, conductors, and connection methods so metals in direct contact are galvanically compatible.

- a. Use electroplated or hot-tin-coated materials to ensure high conductivity and to make contact points closer in order of galvanic series.
- b. Make connections with clean, bare metal at points of contact.
- c. Make aluminum-to-steel connections with stainless steel separators and mechanical clamps.
- d. Make aluminum-to-galvanized-steel connections with tin-plated copper jumpers and mechanical clamps.
- e. Coat and seal connections having dissimilar metals with inert material to prevent future penetration of moisture to contact surfaces.
- f. Bonding Straps and Jumpers: Install in locations accessible for inspection and maintenance except where routed through short lengths of conduit.
 - 1) Bonding to Structure: Bond straps directly to basic structure, taking care not to penetrate adjacent parts.
 - 2) Bonding to Equipment Mounted on Vibration Isolation Hangers and Supports: Install bonding so vibration is not transmitted to rigidly mounted equipment.
 - 3) Use exothermic-welded connectors for outdoor locations; if disconnect-type connection is required, use bolted clamp.
- g. Grounding and Bonding for Piping:
 - 1) Metal Water Service Pipe: Install insulated copper grounding conductors, in conduit, from building's main service equipment, or grounding bus, to main metal water service entrances to building. Connect grounding conductors to main metal water service pipes; use bolted clamp connector or bolt lug-type connector to pipe flange by using one of lug bolts of flange. Where dielectric main water fitting is installed, connect grounding conductor on street side of fitting. Bond metal grounding conductor conduit or sleeve to conductor at each end.
 - 2) Water Meter Piping: Use braided-type bonding jumpers to electrically bypass water meters. Connect to pipe with bolted connector.
 - 3) Bond each aboveground portion of gas piping system downstream from equipment shutoff valve.
- h. Bonding Interior Metal Ducts: Bond metal air ducts to equipment grounding conductors of associated fans, blowers, electric heaters, and air cleaners. Install tinned bonding jumper to bond across flexible duct connections to achieve continuity.
- i. Grounding for Steel Building Structure: Install driven ground rod at base of each corner column and at intermediate exterior columns at distances not more than 60 ft apart.

3. Electrodes:

- a. Ground Rods: Drive rods until tops are 2 inches below finished floor or final grade unless otherwise indicated.

- 1) Interconnect ground rods with grounding electrode conductor below grade and as otherwise indicated. Make connections without exposing steel or damaging coating if any.
- 2) Use exothermic welds for below-grade connections.
- b. For grounding electrode system, install at least three rods spaced at least one-rod length from each other and located at least same distance from other grounding electrodes, and connect to service grounding electrode conductor.
- c. Test Wells: Ground rod driven through drilled hole in bottom of handhole. Handholes are specified in Section 260543 "Underground Ducts and Raceways for Electrical Systems," and must be at least 12 inch deep, with cover.
 - 1) Install at least one test well for each service unless otherwise indicated. Install at ground rod electrically closest to service entrance. Set top of test well flush with finished grade or floor.
- d. Concrete-Encased Electrode (Ufer Ground):
 - 1) Fabricate in accordance with NFPA 70; use minimum of 20 ft of bare copper conductor not smaller than 4 AWG.
 - a) If concrete foundation is less than 20 ft long, coil excess conductor within base of foundation.
 - b) Bond grounding conductor to reinforcing steel in at least four locations and to anchor bolts. Extend grounding conductor below grade and connect to building's grounding grid or to grounding electrode external to concrete.
 - 2) Fabricate in accordance with NFPA 70; using electrically conductive coated steel reinforcing bars or rods, at least 20 ft long. If reinforcing is in multiple pieces, connect together by usual steel tie wires or exothermic welding to create required length.
4. Grounding at Service:
 - a. Equipment grounding conductors and grounding electrode conductors must be connected to ground bus. Install main bonding jumper between neutral and ground buses.
5. Grounding Separately Derived Systems:
 - a. Generator: Install grounding electrode(s) at generator location. Electrode must be connected to equipment grounding conductor and to frame of generator.
6. Grounding Underground Distribution System Components:
 - a. Duct-Bank Grounding Conductor: Bury 12 inch above duct bank when indicated as part of duct-bank installation.

- b. Comply with IEEE C2 grounding requirements.
 - c. Grounding Manholes and Handholes: Install driven ground rod through manhole or handhole floor, close to wall, and set rod depth so 4 inch will extend above finished floor. If necessary, install ground rod before manhole is placed and provide 1/0 AWG bare, tinned-copper conductor from ground rod into manhole through waterproof sleeve in manhole wall. Protect ground rods passing through concrete floor with double wrapping of pressure-sensitive insulating tape or heat-shrunk insulating sleeve from 2 inches above to 6 inches below concrete. Seal floor opening with waterproof, non-shrink grout.
 - d. Grounding Connections to Manhole Components: Bond exposed-metal parts such as inserts, cable racks, pulling irons, ladders, and cable shields within each manhole or handhole, to ground rod or grounding conductor. Make connections with 4 AWG minimum, stranded, hard-drawn copper bonding conductor. Train conductors level or plumb around corners and fasten to manhole walls. Connect to cable armor and cable shields in accordance with manufacturer's published instructions with splicing and termination kits.
 - e. Pad-Mounted Transformers and Switches: Install two ground rods and ring electrode around pad. Ground pad-mounted equipment and noncurrent-carrying metal items associated with substations by connecting them to underground cable and grounding electrodes. Install tinned-copper conductor not less than 2 AWG for ring electrode and for taps to equipment grounding terminals. Bury ring electrode not less than 6 inches from foundation.
7. Equipment Grounding:
- a. Install insulated equipment grounding conductors with feeders and branch circuits.
 - b. Install insulated equipment grounding conductors with the following items, in addition to those required by NFPA 70:
 - 1) Feeders and branch circuits.
 - 2) Lighting circuits.
 - 3) Receptacle circuits.
 - 4) Single-phase motor and appliance branch circuits.
 - 5) Three-phase motor and appliance branch circuits.
 - 6) Flexible raceway runs.
 - 7) Armored and metal-clad cable runs.
 - c. Air-Duct Equipment Circuits: Install insulated equipment grounding conductor to duct-mounted electrical devices operating at 120 V and more, including air cleaners, heaters, dampers, humidifiers, and other duct electrical equipment. Bond conductor to each unit and to air duct and connected metallic piping.
 - d. Water Heater, Heat-Tracing, and Antifrost Heating Cables: Install separate insulated equipment grounding conductor to each electric water heater and heat-tracing cable. Bond conductor to heater units, piping, connected equipment, and components.
 - e. Poles Supporting Outdoor Lighting Fixtures: Install grounding electrode and

separate insulated equipment grounding conductor in addition to grounding conductor installed with branch-circuit conductors.

- f. Metallic Fences: Comply with requirements of IEEE C2.
 - 1) Grounding Conductor: Bare, tinned copper, not less than 8 AWG.
 - 2) Gates: Must be bonded to grounding conductor with flexible bonding jumper.
 - 3) Barbed Wire: Strands must be bonded to grounding conductor.

3.6 FIELD QUALITY CONTROL

- A. Field tests and inspections must be witnessed by Architect, authorities having jurisdiction.
- B. Tests and Inspections:
 - 1. After installing grounding system but before permanent electrical circuits have been energized, test for compliance with requirements.
 - 2. Inspect physical and mechanical condition. Verify tightness of accessible, bolted, electrical connections with calibrated torque wrench in accordance with manufacturer's published instructions.
 - 3. Test completed grounding system at each location where maximum ground-resistance level is specified, at service disconnect enclosure grounding terminal, at ground test wells. Make tests at ground rods before conductors are connected.
 - a. Measure ground resistance no fewer than two full days after last trace of precipitation and without soil being moistened by means other than natural drainage or seepage and without chemical treatment or other artificial means of reducing natural ground resistance.
 - b. Perform tests by fall-of-potential method in accordance with IEEE Std 81.
 - c. Excessive Ground Resistance: If resistance to ground exceeds specified values, notify Architect promptly and include recommendations to reduce ground resistance.
 - 4. Prepare dimensioned Drawings locating each test well, ground rod and ground-rod assembly, and other grounding electrodes. Identify each by letter in alphabetical order, and key to record of tests and observations. Include number of rods driven and their depth at each location, and include observations of weather and other phenomena that may affect test results. Describe measures taken to improve test results.
- C. Nonconforming Work:
 - 1. Grounding system will be considered defective if it does not pass tests and inspections.
 - 2. Remove and replace defective components and retest.
- D. Collect and assemble test and inspection reports.

1. Report measured ground resistances that exceed the following values:
 - a. Power and Lighting Equipment or System with Capacity of 500 kVA and Less: 10 Ω .
 - b. Power and Lighting Equipment or System with Capacity of 500 to 1000 kVA: 5 Ω .
 - c. Power and Lighting Equipment or System with Capacity More Than 1000 kVA: 3 Ω .
 - d. Power Distribution Units or Panelboards Serving Electronic Equipment: 1 Ω .
 - e. Substations and Pad-Mounted Equipment: 5 Ω .
 - f. Manhole Grounds: 10 Ω .

3.7 PROTECTION

- A. After installation, protect grounding and bonding cables and equipment from construction activities. Remove and replace items that are contaminated, defaced, damaged, or otherwise caused to be unfit for use prior to acceptance by Owner.

END OF SECTION 260526

SECTION 260529 - HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Fabricated metal equipment support assemblies.

B. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified structural professional engineer to design hanger and support system.

- B. Surface-Burning Characteristics: Comply with ASTM E84; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

1. Flame Rating: Class 1.
2. Self-extinguishing according to ASTM D635.

2.2 FABRICATED METAL EQUIPMENT SUPPORT ASSEMBLIES

- A. Description: Welded or bolted structural-steel shapes, shop or field fabricated to fit dimensions of supported equipment.

- B. Materials: Comply with requirements in Section 055000 "Metal Fabrications" for steel shapes and plates.

PART 3 - EXECUTION

3.1 SELECTION

- A. Comply with the following standards for selection and installation of hangers and supports, except where requirements on Drawings or in this Section are stricter:
 - 1. NECA NEIS 101
 - 2. NECA NEIS 102.
 - 3. NECA NEIS 105.
 - 4. NECA NEIS 111.
- B. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping materials and installation for penetrations through fire-rated walls, ceilings, and assemblies.
- C. Comply with requirements for raceways specified in Section 260533 "Raceways".
- D. Comply with requirements for raceways specified in Section 260533.13 "Conduits for Electrical Systems."
- E. Comply with requirements for boxes specified in Section 260533.16 "Boxes and Covers for Electrical Systems."
- F. Maximum Support Spacing and Minimum Hanger Rod Size for Raceways: Space supports for EMT, IMC, and ERMC as required by NFPA 70. Minimum rod size must be 1/4 inch in diameter.
- G. Multiple Raceways or Cables: Install trapeze-type supports fabricated with steel slotted or other support system, sized so capacity can be increased by at least 25 percent in future without exceeding specified design load limits.
 - 1. Secure raceways and cables to these supports with two-bolt conduit clamps.
- H. Spring-steel clamps designed for supporting single conduits without bolts may be used for 1-1/2 inch and smaller raceways serving branch circuits and communication systems above suspended ceilings, and for fastening raceways to trapeze supports.

3.2 INSTALLATION OF SUPPORTS

- A. Comply with NECA NEIS 101 for installation requirements except as specified in this article.
- B. Raceway Support Methods: In addition to methods described in NECA NEIS 1, EMT, IMC, and, ERMC may be supported by openings through structure members, in accordance with NFPA 70.
- C. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static loads within specified

loading limits. Minimum static design load used for strength determination must be weight of supported components plus 200 lb.

- D. Mounting and Anchorage of Surface-Mounted Equipment and Components: Anchor and fasten electrical items and their supports to building structural elements by the following methods unless otherwise indicated by code:
1. To Wood: Fasten with lag screws or through bolts.
 2. To New Concrete: Bolt to concrete inserts.
 3. To Masonry: Approved toggle-type bolts on hollow masonry units and expansion anchor fasteners on solid masonry units.
 4. To Existing Concrete: Expansion anchor fasteners.
 5. To Steel: Beam clamps (MSS SP-58, Type 19, 21, 23, 25, or 27), complying with MSS SP-69.
 6. To Light Steel: Sheet metal screws.
 7. Items Mounted on Hollow Walls and Nonstructural Building Surfaces: Mount cabinets, panelboards, disconnect switches, control enclosures, pull and junction boxes, transformers, and other devices on slotted-channel racks attached to substrate by means that comply with seismic-restraint strength and anchorage requirements.
- E. Drill holes for expansion anchors in concrete at locations and to depths that avoid the need for reinforcing bars.

3.3 INSTALLATION OF FABRICATED METAL SUPPORTS

- A. Comply with installation requirements in Section 055000 "Metal Fabrications" for site-fabricated metal supports.
- B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor electrical materials and equipment.
- C. Field Welding: Comply with AWS D1.1/D1.1M. Submit welding certificates.

3.4 CONCRETE BASES

- A. Construct concrete bases of dimensions indicated, but not less than 4 inch larger in both directions than supported unit, and so anchors will be a minimum of 10 bolt diameters from edge of the base.
- B. Use 3000 psi, 28-day compressive-strength concrete. Concrete materials, reinforcement, and placement requirements are specified in Section 033000 "Cast-in-Place Concrete."
- C. Anchor equipment to concrete base as follows:
 1. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.

2. Install anchor bolts to elevations required for proper attachment to supported equipment.
3. Install anchor bolts according to anchor-bolt manufacturer's written instructions.

3.5 PAINTING

A. Touchup:

1. Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - a. Apply paint by brush or spray to provide minimum dry film thickness of 2.0 mils.

B. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A780.

END OF SECTION 260529

260533 - RACEWAYS

- A. Provide raceways complete with boxes, fittings and accessories. Conduit or tubing sizes referred to in specifications and on drawings are nominal diameters. Minimum diameter shall be 3/4in.

B. MATERIALS

1) RACEWAYS:

- a. Rigid steel conduit: full-weight pipe, galvanized threaded.
- b. Electrometallic tubing (EMT) thin wall pipe, galvanized threadless. Use exclusively for emergency branch circuit wiring.
- c. Flexible steel conduit: continuous steel strip, galvanized.
- d. Wireways: wire shall be as noted, minimum number 16ga steel with ground continuity. Finish shall be baked enamel. Covers shall be screw on, lockable and hinged with stainless steel hardware.

2) FITTING AND ACCESSORIES:

- a. Rigid steel: nonsplit, threaded, steel or malleable iron. Zinc die cast not permitted.
- b. Electrometallic tubing (EMT): compression type for 2" and under. Set screw type for 2" and larger. Galvanized rigid steel elbows for 2" or larger conduit. Flexible metallic conduit: angle wedge type with insulated throat.
- c. Provide plastic bushings at the end of all conduits where a wire will pass through.
- d. Provide insulated throats for all conduit connector fittings to protect conductor insulation during pulling.

3) BOXES:

- a. Outlet boxes: except as otherwise required by construction. Devices or wiring, boxes shall be stamped steel, 4 in. Square or octagon for fixtures. Boxes above ceiling shall be 1-1/2 in. Deep. Boxes in ceiling or slab shall be 3" deep. Boxes in wall for fixtures shall be 2-3/4" deep. Boxes in wall for receptacles and switches shall be 1-1/2 in. Deep. Furnish with raised covers and fixture studs where required. Without fixture or device: furnish blank cover. Offset back-to-back outlets with a minimum 6 in. Separation.
- b. Junction and pull boxes: galvanized sheet steel with screw-on covers, except as noted. Furnish with insulated supports for cables. Locations shall be as noted or required and accessible. Provide barriers in new and renovated

boxes in between 120/208 volt and 277/480-volt wiring and between emergency and normal lighting.

- c. Floor boxes shall be suitable for conduit and devices noted. Raised outlets shall be hubbell #b2414 series or approved equal with above floor fitting. Telephone: bushed hole. Power: duplex receptacle or other as noted. Increase size to suit as necessary. Flush outlets shall be hubbell #b2414 series or approved equal with flush floor fitting for telephone and flush dual flap cover with receptacle for power as noted. Increase size to suit as necessary.
- d. Provide raceways only as herein specified, except as noted. Raceways shall be run concealed, except as noted. Support raceways to meet any seismic support requirements of the project.
- e. Provide raceway support utilizing ceiling trapeze, strap hangers or wall brackets. Provide U-bolts at each floor level or riser raceways and connected to acceptable supports. Provide riser clamps at each floor level of riser raceways and resting on slab. For through-the-floor systems, utilize an assembly similar to hubbell fire rated poke-through -floor box system. For above floor fittings telephone shall be bushed hole and power shall be duplex receptacle or other as noted. Provide separation barrier between power and telephone compartments. Provide junction box on underside of floor. Pack fitting to restore fire rating of floor.
- f. Secure all raceways to supports with pipe straps or U-bolts. Spacing of supports shall be a minimum of 10 ft on center for metallic raceway and as required for nonmetallic raceway. Spacing shall be 5 ft on center for wireways and per code and as noted on others. Mount supports to structure masonry with toggle bolts on hollow masonry, expansion shields or inserts in concrete and brick, machine screws on metal, beam clamps on framework, wood screws on wood, and pan through straps in metal deck. Nails, raw plugs or wood plugs shall not be permitted. Where required by structure, furnish through bolts and fish plates.
- g. Exposed raceways shall be run parallel with or at right angles to walls. Provide clearance with water, steam or other piping (minimum 3 in. Separation from steam and hot water pipes, except 1 in. From pipe cover at crossings and 18 in. For parallel runs). For hung ceiling outlets, run in hung ceiling and connect to ceiling support channels. In masonry and poured concrete, run vertically only.
- h. Maintain grounding continuity of interrupted metallic raceways with ground conductor, and in flexible conduit for feeders and motor terminal connections.
- i. Empty raceways over 10' long: provide fish or pull wire, galvanized or nylon PVC.
- j. Rigid Galvanized Steel conduit shall be permitted for feeders and branch circuits. Paint threads of field-threaded conduit with graphite-base pipe

compound and butt conduit ends. Touch up marred surfaces and field-cut threads, CRC-cold galvanized.

- k. EMT shall be permitted for feeder and branch circuits. In dry locations, dry walls, hung ceilings. Hollow block walls and furred spaces. EMT shall not be permitted in raised floors or for vertical risers through floors in a multi-story building.
- l. Flexible steel conduit shall be utilized for short connections where rigid conduit is impractical- from outlet box to recessed lighting fixture: provide minimum 4 ft and maximum 6 ft lengths. For final connection to motor terminal box, transformer and other vibrating equipment: provide with polyvinyl sheathing and ground conductor. Minimum length: 18 in. With slack. Connect ground conductor to enclosure or raceway at each END. FOR expansion joint crossings, cross at right angles and anchor ends.
- m. Cut conduit ends square ream smooth. Paint male threads of field threaded raceways with graphite base pipe compound. Draw up tight with raceway coupling.
- n. All couplings on EMT raceways shall be compression type up to and including 2" conduit. Set screw type fittings shall be used on EMT conduit larger than 2".
- o. Expansion fittings shall be installed at right angles with clip joint centered on expansion joint. Provide a length of run-in accordance manufacturer's recommendations. Preset fittings shall allow for temperature variation.
- p. Raceways passing through fire-rated construction: seal opening with fire sealant to match the fire rating of the partition. Coordinate with the architect.
- q. Provide raceways perform continuity tests of resistance of feeder conduits from service to point of final distribution using I conductor return. Maximum resistance shall be 25 ohms.

END OF SECTION 260533

SECTION 260533.13 - CONDUITS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Type EMT-S (Electrical Metallic Tubing-Steel) duct raceways and elbows.
2. Type HDPE and Type EPEC duct raceways and fittings.
3. Type Electrical Rigid Metal Conduit – Aluminum (ERMC-A) and Type Electrical Rigid Metal Conduit – Stainless Steel (ERMC-SS) duct raceways, elbows, couplings, and nipples.
4. Type ERMC-S duct raceways, elbows, couplings, and nipples.
5. Type FMC-S and Type FMC-A duct raceways.
6. Type IMC duct raceways.
7. Type LFMC duct raceways.
8. Type LFNC duct raceways.
9. Type PVC duct raceways and fittings.
10. Fittings for conduit, tubing, and cable.
11. Solvent cements.

B. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.
3. Section 260519 "Low-Voltage for Electrical Power Conductors and Cables" for nonmetallic underground conduit with conductors (Type NUCC).
4. Section 260543 "Underground Ducts and Raceways for Electrical Systems" for exterior duct banks, manholes, and underground utility construction.

1.2 DEFINITIONS

- A. Conduit: A structure containing one or more duct raceways.
- B. Duct Raceway: A single enclosed raceway for conductors or cable.
- C. Duct Bank: An arrangement of conduit providing one or more continuous duct raceways between two points.

1.3 ACTION SUBMITTALS

- A. Product Data:

1. Type EMT-A (Aluminum) and Type EMT-SS (Stainless Steel) duct raceways and elbows.
2. Type EMT-S (Steel) duct raceways and elbows.
3. Type ENT duct raceways and fittings.
4. Type IMC duct raceways.
5. Type LFMC duct raceways.
6. Type LFNC duct raceways.
7. Type PVC duct raceways and fittings.
8. Type Reinforced Thermosetting Resin Conduit (RTRC-BG) duct raceways and fittings.
9. Fittings for conduit, tubing, and cable.
10. Electrically conductive corrosion-resistant compounds for threaded conduit.
11. Solvent cements.

1.4 INFORMATIONAL SUBMITTALS

A. Manufacturers' Published Instructions:

1. Type EMT-S duct raceways and elbows.
2. Type IMC duct raceways.
3. Type LFMC duct raceways.
4. Type LFNC duct raceways.
5. Type PVC duct raceways and fittings.
6. Fittings for conduit, tubing, and cable.
7. Solvent cements.

PART 2 - PRODUCTS

2.1 TYPE EMT-S DUCT RACEWAYS AND ELBOWS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
2. Listing Criteria: UL CCN FJMX; including UL 797.

B. Source Quality Control:

1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.
2. Manufacturer's Published Instructions: Prepare and submit installation, testing, and operating instructions for product.

C. UL FJMX - Steel Electrical Metal Tubing (EMT-S) and Elbows:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include,

but are not limited to, the following:

- a. Allied Tube & Conduit; Atkore International
 - b. Calconduit; Atkore International
 - c. Emerson Electric Co., Automation Solutions
 - d. Republic Conduit; Nucor Corporation, Nucor Tubular Products
 - e. Topaz Lighting & Electric
2. Material: Steel.
 3. Options:
 - a. Exterior Coating: Zinc.
 - b. Interior Coating: Zinc with organic top coating.
 - c. Minimum Trade Size: Metric designator 21 (trade size 3/4).
 - d. Colors: As indicated on Drawings.

2.2 TYPE HDPE AND TYPE EPEC DUCT RACEWAYS AND FITTINGS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
2. Listing Criteria: UL CCN EAZX; including UL 651A.

B. Source Quality Control:

1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.
2. Manufacturer's Published Instructions: Prepare and submit installation, testing, and operating instructions for product.

C. UL EAZX - Schedule 40 Electrical HDPE Underground Conduit (HDPE-40):

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. JM Eagle
 - b. Petroflex North America
 - c. Prysmian Cables and Systems; Prysmian Group North America
 - d. Southwire Company, LLC
2. Dimensional Specifications: Schedule 40.
3. Options:
 - a. Minimum Trade Size: Metric designator 21 (trade size 3/4).

D. UL EAZX - Schedule 80 Electrical HDPE Underground Conduit (HDPE-80):

1. Manufacturers: Subject to compliance with requirements, available

manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following]:

- a. Blue Diamond Industries, LLC
 - b. JM Eagle
 - c. Petroflex North America
 - d. Prysmian Cables and Systems; Prysmian Group North America
 - e. Southwire Company, LLC
2. Dimensional Specifications: Schedule 80.
 3. Options:
 - a. Minimum Trade Size: trade size 3/4.

2.3 TYPE ERM-C-A AND TYPE ERM-C-SS DUCT RACEWAYS, ELBOWS, COUPLINGS, AND NIPPLES

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
2. Listing Criteria: UL CCN DYWV; including UL 6A.

B. Source Quality Control:

1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.
2. Manufacturer's Published Instructions: Prepare and submit installation, testing, and operating instructions for product.

C. UL DYWV - Aluminum Electrical Rigid Metal Conduit (ERM-C-A), Elbows, Couplings, and Nipples:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Allied Tube & Conduit; Atkore International
 - b. American Conduit; Norsk Hydro ASA, Hydro Extrusion USA LLC
 - c. Crouse-Hinds; brand of Eaton, Electrical Sector
 - d. Topaz Lighting & Electric
 - e. Western Tube; Zekelman Industries
 - f. Wheatland Tube; Zekelman Industries
2. Material: Aluminum.
3. Options:
 - a. Protective Coating: Provide protective coating for use in concrete].
 - b. Minimum Trade Size: Metric designator 21 (trade size 3/4).

- c. Colors: As indicated on Drawings.
- D. UL DYWV - Stainless Steel Electrical Rigid Metal Conduit (ERMC-SS), Elbows, Couplings, and Nipples:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABB, Electrification Business
 - b. Allied Tube & Conduit; Atkore International
 - c. Calconduit; Atkore International
 - d. Crouse-Hinds; brand of Eaton, Electrical Sector
 - e. Patriot Aluminum Products, LLC
 - 2. Material: Stainless steel.
 - 3. Options:
 - a. Minimum Trade Size: Metric designator 21 (trade size 3/4).
 - b. Colors: As indicated on Drawings.

2.4 TYPE ERMC-S DUCT RACEWAYS, ELBOWS, COUPLINGS, AND NIPPLES

- A. Performance Criteria:
 - 1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
 - 2. Listing Criteria: UL CCN DYIX; including UL 6.
- B. Source Quality Control:
 - 1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.
 - 2. Manufacturer's Published Instructions: Prepare and submit installation, testing, and operating instructions for product.
- C. UL DYIX - Galvanized-Steel Electrical Rigid Metal Conduit (ERMC-S-G), Elbows, Couplings, and Nipples:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Allied Tube & Conduit; Atkore International
 - b. Calconduit; Atkore International
 - c. Crouse-Hinds; brand of Eaton, Electrical Sector
 - d. Republic Conduit; Nucor Corporation, Nucor Tubular Products
 - e. Topaz Lighting & Electric
 - f. Western Tube; Zekelman Industries

2. Exterior Coating: Zinc.
 3. Options:
 - a. Interior Coating: Zinc with organic top coating.
 - b. Minimum Trade Size: Metric designator 21 (trade size 3/4).
 - c. Colors: As indicated on Drawings.
- D. UL DYIX - PVC-Coated-Steel Electrical Rigid Metal Conduit (ERMC-S-PVC), Elbows, Couplings, and Nipples:
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABB, Electrification Business
 - b. Bluesteel Services LLC
 - c. Calbond; Atkore International
 - d. KorKap; Robroy Industries
 - e. Plasti-Bond; Robroy Industries
 2. Options:
 - a. Exterior Coating: PVC complying with NEMA RN 1.
 - b. Interior Coating: Zinc.
 - c. Minimum Trade Size: Metric designator 21 (trade size 3/4).
 - d. Colors: As indicated on Drawings.
 - e. Conduit Fittings for Hazardous (Classified) Locations: UL 1203.
 - f. Expansion and Deflection Fittings: UL 651 with flexible bonding jumper.

2.5 TYPE FMC-S AND TYPE FMC-A DUCT RACEWAYS

- A. Performance Criteria:
1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
 2. Listing Criteria: UL CCN DXUZ; including UL 1.
- B. Source Quality Control:
1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.
 2. Manufacturer's Published Instructions: Prepare and submit installation, testing, and operating instructions for product.
- C. UL DXUZ - Steel Flexible Metal Conduit (FMC-S):
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. ABB, Electrification Business
 - b. ANAMET Electrical, Inc.
 - c. Electri-Flex Company
 - d. Penn Aluminum Conduit & EMT; Penn Aluminum International LLC;
Berkshire Hathaway
 - e. Topaz Lighting & Electric
2. Material: Steel.
 3. Options:
 - a. Minimum Trade Size: Metric designator 21 (trade size 3/4).
 - b. Colors: As indicated on Drawings.
- D. UL DXUZ - Aluminum Flexible Metal Conduit (FMC-A):
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABB, Electrification Business
 - b. ANAMET Electrical, Inc.
 - c. Electri-Flex Company
 - d. Topaz Lighting & Electric
 2. Options:
 - a. Minimum Trade Size: Metric designator 21 (trade size 3/4).
 - b. Colors: As indicated on Drawings.

2.6 TYPE IMC DUCT RACEWAYS

- A. Performance Criteria:
1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
 2. Listing Criteria: UL CCN DYBY; including UL 1242.
- B. Source Quality Control:
1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.
 2. Manufacturer's Published Instructions: Prepare and submit installation, testing, and operating instructions for product.
- C. UL DYBY - Steel Intermediate Metal Conduit (IMC):
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. ABB, Electrification Business
- b. Allied Tube & Conduit; Atkore International
- c. Calconduit; Atkore International
- d. Wheatland Tube; Zekelman Industries

2. Options:

- a. Exterior Coating: Alternative corrosion-resistant coating.
- b. Interior Coating: Zinc with organic top coating.
- c. Minimum Trade Size: Metric designator 21 (trade size 3/4).
- d. Colors: As indicated on Drawings.

2.7 TYPE LFMC DUCT RACEWAYS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
2. Listing Criteria: UL CCN DXHR; including UL 360.

B. Source Quality Control:

1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.
2. Manufacturer's Published Instructions: Prepare and submit installation, testing, and operating instructions for product.

C. UL DXHR - Steel Liquidtight Flexible Metal Conduit (LFMC-S):

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABB, Electrification Business
 - b. ANAMET Electrical, Inc.
 - c. International Metal Hose Co
2. Material: Steel.
3. Options:
 - a. Minimum Trade Size: Metric designator 21 (trade size 3/4).
 - b. Colors: As indicated on Drawings.

D. UL DXHR - Stainless Steel Liquidtight Flexible Metal Conduit (LFMC-SS):

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ANAMET Electrical, Inc.

- b. Electri-Flex Company
- 2. Material: Stainless steel.
- 3. Options:
 - a. Minimum Trade Size: Metric designator 21 (trade size 3/4).
 - b. Colors: As indicated on Drawings.

2.8 TYPE LFNC DUCT RACEWAYS

A. Performance Criteria:

- 1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
- 2. Listing Criteria: UL CCN DXOQ; including UL 1660.

B. Source Quality Control:

- 1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.
- 2. Manufacturer's Published Instructions: Prepare and submit installation, testing, and operating instructions for product.

C. UL DXOQ - Layered (Type A) Liquidtight Flexible Nonmetallic Conduit (LFNC-A):

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. AFC Cable Systems; Atkore International
 - b. Electri-Flex Company
 - c. Topaz Lighting & Electric
- 2. Additional Criteria: Type A conduit with smooth seamless inner core and cover bonded together with one or more reinforcement layers between core and cover.
- 3. Options:
 - a. Minimum Trade Size: Metric designator 21 (trade size 3/4).
 - b. Colors: As indicated on Drawings.
 - c. Markings: 105 deg C dry, Outdoor.

D. UL DXOQ - Integral (Type B) Liquidtight Flexible Nonmetallic Conduit (LFNC-B):

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABB, Electrification Business
 - b. Cambridge Resources
 - c. Electri-Flex Company

- d. Superflex Ltd.
- e. Topaz Lighting & Electric
- 2. Additional Criteria: Type B conduit with smooth inner surface with integral reinforcement within conduit wall.
- 3. Options:
 - a. Minimum Trade Size: Metric designator 21 (trade size 3/4).
 - b. Colors: As indicated on Drawings.
 - c. Markings: 105 deg C dry, Outdoor.
- E. UL DXOQ - Corrugated (Type C) Liquidtight Flexible Nonmetallic Conduit (LFNC-C):
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABB, Electrification Business
 - b. HellermannTyton
 - 2. Additional Criteria: Type C conduit with corrugated internal and external surfaces without integral reinforcement within conduit wall.
 - 3. Options:
 - a. Minimum Trade Size: Metric designator 21 (trade size 3/4).
 - b. Colors: As indicated on Drawings.
 - c. Markings: 90 deg C dry, Sunlight resistant.

2.9 TYPE PVC DUCT RACEWAYS AND FITTINGS

- A. Performance Criteria:
 - 1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
 - 2. Listing Criteria: UL CCN DZYR; including UL 651.
- B. Source Quality Control:
 - 1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.
 - 2. Manufacturer's Published Instructions: Prepare and submit installation, testing, and operating instructions for product.
- C. UL DZYR - Schedule 40 Rigid PVC Conduit (PVC-40) and Fittings:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABB, Electrification Business

- b. Calconduit; Atkore International
 - c. JM Eagle
 - 2. Dimensional Specifications: Schedule 40.
 - 3. Options:
 - a. Minimum Trade Size: Metric designator 21 (trade size 3/4).
 - b. Markings: For use with maximum 90 deg C wire.
- D. UL DZYR - Schedule 80 Rigid PVC Conduit (PVC-80) and Fittings:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABB, Electrification Business
 - b. Calconduit; Atkore International
 - c. JM Eagle
 - d. Opti-Com Manufacturing Network, Inc (OMNI)
 - e. Topaz Lighting & Electric
 - 2. Dimensional Specifications: Schedule 80.
 - 3. Options:
 - a. Minimum Trade Size: Metric designator 21 (trade size 3/4).
 - b. Markings: For use with maximum 90 deg C wire.

2.10 FITTINGS FOR CONDUIT, TUBING, AND CABLE

- A. Performance Criteria:
 - 1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
- B. Source Quality Control:
 - 1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.
 - 2. Manufacturer's Published Instructions: Prepare and submit installation, testing, and operating instructions for product.
- C. UL DWTT - Fittings for Type ERM, Type IMC, Type PVC, Type HDPE, Type EPEC, and Type RTRC Duct Raceways:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Crouse-Hinds; brand of Eaton, Electrical Sector
 - b. Konkore Fittings; Atkore International

- c. Penn Aluminum Conduit & EMT; Penn Aluminum International LLC; Berkshire Hathaway
 - d. Southwire Company, LLC
 - e. Topaz Lighting & Electric
 - 2. Listing Criteria: UL CCN DWTT; including UL 514B.
 - 3. Options:
 - a. Material: Steel.
 - b. Coupling Method: Setscrew coupling. Setscrew couplings with only single screw per conduit are unacceptable.
 - c. Expansion and Deflection Fittings: UL 651 with flexible bonding jumper.
- D. UL FKA V - Fittings for Type EMT Duct Raceways:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABB, Electrification Business
 - b. Appleton; Emerson Electric Co., Automation Solutions
 - c. Calconduit; Atkore International
 - d. Crouse-Hinds; brand of Eaton, Electrical Sector
 - e. O-Z/Gedney; brand of Emerson Electric Co., Automation Solutions, Appleton Group
 - f. Raco Taymac Bell; brand of Hubbell Electrical Solutions; Hubbell Incorporated
 - g. Topaz Lighting & Electric
 - 2. Listing Criteria: UL CCN FKA V; including UL 514B.
 - 3. Options:
 - a. Material: Steel, Die cast.
 - b. Coupling Method: Setscrew coupling. Setscrew couplings with only single screw per conduit are unacceptable.
 - c. Expansion and Deflection Fittings: UL 651 with flexible bonding jumper.
- E. UL DXAS - Fittings for Type LFMC and Type LFNC Duct Raceways:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Arlington Industries, Inc.
 - b. Liquid Tight Connector Co.
 - 2. Listing Criteria: UL CCN DXAS; including UL 514B.

2.11 SOLVENT CEMENTS

- A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
 2. Listing Criteria: UL CCN DWTT; including UL 514B.
- B. Source Quality Control:
1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.
 2. Manufacturer's Published Instructions: Prepare and submit installation, testing, and operating instructions for product.
- C. UL DWTT - Solvent Cements for Type PVC Duct Raceways and Fittings:
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Weld-On
 - b. Oatey

PART 3 - EXECUTION

3.1 SELECTION OF CONDUITS FOR ELECTRICAL SYSTEMS

- A. Unless more stringent requirements are specified in Contract Documents or manufacturers' published instructions, comply with NFPA 70 for selection of duct raceways. Consult Architect for resolution of conflicting requirements. Alternate selections from those specified will be considered provided the material and installation comply with NFPA 70.
- B. Special Instructions Regarding HDPE Conduits: Although Article 353 of NFPA 70 permits use of HDPE conduits where encased in concrete aboveground, UL CCN EAZX listing requirements state that HDPE and EPEC underground conduits are intended only for use where direct buried with or without being encased in concrete. Specified Type HDPE and Type EPEC underground conduits are not permitted to be used aboveground on Project.
- C. Duct Fittings: Select fittings in accordance with NEMA FB 2.10 guidelines.
 1. ERMC and IMC: Provide threaded-type fittings unless otherwise indicated.

3.2 INSTALLATION OF CONDUITS FOR ELECTRICAL SYSTEMS

- A. Comply with manufacturer's published instructions.
- B. Reference Standards for Installation: Unless more stringent installation requirements are specified in Contract Documents or manufacturers' published instructions, comply with the following:

1. Type EMT-A: Article 358 of NFPA 70 and NECA NEIS 102.
2. Type EMT-SS: Article 358 of NFPA 70 and NECA NEIS 101.
3. Type EMT-S: Article 358 of NFPA 70 and NECA NEIS 101.
4. Type ENT: Article 362 of NFPA 70 and NECA NEIS 102.
5. Type HDPE and Type EPEC: Article 353 of NFPA 70 and NECA NEIS 111.
6. Type ERMC-A: Article 344 of NFPA 70 and NECA NEIS 102.
7. Type ERMC-SS: Article 344 of NFPA 70 and NECA NEIS 101.
8. Type ERMC-S: Article 344 of NFPA 70 and NECA NEIS 101.
9. Type FMC-S: Article 348 of NFPA 70 and NECA NEIS 101.
10. Type FMC-A: Article 348 of NFPA 70 and NECA NEIS 102.
11. Type FMT: Article 360 of NFPA 70 and NECA NEIS 101.
12. Type IMC: Article 342 of NFPA 70 and NECA NEIS 101.
13. Type LFMC: Article 350 of NFPA 70 and NECA NEIS 101.
14. Type LFNC: Article 342 of NFPA 70 and NECA NEIS 111.
15. Type PVC: Article 356 of NFPA 70 and NECA NEIS 111.
16. Type RTRC: Article 355 of NFPA 70 and NECA NEIS 111.
17. Expansion Fittings: NEMA FB 2.40.
18. Consult Architect for resolution of conflicting requirements.

C. Special Installation Techniques:

1. General Requirements for Installation of Duct Raceways:
 - a. Complete duct raceway installation before starting conductor installation.
 - b. Provide stub-ups through floors with coupling threaded inside for plugs, set flush with finished floor. Plug coupling until conduit is extended above floor to final destination or a minimum of 2 ft above finished floor.
 - c. Make bends in duct raceway using large-radius preformed ells except for parallel bends. Field bending must be in accordance with NFPA 70 minimum radii requirements. Provide only equipment specifically designed for material and size involved.
 - d. Conceal conduit within finished walls, ceilings, and floors unless otherwise indicated. Install conduits parallel or perpendicular to building lines.
 - e. Support conduit within 12 inch of enclosures to which attached.
 - f. Install duct sealing fittings at accessible locations in accordance with NFPA 70 and fill them with listed sealing compound. For concealed duct raceways, install fitting in flush steel box with blank cover plate having finish similar to that of adjacent plates or surfaces. Install duct sealing fittings in accordance with NFPA 70.
 - g. Install devices to seal duct raceway interiors at accessible locations. Locate seals so no fittings or boxes are between the seal and the following changes of environments. Seal interior of duct raceways at the following points:
 - 1) Where conduits pass from warm to cold locations, such as boundaries of refrigerated spaces.
 - 2) Where an underground service duct raceway enters a building or structure.
 - 3) Conduit extending from interior to exterior of building.
 - 4) Conduit extending into pressurized duct raceway and equipment.
 - 5) Conduit extending into pressurized zones that are automatically

- 6) controlled to maintain different pressure set points.
- 6) Where otherwise required by NFPA 70.
 - h. Do not install duct raceways or electrical items on "explosion-relief" walls or rotating equipment.
 - i. Do not install conduits within 2 inch of the bottom side of a metal deck roof.
 - j. Keep duct raceways at least 6 inch away from parallel runs of flues and steam or hot-water pipes. Install horizontal duct raceway runs above water and steam piping.
 - k. Cut conduit perpendicular to the length. For conduits metric designator 53 (trade size 2) and larger, use roll cutter or a guide to make cut straight and perpendicular to the length. Ream inside of conduit to remove burrs.
 - l. Install pull wires in empty duct raceways. Provide polypropylene or monofilament plastic line with not less than 200 lb tensile strength. Leave at least 12 inch of slack at both ends of pull wire. Cap underground duct raceways designated as spare above grade alongside duct raceways in use.
 - m. Install duct raceways square to the enclosure and terminate at enclosures without hubs with locknuts on both sides of enclosure wall. Install locknuts hand tight, plus one-quarter turn more.
 - 1) Termination fittings with shoulders do not require two locknuts.
 - n. Terminate threaded conduits into threaded hubs or with locknuts on inside and outside of boxes or cabinets. Install bushings on conduits up to metric designator 35 (trade size 1-1/4) and insulated throat metal bushings on metric designator 41 (trade size 1-1/2) and larger conduits terminated with locknuts. Install insulated throat metal grounding bushings on service conduits.
- 2. Types EMT-A, ERMC-A, and FMC-A: Do not install aluminum duct raceways or fittings in contact with concrete or earth.
- 3. Types ERMC and IMC:
 - a. Threaded Conduit Joints, Exposed to Wet, Damp, Corrosive, or Outdoor Conditions: Apply listed compound that maintains electrical conductivity to threads of duct raceway and fittings before making up joints. Follow compound manufacturer's published instructions.
- 4. Type ERMC-S-PVC:
 - a. Follow manufacturer's installation instructions for clamping, cutting, threading, bending, and assembly.
 - b. Provide PVC-coated sealing locknut for exposed male threads transitioning into female NPT threads that do not have sealing sleeves, including transitions from PVC couplings/female adapters to Type ERMC-S-PVC elbows in direct-burial applications. PVC-coated sealing locknuts must not be used in place of conduit hub. PVC-coated sealing locknut must cover exposed threads on Type ERMC-S-PVC duct raceway.
 - c. Coat field-cut threads on PVC-coated duct raceway with manufacturer-approved corrosion-preventing conductive compound prior to assembly.

5. Types FMC, LFMC, and LFNC:
 - a. Provide a maximum of 36 inch of flexible conduit for recessed and semirecessed luminaires, equipment subject to vibration, noise transmission, or movement; and for transformers and motors.
6. Types PVC, HDPE, and EPEC:
 - a. Do not install Type PVC, Type HDPE, or Type EPEC conduit where ambient temperature exceeds 122 deg F. Conductor ratings must be limited to 75 deg C except where installed in a trench outside buildings with concrete encasement, where 90 deg C conductors are permitted.
 - b. Comply with manufacturer's published instructions for solvent welding and fittings.
7. Type RTRC: Do not install Type RTRC conduit where ambient temperature exceeds 230 deg F.
8. Duct Raceways Embedded in Slabs:
 - a. Run duct raceways larger than metric designator 27 (trade size 1) parallel or at right angles to main reinforcement. Where at right angles to reinforcement, place duct raceway close to slab support. Secure duct raceways to reinforcement at maximum 10 ft intervals.
 - b. Arrange duct raceways to cross building expansion joints with expansion fittings at right angles to the joint.
 - c. Arrange duct raceways to ensure that each is surrounded by minimum of 2 inch of concrete without voids.
 - d. Do not embed threadless fittings in concrete unless locations have been specifically approved by Architect.
 - e. Change from ENT to PVC-40 before rising above floor.
9. Stub-ups to Above Recessed Ceilings:
 - a. Provide EMT, IMC, or ERM for duct raceways.
 - b. Provide a conduit bushing or insulated fitting to terminate stub-ups not terminated in hubs or in an enclosure.
10. Duct Raceway Terminations at Locations Subject to Moisture or Vibration:
 - a. Provide insulating bushings to protect conductors, including conductors smaller than 4 AWG. Install insulated throat metal grounding bushings on service conduits.
11. Duct Fittings: Install fittings in accordance with NEMA FB 2.10 guidelines.
 - a. ERM-S-PVC: Provide only fittings listed for use with this type of conduit. Patch and seal joints, nicks, and scrapes in PVC coating after installing conduits and fittings. Provide sealant recommended by fitting manufacturer and apply in thickness and number of coats recommended by manufacturer.
 - b. EMT: Provide setscrew, steel fittings. Comply with NEMA FB 2.10.

- c. Flexible Conduit: Provide only fittings listed for use with flexible conduit type. Comply with NEMA FB 2.20.
12. Expansion-Joint Fittings:
- a. Install in runs of aboveground PVC that are located where environmental temperature change may exceed 30 deg F and that have straight-run length that exceeds 25 ft. Install in runs of aboveground ERMC and EMT conduit that are located where environmental temperature change may exceed 100 deg F and that have straight-run length that exceeds 100 ft.
 - b. Install type and quantity of fittings that accommodate temperature change listed for the following locations:
 - 1) Outdoor Locations Not Exposed to Direct Sunlight: 125 deg F temperature change.
 - 2) Outdoor Locations Exposed to Direct Sunlight: 155 deg F temperature change.
 - 3) Indoor Spaces Connected with Outdoors without Physical Separation: 125 deg F temperature change.
 - 4) Attics: 135 deg F temperature change.
 - c. Install fitting(s) that provide expansion and contraction for at least 0.00041 inch per foot of length of straight run per deg F of temperature change for PVC conduits. Install fitting(s) that provide expansion and contraction for at least 0.000078 inch per foot of length of straight run per deg F of temperature change for metal conduits.
 - d. Install expansion fittings at locations where conduits cross building or structure expansion joints.
 - e. Install expansion-joint fitting with position, mounting, and piston setting selected in accordance with manufacturer's published instructions for conditions at specific location at time of installation. Install conduit supports to allow for expansion movement.
13. Duct Raceways Penetrating Rooms or Walls with Acoustical Requirements: Seal duct raceway openings on both sides of rooms or walls with acoustically rated putty or firestopping.
14. Identification: Provide labels for conduit assemblies, duct raceways, and associated electrical equipment.
- a. Provide warning signs.

3.3 PROTECTION

- A. Protect coatings, finishes, and cabinets from damage and deterioration.
 - 1. Repair damage to galvanized finishes with zinc-rich paint recommended by manufacturer.
 - 2. Repair damage to PVC coatings or paint finishes with matching touchup coating recommended by manufacturer.

END OF SECTION 260533.13

SECTION 260533.16 - BOXES AND COVERS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Cover plates for device boxes.

B. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.

1.2 ACTION SUBMITTALS

A. Shop Drawings:

1. Shop drawings for floor boxes.

PART 2 - PRODUCTS

2.1 ELECTRICAL BOX AND COVER SELECTION

- A. All Boxes and Covers for electrical systems shall be in compliance with NFPA 70 for their use and location.
- B. Contractor shall supply a manufacturer's cut for any box and or cover that will be visible from within occupied space to the Architect for review and approval.

2.2 METALLIC OUTLET BOXES, DEVICE BOXES, RINGS, AND COVERS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
2. Listing Criteria: UL CCN QCIT; including UL 514A.

B. Source Quality Control:

1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.
2. Manufacturer's Published Instructions: Prepare and submit installation, testing, and operating instructions for product.
3. Samples:
 - a. Floor Box Samples for Initial Selection: Manufacturer's standard color sheets, showing full range of available colors and flooring inserts for each type of floor box.
 - b. Raised Floor Box Samples for Initial Selection: Manufacturer's standard color sheets, showing full range of available colors and flooring inserts for each type of floor box.
 - c. Recessed Access-Floor Box Samples for Initial Selection: Manufacturer's standard color sheets, showing full range of available colors and flooring inserts for each type of floor box.
 - d. Concrete Box Samples for Initial Selection: Manufacturer's standard color sheets, showing full range of available colors and flooring inserts for each type of floor box.

2.3 NONMETALLIC OUTLET BOXES, DEVICE BOXES, RINGS, AND COVERS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. Listing Criteria: UL CCN QCMZ; including UL 514C.

B. Source Quality Control:

1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.
2. Manufacturer's Published Instructions: Prepare and submit installation, testing, and operating instructions for product.
3. Samples:
 - a. Floor Box Samples for Initial Selection: Manufacturer's standard color sheets, showing full range of available colors and flooring inserts for each type of floor box.
 - b. Raised Floor Box Samples for Initial Selection: Manufacturer's standard color sheets, showing full range of available colors and flooring inserts for each type of floor box.
 - c. Recessed Access-Floor Box Samples for Initial Selection: Manufacturer's standard color sheets, showing full range of available colors and flooring inserts for each type of floor box.
 - d. Concrete Box Samples for Initial Selection: Manufacturer's standard color sheets, showing full range of available colors and flooring inserts for each type of floor box.

2.4 JUNCTION BOXES AND PULL BOXES

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. Listing Criteria: UL CCN BGUZ; including UL 50 and UL 50E.

B. Source Quality Control:

1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.
2. Manufacturer's Published Instructions: Prepare and submit installation, testing, and operating instructions for product.

2.5 COVER PLATES FOR DEVICES BOXES

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. Listing Criteria: UL CCN QCIT or UL CCN QCMZ; including UL 514D.
3. Wallplate-Securing Screws: Metal with head color to match wallplate finish.

B. Source Quality Control:

1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.
2. Manufacturer's Published Instructions: Prepare and submit installation, testing, and operating instructions for product.

2.6 HOODS FOR OUTLET BOXES

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. Listing Criteria:
 - a. UL CCN QCIT or UL CCN QCMZ; including UL 514D.
 - b. Receptacle, Hood, Cover Plate, Gaskets, and Seals: UL 498 Supplement SA when mated with box or enclosure complying with UL 514A, UL 514C, or UL 50E.
3. Mounts to box using fasteners different from wiring device.

B. Source Quality Control:

1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.

2. Manufacturer's Published Instructions: Prepare and submit installation, testing, and operating instructions for product.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Shop Drawings: Prepare and submit the following:

1. Shop Drawings for Floor Boxes: Show that floor boxes are located to avoid interferences and are structurally allowable. Indicate floor thickness at location where boxes are embedded in concrete floors and underfloor clearances where boxes are installed in raised floors.

3.2 SELECTION OF BOXES AND COVERS FOR ELECTRICAL SYSTEMS

- A. Unless more stringent requirements are specified in Contract Documents or manufacturers' published instructions, comply with NFPA 70 for selection of boxes and enclosures. Consult Architect for resolution of conflicting requirements.

- B. Exposed Boxes Installed Less Than 2.5 m (8 ft) Above Floor:

1. Boxes with knockouts or unprotected openings are prohibited.
2. Provide exposed cover. Flat covers with angled mounting slots or knockouts are prohibited.

3.3 INSTALLATION OF BOXES AND COVERS FOR ELECTRICAL SYSTEMS

- A. Comply with manufacturer's published instructions.

- B. Reference Standards for Installation: Unless more stringent installation requirements are specified in Contract Documents or manufacturers' published instructions, comply with the following:

1. Outlet, Device, Pull, and Junction Boxes: Article 314 of NFPA 70.
2. Consult Architect for resolution of conflicting requirements.

- C. Special Installation Techniques:

1. Provide boxes in wiring and raceway systems wherever required for pulling of wires, making connections, and mounting of devices or fixtures.
2. Mount boxes at heights indicated on Drawings. If mounting heights of boxes are not individually indicated, give priority to ADA requirements. Install boxes with height measured to bottom of box unless otherwise indicated.
3. Recessed Boxes in Masonry Walls: Saw-cut opening for box in center of cell of masonry block, and install box flush with surface of wall. Prepare block surfaces to provide a flat surface for a raintight connection between box and cover plate or supported equipment and box, whether installed indoors or outdoors.

4. Horizontally separate boxes mounted on opposite sides of walls so they are not in the same vertical channel.
5. Locate boxes so that cover or plate will not span different building finishes.
6. Support boxes in recessed ceilings independent of ceiling tiles and ceiling grid.
7. Support boxes of three gangs or more from more than one side by spanning two framing members or mounting on brackets specifically designed for purpose.
8. Fasten junction and pull boxes to, or support from, building structure. Do not support boxes by conduits.
9. Set metal floor boxes level and flush with finished floor surface.
10. Set nonmetallic floor boxes level. Trim after installation to fit flush with finished floor surface.
11. Do not install aluminum boxes, enclosures, or fittings in contact with concrete or earth.
12. Do not rely on locknuts to penetrate nonconductive coatings on enclosures. Remove coatings in the locknut area prior to assembling conduit to enclosure to ensure a continuous ground path.
13. Boxes and Enclosures in Areas or Walls with Acoustical Requirements:
 - a. Seal openings and knockouts in back and sides of boxes and enclosures with acoustically rated putty.
 - b. Provide gaskets for wallplates and covers.
14. Identification: Provide labels for boxes and associated electrical equipment.
 - a. Identify field-installed conductors, interconnecting wiring, and components.
 - b. Provide warning signs.
 - c. Label each box with engraved metal or laminated-plastic nameplate.

3.4 CLEANING

- A. Remove construction dust and debris from boxes before installing wallplates, covers, and hoods.

3.5 PROTECTION

- A. After installation, protect boxes from construction activities. Remove and replace items that are contaminated, defaced, damaged, or otherwise caused to be unfit for use prior to acceptance by Owner.

END OF SECTION 260533.16

SECTION 260533.23 - SURFACE RACEWAYS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Surface metal raceways and fittings.
2. Surface nonmetallic raceways.
3. Strut-type channel raceways and fittings.
4. Wireways and auxiliary gutters.

B. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.

1.2 ACTION SUBMITTALS

A. Product Data:

1. Surface metal raceways and fittings.
2. Surface nonmetallic raceways.
3. Strut-type channel raceways and fittings.
4. Wireways and auxiliary gutters.

PART 2 - PRODUCTS

2.1 SURFACE METAL RACEWAYS AND FITTINGS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
2. Listing Criteria: UL CCN RJBT; including UL 5.

B. Source Quality Control:

1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.

2. Manufacturer's Published Instructions: Prepare and submit installation, testing, and operating instructions for product.

2.2 SURFACE NONMETALLIC RACEWAYS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
2. Listing Criteria:
 - a. UL CCN RJTX; including UL 5A.
 - b. UL 94, V-0 requirements for self-extinguishing characteristics.

B. Source Quality Control:

1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.
2. Manufacturer's Published Instructions: Prepare and submit installation, testing, and operating instructions for product.

2.3 STRUT-TYPE CHANNEL RACEWAYS AND FITTINGS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
2. Listing Criteria:
 - a. UL CCN RIUU; including UL 5B.
 - b. UL 94, V-0 requirements for self-extinguishing characteristics.

B. Source Quality Control:

1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.
2. Manufacturer's Published Instructions: Prepare and submit installation, testing, and operating instructions for product.

2.4 WIREWAYS AND AUXILIARY GUTTERS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
2. Listing Criteria:

- a. UL CCN ZOYX; including UL 870.
- b. UL 94, V-0 requirements for self-extinguishing characteristics.

B. Source Quality Control:

1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.
2. Manufacturer's Published Instructions: Prepare and submit installation, testing, and operating instructions for product.

PART 3 - EXECUTION

3.1 INSTALLATION OF SURFACE RACEWAYS FOR ELECTRICAL SYSTEMS

- A. Comply with manufacturer's published instructions.
- B. Reference Standards for Installation: Unless more stringent installation requirements are specified in Contract Documents or manufacturers' published instructions, comply with the following:

1. Auxiliary Gutters: Article 366 of NFPA 70.
2. Surface Metal Raceway: Article 386 of NFPA 70.
3. Surface Nonmetallic Raceway: Article 388 of NFPA 70.
4. Consult Architect for resolution of conflicting requirements.

C. Special Installation Techniques:

1. Install surface raceways only where indicated on Drawings.
2. Install surface raceway with a minimum 2 inch radius control at bend points.
3. Secure surface raceway with screws or other anchor-type devices at intervals not exceeding 48 inch and with no less than two supports per straight raceway section. Support surface raceway in accordance with manufacturer's published instructions. Tape and glue are unacceptable support methods.
4. Identification: Provide labels for surface raceways and associated electrical equipment.
 - a. Identify field-installed conductors, interconnecting wiring, and components.
 - b. Provide warning signs.

3.2 CLEANING

- A. Remove construction dust and debris from surface raceways before installing covers.

3.3 PROTECTION

- A. After installation, protect surface raceways from construction activities. Remove and replace items that are contaminated, defaced, damaged, or otherwise caused to be unfit for use prior to acceptance by Owner.

END OF SECTION 260533.23

SECTION 260543 - UNDERGROUND DUCTS AND RACEWAYS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
- B. Related Requirements:
 - 1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
 - 2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.
 - 3. Section 260519 "Low-Voltage for Electrical Power Conductors and Cables" for nonmetallic underground conduit with conductors (Type NUCC).

1.2 ALLOWANCES

- A. See Section 012100 "Allowances" for description of allowances affecting items specified in this Section.

1.3 UNIT PRICES

- A. See Section 012200 "Unit Prices" for description of unit prices affecting items specified in this Section.

1.4 DEFINITIONS

- A. Duct: A single raceway or multiple raceways, installed singly or as components of a duct bank.
- B. Duct Bank: Two or more ducts installed in parallel, direct buried or with additional casing materials such as concrete.
- C. Handhole: An underground chamber containing electrical cables, sized such that personnel are not required to enter in order to access the cables.
- D. Manhole: An underground chamber containing electrical cables and equipment, sized to provide access with working space clearances.
- E. Trafficways: Locations where vehicular or pedestrian traffic is a normal course of events.

PART 2 - PRODUCTS

2.1 TYPE IMC RACEWAYS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. General Characteristics: UL 1242 and UL CCN DYBY.

2.2 DUCT ACCESSORIES

A. Concrete Warning Planks: Nominal 12 by 24 by 3 inch in size, manufactured from 6000 psi concrete.

1. Color: Red dye added to concrete during batching.
2. Mark each plank with "ELECTRIC" in 2 inch high, 3/8 inch deep letters.

2.3 MANHOLES FOR EXTERIOR UNDERGROUND WIRING

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. General Characteristics:
 - a. ASTM C858 for design and manufacturing processes.
 - b. SCTE 77.
3. Construction - Manholes shall be precast reinforced concrete, H-20 loading

2.4 SOURCE QUALITY CONTROL

A. Product Data: Prepare and submit catalog cuts, brochures, diagrams, schedules, and performance data illustrating size, physical appearance, and other characteristics of product.

1. Duct-bank materials, including spacers and miscellaneous components.
2. Ducts, conduits, and their accessories, including elbows, end bells, bends, fittings, and solvent cement.
3. Accessories for manholes, handholes, boxes.
4. Underground-line warning tape.
5. Warning planks.
6. Precast Manholes

B. Manufacturer's Published Instructions: Prepare and submit installation, testing, and operating instructions for product.

C. Factory Tests for Handholes and Boxes:

1. Nonconforming Work:

- a. Equipment that does not pass tests and inspections will be considered defective.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Coordinate layout and installation of duct, duct bank, manholes, handholes, and boxes with final arrangement of other utilities, site grading, and surface features as determined in field. Notify Architect if there is conflict between areas of excavation and existing structures or archaeological sites to remain.
- B. Coordinate elevations of duct and duct-bank entrances into manholes, handholes, and boxes with final locations and profiles of duct and duct banks, as determined by coordination with other utilities, underground obstructions, and surface features. Revise locations and elevations as required to suit field conditions and to ensure that duct and duct bank will drain to manholes and handholes, and as approved by Architect.

3.2 SELECTION OF UNDERGROUND DUCTS

- A. Duct for Electrical Feeders 600 V and Less: PVC-40, concrete encased unless otherwise indicated.
- B. Duct for Electrical Branch Circuits: PVC-40, direct buried unless otherwise indicated.
- C. Underground Ducts Crossing Paved Paths, Walks, and, Driveways: PVC-40, direct buried.
- D. Underground Ducts Crossing Roadways: PVC-40, encased in reinforced concrete.
- E. Stub-ups: Concrete encased, PVC-40, IMC.

3.3 SELECTION OF UNDERGROUND ENCLOSURES

- A. Handholes and Boxes:
1. Units in Roadways and Other Deliberate Traffic Paths: Precast concrete, AASHTO HB 17, H-20 structural load rating.
2. Units in Driveway, Parking Lot, and Off-Roadway Locations, Subject to Occasional, Nondeliberate Loading by Heavy Vehicles: Precast concrete, AASHTO HB 17, H-20 structural load rating.
3. Units in Sidewalk and Similar Applications with Safety Factor for Nondeliberate Loading by Vehicles: Precast concrete, AASHTO HB 17, H-10 structural load

- rating.
- 4. Units Subject to Light-Duty Pedestrian Traffic Only: Fiberglass-reinforced polyester resin, structurally tested in accordance with SCTE 77 with 3000 lbf vertical loading.
- 5. Cover design load must not exceed load rating of handhole or box.

B. Manholes: Precast concrete.

- 1. Units Located in Roadways and Other Deliberate Traffic Paths by Heavy or Medium Vehicles: H-20 structural load rating in accordance with AASHTO HB 17.
- 2. Units Not Located in Deliberate Traffic Paths by Heavy or Medium Vehicles: H-10 load rating in accordance with AASHTO HB 17.

3.4 EARTHWORK

- A. Excavation and Backfill: Comply with Section 312000 "Earth Moving," but do not use heavy-duty, hydraulic-operated, compaction equipment.
- B. Restoration: Restore area after construction vehicle traffic in immediate area is complete.
- C. Restore surface features at areas disturbed by excavation, and re-establish original grades unless otherwise indicated. Replace removed sod immediately after backfilling is completed.
- D. Restore areas disturbed by trenching, storing of dirt, cable laying, and other work. Restore vegetation and include necessary topsoiling, fertilizing, liming, seeding, sodding, sprigging, and mulching. Comply with Section 329200 "Turf and Grasses" and Section 329300 "Plants."
- E. Cut and patch existing pavement in path of underground duct, duct bank, and underground structures in accordance with "Cutting and Patching" Article in Section 017300 "Execution."

3.5 INSTALLATION OF DUCTS AND DUCT BANKS

- A. Reference Standards:
 - 1. Unless more stringent requirements are specified in Contract Documents or manufacturers' published instructions, comply with NEMA TCB 2 for installation of underground ducts and duct banks.
 - 2. Consult Architect for resolution of conflicting requirements.
- B. Special Techniques:
 - 1. Where indicated on Drawings, install duct, spacers, and accessories into duct-bank configuration shown. Duct installation requirements in this Section also apply to duct bank.

2. Steel raceway, bends, and fittings in on Project must be of same type.
3. Slope: Pitch duct minimum slope of 1:300 down toward manholes and handholes and away from buildings and equipment. Slope duct from high point between two manholes to drain in both directions.
4. Install expansion fitting near center of straight line duct with calculated expansion of more than 3/4 inch.
5. Curves and Bends:
 - a. Use 5-degree angle couplings for small changes in direction. Use manufactured long sweep bends with minimum radius of 12.5 ft, both horizontally and vertically, at other locations unless otherwise indicated.
 - b. Field bending must be in accordance with NFPA 70 minimum radii requirements, except bends over 45 degrees must be made with minimum radius of 12.5 ft. Use only equipment specifically designed for material and size involved. Use PVC heating bender for bending PVC conduit.
6. Joints: Use solvent-cemented joints in nonmetallic duct and fittings and make watertight in accordance with manufacturer's published instructions. Stagger couplings so those of adjacent duct do not lie in same plane. Couple steel conduits to ducts with adapters designed for this purpose, and encase coupling with minimum 3 inch of concrete for minimum of 12 inch on each side of coupling.
 - a. Install insulated grounding bushings on steel raceway terminations that are less than 12 inch below grade or floor level and do not terminate in hubs.
7. Building Wall Penetrations: Make transition from underground duct to steel raceway at least 10 ft outside building wall, without reducing duct line slope away from building and without forming trap in line. Use fittings manufactured for transition to steel raceway type installed. Install steel raceway penetrations of building walls as specified in Section 260544 "Sleeves and Sleeve Seals for Electrical Raceways and Cabling."
8. Install manufactured steel raceway elbows for stub-ups at poles unless otherwise indicated. Encase elbows for stub-up ducts throughout length of elbow.
 - a. Couple steel elbows to ducts with adapters designed for this purpose, and encase coupling with minimum 3 inch of concrete for minimum of 12 inch on each side of coupling.
9. Sealing: Provide temporary closure at terminations of duct with pulled cables. Seal spare duct at terminations. Use sealing compound and plugs to withstand at least 15 psig hydrostatic pressure.
10. Pulling Cord: Install 200 lbf test nylon cord in empty ducts.
11. Concrete-Encased Ducts and Duct Bank:
 - a. Excavate trench bottom to provide firm and uniform support for duct. Prepare trench bottoms as specified in Section 312000 "Earth Moving" for pipes 6 inch or less in nominal diameter.
 - b. Width: Excavate trench 12 inch wider than duct on each side.
 - c. Depth: Install so top of duct envelope is at least 24 inch below finished grade in areas not subject to deliberate traffic, and at least 30 inch below

finished grade in deliberate traffic paths for vehicles unless otherwise indicated. Install so top of duct envelope is below local frost line.

- d. Support duct on duct spacers coordinated with duct size, duct spacing, and outdoor temperature.
- e. Spacer Installation: Place spacers close enough to prevent sagging and deforming of duct, with not less than five spacers per 20 ft of duct. Place spacers within 24 inch of duct ends. Stagger spacers approximately 6 inch between tiers. Secure spacers to earth and to duct to prevent floating during concreting. Tie entire assembly together using fabric straps; do not use tie wires or reinforcing steel that may form conductive or magnetic loops around ducts or duct groups.
- f. Minimum Space between Ducts: 3 inch between edge of duct and exterior envelope wall, 2 inch between ducts for like services, and 4 inch between power and communications ducts.
- g. Elbows:
 - 1) Use manufactured duct elbows for stub-ups and at changes of direction in duct unless otherwise indicated. Extend encasement throughout length of elbow.
 - 2) Use manufactured steel elbows for stub-ups, at building entrances, and at changes of direction in duct run.
- h. Stub-ups to Outdoor Equipment: Extend concrete-encased steel raceway horizontally minimum of 60 inch from edge of equipment base, or as required by equipment manufacturer.
 - 1) Stub-ups must be minimum 4 inch above finished floor and minimum 3 inch from conduit side to edge of slab.
- i. Stub-ups to Indoor Equipment: Extend concrete-encased steel raceway horizontally minimum of 60 inch from edge of wall. Install insulated grounding bushings on terminations at equipment.
 - 1) Stub-ups must be minimum 4 inch above finished floor and no less than 3 inch from conduit side to edge of slab.
- j. Reinforcement: Reinforce concrete-encased duct where crossing disturbed earth and where indicated. Arrange reinforcing rods and ties without forming conductive or magnetic loops around ducts or duct groups.
- k. Forms: Use walls of trench to form side walls of duct bank where soil is self-supporting and concrete envelope can be poured without soil inclusions; otherwise, use forms.
- l. Concrete Cover: Install minimum of 3 inch of concrete cover between edge of duct to exterior envelope wall, 2 inch between duct of like services, and 4 inch between power and communications ducts.
- m. Place minimum 6 inch of engineered fill above concrete encasement of duct except in roadways where engineered fill shall extend to the sub base.
- n. Concreting Sequence: Pour each run of envelope between manholes or other terminations in one continuous operation.
 - 1) Start at one end and finish at other, allowing for expansion and

contraction of duct as its temperature changes during and after pour. Use expansion fittings installed in accordance with manufacturer's published instructions, or use other specific measures to prevent expansion-contraction damage.

- 2) If more than one pour is necessary, terminate each pour in vertical plane and install 3/4 inch reinforcing-rod dowels extending minimum of 18 inch into concrete on both sides of joint near corners of envelope.

- o. Pouring Concrete: Comply with requirements in "Concrete Placement" Article in Section 033000 "Cast-in-Place Concrete." Place concrete carefully during pours to prevent voids under and between duct and at exterior surface of envelope. Do not allow heavy mass of concrete to fall directly onto ducts. Allow concrete to flow around duct and rise up in middle, uniformly filling open spaces. Do not use power-driven agitating equipment unless specifically designed for duct-installation application.

12. Direct-Buried Duct and Duct Bank:

- a. Excavate trench bottom to provide firm and uniform support for duct. Comply with requirements in Section 312000 "Earth Moving" for preparation of trench bottoms for pipes less than 6 inch in nominal diameter.
- b. Width: Excavate trench 12 inch wider than duct on each side.
- c. Depth: Install top of duct at least 36 inch below finished grade unless otherwise indicated.
- d. Set elevation of top of duct bank below frost line.
- e. Place minimum 6 inch of sand as bed for duct. Place sand to minimum of 6 inch above top level of duct.
- f. Support ducts on duct spacers coordinated with duct size, duct spacing, and outdoor temperature.
- g. Spacer Installation: Place spacers close enough to prevent sagging and deforming of duct, with not less than five spacers per 20 ft of duct. Place spacers within 24 inch of duct ends. Stagger spacers approximately 6 inch between tiers. Secure spacers to earth and to ducts to prevent floating during concreting. Tie entire assembly together using fabric straps; do not use tie wires or reinforcing steel that may form conductive or magnetic loops around ducts or duct groups.
- h. Install duct with minimum of 3 inch between ducts for like services and 6 inch between power and communications duct.
- i. Install manufactured duct elbows for stub-ups, at building entrances, and at changes of direction in duct direction unless otherwise indicated. Encase elbows for stub-up ducts throughout length of elbow.
- j. Install manufactured steel elbows for stub-ups, at building entrances, and at changes of direction in duct.
 - 1) Stub-ups to Outdoor Equipment: Extend concrete-encased steel raceway horizontally minimum of 60 inch from edge of base. Install insulated grounding bushings on terminations at equipment.
 - a) Stub-ups must be minimum 4 inch above finished base and minimum 3 inch from conduit side to edge of base.

- 2) Stub-ups to Indoor Equipment: Extend concrete-encased steel raceway horizontally on exterior of wall minimum of 60 inch from edge of wall. Install insulated grounding bushings on terminations at equipment.
 - 3) Stub-ups through interior floors must be minimum 4 inch above finished floor and no less than 3 inch from conduit side to edge of equipment pad or floor slab.
- k. After installing first tier of duct, backfill and compact. Start at tie-in point and work toward end of duct run, leaving ducts at end of run free to move with expansion and contraction as temperature changes during this process. Repeat procedure after placing each tier. After placing last tier, hand place backfill to 4 inch over duct and hand tamp. Firmly tamp backfill around ducts to provide maximum supporting strength. Use hand tamper only. After placing controlled backfill over final tier, make final duct connections at end of run and complete backfilling with normal compaction. Comply with requirements in Section 312000 "Earth Moving" for installation of backfill materials.
13. Warning Planks: Bury warning planks approximately 12 inch above direct-buried duct, placing them 36 inch o.c. Align planks along width and along centerline of duct or duct bank. Provide additional plank for each 12 inch increment of duct-bank width over nominal 18 inch. Space additional planks 12 inch apart, horizontally across width of ducts.
 14. Underground-Line Warning Tape: Bury conducting underground line specified in Section 260553 "Identification for Electrical Systems" no less than 12 inch above concrete-encased duct and duct banks and approximately 12 inch below grade. Align tape parallel to and within 3 inch of centerline of duct bank. Provide additional warning tape for each 12 inch increment of duct-bank width over nominal 18 inch. Space additional tapes 12 inch apart, horizontally across width of ducts.
 15. Ground ducts and duct banks in accordance with Section 260526 "Grounding and Bonding for Electrical Systems."

3.6 INSTALLATION OF CONCRETE MANHOLES, HANDHOLES, AND BOXES

A. Reference Standards:

1. Precast Concrete Handholes: Comply with ASTM C891 unless otherwise indicated.
2. Consult Architect for resolution of conflicting requirements.

B. Special Techniques:

1. Cast-in-Place Manholes:
 - a. Finish interior surfaces with smooth-troweled finish.
 - b. Knockouts for Future Duct Connections: Form and pour concrete knockout panels 1-1/2 to 2 inch thick, arranged as indicated.
 - c. Comply with requirements in Section 033000 "Cast-in-Place Concrete" for

cast-in-place concrete, formwork, and reinforcement.

2. Precast Concrete Handholes and Manholes:
 - a. Install units level and plumb and with orientation and depth coordinated with connecting duct to minimize bends and deflections required for proper entrances.
 - b. Unless otherwise indicated, support units on level bed of crushed stone or gravel graded from 1 inch sieve to No. 4 sieve and compacted to same density as adjacent undisturbed earth.
 - c. Field-cut openings for conduits in accordance with enclosure manufacturer's published instructions. Cut wall of enclosure with tool designed for material to be cut. Size holes for terminating fittings to be used, and seal around penetrations after fittings are installed.
3. Elevations:
 - a. Manhole Roof: Install with rooftop at least 15 inch below finished grade.
 - b. Manhole Frame: In paved areas and trafficways, set frames flush with finished grade. Set other manhole frames 1 inch above finished grade.
 - c. Install handholes with bottom below frost line, 48" below grade.
 - d. Handhole Covers: In paved areas and trafficways, set surface flush with finished grade. Set covers of other handholes 1 inch above finished grade.
 - e. Where indicated, cast handhole cover frame integrally with handhole structure.
4. Drainage: Install drains in bottom of manholes where indicated. Coordinate with drainage provisions indicated.
5. Manhole Access: Circular opening in manhole roof; sized to match cover size.
 - a. Manholes with Fixed Ladders: Offset access opening from manhole centerlines to align with ladder.
 - b. Install chimney, constructed of precast concrete collars and rings, and cast-iron frame to connect cover with manhole roof opening. Provide moisture-tight joints and waterproof grouting for frame and chimney.
6. Dampproofing: Apply dampproofing to exterior surfaces of manholes and handholes after concrete has cured at least three days. Dampproofing materials and installation are specified in Section 071113 "Bituminous Dampproofing." After ducts are connected and grouted, and before backfilling, dampproof joints and connections, and touch up abrasions and scars. Dampproof exterior of manhole chimneys after mortar has cured at least three days.
7. Hardware: Install removable hardware, including pulling eyes, cable stanchions, cable arms, and insulators, as required for installation and support of cables and conductors and as indicated.
8. Fixed Manhole Ladders: Arrange to provide for safe entry with maximum clearance from cables and other items in manholes.
9. Field-Installed Bolting Anchors in Manholes and Concrete Handholes: Do not drill deeper than 3-7/8 inch for manholes and 2 inch for handholes, for anchor bolts installed in field. Use minimum of two anchors for each cable stanchion.
10. Ground manholes, handholes, and boxes in accordance with Section 260526 "Grounding and Bonding for Electrical Systems."

3.7 FIELD QUALITY CONTROL

- A. Field tests and inspections must be witnessed by Architect, authorities having jurisdiction.
- B. Tests and Inspections:
 - 1. Demonstrate capability and compliance with requirements on completion of installation of underground duct, duct bank, and utility structures.
 - 2. Pull solid aluminum or wood test mandrel through duct to prove joint integrity and adequate bend radii, and test for out-of-round duct. Provide minimum 12 inch long mandrel equal to duct size minus 1/4 inch. If obstructions are indicated, remove obstructions and retest.
 - 3. Test manhole and handhole grounding to ensure electrical continuity of grounding and bonding connections. Measure and report ground resistance as specified in Section 260526 "Grounding and Bonding for Electrical Systems."
- C. Nonconforming Work:
 - 1. Underground ducts, raceways, and structures will be considered defective if they do not pass tests and inspections.
 - 2. Correct deficiencies and retest as specified above to demonstrate compliance.
- D. Field Quality-Control Reports: Collect, assemble, and submit test and inspection reports.

3.8 CLEANING

- A. Pull leather-washer-type duct cleaner, with graduated washer sizes, through full length of duct until duct cleaner indicates that duct is clear of dirt and debris. Follow with rubber duct swab for final cleaning and to assist in spreading lubricant throughout ducts.
- B. Clean internal surfaces of manholes, including sump, and building interiors affected by Work.
 - 1. Sweep floor, removing dirt and debris.
 - 2. Remove foreign material.

END OF SECTION 260543

260544 - FIRE STOPPING

- A. Drawings and general provisions of contract. Including general and supplementary conditions and division specification sections, apply to work of this section.
- B. Provide all required fire-stopping. Work includes fire stopping penetrations of fire-resistance rated floors, walls and partitions in new construction, as well as pre-existing penetrations in renovation areas of existing construction.
- C. Product data. Product shall be UL Listed for its intended use.
- D. Fire resistant joint sealers: provide manufacturer's standard fire-stopping sealant with accessory materials having fire resistance ratings indicated as established by testing identical assemblies by underwriter's laboratory, or other testing and inspecting agency acceptable to authorities having jurisdiction.
- E. The rating of the fire sealant shall meet or exceed the fire rating of the fire rated partition.

END OF SECTION

260545.1 - SPECIAL ENGINEERING SERVICES:

- A. In the instance of complex or specialized electrical systems such as electrical testing, coordination studies, seismic restraints for equipment, emergency systems, fire alarm or similar miscellaneous systems, the installation, final connections and testing of such systems shall be made under the direct supervision of competent authorized service engineers who shall be in the employ of the respective equipment manufacturer.
- B. Any and all expenses incurred by the equipment manufacturers' representatives related to this project shall be borne by the electrical contractor. This includes any and all signed and sealed documents as required by the local building department. All such documents shall be signed and sealed by a licensed Professional Engineer (PE) in the state where the work is being performed.

END OF SECTION

260545 - DESIGN MODIFICATIONS

- A. The drawings show electrical systems which supply, control, and/or monitor systems specified elsewhere. The electrical system shown has been based on specific manufacturers' data or information conveyed to the electrical designer. Where any agreement or change is made to supply equipment of larger capacity or different electrical characteristics. The contractor shall be responsible for providing the electrical system to effect such changes within the intent of these specifications and contract documents and to inform the engineer, in writing, of such change. For example. If HVAC compressors and/or motors are allowed to be changed to 230 volts rather than the originally specified 208 volts. Boosting or bucking transformers shall be supplied. Installed, and wired to accommodate the change at no additional cost to the Owner.

END OF SECTION

SECTION 260573.13 - SHORT-CIRCUIT STUDIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Computer-based, fault-current study to determine minimum interrupting capacity of circuit protective devices.

B. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.
3. Section 260573.16 "Coordination Studies" for overcurrent protective device coordination studies.
4. Section 260573.19 "Arc-Flash Hazard Analysis" for arc-flash studies.

1.2 DEFINITIONS

- A. Existing to Remain: Existing items of construction that are not to be removed and that are not otherwise indicated to be removed and salvaged, or removed and reinstalled. Existing to remain items must remain functional throughout construction period.
- B. One-Line Diagram: A diagram that shows, by means of single lines and graphic symbols, the course of an electric circuit or system of circuits and the component devices or parts used therein.
- C. Protective Device: A device that senses when an abnormal current flow exists and then removes the affected portion of the circuit from the system.
- D. SCCR: Short-circuit current rating.
- E. Service: The conductors and equipment for delivering electric energy from the serving utility to the wiring system of the premises served.
- F. Single-Line Diagram: See "One-Line Diagram."

1.3 ACTION SUBMITTALS

A. Product Data:

1. For power system analysis software to be used for studies.

B. Short-Circuit Study Report:

1. Submit the following after approval of system protective devices submittals. Submittals must be in digital form.
 - a. Short-circuit study input data, including completed computer program input data sheets.
 - b. Submit study report for action prior to receiving final approval of distribution equipment submittals. If formal completion of studies will cause delay in equipment manufacturing, obtain approval from Architect for preliminary submittal of sufficient study data to ensure that selection of devices and associated characteristics is satisfactory.
 - c. Revised one-line diagram, reflecting field investigation results and results of short-circuit study.

1.4 QUALITY ASSURANCE

- A. Study must be performed using commercially developed and distributed software designed specifically for power system analysis.
- B. Software algorithms must comply with requirements of standards and guides specified in this Section.
- C. Manual calculations are unacceptable.

PART 2 - PRODUCTS

2.1 SHORT-CIRCUIT STUDY REPORT CONTENTS

- A. Executive summary of study findings.
- B. Study descriptions, purpose, basis, and scope. Include case descriptions, definition of terms, and guide for interpretation of results.
- C. One-line diagram of modeled power system, showing the following:
 1. Protective device designations and ampere ratings.
 2. Conductor types, sizes, and lengths.
 3. Transformer kVA and voltage ratings.
 4. Motor and generator designations and kVA ratings.
 5. Switchgear, switchboard, motor-control center, and panelboard designations and ratings.
 6. Derating factors and environmental conditions.
 7. Any revisions to electrical equipment required by study.
- D. Comments and recommendations for system improvements or revisions in written document, separate from one-line diagram.

E. Protective Device Evaluation:

1. Evaluate equipment and protective devices and compare to available short-circuit currents. Verify that equipment withstand ratings exceed available short-circuit current at equipment installation locations.
2. Tabulations of circuit breaker, fuse, and other protective device ratings versus calculated short-circuit duties.
3. For 600 V overcurrent protective devices, ensure that interrupting ratings are equal to or higher than calculated 1/2-cycle symmetrical fault current.
4. For devices and equipment rated for asymmetrical fault current, apply multiplication factors listed in standards to 1/2-cycle symmetrical fault current.
5. Verify adequacy of phase conductors at maximum three-phase bolted fault currents; verify adequacy of equipment grounding conductors and grounding electrode conductors at maximum ground-fault currents. Ensure that short-circuit withstand ratings are equal to or higher than calculated 1/2-cycle symmetrical fault current.

F. Short-Circuit Study Input Data:

1. One-line diagram of system being studied.
2. Power sources available.
3. Manufacturer, model, and interrupting rating of protective devices.
4. Conductors.
5. Transformer data.

G. Short-Circuit Study Output Reports:

1. Low-Voltage Fault Report: Three-phase and unbalanced fault calculations, showing the following for each overcurrent device location:
 - a. Voltage.
 - b. Calculated fault-current magnitude and angle.
 - c. Fault-point X/R ratio.
 - d. Equivalent impedance.
2. Momentary Duty Report: Three-phase and unbalanced fault calculations, showing the following for each overcurrent device location:
 - a. Voltage.
 - b. Calculated symmetrical fault-current magnitude and angle.
 - c. Fault-point X/R ratio.
 - d. Calculated asymmetrical fault currents:
 - 1) Based on fault-point X/R ratio.
 - 2) Based on calculated symmetrical value multiplied by 1.6.
 - 3) Based on calculated symmetrical value multiplied by 2.7.
3. Interrupting Duty Report: Three-phase and unbalanced fault calculations, showing the following for each overcurrent device location:
 - a. Voltage.

- b. Calculated symmetrical fault-current magnitude and angle.
- c. Fault-point X/R ratio.
- d. No AC Decrement (NACD) ratio.
- e. Equivalent impedance.
- f. Multiplying factors for 2-, 3-, 5-, and 8-cycle circuit breakers rated on symmetrical basis.
- g. Multiplying factors for 2-, 3-, 5-, and 8-cycle circuit breakers rated on total basis.

PART 3 - EXECUTION

3.1 POWER SYSTEM DATA

- A. Obtain data necessary for conduct of study.
 - 1. Verify completeness of data supplied on one-line diagram. Call discrepancies to Architect's attention.
 - 2. For equipment included as Work of this Project, use characteristics submitted under provisions of action submittals and information submittals for this Project.

- B. Gather and tabulate required input data to support short-circuit study. Comply with requirements in Section 017839 "Project Record Documents" for recording circuit protective device characteristics. Record data on Record Document copy of one-line diagram. Comply with recommendations in IEEE 551 as to amount of detail that is required to be acquired in field. Field data gathering must be by, or under supervision of, qualified electrical professional engineer. Data include, but are not limited to, the following:
 - 1. Product Data for Project's overcurrent protective devices involved in overcurrent protective device coordination studies. Use equipment designation tags that are consistent with electrical distribution system diagrams, overcurrent protective device submittals, input and output data, and recommended device settings.
 - 2. Obtain electrical power utility impedance at service.
 - 3. Power sources and ties.
 - 4. For transformers, include kVA, primary and secondary voltages, connection type, impedance, X/R ratio, taps measured in percent, and phase shift.
 - 5. For reactors, provide manufacturer and model designation, voltage rating, and impedance.
 - 6. For circuit breakers and fuses, provide manufacturer and model designation. List type of breaker, type of trip, SCCR, current rating, and breaker settings.
 - 7. Generator short-circuit current contribution data, including short-circuit reactance, rated kVA, rated voltage, and X/R ratio.
 - 8. Busway manufacturer and model designation, current rating, impedance, lengths, and conductor material.
 - 9. Motor horsepower and NEMA MG 1 code letter designation.
 - 10. Conductor sizes, lengths, number, conductor material and conduit material (magnetic or nonmagnetic).
 - 11. Derating factors.

3.2 SHORT-CIRCUIT STUDY

- A. Perform study following general study procedures contained in IEEE 399.
- B. Calculate short-circuit currents according to IEEE 551.
- C. Base study on device characteristics supplied by device manufacturer.
- D. Extent of electrical power system to be studied is indicated on Drawings.
- E. Begin short-circuit current analysis at service, extending down to system overcurrent protective devices as follows:
 - 1. To normal system low-voltage load buses where fault current is 5 kA or less.
 - 2. Exclude equipment supplied by single transformer smaller than 75 kVA.
- F. Study electrical distribution system from normal and alternate power sources throughout electrical distribution system for Project. Study cases of system-switching configurations and alternate operations that could result in maximum fault conditions.
- G. Include ac fault-current decay from induction motors, synchronous motors, and asynchronous generators and apply to low- and medium-voltage, three-phase ac systems. Also account for fault-current dc decrement to address asymmetrical requirements of interrupting equipment.
- H. Calculate short-circuit momentary and interrupting duties for three-phase bolted fault and single line-to-ground fault at each equipment indicated on one-line diagram.
 - 1. For grounded systems, provide bolted line-to-ground fault-current study for areas as defined for three-phase bolted fault short-circuit study.
- I. Include in report identification of protective device applied outside its capacity.

END OF SECTION 260573.13

SECTION 260573.16 - COORDINATION STUDIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Computer-based, overcurrent protective device coordination studies to determine overcurrent protective devices and to determine overcurrent protective device settings for selective tripping.
 - a. Study results must be used to determine coordination of series-rated devices.

B. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.
3. Section 260573.13 "Short-Circuit Studies" for fault-current studies.
4. Section 260573.19 "Arc-Flash Hazard Analysis" for arc-flash studies.

1.2 DEFINITIONS

- A. Existing to Remain: Existing items of construction that are not to be removed and that are not otherwise indicated to be removed, removed and salvaged, or removed and reinstalled. Existing to remain items must remain functional throughout construction period.
- B. One-Line Diagram: A diagram that shows, by means of single lines and graphic symbols, the course of electric circuit or system of circuits and the component devices or parts used therein.
- C. Protective Device: A device that senses when abnormal current flow exists and then removes the affected portion of the circuit from the system.
- D. SCCR: Short-circuit current rating.
- E. Service: The conductors and equipment for delivering electric energy from the serving utility to the wiring system of the premises served.
- F. Single-Line Diagram: See "One-Line Diagram."

1.3 ACTION SUBMITTALS

A. Product Data:

1. For power system analysis software to be used for studies.

B. Coordination Study Report:

1. Submit the following for record after approval of system protective devices submittals. Submittals must be in digital form.
 - a. Coordination-study input data, including completed computer program input data sheets.
 - b. Study and equipment evaluation reports.
 - c. Submit study report for action prior to receiving final approval of distribution equipment submittals. If formal completion of studies will cause delay in equipment manufacturing, obtain approval from Architect for preliminary submittal of sufficient study data to ensure that selection of devices and associated characteristics is satisfactory.
 - d. Revised one-line diagram, reflecting field investigation results and results of coordination study.

1.4 QUALITY ASSURANCE

- A. Studies must be performed using commercially developed and distributed software designed specifically for power system analysis.
- B. Software algorithms must comply with requirements of standards and guides specified in this Section.
- C. Manual calculations are unacceptable.

1.5 REGULATORY AGENCY APPROVALS

- A. Submittals for coordination study requiring approval by authorities having jurisdiction must be signed and sealed by qualified electrical professional engineer responsible for their preparation. Submit for action by Architect prior to submitting for approval by authorities having jurisdiction.
- B. Submittals for coordination study require action by Architect prior to submitting for approval by authorities having jurisdiction.

PART 2 - PRODUCTS

2.1 COORDINATION STUDY REPORT CONTENTS

- A. Executive summary of study findings.

- B. Study descriptions, purpose, basis, and scope. Include case descriptions, definition of terms, and guide for interpretation of results.

- C. One-line diagram of modeled power system, showing the following:
 - 1. Protective device designations and ampere ratings.
 - 2. Conductor types, sizes, and lengths.
 - 3. Transformer kVA and voltage ratings.
 - 4. Motor and generator designations and kVA ratings.
 - 5. Switchgear, switchboard and panelboard designations.
 - 6. Revisions to electrical equipment required by study.
 - 7. Study Input Data: As described in "Power System Data" Article.
 - a. Short-Circuit Study Output: As specified in "Short-Circuit Study Output Reports" Paragraph in "Short-Circuit Study Report Contents" Article in Section 260573.13 "Short-Circuit Studies."

- D. Protective Device Coordination Study:
 - 1. Report recommended settings of protective devices, ready to be applied in field. Use manufacturer's data sheets for recording recommended setting of overcurrent protective devices when available.
 - a. Phase and Ground Relays:
 - 1) Device tag.
 - 2) Relay current transformer ratio and tap, time dial, and instantaneous pickup value.
 - 3) Recommendations on improved relaying systems, if applicable.
 - b. Circuit Breakers:
 - 1) Adjustable pickups and time delays (long time, short time, and ground).
 - 2) Adjustable time-current characteristic.
 - 3) Adjustable instantaneous pickup.
 - 4) Recommendations on improved trip systems, if applicable.
 - c. Fuses: Show current rating, voltage, and class.

- E. Time-Current Coordination Curves: Determine settings of overcurrent protective devices to achieve selective coordination. Graphically illustrate that adequate time separation exists between devices installed in series, including power utility company's upstream devices. Prepare separate sets of curves for switching schemes and for emergency periods where power source is local generation. Show the following information:
 - 1. Device tag and title, one-line diagram with legend identifying portion of system covered.
 - 2. Terminate device characteristic curves at point reflecting maximum symmetrical or asymmetrical fault current to which device is exposed.

3. Identify device associated with each curve by manufacturer type, function, and, if applicable, tap, time delay, and instantaneous settings recommended.
4. Plot the following listed characteristic curves, as applicable:
 - a. Power utility's overcurrent protective device.
 - b. Low-voltage fuses including manufacturer's minimum melt, total clearing, tolerance, and damage bands.
 - c. Low-voltage equipment circuit-breaker trip devices, including manufacturer's tolerance bands.
 - d. Transformer full-load current, magnetizing inrush current, and ANSI through-fault protection curves.
 - e. Cables and conductors damage curves.
 - f. Ground-fault protective devices.
 - g. Motor-starting characteristics and motor damage points.
 - h. Generator short-circuit decrement curve and generator damage point.
 - i. Largest feeder circuit breaker in each motor-control center and panelboard.
5. Maintain selectivity for tripping currents caused by overloads.
6. Maintain maximum achievable selectivity for tripping currents caused by overloads on series-rated devices.
7. Provide adequate time margins between device characteristics such that selective operation is achieved.
8. Comments and recommendations for system improvements.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine Project overcurrent protective device submittals for compliance with electrical distribution system coordination requirements and other conditions affecting performance of the Work. Devices to be coordinated are indicated on Drawings.
 1. Proceed with coordination study only after relevant equipment submittals have been assembled. Overcurrent protective devices that have not been submitted and approved prior to coordination study may not be used in study.

3.2 POWER SYSTEM DATA

- A. Obtain data necessary for conduct of overcurrent protective device study.
 1. Verify completeness of data supplied in one-line diagram on Drawings. Call discrepancies to Architect's attention.
 2. For equipment included as Work of this Project, use characteristics submitted under provisions of action submittals and information submittals for this Project.
- B. Gather and tabulate required input data to support coordination study. List below is guide. Comply with recommendations in IEEE 551 for amount of detail required to be acquired in field. Field data gathering must be by, or under supervision of, qualified

electrical professional engineer. Data include, but are not limited to, the following:

1. Product Data for overcurrent protective devices specified in other Sections and involved in overcurrent protective device coordination studies. Use equipment designation tags that are consistent with electrical distribution system diagrams, overcurrent protective device submittals, input and output data, and recommended device settings.
2. Electrical power utility impedance at service.
3. Power sources and ties.
4. Short-circuit current at each system bus (three phase and line to ground).
5. Full-load current of loads.
6. Voltage level at each bus.
7. For transformers, include kVA, primary and secondary voltages, connection type, impedance, X/R ratio, taps measured in percent, and phase shift.
8. For circuit breakers and fuses, provide manufacturer and model designation. List type of breaker, type of trip and available range of settings, SCCR, current rating, and breaker settings.
9. Generator short-circuit current contribution data, including short-circuit reactance, rated kVA, rated voltage, and X/R ratio.
10. For relays, provide manufacturer and model designation, current transformer ratios, potential transformer ratios, and relay settings.
11. Maximum demands from service meters.
12. Motor horsepower and NEMA MG 1 code letter designation.
13. Low-voltage cable sizes, lengths, number, conductor material, and conduit material (magnetic or nonmagnetic).
14. Data sheets to supplement electrical distribution system one-line diagram, cross-referenced with tag numbers on diagram, showing the following:
 - a. Special load considerations, including starting inrush currents and frequent starting and stopping.
 - b. Transformer characteristics, including primary protective device, magnetic inrush current, and overload capability.
 - c. Motor full-load current, locked rotor current, service factor, starting time, type of start, and thermal-damage curve.
 - d. Generator thermal-damage curve.
 - e. Ratings, types, and settings of utility company's overcurrent protective devices.
 - f. Special overcurrent protective device settings or types stipulated by utility company.
 - g. Time-current-characteristic curves of devices indicated to be coordinated.
 - h. Manufacturer, frame size, interrupting rating in amperes root mean square (rms) symmetrical, ampere or current sensor rating, long-time adjustment range, short-time adjustment range, and instantaneous adjustment range for circuit breakers.
 - i. Manufacturer and type, ampere-tap adjustment range, time-delay adjustment range, instantaneous attachment adjustment range, and current transformer ratio for overcurrent relays.
 - j. Switchgear, switchboards and panelboards ampacity, and SCCR in amperes rms symmetrical.
 - k. Identify series-rated interrupting devices for condition where available fault current is greater than interrupting rating of downstream equipment. Obtain

device data details to allow verification that series application of these devices complies with NFPA 70 and UL 489 requirements.

3.3 COORDINATION STUDY

- A. Comply with IEEE 242 for calculating short-circuit currents and determining coordination time intervals.
- B. Comply with IEEE 399 for general study procedures.
- C. Base study on device characteristics supplied by device manufacturer.
- D. Extent of electrical power system to be studied is indicated on Drawings.
- E. Begin analysis at service, extending down to system overcurrent protective devices as follows:
 - 1. To normal system low-voltage load buses where fault current is 5 kA or less.
 - 2. Exclude equipment supplied by single transformer smaller than 75 kVA.
- F. Study electrical distribution system from normal and alternate power sources throughout electrical distribution system for Project. Study cases of system-switching configurations and alternate operations that could result in maximum fault conditions.
- G. Transformer Primary Overcurrent Protective Devices:
 - 1. Device must not operate in response to the following:
 - a. Inrush current when first energized.
 - b. Self-cooled, full-load current or forced-air-cooled, full-load current, whichever is specified for that transformer.
 - c. Permissible transformer overloads according to IEEE C57.96 if required by unusual loading or emergency conditions.
 - 2. Device settings must protect transformers according to IEEE C57.12.00, for fault currents.
- H. Motor Protection:
 - 1. Select protection for low-voltage motors according to IEEE 242 and NFPA 70.
- I. Conductor Protection: Protect cables against damage from fault currents according to ICEA P-32-382, ICEA P-45-482, and protection recommendations in IEEE 242. Demonstrate that equipment withstands maximum short-circuit current for time equivalent to tripping time of primary relay protection or total clearing time of fuse. To determine temperatures that damage insulation, use curves from cable manufacturers or from listed standards indicating conductor size and short-circuit current.
- J. Generator Protection: Select protection according to manufacturer's instructions and to IEEE 242.

- K. Include ac fault-current decay from induction motors, synchronous motors, and asynchronous generators and apply to low- and medium-voltage, three-phase ac systems. Also account for fault-current dc decrement, to address asymmetrical requirements of interrupting equipment.
- L. Calculate short-circuit momentary and interrupting duties for three-phase bolted fault and single line-to-ground fault at each equipment indicated on one-line diagram.
 - 1. For grounded systems, provide bolted line-to-ground fault-current study for areas as defined for three-phase bolted fault short-circuit study.
- M. Protective Device Evaluation:
 - 1. Evaluate equipment and protective devices and compare to short-circuit ratings.
 - 2. Adequacy of switchgear, motor-control centers, and panelboard bus bars to withstand short-circuit stresses.
 - 3. Application of series-rated devices must be recertified, complying with requirements in NFPA 70.
 - 4. Include in report identification of protective device applied outside its capacity.

3.4 LOAD-FLOW AND VOLTAGE-DROP STUDY

- A. Perform load-flow and voltage-drop study to determine steady-state loading profile of system. Analyze power system performance two times as follows:
 - 1. Determine load flow and voltage drop based on full-load currents obtained in "Power System Data" Article.
 - 2. Determine load flow and voltage drop based on 80 percent of design capacity of load buses.
 - 3. Prepare load-flow and voltage-drop analysis and report to show power system components that are overloaded, or might become overloaded; show bus voltages that are less than as prescribed by NFPA 70.

3.5 MOTOR-STARTING STUDY

- A. Perform motor-starting study to analyze transient effect of system's voltage profile during motor starting. Calculate significant motor-starting voltage profiles and analyze effects of motor starting on power system stability.
- B. Prepare motor-starting study report, noting light flicker for limits proposed by IEEE 141, and -, and voltage sags so as not to affect operation of other utilization equipment on system supplying motor.

3.6 FIELD ADJUSTING

- A. Adjust relay and protective device settings according to recommended settings provided by coordination study. Field adjustments must be completed by engineering service division of equipment manufacturer under "Startup and Acceptance Testing"

contract portion.

- B. Make minor modifications to equipment as required to accomplish compliance with short-circuit and protective device coordination studies.
- C. Testing and adjusting must be by qualified low-voltage electrical testing and inspecting agency.
 - 1. Perform each visual and mechanical inspection and electrical test stated in NETA ATS. Certify compliance with test parameters. Perform NETA tests and inspections for adjustable overcurrent protective devices.

END OF SECTION 260573.16

SECTION 260573.19 - ARC-FLASH HAZARD ANALYSIS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Computer-based, arc-flash study to determine arc-flash hazard distance and incident energy to which personnel could be exposed during work on or near electrical equipment.

B. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.
3. Section 260573.13 "Short-Circuit Studies" for fault-current studies.
4. Section 260573.16 "Coordination Studies" for overcurrent protective device coordination studies.

1.2 DEFINITIONS

- A. Existing to Remain: Existing items of construction that are not to be removed and that are not otherwise indicated to be removed, removed and salvaged, or removed and reinstalled.
- B. One-Line Diagram: A diagram that shows, by means of single lines and graphic symbols, the course of an electric circuit or system of circuits and the component devices or parts used therein.
- C. Protective Device: A device that senses when an abnormal current flow exists and then removes the affected portion from the system.
- D. p.u.: Per unit. The reference unit, established as a calculating convenience, for expressing all power system electrical parameters on a common reference base.
- E. SCCR: Short-circuit current rating.
- F. Service: The conductors and equipment for delivering electric energy from the serving utility to the wiring system of the premises served.
- G. Single-Line Diagram: See "One-Line Diagram."

1.3 ACTION SUBMITTALS

A. Product Data:

1. For power system analysis software to be used for studies.

B. Study Submittals:

1. Submit the following after approval of system protective devices submittals. Submittals must be in digital form:
 - a. Arc-flash study input data, including completed computer program input data sheets.
 - b. Submit study report for action prior to receiving final approval of distribution equipment submittals. If formal completion of studies will cause delay in equipment manufacturing, obtain approval from Architect for preliminary submittal of sufficient study data to ensure that selection of devices and associated characteristics is satisfactory.
 - c. Revised one-line diagram, reflecting field investigation results and results of arc-flash study.

1.4 QUALITY ASSURANCE

- A. Study must be performed using commercially developed and distributed software designed specifically for power system analysis.
- B. Software algorithms must comply with requirements of standards and guides specified in this Section.
- C. Manual calculations are unacceptable.

1.5 REGULATORY AGENCY APPROVALS

- A. Submittals for arc-flash hazard analysis requiring approval by authorities having jurisdiction must be signed and sealed by qualified electrical professional engineer responsible for their preparation. Submit for action by Architect prior to submitting for approval by authorities having jurisdiction.
- B. Submittals for arc-flash hazard analysis require action by Architect prior to submitting for approval by authorities having jurisdiction.

PART 2 - PRODUCTS

2.1 ARC-FLASH STUDY REPORT CONTENT

- A. Executive summary of study findings.
- B. Study descriptions, purpose, basis, and scope. Include case descriptions, definition of

terms, and guide for interpretation of results.

- C. One-line diagram, showing the following:
 - 1. Protective device designations and ampere ratings.
 - 2. Conductor types, sizes, and lengths.
 - 3. Transformer kVA and voltage ratings, including derating factors and environmental conditions.
 - 4. Motor and generator designations and kVA ratings.
 - 5. Switchgear, switchboard and panelboard designations, and ratings.
- D. Study Input Data: As described in "Power System Data" Article.
- E. Short-Circuit Study Output Data: As specified in "Short-Circuit Study Output Reports" Paragraph in "Short-Circuit Study Report Contents" Article in Section 260573.13 "Short-Circuit Studies."
- F. Protective Device Coordination Study Report Contents: As specified in "Coordination Study Report Contents" Article in Section 260573.16 "Coordination Studies."
- G. Arc-Flash Study Output Reports:
 - 1. Interrupting Duty Report: Three-phase and unbalanced fault calculations, showing the following for each equipment location included in report:
 - a. Voltage.
 - b. Calculated symmetrical fault-current magnitude and angle.
 - c. Fault-point X/R ratio.
 - d. No AC Decrement (NACD) ratio.
 - e. Equivalent impedance.
 - f. Multiplying factors for 2-, 3-, 5-, and 8-cycle circuit breakers rated on symmetrical basis.
 - g. Multiplying factors for 2-, 3-, 5-, and 8-cycle circuit breakers rated on total basis.
- H. Incident Energy and Flash Protection Boundary Calculations:
 - 1. Arcing fault magnitude.
 - 2. Protective device clearing time.
 - 3. Duration of arc.
 - 4. Arc-flash boundary.
 - 5. Restricted approach boundary.
 - 6. Limited approach boundary.
 - 7. Working distance.
 - 8. Incident energy.
 - 9. Hazard risk category.
 - 10. Recommendations for arc-flash energy reduction.
- I. Fault study input data, case descriptions, and fault-current calculations including definition of terms and guide for interpretation of computer printout.

2.2 ARC-FLASH WARNING LABELS

- A. Comply with requirements in Section 260553 "Identification for Electrical Systems" for self-adhesive equipment labels. Produce 3.5 by 5 inch self-adhesive equipment label for each work location included in analysis.
- B. Label must have orange header with wording, "WARNING, ARC-FLASH HAZARD," and must include the following information taken directly from arc-flash hazard analysis:
 - 1. Location designation.
 - 2. Nominal voltage.
 - 3. Protection boundaries.
 - a. Arc-flash boundary.
 - b. Restricted approach boundary.
 - c. Limited approach boundary.
 - 4. Arc flash PPE category.
 - 5. Required minimum arc rating of PPE in Cal/cm squared.
 - 6. Available incident energy.
 - 7. Working distance.
 - 8. Engineering report number, revision number, and issue date.
- C. Labels must be machine printed, with no field-applied markings.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine Project overcurrent protective device submittals. Proceed with arc-flash study only after relevant equipment submittals have been assembled. Overcurrent protective devices that have not been submitted and approved prior to arc-flash study may not be used in study.

3.2 ARC-FLASH HAZARD ANALYSIS

- A. Comply with NFPA 70E and its Annex D for hazard analysis study.
- B. Preparatory Studies: Perform Short-Circuit, and, Protective Device Coordination, studies prior to starting Arc-Flash Hazard Analysis.
 - 1. Short-Circuit Study Output: As specified in "Short-Circuit Study Output Reports" Paragraph in "Short-Circuit Study Report Contents" Article in Section 260573.13 "Short-Circuit Studies."
 - 2. Coordination Study Report Contents: As specified in "Coordination Study Report Contents" Article in Section 260573.16 "Coordination Studies."
- C. Calculate maximum and minimum contributions of fault-current size.

1. Maximum calculation must assume maximum contribution from utility and must assume motors to be operating under full-load conditions.
 2. Calculate arc-flash energy at 85 percent of maximum short-circuit current in accordance with IEEE 1584 recommendations.
 3. Calculate arc-flash energy at 38 percent of maximum short-circuit current in accordance with NFPA 70E recommendations.
 4. Calculate arc-flash energy with utility contribution at minimum and assume no motor contribution.
- D. Calculate arc-flash protection boundary and incident energy at locations in electrical distribution system where personnel could perform work on energized parts.
- E. Include medium- and low-voltage equipment locations, except equipment fed from transformers smaller than 75 kVA.
- F. Calculate limited, restricted, and prohibited approach boundaries for each location.
- G. Incident energy calculations must consider accumulation of energy over time when performing arc-flash calculations on buses with multiple sources. Iterative calculations must take into account changing current contributions, as sources are interrupted or decremented with time. Fault contribution from motors and generators must be decremented as follows:
1. Fault contribution from induction motors must not be considered beyond three to five cycles.
 2. Fault contribution from synchronous motors and generators must be decayed to match actual decrement of each as closely as possible (for example, contributions from permanent magnet generators will typically decay from 10 p.u. to 3 p.u. after 10 cycles).
- H. Arc-flash energy must generally be reported for maximum of line or load side of circuit breaker. However, arc-flash computation must be performed and reported for both line and load side of circuit breaker as follows:
1. When circuit breaker is in separate enclosure.
 2. When line terminals of circuit breaker are separate from work location.
- I. Base arc-flash calculations on actual overcurrent protective device clearing time. Cap maximum clearing time at two seconds based on IEEE 1584, Section B.1.2.

3.3 POWER SYSTEM DATA

- A. Obtain data necessary for conduct of arc-flash hazard analysis.
1. Verify completeness of data supplied on one-line diagram on Drawings and under "Preparatory Studies" Paragraph in "Arc-Flash Hazard Analysis" Article. Call discrepancies to Architect's attention.
 2. For new equipment, use characteristics from approved submittals under provisions of action submittals and information submittals for this Project.
 3. For existing equipment, whether or not relocated, obtain required electrical

distribution system data by field investigation and surveys conducted by qualified technicians and engineers.

- B. Electrical Survey Data: Gather and tabulate the following input data to support study. Comply with recommendations in IEEE 1584 and NFPA 70E as to amount of detail that is required to be acquired in field. Field data gathering must be under direct supervision and control of engineer in charge of performing study, and must be by, or under supervision of, qualified electrical professional engineer. Data include, but are not limited to, the following:
1. Product Data for overcurrent protective devices specified in other Sections and involved in overcurrent protective device coordination studies. Use equipment designation tags that are consistent with electrical distribution system diagrams, overcurrent protective device submittals, input and output data, and recommended device settings.
 2. Obtain electrical power utility impedance or available short circuit current at service.
 3. Power sources and ties.
 4. Short-circuit current at each system bus (three phase and line to ground).
 5. Full-load current of loads.
 6. Voltage level at each bus.
 7. For transformers, include kVA, primary and secondary voltages, connection type, impedance, X/R ratio, taps measured in percent, and phase shift.
 8. For reactors, provide manufacturer and model designation, voltage rating and impedance.
 9. For circuit breakers and fuses, provide manufacturer and model designation. List type of breaker, type of trip and available range of settings, SCCR, current rating, and breaker settings.
 10. Generator short-circuit current contribution data, including short-circuit reactance, rated kVA, rated voltage, and X/R ratio.
 11. For relays, provide manufacturer and model designation, current transformer ratios, potential transformer ratios, and relay settings.
 12. Motor horsepower and NEMA MG 1 code letter designation.
 13. Low-voltage conductor sizes, lengths, number, conductor material and conduit material (magnetic or nonmagnetic).

3.4 LABELING

- A. Apply one arc-flash label on front cover of each section of equipment, and on side or rear covers with accessible live parts and hinged doors or removable plates for each equipment included in study. Base arc-flash label data on highest values calculated at each location.
- B. Each piece of equipment listed below not fed by single transformer smaller than 75 kVA must have arc-flash label applied to it:
1. Low-voltage switchgear.
 2. Switchboards.
 3. Panelboards.

4. Low voltage transformers.
5. Safety switches.
6. Control panels.

C. Note on record Drawings location of equipment where personnel could be exposed to arc-flash hazard during their work.

1. Indicate arc-flash energy.
2. Indicate protection level required.

3.5 APPLICATION OF WARNING LABELS

A. Install arc-flash warning labels under direct supervision and control of qualified electrical professional engineer.

END OF SECTION 260573.19

260011 - TESTS

- A. Before making tests, complete all connections at panels, fixtures and other equipment. Install fuses and have all wiring continuous from service equipment to utilization outlets. Correct all undesirable ground, open and short circuit conditions.
- B. Provide a source of temporary power for making tests if normal building power is not available at the time.
- C. Take and record the following readings on systems 600 volts and below:
 - 1) Megger tests of all feeder circuit conductors, ground conductors and conduit ground.
 - 2) Ammeter readings on all phases and neutral of each feeder to indicate balance.
 - 3) Ammeter readings on all phases of each polyphase motor. Include nameplate full load current of each motor on data sheet.
 - 4) Certify that all overload devices have been set in accordance with data shown on the drawings, and/or manufacturer's recommended setting.
- D. Send final certified test reports and certifications to the architect for record and transmittal to the owner.

END OF SECTION

260923 - DIGITAL LIGHT CONTROL SYSTEMS

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Distributed Digital Lighting Control System: System includes
 - 1. Wired and Wireless Digital Lighting and Plug Load Controls
 - 2. 0-10V Relay Panels
 - 3. Emergency Lighting Control.

1.2 RELATED SECTIONS

- A. Section 260533 - Raceway and Boxes for Electrical Systems,
- B. Section 265119 - Interior LED Lighting Fixtures

1.3 REFERENCES

- A. FCC emission standards.
- B. NEMA - National Electrical Manufacturers Association.
- C. NFPA 70 - National Electrical Code; National Fire Protection Association.
- D. UL - Underwriters Laboratories, Inc. Listings.
- E. UL 20 – General Use Switches, Plug Load Controls.
- F. UL 924 – Standard for Emergency Lighting and Power Equipment.
- G. UL 2043 - Standard for Fire Test for Heat and Visible Smoke Release for Discrete Products Installed in Air-Handling Spaces.
- H. ULC - Underwriter Laboratories of Canada Listings.
- I. ASHRAE 90.1
- J. ioXt – Internet of Secure Things

1.4 DESIGN / PERFORMANCE REQUIREMENTS

- A. Distributed Digital Lighting Control System shall accommodate the square-footage coverage requirements for each area controlled, utilizing room controllers, digital occupancy sensors, switches, dimmers, daylighting sensors and accessories that suit the required lighting and electrical system parameters.
- B. System shall conform to requirements of NFPA 70.
- C. System shall comply with FCC emission standards specified in part 15, sub-part J for commercial and residential application.
- D. System shall be listed under UL sections 916 and/or 508.

1.5 SUBMITTALS

- A. Submit under provisions of Section 01300.
- B. Product Data: Manufacturer's data sheets on each product to be used, including:
 - 1. Catalog cut sheets and specifications.
 - 2. Ratings, configurations, standard wiring diagrams, dimensions, colors, service condition requirements, and installed features.
 - 3. Storage and handling requirements and recommendations.
 - 4. Installation instructions.
 - 5. Network Lighting Controls Certification
- C. Manufacturer's Certificates: Certify products meet or exceed specified requirements.
- D. Closeout Submittals:
 - 1. Project Record Documents: Record actual installed locations and settings for lighting control devices.
 - 2. Operation and Maintenance Manual:
 - a. Include approved Shop Drawings and Product Data.
 - b. Include Sequence of Operation, with operation for each room or space.
 - c. Include manufacturer's maintenance information.
 - d. Operation and Maintenance Data: Include detailed information on device programming and setup.
 - e. Include startup and test reports.

1.6 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing of centralized and distributed lighting control systems with a minimum of 10 years documented experience.
- B. Installer Qualifications: Company certified by the manufacturer and specializing in installation of networked lighting control products with minimum three years documented experience.
- C. System Components: Demonstrate that individual components have undergone quality control and testing prior to shipping.
- D. Certify and demonstrate that any controls provided that can connect to the internet provide a reasonable level of security and ensure that that devices that allow for communication between the controls system hierarchy or the internet are certified by ioXt Alliance and listed on the ioXt website's current Certified Product Page or approved by the engineer.

1.7 PRE-INSTALLATION MEETINGS

- A. Convene minimum two weeks prior to commencing installation. Meeting to be attended by Contractor, Architect, system installer, factory authorized manufacturer's representative, and representative of all trades related to the system installation.
- B. Review installation procedures and coordination required with related Work and the following:
 - 1. Confirm the location and mounting of all devices, with special attention to placement of switches, dimmers, and any sensors.
 - 2. Review the specifications for low voltage control wiring and termination.
 - 3. Discuss the functionality and configuration of all products, including sequences of operation, per design requirements.
 - 4. Discuss differences between any wired or wireless products on the project.
 - 5. Discuss requirements for integration with other trades
- C. Inspect and make notes of job conditions prior to installation:
 - 1. Record minutes of the conference and provide copies to all parties present.
 - 2. Identify all outstanding issues in writing designating the responsible party for follow-up action and the timetable for completion.

3. Installation shall not begin until all outstanding issues are resolved to the satisfaction of the Architect.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Store products in a clean, dry space in original manufacturer's packaging in accordance with manufacturer's written instructions until ready for installation

1.9 PROJECT CONDITIONS

- A. Maintain environmental conditions (temperature, humidity, and ventilation) within limits recommended by manufacturer for optimum results. Do not install products under environmental conditions outside manufacturer's documented limits.
- B. Do not install equipment until following conditions can be maintained in spaces to receive equipment:
 1. Ambient temperature: 32 to 104 degrees F (0 to 40 degrees C).
 2. Relative humidity: Maximum 90 percent, non-condensing.

1.10 WARRANTY

- A. Product Warranty: Manufacturer shall provide a 5 year limited warranty on products within this installation, except where otherwise noted, and consisting of a one for one device replacement of any devices deemed faulty.

PART 2 PRODUCTS

2.1 MANUFACTURERS

- A. Acceptable Manufacturer: Wattstopper/Legrand: Digital Lighting Management or equal as approved by the engineer.
- B. Requests for substitutions will be considered in accordance with provisions of Section 01600.

2.2 DISTRIBUTED DIGITAL LIGHTING CONTROL SYSTEM

- A. System General: Provide a Digital Lighting Management System (DLM) complete with all necessary enclosures, wiring, and system components to ensure a complete and properly functioning system as indicated on the Drawings and specified herein. If a conflict is identified between the Drawing and this Specification contact the Architect for clarification prior to proceeding.
1. Default to project's determined Energy Code requirements and specifier's Sequence of Operation (SoO); otherwise follow below narrative:
 2. Space Control Requirements: Provide occupancy/vacancy sensors with Manual- or Partial-ON functionality as indicated in all spaces except where hands-free operation is desirable and Automatic-ON occupancy sensors are allowed. Provide Manual-ON occupancy/vacancy sensors for any enclosed office, conference room, meeting room, open plan system and training room. For spaces with multiple occupants, or where line-of-sight may be obscured, provide ceiling, corner, or fixture mounted sensors and set up for Manual-ON or Partial-On operation.
 3. Task Lighting / Plug Loads: Provide automatic shut off of non-essential plug loads and task lighting in spaces as required by the applicable energy code. Provide Automatic-ON of plug loads by time of day or occupancy sensors whenever spaces are occupied.
 4. Daylit Areas: Provide daylight-responsive automatic control in all spaces (conditioned or unconditioned) where daylight contribution is available as defined by relevant local building energy code:
 - a. All luminaires within code-defined daylight zones shall be controlled separately from luminaires outside of daylit zones.
 - b. Daytime setpoints for total ambient illumination (combined daylight and electric light) levels that initiate dimming shall be programmed in compliance with relevant local building energy codes.
 - c. Multi-zone sensors may be utilized for daylight areas on the drawings.
 - d. Provide smooth and continuous daylight dimming for areas marked on drawings. Daylighting control system may be designed to turn off electric lighting when daylight is at or above required lighting levels.
 5. Conference, meeting, training, auditoriums, and multipurpose rooms shall have independent control of local control zones. Rooms larger than 300 square feet shall instead have at least four preset lighting scenes unless otherwise specified. Occupancy / vacancy sensors shall be provided to turn off all lighting in the space. Spaces with up to four

moveable walls shall include controls that reconfigured the room based on specific partitioning.

- B. Local Room Communication Network: DLM communications in room can either be over a wireless IPv6 network, a wired Cat 5e network referred to as local network or In Room Bus (IRB), or a hybrid with wired Room Controllers, a wireless bridge, and additional wired and wireless accessory devices.
1. Wireless Room Network: local room network is a IPv6 wireless communication network between devices. Bluetooth Low Energy shall also be present for use with a commissioning APP.
 - a. Features of the wireless DLM local network include:
 - 1) All devices in the room are “wireless” – ie no low voltage Cat 5e communication wires required between devices. Room includes one or more Wireless 0-10V Room or Plug Load Controllers.
 - 2) Devices in the room are paired together either manually, via an iOS or Android APP, or via front end software so that they create and join an IPv6 network.
 - 3) Once devices are paired, they determine most efficient energy saving operation via patented Plug n Go™ capability.
 - 4) After room has been set up, load binding assignments can be set up by patented Push n’ Learn capability.
 - b. Wireless room devices utilize a trusted hardware chip to ensure that only products by the manufacture can access and participate in the wireless network.
 2. Wired Room Network with LMRJ Cat 5e cables: DLM local or In Room Bus (IRB) network is a free topology lighting control physical connection and communication protocol designed to control a room or small area of building.
 - a. Features of the wired DLM local network include:
 - 1) Plug n Go automatic configuration and binding of occupancy sensors, switches, and lighting loads to the most energy-efficient sequence of operation based upon the device attached.
 - 2) Simple replacement of any device in the local DLM network with a standard off the shelf unit without requiring significant commissioning, configuration, or setup.
 - 3) Push n’ Learn configuration to change the automatic configuration, including binding and load parameters without tools, using only the buttons on the digital devices in the local network.

- 4) Two-way infrared communications for control by handheld remotes, and configuration by a handheld tool including adjusting load parameters, sensor configuration and binding, within a line of sight of up to 30 feet from a sensor, wall switch or IR receiver.
 - b. Digital room devices connect to the local network using pre-terminated Cat 5e cables with RJ-45 connectors provide both data and power to room devices. Systems that utilize RJ-45 patch cords but do not provide digital communication from individual end devices are not acceptable.
 - c. If manufacturer's pre-terminated Cat5e cables are not used for the installation, each contractor terminated cable must be individually tested and logged provided to any authorized service representative following installation.
 3. Hybrid Room Network: local room network is formed using a combination of wired room controllers, a wireless bridge, and both wired and wireless accessory devices.
 - a. Features of the Hybrid DLM local network include:
 - 1) A wireless network bridge is included in the room to act as a bridge between devices that use a wired local IRB network and the devices that use a wireless local IRB network.
 - 2) Wireless room devices utilize a trusted hardware chip to ensure that only the manufacture's products can access and participate in the wireless network.
 - 3) Wireless bridge shall be capable of communicating with other wireless bridges, load controllers, and a Secondary border router to enable a large-scale low power self-healing IPv6 mesh communication network between rooms in the area.

2.3 WIRELESS FIXTURE SENSOR

- A. See Architectural drawings for type and location of sensor included in the project. A description of all sensors follows.
- B. Wireless Fixture Sensors are a load controller meeting Luminaire Level Lighting Control device requirements with integral occupancy sensor, daylighting sensor, and can communicate directly and control fixture ballasts or drivers via the DALI protocol or, with an interface module, 0-10V. Can communicate with other Wireless DLM products in the room.

- C. Fixture Controllers shall be of a size and format to be easily mounted by OEM fixture manufacturers in a standard 1/2 inch KO. To ensure solid mounting of the device, the fixture sensor shall fit tightly into a plastic carrier sleeve that fits inside the KO and is locked into place with a plastic locknut.
- D. Fixture Sensors are unitary devices providing features associated with three basic products – DLM Controllers, Occupancy Sensors, and Daylighting Sensors. Additionally:
1. Wireless Fixture Sensors shall allow two types of wireless communication:
 - a. IPv6 for device to device communication inside rooms.
 - b. Bluetooth Low Energy for communication to an APP running on local phone or tablet using iOS or Android operating system. Using just the APP, multiple Fixture Sensor can be joined into individual rooms, be assigned to groups allowing courtesy vacancy levels to meet advanced open office energy codes and allow all load settings to be adjusted.
 - c. The radio used for both communication protocols shall be completely hidden behind the device's Fresnel lens.
 2. Product shall include a trusted hardware chip to ensure that only authorized devices by the lighting control system provider can communicate with devices on the network.
 3. When Wireless products are commissioned and formed into a room, they shall automatically configure to the most energy-efficient sequence of operation based upon the devices in the room.
 4. Since Fixture Sensors are powered directly off the Ballast, Driver, or a Fixture Interface Module, they are REED devices that help form the Wireless IPv6 mesh segment network or Personal Area Network (PAN), function 24/7, and do not require a battery.
 5. Units shall not have any dip switches or potentiometers for field settings
- E. Fixture Sensor shall have similar functionality detailed for Wireless Digital Load Controllers, but instead of controlling loads directly via a relay, they shall use DALI communication or, via an interface device, 0-10V to control the ballasts or drivers.
1. Each LMFS-601-W can control a single DALI driver or ballast, unless a Fixture Interface Module (described below) is used which can control 0-10V drivers or ballast together as a single group.
 2. Based on individual configuration, Fixture Sensors shall be capable of the following behavior on power up following the loss of normal power:
 - a. Turn on to 100 percent
 - b. Turn off

- c. Turn on to last level (lighting only)
 3. Each load be configurable to operate in the following sequences based on occupancy:
 - a. Auto-on/Auto-off (Follow on and off)
 - b. Manual-on/Auto-off (Follow off only)
 4. Polarity of each load output shall be reversible via a configuration setting so that an on command turns load off and an off command turns a load on.
 5. BACnet object information shall be available for the following objects:
 - a. Load status
 - b. Schedule state, normal or after-hours
 - c. Demand Response enable and disable
 - d. Occupancy Status
 - e. Photocell Light Level
 6. Dimming Room Controllers shall share the following features:
 - a. Each lighting load shall have an independently configurable preset on level for Normal Hours and After Hours events to allow different dimmed levels to be established at the start of both Normal Hours and After Hours events.
 - b. The following dimming attributes may be changed or selected using a wireless configuration tool:
 - 1) Establish preset level for each load from 0-100 percent
 - 2) Set high and low trim for each load
 - 3) Initiate lamp burn in for each load of either 0, 12 or 100 hours
 - c. Each dimming output shall have an independently configurable minimum and maximum trim level to set the dimming range to match the true dynamic range of the connected ballast or driver.
 - d. Each dimming output channel shall have an independently configurable minimum and maximum calibration trim level to set the dynamic range of the output within the new 0-100 percent dimming range defined by the minimum and maximum trim.
- F. Fixture Sensor's Occupancy Sensor component shall be capable of the following:
 1. Digital calibration for the following variables:
 - a. Time delay, 1-30 minutes in 1 minute increments
 - b. Sensor, Group, and Room Test modes with shortened time delay
 - c. PIR Detection technology
 - d. Walk-through mode
 2. Programmable control functionality including:

- a. Each sensor may be programmed to control the load connected to the Fixture Sensor, and well as other loads (Lighting and/or Plug Load) within a Wireless Room.
 - b. Sensor shall be capable of activating user-definable lighting scenes.
 - c. Sensors capable of implementing a Partial-On or Partial-Off Sequence of Operation.
 - d. Adjustable retrigger time period for manual-on loads. Load will retrigger (turn on) automatically within a configurable period (default 10 seconds) after turning off.
3. Device Status LEDs, which may be disabled for selected applications, including:
 - a. PIR detection
 - b. Room Pairing
 - c. Load binding
 4. All digital parameter data programmed into an individual occupancy sensor shall be retained in non-volatile FLASH memory within the sensor itself. Memory shall have an expected life of no less than 10 years.
- G. Fixture Sensor's Daylight Sensor component shall be capable of the following:
1. Sensor's internal photodiode shall measure light within the visible spectrum. The photodiode's spectral response curve shall closely match the photopic curve and not be significantly affected by ultraviolet or infrared energy.
 2. A single Fixture Sensor's Daylighting Sensor in each daylight zone shall be chosen as a "leader" and provide footcandle level information to all other Fixture Sensors and/or Wireless Room Controllers in the zone.
 3. For dimming daylight harvesting, the photosensor shall provide the option when the daylight contribution is sufficient of turning lights off or dimming lights to a field-selectable minimum level.
 4. Wall switches in the space shall allow occupants to reduce lighting level to increase energy savings or, if permitted by system administrator, raise lighting levels for a selectable period or cycle of occupancy. Each wireless load within a daylighting zone can be individually overridden (ie load independence).
 5. Use an internal photodiode that measures light in a 60-degree angle (cutting off the unwanted light from the interior of the room).
 6. Automatically establishes application-specific setpoints following manual calibration using a wireless configuration tool or a PC with appropriate software and lighting measurement hardware. A

proportional control algorithm shall maintain the design lighting level in each zone.

- H. Fixture Interface: When applications require the Fixture Sensor to control a driver or ballast via a 0-10V signal, an addition Fixture Interface module can be added. The module is meant to be mounted inside the fixture cavity and connect to 120/277 live voltage and the DALI output of the Fixture Sensor. Based on the DALI communication from the Fixture Sensor, the Fixture Interface shall provide a line voltage 120/277 output to power the Ballast or Driver as well as a standard 0-10V signal pair of wires. Fixture Interfaces shall incorporate an internal relay to ensure power is fully off when commanded so by the Fixture Sensor, and each Fixture Interface shall be capable of communicating to up to 8 ballasts or drivers, controlling them all together to the same 0-10V dictated level.
- I. Wattstopper product numbers: Fixture Sensor: LMFS-601-W; DALI-to-0-10V Fixture Interface: LMFI-111 or equal as approved by the engineer

2.4 WIRELESS DIGITAL LOAD CONTROLLERS (ROOM AND PLUG LOAD)

- A. Wireless Digital Load Controllers for 0-10V Lighting or On/Off for Plug Load. Control units include the following features
 - 1. Load controllers shall utilize two separate wireless communication protocols:
 - a. Wireless IPv6 for bidirectional communication between battery to line voltage devices inside rooms. Additionally, all load controllers shall be able to use their IPv6 protocol to communicate with other wireless load controllers, wireless bridges and a border router to enable a large-scale low power self-healing wireless mesh segment network between rooms.
 - b. Bluetooth Low Energy for communication to an APP running on local phone or tablet using iOS or Android operating system. Using the APP, fixture sensor's and load controller's settings can be adjusted.
 - 2. Load controllers shall include a trusted hardware chip to ensure that only devices by the lighting control system provider can communicate with devices on the network.
 - 3. Automatic room configuration to the most energy-efficient sequence of operation based upon the devices in the room.
 - 4. Multiple room controllers connected together in a local network must automatically arbitrate with each other, without requiring any configuration or setup, so that individual load numbers are assigned starting with load 1 to a maximum of 48.

5. Device Status LEDs to indicate:
 - a. Data transmission
 - b. Device has power
 - c. Status of the load
 - d. Configuration status
6. Quick installation features including:
 - a. Standard junction box mounting via 1/2" knock out (KO).
7. Based on individual configuration, each load shall be capable of the following behavior on power up following the loss of normal power:
 - a. Turn on to 100 percent
 - b. Turn off
 - c. Turn on to last level (lighting only)
8. Each load be configurable to operate in the following sequences based on occupancy:
 - a. Auto-on/Auto-off (Follow on and off)
 - b. Manual-on/Auto-off (Follow off only)
9. Polarity of each load output shall be reversible, via digital configuration, so that an on command turns load off and an off command turns a load on.
10. BACnet object information shall be available for the following objects:
 - a. Load status
 - b. Schedule state, normal or after-hours
 - c. Demand Response enable and disable
 - d. Total room lighting watts
 - e. Total room plug load watts (total of switched and unswitched switchleg of the plug load controller)
 - f. Electrical current
 - g. Total watts per controller
 - h. Total room watts/sq ft.
 - i. Occupancy Status
 - j. Photocell Light Level
11. UL 2043 plenum rated
12. LED On/Off status indication for each load
13. Zero cross circuitry for each load
14. All digital parameter data programmed into an individual room controller or plug load controller shall be retained in non-volatile FLASH memory within the controller itself. Memory shall have an expected life of no less than 10 years.
15. Dimming Room Controllers shall share the following features:
 - a. Each lighting load shall have an independently configurable preset on level for Normal Hours and After Hours events to allow different dimmed levels to be established at the start of both Normal Hours and After Hours events.

- b. The following dimming attributes may be changed or selected using a wireless configuration tool:
 - 1) Establish preset level for each load from 0-100 percent
 - 2) Set high and low trim for each load
 - 3) Initiate lamp burn in for each load of either 0, 12 or 100 hours
 - c. Override button for each load provides the following functions:
 - 1) Tap for on/off control
 - 2) Press and hold for dimming control (lighting only)
 - d. Each dimming output channel shall have an independently configurable minimum and maximum calibration trim level to set the dimming range to match the true dynamic range of the connected ballast or driver.
 - e. Each dimming output channel shall have an independently configurable minimum and maximum trim level to set the dynamic range of the output within the new 0-100 percent dimming range defined by the minimum and maximum trim.
 - f. All configurations shall be digital. Devices that set calibration or trim levels, or any other load parameters, via trim pots or dipswitches are not acceptable.
- B. Wireless On/Off/0-10V KO Mount Dimming Room Controllers shall include:
- 1. Dual voltage (120/277 VAC, 60 Hz) capable rated for 10A total load, or 16A total load depending on product.
 - 2. Real time current and voltage metering
 - 3. Contact Closure Low Voltage Outputs to indicate room occupancy status (only available on the 10A products)
 - 4. Include molded strain relief ring
 - 5. Single relay configuration with dimming output
 - a. 0-10V Dimming - Where indicated, 0-10 volt analog outputs per relay for control of compatible ballasts and LED drivers. Units shall include a complimentary UL 924 rating for the ability of the 0-10 volt output to automatically open upon loss of power to the Room Controller to assure full light output from lighting connected to the 0-10V signal and powered by a live line voltage circuit.
 - b. Units capable of providing both Class 1 or Class 2 wiring for the 0-10V output
 - 6. For projects which require installation in full metal enclosures (i.e., Chicago Plenum), product shall have an external antenna allowing it to be mounted in a Junction Box.

7. Wattstopper product numbers: LMRC-611-MCC (10A), LMRC-611-16M (16A), and LMRC-611-MCC-A (10A with external antenna) or approved by the engineer.
- C. Wireless On/Off KO Mount Plug Load Controllers shall include:
1. 120VAC, 60 Hz capable rated for 20A total load
 2. Real time current and voltage metering. Metering shall provide a single total wattage measurement of both switched and unswitched switchleg wires from the device. This avoids the need to provide additional devices to measure unswitched power of any circuit connected to a plug load room controller.
 3. Include molded strain relief ring
 4. Single relay configuration
 5. Wattstopper product number: LMPL-611-20M or approved by the engineer.

2.5 WIRELESS OCCUPANCY SENSORS

- A. Wireless Digital Occupancy Sensors for lighting zones. Control units include the following features
1. Wireless Sensors shall provide two types of wireless communication:
 - a. IPv6 for device to device communication inside rooms.
 - b. Bluetooth Low Energy for communication to an APP running on local phone or tablet using iOS or Android operating system.
Using the APP, the sensors individual settings can be adjusted.
 2. Sensors shall include a trusted hardware chip to ensure that only devices by the lighting control system provider can communicate with devices on the network.
 3. Sensors shall be powered via readily available battery in an internal compartment. Battery life shall be 10 years under expected use.
 4. Automatic room configuration to the most energy-efficient sequence of operation based upon the devices in the room.
- B. Digital Occupancy Sensors shall be capable of the following:
1. Digital calibration and pushbutton configuration for the following variables:
 - a. Time delay, 5-30 minutes in 5 minute increments
 - b. Test mode with shortened time delay
 - c. PIR Detection technology
 - d. Walk-through mode
 2. Programmable control functionality including:
 - a. Each sensor may be programmed to control specific loads within a local network.

- b. Sensor shall be capable of activating one of 16 user-definable lighting scenes.
 - c. Sensors capable of implementing a Partial-On or Partial-Off Sequence of Operation.
 - d. Adjustable retrigger time period for manual-on loads. Load will retrigger (turn on) automatically within a configurable period (default 10 seconds) after turning off.
 - 3. Device Status LEDs, which may be disabled for selected applications, including:
 - a. PIR detection
 - b. Room Pairing
 - c. Load binding
 - 4. Cover shall act as a config button and allow for Manual override of controlled loads.
 - 5. All digital parameter data programmed into an individual occupancy sensor shall be retained in non-volatile FLASH memory within the sensor itself. Memory shall have an expected life of no less than 10 years.
- C. Use an approved selection of accessories to accommodate multiple mounting methods and building materials. Occupancy Sensors may be mounted on a ceiling tile, or backbox. Included threaded mounting accessory shall allow direct sensor mounting to a threaded rod. Optional Occupancy Sensor Recessed Mounting Plates shall be made of metal and allow ceiling occupancy sensors to be recess mounted in a ceiling tile and to maintain required plenum rating.
 - D. Units shall not have any dip switches or potentiometers for field settings
 - E. Multiple occupancy sensors may be installed in a room
 - F. Optional PIR Lens versions shall be available with lens for high ceiling areas, single aiseways, and areas where a high-density lens would be required.
 - G. Wattstopper product numbers: Corner or Wall Sensor: LMPX-600, Ceiling Sensor: LMPC-600, Ceiling Occupancy Sensor Recessed Mounting Plate: LMPC-600-RMP or approved by the engineer.

2.6 WIRELESS SCENE SWITCH AND DIMMER

- A. Low voltage momentary pushbutton switches in 1 button (dimmer) and 5 button (scene switch) configuration. Wall switches shall include the following features:

1. Wireless Switches shall provide two types of wireless communication:
 - a. IPv6 for device to device communication inside rooms.
 - b. Bluetooth Low Energy for communication to an APP running on local phone or tablet using iOS or Android operating system.
Using the APP, the switches individual settings can be adjusted.
 2. Switches shall include a trusted hardware chip to ensure that only devices by the lighting control system provider can communicate with devices on the network.
 3. Switches shall be powered via readily available battery in an internal compartment. Battery life shall be 10 years under expected use.
 4. Switches shall indicate low battery (2.5V or less) by lighting a red LED when button is pressed.
 5. Automatic room configuration to the most energy-efficient sequence of operation based upon the devices in the room.
 6. Removable buttons for field replacement with engraved buttons and/or alternate color buttons. Button replacement may be completed without removing the switch from the wall.
 7. Configuration button on device, and an LED that blinks to indicate data transmission.
 8. Programmable control functionality including:
 - a. Button priority configurable to BACnet priority levels 1-16 allowing local actions to utilize advanced scenarios
 - b. Scene patterns may be saved to any button other than dimming rockers.
 9. All digital parameter data programmed into an individual wall switch shall be retained in non-volatile FLASH memory within the wall switch itself. Memory shall have an expected life of no less than 10 years.
- B. Multiple digital wall switches may be installed in a room. No additional configuration shall be required to achieve multi-way switching.
- C. Scene button function may be reconfigured for individual buttons from Load to Scene, and vice versa.
1. Individual button function may be configured to Toggle, On only or Off only.
 2. Switch buttons may be bound to any load on any load controller and are not load type dependent; each button may be bound to multiple loads.
- D. Manufacturer shall offer Pre-Engraved Dimmers and Scene Switches with the most requested text engravings that can be readily shipped direct from inventory and shall be designated with an "ENG#" suffix before the color descriptor.a room.

- E. Wattstopper product numbers: LMSW-605, LMDM-601. Pre-engraved versions with most requested text available by adding a “-ENG#” before the color descriptor. Available in white, light almond, ivory, grey, red, and black; compatible with wall plates with decorator opening. All engraving and color requirements shall be identified on the Reflected Ceiling plans or approved by the engineer.

2.7 WIRELESS DAYLIGHTING SENSORS

- A. Wireless Digital daylighting sensors shall work with wireless load controllers to provide automatic switching or dimming daylight harvesting capabilities for any load type connected to the controller.
 - 1. Wireless Switches shall provide two types of wireless communication:
 - a. IPv6 for device to device communication inside rooms.
 - b. Bluetooth Low Energy for communication to an APP running on local phone or tablet using iOS or Android operating system.
Using the APP the switches individual settings can be adjusted.
 - 2. Switches shall include a trusted hardware chip to ensure that only devices by the lighting control system provider can communicate with devices on the network.
 - 3. Sensors shall be powered via readily available battery in an internal compartment. Battery life shall be 10 years under expected use.
 - 4. Wireless sensors measure incoming daylight in the space and can control up to three lighting zones.
- B. Wireless Digital daylighting sensors shall include the following features
 - 1. Sensor’s internal photodiode shall only measure light within the visible spectrum. The photodiode’s spectral response curve shall closely match the entire photopic curve. Photodiode shall not measure energy in either the ultraviolet or infrared spectrums. Photocell shall have a sensitivity of less than 5 percent for any wavelengths less than 400 nanometers or greater than 700 nanometers.
 - 2. Sensor light level range shall be from 1-1,533 foot-candles (fc).
 - 3. Capability of ON/OFF or dimming, for each controlled zone, depending on the selection of load controller(s) and load binding to controller(s).
 - 4. For dimming daylight harvesting, the photosensor shall provide the option when the daylight contribution is sufficient of turning lights off or dimming lights to a field-selectable minimum level.
 - 5. Photosensors shall have a digital, independently configurable fade rate for both increasing and decreasing light level in units of percent per second.

6. Wall switch shall allow occupants to reduce lighting level to increase energy savings or, if permitted by system administrator, raise lighting levels for a selectable period or cycle of occupancy.
 7. Configuration LED status light on device that blinks to indicate data transmission.
 8. Status LED indicates test mode, override mode and load binding.
 9. Config button on device to turn controlled load(s) ON and OFF.
 10. A choice of accessories to accommodate multiple mounting methods and building materials. Photosensors may be mounted on a ceiling tile or backbox. Included threaded mounting accessory shall allow direct sensor mounting to a threaded rod. Optional Daylighting Sensor Recessed Mounting Plate shall be made of metal and allow daylighting sensors to be recess mounted in a ceiling tile and maintain plenum rating.
 11. Any load or group of loads in a wireless room controller can be assigned to a daylighting zone
 12. Each wireless room controller load within a daylighting zone can be individually enabled or disabled for discrete control (load independence).
 13. All digital parameter data programmed into a photosensor shall be retained in non-volatile FLASH memory within the photosensor itself. Memory shall have an expected life of no less than 10 years.
- C. Open loop digital photosensors shall include the following:
1. An internal photodiode that measures light in a 60-degree angle (cutting off the unwanted light from the interior of the room).
 2. Automatically establishes application-specific setpoints following manual calibration using a wireless configuration tool or a PC with appropriate software. For switching operation, an adequate deadband between the ON and OFF setpoints for each zone shall prevent the lights from cycling; for dimming operation, a proportional control algorithm shall maintain the design lighting level in each zone.
 3. Each of the three discrete daylight zones can include any non-overlapping group of loads in the room.
- D. Wattstopper Product Numbers: Daylighting Sensor LMDL-600, Daylighting Sensor Recessed Mounting Plate: LMDL-600-RMP or approved by the engineer.

2.8 WIRELESS CONFIGURATION APP

- A. Wireless Configuration APP shall be freely available for either iOS or Android phones or tables and allow users (electrical contractors, installers, and/or

technicians) to wirelessly scan for, pair together, bind accessory devices to loads, and configure Wattstopper Wireless DLM device and network settings or approved by the engineer.

- B. APP shall utilize phone or tablet's Bluetooth Low Energy capability for communication to all Wireless Lighting Control Devices in the Room.
- C. APP shall allow for base room setup capability (defining room, binding loads).
- D. Wireless APP communicates via Bluetooth Low Energy. Features include:
 - 1. Works with Wattstopper Wireless DLM sensors, switches, and load controllers or approved by the engineer.
 - 2. Scan for, pair devices into room, bind loads, configure, and test devices.
 - 3. Update device firmware via Bluetooth Low Energy
 - 4. Flash loads to identify wireless load controllers
 - 5. Check battery level of devices
 - 6. Manually adjust dimming levels
 - 7. View wireless network diagnostics and battery levels
 - 8. Set time delay and sensitivity for wireless motion detectors
 - 9. Enable light level settings for wireless daylighting control
 - 10. Program wireless room controller's ramp and fade rate (Note: In DLM, Ramp and Fades can be up or down)
 - 11. Individual user account and site management settings
 - 12. Create and assign scenes to scene buttons
- E. Required phone or tablet:
 - 1. Apple iOS
 - 2. Android OS

2.9 WIRED DIGITAL LOAD CONTROLLERS (ROOM, PLUG LOAD AND FIXTURE)

- A. Digital Load Controllers: Digital controllers for lighting zones, fixtures and/or plug loads automatically bind room loads to the connected control devices in the space without commissioning or the use of any tools. Provide controllers to match the room lighting and plug load control requirements. Controllers are simple to install, and do not have dip switches/potentiometers or require special configuration for standard Plug n' Go applications. Control units include the following features:
 - 1. Automatic room configuration to the most energy-efficient sequence of operation based upon the devices in the room (Plug n Go™)

2. Simple replacement using the default automatic configuration capabilities, a room controller may be replaced with an off-the-shelf device.
3. Multiple wired load controllers connected together in a local wired IRB network must automatically arbitrate with each other, without requiring any configuration or setup, so that individual load numbers are assigned starting with load 1 to a maximum of 64, assigned based on each controller's device serial number from highest to lowest.
4. Device Status LEDs to indicate:
 - a. Data transmission
 - b. Device has power
 - c. Status for each load
 - d. Configuration status
5. Quick installation features including:
 - a. Standard junction box mounting
 - b. Quick low voltage connections using standard RJ-45 patch cable
6. Based on individual configuration, each load shall be capable of the following behavior on power up following the loss of normal power:
 - a. Turn on to 100 percent
 - b. Turn off
 - c. Turn on to last level
7. Each load be configurable to operate in the following sequences based on occupancy:
 - a. Auto-on/Auto-off (Follow on and off)
 - b. Manual-on/Auto-off (Follow off only)
8. Polarity of each load output shall be reversible, via digital configuration, so that an on command turns load off and an off command turns a load on BACnet object information shall be available for the following objects:
 - a. Load status
 - b. Schedule state, normal or after-hours
 - c. Demand Response enable and disable
 - d. Room occupancy status
 - e. Total room lighting and plug loads watts
 - f. Electrical current
 - g. Total watts per controller
 - h. Total room watts/sqft.
9. UL 2043 plenum rated
10. LED On/Off status indication for each load
11. Zero cross circuitry for each load
12. All digital parameter data programmed into an individual room controller or plug load controller shall be retained in non-volatile

FLASH memory within the controller itself. Memory shall have an expected life of at least 10 years.

13. Dimming Room Controllers shall share the following features:
 - a. Each load shall have an independently configurable preset on level for Normal Hours and After Hours events to allow different dimmed levels to be established at the start of both Normal Hours and After Hours events.
 - b. Fade rates for dimming loads shall be specific to bound switch buttons, and the load shall maintain a default value for any bound buttons that do not specify a unique value.
 - c. The following dimming attributes may be changed or selected using a wireless configuration tool:
 - 1) Establish preset level for each load from 0-100 percent
 - 2) Set high and low trim for each load
 - 3) Initiate lamp burn in for each load of either 0, 12 or 100 hours
 - d. Override button for each load provides the following functions:
 - 1) Tap for on/off control
 - 2) Press and hold for dimming control (lighting only)
 - e. Each dimming output channel shall have an independently configurable minimum and maximum calibration trim level to set the dimming range to match the true dynamic range of the connected ballast or driver. LED level indicators on bound dimming switches shall utilize this new maximum and minimum trim.
 - f. Each dimming output channel shall have an independently configurable minimum and maximum trim level to set the dynamic range of the output within the new 0-100 percent dimming range defined by the minimum and maximum calibration trim.
 - g. Calibration and trim levels must be set per output channel. Devices that set calibration or trim levels per controller (as opposed to per load) are not acceptable.
 14. All configurations shall be digital. Devices that set calibration or trim levels per output channel via trim pots or dip-switches are not acceptable.
- B. Wired On/Off Room Controllers shall include:
1. Dual voltage (120/277 VAC, 60 Hz) capable rated for 20A total load
 2. One or two relay configurations
 3. Simple 150 mA switching power supply - Only 4 100 series devices on a Cat 5e local network (LMRC-101, LMRC-102, LMPL-101, LMPB-100)

4. Three RJ-45 DLM local network ports with integral strain relief and dust cover
 5. Wattstopper product numbers: LMRC-101, LMRC-102 or approved by the engineer.
- C. Wired On/Off/0-10V KO Mount Dimming Room Controllers shall include:
1. Dual voltage (120/277 VAC, 60 Hz) capable rated for 10A total load, or 16A total load depending on product.
 2. Optional real time current and voltage metering (with –M Monitoring option).
 3. One or two relay configurations (10A) or one relay configuration (16A)
 4. Smart 150 mA switching power supply
 5. Two RJ-45 DLM local network ports. Provide molded strain relief ring
 6. One dimming output per relay
 - a. 0-10V Dimming - Where indicated, 0-10 volt analog outputs per relay for control of compatible ballasts and LED drivers. Units shall include a complimentary UL 924 rating for the ability of the 0-10 volt output to automatically open upon loss of power to the Room Controller to assure full light output from lighting connected to the 0-10V signal and powered by a live line voltage circuit.
 7. Units capable of providing both Class 1 and/or Class 2 wiring for the 0-10V output
 8. Wattstopper product numbers: LMRC-111, LMRC-111-M, LMRC-112, or LMRC-112-M, or LMRC-111-16M or approved by the engineer.
- D. Wired On/Off/0-10V Dimming Enhanced Room Controllers shall include:
1. Dual voltage (120/277 VAC, 60 Hz) capable or 347 VAC, 60 Hz. 120/277 volt models rated for 20A total load; 347 volt models rated for 15A total load
 2. Built in real time current monitoring
 3. One, two or three relay configurations
 4. Smart 250 mA switching power supply
 5. Conduit adaptor available for applications where all wiring must be in conduit.
 6. Four RJ-45 DLM local network ports. Provide integral strain relief
 7. One dimming output per relay
 - a. 0-10V Dimming - Where indicated, 0-10 volt analog outputs per relay for control of compatible ballasts and LED drivers. Units shall include a complimentary UL 924 rating for the ability of the 0-10 volt output to automatically open upon loss of power to the Room Controller to assure full light output from lighting

connected to the 0-10V signal and powered by a live line voltage circuit.

8. Wattstopper product numbers: LMRC-211, LMRC-212, or LMRC-213 (add -347 for Canadian voltage versions). or approved by the engineer.
- E. Wired On/Off/ Forward Phase Dimming Room Controllers shall include:
1. Dual voltage (120/277 VAC, 60 Hz) rated for 20A total load, with forward phase dimmed loads derating to 16A for some load types
 2. Built in real time current monitoring
 3. One or two relay configurations
 4. Smart 250 mA switching power supply
 5. Conduit adaptor available for applications where all wiring must be in conduit.
 6. Four RJ-45 DLM local network ports. Provide integral strain relief
 7. One dimming output per relay
 - a. Line Voltage, Forward Phase Dimming - Where indicated, one forward phase control line voltage dimming output per relay for control of compatible two-wire or three-wire ballasts, LED drivers, MLV, forward phase compatible ELV, neon/cold cathode and incandescent loads.
 8. Wattstopper product numbers: LMRC-221, LMRC-222 or approved by the engineer.
- F. Wired Plug Load Controllers shall include:
1. 120 VAC, 60 Hz rated for 20A total load. Some Controllers carry application-specific UL 20 rating for receptacle control.
 2. One relay configuration with additional connection for unswitched switchleg.
 3. Factory default operation (Plug 'n Go) is Auto-on/Auto-off, based on occupancy, and loads not bound automatically to any switches in room.
 4. Optional real time current, or current and voltage metering depending on unit. Metering shall provide a single total wattage measurement of both switched and unswitched switchleg wires in plug in loads.
 5. Switching power supply
 - a. Simple 150mA - Only 4 100 series devices on a Cat 5e local network (LMRC-101 or -102, LMPL-101, LMPB-100). Limit devices to 24 total.
 - b. Smart 150mA (LMPL-111-20M)
 - c. Smart 250mA (LMPL-201)
 6. RJ-45 DLM local network ports
 - a. Two RJ-45 ports (LMPL-111-20M)
 - b. Three RJ-45 ports (LMPL-101)

- c. Four RJ-45 ports (LMPL-201)
 7. Provide a non-DLM wireless transmitter that can be connected to any Cat 5e network of the lighting controls that will communicate the room's occupancy state to receptacles mounted in the area with integral relays. Binding of the transmitter to the receptacles shall be accomplished by pressing a test button on the transmitter, and then a test button on the receptacle.
 8. Wattstopper product numbers:
 - a. Plug Load Controllers: LMPL-101, LMPL-201, or LMPL-111-20M
 - b. Non-DLM Wireless Transceiver and Receptacles: WRC-TX-LM, WRC-15-1/2, WRC-20-1/2 or approved by the engineer.
- G. Fixture Controllers shall include:
 1. Product rating and form factor allows multiple OEM fixture manufacturers to mount the device inside the interior cavity of standard-sized fluorescent or LED general lighting fixtures.
 2. One 3A 120/277V rated mechanically held relay.
 3. Programmable behavior on power up following the loss of normal power:
 - a. Turn on to 100 percent
 - b. Turn off
 - c. Turn on to last level
 4. Require 7 mA of 24VDC operating power from the DLM local network.
 5. Fixture Controller does not require a connection to a neutral conductor to operate, and unlike other types of Load Controllers it does not contribute power to the DLM local network to drive accessory devices.
 6. Power to drive the LMFC Fixture Controller electronics can come from any wired Load Controller, LMPB-100 Power Booster and/or LMZC-301 Zone Controller (described later in the LMCP LIGHTING CONTROL PANELS specification section).
 7. 0-10V dimming capability via a single 0-10 volt analog output from the device for control of compatible ballasts and LED drivers. The 0-10 volt output shall automatically open upon loss of power to the Fixture Controller to assure full light output from lighting connected to the 0-10V signal and powered by a separate live line voltage circuit.
 8. Connect to a single or dual RJ-45 adaptor with 24 inch leads. Single adaptor mounts in a 1/2 inch KO and dual adaptor mounts in a 2.2 by 1.32 inch rectangular hole for connection to the DLM local network.
 9. Adaptor leads are insulated for use in a fixture cavity, and the lead length allows the OEM fixture manufacturer flexibility to position the Fixture Controller and the RJ45 jack in the best locations on each fixture.

10. A complete set of dimming features described above in the paragraph detailing On/Off/Dimming Enhanced Room Controllers.
11. Wattstopper product numbers: Fixture Controller: LMFC-011, DLM Cable Connector: LMFC-RJ-50-24 or LMFC-2RJ, Power Booster: LMPB-100 or approved by the engineer.

2.10 WIRED DIGITAL WALL OR CEILING MOUNTED OCCUPANCY SENSOR

- A. Wired Digital Occupancy Sensors with two way digital communications to Lighting Control system and electronic documentation. Features include the following:
 1. Digital calibration and pushbutton configuration for the following variables:
 - a. Sensitivity, 0-100 percent in 10 percent increments
 - b. Time delay, 1-30 minutes in 1 minute increments
 - c. Test mode, Five second time delay
 - d. Detection technology, PIR, Ultrasonic or Dual Technology activation and/or re-activation.
 - e. Walk-through mode
 2. Load parameters settings include Auto or Manual-ON and blink warning.
 3. Programmable control functionality including:
 - a. Each sensor may be programmed to control specific loads within a local network.
 - b. Sensor shall be capable of activating one of 16 user-definable lighting scenes or implementing a Partial On or Partial Off Sequence of Operation.
 - c. Adjustable retrigger time period for manual-on loads. Load will retrigger (turn on) automatically within a configurable period (default 10 seconds) after turning off.
 - d. On dual technology sensors, independently configurable trigger modes are available for both Normal (NH) and After Hours (AH) time periods. The trigger and retrigger modes can be programmed to use the following technologies options:
 - 1) Ultrasonic and Passive Infrared
 - 2) Ultrasonic or Passive Infrared
 - 3) Ultrasonic only
 - 4) Passive Infrared only
 - e. Independently configurable sensitivity settings for passive infrared and ultrasonic technologies (on dual technology sensors) for both Normal (NH) and After Hour (AH) time periods.
 4. One or two RJ-45 port(s) for connection to DLM local network.

5. Two-way infrared (IR) transceiver to allow remote programming through handheld commissioning tool and control by remote personal controls.
 6. Device Status LEDs, which may be disabled for selected applications, including:
 - a. PIR detection
 - b. Ultrasonic detection
 - c. Configuration mode
 - d. Load binding
 7. Optional lens configurations for the PIR only Wall and Ceiling sensors to allow coverage of longer ranges, 1 way or 2 way aisles, higher density coverage in smaller areas, or mounting up to 40 foot heights
 8. Assignment of occupancy sensor to a specific load within the room without wiring or special tools.
 9. Manual override of controlled loads.
 10. All digital parameter data programmed into an individual occupancy sensor shall be retained in non-volatile FLASH memory within the sensor itself. Memory shall have an expected life of no less than 10 years.
- B. BACnet object information shall be available for the following objects:
1. Detection state for each sensor
 2. Detection state for all sensors in room (Room status)
 3. Occupancy sensor time delay
 4. Occupancy sensor sensitivity, PIR and Ultrasonic
- C. Units shall not have any dip switches or potentiometers for field settings
- D. Multiple occupancy sensors may be installed in a room by simply connecting them to the free topology DLM local network. No additional configuration will be required.
- E. Wattstopper product numbers: LMPX-100 (optional -1, -3, -4), LMDX-100, LMPC-100 (optional -1, -5), LMUC-100-2, LMDC-100 or approved by the engineer.

2.11 WIRED DIGITAL WALL SWITCH OCCUPANCY SENSORS

- A. Digital Occupancy Sensors shall provide scrolling LCD display for digital calibration and electronic documentation. Features include the following:
1. Digital calibration and pushbutton configuration for the following variables:

- a. Sensitivity: 0-100 percent in 10 percent increments
 - b. Time delay: 1-30 minutes in 1 minute increments
 - c. Test mode: Five second time delay
 - d. Detection technology: PIR only or Dual Technology with PIR and Ultrasonic.
 - e. Walk-through mode
 - f. Load parameters including Auto/Manual-ON, blink warning, and daylight enable/disable when photosensors are included in the DLM local network.
2. Programmable control functionality including:
 - a. Each sensor may be programmed to control specific loads within a local network.
 - b. Sensor shall be capable of activating one of 16 user-definable lighting scenes.
 - c. Adjustable retrigger time period for manual-on loads. Load will retrigger (turn on) automatically during the configurable period (default 10 seconds) after turning off.
 - d. On dual technology sensors, independently configurable trigger modes are available for both Normal (NH) and After Hours (AH) time periods. The trigger and retrigger modes can be programmed to use the following technologies options:
 - 1) Ultrasonic and Passive Infrared
 - 2) Ultrasonic or Passive Infrared
 - 3) Ultrasonic only
 - 4) Passive Infrared only
 3. Independently configurable sensitivity settings for passive infrared and ultrasonic technologies (on dual technology sensors) for both Normal (NH) and After Hour (AH) time periods.
 4. Two RJ-45 ports for connection to DLM local network.
 5. Two-way infrared (IR) transceiver to allow remote programming through handheld configuration tool and control by remote personal controls.
 6. Device Status LEDs including
 - a. PIR detection
 - b. Ultrasonic detection
 - c. Configuration mode
 - d. Load binding
 7. Assignment of any occupancy sensor to a specific load within the room without wiring or special tools.
 8. Assignment of local buttons to specific loads within the room without wiring or special tools
 9. Manual override of controlled loads

10. All digital parameter data programmed into an individual wall switch sensor shall be retained in non-volatile FLASH memory within the wall switch sensor itself. Memory shall have an expected life of no less than 10 years.
- B. BACnet object information shall be available for the following objects:
 1. Detection state
 2. Occupancy sensor time delay
 3. Occupancy sensor sensitivity, PIR and Ultrasonic
 4. Button state
 5. Switch lock control
 6. Switch lock status
 - C. Units shall not have any dip switches or potentiometers for field settings.
 - D. Multiple wall switch occupancy sensors may be installed in a room by simply connecting them to the free topology DLM local network. No additional configuration will be required.
 - E. Two-button wall switch occupancy sensors, when connected to a single relay dimming room or fixture controller, shall operate in the following sequence as a factory default:
 1. Left button, Tap - Turn load on: Press and hold - Raise dimming load.
 2. Right button, Tap - Turn load off: Press and hold - Lower dimming load
 - F. Low voltage momentary pushbuttons shall include the following features:
 1. Load/Scene Status LED on each switch button with the following characteristics:
 - a. Bi-level LED
 - b. Dim locator level indicates power to switch
 - c. Bright status level indicates that load or scene is active
 2. The following button attributes may be changed or selected using a wireless configuration tool:
 - a. Load and Scene button function may be reconfigured for individual buttons (from Load to Scene, and vice versa).
 - b. Individual button function may be configured to Toggle, On only, Off only, or Toggle Dim (toggles between press and hold to raise, release, then press and hold to lower).
 - c. Individual scene buttons may be locked to prevent unauthorized change.
 - d. Fade Up and Fade Down times for individual scenes may be adjusted from 0 seconds to 18 hours.
 - e. Ramp rate may be adjusted for each dimmer switch.

- f. Switch buttons may be bound to any load on any load controller or relay panel and are not load type dependent; each button may be bound to multiple loads.
- g. Wattstopper part numbers: LMPW-101 or -102, LMDW-101 or -102. Pre-engraved versions with most requested text available by adding a "-ENG#" before the final color suffix. Available in white, light almond, ivory, grey, red, and black; compatible with wall plates with decorator opening. All engraving and color requirements shall be called out on Reflected Ceiling plans or approved by the engineer.

2.12 WIRED DIGITAL WALL SWITCHES

- A. Low voltage momentary pushbutton switches in 1, 2, 3, 4, 5 and 8 button configurations. Wall switches shall include the following features:
 - 1. Two-way infrared (IR) transceiver for use with personal and configuration remote controls.
 - 2. Removable buttons for field replacement with engraved buttons and/or alternate color buttons. Button replacement may be completed without removing the switch from the wall.
 - 3. Configuration LED on each switch that blinks to indicate data transmission.
 - 4. Load/Scene Status LED on each switch button with the following characteristics:
 - a. Bi-level LED
 - b. Dim locator level indicates power to switch
 - c. Bright status level indicates that load or scene is active
 - d. Dimming switches shall include seven bi-level LEDs to indicate load levels using 14 steps.
 - 5. Programmable control functionality including:
 - a. Button priority may be configured to any BACnet priority level, from 1-16, corresponding to networked operation allowing local actions to utilize life safety priority
 - b. Scene patterns may be saved to any button other than dimming rockers. Once set, buttons may be digitally locked to prevent overwriting of the preset levels.
 - 6. All digital parameter data programmed into an individual wall switch shall be retained in non-volatile FLASH memory within the wall switch itself. Memory shall have an expected life of no less than 10 years.
- B. BACnet object information shall be available for the following objects:
 - 1. Button state

2. Switch lock control
 3. Switch lock status
- C. Two RJ-45 ports for connection to DLM local network.
- D. Multiple digital wall switches may be installed in a room by simply connecting them to the free topology DLM local network. No additional configuration shall be required to achieve multi-way switching.
- E. Load and Scene button function may be reconfigured for individual buttons from Load to Scene, and vice versa.
1. Individual button function may be configured to Toggle, On only, Off only, or , Toggle Dim (toggles between press and hold to raise, release, then press and hold to lower).
 2. Individual scene buttons may be locked to prevent unauthorized change.
 3. Fade Up and Fade Down times for individual scenes may be adjusted from 0 seconds to 18 hours.
 4. Ramp rate may be adjusted for each dimmer switch.
 5. Switch buttons may be bound to any load on any load controller or relay panel and are not load type dependent; each button may be bound to multiple loads.
- F. Manufacturer shall offer Pre-Engraved Dimmers and Scene Switches with the most requested text engravings that can be readily shipped direct from inventory and shall be designated with an "ENG#" suffix before the color descriptor.
- G. Wattstopper product numbers: LMSW-101, LMSW-102, LMSW-103, LMSW-104, LMSW-105, LMSW-108, LMDM-101. Pre-engraved versions with most requested text available by adding a "-ENG#" before the final color suffix. Available in white, light almond, ivory, grey, red, and black; compatible with wall plates with decorator opening. All engraving and color requirements shall be called out on Reflected Ceiling plans or approved by the engineer..

2.13 WIRED DIGITAL WALL SWITCH AND TIMER FOR CORRELATED COLOR TEMPERATURE (CCT)

- A. Digital CCT Preset Switch and CCT Timer Wall Switch for control of Correlated Color Temperature (CCT) in a room require fixtures with below listed CCT capable Logic Module with DLM Control Card – 1 per each independent lighting orientation (e.g. direct and indirect), and circuit feed, up

to a maximum 8 foot linear LED array. Logic Module characteristics are determined by the specific module installed (Blanco 2 or Blanco 3) and the LED array. Adjustment of CCT shall precisely trace the Black Body Curve across the LED array's tunable range to replicate natural daylight within the built environment. Only white LEDs shall be used for maximum efficacy. Lighting Fixtures, Lamps, and Ballasts are specified in Section 16500 [26 51 00].

1. Each Logic Module with a DLM Control Card to be individually addressable by the system. All other DLM hardware and software products will treat the combo Logic Module/DLM Control Card as a single DLM load and a single DLM device, with the capability of controlling them individual or as part of a group with other DLM load devices in the space, or over the room-to-room network.
 2. CCT functionality to be implemented as an additional channel of information for any DLM load device. DLM's standard system capabilities to apply without reduction - either a max of 24, 48, or 96 DLM devices on the local network based on the power device, and a max of 64 loads. Loads that are not CCT capable will ignore any CCT command, so that CCT loads can be added to any existing DLM network without problem to existing programming and devices.
 3. CCT and minimum CCT level determined by specific version of logic module used:
 - a. Blanco 2 – 2 Channel CCT and dimming to .1% minimum. CCT range from 3000 – 5000K unless specified differently in the fixture schedule.
 - b. Blanco 3 – 3 Channel CCT and .1% minimum dimming level. CCT range from 2700 – 6500K.
 4. CRI shall not be less than 90 throughout the entire CCT range.
 5. Color consistency of ≤ 2 MacAdam ellipses over the life of the source for Blanco 3.
 6. Closed loop thermal feedback to compensate for thermally induced output variation and lumen depreciation over time.
 7. Integrated driver and LED array assemblies to address inherent LED variability and complex non-linear relationships between system components.
 8. A unique, programmable color model for each color tunable-white light source enabled by in-line dynamic spectral capture of each LED array and custom color model generation.
- B. Low voltage CCT Preset Switch and CCT Wall Switch Timer shall include the same hardware features specified in the preceding paragraph Digital Wall Switches and be connected to the room's DLM Cat 5e local network cable.

- C. 5 Button CCT Preset Switch to control CCT capable loads via its 4 buttons and rocker.
1. Default Plug n' Go behavior will be that the Preset Switch will bind to all CCT capable loads in the room on connection. Individual loads can be added or removed via normal Push n' Learn programming either manually, via handheld commissioning tool, or LMCS software.
 2. The four preset buttons provide default settings of 100%, 75%, 50% and 25% of available CCT range. Buttons can be programmed to a user's preferred presets by specifying a specific Kelvin temperature, or DLM percentage of controlled fixtures' CCT range (0-100%). Pressing and holding preset button for 5 seconds to record new preset level to that button based on last changed fixture's current setting.
 3. CCT Present Switch shall also include a single rocker that provides full range control of all bound load's CCT level.
- D. CCT Timer Wall Switch to provide automatic time of day events to bound CCT loads in a space.
1. Once the time, date, and location are set, a default program provides a typical daylight cycle with CCT adjustments in the morning and evening to mimic the CCT cycle of sunrise through sunset.
 2. A single schedule of CCT events will apply to every day of the week, adjusting automatically for sunrise and sunset if astronomic events are programmed.
 3. User can choose between 6 astronomic based events or 8 standard time events. Astronomic events can use Sunrise and Sunset (with offsets) and Morning, Mid-Day, and Evening event times. Each event to define a single CCT transition that includes a start time, finish time, and CCT level to be achieved at finish. Systems that require multiple messages to fixtures to achieve a single event transition shall not be allowed.
 4. Longitude and latitude input capability for accurate astronomic controls including seasonality adjustment based on geographic location
 5. Main override button to be capable of any one of the following:
 - a. Control intensity of all assigned CCT loads On/Off, or
 - b. Ability to override CCT level and automatically resume schedule after timed override expires, or
 - c. Ability to override CCT level and manually resume schedule
 6. CCT transitions to occur inside the fixture's logic modules even when lights are off, so that when the fixtures go on to any dimming level, they will do so at the proper CCT level for that time. Any time the lights are on, the Timer shall show the current Kelvin temperature for the lights.

7. Scheduling and settings can be entered on-screen directly using the CCT Timer Wall Switch high resolution display and/or via LMCS software.
- E. Wattstopper product numbers: LMSW-105-CCT, LMTS-101-CCT. Pre-engraved versions with most requested text available by adding a "-ENG#" before the final color suffix. Available in white, light almond, ivory, grey, red, and black; compatible with wall plates with decorator opening. All engraving and color requirements shall be indicated on the Reflected Ceiling plans or approved by the engineer..

2.14 WIRED DIGITAL DAYLIGHTING SENSORS

- A. Digital daylighting sensors shall work with load controllers and relay panels to provide automatic switching, bi-level, or tri-level or dimming daylight harvesting capabilities for any load type connected to the controller or panel. Daylighting sensors shall be interchangeable without the need for rewiring.
1. Closed loop sensors measure the ambient light in the space and control a single lighting zone.
 2. Open loop sensors measure incoming daylight in the space and can control up to three lighting zones.
- B. Digital daylighting sensors shall include the following features:
1. Sensor's internal photodiode shall only measure light waves within the visible spectrum. The photodiode's spectral response curve shall closely match the entire photopic curve. Photodiode shall not measure energy in either the ultraviolet or infrared spectrums. Photocell shall have a sensitivity of less than 5 percent for any wavelengths less than 400 nanometers or greater than 700 nanometers.
 2. Sensor light level range shall be from 1-1,533 foot-candles (fc).
 3. Capability of ON/OFF, bi-level or tri-level switching, or dimming, for each controlled zone, depending on the selection of load controller(s) and load binding to controller(s).
 4. For switching daylight harvesting, the photosensor shall provide a field-selectable deadband, or a separation, between the "ON Setpoint" and the "OFF Setpoint" that will prevent the lights from cycling excessively after they turn off.
 5. For dimming daylight harvesting, the photosensor shall provide the option, when the daylight contribution is sufficient, of turning lights off or dimming lights to a field-selectable minimum level.

6. Photosensors shall have a digital, independently configurable fade rate for both increasing and decreasing light level in units of percent per second.
7. Photosensors shall provide adjustable cut-off time. Cut-off time is defined by the number of selected minutes the load is at the minimum output before the load turns off. Selectable range between 0-240 minutes including option to never cut-off.
8. Optional wall switch override setting shall allow occupants to reduce lighting level to increase energy savings or, if permitted by system administrator, raise lighting levels for a selectable period or cycle of occupancy.
9. Integral infrared (IR) transceiver for configuration and/or commissioning with a handheld configuration tool, to transmit detected light level to wireless configuration tool, and for communication with personal remote controls.
10. Configuration LED status light on device that blinks to indicate data transmission.
11. Status LED indicates test mode, override mode and load binding.
12. Recessed switch on device to turn controlled load(s) ON and OFF.
13. BACnet object information shall be available for the following daylighting sensor objects, based on the specific photocell's settings:
 - a. Light level
 - b. Day and night setpoints
 - c. Off time delay
 - d. On and off setpoints
 - e. Up to three zone setpoints
 - f. Operating mode – on/off, bi-level, tri-level or dimming
14. One RJ-45 port for connection to DLM local network.
15. A choice of accessories to accommodate multiple mounting methods and building materials. Photosensors may be mounted on a ceiling tile, skylight light well, suspended lighting fixture or backbox. Standard tube photosensors accommodate mounting materials from 0-0.62 inch thick (LMLS-400, LMLS-500). Extended tube photosensors accommodate mounting materials from 0.62 to 1.25 inches thick (LMLS-400-L, LMLS-500-L). Mounting brackets are compatible with J boxes (LMLS-MB1) and wall mounting (LMLS-MB2).
16. Any load or group of loads in the room can be assigned to a daylighting zone.
17. Each load within a daylighting zone can be individually enabled or disabled for discrete control (load independence).
18. All digital parameter data programmed into a photosensor shall be retained in non-volatile FLASH memory within the photosensor itself. Memory shall have an expected life of no less than 10 years.

- C. Closed loop digital photosensors shall include the following additional features:
 - 1. An internal photodiode that measures light in a 100-degree angle, cutting off the unwanted light from bright sources outside of this cone.
 - 2. Automatic self-calibration, initiated from the photosensor, a wireless configuration tool or a PC with appropriate software.
 - 3. Automatically establishes application-specific setpoints following self-calibration. For switching operation, an adequate deadband between the ON and OFF setpoints shall prevent the lights from cycling; for dimming operation a sliding setpoint control algorithm with separate Day and Night setpoints shall prevent abrupt ramping of loads.
 - 4. Wattstopper Product Number: LMLS-400, LMLS-400-L or approved by the engineer.

- D. Open loop digital photosensors shall include the following additional features:
 - 1. An internal photodiode that measures light in a 60-degree angle (cutting off the unwanted light from the interior of the room).
 - 2. Automatically establishes application-specific setpoints following manual calibration using a wireless configuration tool or a PC with appropriate software. For switching operation, an adequate deadband between the ON and OFF setpoints for each zone shall prevent the lights from cycling; for dimming operation, a proportional control algorithm shall maintain the design lighting level in each zone.
 - 3. Each of the three discrete daylight zones can include any non overlapping group of loads in the room.
 - 4. Wattstopper Product Number: LMLS-500, LMLS-500-L or approved by the engineer.

2.15 WIRED DIGITAL INPUT AND OUTPUT LOW VOLTAGE CONTROL MODULES

- A. Wired DLM input and output low voltage modules allow for control of the lighting control loads by other devices and systems or allow the DLM system to send signals to other devices and systems for integration. Interfacing between the systems can either be a dry (unpowered/with no voltage) contact closure, or via RS-232.

- B. Modules shall be plastic with a clamshell hinged lid, two Cat 5e wiring terminals for connection to a DLM wired Cat 5e IRB network and come with an accessory DIN mounting bracket. LEDs on the unit shall provide information on the status of the inputs or outputs, and a configuration button

shall be provided to allow easy entry into Push 'n Learn™ programming sequence. Devices shall include a removable terminal block for ease of wiring, and labels identifying each terminal contact.

- C. Wired Low Voltage Room Occupancy Status Isolated Relay Interface:
 - 1. Module provides a single Form C contact relay rated for 24VAC or DC.
 - 2. Relay module will provide a contact closure on the Normally Open side of the relay (and contact open on the Normally Closed side) when any occupancy sensor on the local Cat 5e IRB network is in the occupied mode. This function is non-programmable and works automatically via the unit's internal circuitry.
 - 3. LED on the device to provide status of the relay
 - 4. This device is ideally suited to connect to an HVAC System in the space that is looking for a dry contact whenever the space is occupied to enhance their specific sequence of operation.
 - 5. Wattstopper product number LMRL-100 or approved by the engineer.

- D. Wired Low Voltage Output Module features shall include:
 - 1. Two individual Form C contact relays rated from 0-24VAC or DC.
 - 2. Module relays shall act like line voltage relays in DLM Load Controllers that can be assigned (bound) to any DLM system input including switch buttons, occupancy sensors, photocells, timeclocks, and/or low voltage input modules.
 - 3. In addition to providing a maintained contact, relays can be set to a "pulse" mode so that when they turn on they do so for only a short duration and then they automatically return to their normal state, allowing the module to interact with other devices that require momentary inputs from 1-60 seconds.
 - 4. Unit shall have two override buttons so each relay can be manually overridden On and Off for testing.
 - 5. LEDs on the device to provide status of the two relays.
 - 6. Wattstopper product number LMOR-102 or approved by the engineer.
 - 7.

- E. Wired Low Voltage Input Module features shall include:
 - 1. Ability to switch the module between three operating modes, allowing it to be used as a load control device (Normal use), a partition interface device, or an input for interior or exterior photocells.
 - 2. When set in normal usage, the DLM Input Module shall accept up to 4 separate inputs, either 2-wire maintained or 2-wire momentary inputs or 24VDC inputs. Additionally, two momentary input pairs can be used as a 3-wire input to emulate top and bottom buttons on a dimmer rocker.

3. In normal usage, the 4 inputs can be used to control loads, trigger a scene, send a network group command, or emulate an occupancy action so an occupied/unoccupied message is sent to loads.
 4. Input modules can trigger special load scenarios, taking advantage of DLM system's priority-based functions such as Force On, Force Off, Shed, Cleaning, Normal/After Hours, and Key Switch functions.
 5. Inputs can trigger different load and scene modes for controlled outputs, so loads can toggle status, go on, go off, or toggle dim. Scenes can be set to Recall, Recall/Off, or Scene Off.
 6. In partition mode, unit will send appropriate command to indicate whether movable partitions (up to 4) in the space are in the extended or retracted state, and change the profile settings of the switches, dimmers, and occupancy sensors accordingly (see "Section 2.17 Wired Digital Partition Controls" for more info).
 7. In exterior photocell mode, will provide an input for an external photocell to provide the system with a sensed footcandle (fc) level. This fc level can be used by DLM scheduling devices to determine when a group of loads should be turned on or off based on daylight level instead of dusk/dawn settings.
 8. All listed functionality to be accessible from IR handheld remote or from front end system software. Products that require functions to be set at the device, or that incorporate dip switches to select functions, shall not be allowed.
 9. Wattstopper product number LMIN-104. Optional photocell part numbers LMPO-200 for exterior, or LMPS-6000 for interior or approved by the engineer.
- F. Wired RS-232 Interface Module features shall include:
1. Ability to communicate with other devices and systems via standard RS-232 wiring and protocol.
 2. Via a standardized set of host commands, other systems can send messages to the RS-232 Interface Module in the connected room, allowing loads to be overridden on, off or sent to a specific level (taking advantage of optional message parameters to dim over time), set scene, execute button lockout, changing room profiles, or sending a Normal Hours/After Hours command.
 3. By using the "Status" host command the RS-232 interface module can be instructed to share information with connected systems whenever changes occur in the room. Examples of message alerts include relay status change, occupancy status change (by room or by sensor), scene status change, buttons are pressed, or profile's change based on partitions, or daylight level.
 4. Wattstopper product number LMDI-100 or approved by the engineer.

2.16 WIRED DIGITAL TOUCHSCREEN INTERFACE

- A. Install products needed to enable a wall mounted touchscreen interface that allows for control of the room lighting control system

- B. Touchscreen shall have at a minimum the following attributes:
 - 1. 4.3 inch LCD panel with projected capacitive touch interface with edge to edge glass for increased ease of use, installed in a single gang backbox.
 - 2. One or Two touchscreens can be added to any DLM Room, powered and controlled using a specialty Power over Ethernet (POE) injector enclosure (LMTI-100-xxx). Each Touchscreen can have unique settings if desired.
 - 3. Includes an ambient light sensor for auto day/night backlighting and active IR sensors for approach on and auto sleep modes.
 - 4. Touchscreen User Interface shall allow for customizing the look of the screen with different color themes and font sizes. Setting option will also allow editing of controlled device list, and provide information about the touchscreen's addresses, all loads in the space, and devices in the room.
 - 5. In addition to above, in LMCS software a user supplied 400x400 pixel PNG format graphic logo can be set to show when the switch is not being used.
 - 6. Touchscreen interface shall dynamically format its interface using Plug n' Go™ rules based on the number and type of loads in the room, so it will be usable as soon as it is powered up. Each load shall be individually controllable, and any scenes in the room will auto populate.
 - 7. Device interface is "widget" based with each widget corresponding to systems and components automatically discovered in the room on device initialization. Unique widgets provided to include a default "Welcome" button for initial entry into the room, for Control of ALL Lighting Loads as a single group and/or Individual Control of all loads in the room, and Scenes in the room.
 - 8. if the room has fixtures with Blanco components installed, then Tunable White (CCT) control of the fixtures will also be possible. Load and Scene lists shall be editable for hide items not needing to be controlled.
 - 9. Screen requires initial pincode lock to be set to prevent unauthorized individuals from accessing touchscreen settings. If desired, customers can also require pincode for screen access to prevent use by unauthorized users.
 - 10. Device dynamically updates status and feedback.

11. Device provides two mechanical buttons to add supplementary control functions. The home button brings the screen back to the home screen without having to swipe, and a programmable task button that allows for a customized function to be initiated.
 12. Touchscreen shall mount in 4 inch sq. J-Box with 1G Mud Ring, or where allowed a Low Voltage mounting.
 13. Wattstopper product number LMEQ-41 or approved by the engineer.
- C. Touchscreen injector attributes shall be
1. Plenum rated enclosure designed for either 120V or 277V input power feed.
 2. Enclosure shall mount on a 4 inch or 4-11/16 inch J-Box via a hinged mounting plate.
 3. Each enclosure shall be considered one DLM device for purposes of product counts, regardless of whether connected to one or two touchscreens.
 4. LMTI shall follow POE CAT 5E standards using low voltage (48VDC) power via Cat 5e cables to touchscreens.
 5. LMTI shall have an accessory Cat 5e port for Touchscreen firmware updates.
 6. LMTI conduit adaptor shall be available for applications where all wiring must be in conduit.
 7. Wattstopper product numbers:
 - a. LMTI-100-120 120V version
 - b. LMTI-100-277 277V version
or approved by the engineer.
 8. LMTI-CA Conduit Adaptor

2.17 WIRED DIGITAL PARTITION CONTROLS

- A. Partition controls shall enable manual or automatic coordination of lighting controls in flexible spaces with up to four moveable walls by reconfiguring the connected digital switches and occupancy sensors.
- B. Four-button low voltage pushbutton switch for manual control.
1. Two-way infrared (IR) transceiver for use with configuration remote control.
 2. Removable buttons for field replacement with engraved buttons and/or alternate color buttons. Button replacement may be completed without removing the switch from the wall.
 3. Configuration LED on each switch that blinks to indicate data transmission.

4. Each button represents one wall; Green LED per button indicates status.
 5. Two RJ-45 ports for connection to DLM local network.
 6. Wattstopper part number: LMPS-104. Available in white, light almond, ivory, grey and black; compatible with wall plates with decorator opening or approved by the engineer.
- C. Coordinate contact closure interface for automatic control via input from limit switches on movable walls specified in Section 10650 [26 05 00]
1. Operates on Class 2 power supplied by DLM local network.
 2. Includes 24VDC output and four input terminals for maintained third party contact closure inputs.
 3. Input max. sink/source current: 1-5mA
 4. Logic input signal voltage High: >18VDC
 5. Logic input signal voltage Low: <2VDC
 6. Four status LEDs under hinged cover indicate if walls are open or closed; supports LMPS-104 as remote status indicator.
 7. Two RJ-45 ports for connection to DLM local network.
 8. Wattstopper part number: LMIN-104 or approved by the engineer.

2.18 WIRED OR HYBRID ROOM HANDHELD CONFIGURATION TOOL

- A. Provide handheld configuration tool to facilitate customization of Wired DLM devices using two-way infrared communications. Can be used with or without PC software that connects to each local network via a USB interface (LMCS described later).
- B. Features and functionality of the handheld configuration tool shall include:
1. Two-way infrared (IR) communication with DLM IR-enabled devices within a range of approximately 30 feet.
 2. High visibility organic LED (OLED) display, pushbutton user interface and menu-driven operation.
 3. Must be able to read and modify parameters for load controllers and relay panels, occupancy sensors, wall switches, daylighting sensors, network bridges, and identify DLM devices by type and serial number.
 4. Save up to eight occupancy sensor setting profiles, and apply profiles to selected sensors in same room or other rooms.
 5. Adjust current light level of any load(s) on the local network and capture those levels in scene setting. If fixtures with DLM tunable white Blanco devices are present in room, handheld should also be able to adjust their CCT level. Set room mode for testing of Normal Hours

- (NH) and After Hours (AH) parameter settings, enable or disable load shed status, and identify all IRB connected devices by their part number, and hardware/firmware versions.
6. Adjust or fine-tune daylighting settings established during auto-configuration, and input light level data to complete configuration of open loop daylighting controls.
 7. Set room mode for testing of Normal Hours (NH) and After Hours (AH) parameter settings.
 8. Verify status of Bridge Devices connected to Wired or Wireless Segment networks.
- C. Wattstopper Product Numbers: Handheld LMCT-100-2 or approved by the engineer.

2.19 DLM SEGMENT NETWORK TYPES

- A. DLM shall allow for three separate types of Room to Room (“Segment”) communication so that information may be shared between them and any front-end hardware. The system shall allow either Wired, Wireless, or both Wired and Wireless (Hybrid) Room to Room Segment Networks communication types to be used.
- B. For a wired Segment Network, provide a linear topology, BACnet-based MS/TP conductor to connect DLM local IRB networks (rooms) and LMCP relay panels to allow for centralized control.
 1. Each connected DLM local network shall include a single network bridge (LMBC-300). The network bridge is the only room-based device that is connected to the segment network.
 2. Network bridges, relay panels with integral network bridges, and Network Controllers shall include terminal blocks, with provisions for separate “in” and “out” terminations, for segment network connections.
 3. Wired Segment network utilizes 1.5 twisted pair, shielded, cable ordered from the lighting control manufacturer. Maximum cable run for each segment is 4,000 feet. Conductor-to-conductor capacitance of the twisted pair shall be less than 30 pf/ft and have a characteristic impedance of 120 Ohms.
 4. Network wire jacket for interior applications is available in high visibility green, white, or black. A black version for direct burial is also available.
 5. Substitution of manufacturer-supplied cable is not permitted and may void the warranty if non-approved cable is installed, and if terminations are not completed according to manufacturer’s specific requirements.
 6. Network signal integrity requires that each conductor, ground wire and shield be correctly prepared and terminated at every connected

device. Use of crimp on ferrules are highly recommended for each individual wire.

7. Wired Segment networks shall be capable of connecting to any of the following: BACnet-compliant BAS (provided by others) directly via MS/TP, or BACnet/IP via an NB-ROUTER, or LMJA-8xxx-SM device by either mentioned method. Systems whose room-connected network infrastructure require gateway devices to provide BACnet data to a BAS are unacceptable.
 8. Wattstopper Product Number: Room Bridge for Wired Segment Networks: LMBC-300. Wired Segment Communication wire: LM-MSTP, LM-MSTP-W, LM-MSTP-B, LM-MSTP-DB or approved by the engineer.
- C. For a wireless Segment Network, wireless Load Controllers and/or wireless Bridges shall communicate with each other, or to a Border Router to create a IPv6 network.
- D. A Hybrid Segment Network indicates that both wired and wireless networks are being used to connect different areas of the building to the front end hardware. Each individual Segment in the network will either a wired segment, or a wireless segment, and by integrating the two networks with standard ethernet hardware the two networks will be able to exchange information with each other, and if needed any other automation systems.

2.20 WIRELESS NETWORK BRIDGES, LOAD CONTROLLERS AND BORDER ROUTERS

- A. Wireless Network Bridges shall connect to wired local IRB of DLM devices or a mix of Wired and Wireless DLM room devices forming a hybrid room. Wireless Load Controllers shall connect to wireless local room devices. Together, the Wireless Bridges and the Wireless Load Controllers will use an IEEE 802.15.4 6LoWPAN mesh network for communication between rooms and a Border Router that oversees the formation and configuration of the overall wireless network.
- B. Features of the Wireless Network Bridges shall be as follows:
1. Network bridge shall be provided as a separate module connected on the local network through an available RJ-45 port.
 2. Wireless Bridges provide Plug 'n Go™ operation to automatically discover room devices connected to the local network and make all device parameters visible to the Border Router via the wireless network.

3. Wireless Bridges shall incorporate dual internal omni-directional antennas with diversity to provide wide and robust communication, and so the antennas will be protected against accidental contact with other objects in the space.
 4. Tri-color LEDs shall be included on the bridge to provide feedback about the local Cat 5e IRB network (red), wireless network health (blue), and to help identify during commissioning (white).
 5. Wireless Network bridge and Boarder Routers shall automatically create standard BACnet objects for selected DLM devices to allow any BACnet-compliant BAS to include lighting control and power monitoring data provided by the DLM devices on each local network. BACnet objects will be created for the addition or replacement of any given DLM device for the installed life of the system. Products requiring that an application-specific point database be loaded to create or map BACnet objects are not acceptable. Systems not capable of providing BACnet data for control devices via a dedicated BACnet Device ID per room are not acceptable. Standard BACnet objects shall be provided as follows:
 - a. Read/write the normal or after hours schedule state for the room
 - b. Read the detection state of each occupancy sensor
 - c. Read the aggregate occupancy state of the room
 - d. Read/write the On/Off state of loads
 - e. Read/write the dimmed light level of loads
 - f. Read total current in amps, and total power in watts through the load controller
 - g. Read/write occupancy sensor time delay, PIR sensitivity and ultrasonic sensitivity settings
 - h. Activate a preset scene for the room
 - i. Read the current light level, in foot-candles, from interior and exterior photosensors and photocells
 - j. Set daylight sensor operating mode
 - k. Read/write wall switch lock status
 - l. Read watts per square foot for the entire controlled room
 - m. Write maximum light level per load for demand response mode
 - n. Read/write activation of demand response mode for the room
 - o. Activate/restore demand response mode for the room
- C. Features of the Wireless Border Router shall be:
1. The Wireless Border Router shall manage the formation and configuration of the 6LoWPAN wireless segment mesh network and provide connectivity via wired 10/100 Ethernet to a local area network that may include a LMJA-8xxx-SM JACE appliance, Wireless cellular modem, or Building BAS System.

2. Border Router shall provide key information about the health of the mesh network in the form of signal quality, device status, network status, and other real-time network information such as energy monitoring.
 3. The LMBR-650 shall have dual internal omni-directional antennas with diversity to ensure reliable communication with Wireless Network Bridges and/or Wireless Load Controllers and provide a user interface for set up and configuration.
 4. Border Router shall include a Real-time clock with supercap back-up. Border Router shall get power for operation via a 120V outlet (in non-plenum applications) or a dedicated DLM LMPB-100 Power Booster connected to a Cat 5e to DC barrel connector (for plenum applications).
- D. Communication between the Wireless Network Bridges, the Wireless Load Controllers, and the Border Router:
1. Communication between the Wireless Bridges, the Wireless Load Controllers, and the Border Router shall be via a standalone wireless mesh network that does not require interface with any other wireless network in the space. The mesh network shall allow communication between all rooms as long as the wireless devices are within 100' of each other (distances reduced if any device is mounted in a metal enclosure).
 2. Wireless Bridges shall communicate over a 6LoWPAN 2.4 GHz IEEE 802.15.4 network and use AES128 Encryption.
 3. Wireless protocol shall allow BACnet communication to be transported transparently between the Wireless Network Bridge, the Wireless Load Controllers to any front end BAS devices such as the LMJA-8xxx-SM JACE appliance.
- E. Wattstopper product numbers: Wireless Network Bridge LMBC-650. Wireless Load Controllers: 10A Room Controllers LMRC-611MCC or LMRC-611MCC-A, 16A Room Controller LMRC-611-16M, or 20A Plug Load Controller LMPL-611-20M. Wireless Border Router: LMBR-650 or approved by the engineer..

2.21 WIRED NETWORK BRIDGE

- A. Network bridge module connects a DLM local network to a BACnet-compliant segment network for communication between rooms, relay panels and a front end network controller or BAS. Each local network shall include a network bridge component to provide a connection to the local network room

devices. Network bridge shall use industry standard BACnet MS/TP network communication and an optically isolated EIA/TIA RS-485 transceiver.

1. Network bridge shall be provided as a separate module connected on the local network through an available RJ-45 port.
2. Provide Plug n Go operation to automatically discover room devices connected to the local network and make all device parameters visible to the Network Controller via the segment network. No commissioning shall be required for set up of the network bridge on the local network.
3. Network bridge shall support digital communications to facilitate the control of all devices in its local Cat 5e network to provide interoperability with building automation systems and other intelligent field devices. Digital communications shall be RS485 MS/TP-based using the BACnet protocol.
 - a. Bridge shall have provision for an individual BACnet device ID and shall support the full 2^{22} range (0 – 4,193,304). The device ID description property shall be writable via the network to allow unique identification of the lighting control panel on the network.
 - b. Bridge shall support MS/TP MAC addresses in the range of 0 – 127 and baud rates of 9600k, 38400k, 76800k, and 115.2k bits per second.
 - c. Setup and commissioning of panel shall not require manufacturer-specific software or a computer. All configuration of the lighting control panel shall be performed using standard BACnet objects or via the handheld IR programming remote.
 - d. Description property for all objects shall be writable via the network and shall be saved in non-volatile memory within the panel.
 - e. BO and BV 1 – 99 objects shall support BACnet priority array with a relinquish default of off and afterhours, respectively. Prioritized writes to the channel BV objects shall propagate prioritized control to each member relay in a way analogous to the BACnet Channel object described in addendum aa. (<http://www.bacnet.org/Addenda/Add-135-2010aa.pdf>)
4. Network bridge shall automatically create standard BACnet objects for selected DLM devices to allow any BACnet-compliant BAS to include lighting control and power monitoring features as provided by the DLM devices on each local network. BACnet objects will be created for the addition or replacement of any given DLM device for the installed life of the system. Products requiring that an application-specific point database be loaded to create or map BACnet objects are not acceptable. Systems not capable of providing BACnet data for control devices via a dedicated BACnet Device ID and physical MS/TP

termination per room are not acceptable. Standard BACnet objects shall be provided as follows:

- a. Read/write the normal or after hours schedule state for the room
- b. Read the detection state of each occupancy sensor
- c. Read the aggregate occupancy state of the room
- d. Read/write the On/Off state of loads
- e. Read/write the dimmed light level of loads
- f. Read the button states of switches
- g. Read total current in amps, and total power in watts through the load controller
- h. Read/write occupancy sensor time delay, PIR sensitivity and ultrasonic sensitivity settings
- i. Activate a preset scene for the room
- j. Read/write daylight sensor fade time and day and night setpoints
- k. Read the current light level, in foot-candles, from interior and exterior photosensors and photocells
- l. Set daylight sensor operating mode
- m. Read/write wall switch lock status
- n. Read watts per square foot for the entire controlled room
- o. Write maximum light level per load for demand response mode
- p. Read/write activation of demand response mode for the room
- q. Activate/restore demand response mode for the room

B. Wattstopper product numbers: LMBC-300 or approved by the engineer..

2.22 LMCP-10V ON/OFF/0-10V LIGHTING CONTROL PANELS AND LMZC ZONE CONTROLLER

- A. Hardware: Provide LMCP lighting control panels with On/Off relays and 0-10V in the locations and capacities as indicated on the Drawing and schedules. Each panel shall be of modular construction and consist of the following components:
1. Enclosure/Tub shall be NEMA 1, sized to accept an interior with 1 – 8, 1 – 24, or 1 – 48 relays and 0-10V dimming outputs. 24 and 48 size panels shall also have space for up to 6 four-pole contactors.
 2. Cover shall be configured for surface or flush wall mounting of the panel as indicated on the plans. LMCP-10V panel cover shall have a hinged and lockable door to restrict access to line voltage section of the panel.
 3. Interior assembly shall be supplied as a factory assembled component specifically designed and listed for field installation. Interior construction shall provide total isolation of high voltage (Class 1) wiring from low voltage (Class 2) wiring within the assembled panel. Interior

assembly shall include intelligence boards, power supply, DIN rails for mounting optional Class 2 control devices, and individually replaceable latching type relays. For each relay a 0-10V output shall be available on the relay driver board. Panel interiors shall include the following features:

- a. Removable, plug-in terminal blocks with connections for all 0-10V wiring terminations.
 - b. Override pushbutton (providing On/Off and Dimming capability) and LED ON/OFF status for each relay.
 - c. Digital inputs (four RJ-45 jacks) shall support all Wired DLM digital switches, dimmers, input and/or output modules, daylighting sensors; occupancy sensors, and additional load controllers. Inputs are divided into two separate digital networks (A and B), each capable of supplying 250mA to connected devices.
 - d. Relay and 0-10V output states shall be available to external control devices and systems via BACnet.
 - e. Automatically sequenced operation of relays to reduce impact on the electrical distribution system when large groups of loads are to be controlled together.
 - f. Group and pattern control of relays shall be provided through a simple interface from a handheld IR programmer. Each relay and 0-10V output can be associated with a group for direct on/off or dimming control or pattern (scene) control via a simple programming sequence using the relay override pushbuttons and LED displays for groups 1-8 or a handheld IR programmer for groups 1-99.
 - g. Relay group status for shall be provided through LED indicators for groups 1-8 and via BACnet for groups 1-99. A solid LED indicates that the last group action called for an ON state and relays in the group are on or in a mixed state.
4. Single-pole latching relays with modular plug-in design. Relays shall provide the following ratings and features:
- a. Electrical:
 - 1) 30 amp ballast at 277V, 20 amp ballast at 347V
 - 2) 16 amp E-Ballast at 120V, 10 amp E-Ballast at 277V
 - 3) 20 amp tungsten at 120V
 - 4) 30 amp resistive at 347V
 - 5) 1.5 HP motor at 120V
 - 6) 20 amp at 120V for Receptacle Loads
 - 7) 14,000 amp short circuit current rating (SCCR) at 347V
 - 8) Relays shall be UL 20 listed for control of plug loads
 - b. Mechanical:

- 1) Replaceable, 1/2 inch KO mounting with Class 2 wire harness and single 5-pin phenolic connector.
 - 2) Actuator on relay housing provides manual override and visual status indication, accessible from Class 2 section of panel.
 - 3) Dual line and load terminals each support two #12 - #14 solid or stranded conductors.
 - 4) Capable of to 300,000 mechanical on/off cycles.
 - 5) Internal ferrite to prevent electrical noise on low voltage wires.
 - 6) Isolated low voltage contacts provide for relay status feedback and pilot light indication
5. A 0-10V output shall be provided per relay. This output is linked to its individual relay, so they are controlled together automatically. The 0-10V signal from the panel shall meet requirements of NEMA ANSI C82.11-2011 - Annex A allowing it to control any fixtures providing a 0-10V control signal such that 10V or higher will drive the light to maximum, and 1V or less will drive the light to minimum output. A linear dimming curve is used between these levels.
 6. Power supply shall be a multi-voltage transformer assembly with rated power to supply all electronics, occupancy sensors, switches, pilot lights, and photocells as necessary to meet the project requirements. Power supply to have internal over-current protection with automatic reset and metal oxide varistor protection.
 7. Where indicated, lighting control panels designated for control of emergency lighting shall be provided with factory installed provision for automatic bypass of relays controlling emergency circuits upon loss of normal power. Panels shall be properly listed and labeled for use on emergency lighting circuits and shall meet the requirements of UL924 and NFPA 70 - Article 700. Relay Driver Cards providing 0-10V control shall automatically open up the 0-10V single on loss of normal power, ensuring any controlled fixture powered by a different source shall go full on.
 8. Integral system clock shall provide scheduling capabilities for panel-only projects without DLM segment networks or BAS control.
 - a. Each panel shall include digital clock capability able to issue system wide automation commands to up to 11 other panels for a total of 12 networked lighting control panels. Clock shall provide capability for up to 254 independent schedule events per panel for each of the ninety-nine system wide channel groups.
 - b. Clock capability of each panel shall support the time-based energy saving requirements of applicable local energy codes.

- c. Clock module shall provide astronomic capabilities, time delays, blink warning, daylight savings, and holiday functions and will include a battery backup for clock function and program retention in non-volatile FLASH memory. Clocks that require multiple events to meet local code lighting shut off requirements shall not be allowed.
 - d. Clock capability of each panel shall operate on a basis of ON/OFF or Normal Hours/After Hours messages to automation groups that implement pre-configured control scenarios. Scenarios shall include:
 - 1) Scheduled ON (or Goto Level)/ OFF
 - 2) Manual ON / Scheduled OFF
 - 3) Astro ON / OFF (or Photo ON / OFF)
 - 4) Astro and Schedule ON / OFF (or Photo and Schedule ON / OFF)
 - e. User interface shall be a portable IR handheld remote control capable of programming any panel in the system (LMCT-100-2) or Front End System Software package.
 - f. Clock capability of each panel shall employ non-volatile memory and shall retain user programming and time for a minimum of 10 years.
 - g. Schedules programmed into the clock of any one panel shall be capable of executing panel local schedule or Dark/Light (photocell or Astro) events for that panel in the event that global network communication is lost. Lighting control panels that are not capable of executing events independently of the global network shall not be acceptable.
9. Lighting control panel can operate as a stand-alone system, or can support schedule, group, and photocell control functions, as configured in a front end network controller, via the room to room segment network.
10. Lighting control panel shall support digital communications to facilitate the extension of control to include interoperation with building automation systems and other intelligent field devices by incorporating a digital Wired Network Bridge on the panel's intelligence board. All features associated with the LMBC-300 Wired Network Bridge shall extend to the panel and its controlled loads, and all devices connected to the panel by Cat 5e local IRB network. Digital communications shall be RS485 MS/TP-based using the BACnet protocol.
11. In addition to the LMCP Relay Panels, an LMZC Zone Controller panel shall be available. This panel is designed for applications where LMFC-011 Fixture Controllers or other distributed load controllers are

used to switch and/or dim the controlled loads. Key similarities to and differences from the LMCP panel design shall include:

- a. Use the same intelligence board as the LMCP relay panel.
 - b. Shall not include relay driver boards or relays, or 0-10V outputs.
 - c. Have a removable interior section to facilitate installation, and a Tub/Cover. Cover is for surface mounting applications only.
 - d. Tub shall have two interior KOs to allow installation of LMPB-100 Power Boosters. Each installed Power Booster can provide an additional 150 mA for either of the two available DLM local networks provided by the LMZC.
 - e. All programming and networking (whether DLM Local Network and/or Segment Network) capabilities in the LMZC Zone Controller shall be similar to capabilities for LMCP relay panels, except for functions designed for panel-mounted HDR relays and 0-10V outputs.
12. To aid in project start up, if LMFC Fixture Controllers are connected to an LMZC Zone Controller, Plug 'n Go automatic configuration will establish a unique sequence of operation when any digital occupancy sensor detects motion.
 13. For retrofit applications, or where direct low voltage override switches and pilot contacts are required, an LMCP panel with only On/Off capability can be provided using On/Off relay driver cards. These cards are NOT capable of providing 0-10V outputs but will include a removable terminal that provides a direct wired switch inputs associated with each relay (2-wire momentary switches only) and a pilot output.
 14. Wattstopper Product Number: On/Off/0-10V Relay Panels: LMCP-8-10V, LMCP-24-10V, LMCP-48-10V; On/Off Only Relay Panels: LMCP-8, LMCP-24 or LMCP-48; Zone Controller: LMZC-301 or approved by the engineer.
- B. User Interface: Each system of lighting control panels shall be supplied with at least one handheld configuration tool (LMCT-100-2). As a remote programming interface, the configuration tool shall allow setup, configuration, and diagnostics of the panel without the need for software or connection of a computer. User interface shall have the following panel-specific functions as a minimum:
1. Set network parameters including panel device ID, MS/TP MAC address, baud rate and max master range.
 2. Relay Group creation of up to 99 groups. Group creation shall result in programming of all seven key relay parameters for member relays. The seven parameters are as follows: After-hours Override Time Delay, Normal Hours Override Time Delay, Action on Transition to

Normal Hours, Action on Transition to After Hours, Sensor Action During Normal Hours, Sensor Action During After Hours, Blink-Warn Time for After Hours.

3. Program up to 254 separate scheduled events. Events shall occur on seven day intervals with each day selectable as active or inactive and shall be configurable as to whether the event is active on holidays. Holidays are also defined through the User Interface.
4. Program up to 32 separate Dark/Light events. Events shall have a selectable source as either calculated Astro with delay, or a digital IO module with an integral 0-5V or 0-10V analog photocell. Dark/Light events shall occur on seven day intervals with each day selectable as active or inactive and shall be configurable as to whether the event is active on holidays.
5. Button binding of digital switches to groups shall be accessible via the handheld IR remote and accomplished from the digital switch station.
6. Programming of panel location information shall be accomplished by the handheld IR remote and include at a minimum LAT, LON, DST zone, and an approximate city/state location.
7. Wattstopper Product Number: LMCT-100-2 or approved by the engineer.

2.23 FRONT END NETWORK CONTROLLER WITH SEGMENT MANAGER STATION

- A. For networked applications, the Digital Lighting Management system can include one or more Front End Network Controllers with Segment Manager Station (referred to as simply a Network Controller below) to manage network communication. It shall be capable of serving up a user interface to a standard web browser.
- B. Each Network Controller shall have integral support for two wired MS/TP segment networks. Segment networks may alternately be connected to the Network Controller via external BACnet-to-IP interface routers or Wireless Border Routers and switches using standard Ethernet structured wiring. Each router shall accommodate one segment network – respectively a wired MS/TP or Wireless Mesh Segment Network. Provide the quantity of routers and switches as shown on the Drawings.
- C. Operational features of the Network Controller shall include the following:
 1. Connection to PC or LAN via standard Ethernet TCP/IP via standard Ethernet TCP/IP with the option to use SSL encrypted connections for all traffic.
 2. Easy to learn and use graphical user interface, compatible with current Chrome or equivalent browser. The Network Controller shall not

require installation of any lighting control software on an end-user PC, but if Manufacturer's Lighting Control Software is installed, it shall be able to work in tandem with the Network Controller without issue.

3. Log in security capable of restricting some users to view-only or other limited operations.
4. Network Controller with N4 operating systems shall include two main sets of interface screens – those used to initially configure the unit (referred to as the config screens), and a those used to allow users to dynamic monitor the performance of their system and provide a centralized scheduling interface. Capabilities using the Config Screens shall include:
 - a. Automatic discovery of DLM devices and relay panels on the segment network(s). Discovery function shall provide communication, monitoring or control of all local devices and lighting control panels.
 - b. Allow information for all discovered DLM devices to be imported into the Network Controller via a single XML based site file from the Wattstopper LMCS Software, reducing the time needed to make a system usable by the end user. Importable information can include text descriptions of every DLM component and individual loads, and automatic creation of room location information and overall structure of DLM network. Info entered in LMCS should not have to be re-entered manually via keystrokes into the Network Controller or approved by the engineer.
 - c. After discovery, all rooms and panels shall be presented in a standard navigation tree format. User selection of a device in the tree will allow its settings and operational parameters to be viewed and changed.
 - d. Ability to view and modify DLM device operational parameters. It shall be possible to set device parameters independently for normal hours and after-hours operation including sensor time delays and sensitivities, and load response to sensor of Manual-On or Auto-On.
 - e. Provide capabilities for integration with a BAS via BACnet protocol. Depending on project hardware, any previously mentioned BACnet points shall be available to the BAS via BACnet IP connection to the Network Controller: room occupancy state; room schedule mode; room switch lock control; individual occupancy sensor state; room lighting power; room plug load power; load dimming level. BACnet items shall be capable of being moved into an "Export Table" that will provide any integrator with only the data they need, and by using the

Export Table effectively create a firewall between the integrator's request for info and the overall system performance.

5. Capabilities using the Network Controller with N4 operating system's Dashboard Screens shall include:
 - a. Ability to set up schedules for DLM local networks (rooms) and panels. Schedules shall be capable of controlling individual rooms or groups of loads with either on/off or normal hours/after hours commands. Support for annual schedules, holiday schedules and unique date-bound schedules, as well as Astro On or Astro Off events with offsets. Schedules shall be viable graphically as time bars in a screen set up to automatically show scheduled events by day, week, or month.
 - b. For fixtures that have CCT capability as specified under paragraph "Digital Wall Switch and Timer For Correlated Color Temperature", the Network Controller will provide schedule functionality similar to the CCT Wall Timer.
 6. If indicated by the Drawings, Network Controllers shall be integrated into a larger overall network by the addition of a Network Supervisor package. The Supervisor is a server level computer running a version of the Network Controller software with dedicated communication and networking capability, able to pull information automatically from each individual Network Controller. By using a Supervisor, information for individual Network Controllers can be accessed and stored on the Supervisor's hard drive, eliminating the risk of data being overwritten after a few days because of Network Controller memory limits.
- D. Wattstopper Product Numbers: NB-ROUTER, LMJA-8125-SM, LMJA-8300-SM, LM-SUPERVISOR, NB-SWITCH, NB-SWITCH-8, NB-SWITCH-16 or approved by the engineer.

2.24 PROGRAMMING, CONFIGURATION AND DOCUMENTATION SOFTWARE

- A. PC-native application for optional programming of detailed technician-level parameter information for all DLM products, including all parameters not accessible via BACnet and the handled IR configuration tool. Software must be capable of accessing room-level parameter information locally within the room when connected via the optional LMCI-100 USB programming adapter, or all products globally over any segment networks simultaneously utilizing standard BACnet/IP communication.
- B. Additional parameters exposed through this method include but are not limited to:

1. Occupancy sensor detection LED disable for performance and other aesthetic spaces where blinking LEDs present a distraction.
 2. Six occupancy sensor action behaviors for each controlled load, separately configurable for normal hours and after hours modes. Modes include: No Action, Follow Off Only, Follow On Only, Follow On and Off, Follow On Only with Override Time Delay, Follow Off Only with Blink Warn Grace Time, Follow On and Off with Blink Warn Grace Time.
 3. Separate fade time adjustments per load for both normal and after hours from 0 - 4 hours.
 4. Configurable occupancy sensor re-trigger grace period from 0 - 4 minutes separate for both normal hours and after hours.
 5. Separate normal hours and after hours per-load button mode with modes including: Do nothing, on only, off only, on and off.
 6. Load control polarity reversal so that on events turn loads off and vice versa.
 7. Per-load DR (demand response) shed level in units of percent.
 8. Load output pulse mode in increments of 1second.
 9. Fade trip point for each load for normal hours and after hours that establishes the dimmer command level at which a switched load closes its relay to allow for staggered On of switched loads in response to a dimmer.
- C. Generation of reports at the whole file, partial file, or room level. Reports include but are not limited to:
1. Device list report: All devices in a project listed by type.
 2. Load binding report: All load controller bindings showing interaction with sensors, switches, and daylighting.
 3. BACnet points report: Per room Device ID report of the valid BACnet points for a given site's BOM.
 4. Room summary report: Device manifest for each room, aggregated by common BOM, showing basic sequence of operations.
 5. Device parameter report: Per-room lists of all configured parameters accessible via handheld IR programmer for use with O&M documentation.
 6. Scene report: All project scene pattern values not left at defaults (i.e. 1 = all loads 100 percent, 2 = all loads 75 percent, 3 = all loads 50 percent, 4 = all loads 25 percent, 5-16 = same as scene 1).
 7. Occupancy sensor report: Basic settings including time delay and sensitivities for all occupancy sensors.

- D. Network-wide programming of parameter data in a spreadsheet-like programming environment including but not limited to the following operations:
 - 1. Set, copy/paste an entire project site of sensor time delays.
 - 2. Set, copy/paste an entire project site of sensor sensitivity settings.
 - 3. Search based on room name and text labels.
 - 4. Filter by product type (i.e. LMRC-212) to allow parameter set by product.
 - 5. Filter by parameter value to search for product with specific configurations.

- E. Network-wide firmware upgrading remotely via the BACnet/IP network.
 - 1. Mass firmware update of entire rooms.
 - 2. Mass firmware update of specifically selected rooms or areas.
 - 3. Mass firmware upgrade of specific products

- F. Wattstopper Product Number: LMCS-100, LMCI-100 or approved by the engineer.

2.25 OPENADR DEMAND RESPONSE SOLUTION

- A. If the project's lighting control system includes Wired or Wireless networking capability to all rooms from a front end hardware station, the system can respond to BACnet demand response commands from other systems acting as a Virtual End Node (VEN) that are integrated with the lighting systems front end controls:

- B. For sites that do not plan on integrating the lighting controls with a separate on premise Virtual End Node and wish the lighting control system to be a standalone VEN that can communicate via OpenADR 2.0b, lighting control manufacturer shall provide a solution using Cloud communication capability between the grid operator's Virtual Top Node (VTN) and the Lighting Control System via a cellular hardware called out in Section 1.12 as RACCESS remote access platform, or via a Public IP connection.

- C. Wattstopper Product Numbers: RACCESS: LMDR-VEN, Public IP: LMDR-VEN-VPN or approved by the engineer.

2.26 EMERGENCY LIGHTING CONTROL DEVICES

- A. Emergency Lighting Control Unit – A UL 924 listed device that monitors a switched circuit providing normal lighting to an area. The unit provides normal ON/OFF control of emergency lighting along with the normal lighting.

Upon normal power failure the emergency lighting circuit will close, forcing the emergency lighting ON until normal power is restored. Features include:

1. 120/277 volts, 50/60 Hz, 20 amp ballast rating
 2. Push to test button
 3. Auxiliary contact for remote test or fire alarm system interface
- B. Wattstopper Product Numbers: DIN Rail Version: ELCU-100, 1/2 inch Knock Out Mount version: ELCU-200 or approved by the engineer.

PART 3 EXECUTION

3.1 PREPARATION

- A. Do not begin installation until measurements have been verified and work areas have been properly prepared.
- B. If preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.
- C. Verify that required pre-installation meeting specified in Part 1 of this specification has been completed, recorded meeting minutes have been distributed and all outstanding issues noted have been resolved prior to the start of installation.

3.2 INSTALLATION

- A. Install system in accordance with the approved system shop drawings and manufacturer's instructions.
- B. Install all room/area devices using manufacturer's factory-tested Cat 5e cable with pre-terminated RJ-45 connectors.
 1. If pre-terminated cable is not used for room/area wiring, each field-terminated cable shall be tested following installation and testing results submitted to the Manufacturer's Representative for approval prior to proceeding with the Work.
 2. If fixtures have internal Wired Fixture Control Modules, ensure that they are also connected with Cat 5e cable. (Fixtures with Wireless Fixture Sensors do not require Cat 5e cables.)
 3. Install all room to room network devices using manufacturer-supplied LM-MSTP network wire or wireless devices. Network wire substitution is not permitted and may result in loss of product warranty.

4. Low voltage wiring topology for each type of connector must comply with manufacturer's specifications.
 5. Route network wiring as indicated on the Drawings as closely as possible. Document final wiring location, routing and topology on as built drawings.
- C. Tag all line voltage connections shall be tagged to indicate circuit and switchleg designations.
 - D. Test all devices to ensure they are powered and communicate properly with each other.
 - E. Following manufacturer's recommendations, calibrate all sensor sensitivities and adjust mounting/locations to ensure proper detection of occupants and energy savings. Adjust time delay so that controlled area remains lighted while occupied.
 - F. Provide written or computer-generated documentation on the configuration of the system including room by room description including:
 1. Sequence of Operation, (e.g. Auto On, Partial ON, Partial Off, etc.)
 2. Load parameters (e.g. blink warning, group integrations, etc.)
 3. Sensor parameters, time delays, sensitivities, and daylighting setpoints.
 - G. Post start-up tuning – Adjust sensor time delays and sensitivities to meet the Owner's requirements 30 days from beneficial occupancy. Provide a detailed report to the Architect / Owner of post start-up activity.
 - H. Tighten all Class I conductors at circuit breaker and at loads to torque ratings marked on enclosure or device's UL label or installation instructions.
 - I. All Class II cabling shall enter enclosures from within low-voltage wiring areas and shall remain within those areas. No Class 1 conductors shall enter a low-voltage area.
 - J. Run separate neutrals for any phase dimmed branch load circuit. Different types of dimming loads require separate neutrals.
 - K. Verify all non-panel-based lighting loads to be free from short circuits prior to connection to room controllers.
 - L. Lighting Control installer to take steps needed to co-ordinate with the installer of the same manufacturer's Shade products to ensure both systems

will be integrated into the room's local Cat 5e In Room Bus or Wireless communication network. Contractor to verify whether local Shade override devices should be mounted with those for the Lighting Control system. Each installer shall verify that their hardware has been set up properly for independent operation, and that once connected, still operates properly. Lighting Control installer should verify if a single network communication bridge is to be installed in the room so both systems be connected to other rooms and a single set of front end devices.

- M. Remote Access for Network Systems: If "REMOTE ACCESS AND ENHANCED WARRANTY FOR NETWORKED SYSTEMS" is specified in Part 1 of this specification, ensure LMNC Network Hardware enclosure is installed in a location with good to excellent cellular phone coverage based on building orientation and geographic location, mount magnetic antenna, and connect to the modem. For cases where alternate mounting locations are not available and a stronger cellular signal is needed, the manufacturer shall offer additional antenna options to improve signal quality. Verify mounting location with Engineer and Owner prior to proceeding with the Work.

3.3 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing. Notify Architect and Manufacturer in writing a minimum of 3 weeks prior to system start-up and testing.
- B. Tests and Inspections: Manufacturer's service representative shall perform the following inspections and prepare reports.
1. Verify Class I and II wiring connections are terminated properly by validating system performance.
 2. Set IP addresses and other network settings of system front end hardware per facilities IT instructions.
 3. Verify / complete task programming for all switches, dimmers, time clocks, and sensors.
 4. Verify that the control of each space complies with the Sequence of Operation.
 5. Correct any system issues and retest.
- C. Provide a report in table format with drawings or using a software file that can be opened in the manufacturer's system software including each room or space that has lighting control installed. Include the following:

1. Date of test or inspection.
2. Loads per space, or Fixture or Wireless Device Address identification.
3. Quantity and Type of each device installed
4. Reports providing each device's settings.

3.4 COMMISSIONING ASSISTANCE

- A. Title 24 Acceptance Testing Service; Include additional costs for Lighting Control Manufacturer to provide a technician for one additional day while the CLCATT performs lighting control acceptance testing in accordance with CA TITLE 24 P6 including submission of required documentation.

3.5 DEMONSTRATION AND TRAINING

- A. Before Substantial Completion, arrange and provide a one-day Owner instruction period to designated Owner personnel. Set-up, starting of the lighting control system and Owner instruction includes:
 1. Confirmation of entire system operation and communication to each device.
 2. Confirmation of operation of individual relays, switches, and sensors.
 3. Confirmation of system Programming, photocell settings, override settings, etc.
 4. Provide training to cover installation, programming, operation, and troubleshooting of the lighting control system.

3.6 PRODUCT SUPPORT AND SERVICE

- A. Factory telephone support shall be available at no cost to the Owner following acceptance. Factory assistance shall consist of assistance in solving application issues pertaining to the control equipment.

END OF SECTION 260923

SECTION 262416 - PANELBOARDS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Power panelboards.
2. Lighting and appliance branch-circuit panelboards.
3. Load centers.
4. Disconnecting and overcurrent protective devices.

B. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.

1.2 DEFINITIONS

- A. GFEP: Ground-fault equipment protection.
- B. MCCB: Molded-case circuit breaker.
- C. VPR: Voltage protection rating.

1.3 ACTION SUBMITTALS

A. Product Data:

1. Power panelboards.
2. Lighting and appliance branch-circuit panelboards.
3. Load centers.
4. Disconnecting and overcurrent protective devices.
5. Include materials, switching and overcurrent protective devices, SPDs, accessories, and components indicated.
6. Include dimensions and manufacturers' technical data on features, performance, electrical characteristics, ratings, and finishes.

B. Shop Drawings: For each panelboard and related equipment.

1. Include dimensioned plans, elevations, sections, and details.
2. Show tabulations of installed devices with nameplates, conductor termination sizes, equipment features, and ratings.
3. Detail enclosure types including mounting and anchorage, environmental protection, knockouts, corner treatments, covers and doors, gaskets, hinges, and

locks.

4. Detail bus configuration, current, and voltage ratings.
5. Short-circuit current rating of panelboards and overcurrent protective devices.
6. Include evidence of listing, by qualified electrical testing laboratory recognized by authorities having jurisdiction, for series rating of installed devices.
7. Include evidence of listing, by qualified electrical testing laboratory recognized by authorities having jurisdiction, for SPD as installed in panelboard.
8. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices and auxiliary components.
9. Include wiring diagrams for power, signal, and control wiring.
10. Include time-current coordination curves for each type and rating of overcurrent protective device included in panelboards. Submit on translucent log-log graft paper; include selectable ranges for each type of overcurrent protective device. Include Internet link for electronic access to downloadable PDF of coordination curves.

1.4 INFORMATIONAL SUBMITTALS

- A. Panelboard Schedules: For installation in panelboards. Submit final versions after load balancing.
- B. Manufacturers' Published Instructions: Record copy of official installation and testing instructions issued to Installer by manufacturer for the following:
 1. Recommended procedures for installing panelboards.
 2. Recommended torque settings for bolted connections on panelboards.
 3. Recommended temperature range for energizing panelboards.
- C. Sample warranties.

1.5 CLOSEOUT SUBMITTALS

- A. Warranty documentation.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Special Tools: Furnish to Owner proprietary equipment, keys, and software required to operate, maintain, repair, adjust, or implement future changes to panelboards, that are packaged with protective covering for storage on-site and identified with labels describing contents. Include the following:
 1. Accessory Set: Include tools and miscellaneous items required for overcurrent protective device test, inspection, maintenance, and operation.
 2. Portable Test Set: For testing functions of solid-state trip devices without removing from panelboard. Include relay and meter test plugs suitable for testing panelboard meters and switchboard class relays.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Remove loose packing and flammable materials from inside panelboards; install temporary electric heating (250 W per panelboard) to prevent condensation.
- B. Handle and prepare panelboards for installation in accordance with NEMA PB 1.

1.8 WARRANTY

- A. Special Installer Extended Warranty: Installer warrants that fabricated and installed panelboards perform in accordance with specified requirements and agrees to repair or replace components or products that fail to perform as specified within extended-warranty period.
 - 1. Extended-Warranty Period: Two years from date of Substantial Completion; full coverage for labor, materials, and equipment.
- B. Special Manufacturer Extended Warranty: Manufacturer warrants that panelboards perform in accordance with specified requirements and agrees to provide repair or replacement of components or products that fail to perform as specified within extended-warranty period.
 - 1. Initial Extended-Warranty Period: Three years from date of Substantial Completion; prorated coverage for labor, materials, and equipment.
 - 2. Follow-On Extended-Warranty Period: Five years from date of Substantial Completion; prorated coverage for materials that failed because of transient voltage surges only, free on board destination, freight prepaid.

PART 2 - PRODUCTS

2.1 PANELBOARDS AND LOAD CENTERS COMMON REQUIREMENTS

- A. Fabricate and test panelboards in accordance with IEEE 344 to withstand seismic forces defined in Section 260548.16 "Seismic Controls for Electrical Systems."
- B. Product Selection for Restricted Space: Drawings indicate maximum dimensions for panelboards including clearances between panelboards and adjacent surfaces and other items. Comply with indicated maximum dimensions.
- C. Electrical Components, Devices, and Accessories: Listed and labeled in accordance with NFPA 70, by qualified electrical testing agency recognized by authorities having jurisdiction, and marked for intended location and application.
- D. Comply with NEMA PB 1.
- E. Comply with NFPA 70.
- F. Enclosures: Surface or Flush-mounted as indicated on plans, dead-front cabinets.

1. Rated for environmental conditions at installed location.
 - a. Indoor Dry and Clean Locations: UL 50E, Type 1.
 - b. Outdoor Locations: UL 50E, Type 3R.
 - c. Kitchen Areas: UL 50E, Type 4X, stainless steel.
 - d. Other Wet or Damp Indoor Locations: UL 50E, Type 4.
 - e. Indoor Locations Subject to Dust, Falling Dirt, and Dripping Noncorrosive Liquids: UL 50E, Type 12.
 2. Height: 7 ft maximum.
 3. Front: Secured to box with concealed trim clamps. For surface-mounted fronts, match box dimensions; for flush-mounted fronts, overlap box. Trims must cover live parts and may have no exposed hardware.
 4. Hinged Front Cover: Entire front trim hinged to box and with standard door within hinged trim cover. Trims must cover live parts and may have no exposed hardware.
 5. Skirt for Surface-Mounted Panelboards: Same gage and finish as panelboard front with flanges for attachment to panelboard, wall, and ceiling or floor.
 6. Gutter Extension and Barrier: Same gage and finish as panelboard enclosure; integral with enclosure body. Arrange to isolate individual panel sections.
 7. Finishes:
 - a. Panels and Trim: Steel, factory finished immediately after cleaning and pretreating with manufacturer's standard two-coat, baked-on finish consisting of prime coat and thermosetting topcoat.
 - b. Back Boxes: Same finish as panels and trim.
- G. Incoming Mains:
1. Location: Convertible between top and bottom.
 2. Main Breaker: Main lug interiors up to 400 A must be field convertible to main breaker.
- H. Phase, Neutral, and Ground Buses:
1. Material: Hard-drawn copper, 98 percent conductivity.
 - a. Plating must run entire length of bus.
 - b. Bus must be fully rated for entire length.
 2. Interiors must be factory assembled into unit. Replacing switching and protective devices may not disturb adjacent units or require removing main bus connectors.
 3. Equipment Ground Bus: Adequate for feeder and branch-circuit equipment grounding conductors; bonded to box.
 4. Isolated Ground Bus: Adequate for branch-circuit isolated ground conductors; insulated from box.
 5. Full-Sized Neutral: Equipped with full-capacity bonding strap for service entrance applications. Mount electrically isolated from enclosure.
 6. Extra-Capacity Neutral Bus: Neutral bus rated 200 percent of phase bus and listed and labeled, by qualified electrical testing laboratory recognized by authorities having jurisdiction, as suitable for nonlinear loads in electronic-grade

- panelboards and others designated on Drawings. Connectors must be sized for double-sized or parallel conductors as indicated on Drawings.
7. Do not mount neutral bus in gutter.
 8. Split Bus: Vertical buses divided into individual vertical sections.
- I. Conductor Connectors: Suitable for use with conductor material and sizes.
1. Material: Hard-drawn copper, 98 percent conductivity.
 2. Terminations must allow use of 75 deg C rated conductors without derating.
 3. Size: Lugs suitable for indicated conductor sizes, with additional gutter space, if required, for larger conductors.
 4. Main and Neutral Lugs: Mechanical type, with lug on neutral bar for each pole in panelboard.
 5. Ground Lugs and Bus-Configured Terminators: Mechanical type, with lug on bar for each pole in panelboard.
 6. Feed-Through Lugs: Mechanical type, suitable for use with conductor material. Locate at opposite end of bus from incoming lugs or main device.
 7. Subfeed (Double) Lugs: Mechanical type suitable for use with conductor material. Locate at same end of bus as incoming lugs or main device.
 8. Gutter-Tap Lugs: Mechanical type suitable for use with conductor material and with matching insulating covers. Locate at same end of bus as incoming lugs or main device.
- J. Quality-Control Label: Panelboards or load centers must be labeled, by qualified electrical testing laboratory recognized by authorities having jurisdiction, for use as service equipment with one or more main service disconnecting and overcurrent protective devices. Panelboards or load centers must have meter enclosures, wiring, connections, and other provisions for utility metering. Coordinate with utility company for exact requirements.
- K. Future Devices: Panelboards or load centers must have mounting brackets, bus connections, filler plates, and necessary appurtenances required for future installation of devices.
1. Percentage of Future Space Capacity: 20 percent.
- L. Panelboard Short-Circuit Current Rating:
1. Rated for series-connected system with integral or remote upstream overcurrent protective devices and labeled by qualified electrical testing laboratory recognized by authorities having jurisdiction. Include label or manual with size and type of allowable upstream and branch devices listed and labeled, by qualified electrical testing laboratory recognized by authorities having jurisdiction, for series-connected short-circuit rating.
 - a. Panelboards rated 240 V or less must have short-circuit ratings as shown on Drawings, but not less than 10 000 A(rms) symmetrical.
 - b. Panelboards rated above 240 V and less than 600 V must have short-circuit ratings as shown on Drawings, but not less than 14 000 A(rms) symmetrical.

2. Fully rated to interrupt symmetrical short-circuit current available at terminals. Assembly listed, by qualified electrical testing laboratory recognized by authorities having jurisdiction, for 100 percent interrupting capacity.
 - a. Panelboards and overcurrent protective devices rated 240 V or less must have short-circuit ratings as shown on Drawings, but not less than 10 000 A(rms) symmetrical.
 - b. Panelboards and overcurrent protective devices rated above 240 V and less than 600 V must have short-circuit ratings as shown on Drawings, but not less than 14 000 A(rms) symmetrical.

M. Surge Suppression: Factory installed as integral part of all switchboards, panelboards and load centers complying with UL 1449 SPD Type as applicable.

2.2 POWER PANELBOARDS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Eaton
2. Siemens Industry, Inc., Energy Management Division
3. Square D; Schneider Electric USA

B. Listing Criteria: NEMA PB 1, distribution type.

C. Doors: Secured with vault-type latch with tumbler lock; keyed alike.

1. For doors more than 36 inch high, provide two latches, keyed alike.

D. Mains: Circuit breaker.

E. Branch Overcurrent Protective Devices for Circuit-Breaker Frame Sizes 125 A and Smaller: Plug-in circuit breakers where individual positive-locking device requires mechanical release for removal.

F. Branch Overcurrent Protective Devices for Circuit-Breaker Frame Sizes Larger Than 125 A: Plug-in circuit breakers where individual positive-locking device requires mechanical release for removal.

G. Contactors in Main Bus: NEMA ICS 2, Class A, mechanically held, general-purpose controller, with same short-circuit interrupting rating as panelboard.

1. External Control-Power Source: 120 V branch circuit.

2.3 LIGHTING AND APPLIANCE BRANCH-CIRCUIT PANELBOARDS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Eaton
 2. Siemens Industry, Inc., Energy Management Division
 3. Square D; Schneider Electric USA
- B. Listing Criteria: NEMA PB 1, lighting and appliance branch-circuit type.
- C. Mains: Circuit breaker.
- D. Branch Overcurrent Protective Devices: Plug-in circuit breakers, replaceable without disturbing adjacent units.
- E. Contactors in Main Bus: NEMA ICS 2, Class A, mechanically held, general-purpose controller, with same short-circuit interrupting rating as panelboard.
1. External Control-Power Source: 120 V branch circuit.
- F. Doors: Door-in-door construction with concealed hinges; secured with flush latch with tumbler lock; keyed alike. Outer door must permit full access to panel interior. Inner door must permit access to breaker operating handles and labeling, but current carrying terminals and bus must remain concealed.

2.4 LOAD CENTERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Eaton
 2. Siemens Industry, Inc., Energy Management Division
 3. Square D; Schneider Electric USA
- B. Listing Criteria: Comply with UL 67.
- C. Mains: Circuit breaker.
- D. Branch Overcurrent Protective Devices: Plug-in circuit breakers, replaceable without disturbing adjacent units.
- E. Doors: Concealed hinges secured with flush latch with tumbler lock; keyed alike.
- F. Conductor Connectors: Mechanical type for main, neutral, and ground lugs and buses.

2.5 DISCONNECTING AND OVERCURRENT PROTECTIVE DEVICES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. ABB, Electrification Business
 2. Eaton

3. Siemens Industry, Inc., Energy Management Division
 4. Square D; Schneider Electric USA
- B. MCCB: Comply with UL 489, with interrupting capacity to meet available fault currents.
1. Thermal-Magnetic Circuit Breakers:
 - a. Inverse time-current element for low-level overloads.
 - b. Instantaneous magnetic trip element for short circuits.
 - c. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.
 2. Adjustable Instantaneous-Trip Circuit Breakers: Magnetic trip element with front-mounted, field-adjustable trip setting.
 3. Electronic Trip Circuit Breakers:
 - a. RMS sensing.
 - b. Field-replaceable rating plug or electronic trip.
 - c. Digital display of settings, trip targets, and indicated metering displays.
 - d. Multi-button keypad to access programmable functions and monitored data.
 - e. Ten-event, trip-history log. Each trip event must be recorded with type, phase, and magnitude of fault that caused trip.
 - f. Integral test jack for connection to portable test set or laptop computer.
 - g. Field-Adjustable Settings:
 - 1) Instantaneous trip.
 - 2) Long- and short-time pickup levels.
 - 3) Long and short time adjustments.
 - 4) Ground-fault pickup level, time delay, and I squared T response.
 4. Current-Limiting Circuit Breakers: Frame sizes 400 A and smaller; let-through ratings less than NEMA FU 1, RK-5.
 5. GFCI Circuit Breakers: Single- and double-pole configurations with Class A ground-fault protection (6 mA trip).
 6. GFEP Circuit Breakers: Class B ground-fault protection (30 mA trip).
 7. Arc-Fault Circuit Interrupter Circuit Breakers: Comply with UL 1699; 120/240 V, single-pole configuration.
 8. Subfeed Circuit Breakers: Vertically mounted.
 9. MCCB Features and Accessories:
 - a. Standard frame sizes, trip ratings, and number of poles.
 - b. Breaker handle indicates tripped status.
 - c. UL listed for reverse connection without restrictive line or load ratings.
 - d. Lugs: Mechanical style, suitable for number, size, trip ratings, and conductor materials.
 - e. Application Listing: Appropriate for application; Type SWD for switching fluorescent lighting loads; Type HID for feeding fluorescent and HID lighting circuits.
 - f. Ground-Fault Protection: Integrally mounted relay and trip unit with adjustable pickup and time-delay settings, push-to-test feature, and ground-

- fault indicator.
 - g. Handle Padlocking Device: Fixed attachment, for locking circuit-breaker handle in off position.
 - h. Handle Clamp: Loose attachment, for holding circuit-breaker handle in on position.
 - i. Undervoltage Trip: Set to operate at 35 to 75 percent of rated voltage with field-adjustable 0.1- to 0.6-second time delay.
 - j. Rating Plugs: Three-pole breakers with ampere ratings greater than 150 A must have interchangeable rating plugs or electronic adjustable trip units.
 - k. Auxiliary Contacts: Two, SPDT switches with "a" and "b" contacts; "a" contacts mimic circuit-breaker contacts and "b" contacts operate in reverse of circuit-breaker contacts.
 - l. Alarm Switch: Single-pole, normally open contact that actuates only when circuit breaker trips.
 - m. Key Interlock Kit: Externally mounted to prohibit circuit-breaker operation; key must be removable only when circuit breaker is in off position.
 - n. Zone-Selective Interlocking: Integral with electronic trip unit; for interlocking ground-fault protection function with other upstream or downstream devices.
 - o. Multipole units enclosed in single housing with single handle, or, factory assembled to operate as single unit.
- C. Fused Switch: NEMA KS 1, Type HD; clips to accommodate specified fuses; lockable handle.
- 1. Fuses and Spare-Fuse Cabinet: Comply with requirements specified in Section 262813 "Fuses."
 - 2. Fused Switch Features and Accessories:
 - a. Standard ampere ratings and number of poles.
 - b. Mechanical cover interlock with manual interlock override, to prevent opening of cover when switch is in on position. Interlock must prevent switch from being turned on with cover open. Operating handle must have lock-off means with provisions for three padlocks.
 - c. Auxiliary Contacts: Two normally open and normally closed contact(s) that operate with switch handle operation.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify actual conditions with field measurements prior to ordering panelboards to verify that equipment fits in allocated space in, and comply with, minimum required clearances specified in NFPA 70.
- B. Receive, inspect, handle, and store panelboards in accordance with NEMA PB 1.1.
- C. Examine panelboards before installation. Reject panelboards that are damaged, rusted, or have been subjected to water saturation.

- D. Examine elements and surfaces to receive panelboards for compliance with installation tolerances and other conditions affecting performance of the Work.
- E. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Comply with manufacturer's published instructions.
- B. Reference Standards:
 - 1. Panelboards: Unless more stringent requirements are specified in Contract Documents or manufacturers' published instructions, comply with NEMA PB 1.1.
 - 2. Consult Architect for resolution of conflicting requirements.
- C. Special Techniques:
 - 1. Equipment Mounting:
 - a. Install panelboards on cast-in-place concrete equipment base(s). Comply with requirements for equipment bases and foundations specified in Section 033000 "Cast-in-Place Concrete."
 - b. Attach panelboard to vertical finished or structural surface behind panelboard.
 - c. Mount surface-mounted panelboards to steel slotted supports 1-1/4 inch in depth. Orient steel slotted supports vertically.
 - d. Comply with requirements for seismic control devices specified in Section 260548.16 "Seismic Controls for Electrical Systems."
 - 2. Temporary Lifting Provisions: Remove temporary lifting eyes, channels, and brackets and temporary blocking of moving parts from panelboards.
 - 3. Comply with mounting and anchoring requirements specified in Section 260548.16 "Seismic Controls for Electrical Systems."
 - 4. Mount top of trim 7.5 ft above finished floor unless otherwise indicated.
 - 5. Mount panelboard cabinet plumb and rigid without distortion of box.
 - 6. Mount recessed panelboards with fronts uniformly flush with wall finish and mating with back box.
 - 7. Install overcurrent protective devices and controllers not already factory installed.
 - a. Set field-adjustable, circuit-breaker trip ranges.
 - b. Tighten bolted connections and circuit breaker connections using calibrated torque wrench or torque screwdriver in accordance with manufacturer's published instructions.
 - 8. Make grounding connections and bond neutral for services and separately derived systems to ground. Make connections to grounding electrodes, separate grounds for isolated ground bars, and connections to separate ground bars.
 - 9. Install filler plates in unused spaces.
 - 10. Stub four 1 inch empty conduits from panelboard into accessible ceiling space or space designated to be ceiling space in future. Stub four 1 inch empty conduits

- into raised floor space or below slab not on grade.
11. Arrange conductors in gutters into groups and bundle and wrap with wire ties after completing load balancing.
 12. Mount spare fuse cabinet in accessible location.

D. Interfaces with Other Work:

1. Coordinate layout and installation of panelboards and components with other construction that penetrates walls or is supported by them, including electrical and other types of equipment, raceways, piping, encumbrances to workspace clearance requirements, and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.

3.3 FIELD QUALITY CONTROL

A. Acceptance Testing Preparation:

1. Test insulation resistance for each panelboard bus, component, connecting supply, feeder, and control circuit.
2. Test continuity of each circuit.

B. Field tests and inspections must be witnessed by -.

C. Tests and Inspections:

1. Perform each visual and mechanical inspection and electrical test for low-voltage air circuit breakers and low-voltage surge arrestors stated in NETA ATS, Paragraph 7.6 Circuit Breakers and Paragraph 7.19.1 Surge Arrestors, Low-Voltage. Perform optional tests. Certify compliance with test parameters.
2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
3. Perform the following infrared scan tests and inspections and prepare reports:
 - a. Initial Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform infrared scan of each panelboard. Remove front panels so joints and connections are accessible to portable scanner.
 - b. Follow-up Infrared Scanning: Perform additional follow-up infrared scan of each panelboard 11 months after date of Substantial Completion.
 - c. Instruments and Equipment:
 - 1) Use infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.

D. Nonconforming Work:

1. Panelboards will be considered defective if they do not pass tests and inspections.
2. Remove and replace defective units and retest.

- E. Collect, assemble, and submit test and inspection reports, including certified report that identifies panelboards included and that describes scanning results, with comparisons of two scans. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.
- F. Manufacturer Services:

3.4 ADJUSTING

- A. Adjust moving parts and operable components to function smoothly, and lubricate as recommended by manufacturer.
- B. Set field-adjustable circuit-breaker trip ranges as specified in Section 260573.16 "Coordination Studies."
- C. Load Balancing: After Substantial Completion, but not more than 60 days after Final Acceptance, measure load balancing and make circuit changes. Prior to making circuit changes to achieve load balancing, inform Architect of effect on phase color coding.
 - 1. Measure loads during period of normal facility operations.
 - 2. Perform circuit changes to achieve load balancing outside normal facility operation schedule or at times directed by Architect. Avoid disrupting services such as fax machines and on-line data processing, computing, transmitting, and receiving equipment.
 - 3. After changing circuits to achieve load balancing, recheck loads during normal facility operations. Record load readings before and after changing circuits to achieve load balancing.
 - 4. Tolerance: Maximum difference between phase loads, within panelboard, may not exceed 20 percent.

3.5 PROTECTION

- A. Equipment Heater: Provide and keep energized via power supply and thermostatically controlled prior to and after energizing panelboards, apply temporary heat as required to maintain temperature in accordance with manufacturer's published instructions.

END OF SECTION 262416

SECTION 262726 - WIRING DEVICES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. General-grade duplex straight-blade receptacles.
2. Receptacles with arc-fault and ground-fault protective devices.

B. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.
3. Section 013100 "Project Management and Coordination" for preinstallation conference procedures.
4. Section 260923 "Digital Light Control Systems" for occupancy sensors, timers, control-voltage switches, and control-voltage dimmers.
5. Section 262726.33 "General-Grade Duplex Straight-Blade Receptacles" for additional wiring device products.

1.2 ALLOWANCES

- A. See Section 012100 "Allowances" for description of allowances affecting items specified in this Section.

1.3 UNIT PRICES

- A. See Section 012200 "Unit Prices" for description of unit prices affecting items specified in this Section.

1.4 ALTERNATES

- A. See Section 012300 "Alternates" for description of alternates affecting items specified in this Section.

1.5 ACTION SUBMITTALS

- A. Product Data:

1. Commercial-grade duplex straight-blade receptacles.
2. Receptacles with arc-fault and ground-fault protective devices.
3. Locking receptacles.

B. Shop Drawings:

1. Wiring diagrams for duplex straight-blade receptacles with integral switching means.

C. Samples (if requested):

1. One for each kind of toggle switch and cover plate accessory specified, in each finish and color specified.
2. One for each kind of dimmer switch and cover plate accessory specified, in each finish and color specified.
3. One for each kind of duplex straight-blade receptacle and cover plate accessory specified, in each finish and color specified.
4. One for each kind of receptacle with AFCI device and cover plate accessory specified, in each finish and color specified.
5. One for each kind of receptacle with AFCI and GFCI devices and cover plate accessory specified, in each finish and color specified.
6. One for each kind of receptacle with GFCI device and cover plate accessory specified, in each finish and color specified.
7. One for each kind of locking receptacle and cover plate accessory specified, in each finish and color specified.
8. One for each kind of pin-and-sleeve receptacle specified, in each finish and color specified.
9. One for each kind of cord connector specified, in each finish and color specified.

D. Field quality-control reports.

1.6 MAINTENANCE MATERIAL SUBMITTALS

A. Manufacturers' Instructions: Record copy of official installation and testing instructions issued to Installer by manufacturer for the following:

1. Duplex straight-blade receptacles.
2. Receptacles with AFCI device.
3. Receptacles with AFCI and GFCI devices.
4. Receptacles with GFCI device.
5. Locking receptacles.

B. Sample warranties.

C. Special Tools:

1. Proprietary equipment and software required to maintain, repair, adjust, or implement future changes to controlled receptacles.
2. Proprietary equipment required to maintain, repair, adjust, or implement future changes to cord connectors.

1.7 WARRANTY FOR DEVICES

- A. Special Manufacturer Extended Warranty: Manufacturer warrants that devices perform in accordance with specified requirements and agrees to provide repair or replacement of devices that fail to perform as specified within extended warranty period.
1. Initial Extended Warranty Period: Three years from date of Substantial Completion; prorated coverage for labor, materials, and equipment.
 2. Follow-On Extended Warranty Period: Eight years from date of Substantial Completion; prorated coverage for materials that failed because of transient voltage surges only, free on board origin, freight prepaid.

PART 2 - PRODUCTS

2.1 COMMERCIAL-GRADE DUPLEX STRAIGHT-BLADE RECEPTACLES

- A. Duplex Straight-Blade Receptacle Insert drawing designation:
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector
 - b. Hubbell Incorporated
 - c. Leviton Manufacturing Co., Inc.
 - d. Pass & Seymour; Legrand North America, LLC
 2. Regulatory Requirements:
 - a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
 3. General Characteristics:
 - a. Reference Standards: UL CCN RTRT and UL 498.
 4. Options:
 - a. Device Color: Black.
 - b. Configuration:
 - 1) Heavy-duty, NEMA 5-20R.
 5. Accessories:
 - a. Cover Plate: 0.060 inch thick, high-impact thermoplastic (nylon) with smooth finish and color matching wiring device; from same manufacturer as wiring device.
 - b. Securing Screws for Cover Plate: Metal with head color matching wall plate

finish.

B. Tamper-Resistant Duplex Straight-Blade Receptacle Insert drawing designation:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector
 - b. Hubbell Incorporated
 - c. Leviton Manufacturing Co., Inc.
 - d. Pass & Seymour; Legrand North America, LLC
2. Regulatory Requirements:
 - a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
3. General Characteristics:
 - a. Reference Standards: UL CCN RTRT and UL 498.
4. Options:
 - a. Device Color: Black.
 - b. Configuration:
 - 1) Heavy-duty, NEMA 5-20R.
5. Accessories:
 - a. Cover Plate: 0.060 inch thick, high-impact thermoplastic (nylon) with smooth finish and color matching wiring device; from same manufacturer as wiring device.
 - b. Securing Screws for Cover Plate: Metal with head color matching wall plate finish.

2.2 RECEPTACLES WITH ARC-FAULT AND GROUND-FAULT PROTECTIVE DEVICES

A. Commercial-Grade, Tamper-Resistant Duplex Straight-Blade Receptacle with AFCI and GFCI Device Insert drawing designation:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector
 - b. Hubbell Incorporated
 - c. Leviton Manufacturing Co., Inc.
 - d. Pass & Seymour; Legrand North America, LLC

2. Regulatory Requirements:
 - a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
 3. General Characteristics:
 - a. Reference Standards: UL CCN KCXX, UL 498, UL 943, UL 1699, and UL Subject 1699A.
 4. Options:
 - a. Device Color: Black.
 - b. Configuration: Heavy-duty, NEMA 5-20R.
 5. Accessories:
 - a. Cover Plate: 0.060 inch thick, high-impact thermoplastic (nylon) with smooth finish and color matching wiring device; from same manufacturer as wiring device.
 - b. Securing Screws for Cover Plate: Metal with head color matching wall plate finish.
- B. Commercial-Grade, Weather-Resistant, Tamper-Resistant Duplex Straight-Blade Receptacle with GFCI Device Insert drawing designation:
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector
 - b. Hubbell Incorporated
 - c. Leviton Manufacturing Co., Inc.
 - d. Pass & Seymour; Legrand North America, LLC
 2. Regulatory Requirements:
 - a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
 3. General Characteristics:
 - a. Reference Standards: UL CCN KCXS, UL 498, and UL 943.
 4. Options:
 - a. Device Color: Black.
 - b. Configuration: Heavy-duty, NEMA 5-20R.
 5. Accessories:

- a. Cover Plate: 0.060 inch thick, high-impact thermoplastic (nylon) with smooth finish and color matching wiring device; from same manufacturer as wiring device.
- b. Securing Screws for Cover Plate: Metal with head color matching wall plate finish.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Receptacles:

1. Verify that receptacles to be procured and installed for Owner-furnished equipment are compatible with mating attachment plugs on equipment. Provide matching 6'-0" cord and plug where not provided by manufacturer.

3.2 SELECTION OF CONTROLLED AND UNCONTROLLED RECEPTACLES

A. Private and Open Office Spaces:

1. Uncontrolled Receptacles at Workstations: Coordinate final locations of receptacles with furniture plan such that at least one uncontrolled receptacle is selected for installation not greater than 6 ft from each workstation.
2. Controlled Receptacles at Workstations: Coordinate final locations of receptacles with furniture plan such that at least one controlled receptacle is selected for installation not greater than 6 ft from each workstation.
3. Contact Architect for resolution of discrepancies between these requirements and Drawings.

3.3 SELECTION OF GFCI RECEPTACLES

- #### A.
- Unless protection of downstream branch-circuit wiring, cord sets, and power-supply cords is required by NFPA 70 or NFPA 99, provide non-feed-through GFCI receptacles.

3.4 INSTALLATION OF SWITCHES

A. Comply with manufacturer's instructions.

B. Reference Standards:

1. Unless more stringent requirements are specified in Contract Documents or manufacturers' instructions, comply with installation instructions in NECA NEIS 130.
2. Mounting Heights: Unless otherwise indicated in Contract Documents, comply with mounting heights recommended in NECA NEIS 1.
3. Consult Architect for resolution of conflicting requirements.

3.5 INSTALLATION OF STRAIGHT-BLADE RECEPTACLES

- A. Comply with manufacturer's instructions.
- B. Reference Standards:
 - 1. Unless more stringent requirements are specified in Contract Documents or manufacturers' instructions, comply with installation instructions in NECA NEIS 130.
 - 2. Mounting Heights: Unless otherwise indicated in Contract Documents, comply with mounting heights recommended in NECA NEIS 1.
 - 3. Receptacle Orientation: Unless otherwise indicated in Contract Documents, orient receptacle to match configuration diagram in NEMA WD 6.
 - 4. Consult Architect for resolution of conflicting requirements.

3.6 FIELD QUALITY CONTROL OF SWITCHES

- A. Tests and Inspections:
 - 1. Perform tests and inspections in accordance with manufacturers' instructions.
- B. Nonconforming Work:
 - 1. Unit will be considered defective if it does not pass tests and inspections.
 - 2. Remove and replace defective units and retest.
- C. Assemble and submit test and inspection reports for record.

3.7 FIELD QUALITY CONTROL OF STRAIGHT-BLADE RECEPTACLES

- A. Tests and Inspections:
 - 1. Insert and remove test plug to verify that device is securely mounted.
 - 2. Verify polarity of hot and neutral pins.
 - 3. Measure line voltage.
 - 4. Measure percent voltage drop.
 - 5. Measure grounding circuit continuity; impedance must be not greater than 2 ohms.
 - 6. Perform additional installation and maintenance inspections and diagnostic tests in accordance with NECA NEIS 130 and manufacturers' instructions.
- B. Nonconforming Work:
 - 1. Device will be considered defective if it does not pass tests and inspections.
 - 2. Remove and replace defective units and retest.
- C. Assemble and submit test and inspection reports for record.

3.8 SYSTEM STARTUP FOR SWITCHES

- A. Perform startup service.
 - 1. Complete installation and startup checks for momentary switches, dimmer switches, and fan-speed controller switches in accordance with manufacturer's instructions.

3.9 PROTECTION

- A. Devices:
 - 1. Schedule and sequence installation to minimize risk of contamination of wires and cables, devices, device boxes, outlet boxes, covers, and cover plates by plaster, drywall joint compound, mortar, cement, concrete, dust, paint, and other materials.
 - 2. After installation, protect wires and cables, devices, device boxes, outlet boxes, covers, and cover plates from construction activities. Remove and replace items that are contaminated, defaced, damaged, or otherwise caused to be unfit for use prior to acceptance by Owner.
- B. Connectors, Cords, and Plugs:
 - 1. After installation, protect connectors, cords, and plugs from construction activities. Remove and replace items that are contaminated, defaced, damaged, or otherwise caused to be unfit for use prior to acceptance by Owner.

END OF SECTION 262726

SECTION 262726.33 - COMMERCIAL-GRADE DUPLEX STRAIGHT-BLADE RECEPTACLES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Duplex straight-blade receptacles.

B. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.
3. Section 262726.37 "Receptacles with Arc-Fault and Ground-Fault Protective Devices" for AFCI and GFCI receptacles.

1.2 ALLOWANCES

- A. See Section 012100 "Allowances" for description of allowances affecting items specified in this Section.

1.3 UNIT PRICES

- A. See Section 012200 "Unit Prices" for description of unit prices affecting items specified in this Section.

1.4 ALTERNATES

- A. See Section 012300 "Alternates" for description of alternates affecting items specified in this Section.

1.5 ACTION SUBMITTALS

A. Product Data:

1. Duplex straight-blade receptacles.

1.6 CLOSEOUT SUBMITTALS

- A. Warranty documentation.
- B. Sustainable Design Closeout Documentation:
 - 1. Record floor plan drawings showing as-installed locations of uncontrolled and marked controlled receptacles superimposed on office furniture layout, to verify extent of ability of installed Work to provide each occupant ability to select at least one uncontrolled receptacle and at least one controlled receptacle for powering workspace equipment. Show locations of UL-approved relocatable power taps and power strips, indicating means of securing for protection from damage and accessibility for inspection. Show locations of temporary extension cords, indicating plan for replacing them with permanent wiring within 90 days.

PART 2 - PRODUCTS

2.1 DUPLEX STRAIGHT-BLADE RECEPTACLES

- A. Description: Commercial-grade duplex receptacles for use in wiring systems recognized by NFPA 70.
- B. Performance Criteria:
 - 1. Regulatory Requirements:
 - a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
 - 2. General Characteristics:
 - a. Reference Standards:
 - 1) UL CCN RTRT and UL 498.
 - 2) Surge Protective Devices: UL 1449, Type 3.
- C. Duplex Straight-Blade Receptacle Insert drawing designation:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector
 - b. Hubbell Incorporated
 - c. Leviton Manufacturing Co., Inc.
 - d. Pass & Seymour; Legrand North America, LLC
 - 2. Options:

- a. Device Color: As indicated on architectural Drawings.
 - b. Configuration:
 - 1) Heavy-duty, NEMA 5-20R.
 - 2) Heavy-duty, smooth face, NEMA 5-20R.
 - 3) Heavy-duty, NEMA 6-20R.
 - 4) Heavy-duty, smooth face, NEMA 6-15R.
 - 5) Heavy-duty, NEMA 7-15R.
 - 6) Extra-heavy-duty, NEMA 5-20R.
 - 7) Extra-heavy-duty, smooth face, NEMA 5-20R.
 - 8) Extra-heavy-duty, NEMA 6-20R.
 - 9) Extra-heavy-duty, smooth face, NEMA 6-20R.
3. Accessories:
- a. Cover Plate: 0.060 inch thick, high-impact thermoplastic (nylon) with smooth finish and color matching wiring device; from same manufacturer as wiring device.
 - b. Securing Screws for Cover Plate: Metal with head color matching wall plate finish.
- D. Recessed, Tamper-Resistant Duplex Straight-Blade Receptacle Insert drawing designation:
- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector
 - b. Hubbell Incorporated
 - c. Leviton Manufacturing Co., Inc.
 - d. Pass & Seymour; Legrand North America, LLC
 - 2. Options:
 - a. Device Color: As indicated on architectural Drawings.
 - b. Configuration:
 - 1) Heavy-duty, NEMA 5-20R.
 - 3. Accessories:
 - a. Cover Plate: 0.060 inch thick, high-impact thermoplastic (nylon) with smooth finish and color matching wiring device; from same manufacturer as wiring device.
 - b. Securing Screws for Cover Plate: Metal with head color matching wall plate finish.
- E. Weather-Resistant, Isolated Ground Duplex Straight-Blade Receptacle Insert drawing designation:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Hubbell Incorporated
 - b. Leviton Manufacturing Co., Inc.
2. Options:
 - a. Device Color: As indicated on architectural Drawings.
 - b. Configuration: Extra-heavy-duty, NEMA 5-20R.
3. Accessories:
 - a. Cover Plate: 0.060 inch thick, high-impact thermoplastic (nylon) with smooth finish and color matching wiring device; from same manufacturer as wiring device.
 - b. Securing Screws for Cover Plate: Metal with head color matching wall plate finish.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify that receptacles to be procured and installed for Owner-furnished equipment are compatible with mating attachment plugs on equipment.

3.2 SELECTION OF CONTROLLED AND UNCONTROLLED RECEPTACLES

- A. Private and Open Office Spaces:
 1. Uncontrolled Receptacles at Workstations: Coordinate final locations of receptacles with furniture plan such that at least one uncontrolled receptacle is selected for installation not greater than 6 ft from each workstation.
 2. Controlled Receptacles at Workstations: Coordinate final locations of receptacles with furniture plan such that at least one controlled receptacle is selected for installation not greater than 6 ft from each workstation.
 3. Contact Architect for resolution of discrepancies between these requirements and Drawings.

3.3 INSTALLATION

- A. Comply with manufacturer's instructions.
- B. Reference Standards:
 1. Unless more stringent requirements are specified in Contract Documents or manufacturers' instructions, comply with installation instructions in

NECA NEIS 130.

2. Mounting Heights: Unless otherwise indicated in Contract Documents, comply with mounting heights recommended in NECA NEIS 1.
3. Receptacle Orientation: Unless otherwise indicated in Contract Documents, orient receptacle to match configuration diagram in NEMA WD 6.
4. Consult Architect for resolution of conflicting requirements.

3.4 FIELD QUALITY CONTROL

- A. Field tests and inspections must be witnessed by Architect.
- B. Tests and Inspections:
 1. Insert and remove test plug to verify that device is securely mounted.
 2. Verify polarity of hot and neutral pins.
 3. Measure line voltage.
 4. Measure percent voltage drop.
 5. Measure grounding circuit continuity; impedance must be not greater than 2 ohms.
 6. Healthcare Facilities: Test straight-blade receptacles in patient care spaces with receptacle pin tension test instrument in accordance with NFPA 99. Retention force of ground pin must be not less than 115 g (4 oz).
 7. Perform additional installation and maintenance inspections and diagnostic tests in accordance with NECA NEIS 130 and manufacturers' instructions.
- C. Nonconforming Work:
 1. Device will be considered defective if it does not pass tests and inspections.
 2. Remove and replace defective units and retest.
- D. Assemble and submit test and inspection reports.

3.5 PROTECTION

- A. Schedule and sequence installation to minimize risk of contamination of wires and cables, devices, device boxes, outlet boxes, covers, and cover plates by plaster, drywall joint compound, mortar, cement, concrete, dust, paint, and other materials.
- B. After installation, protect wires and cables, devices, device boxes, outlet boxes, covers, and cover plates from construction activities. Remove and replace items that are contaminated, defaced, damaged, or otherwise caused to be unfit for use prior to acceptance by Owner.

END OF SECTION 262726.33

SECTION 262726.37 - RECEPTACLES WITH ARC-FAULT AND GROUND-FAULT PROTECTIVE DEVICES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Receptacles with AFCI devices.
2. Receptacles with both AFCI and GFCI devices.
3. Receptacles with GFCI devices.

B. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.
3. Section 262726.33 "Commercial-Grade Duplex Straight-Blade Receptacles" for duplex receptacles that are not hospital grade.

1.2 ALLOWANCES

- A. See Section 012100 "Allowances" for description of allowances affecting items specified in this Section.

1.3 UNIT PRICES

- A. See Section 012200 "Unit Prices" for description of unit prices affecting items specified in this Section.

1.4 ALTERNATES

- A. See Section 012300 "Alternates" for description of alternates affecting items specified in this Section.

1.5 ACTION SUBMITTALS

A. Product Data:

1. Receptacles with AFCI devices.
2. Receptacles with both AFCI and GFCI devices.

3. Receptacles with GFCI devices.

1.6 AS-BUILT SUBMITTALS

- A. Manufacturers' Instructions: Record copy of official installation and testing instructions issued to Installer by manufacturer for the following:
 1. Receptacles with AFCI devices.
 2. Receptacles with both AFCI and GFCI devices.
 3. Receptacles with GFCI devices.
- B. Sample warranties.

PART 2 - PRODUCTS

2.1 RECEPTACLES WITH AFCI DEVICES

- A. Description: Receptacles with AFCI device that have been investigated to provide protection of downstream branch-circuit wiring, cord sets, and power-supply cords against unwanted effects of arcing. These devices have feed-through connections and are intended to be installed as first outlet in branch circuit.
- B. Performance Criteria:
 1. Regulatory Requirements:
 - a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
 2. General Characteristics:
 - a. Reference Standards: UL CCN AWBZ, UL 498, UL 1699, and UL Subject 1699A.
- C. Commercial-Grade, Tamper-Resistant Duplex Straight-Blade Receptacle with AFCI Device Insert drawing designation:
 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the work include, but are not limited to, the following:
 - a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector
 - b. Hubbell Incorporated
 - c. Leviton Manufacturing Co., Inc.
 - d. Pass & Seymour; Legrand North America, LLC
 2. Options:

- a. Device Color: As indicated on architectural Drawings.
 - b. Configuration: Heavy-duty, NEMA 5-20R.
3. Accessories:
- a. Cover Plate: 0.060 inch thick, high-impact thermoplastic (nylon) with smooth finish and color matching wiring device; from same manufacturer as wiring device.
 - b. Securing Screws for Cover Plate: Metal with head color matching wall plate finish.

2.2 RECEPTACLES WITH BOTH AFCI AND GFCI DEVICES

- A. Description: Receptacles containing both AFCI and GFCI devices designed to provide protection to downstream branch-circuit wiring, cord sets, and power-supply cords against unwanted effects of arcing and ground faults. These devices have feed-through connections and are intended to be installed as first outlet in branch circuit where both AFCI and GFCI protection is required by NFPA 70.
- B. Performance Criteria:
1. Regulatory Requirements:
 - a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
 2. General Characteristics:
 - a. Reference Standards: UL CCN KCXX, UL 498, UL 943, UL 1699, and UL Subject 1699A.
- C. Commercial-Grade, Tamper-Resistant Duplex Straight-Blade Receptacle with AFCI and GFCI Device Insert drawing designation:
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector
 - b. Hubbell Incorporated
 - c. Leviton Manufacturing Co., Inc.
 - d. Pass & Seymour; Legrand North America, LLC
 2. Options:
 - a. Device Color: As indicated on architectural Drawings.
 - b. Configuration: Heavy-duty, NEMA 5-20R.
 3. Accessories:

- a. Cover Plate: 0.060 inch thick, high-impact thermoplastic (nylon) with smooth finish and color matching wiring device; from same manufacturer as wiring device.
- b. Securing Screws for Cover Plate: Metal with head color matching wall plate finish.

2.3 RECEPTACLES WITH GFCI DEVICES

- A. Description: Receptacles containing GFCI device for use in accordance with NFPA 70.
- B. Performance Criteria:
 - 1. Regulatory Requirements:
 - a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
 - 2. General Characteristics:
 - a. Reference Standards: UL CCN KCXS, UL 498, and UL 943.
- C. Commercial-Grade Duplex Straight-Blade Receptacle with GFCI Device Insert drawing designation:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector
 - b. Hubbell Incorporated
 - c. Leviton Manufacturing Co., Inc.
 - d. Pass & Seymour; Legrand North America, LLC
 - 2. Options:
 - a. Device Color: As indicated on architectural Drawings.
 - b. Configuration: Heavy-duty, NEMA 5-20R.
 - 3. Accessories:
 - a. Cover Plate: 0.060 inch thick, high-impact thermoplastic (nylon) with smooth finish and color matching wiring device; from same manufacturer as wiring device.
 - b. Securing Screws for Cover Plate: Metal with head color matching wall plate finish.
- D. Commercial-Grade, Weather-Resistant Duplex Straight-Blade Receptacle with GFCI Device Insert drawing designation:
 - 1. Manufacturers: Subject to compliance with requirements, available

manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector
- b. Hubbell Incorporated
- c. Leviton Manufacturing Co., Inc.
- d. Pass & Seymour; Legrand North America, LLC

2. Options:

- a. Device Color: As indicated on architectural Drawings.
- b. Configuration: Heavy-duty, NEMA 5-20R.

3. Accessories:

- a. Cover Plate: 0.060 inch thick, high-impact thermoplastic (nylon) with smooth finish and color matching wiring device; from same manufacturer as wiring device.
- b. Securing Screws for Cover Plate: Metal with head color matching wall plate finish.

E. Commercial-Grade, Isolated Ground, Weather-Resistant, Tamper-Resistant Duplex Straight-Blade Receptacle with GFCI Device Insert drawing designation:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector
- b. Hubbell Incorporated
- c. Leviton Manufacturing Co., Inc.
- d. Pass & Seymour; Legrand North America, LLC

2. Options:

- a. Device Color: As indicated on architectural Drawings.
- b. Configuration: Heavy-duty, NEMA 5-20R.

3. Accessories:

- a. Cover Plate: 0.060 inch thick, high-impact thermoplastic (nylon) with smooth finish and color matching wiring device; from same manufacturer as wiring device.
- b. Securing Screws for Cover Plate: Metal with head color matching wall plate finish.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify that receptacles to be procured and installed for Owner-furnished equipment are compatible with mating attachment plugs on equipment.

3.2 SELECTION OF GFCI RECEPTACLES

- A. Healthcare Facilities: Unless protection of downstream branch-circuit wiring, cord sets, and power-supply cords is required by NFPA 70 or NFPA 99, provide non-feed-through GFCI receptacles.

3.3 INSTALLATION

- A. Comply with manufacturer's instructions.
- B. Reference Standards:
 - 1. Unless more stringent requirements are specified in Contract Documents or manufacturers' instructions, comply with installation instructions in NECA NEIS 130.
 - 2. Mounting Heights: Unless otherwise indicated in Contract Documents, comply with mounting heights recommended in NECA NEIS 1.
 - 3. Receptacle Orientation: Unless otherwise indicated in Contract Documents, orient receptacle to match configuration diagram in NEMA WD 6.
 - 4. Consult Architect for resolution of conflicting requirements.

3.4 FIELD QUALITY CONTROL

- A. Field tests and inspections must be witnessed by Architect.
- B. Tests and Inspections:
 - 1. Insert and remove test plug to verify that device is securely mounted.
 - 2. Verify polarity of hot and neutral pins.
 - 3. Measure line voltage.
 - 4. Measure percent voltage drop.
 - 5. Measure grounding circuit continuity; impedance must be not greater than 2 ohms.
 - 6. Perform additional installation and maintenance inspections and diagnostic tests in accordance with NECA NEIS 130 and manufacturers' instructions.
- C. Nonconforming Work:
 - 1. Device will be considered defective if it does not pass tests and inspections.
 - 2. Remove and replace defective units and retest.

3.5 PROTECTION

- A. Schedule and sequence installation to minimize risk of contamination of wires and cables, devices, device boxes, outlet boxes, covers, and cover plates by plaster, drywall joint compound, mortar, cement, concrete, dust, paint, and other materials.
- B. After installation, protect wires and cables, devices, device boxes, outlet boxes, covers, and cover plates from construction activities. Remove and replace items that are contaminated, defaced, damaged, or otherwise caused to be unfit for use prior to acceptance by Owner.

END OF SECTION 262726.37

SECTION 262813 - FUSES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Cartridge fuses rated 600 V ac and less for use in the following:
 - a. Control circuits.
 - b. Panelboards.
 - c. Switchboards.
 - d. Enclosed controllers.
 - e. Enclosed switches.
2. Spare-fuse cabinets.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for spare-fuse cabinets. Include the following for each fuse type indicated:

1. Ambient Temperature Adjustment Information: If ratings of fuses have been adjusted to accommodate ambient temperatures, provide list of fuses with adjusted ratings.
 - a. For each fuse having adjusted ratings, include location of fuse, original fuse rating, local ambient temperature, and adjusted fuse rating.
 - b. Provide manufacturer's technical data on which ambient temperature adjustment calculations are based.
2. Dimensions and manufacturer's technical data on features, performance, electrical characteristics, and ratings.
3. Current-limitation curves for fuses with current-limiting characteristics.
4. Time-current coordination curves (average melt) and current-limitation curves (instantaneous peak let-through current) for each type and rating of fuse. Submit in PDF format.
5. Coordination charts and tables and related data.

1.3 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For fuses to include in emergency, operation, and maintenance manuals. In addition to items specified in Section 017700 "Closeout Procedures," Section 017823 "Operation and Maintenance Data," include the

following:

1. Ambient temperature adjustment information.
2. Current-limitation curves for fuses with current-limiting characteristics.
3. Time-current coordination curves (average melt) and current-limitation curves (instantaneous peak let-through current) for each type and rating of fuse used on the Project. Submit in PDF format.
4. Coordination charts and tables and related data.

1.4 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 1. Fuses: Equal to 10 percent of quantity installed for each size and type, but no fewer than three of each size and type.

1.5 FIELD CONDITIONS

- A. Where ambient temperature to which fuses are directly exposed is less than 40 deg F or more than 100 deg F, apply manufacturer's ambient temperature adjustment factors to fuse ratings.

PART 2 - PRODUCTS

2.1 FUSES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 1. Bussmann; Eaton, Electrical Sector
 2. Littelfuse, Inc.
 3. Mersen USA
- B. Source Limitations: Obtain fuses, for use within a specific product or circuit, from single source from single manufacturer.

2.2 CARTRIDGE FUSES

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Comply with NEMA FU 1 for cartridge fuses.
- C. Comply with NFPA 70.

- D. Coordinate fuse ratings with utilization equipment nameplate limitations of maximum fuse size and with system short-circuit current levels.

2.3 SPARE-FUSE CABINET

- A. Characteristics: Wall-mounted steel unit with full-length, recessed piano-hinged door and key-coded cam lock and pull.
 - 1. Size: Adequate for storage of spare fuses specified with 15 percent spare capacity minimum.
 - 2. Finish: Gray, baked enamel.
 - 3. Identification: "SPARE FUSES" in 1-1/2-inch- high letters on exterior of door.
 - 4. Fuse Pullers: For each size of fuse, where applicable and available, from fuse manufacturer.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine fuses before installation. Reject fuses that are moisture damaged or physically damaged.
- B. Examine holders to receive fuses for compliance with installation tolerances and other conditions affecting performance, such as rejection features.
- C. Examine utilization equipment nameplates and installation instructions. Install fuses of sizes and with characteristics appropriate for each piece of equipment.
- D. Evaluate ambient temperatures to determine if fuse rating adjustment factors must be applied to fuse ratings.
- E. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install fuses in fusible devices. Arrange fuses so rating information is readable without removing fuse.
- B. Install spare-fuse cabinet(s) in location shown on the Drawings or as indicated in the field by Owner.

END OF SECTION 262813

SECTION 262816 - ENCLOSED SWITCHES AND CIRCUIT BREAKERS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Fusible switches.
2. Molded-case circuit breakers (MCCBs).
3. Enclosures.

B. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.

1.2 DEFINITIONS

- A. GFEP: Ground-fault circuit-interrupter for equipment protection.
- B. GFLS: Ground-fault circuit-interrupter for life safety.
- C. SPDT: Single pole, double throw.

1.3 ACTION SUBMITTALS

A. Product Data:

1. For each type of enclosed switch, circuit breaker, accessory, and component indicated. Include nameplate ratings, dimensioned elevations, sections, weights, and manufacturers' technical data on features, performance, electrical characteristics, ratings, accessories, and finishes.
2. Enclosure types and details for types other than UL 50E, Type 1.
3. Current and voltage ratings.
4. Short-circuit current ratings (interrupting and withstand, as appropriate).
5. Include evidence of qualified electrical testing laboratory listing for series rating of installed devices.
6. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices, accessories, and auxiliary components.
7. Include time-current coordination curves (average melt) for each type and rating of overcurrent protective device; include selectable ranges for each type of overcurrent protective device. Provide in - electronic format.

- B. Shop Drawings: For enclosed switches and circuit breakers.
 - 1. Include plans, elevations, sections, details, and attachments to other work.
 - 2. Include wiring diagrams for power, signal, and control wiring.
- C. Field Quality-Control Submittals:
 - 1. Field quality-control reports.

1.4 INFORMATIONAL SUBMITTALS

- A. Sample warranties.

1.5 CLOSEOUT SUBMITTALS

- A. Warranty documentation.

1.6 WARRANTY

- A. Special Installer Extended Warranty: Installer warrants that fabricated and installed enclosed switches and circuit breakers perform in accordance with specified requirements and agrees to repair or replace components or products that fail to perform as specified within extended-warranty period.
 - 1. Extended-Warranty Period: Two years from date of Substantial Completion; full coverage for labor, materials, and equipment.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

- A. Source Limitations: Obtain products from single manufacturer.
- B. Product Selection for Restricted Space: Drawings indicate maximum dimensions for enclosed switches and circuit breakers, including clearances between enclosures, and adjacent surfaces and other items. Comply with indicated maximum dimensions.
- C. Electrical Components, Devices, and Accessories: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

2.2 FUSIBLE SWITCHES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. ABB, Electrification Business
2. Siemens Industry, Inc., Energy Management Division
3. Square D; Schneider Electric USA

B. Type HD, Heavy Duty:

1. Single throw.
2. Three pole.
3. 600 V(ac).
4. 1200 A and smaller.
5. UL 98 and NEMA KS 1, horsepower rated, with clips or bolt pads to accommodate indicated fuses.
6. Lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.

C. Accessories:

1. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.
2. Neutral Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
3. Isolated Ground Kit: Internally mounted; insulated, labeled for copper and aluminum neutral conductors.
4. Class R Fuse Kit: Provides rejection of other fuse types when Class R fuses are specified.
5. Service-Rated Switches: Labeled for use as service equipment.
6. Hookstick Handle: Allows use of hookstick to operate handle.
7. Auxiliary Contact Kit: One NO/NC (Form "C") auxiliary contact(s), arranged to activate before switch blades open. Contact rating - 208 V(ac).
8. Lugs: Compression type, suitable for number, size, and conductor material.

2.3 MOLDED-CASE CIRCUIT BREAKERS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. ABB, Electrification Business
2. Eaton
3. Siemens Industry, Inc., Energy Management Division
4. Square D; Schneider Electric USA

B. Circuit breakers must be constructed using glass-reinforced insulating material. Current carrying components must be completely isolated from handle and accessory mounting area.

C. Circuit breakers must have toggle operating mechanism with common tripping of all poles, which provides quick-make, quick-break contact action. Circuit-breaker handle must be over center, be trip free, and reside in tripped position between on and off to provide local trip indication. Circuit-breaker escutcheon must be clearly marked on and

off in addition to providing international I/O markings. Equip circuit breaker with push-to-trip button, located on face of circuit breaker to mechanically operate circuit-breaker tripping mechanism for maintenance and testing purposes.

- D. Maximum ampere rating and UL, IEC, or other certification standards with applicable voltage systems and corresponding interrupting ratings must be clearly marked on face of circuit breaker. Circuit breakers must be series rated. Circuit breaker/circuit breaker combinations for series connected interrupting ratings must be listed by UL as recognized component combinations. Series rated combination used must be marked on end-use equipment along with statement "Caution - Series Rated System. _____ Amps Available. Identical Replacement Component Required."
- E. MCCBs must be equipped with device for locking in isolated position.
- F. Lugs must be suitable for 90 deg C rated wire, sized in accordance with 75 deg C temperature rating in NFPA 70.
- G. Standard: Comply with UL 489 with required interrupting capacity for available fault currents.
- H. Thermal-Magnetic Circuit Breakers: Inverse time-current thermal element for low-level overloads and instantaneous magnetic trip element for short circuits. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.
- I. Adjustable, Instantaneous-Trip Circuit Breakers: Magnetic trip element with front-mounted, field-adjustable trip setting.
- J. Electronic Trip Circuit Breakers: Field-replaceable rating plug, RMS sensing, with the following field-adjustable settings:
 - 1. Ground-fault pickup level, time delay, and I-squared t response.
- K. Current-Limiting Circuit Breakers: Frame sizes 400 A and smaller, and let-through ratings less than NEMA FU 1, RK-5.
- L. Integrally Fused Circuit Breakers: Thermal-magnetic trip element with integral limiter-style fuse listed for use with circuit breaker and trip activation on fuse opening or on opening of fuse compartment door.
- M. GFLS Circuit Breakers: Single- and two-pole configurations with Class A ground-fault protection (6 mA trip).
- N. GFEP Circuit Breakers: With Class B ground-fault protection (30 mA trip).
- O. Features and Accessories:
 - 1. Standard frame sizes, trip ratings, and number of poles.
 - 2. Application Listing: Appropriate for application; Type SWD for switching fluorescent lighting loads; Type HID for feeding fluorescent and high-intensity discharge lighting circuits.
 - 3. Shunt Trip: Trip coil energized from separate circuit, with coil-clearing contact.

4. Alarm Switch: One NO contact that operates only when circuit breaker has tripped.
5. Auxiliary Contacts: One SPDT switch with "a" and "b" contacts; "a" contacts mimic circuit-breaker contacts, "b" contacts operate in reverse of circuit-breaker contacts.
6. Lugs: Compression type, suitable for number, size, trip ratings, and conductor material.
7. Ground-Fault Protection: Comply with UL 1053; integrally mounted, self-powered type with mechanical ground-fault indicator; relay with adjustable pickup and time-delay settings, push-to-test feature, internal memory, and shunt trip unit; and three-phase, zero-sequence current transformer/sensor.
8. Undervoltage Trip: Set to operate at 35 to 75 percent of rated voltage without intentional time delay.
9. Key Interlock Kit: Externally mounted to prohibit circuit-breaker operation; key must be removable only when circuit breaker is in off position.
10. Zone-Selective Interlocking: Integral with ground-fault trip unit; for interlocking ground-fault protection function.
11. Electrical Operator: Provide remote control for on, off, and reset operations.

2.4 ENCLOSURES

- A. Enclosed Switches and Circuit Breakers: UL 489, NEMA KS 1, UL 50E, and UL 50, to comply with environmental conditions at installed location.
- B. Enclosure Finish: Enclosure must be finished with, gray baked enamel paint, electrodeposited on cleaned, phosphatized galvanized steel (UL 50E Types 3R, 12).
- C. Conduit Entry: UL 50E Types 4, 4X, and 12 enclosures may not contain knockouts. UL 50E Types 7 and 9 enclosures must be provided with threaded conduit openings in both endwalls.
- D. Operating Mechanism: Circuit-breaker operating handle must be externally operable with operating mechanism being integral part of box, not cover. Cover interlock mechanism must have externally operated override. Override may not permanently disable interlock mechanism, which must return to locked position once override is released. Tool used to override cover interlock mechanism must not be required to enter enclosure in order to override interlock.
- E. Enclosures designated as UL 50E Type 4, 4X stainless steel, 12, or 12K must have dual cover interlock mechanism to prevent unintentional opening of enclosure cover when circuit breaker is ON and to prevent turning circuit breaker ON when enclosure cover is open.
- F. UL 50E Type 7/9 enclosures must be furnished with breather and drain kit to allow their use in outdoor and wet location applications.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine elements and surfaces to receive enclosed switches and circuit breakers for compliance with installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.
 - 1. Commencement of work will indicate Installer's acceptance of areas and conditions as satisfactory.

3.2 SELECTION OF ENCLOSURES

- A. Indoor, Dry and Clean Locations: UL 50E, Type 1.
- B. Outdoor Locations: UL 50E, Type 4X.
- C. Wash-Down Areas: UL 50E, Type 4X, stainless steel.
- D. Other Wet or Damp, Indoor Locations: UL 50E, Type 4.
- E. Indoor Locations Subject to Dust, Falling Dirt, and Dripping Noncorrosive Liquids: UL 50E, Type 12.

3.3 INSTALLATION

- A. Comply with manufacturer's published instructions.
- B. Special Techniques:
 - 1. Coordinate layout and installation of switches, circuit breakers, and components with equipment served and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.
 - 2. Install individual wall-mounted switches and circuit breakers with tops at uniform height unless otherwise indicated.
 - 3. Comply with mounting and anchoring requirements specified in Section 260548.16 "Seismic Controls for Electrical Systems."
 - 4. Temporary Lifting Provisions: Remove temporary lifting of eyes, channels, and brackets and temporary blocking of moving parts from enclosures and components.
 - 5. Install fuses in fusible devices.

3.4 FIELD QUALITY CONTROL

- A. Field tests and inspections must be witnessed by authorities having jurisdiction.

B. Tests and Inspections for Switches:

1. Visual and Mechanical Inspection:

- a. Inspect physical and mechanical condition.
- b. Inspect anchorage, alignment, grounding, and clearances.
- c. Verify that unit is clean.
- d. Verify blade alignment, blade penetration, travel stops, and mechanical operation.
- e. Verify that fuse sizes and types match the Specifications and Drawings.
- f. Verify that each fuse has adequate mechanical support and contact integrity.
- g. Inspect bolted electrical connections for high resistance using one of the following methods:
 - 1) Use low-resistance ohmmeter.
 - a) Compare bolted connection resistance values to values of similar connections. Investigate values that deviate from those of similar bolted connections by more than 50 percent of lowest value.
 - 2) Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data or NETA ATS Table 100.12.
 - a) Bolt-torque levels must be in accordance with manufacturer's published data. In absence of manufacturer's published data, use NETA ATS Table 100.12.
- h. Verify that operation and sequencing of interlocking systems is as described in the Specifications and shown on Drawings.
- i. Verify correct phase barrier installation.
- j. Verify lubrication of moving current-carrying parts and moving and sliding surfaces.

2. Electrical Tests:

- a. Perform resistance measurements through bolted connections with low-resistance ohmmeter. Compare bolted connection resistance values to values of similar connections. Investigate values that deviate from adjacent poles or similar switches by more than 50 percent of lowest value.
- b. Measure contact resistance across each switchblade fuseholder. Drop values may not exceed high level of manufacturer's published data. If manufacturer's published data are not available, investigate values that deviate from adjacent poles or similar switches by more than 50 percent of lowest value.
- c. Perform insulation-resistance tests for one minute on each pole, phase-to-phase and phase-to-ground with switch closed, and across each open pole. Apply voltage in accordance with manufacturer's published data. In absence of manufacturer's published data, use Table 100.1 from

NETA ATS. Investigate values of insulation resistance less than those published in Table 100.1 or as recommended in manufacturer's published data.

- d. Measure fuse resistance. Investigate fuse-resistance values that deviate from each other by more than 15 percent.
- e. Perform ground fault test in accordance with NETA ATS Section 7.14 "Ground Fault Protection Systems, Low-Voltage."

C. Tests and Inspections for Molded-Case Circuit Breakers:

1. Visual and Mechanical Inspection:

- a. Verify that equipment nameplate data are as described in the Specifications and shown on Drawings.
- b. Inspect physical and mechanical condition.
- c. Inspect anchorage, alignment, grounding, and clearances.
- d. Verify that unit is clean.
- e. Operate circuit breaker to ensure smooth operation.
- f. Inspect bolted electrical connections for high resistance using one of the following methods:
 - 1) Use low-resistance ohmmeter.
 - a) Compare bolted connection resistance values to values of similar connections. Investigate values that deviate from those of similar bolted connections by more than 50 percent of lowest value.
 - 2) Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data or NETA ATS Table 100.12.
 - a) Bolt-torque levels must be in accordance with manufacturer's published data. In absence of manufacturer's published data, use NETA ATS Table 100.12.
- g. Inspect operating mechanism, contacts, and chutes in unsealed units.
- h. Perform adjustments for final protective device settings in accordance with coordination study.

2. Electrical Tests:

- a. Perform resistance measurements through bolted connections with low-resistance ohmmeter. Compare bolted connection resistance values to values of similar connections. Investigate values that deviate from adjacent poles or similar switches by more than 50 percent of lowest value.
- b. Perform insulation-resistance tests for one minute on each pole, phase-to-phase and phase-to-ground with circuit breaker closed, and across each open pole. Apply voltage in accordance with manufacturer's published data. In absence of manufacturer's published data, use Table 100.1 from NETA ATS. Investigate values of insulation resistance less than those

published in Table 100.1 or as recommended in manufacturer's published data.

- c. Perform contact/pole resistance test. Drop values may not exceed high level of manufacturer's published data. If manufacturer's published data are not available, investigate values that deviate from adjacent poles or similar switches by more than 50 percent of lowest value.
- d. Perform insulation resistance tests on control wiring with respect to ground. Applied potential must be 500 V(dc) for 300 V rated cable and 1000 V(dc) for 600 V rated cable. Test duration must be one minute. For units with solid state components, follow manufacturer's recommendation. Insulation resistance values may be no less than 2 MΩ.
- e. Determine the following by primary current injection:
 - 1) Long-time pickup and delay. Pickup values must be as specified. Trip characteristics may not exceed manufacturer's published time-current characteristic tolerance band, including adjustment factors.
 - 2) Short-time pickup and delay. Short-time pickup values must be as specified. Trip characteristics may not exceed manufacturer's published time-current characteristic tolerance band, including adjustment factors.
 - 3) Ground-fault pickup and time delay. Ground-fault pickup values must be as specified. Trip characteristics may not exceed manufacturer's published time-current characteristic tolerance band, including adjustment factors.
 - 4) Instantaneous pickup. Instantaneous pickup values must be as specified and within manufacturer's published tolerances.
- f. Test functionality of trip unit by means of primary current injection. Pickup values and trip characteristics must be as specified and within manufacturer's published tolerances.
- g. Perform minimum pickup voltage tests on shunt trip and close coils in accordance with manufacturer's published data. Minimum pickup voltage of shunt trip and close coils must be as indicated by manufacturer.
- h. Verify correct operation of auxiliary features such as trip and pickup indicators; zone interlocking; electrical close and trip operation; trip-free, anti-pump function; and trip unit battery condition. Reset trip logs and indicators. Investigate units that do not function as designed.
- i. Verify operation of charging mechanism. Investigate units that do not function as designed.

3. Test and adjust controls, remote monitoring, and safeties.

D. Nonconforming Work:

1. Enclosed switches and circuit breakers will be considered defective if they do not pass tests and inspections.
2. Remove and replace defective units and retest.

E. Collect, assemble, and submit test and inspection reports.

1. Test procedures used.

2. Include identification of each enclosed switch and circuit breaker tested and describe test results.
3. List deficiencies detected, remedial action taken, and observations after remedial action.

3.5 ADJUSTING

- A. Adjust moving parts and operable components to function smoothly, and lubricate as recommended by manufacturer.
- B. Set field-adjustable circuit-breaker trip ranges as specified in Section 260573.16 "Coordination Studies."

3.6 PROTECTION

- A. After installation, protect enclosed switches and circuit breakers from construction activities. Remove and replace items that are contaminated, defaced, damaged, or otherwise caused to be unfit for use prior to acceptance by Owner.

3.7 MAINTENANCE

- A. Infrared Scanning of Enclosed Switches and Breakers: Two months after Substantial Completion, perform infrared scan of joints and connections. Remove covers so joints and connections are accessible to portable scanner. Take visible light photographs at same locations and orientations as infrared scans for documentation to ensure follow-on scans match same conditions for valid comparison.
 1. Instruments and Equipment: Use infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.
 2. Follow-up Infrared Scanning: Perform two follow-up infrared scans of enclosed switches and breakers, one at four months and another at 11 months after Substantial Completion.
 3. Instrument: Use infrared-scanning device designed to measure temperature or to detect significant deviations from normal values. Provide documentation of device calibration.
 4. Report: Prepare certified report that identifies units checked and that describes scanning results. Include notation of deficiencies detected, remedial actions taken, and scanning observations after remedial action.

END OF SECTION 262816

263213.13 - DIESEL ENGINE DRIVEN GENERATOR SETS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Provide Diesel engine driven generator set with power rating as indicated on drawings at 208V 3ph 60hz.
- B. Provide dual annunciator panels, one for each proposed building. Annunciator panels shall display generator status identical to that as provided on the generator unit, including emergency stop and fuel gauge.
- C. Generator to provide Level 1 Emergency Standby Power.

1.3 DEFINITIONS

- A. Emergency Standby Power (ESP): Per ISO 8528: The maximum power available during a variable electrical power sequence, under the stated operating conditions, for which a generating set is capable of delivering in the event of a utility power outage or under test conditions for up to 200 hours of operation per year with the maintenance intervals and procedures being carried out as prescribed by the manufacturers. The permissible average power output (Ppp) over 24 hours of operation shall not exceed 70 percent of the ESP unless otherwise agreed by the RIC engine manufacturer.
- B. Continuous Operating Power (COP): Per ISO 8528: The maximum power which a generating set is capable of delivering continuously whilst supplying a constant electrical load when operated for an unlimited number of hours per year under the agreed operating conditions with the maintenance intervals and procedures being carried out as prescribed by the manufacturer.
- C. Operational Bandwidth: The total variation from the lowest to highest value of a parameter over the range of conditions indicated, expressed as a percentage of the nominal value of the parameter.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of packaged engine generator indicated. Include rated capacities, operating characteristics, and furnished specialties and accessories. In addition, include the following:
 - 1. Thermal damage curve for generator.
 - 2. Time-current characteristic curves for generator protective device.
 - 3. Sound test data, based on a free field requirement.
- B. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, and location and size of each field connection.
 - 1. Dimensioned outline plan and elevation drawings of engine-generator set, base mounted diesel fuel tank, sound attenuated enclosure and other components specified.
 - 2. Wiring Diagrams: Control interconnection, Customer connections.
- C. Certifications:
 - 1. Submit statement of compliance which states the proposed product(s) is certified to the emissions standards required by the location for EPA, stationary emergency application.
 - 2. Submit statement of compliance which states the proposed product(s) are seismically certified in compliance with local requirements signed and sealed by a qualified professional engineer.

1.5 INFORMATIONAL SUBMITTALS

- A. Manufacturer Seismic Qualification Certification: Submit certification that the 24 Hour(s) fuel tank, the Sound Attenuated enclosure, engine-generator set, and components will withstand seismic forces defined in Division 26 Section "Vibration and Seismic Controls for Electrical Systems." Include the following:
 - 1. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 - 2. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- B. Source quality-control test reports.
 - 1. Certified summary of prototype-unit test report. See requirements in Part 2 "Source Quality Control" Article Part A. Include statement indicating torsional compatibility of components.
 - 2. Certified Test Report: Provide certified test report documenting factory test per the requirements of this specification, as well as certified factory test of generator set sensors per NFPA110 level 1.

3. List of factory tests to be performed on units to be shipped for this Project.
4. Report of exhaust emissions and compliance statement certifying compliance with applicable regulations.

C. Warranty:

1. Submit manufacturer's warranty statement to be provided for this Project.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for installation of units required for this Project.
- B. Manufacturer Qualifications: A qualified manufacturer. Maintain, within 40 of Project site, a service center capable of providing training, parts, and emergency maintenance repairs.
- C. Source Limitations: Obtain packaged generator sets and auxiliary components through one source from a single manufacturer.
- D. Comply with NFPA 37 (Standard For the Installation and Use of Stationary Combustion Engines and Gas Turbines).
- E. Comply with NFPA 70 (National Electrical Code. Equipment shall be suitable for use in systems in compliance to Article 700, 701, and 702).
- F. Comply with NFPA 110 (Emergency and Standby Power Systems) requirements for Level 1 emergency power supply system.
- G. Comply with UL 2200.

1.7 PROJECT CONDITIONS

- A. Environmental Conditions: Engine-generator system shall withstand the following environmental conditions without mechanical or electrical damage or degradation of performance capability:
 1. Ambient Temperature: -17.78 deg C (0.0 deg F) to 25.0 deg C (77.0 deg F).
 2. Relative Humidity: 0 to 95 percent.
 3. Altitude: Sea level to 1000 feet

1.8 WARRANTY

- A. Warranty: Manufacturer shall provide base warranty coverage on the material and workmanship of the generator set for a minimum of 5 years for Standby product from registered commissioning and start-up. Warranty is comprehensive and includes parts, labor and travel.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Acceptable manufacturers may include but not be limited to:
 - 1. Cummins
 - 2. Caterpillar
 - 3. Generac
 - 4. Kohler
 - 5. Detroit Diesel

2.2 ENGINE-GENERATOR SET

- A. Factory-assembled and -tested, engine-generator set.
- B. Mounting Frame: Maintain alignment of mounted components without depending on concrete foundation; and have lifting attachments.
 - 1. Rigging Information: Indicate location of each lifting attachment, generator-set center of gravity, and total package weight in submittal drawings.
- C. Capacities and Characteristics:
 - 1. Power Output Ratings: Electrical output power rating for Standby operation shall be as indicated on the drawings, at 80 percent lagging power factor, 120/208, Parallel Wye, Three phase, 4 -wire, 60 hertz.
 - 2. Alternator shall be capable of accepting maximum 1028.0 kVA in a single step and be capable of recovering to a minimum of 90% of rated no load voltage. Following the application of the specified kVA load at near zero power factor applied to the generator set.
 - 3. Nameplates: For each major system component to identify manufacturer's name and address, and model and serial number of the component. The engine-generator nameplate shall include information of the power output rating of the equipment.
- D. Generator-Set Performance:
 - 1. Steady-State Voltage Operational Bandwidth: 0.5 percent of rated output voltage from no load to full load.
 - 2. Transient Voltage Performance: Not more than 8 percent variation for 50 percent step-load increase or decrease. Voltage shall recover and remain within the steady- state operating band within 1 seconds. On application of a 100% load step the generator set shall recover to stable voltage within 10 seconds.
 - 3. Steady-State Frequency Operational Bandwidth: 0.25 percent of rated frequency from no load to full load.
 - 4. Steady-State Frequency Stability: When system is operating at any constant load within the rated load, there shall be no random speed variations outside the steady- state operational band and no hunting or surging of speed.

5. Transient Frequency Performance: Not more than 3 percent variation for 50 percent step-load increase or decrease. Frequency shall recover and remain within the steady- state operating band within 3 seconds. On application of a 100% load step the generator set shall recover to stable frequency within 10 seconds.
6. Output Waveform: At full load, harmonic content measured line to line or line to neutral shall not exceed 5 percent total and 3 percent for any single harmonic. Telephone influence factor, determined according to NEMA MG 1, shall not exceed 50.
7. Sustained Short-Circuit Current: For a 3-phase, bolted short circuit at system output terminals, system shall supply a minimum of 300 percent of rated full-load current for not less than 8 seconds without damage to generator system components. For a 1- phase, bolted short circuit at system output terminals, system shall regulate both voltage and current to prevent over-voltage conditions on the non-faulted phases.
8. Start Time: Comply with NFPA 110, Level 1, Type 10, system requirements.
9. Ambient Condition Performance: Engine generator shall be designed to allow operation at full rated load in an ambient temperature under site conditions, based on highest ambient condition. Ambient temperature shall be as measured at the air inlet to the engine generator for enclosed units, and at the control of the engine generator for machines installed in equipment rooms.

2.3 ENGINE

- A. Fuel: ASTM D975 #2 Diesel Fuel
- B. Engine: Approximately 464 horse power, 6 cylinder (May vary with manufacturer)
- C. Rated Engine Speed: 1800RPM.
- D. Lubrication System: The following items are mounted on engine or skid:
 1. Lube oil pump: shall be positive displacement, mechanical, full pressure pump.
 2. Filter and Strainer: Provided by the engine manufacturer of record to provide adequate filtration for the prime mover to be used.
 3. Crankcase Drain: Arranged for complete gravity drainage to an easily removable container with no disassembly and without use of pumps, siphons, special tools, or appliances.
- E. Engine Fuel System: The engine fuel system shall be installed in strict compliance to the engine manufacturer's instructions
- F. Main Fuel Pump: Mounted on engine. Pump ensures adequate primary fuel flow under starting and load conditions.
- G. Coolant Jacket Heater: Electric-immersion type, factory installed in coolant

jacket system. Comply with NFPA 110 requirements for Level 1 equipment for heater capacity and performance.

1. Designed for operation on a single 120 VAC, Single phase, 60Hz power connection. Heater voltage shall be shown on the project drawings. Contractor shall provide dedicated 120V circuit, sized according to the manufacturer's requirements.
 2. Installed with isolation valves to isolate the heater for replacement of the element without draining the engine cooling system or significant coolant loss.
 3. Provided with a 24VDC thermostat, installed at the engine thermostat housing
- H. Governor: Adjustable isochronous, with speed sensing. The governing system dynamic capabilities shall be controlled as a function of engine coolant temperature to provide fast, stable operation at varying engine operating temperature conditions. The control system shall actively control the fuel rate as appropriate to the state of the engine generator. Fuel rate shall be regulated as a function of starting, accelerating to start disconnect speed, accelerating to rated speed, and operating in various isochronous states.
- I. Cooling System: Closed loop, liquid cooled
1. The generator set manufacturer shall provide prototype test data for the specific hardware proposed demonstrating that the machine will operate at rated standby load in an outdoor ambient condition of 50 deg C.
 2. Coolant: Solution of 50 percent ethylene-glycol-based antifreeze and 50 percent water, with anticorrosion additives as recommended by engine manufacturer.
 3. Size of Radiator overflow tank: Adequate to contain expansion of total system coolant from cold start to 110 percent load condition.
 4. Expansion Tank: Constructed of welded steel plate and rated to withstand maximum closed-loop coolant system pressure for engine used. Equip with gage glass and petcock.
 5. Temperature Control: Self-contained, thermostatic-control valve modulates coolant flow automatically to maintain optimum constant coolant temperature as recommended by engine manufacturer.
 6. Duct Flange: Generator sets installed indoors shall be provided with a flexible radiator duct adapter flange.
- J. Muffler/Silencer: Selected with performance as required to meet sound requirements of the application, sized as recommended by engine manufacturer and selected with exhaust piping system to not exceed engine manufacturer's engine backpressure requirements. For generator sets with outdoor enclosures the silencer shall be inside the enclosure.

- K. Air-Intake Filter: Engine-mounted air cleaner with replaceable dry-filter element and restriction indicator.
- L. Starting System: 24V, as recommended by the engine manufacturer; electric, with negative ground.
 - 1. Components: Sized so they will not be damaged during a full engine-cranking cycle with ambient temperature at maximum specified in Part 1 "Project Conditions" Article.
 - 2. Cranking Cycle: As required by NFPA 110 for level 1 systems.
 - 3. Battery Cable: Size as recommended by engine manufacturer for cable length as required. Include required interconnecting conductors and connection accessories.
 - 4. Battery Compartment: Factory fabricated of metal with acid-resistant finish.
 - 5. Battery-Charging Alternator: Factory mounted on engine with solid-state voltage regulation. The battery charging alternator shall have sufficient capacity to recharge the batteries with all parasitic loads connected within 4 hours after a normal engine starting sequence.
 - 6. Battery Chargers: Contractor shall provide dedicated 20A, 120V circuit for each battery charger. Unit shall comply with UL 1236, provide fully regulated, constant voltage, current limited, battery charger for each battery bank. It will include the following features:
 - a. Operation: Equalizing-charging rate based on generator set manufacturer's recommendations shall be initiated automatically after battery has lost charge until an adjustable equalizing voltage is achieved at battery terminals. Unit shall then be automatically switched to a lower float-charging mode and shall continue to operate in that mode until battery is discharged again.
 - b. Automatic Temperature Compensation: Adjust float and equalize voltages for variations in ambient temperature from minus 20 deg C to plus 40 deg C to prevent overcharging at high temperatures and undercharging at low temperatures.
 - c. Automatic Voltage Regulation: Maintain constant output voltage regardless of input voltage variations up to plus or minus 10 percent.
 - d. Safety Functions: Sense abnormally low battery voltage and close contacts providing low battery voltage indication on control and monitoring panel. Sense high battery voltage and loss of ac input or dc output of battery charger. Either condition shall close contacts that provide a battery-charger malfunction indication at system control and monitoring panel.
 - e. Provide LED indication of general charger condition, including charging, faults, and modes. Provide a LCD display to indicate charge rate and

battery voltage. Charger shall provide relay contacts for fault conditions as required by NFPA110.

- f. Enclosure and Mounting: NEMA, Type 1, wall-mounted cabinet.

2.4 FUEL OIL STORAGE

- A. Comply with NFPA 30.
- B. Sub Base-Mounted Fuel Oil Tank: Provide a seismic rated, double wall secondary containment type sub base fuel storage tank. The tank shall be constructed of corrosion resistant steel and shall be UL 142 listed and labeled. The fuel tank shall include the following features:
 - 1. Capacity: 500 gallons / 24 Hour(s) continuous operation at 100 percent rated power output.
 - 2. Tank rails and lifting eyes shall be rated for the full dry weight of the tank, genset, and enclosure.
 - 3. Electrical stub up(s)
 - 4. Normal & emergency vents
 - 5. Lockable fuel fill
 - 6. Mechanical fuel level gauge
 - 7. High and low level switches to indicate fuel level
 - 8. Leak detector switch
 - 9. Sub base tank shall include a welded steel containment basin, sized at a minimum of 110% of the tank capacity to prevent escape of fuel into the environment in the event of a tank rupture.
 - 10. Fill port with overfill prevention valve (OFPV)
 - 11. 5 gallon fill/spill dam or bucket
 - 12. Tank design shall meet the regional requirements for the Project location

2.5 CONTROL AND MONITORING

- A. Engine generator control shall be microprocessor based and provide automatic starting, monitoring, protection and control functions for the unit.
- B. Automatic Starting System Sequence of Operation: When mode-selector switch on the control and monitoring panel is in the automatic position, remote-control contacts in one or more separate automatic transfer switches initiate starting and stopping of generator set. When mode-selector switch is switched to the on position, generator set starts. The off position of same switch initiates generator-set shutdown. (Switches with different configurations but equal functions are acceptable.) When generator set is running, specified system or

equipment failures or derangements automatically shut down generator set and initiate alarms. Operation of the local (generator set-mounted) and/or remote emergency-stop switch also shuts down generator set.

- C. Manual Starting System Sequence of Operation: Switching on-off switch on the generator control panel to the on position starts generator set. The off position of same switch initiates generator-set shutdown. When generator set is running, specified system or equipment failures or derangements automatically shut down generator set and initiate alarms. Operation of the local (generator set-mounted) and/or remote emergency-stop switch also shuts down generator set.
- D. Configuration: Operating and safety indications, protective devices, system controls, engine gages and associated equipment shall be grouped in a common control and monitoring panel. Mounting method shall isolate the control panel from generator-set vibration. AC output power circuit breakers and other output power equipment shall not be mounted in the control enclosure.
- E. Indicating and Protective Devices and Controls: As required by NFPA 110 for Level 1 system, and the following:
 - 1. AC voltmeter (3-phase, line to line and line to neutral values).
 - 2. AC ammeter (3-phases).
 - 3. AC frequency meter.
 - 4. AC kW output (total and for each phase). Display shall indicate power flow direction.
 - 5. AC kVA output (total and for each phase). Display shall indicate power flow direction.
 - 6. AC Power factor (total and for each phase). Display shall indicate leading or lagging condition.
 - 7. Ammeter-voltmeter displays shall simultaneously display conditions for all three phases.
 - 8. Emergency Stop Switch: Switch shall be a red "mushroom head" pushbutton device complete with lock-out/tag-out provisions. Depressing switch shall cause the generator set to immediately stop the generator set and prevent it from operating.
 - 9. Fault Reset Switch: Supply a dedicated control switch to reset/clear fault conditions.
 - 10. DC voltmeter (alternator battery charging).
 - 11. Engine-coolant temperature gauge.
 - 12. Engine lubricating-oil pressure gauge.
 - 13. Running-time meter.

14. Generator-voltage and frequency digital raise/lower switches. Rheostats for these functions are not acceptable. The control shall adjustment of these parameters in a range of plus or minus 5% of the voltage and frequency operating set point (not nominal voltage and frequency values.) The voltage and frequency adjustment functions shall be disabled when the paralleling breaker is closed.
 15. Fuel tank derangement alarm.
 16. Fuel tank high-level shutdown of fuel supply alarm.
 17. AC Protective Equipment: The control system shall include over/under voltage, reverse kVAR, reverse kW, over load (kW) short circuit, over current, loss of voltage reference, and over excitation shut down protection. There shall be a ground fault alarm for generator sets rated over 1000 amps, overload warning, and overcurrent warning alarm.
 18. Status LED indicating lamps to indicate remote start signal present at the control, existing shutdown condition, existing alarm condition, not in auto, and generator set running.
 19. A graphical display panel with appropriate navigation devices shall be provided to view all information noted above, as well as all engine status and alarm/shutdown conditions (including those from an integrated engine emission control system). The display shall also include integrated provisions for adjustment of the gain and stability settings for the governing and voltage regulation systems.
 20. Panel lighting system to allow viewing and operation of the control when the generator room or enclosure is not lighted.
 21. Data Logging: The control system shall log the latest 20 different alarm and shut down conditions, the total number of times each alarm or shutdown has occurred, and the date and time the latest of these shutdown and fault conditions occurred.
 22. DC control Power Monitoring: The control system shall continuously monitor DC power supply to the control, and annunciate low or high voltage conditions. It shall also provide an alarm indicating imminent failure of the battery bank based on degraded voltage recover on loading (engine cranking).
 23. Paralleling Breaker control switches: The control shall include manual open and close provisions for the paralleling breaker, and LED status lamps indicating whether the breaker is open or closed.
- F. Control Heater: Generator sets that are installed in outdoor enclosures, or are in tropical or coastal environments shall be provided with control heaters for anti-condensation protection.
- G. Remote Alarm Annunciator: Comply with NFPA 110 section 5.6.6.. An annunciator panel complying with this section of NFPA section 110 shall be

located in the police building as indicated on the record drawings.

- H. Remote Emergency-Stop Switch: Flush; wall mounted, unless otherwise indicated; and labeled. Push button shall be protected from accidental operation.

2.6 GENERATOR OVERCURRENT AND FAULT PROTECTION

- A. Generator Overcurrent Protection: The generator set shall be provided with a UL Listed/CSA Certified protective device that is coordinated with the alternator provided to prevent damage to the generator set on any possible overload or overcurrent condition external to the machine. The protective device shall be listed as a utility grade protective device under UL category NRGU. The control system shall be subject to UL follow-up service at the manufacturing location to verify that the protective system is fully operational as manufactured. Protector shall perform the following functions:

1. Initiates a generator kW overload alarm when generator has operated at an overload equivalent to 110 percent of full-rated load for 60 seconds. Indication for this alarm is integrated with other generator-set malfunction alarms.
2. Under single phase or multiple phase fault conditions, or on overload conditions, indicates an alarm condition when the current flow is in excess of 110% of rated current for more than 10 seconds.
3. Under single phase or multiple phase fault conditions, operates to switch off alternator excitation at the appropriate time to prevent damage to the alternator.
4. The operator panel shall indicate the nature of the fault condition as either a short circuit or an overload.
5. Senses clearing of a fault by other overcurrent devices and controls recovery of rated voltage to avoid overshoot greater than 120% of nominal voltage.
6. The protective system provided shall not include an instantaneous trip function.
7. The generator shall be supplied with 3 unit-mounted circuit breakers: 1 @ 1000 amps and (2) at 30 amp

2.7 GENERATOR, EXCITER, AND VOLTAGE REGULATOR

- A. Comply with NEMA MG 1.
- B. Drive: Generator shaft shall be directly connected to engine shaft. Exciter shall be rotated integrally with generator rotor.
- C. Electrical Insulation: Class H
- D. Temperature Rise: 125 / Class H environment.

- E. Construction shall prevent mechanical, electrical, and thermal damage due to vibration, over speed up to 125 percent of rating, and heat during operation at 110 percent of rated capacity.
- F. Permanent Magnet Generator (PMG) shall provide excitation power for optimum motor starting and short circuit performance.
- G. Enclosure: Drip-proof.
- H. Voltage Regulator: Solid-state type, separate from exciter, providing performance as specified. The voltage regulation system shall be microprocessor-controlled, 3-phase true RMS sensing, full wave rectified, and provide a pulse-width modulated signal to the exciter. No exceptions or deviations to these requirements will be permitted.
- I. The alternator shall be provided with anti-condensation heater(s) in all applications where the generator set is provided in an outdoor enclosure, or when the generator set is installed in a coastal or tropical environment.
- J. Windings: Two-thirds pitch stator winding and fully linked amortisseur winding.
- K. Subtransient Reactance: 12 percent maximum, based on the rating of the engine generator set.

2.8 OUTDOOR GENERATOR-SET ENCLOSURE

- A. Description: Sound Attenuated Aluminum housing. Multiple panels shall be lockable and provide adequate access to components requiring maintenance. Instruments, control, and battery system shall be mounted within enclosure.
- B. Construction:
 - 1. Louvers: Equipped with bird screen to permit air circulation when engine is not running while excluding birds and rodents.
 - 2. Hinged Doors: With padlocking provisions. Restraint/Hold back hardware to prevent door to keep door open at 180 degrees during maintenance. Rain lips over all doors.
 - 3. Exhaust System:
 - a. Muffler Location: Within enclosure.
 - 4. Hardware: All hardware and hinges shall be stainless steel.
 - 5. Wind Rating: Wind rating shall be 150 mph
 - 6. Mounting Base: Suitable for mounting on sub-base fuel tank or housekeeping pad.
 - 7. A weather protective enclosure shall be provided which allows the generator set to operate at full rated load with a static pressure drop equal to or less than 0.5 inches of water.

8. Inlet ducts shall include rain hoods
- C. Engine Cooling Airflow through Enclosure: Housing shall provide ample airflow for engine generator operation at rated load in an ambient temperature of 50 deg C.
 1. Louvers: Fixed-engine, cooling-air inlet and discharge.
- D. Sound Performance: Reduce the sound level of the engine generator while operating at full rated load to a maximum of 71 dBA measured at any location 7 m from the engine generator in a free field environment.
- E. Site Provisions:
 1. Lifting: Complete assembly of engine generator, enclosure, and sub base fuel tank (when used) shall be designed to be lifted into place as a single unit, using spreader bars.

2.9 VIBRATION ISOLATION DEVICES

- A. Vibration Isolation: Generators installed on grade shall be provided with elastomeric isolator pads integral to the generator, unless the engine manufacturer requires use of spring isolation.

2.10 FINISHES

- A. Indoor and Outdoor Enclosures and Components: Powder-coated and baked over corrosion-resistant pretreatment and compatible primer. Manufacturer's standard color or as directed on the drawings.

2.11 SOURCE QUALITY CONTROL

- A. Prototype Testing: Factory test engine-generator set using same engine model, constructed of identical or equivalent components and equipped with identical or equivalent accessories.
 1. Tests: Comply with NFPA 110, Level 1 Energy Converters. In addition, the equipment engine, skid, cooling system, and alternator shall have been subjected to actual prototype tests to validate the capability of the design under the abnormal conditions noted in NFPA110. Calculations and testing on similar equipment which are allowed under NFPA110 are not sufficient to meet this requirement.
- B. Project-Specific Equipment Tests: Before shipment, factory test engine-generator set manufactured specifically for this Project. Perform tests at rated load and power factor. Include the following tests:
 1. Test engine generator set manufactured for this Project to demonstrate compatibility and functionality.
 2. Full load run.
 3. Maximum power.

4. Voltage regulation.
5. Steady-state governing.
6. Single-step load pickup.
7. Simulated safety shutdowns.
8. Provide 14 days' advance notice of tests and opportunity for observation of tests by Owner's representative.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with packaged engine-generator manufacturers' written installation, application, and alignment instructions and with NFPA 110.
- B. Equipment shall be installed by the contractor in accordance with final submittals and contract documents. Installation shall comply with applicable state and local codes as required by the authority having jurisdiction. Install equipment in accordance with manufacturer's instructions and instructions included in the listing or labeling of UL listed products.
- C. Installation of equipment shall include furnishing and installing all interconnecting wiring between all major equipment provided for the on-site power system. The contractor shall also perform interconnecting wiring between equipment sections (when required), under the supervision of the equipment supplier.
- D. Equipment shall be installed on concrete housekeeping pads. Equipment shall be permanently fastened to the pad in accordance with manufacturer's instructions and seismic requirements of the site.
- E. Equipment shall be initially started and operated by representatives of the manufacturer. All protective settings shall be adjusted as instructed by the consulting engineer.
- F. All equipment shall be physically inspected for damage. Scratches and other installation damage shall be repaired prior to final system testing. Equipment shall be thoroughly cleaned to remove all dirt and construction debris prior to initial operation and final testing of the system.
- G. On completion of the installation by the electrical contractor, the generator set supplier shall conduct a site evaluation to verify that the equipment is installed per manufacturer's recommended practice.

3.2 ON-SITE ACCEPTANCE TEST

- A. The complete installation shall be tested to verify compliance with the performance requirements of this specification following completion of all site work. Testing shall be conducted by representatives of the manufacturer, with required fuel supplied by Contractor. The Engineer shall be notified in advance and shall have the option to witness the tests. The generator set manufacturer

shall provide a site test specification covering the entire system. Tests shall include:

- B. Prior to start of active testing, all field connections for wiring, power conductors, and bus bar connections shall be checked for proper tightening torque.
- C. Installation acceptance tests to be conducted on site shall include a "cold start" test, a two hour full load (resistive) test, and a one-step rated load pickup test in accordance with NFPA 110. Provide a resistive load bank and make temporary connections for full load test, if necessary.
- D. Perform a power failure test on the entire installed system. This test shall be conducted by opening the power supply from the utility service, and observing proper operation of the system for at least 2 hours. Coordinate timing and obtain approval for start of test with site personnel.

3.3 TRAINING

- A. The equipment supplier shall provide training for the facility operating personnel covering operation and maintenance of the equipment provided. The training program shall be not less than 4 hours in duration and the class size shall be limited to 5 persons. Training date shall be coordinated with the facility owner.

3.4 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.

3.5 SERVICE AND SUPPORT

- A. The generator set supplier shall maintain service parts inventory for the entire power system at a central location which is accessible to the service location 24 hours per day, 365 days per year. The inventory shall have a commercial value of \$3 million or more.

The manufacturer of the generator set shall maintain a central parts inventory to support the supplier, covering all the major components of the power system, including engines, alternators, control systems, paralleling electronics, and power transfer equipment.
- B. The generator set shall be serviced by a local service organization that is trained and factory certified in generator set service. The supplier shall maintain an inventory of critical power system replacement parts in the local service location. Service vehicles shall be stocked with critical replacement parts. The service organization shall be on call 24 hours per day, 365 days per year. The service organization shall be physically located within 40 of the site.
- C. The manufacturer shall maintain model and serial number records of each generator set provided for at least 20 years.

END OF SECTION 263213.13

263623 - AUTO TRANSFER SWITCH

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes transfer switches rated 600 V and less, including the following:
 - 1. Automatic transfer switches
- B. Related Sections include the following:

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated. Include rated capacities, weights, operating characteristics, furnished specialties, and accessories.
 - 1. Technical data on all major components of all transfer switches and other products described in this section. Data is required for the transfer switch mechanism, control system, cabinet, and protective devices specifically listed for use with each transfer switch. Include steady state and fault current ratings, weights, operating characteristics, and furnished specialties and accessories.
 - 2. Single Line Diagram: Show connections between transfer switch, power sources and load
- B. Shop Drawings: Dimensioned plans, elevations, sections, and details showing minimum clearances, conductor entry provisions, gutter space, installed features and devices, and material lists for each switch specified.
 - 1. Dimensioned outline drawings of assembly, including elevations, sections, and details including minimal clearances, conductor entry provisions, gutter space, installed features and devices and material lists for each switch specified.
 - 2. Internal electrical wiring and control drawings.
 - 3. Interconnection wiring diagrams, showing recommended conduit runs and point-to-point terminal connections to generator set.
 - 4. Installation and mounting instructions, including information for proper installation of equipment to meet seismic requirements.
- C. Manufacturer Seismic Qualification Certification: Submit certification that transfer switches accessories, and components will withstand seismic forces

defined in Division 26 Section "Vibration and Seismic Controls for Electrical Systems." Include the following:

1. Seismic certification, as required for site conditions. Seismic certifications shall be third-party certified, and based on testing. Certification based on calculations does not meet this requirement.
 - a. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational both during and after the seismic event."
2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements. Coordinate paragraph below with qualification requirements in Division 01 Section "Quality Requirements" and as supplemented in "Quality Assurance" Article.

D. Manufacturer and Supplier Qualification Data

1. The transfer switch manufacturer shall be certified to ISO 9001 International Quality Standard and shall have third party certification verifying quality assurance in design/development, production, installation, and service, in accordance with ISO 9001.
2. The manufacturer of this equipment shall have produced similar equipment for a minimum period of 10 years. When requested, an acceptable list of installations with similar equipment shall be provided demonstrating compliance with this requirement.

E. Operation and Maintenance Data: For each type of product to include in emergency, operation, and maintenance manuals. In addition to items specified in Division 01 Section "Operation and Maintenance Data," include the following:

1. Features and operating sequences, both automatic and manual.
2. List of all factory settings of relays, timers and protective devices; provide setting and calibration instructions where applicable.

F. Warranty documents demonstrating compliance with the project's contract requirements.

1.4 QUALITY ASSURANCE

- A. Manufacturer Qualifications: The equipment supplier shall maintain a service center capable of providing training, parts, maintenance and emergency repairs to equipment, including transfer switch generator sets and remote monitoring equipment (if applicable) at the site within a response period of less than (eight

hours or appropriate time period designated for Project) from time of notification.

1. The transfer switch shall be serviced by technicians employed by, and specially trained and certified by, the generator set supplier and the supplier shall have a service organization that is factory-certified in both generator set and transfer switch service. The supplier shall maintain an inventory of critical replacement parts at the local service organization, and in service vehicles. The service organization shall be on call 24 hours per day, 365 days per year.
 2. Submit names, experience level, training certifications, and locations for technicians that will be responsible for servicing equipment at this site.
 3. The manufacturer shall maintain model and serial number records of each transfer switch provided for at least 20 years.
- B. Source Limitations: All transfer switches are to be obtained through one source from a single manufacturer. The generator set manufacturer shall warrant transfer switches to provide a single source of responsibility for products provided.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked as suitable for use in emergency, legally required or optional standby use as appropriate for the connected load.
- D. The automatic transfer switch installation and application shall conform to the requirements of the following codes and standards:
1. Transfer switches and enclosures shall be UL 1008 listed and labeled as suitable for use in emergency, legally required, and optional standby applications.
 2. CSA 282, Emergency Electrical Power Supply for Buildings, and CSA C22.2, No. 14-M91 Industrial Control Equipment
 3. NFPA 70, National Electrical Code. Equipment shall be suitable for use in systems in compliance with Articles 700, 701 and 702.
 4. Comply with NEMA ICS 10-1993 AC Automatic Transfer Switches
 5. IBC 2018 – The transfer switch(es) shall be prototype-tested and third-party certified to comply with the requirements of IBC group III or IV, Category D/F. The equipment shall be shipped with the installation instructions necessary to attain installation compliance.
 6. IEEE 446 – Recommended Practice for Emergency and Standby Power Systems for Commercial and Industrial Applications
 7. NEC- Suitable for use in emergency, legally required and Standby and Critical Operations Power Systems (COPS) applications per NEC 700, 701, 702 and 708.

8. EN 61000-6-2 Generic Immunity Standard for the Industrial Environment.
 9. EN 61000-6-4 Generic Emission Standard for the Industrial Environment.
- E. Comply with NFPA 110 – Emergency and Standby Power Systems. The transfer switch shall meet all requirements for Level 1 systems, regardless of the actual circuit level.
- F. The manufacturer shall warrant the material and workmanship of the transfer switch equipment for a minimum of two (2) year from the warranty start date. The warranty start date is the date of registered commissioning and start up or eighteen (18) months from date of shipment, whichever is sooner.
- G. The warranty shall be comprehensive. No deductibles shall be allowed for travel time, service hours, repair parts cost, and etc. during the minimum noted warranty period described above.

1.5 PROJECT CONDITIONS

- A. Interruption of Existing Electrical Service: Do not interrupt electrical service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electrical service:
1. Notify Architect/Construction Manager/Owner no fewer than two (2) days in advance of proposed interruption of electrical service.
 2. Do not proceed with interruption of electrical service without Owner's written permission.
 3. Do not energize any new service or distribution equipment without notification and permission of the (Architect/Construction Manager/Owner).

1.6 COORDINATION

- A. Size and location of concrete bases and anchor bolt inserts shall be coordinated. Concrete, reinforcement and formwork must meet the requirements specified in Division 03. See section "INSTALLATION" for additional information on installation

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Cummins
 2. Caterpillar
 3. Generac
 4. Kohler

5. Detroit diesel
6. ASCO
7. Equal approved by the engineer

- B. Transfer switches utilizing molded case circuit breakers do not meet the requirements of this specification and will not be accepted.

2.2 GENERAL TRANSFER-SWITCH PRODUCT REQUIREMENTS

- A. Provide transfer switches in the number and ratings that are shown on the drawings.
- B. Indicated Current Ratings: Apply as defined in UL 1008 for continuous loading and total system transfer.
- C. Fault-Current Closing and Withstand Ratings: UL 1008 WCR ratings must be specifically listed as meeting the requirements for use with protective devices at installation locations, under specified fault conditions. Withstand and closing ratings shall be based on use of the same set of contacts for the withstand test and the closing test.
- D. Solid-State Controls: All settings should be accurate to +/- 2% or better over an operating temperature range of - 40 to + 60 degrees C (- 40 to + 140 degrees F).
- E. Resistance to Damage by Voltage Transients: Components shall meet or exceed voltage- surge withstand capability requirements when tested according to IEEE C62.41. Components shall meet or exceed voltage-impulse withstand test of NEMA ICS 1.
- F. Electrical Operation: Accomplished by a non-fused, momentarily energized solenoid or electric motor operator mechanism, mechanically and electrically interlocked in both directions (except that mechanical interlock is not required for closed transition switches).
- G. Switch Characteristics: Designed for continuous-duty repetitive transfer of full-rated current between active power sources.
 1. Switches using molded-case switches or circuit breakers, or insulated case circuit breaker components are not acceptable.
 2. Transfer switches shall be double-throw, electrically and mechanically interlocked, and mechanically held in the Source 1 and Source 2 positions.
 3. Main switch contacts shall be high pressure silver alloy. Contact assemblies shall have arc chutes for positive arc extinguishing. Arc chutes shall have insulating covers to prevent inter-phase flashover.
 4. Contacts shall be operated by a high-speed electrical mechanism that causes contacts to open or close within three electrical cycles from signal.
 5. Transfer switch shall be provided with flame retardant transparent covers to allow viewing of switch contact operation but prevent direct contact with

components that could be operating at line voltage levels.

6. The transfer switch shall include the mechanical and control provisions necessary to allow the device to be field-configured for operating speed. Transfer switch operation with motor loads shall be as is recommended in NEMA MG1.
 - a. Phase angle monitoring/timing equipment is not an acceptable substitute for this functionality
 7. Transfer switches designated on the drawings as "4-pole" shall be provided with a switched neutral pole switched which is switched simultaneously with phase poles.
- H. Control: Transfer switch control shall be capable of communicating with the genset control, other switches and remote programming devices over a high-speed network interface.
- I. Factory wiring: Transfer switch internal wiring shall be composed of pre-manufactured harnesses that are permanently marked for source and destination. Harnesses shall be connected to the control system by means of locking disconnect plug(s), to allow the control system to be easily disconnected and serviced without disconnecting power from the transfer switch mechanism
- J. Terminals: Terminals shall be pressure type and appropriate for all field wiring. Control wiring shall be equipped with suitable lugs, for connection to terminal strips.
- K. Enclosures: All enclosures shall be third-party certified for compliance to NEMA ICS 6 and UL 508, unless otherwise indicated:
1. The enclosure shall provide wire bend space in compliance to the latest version of NFPA70, regardless of the direction from which the conduit enters the enclosure.
 2. Exterior cabinet doors shall provide complete protection for the system's internal components. Doors must have permanently mounted key-type latches. Bolted covers or doors are not acceptable.
 3. Transfer switches shall be provided in enclosures that are third party certified for their intended environment per NEMA requirements.

2.3 AUTOMATIC TRANSFER SWITCHES

- A. Comply with requirements for Level 1 equipment according to NFPA 110.
- B. Indicated current ratings:
 1. Refer to the Project drawings for specifications on the sizes and types of transfer switch equipment, withstand and closing ratings, number of poles, voltage and ampere ratings, enclosure type, and accessories.
 2. Main contacts shall be rated for 600 VAC minimum.

3. Transfer switches shall be rated to carry 100% of rated current continuously in the enclosure supplied, in ambient temperatures of -40 to +60 degrees C (-40 to +140 degrees F), relative humidity up to 95% (non-condensing), and altitudes up to 10,000 feet (3000 meters).
- C. Relay Signal: Control shall include provisions for addition of a pre-transfer relay signal, adjustable from 0 to 60 seconds, to be provided if necessary for elevator operation, based on equipment provided for the project.
- D. Control: Transfer switch control shall be provided with necessary equipment and software to communicate with the genset control, other transfer switches, remote annunciation equipment, and other devices over a high speed control network.
- E. Neutral Switching: Transfer switches designated on the drawings as 4-pole shall be provided with a switched neutral pole. The neutral pole shall be of the same construction and have the same ratings as the phase poles. All poles shall be switched simultaneously using a common crossbar. Substitute equipment using overlapping neutral contacts is not acceptable.
- F. Automatic Transfer Switch Control Features
1. The transfer switch control system shall be configurable in the field for any operating voltage level up to 600 VAC. Voltage sensing shall be monitored based on the normal voltage at the site. Systems that utilize voltage monitoring based on standard voltage conditions that are not field configurable are not acceptable.
 2. All transfer switch sensing shall be configurable from an operator panel or from a Windows XP or later PC-based service tool. Designs utilizing DIP switches or other electromechanical devices are not acceptable.
 3. The transfer switch shall provide a relay contact signal prior to transfer or re-transfer. The time period before and after transfer shall be adjustable in a range of 0 to 60 seconds.
 4. The control system shall be designed and prototype tested for operation in ambient temperatures from - 40 degrees C to + 60 degrees C (- 40 to +140 degrees F). It shall be designed and tested to comply with the requirements of the noted voltage and RFI/EMI standards.
 5. The control shall have optically isolated logic inputs, high isolation transformers for AC inputs and relays on all outputs, to provide optimum protection from line voltage surges, RFI and EMI.
 6. The transfer switch network monitoring equipment, when supplied, shall be provided with a battery-based auxiliary power supply to allow monitoring of the transfer switch when both AC power sources are non-operational.
 7. The indicator panel LEDs shall display:
 - a. Which source the load is connected to (Source 1 or Source 2)

- b. Which source or sources are available.
 - c. When switch is not set for automatic operation, the control is disabled
 - d. When the switch is in test/exercise mode
8. The indicator shall have pushbuttons that allow the operator to activate the following functions:
- a. Activate pre-programmed test sequence
 - b. Override programmed delays, and immediately go to the next operation
 - c. Reset the control by clearing any faults
 - d. Test all of the LEDs by lighting them simultaneously
9. The alphanumeric digital display shall be vacuum fluorescent-type, clearly visible in both bright sunlight and no-light conditions over an angle of 120 degrees, and shall display the following:
- a. AC voltage for all phases, normal and emergency
 - b. Source status: connected or not connected.
10. The display panel shall be password-protected, and allow the operator to view and make adjustments:
- a. Set nominal voltage and frequency for the transfer switch
 - b. Adjust voltage and frequency sensor operation set points
 - c. Set up time clock functions
 - d. Set up load sequence functions
 - e. Enable or disable control functions including program transition
 - f. View real-time clock data, operation log (hours connected, times transferred, failures) and service history
- G. Transfer Switch Control Panel: The transfer switch shall have a microprocessor-based control with a sealed membrane panel incorporating pushbuttons for operator-controlled functions, and LED lamps for system status indicators. Panel display and indicating lamps shall include permanent labels.
- H. Control Functions: Functions managed by the control shall include:
1. Software adjustable time delays:
 - a. Engine start (prevents nuisance genset starts in the event of momentary power fluctuation): 0 to 120 seconds (default 3 sec)
 - b. Transfer normal to emergency (allows genset to stabilize before

- load is transferred): 0 to 120 seconds (default 3 sec)
- c. Re-transfer emergency to normal (allows utility to stabilize before load is transferred from genset): 0 to 30 minutes (default 3 sec)
- d. Engine cooldown: 0 to 30 minutes (default 10 min)
- e. Programmed transition: 0 to 60 seconds (default 3 sec)
- 2. Undervoltage sensing: three-phase normal, three-phase emergency source.
- 3. Over-voltage sensing: three-phase normal, three-phase emergency source.
- 4. Over/under frequency sensing:
 - a. Pickup: +/- 5 to +/-20% of nominal frequency (default 10%)
 - b. Dropout: +/-1% beyond pickup (default 1%)
 - c. Dropout time delay: 0.1 to 15.0 seconds (default 5 sec)
 - d. Accurate to within +/- 0.05 Hz
- 5. Voltage imbalance sensing:
 - a. Dropout: 2 to 10% (default 4%)
 - b. Pickup: 90% of dropout
 - c. Time delay: 2.0 to 20 seconds (default 5 sec)
 - d. Bar graph meter panel, to display 3-phase AC Amps, 3-phase AC Volts, Hz, KW load level, and load power factor. The display shall be color-coded, with green scale indicating normal or acceptable operating level, yellow indicating conditions nearing a fault, and red indicating operation in excess of rated conditions for the transfer switch.
- 6. Phase rotation sensing:
 - a. Time delay: 100 msec
- 7. Loss of single-phase detection:
 - a. Time delay: 100 msec
- I. Control features shall include:
 - 1. Programmable genset exerciser: A field-programmable control shall periodically start and run the generator with or without transferring the load for a preset time period, then re-transfer and shut down the generator after a preset cool-down period.
 - 2. In event of a loss of power to the control, all control settings, real-time clock setting and the engine start-time delay setting will be retained.
 - 3. The system continuously logs information including the number of hours

each source has been connected to the load, the number of times transferred, and the total number of times each source has failed. An event recorder stores information, including time and date-stamp, for up to 50 events.

4. Re-Transfer Inhibit Switch: Inhibits automatic re-transfer control so automatic transfer switch will remain connected to emergency power source as long as it is available regardless of condition of normal source.
5. Transfer Inhibit Switch: Inhibits automatic transfer control so automatic transfer switch will remain connected to normal power source regardless of condition of emergency source.

J. Control Interface

1. Provide one set Form C auxiliary contacts on both sides, operated by transfer switch position, rated 10 amps 250 VAC.
2. Unassigned Auxiliary Contacts: Two normally open, 1-pole, double-throw contacts for each switch position, rated 10A at 240 VAC.

K. Engine Starting Contacts

1. One isolated and normally closed pair of contacts rated 10A at 32 VDC minimum.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Design each fastener and support to carry load indicated by seismic requirements and according to seismic-restraint details. See Division 26 Section "Vibration and Seismic Controls for Electrical Systems."
- B. Floor-Mounting Switch: Anchor to floor by bolting.
 1. Floor-mounted transfer switches (except draw-out switches supported by wheeled carriages, which must be rolled out at floor level) shall be mounted on concrete bases complying with the following requirements:
 - a. Concrete Bases: 4 inches (100 mm) high, reinforced, with chamfered edges. Extend base no more than 4 inches (100 mm) in all directions beyond the maximum dimensions of switch, unless otherwise indicated or unless required for seismic support. Construct concrete bases according to Division 26 Section "Hangers and Supports for Electrical Systems."
- C. Annunciator Panel Mounting: Flush in wall, unless otherwise indicated.
- D. Set field-adjustable intervals and delays, relays, and engine exerciser clock.
- E. Provide certification of IBC Seismic compliance

3.2 CONNECTIONS

- A. Wiring to Remote Components: Match type and number of cables and conductors to control and communication requirements of transfer switches as recommended by manufacturer. Increase raceway sizes at no additional cost to Owner if necessary to accommodate required wiring.
- B. Field control connections shall be made on a common terminal block that is clearly and permanently labeled.
- C. Transfer switch shall be provided with AL/CU mechanical lugs sized to accept the full output rating of the switch. Lugs shall be suitable for the number and size of conductors shown on the drawings.
- D. Ground equipment according to Division 260526 "Grounding and Bonding for Electrical Systems."
- E. Connect wiring according to Division 260521 "Control Wiring"

3.3 SOURCE QUALITY CONTROL

- A. Prior to shipping, factory shall test and inspect components, assembled switches, and associated equipment to ensure proper operation.
- B. Factory shall check transfer time and voltage, frequency, and time-delay settings for compliance with specified requirements.
- C. Factory shall perform dielectric strength test complying with NEMA ICS 1.

3.4 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: The supplier of the transfer switch(es) and associated equipment shall inspect, test, and adjust components, assemblies, and equipment installations, including connections, and report results in writing.
- B. Manufacturer's representative shall perform tests and inspections and prepare test reports.
- C. After installing equipment and after electrical circuitry has been energized, installer shall test for compliance with requirements.
 - 1. Perform recommended installation tests as recommended in manufacturer's installation and service manuals.
 - 2. After energizing circuits, demonstrate interlocking sequence and operational function for each switch.
 - a. Simulate power failures of normal source to automatic transfer switches and of emergency source with normal source available.
 - b. Verify time-delay settings.
 - c. Verify that the transfer switch is accurately metering AC voltage.

- d. Verify proper sequence and correct timing of automatic engine starting, transfer time delay, retransfer time delay on restoration of normal power, and engine cool-down and shutdown.
- D. Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each switch. Remove all access panels so joints and connections are accessible to portable scanner.
1. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each switch 11 months after date of Substantial Completion.
 2. Instrument: Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.
 3. Record of Infrared Scanning: Prepare a certified report that identifies switches checked and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

3.5 DEMONSTRATION

- A. After generator set installation, the generator and transfer switch supplier shall conduct a complete operation, basic maintenance, and emergency service seminar covering generator set and transfer switch equipment, for up to 10 people employed by the Owner.
1. The seminar shall include instruction on operation of the transfer equipment, normal testing and exercise, adjustments to the control system, use of the PC based service and maintenance tools provided under this contract, and emergency operation procedures.
 2. The class duration shall be at least 8 hours in length, and include practical operation with the installed equipment.

3.6 SERVICE AND SUPPORT

- A. The manufacturer shall supply the Service Provider with a complete set of the service and maintenance software required to support the product. The software shall be provided at a training class attended by the user, to qualify the user in proper use of the software. The software shall have the following features and capabilities:
1. The software shall allow adjustment of all functions described herein, adjustment of operating levels of all protective functions, and programming of all optional functions in the controller. Adjustments shall be possible over modem from a facility that is remote from the generator set.
 2. The software shall be capable of storing and displaying data for any function monitored by the generator set control. This data shall be available in common file formats, and on graphical "strip chart" displays.

3. The software shall automatically record all control operations and adjustments performed by any operator or software user, for tracking of changes to the control.
4. The software shall display all warning, shutdown, and status changes programmed into transfer switch controller. For each event, the control shall provide information on the nature of the event, when it last occurred, and how many times it has occurred.

END OF SECTION 263623

SECTION 264313 - SURGE PROTECTIVE DEVICES FOR LOW-VOLTAGE ELECTRICAL POWER CIRCUITS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Type 1 surge protective devices (SPDs).
2. Type 2 surge protective devices (SPDs).
3. Type 3, Type 4, and Type 5 surge protective devices (SPDs).
4. Enclosures.
5. Conductors and cables.

B. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.

1.2 DEFINITIONS

A. In: Nominal discharge current.

B. Maximum Continuous Operating Voltage (MCOV): The maximum designated RMS value of the power frequency voltage that may be continuously applied to the mode of protection of an SPD.

C. Metal-Oxide Varistor (MOV): An electronic component with a significant bidirectional, nonlinear current-voltage characteristic.

D. Mode(s), Modes of Protection, or Protection Modes: Electrical paths where the SPD offers defense against transient overvoltages. Examples include: line to neutral (L-N), line to ground (L-G), line to line (L-L), and neutral to ground (N-G).

E. SCCR: Short-circuit current rating.

F. Type 1 SPDs: Permanently connected SPDs intended for installation between the secondary of the service transformer and the line side of the service disconnect overcurrent device.

G. Type 2 SPDs: Permanently connected SPDs intended for installation on the load side of the service disconnect overcurrent device, including SPDs located at the branch panel.

- H. Type 3 SPDs: Point of utilization SPDs.
- I. Type 4 SPDs: Component SPDs, including discrete components, as well as assemblies.
- J. Type 5 SPDs: Discrete component surge suppressors, such as MOVs that may be mounted on a printed wiring board, connected by its leads or provided within an enclosure with mounting means and wiring terminations.
- K. Voltage Protection Rating (VPR): A rating selected from UL 1449 list of preferred values assigned to each mode of protection.

1.3 ACTION SUBMITTALS

- A. Product Data:
 - 1. For each type of product.
 - a. Include electrical characteristics, specialties, and accessories for SPDs.
 - b. Certification of compliance with UL 1449 by qualified electrical testing laboratory recognized by authorities having jurisdiction including the following information:
 - 1) Tested values for VPRs.
 - 2) In ratings.
 - 3) MCOV, type designations.
 - 4) OCPD requirements.
 - 5) Manufacturer's model number.
 - 6) System voltage.
 - 7) Modes of protection.
- B. Field quality-control reports.

1.4 INFORMATIONAL SUBMITTALS

- A. Sample Warranty: For manufacturer's special warranty.

PART 2 - PRODUCTS

2.1 TYPE 1 SURGE PROTECTIVE DEVICES (SPDs)

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. ALLTEC LLC
 - 2. Eaton
 - 3. Intermatic, Inc

4. Leviton Manufacturing Co., Inc.
5. Liebert; Vertiv Holdings Co.
6. Mersen USA
7. Schneider Electric USA, Inc.
8. Siemens Industry, Inc., Energy Management Division

B. Source Limitations: Obtain devices from single source from single manufacturer.

C. General Characteristics:

1. Reference Standards: UL 1449, Type 1.
2. MCOV: Not less than 125 percent of nominal system voltage for 208Y/120 V and 120/240 V power systems, and not less than 115 percent of nominal system voltage for 480Y/277 V power systems.
3. Peak Surge Current Rating: Minimum single-pulse surge current withstand rating per phase must not be less than 240 kA. Peak surge current rating must be arithmetic sum of the ratings of individual MOVs in a given mode.
4. Protection modes and UL 1449 VPR for grounded wye circuits with 208Y/120 V, three-phase, four-wire circuits must not exceed the following:
 - a. Line to Neutral: 700 V for 208Y/120 V.
 - b. Line to Line: 1200 V for 208Y/120 V.
5. Protection modes and UL 1449 VPR for 240/120 V, single-phase, three-wire circuits must not exceed the following:
 - a. Line to Neutral: 700 V.
 - b. Line to Line: 1200 V.
6. SCCR: Not less than 100 kA.
7. In Rating: 20 kA.

D. Options:

1. Include internal thermal protection that disconnects the SPD before damaging internal suppressor components.
2. Include indicator light display for protection status.
3. Include audible alarm.
4. Include surge counter.

2.2 TYPE 2 SURGE PROTECTIVE DEVICES (SPDs)

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Advanced Protection Technologies Inc. (APT)
2. ALLTEC LLC
3. Eaton
4. Leviton Manufacturing Co., Inc.

5. Mersen USA
6. Schneider Electric USA, Inc.
7. Siemens Industry, Inc., Energy Management Division

B. Source Limitations: Obtain devices from single source from single manufacturer.

C. General Characteristics:

1. Reference Standards: UL 1449, Type 2; UL 1283.
2. MCOV: Not less than 125 percent of nominal system voltage for 208Y/120 V and 120/240 V power systems, and not less than 115 percent of nominal system voltage for 480Y/277 V power systems.
3. Peak Surge Current Rating: Minimum single-pulse surge current withstand rating per phase must not be less than 100 kA. Peak surge current rating must be arithmetic sum of the ratings of individual MOVs in a given mode.
4. Protection modes and UL 1449 VPR for grounded wye circuits with 208Y/120 V, three-phase, four-wire circuits must not exceed the following:
 - a. Line to Neutral: 700 V for 208Y/120 V.
 - b. Line to Ground: 700 V for 208Y/120 V.
 - c. Neutral to Ground: 700 V for 208Y/120 V.
 - d. Line to Line: 1200 V for 208Y/120 V.
5. Protection modes and UL 1449 VPR for 240/120 V, single-phase, three-wire circuits must not exceed the following:
 - a. Line to Neutral: 700 V.
 - b. Line to Ground: 700 V.
 - c. Neutral to Ground: 700 V.
 - d. Line to Line: 1200 V.
6. SCCR: Equal or exceed 100 kA.
7. In Rating: 20 kA.

D. Options:

1. Include LED indicator lights for power and protection status.
2. Include internal thermal protection that disconnects the SPD before damaging internal suppressor components.
3. Include NEMA ICS 5, dry Form C contacts rated at 2 A and 24 V(ac) for remote monitoring of protection status.
4. Include surge counter.

2.3 TYPE 3, TYPE 4, AND TYPE 5 SURGE PROTECTIVE DEVICES (SPDs)

- A. Type 3, Type 4, and Type 5 SPDs are not approved for field installation. See "Related Requirements" Paragraph in "Summary" Article for products with manufacturer-installed Type 3, Type 4, and Type 5 SPDs.

2.4 ENCLOSURES

- A. Indoor Enclosures: Type 1.
- B. Outdoor Enclosures: Type 4X.

2.5 CONDUCTORS AND CABLES

- A. Power Wiring: Same size as SPD leads, complying with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Provide OCPD and disconnect for installation of SPD in accordance with UL 1449 and manufacturer's instructions.
- B. Install leads between disconnects and SPDs short, straight, twisted, and in accordance with manufacturer's instructions. Comply with wiring methods in Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
 - 1. Do not splice and extend SPD leads unless specifically permitted by manufacturer.
 - 2. Do not exceed manufacturer's recommended lead length.
 - 3. Do not bond neutral and ground.
- C. Use crimped connectors and splices only. Wire nuts are unacceptable.

3.2 FIELD QUALITY CONTROL

- A. Field tests and inspections must be witnessed by -.
- B. Tests and Inspections:
 - 1. Compare equipment nameplate data for compliance with Drawings and the Specifications.
 - 2. Inspect anchorage, alignment, grounding, and clearances.
 - 3. Verify that electrical wiring installation complies with manufacturer's installation requirements.
- C. Nonconforming Work:
 - 1. SPDs that do not pass tests and inspections will be considered defective.
 - 2. Remove and replace defective units and retest.
- D. Prepare test and inspection reports.

3.3 STARTUP SERVICE

- A. Complete startup checks in accordance with manufacturer's instructions.
- B. Do not perform insulation-resistance tests of the distribution wiring equipment with SPDs installed. Disconnect SPDs before conducting insulation-resistance tests; reconnect them immediately after the testing is over.
- C. Energize SPDs after power system has been energized, stabilized, and tested.

END OF SECTION 264313

SECTION 265119 - LED INTERIOR LIGHTING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Materials.
 - 2. Luminaire support.

1.2 DEFINITIONS

- A. CCT: Correlated color temperature.
- B. CRI: Color Rendering Index.
- C. Fixture: See "Luminaire."
- D. IP: International Protection or Ingress Protection Rating.
- E. LED: Light-emitting diode.
- F. Lumen: Measured output of lamp and luminaire, or both.
- G. Luminaire: Complete lighting unit, including lamp, reflector, and housing.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Arrange in order of luminaire designation.
 - 2. Include data on features, accessories, and finishes.
 - 3. Include physical description and dimensions of luminaires.
 - 4. Include emergency lighting units, including batteries and chargers.
 - 5. Include life, output (lumens, CCT, and CRI), and energy-efficiency data.
 - 6. Photometric data and adjustment factors based on laboratory tests, complying with IES "Lighting Measurements Testing and Calculation Guides" for each luminaire type. The adjustment factors shall be for lamps and accessories identical to those indicated for the luminaire as applied in this Project.
 - a. Manufacturers' Certified Data: Photometric data certified by manufacturer's laboratory with a current accreditation under the National Voluntary Laboratory Accreditation Program for Energy Efficient Lighting Products.
- B. Shop Drawings: For nonstandard or custom luminaires.

1. Include plans, elevations, sections, and mounting and attachment details.
2. Include details of luminaire assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
3. Include diagrams for power, signal, and control wiring.

C. Samples for Verification: For each type of luminaire.

1. Include Samples of luminaires and accessories to verify finish selection.

D. Product Schedule: For luminaires and lamps. Use same designations indicated on Drawings.

1.4 INFORMATIONAL SUBMITTALS

A. Product Certificates: For each type of luminaire.

B. Sample warranty.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For luminaires and lighting systems to include in operation and maintenance manuals.

1. Provide a list of all lamp types used on Project; use ANSI and manufacturers' codes.

1.6 QUALITY ASSURANCE

A. Provide luminaires from a single manufacturer for each luminaire type.

B. Each luminaire type shall be binned within a three-step MacAdam Ellipse to ensure color consistency among luminaires.

1.7 DELIVERY, STORAGE, AND HANDLING

A. Protect finishes of exposed surfaces by applying a strippable, temporary protective covering before shipping.

1.8 WARRANTY

A. Warranty: Manufacturer and Installer agree to repair or replace components of luminaires that fail in materials or workmanship within specified warranty period.

B. Warranty Period: one year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Seismic Performance:

1. Luminaires shall withstand the effects of earthquake motions determined in accordance with ASCE/SEI 7.
2. Luminaires and lamps shall be labeled vibration and shock resistant.
3. The term "withstand" means "the luminaire will remain in place without separation of any parts when subjected to the seismic forces specified and the luminaire will be fully operational during and after the seismic event."

B. Ambient Temperature: 41 to 104 deg F.

1. Relative Humidity: Zero to 95 percent.

C. Altitude: Sea level to 1000 feet.

2.2 LUMINAIRE REQUIREMENTS

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. Factory-Applied Labels: Comply with UL 1598. Include recommended lamps. Locate labels where they will be readily visible to service personnel, but not seen from normal viewing angles when lamps are in place.

1. Label shall include the following lamp characteristics:
 - a. "USE ONLY" and include specific lamp type.
 - b. Lamp diameter, shape, size, wattage, and coating.
 - c. CCT and CRI.

C. Recessed luminaires shall comply with NEMA LE 4.

2.3 MATERIALS

A. Metal Parts:

1. Free of burrs and sharp corners and edges.
2. Sheet metal components shall be steel unless otherwise indicated.
3. Form and support to prevent warping and sagging.

B. Steel:

1. ASTM A36/A36M for carbon structural steel.
2. ASTM A568/A568M for sheet steel.

- C. Stainless Steel:
 - 1. Manufacturer's standard grade.
 - 2. Manufacturer's standard type, ASTM A240/240M.
- D. Galvanized Steel: ASTM A653/A653M.
- E. Aluminum: ASTM B209.

2.4 METAL FINISHES

- A. Variations in finishes are unacceptable in the same piece. Variations in finishes of adjoining components are acceptable if they are within the range of approved Samples and if they can be and are assembled or installed to minimize contrast.

2.5 LUMINAIRE SUPPORT

- A. Comply with requirements in Section 260529 "Hangers and Supports for Electrical Systems" for channel and angle iron supports and nonmetallic channel and angle supports.
- B. Single-Stem Hangers: 1/2-inch steel tubing with swivel ball fittings and ceiling canopy. Finish same as luminaire.
- C. Wires: ASTM A641/A641M, Class 3, soft temper, zinc-coated steel, 12 gage.
- D. Rod Hangers: 3/16-inch minimum diameter, cadmium-plated, threaded steel rod.
- E. Hook Hangers: Integrated assembly matched to luminaire, line voltage, and equipment with threaded attachment, cord, and locking-type plug.

2.6 SPECIFIED FIXTURES

- A. 2x2 LED Recessed Light Fixture, 32w 4559 Lumen
- B. 4'x4" LED Architectural Surface Mounted Light Fixture 1250 Lumen 42w
- C. 4" Architectural High Lumen LED Downlight 1500 Lumen 20w
- D. See Architectural drawings for make and model.
- E. Substitution permitted. Submit Manufacturer's cut to Architect for approval.

2.7 COMPATIBILITY

- A. Fixtures must be compatible with digital light controls specified in section 260923.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for luminaire to verify actual locations of luminaire and electrical connections before luminaire installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 TEMPORARY LIGHTING

- A. If approved by the Architect, use selected permanent luminaires for temporary lighting. When construction is sufficiently complete, clean luminaires used for temporary lighting and install new lamps.

3.3 INSTALLATION

- A. Comply with NECA 1.
- B. Install luminaires level, plumb, and square with ceilings and walls unless otherwise indicated.
- C. Install lamps in each luminaire.
- D. Supports:
 - 1. Sized and rated for luminaire weight.
 - 2. Able to maintain luminaire position after cleaning and re-lamping.
 - 3. Provide support for luminaire without causing deflection of ceiling or wall.
 - 4. Luminaire-mounting devices shall be capable of supporting a horizontal force of 100 percent of luminaire weight and a vertical force of 400 percent of luminaire weight.
- E. Flush-Mounted Luminaires:
 - 1. Secured to outlet box.
 - 2. Attached to ceiling structural members at four points equally spaced around circumference of luminaire.
 - 3. Trim ring flush with finished surface.
- F. Wall-Mounted Luminaires:
 - 1. Attach per manufacturers specifications.
 - 2. Do not attach luminaires directly to gypsum board.

G. Suspended Luminaires:

1. Pendants and Rods: Where longer than 48 inches, brace to limit swinging.
2. Stem-Mounted, Single-Unit Luminaires: Suspend with twin-stem hangers. Support with approved outlet box and accessories that hold stem and provide damping of luminaire oscillations. Support outlet box vertically to building structure using approved devices.
3. Continuous Rows of Luminaires: Use tubing or stem for wiring at one point and tubing or rod for suspension for each unit length of luminaire chassis, including one at each end.
4. Do not use ceiling grid as support for pendant luminaires. Connect support wires or rods to building structure.

H. Ceiling-Grid-Mounted Luminaires:

1. Secure to any required outlet box.
2. Use approved devices and support components to connect luminaire to ceiling grid and building structure in a minimum of four locations, spaced near corners of luminaire.

I. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables" for wiring connections.

3.4 IDENTIFICATION

- A. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

3.5 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:

1. Operational Test: After installing luminaires, switches, and accessories, and after electrical circuitry has been energized, test units to confirm proper operation.
2. Test for Emergency Lighting: Interrupt power supply to demonstrate proper operation. Verify transfer from normal power to battery power and retransfer to normal.

B. Luminaire will be considered defective if it does not pass operation tests and inspections.

C. Prepare test and inspection reports.

3.6 STARTUP SERVICE

- A. Comply with requirements for startup specified in Section 260943.16 "Addressable-Luminaire Lighting Controls."

3.7 ADJUSTING

- A. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting the direction of aim of luminaires to suit occupied conditions. Make up to two visits to Project during other-than-normal hours for this purpose. Some of this work may be required during hours of darkness.
1. During adjustment visits, inspect all luminaires. Replace lamps or luminaires that are defective.
 2. Parts and supplies shall be manufacturer's authorized replacement parts and supplies.
 3. Adjust the aim of luminaires in the presence of the Architect.

END OF SECTION 265119

265119.01 - LUMINAIRES

- A. Manufacture and install luminaires in accordance with NEC article 410.
- B. Provide all luminaires indicated, complete with lamps. Include all interior luminaires, and all exterior fixtures mounted on the building.
- C. Furnish all plaster frames or dry wall and deliver to project site for installation under finishes, coordinate with the architectural drawings.
- D. Use fixtures conforming to ul standards, and bearing ul label and union label where a union label is required.
- E. All led electronic ballasts shall have built in 0-10v dimming capabilities and be ul listed.
- F. All fluorescent electronic ballasts shall meet or exceed the requirements of:
 - 1) ANSI / IEEE c62.41 (American national standards institute).
 - 2) FCC part 18 (rfi and emi).
 - 3) CBM (certified ballast manufacturers).
 - 4) UL (underwriters laboratories).
 - 5) Public law #100-357 (minimum efficiency standards).
 - 6) NAECA (national appliance energy conservation amendments).
 - 7) NEC (national electric code)

G. General construction

Plastics: 100% virgin acrylic. Refer to fixture list for further description.

Metal:

- a. Material: steel, aluminum or other types mentioned.
- b. B & s gauge: no. 22 minimum for housings, with appropriate cross-sectional configuration for fixture housing; thinner sheet metal acceptable for ballast enclosures and incidental purposes.

Finishes:

- a. Corrosion protection: plating. Bonderizing. Priming, electrostatic painting, or other approved means.

- b. Final coating: baked paint or enamel on steel and aluminum; raked clear lacquer or other durable transparent film on polished metal surfaces.
- H. Exterior fixtures: enclosed and gasketed. Unless otherwise noted.
- I. Fluorescent lamp sockets: white finish, silver-plated contact surfaces.
- J. Latches: quick-operating type without need for tools. Unless otherwise noted; stainless steel or cadmium plated steel.
- K. Exposed hardware: not acceptable on visible surfaces of fixtures in finished areas unless otherwise noted.
- L. Operating temperature: not to exceed 25 degrees c temperature rise over 40 degrees c a maximum 90 degrees c ballast hot spot when fluorescent fixture is operated in 25 degrees c ambient. Maximum case temperature shall not exceed 85 degrees c.
- M. Provide appropriate mounting accessories for each fixture, compatible with the various structural conditions that will be encountered. Provide fastening clips (earthquake clips) and at least two independent support rods or wires from the structure to a tab on the lighting fixture. Wire or rod shall have a breaking strength of the weight of the fixture at a safety factor of 3 for luminaires that are supported from framing members of suspended ceilings.
- N. Assemble, wire and install all luminaires at their respective outlets as indicated and assume responsibility for their condition until acceptance by owner. Install proper lamps in each fixture.
- O. Fixture connections to branch circuits shall be made using stranded wire with insulation temperature rating equal to or higher than that of wire supplied with the fixture or specified by fixture manufacturer. Fixtures are to be connected to branch circuits via junction box using flexible conduit of lengths between 4 ft minimum and 6 ft maximum.
- P. The use of flexible conduit. To fixtures in any length over 6ft is permitted only when a separate ground wire is installed along with the conductors inside the flexible conduit. In this application the ground wire must bond the lighting fixture housings to each other and/or to the junction box. All flexible conduit shall be supported as required by NEC and shall be installed in a workmanlike manner.
- Q. Note that specifications for recessed fixtures generally do not include mounting accessories. And that each fixture type may be used in several different ceilings, such as lay-in exposed grid, concealed spume tile, or drywall. Verify mounting details for each space before ordering fixtures so that proper quantities for each condition will be delivered in time to avoid construction delays.
- R. Securely fasten luminaires to framing members of suspended ceilings with fastening clips. As specified. Clip each fixture to all adjoining framing members to prevent movement of the members away from the fixtures.
- S. Support exit signs in tile ceilings with rails that span between runners of ceiling suspension system. Use flanged fixtures for finished appearance.

- T. Support fluorescent fixtures in drywall ceilings from plaster frames, with adjustable lugs on 510e of fixture or yoke mounting as recommended by fixture manufacturer. Use flanged fixtures for finished appearance, unless otherwise noted.
- U. Locate fixture in center of panel where used in modular tile ceilings, unless otherwise noted. Refer to reflected ceiling plan.
- V. Fluorescent ballasts shall be high efficiency electronic type with a maximum 10% harmonic distortion.
- W. Fluorescent lamps shall have a color of 4,100 kelvin, unless otherwise noted.
- X. HID (high intensity discharge) ballasts shall be constant wattage auto-transformer type.
- Y. The luminaires shall be hung from the top cord of the structure above. Provide unistrut strattaled and secured to the top cord of the structure as required to ensure the luminaire hanging device is perpendicular to the fixture and the roof or floor above.

END OF SECTION

260012 - DEMONSTRATION OF COMPLETE ELECTRICAL SYSTEMS, GENERAL:

- A. Submit written certification that electrical systems are complete and operational. Submit certification with contractor's request for final review.
 - 1) At the time of final review of electrical work, demonstrate the operation of electrical systems. Furnish labor, apparatus and equipment for systems' demonstration. The various test shall be witnessed by and the owner or his representative.
- B. The contractor shall furnish all test equipment, materials, labor, and temporary power hook-ups to perform start-up and all tests as required to obtain final field acceptance from owner. All tests shall be conducted in the presence of the owner or his representative. All test procedures shall conform to this specification and applicable standards the ANSI, IEEE, NEMA, OSHA, NEPA, etc.
- C. The contractor shall be responsible for all tests and test record. Testing shall be performed by and under the immediate supervision of the contractor. Test record shall be kept for each piece of equipment. Copies shall be furnished to the engineer for review and/or approval.
- D. A visual inspection of all electrical equipment, to check for the foreign material, tightness or wiring and connection. Proper grounding, matching nameplate charts with specification, etc., shall be made prior to actual testing.
- E. A complete operational test shall be made on the life safety fire alarm system. This complete operational test shall also be provided on any existing devices and systems if this is a renovation project. The contractor shall consult with the equipment vendors and then submit for approval a step-by-step procedure describing the method of making the tests, the equipment to be utilized and the feature to be checked by the test. All interlocks and protective features shall be checked.
- F. Pull the plug test on Standby Generator System to ensure generator loads are re-energized upon los of utility power within 10 seconds.
- G. Requirements in specific sections shall take precedent over or be in addition to the requirements of this section.

END OF SECTION

SECTION 265213 - EMERGENCY AND EXIT LIGHTING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Emergency lighting.
2. Exit signs.
3. Materials.
4. Luminaire support components.

1.2 DEFINITIONS

- A. Correlated Color Temperature (CCT): The absolute temperature, measured in kelvins, of a blackbody whose chromaticity most nearly resembles that of the light source.
- B. Color Rendering Index (CRI): Measure of the degree of color shift that objects undergo when illuminated by the light source as compared with the color of those same objects when illuminated by a reference source.
- C. Emergency Lighting Unit: A lighting unit with internal or external emergency battery powered supply and the means for controlling and charging the battery and unit operation.
- D. Lumen (lm): The SI derived unit of luminous flux equal to the luminous flux emitted within a unit solid angle by a unit point source (1 lm = 1 cd-sr).

1.3 ACTION SUBMITTALS

A. Product Data:

1. For each type of emergency lighting unit, exit sign, and emergency lighting support.
 - a. Include data on features, accessories, and finishes.
 - b. Include physical description of unit and dimensions.
 - c. Battery and charger for light units.
 - d. Include life, output of luminaire (lumens, CCT, and CRI), and energy-efficiency data.
 - e. Include photometric data and adjustment factors based on laboratory tests by, or under supervision of, qualified luminaire photometric testing laboratory, for each luminaire type.

B. Shop Drawings:

1. For nonstandard or custom luminaires.
 - a. Include plans, elevations, sections, and mounting and attachment details.
 - b. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - c. Include diagrams for power, signal, and control wiring.
- C. Samples: For each product and for each color and texture specified.
- D. Samples for Initial Selection: For each type of luminaire with factory-applied finishes.
- E. Samples for Verification: For each type of luminaire.
 1. Include Samples of luminaires and accessories to verify finish selection.
- F. Product Schedule:
 1. For emergency lighting units. Use same designations indicated on Drawings.
 2. For exit signs. Use same designations indicated on Drawings.

1.4 INFORMATIONAL SUBMITTALS

- A. Product Certificates: For each type of luminaire.
- B. Product Test Reports: For each luminaire for tests performed by, or under supervision of, qualified luminaire photometric testing laboratory.
- C. Sample Warranty: For manufacturer's warranty.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Protect finishes of exposed surfaces by applying a strippable, temporary protective covering before shipping.

1.6 WARRANTY

- A. Special Installer Extended Warranty for Emergency and Exit Lighting: Installer warrants that fabricated and installed emergency luminaires and exit signs, including batteries, perform in accordance with specified requirements and agrees to repair or replace components and assemblies that fail to perform as specified within extended warranty period.
 1. Extended Warranty Period: Two year(s) from date of Substantial Completion; full coverage for labor, materials, and equipment.
- B. Special Manufacturer Extended Warranty for Batteries for Emergency and Exit Lighting: Manufacturer warrants that batteries for emergency luminaires and exit signs perform in accordance with specified requirements and agrees to provide repair or

replacement of batteries that fail to perform as specified within extended warranty period.

1. Extended Warranty Period: Five year(s) from date of Substantial Completion; prorated coverage for labor, materials, and equipment.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR EMERGENCY LIGHTING

- A. Electrical Components, Devices, and Accessories: Listed and labeled in accordance with NFPA 70 and UL 924, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
- B. Comply with NFPA 101.
- C. Comply with NEMA LE 4 for recessed luminaires.
- D. Lamp Base: Comply with ANSI C81.61.
- E. Bulb Shape: Complying with ANSI C79.1.
- F. Internal Type Emergency Power Unit: Self-contained, modular, battery-inverter unit, factory mounted within luminaire body and compatible with ballast.
 1. Emergency Connection: Operate one lamp(s) continuously at an output of 1100 lumens each upon loss of normal power. Connect unswitched circuit to battery-inverter unit and switched circuit to luminaire ballast.
 2. Operation: Relay automatically turns lamp on when power-supply circuit voltage drops to 80 percent of nominal voltage or below. Lamp automatically disconnects from battery when voltage approaches deep-discharge level. When normal voltage is restored, relay disconnects lamps from battery, and battery is automatically recharged and floated on charger.
 3. Nightlight Connection: Operate lamp continuously at 40 percent of rated light output.
 4. Test Push-Button and Indicator Light: Visible and accessible without opening luminaire or entering ceiling space.
 - a. Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
 - b. Indicator Light: LED indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.
 5. Battery: Sealed, maintenance-free, nickel-cadmium, lead-acid type.
 6. Charger: Fully automatic, solid-state, constant-current type with sealed power transfer relay.
 7. Remote Test: Switch in handheld remote device aimed in direction of tested unit initiates coded infrared signal. Signal reception by factory-installed infrared receiver in tested unit triggers simulation of loss of its normal power supply,

- providing visual confirmation of either proper or failed emergency response.
8. Integral Self-Test: Factory-installed electronic device automatically initiates code-required test of unit emergency operation at required intervals. Test failure is announced by an integral audible alarm and a flashing red LED.
- G. External Type Emergency Power Unit: Self-contained, modular, battery-inverter unit, suitable for powering one or more lamps, remote mounted from luminaire.
1. Emergency Connection: Operate one, LED lamp continuously. Connect unswitched circuit to battery-inverter unit and switched circuit to luminaire.
 2. Operation: Relay automatically turns lamp on when power-supply circuit voltage drops to 80 percent of nominal voltage or below. Lamp automatically disconnects from battery when voltage approaches deep-discharge level. When normal voltage is restored, relay disconnects lamps from battery, and battery is automatically recharged and floated on charger.
 3. Nightlight Connection: Operate lamp in a remote luminaire continuously.
 4. Battery: Sealed, maintenance-free, lead-acid type.
 5. Charger: Fully automatic, solid-state, constant-current type.
 6. Housing: Type 1 enclosure listed for installation inside, on top of, or remote from luminaire. Remote assembly must be located no less than half of distance recommended by emergency power unit manufacturer, whichever is less.
 7. Test Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
 8. LED Indicator Light: Indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.
 9. Integral Self-Test: Factory-installed electronic device automatically initiates code-required test of unit emergency operation at required intervals. Test failure is announced by an integral audible alarm and a flashing red LED.

2.2 EMERGENCY LIGHTING

- A. General Characteristics: Self-contained units.
- B. Emergency Luminaire AS SHOWN ON ARCHITECTURAL DRAWINGS:
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Amerlux
 - b. Architectural Lighting Works
 - c. Cooper Lighting Solutions; Signify North America Corp.
 - d. Dual-Lite; brand of Hubbell Electrical Solutions; Hubbell Incorporated
 - e. GE Current, a Daintree company; American Industrial Partners (AIP)
 - f. Juno Lighting Group by Schneider Electric
 - g. Lithonia Lighting; Acuity Brands Lighting, Inc.
 - h. Philips; Signify North America; Signify Holding
 2. Options:

- a. Operating at nominal voltage of 120 V(ac).
- b. External emergency power unit.
- c. Rated for installation in damp locations, and for sealed and gasketed luminaires in wet locations.
- d. UL 94 V-1 flame rating.

C. Emergency Lighting Unit AS SHOWN ON ARCHITECTURAL DRAWINGS:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Cooper Lighting Solutions; Signify North America Corp.
 - b. Dual-Lite; brand of Hubbell Electrical Solutions; Hubbell Incorporated
 - c. GE Current, a Daintree company; American Industrial Partners (AIP)
 - d. Lithonia Lighting; Acuity Brands Lighting, Inc.
 - e. Ruud Lighting Direct
2. Provide the Following Options:
 - a. Operating at nominal voltage of 120 V(ac).
 - b. Wall with universal junction box adaptor.
 - c. UV stable thermoplastic housing, rated for damp locations.
 - d. Two LED lamp heads.
 - e. Internal emergency power unit.

D. Remote Emergency Lighting Unit AS SHOWN ON ARCHITECTURAL DRAWINGS:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Cooper Lighting Solutions; Signify North America Corp.
 - b. GE Current, a Daintree company; American Industrial Partners (AIP)
 - c. Hubbell Lighting; brand of Hubbell Electrical Solutions; Hubbell Incorporated
 - d. Juno Lighting Group by Schneider Electric
 - e. Lithonia Lighting; Acuity Brands Lighting, Inc.
 - f. Philips; Signify North America; Signify Holding
2. Provide the Following Options:
 - a. Operating at nominal voltage of 120 V(ac).
 - b. Wall with universal junction box adaptor.
 - c. UV stable thermoplastic housing, rated for damp locations.
 - d. Two LED lamp heads.
 - e. External emergency power unit.

2.3 EXIT SIGNS

- A. General Characteristics: Comply with UL 924; for sign colors, visibility, luminance, and lettering size, comply with authorities having jurisdiction.
- B. Internally Lighted Sign AS SHOWN ON ARCHITECTURAL DRAWINGS:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Amerlux
 - b. Cooper Lighting Solutions; Signify North America Corp.
 - c. Hubbell Lighting; brand of Hubbell Electrical Solutions; Hubbell Incorporated
 - d. Lithonia Lighting; Acuity Brands Lighting, Inc.
 - e. Philips; Signify North America; Signify Holding
 - f. Ruud Lighting Direct
 - 2. Options:
 - a. Operating at nominal voltage of 120 V(ac).
 - b. Lamps for AC Operation:
 - 1) Fluorescent, two for each luminaire; 20,000 hours of rated lamp life.
 - 2) LEDs; 50,000 hours minimum rated lamp life.
 - c. Self-Powered Exit Signs (Battery Type): Internal emergency power unit.
 - d. Master/Remote Sign Configurations:
 - 1) Master Unit: Comply with requirements above for self-powered exit signs, and provide additional capacity in LED power supply for power connection to remote unit.
 - 2) Remote Unit: Comply with requirements above for self-powered exit signs, except omit power supply, battery, and test features. Arrange to receive full power requirements from master unit. Connect for testing concurrently with master unit as a unified system.

2.4 MATERIALS

- A. Metal Parts:
 - 1. Free of burrs and sharp corners and edges.
 - 2. Sheet metal components must be steel unless otherwise indicated.
 - 3. Form and support to prevent warping and sagging.
- B. Doors, Frames, and Other Internal Access:
 - 1. Smooth operating, free of light leakage under operating conditions.
 - 2. Designed to permit re-lamping without use of tools.

3. Designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during re-lamping and when secured in operating position.

C. Diffusers and Globes:

1. Tempered Fresnel glass.
2. Glass: Annealed crystal glass unless otherwise indicated.
3. Acrylic: 100 percent virgin acrylic plastic, with high resistance to yellowing and other changes due to aging, exposure to heat, and UV radiation.
4. Lens Thickness: At least 0.125 inch minimum unless otherwise indicated.

D. Housings:

1. Extruded aluminum housing.
2. Powder coat] finish.

E. Conduit: EMT, (trade size 3/4).

2.5 METAL FINISHES

- A. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within range of approved Samples and are assembled or installed to minimize contrast.

2.6 LUMINAIRE SUPPORT COMPONENTS

- A. Comply with requirements in Section 260529 "Hangers and Supports for Electrical Systems" for channel and angle iron supports and nonmetallic channel and angle supports.
- B. Support Wires: ASTM A641/A641M, Class 3, soft temper, zinc-coated steel, 0.106 inch.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for conditions affecting performance of luminaires.
- B. Examine roughing-in for luminaire to verify actual locations of luminaire and electrical connections before luminaire installation.
- C. Examine walls, floors, roofs, and ceilings for suitable conditions where emergency lighting luminaires will be installed.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install luminaires level, plumb, and square with ceilings and walls unless otherwise indicated.
- B. Install lamps in each luminaire.
- C. Supports:
 - 1. Sized and rated for luminaire and emergency power unit weight.
 - 2. Able to maintain luminaire position when testing emergency power unit.
 - 3. Provide support for luminaire and emergency power unit without causing deflection of ceiling or wall.
 - 4. Luminaire-mounting devices must be capable of supporting a horizontal force of 100 percent of luminaire and emergency power unit weight and vertical force of 400 percent of luminaire weight.
- D. Wall-Mounted Luminaire Support:
 - 1. Attached to structural members in walls.
 - 2. Do not attach luminaires directly to gypsum board.
- E. Suspended Luminaire Support:
 - 1. Pendants and Rods: Where longer than 48 inch, brace to limit swinging.
 - 2. Stem-Mounted, Single-Unit Luminaires: Suspend with twin-stem hangers. Support with approved outlet box and accessories that hold stem and provide damping of luminaire oscillations. Support outlet box vertically to building structure using approved devices.
 - 3. Continuous Rows of Luminaires: Use tubing or stem for wiring at one point and tubing or rod for suspension for each unit length of luminaire chassis, including one at each end.
 - 4. Do not use ceiling grid as support for pendant luminaires. Connect support wires or rods to building structure.
- F. Ceiling Grid Mounted Luminaires:
 - 1. Secure to outlet box, if provided.
 - 2. Secure emergency power unit using approved fasteners in a minimum of four locations, spaced near corners of emergency power unit.
 - 3. Use approved devices and support components to connect luminaire to ceiling grid and building structure in a minimum of four locations, spaced near corners of luminaire.

3.3 IDENTIFICATION

- A. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

3.4 FIELD QUALITY CONTROL

- A. Field tests and inspections must be witnessed by authorities having jurisdiction.
- B. Tests and Inspections:
 - 1. Test for Emergency Lighting: Interrupt power supply to demonstrate proper operation. Verify transfer from normal power to battery power and retransfer to normal.
- C. Nonconforming Work:
 - 1. Luminaire will be considered defective if it does not pass operation tests and inspections.
 - 2. Remove and replace defective units and retest.
- D. Prepare test and inspection reports.

3.5 SYSTEM STARTUP

- A. Perform startup service:
 - 1. Charge batteries minimum of one hour and depress switch to conduct short-duration test.
 - 2. Charge batteries minimum of 24 hours and conduct one-hour discharge test.

3.6 ADJUSTING

- A. Adjustments: Within 12 months of date of Substantial Completion, provide on-site visit to do the following:
 - 1. Inspect luminaires. Replace lamps, batteries, exit signs, and luminaires that are defective.
 - a. Parts and supplies must be manufacturer's authorized replacement parts and supplies.
 - 2. Conduct short-duration tests on all emergency lighting.

3.7 PROTECTION

- A. Remove and replace luminaires and exit signs that are damaged or caused to be unfit for use by construction activities.

END OF SECTION 265213

SECTION 265613 - LIGHTING POLES AND STANDARDS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Aluminum poles.
2. Pole accessories.
3. Lowering system for luminaires.
4. Mounting hardware.

1.2 DEFINITIONS

- A. EPA: Equivalent projected area.
- B. Pole: Luminaire-supporting structure, including tower used for large-area illumination.
- C. Standard: See "Pole."

1.3 ACTION SUBMITTALS

A. Product Data:

1. Aluminum poles.
2. Mounting hardware.

B. Shop Drawings:

1. Include plans, elevations, sections, and mounting, and, attachment details.
2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
3. Detail fabrication and assembly of poles, and, pole accessories.
4. Foundation construction details, including material descriptions, dimensions, anchor bolts, support devices, and calculations, signed and sealed by a professional engineer licensed in the state of installation.
5. Anchor bolt templates keyed to specific poles and certified by manufacturer.
6. Method and procedure of pole installation. Include manufacturer's written installations.

C. Samples:

1. Aluminum poles.

D. Field quality-control reports.

1.4 INFORMATIONAL SUBMITTALS

- A. Manufacturers' published instructions.
- B. Field Reports:
 - 1. Manufacturer's field reports for field quality-control support.

1.5 CLOSEOUT SUBMITTALS

- A. Warranty documentation.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Spare Parts and Special Tools: Furnish to Owner spare parts, proprietary equipment, and keys required to operate, maintain, repair, adjust, or implement future changes to poles, that are packaged with protective covering for storage on-site and identified with labels describing contents.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Package aluminum poles for shipping in accordance with ASTM B660.
- B. Store poles on decay-resistant skids at least 12 inch above grade and vegetation. Support poles to prevent distortion and arrange to provide free air circulation.
- C. Retain factory-applied pole wrappings on metal poles until right before pole installation. Handle poles with web fabric straps.

1.8 WARRANTY

- A. Special Installer Extended Warranty: Installer warrants that fabricated and installed pole(s) perform in accordance with specified requirements and agrees to repair or replace products that fail to perform as specified within extended-warranty period.
 - 1. Extended-Warranty Period: Two years from date of Substantial Completion; full coverage for labor, materials, and equipment.
- B. Special Manufacturer Extended Warranty: Manufacturer warrants that pole(s) perform in accordance with specified requirements and agrees to provide repair or replacement of products that fail to perform as specified within extended-warranty period, including materials that corrode, fade, stain, perforate, erode, or chalk due to effects of weather or solar radiation. Manufacturer may exclude lightning damage, hail damage, vandalism, abuse, or unauthorized repairs from special warranty period.
 - 1. Extended-Warranty Period: Five years from date of Substantial Completion; prorated coverage for labor, materials, and equipment.
 - 2. Warranty Period for Corrosion Resistance: Five years from date of Substantial

3. Completion; prorated coverage for labor, materials, and equipment.
Warranty Period for Color Retention: Five years from date of Substantial Completion; prorated coverage for labor, materials, and equipment.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage qualified professional engineer(s) to design pole foundation and pole power system.
- B. Dead Load: Weight of luminaire and its horizontal and vertical supports, lowering devices, and supporting structure, applied in accordance with AASHTO LTS-6-M.
- C. Wind Load for Poles Not Exceeding 50 ft (15 m) Height:
 1. Basic Wind Speed: 100 mile/h.
 2. Wind Importance Factor: 1.0.
 3. Minimum Design Life: 25 years.
 4. Velocity Conversion Factor: 1.0.
- D. Luminaire Attachment Provisions: Comply with luminaire manufacturers' mounting requirements. Use stainless steel fasteners and mounting bolts unless otherwise indicated.
- E. General Finish Requirements:
 1. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
 2. Appearance of Finished Work: Noticeable variations in same piece are unacceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

2.2 ALUMINUM POLES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 1. Appleton; Emerson Electric Co., Automation Solutions
 2. Cooper Lighting Solutions; Signify North America Corp.
 3. Lithonia Lighting; Acuity Brands Lighting, Inc.
 4. LSI Industries
 5. Lyte Poles Incorporated
 6. Union Metal Corporation
- B. Light pole to be equivalent in height, shape, finish, quality and appearance to pole

indicated on the site plan. Contractor to submit manufacturers cut to engineer for approval. Manufacturer's pole mounting hardware may be used for installation upon approval of the engineer.

2.3 POLE ACCESSORIES

- A. Base Covers: Manufacturers' standard metal units, finished same as pole, and arranged to cover pole's mounting bolts and nuts.
- B. Transformer-Type Base: Same material and color as pole. Coordinate dimensions to suit pole's base flange and to accept ballast(s). Include removable flanged access cover secured with bolts or screws.

2.4 MOUNTING HARDWARE

- A. Anchor Bolts and Rebar Design are to be provided to architect with shop drawing of light standard footing. If mounting hardware is available from the manufacturer, manufacturer's hardware is to be used.
- B. Anchor Bolts: Manufactured to ASTM F1554, Grade 55, with a minimum yield strength of 55,000 psi or as specified by the manufacturer.
 - 1. Galvanizing: Hot dip galvanized in accordance with ASTM A153, Class C.
 - 2. Bent as specified by the manufacturer..
 - 3. Threading: Uniform National Coarse, Class 2A.
- C. Nuts: ASTM A563, Grade A, Heavy-Hex.
 - 1. Galvanizing: Hot dip galvanized in accordance with ASTM A153, Class C.
- D. Washers: ASTM F436, Type 1.
 - 1. Galvanizing: Hot dip galvanized in accordance with ASTM A153, Class C.
 - 2. Two washer(s) provided per anchor bolt.

2.5 SOURCE QUALITY CONTROL

- A. Product Data: Prepare and submit catalog cuts, brochures, diagrams,, schedules, and performance data illustrating size, physical appearance, and other characteristics of product.
 - 1. Include data on construction details, profiles, EPA, cable entrances, materials, dimensions, weight, rated design load, and ultimate strength of individual components.
 - 2. Include finishes for lighting poles and luminaire-supporting devices.
 - 3. Anchor bolts.
 - 4. Pole and Support Component Certificates: Signed by manufacturers of poles, certifying that products are designed for indicated load requirements in accordance with AASHTO LTS-6-M and that load imposed by luminaire and

attachments has been included in design. The certification must be based on design calculations signed and sealed by a professional engineer.

5. Include sample warranty language.
- B. Manufacturer's Published Instructions: Prepare and submit installation, testing, and operating instructions for product.
- C. Samples: Submit finish samples for each exposed lighting pole, standard, and luminaire-supporting device and for each color and texture specified.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine poles, luminaire-mounting devices, lowering devices, and pole accessories before installation. Components that are scratched, dented, marred, wet, moisture damaged, or visibly damaged are considered defective.
- C. Examine roughing-in for foundation and conduit to verify actual locations of installation.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 POLE FOUNDATION

- A. Concrete Pole Foundations: Cast in place, with anchor bolts to match pole-base flange. Structural steel complying with ASTM A36/A36M and hot-dip galvanized in accordance with ASTM A123/A123M; and with top-plate and mounting bolts to match pole-base flange and strength required to support pole, luminaire, and accessories. Concrete, reinforcement, and formwork are specified in Section 033000 "Cast-in-Place Concrete."
- B. Pre-Cast Foundations: Factory fabricated, with structural steel complying with ASTM A36/A36M and hot-dip galvanized in accordance with ASTM A123/A123M; and with top-plate and mounting bolts to match pole-base flange and strength required to support pole, luminaire, and accessories. Concrete, reinforcement, and formwork are specified in Section 033000 "Cast-in-Place Concrete."
- C. Anchor Bolts: Install plumb using manufacturer-supplied steel template, uniformly spaced.

3.3 POLE INSTALLATION

- A. Alignment: Align poles as indicated.
- B. Clearances: Maintain the following minimum horizontal distances of poles from surface

and underground features unless otherwise indicated on drawing.

1. Fire Hydrants and Water Piping: 60 inch.
 2. Water, Gas, Electric, Communications, and Sewer Lines: 10 ft.
 3. Trees: 15 ft from tree trunk.
- C. Concrete Pole Foundations: Set anchor bolts in accordance with anchor-bolt templates furnished by pole manufacturer. Concrete materials, installation, and finishing requirements are specified in Section 033000 "Cast-in-Place Concrete."
- D. Foundation-Mounted Poles: Mount pole with leveling nuts and tighten top nuts to torque level in accordance with pole manufacturer's written instructions.
1. Grout void between pole base and foundation. Use nonshrink or expanding concrete grout firmly packed to fill space.
 2. Install base covers unless otherwise indicated.
 3. Use a short piece of 1/2 inch diameter pipe to make a drain hole through grout. Arrange to drain condensation from interior of pole.
- E. Raise and set pole using web fabric slings (not chain or cable) at locations indicated by manufacturer.
- 3.4 CORROSION PREVENTION
- A. Aluminum: Do not use in contact with earth or concrete. When in direct contact with a dissimilar metal, protect aluminum using insulating fittings or treatment.
- 3.5 GROUNDING
- A. Ground Metal Poles and Support Structures: Comply with requirements in Section 260526 "Grounding and Bonding for Electrical Systems."
1. Install grounding electrode for each pole unless otherwise indicated.
 2. Install grounding conductor pigtail in the base for connecting luminaire to grounding system.
- B. Ground Nonmetallic Poles and Support Structures: Comply with requirements in Section 260526 "Grounding and Bonding for Electrical Systems."
1. Install grounding electrode for each pole.
 2. Install grounding conductor and conductor protector.
 3. Ground metallic components of pole accessories and foundation.
- 3.6 FIELD QUALITY CONTROL
- A. Field tests and inspections must be witnessed by Architect.
- B. Tests and Inspections:

1. Inspect poles for nicks, mars, dents, scratches, and other damage.
 2. System function tests.
- C. Nonconforming Work:
1. Unit will be considered defective if it does not pass tests and inspections.
 2. Remove and replace defective units and retest.
- D. Field Quality-Control Reports: Collect, assemble, and submit test and inspection reports.
- E. Manufacturer Services: Engage factory-authorized service representative to support field tests and inspections.
1. Manufacturer's Field Reports for Field Quality-Control Support: Prepare and submit report after each visit by factory-authorized service representative, documenting activities performed at Project site.

END OF SECTION 265613

SECTION 265619 - LED EXTERIOR LIGHTING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Luminaire types.
Note: Site Lighting and Light Poles are specified by Civil Engineer.
2. Materials.
3. Finishes.
4. Luminaire support components.

1.2 DEFINITIONS

- A. CCT: Correlated color temperature.
- B. CRI: Color rendering index.
- C. Fixture: See "Luminaire."
- D. IP: International Protection or Ingress Protection Rating.
- E. Lumen: Measured output of lamp and luminaire, or both.
- F. Luminaire: Complete lighting unit, including lamp, reflector, and housing.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of luminaire.

1. Arrange in order of luminaire designation.
2. Include data on features, accessories, and finishes.
3. Include physical description and dimensions of luminaire.
4. Lamps, include life, output (lumens, CCT, and CRI), and energy-efficiency data.
5. Photometric data and adjustment factors based on laboratory tests, complying with IES Lighting Measurements Testing and Calculation Guides, of each luminaire type. The adjustment factors shall be for lamps and accessories identical to those indicated for the luminaire as applied in this Project.
 - a. Manufacturer's Certified Data: Photometric data certified by manufacturer's laboratory with a current accreditation under the NVLAP for Energy Efficient Lighting Products.
 - b. Testing Agency Certified Data: For indicated luminaires, photometric data certified by a qualified independent testing agency. Photometric data for remaining luminaires shall be certified by manufacturer.

6. Wiring diagrams for power, control, and signal wiring.
 7. Photoelectric relays.
 8. Means of attaching luminaires to supports and indication that the attachment is suitable for components involved.
- B. Samples: For each luminaire and for each color and texture indicated with factory-applied finish.
- C. Product Schedule: For luminaires and lamps. Use same designations indicated on Drawings.
- D. Delegated Design Submittals: For luminaire supports.
1. Include design calculations for luminaire supports and seismic restraints.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
1. Luminaires.
 2. Structural members to which equipment and luminaires will be attached.
 3. Underground utilities and structures.
 4. Existing underground utilities and structures.
 5. Above-grade utilities and structures.
 6. Existing above-grade utilities and structures.
 7. Building features.
 8. Vertical and horizontal information.
- B. Product Certificates: For each type of the following:
1. Luminaire.
- C. Source quality-control reports.
- D. Sample warranty.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For luminaires to include in operation and maintenance manuals.
1. Provide a list of all lamp types used on Project. Use ANSI and manufacturers' codes.
 2. Provide a list of all photoelectric relay types used on Project; use manufacturers' codes.
- B. Performance - Provide written certification to Architect that exterior lighting meet photometric performance requirements indicated on the site plan.

1.6 QUALITY ASSURANCE

- A. Provide luminaires from a single manufacturer for each luminaire type.
- B. Installer Qualifications: An authorized representative who is trained and approved by manufacturer.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Protect finishes of exposed surfaces by applying a strippable, temporary protective covering prior to shipping.

1.8 FIELD CONDITIONS

- A. Verify existing and proposed utility structures prior to the start of work associated with luminaire installation.
- B. Mark locations of exterior luminaires for approval by Architect prior to the start of luminaire installation.

1.9 WARRANTY

- A. Warranty: Manufacturer and Installer agree to repair or replace components of luminaires that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Structural failures, including luminaire support components.
 - b. Faulty operation of luminaires and accessories.
 - c. Deterioration of metals, metal finishes, and other materials beyond normal weathering.
 - 2. Warranty Period: 2 year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Seismic Performance:
 - 1. Luminaires and lamps shall be labeled vibration and shock resistant.
 - 2. The term "withstand" means "the luminaire will remain in place without separation of any parts when subjected to the seismic forces specified and the luminaire will be fully operational during and after the seismic event."

2.2 LUMINAIRE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. NRTL Compliance: Luminaires shall be listed and labeled for indicated class and division of hazard by an NRTL.
- C. UL Compliance: Comply with UL 1598 and listed for wet location.
- D. Lamp base complying with ANSI C81.61.
- E. Bulb shape complying with ANSI C79.1.
- F. L70 lamp life of 50,000 hours.
- G. Lamps dimmable from 100 percent to 0 percent of maximum light output.
- H. Internal driver.
- I. Nominal Operating Voltage: 120 V ac.
- J. Lamp Rating: Lamp marked for outdoor use.
- K. Lamp performance must meet photometric requirements indicated on the site plans.
- L. Source Limitations:
 - 1. Obtain luminaires from single source from a single manufacturer.

2.3 LUMINAIRE TYPES

- A. Area and Site:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Atlas Lighting Products
 - b. Cooper Lighting Solutions; Signify North America Corp.
 - c. GE Current, a Daintree company; American Industrial Partners (AIP)
 - d. Kim Lighting; brand of Hubbell Electrical Solutions; Hubbell Incorporated
 - e. Lithonia Lighting; Acuity Brands Lighting, Inc.
 - f. Philips; Signify North America; Signify Holding
 - g. Selux Corporation
 - 2. Luminaire Shape: Rectangular.
 - 3. Provide LED Site Building Mount (Wallpak) lighting fixture as indicated on the site plan.
 - 4. Approved Equal- Contractor may substitute walpak site area lighting fixture with

an equal manufactured by one of the above or other manufacturers. Proposed equal must be the same in color appearance, performance, design, shape and quality. Substitute equal fixture is to be approved by the engineer prior to the purchase of the fixture.

5. Luminaire-Mounting Height: 15'.
6. Distribution: Type IV.

B. Decorative Post Top:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Architectural Area Lighting; brand of Hubbell Electrical Solutions; Hubbell Incorporated
 - b. Gallium Lighting, LLC
 - c. GE Current, a Daintree company; American Industrial Partners (AIP)
 - d. H.E. Williams
 - e. Juno Lighting Group by Schneider Electric
 - f. Kim Lighting; brand of Hubbell Electrical Solutions; Hubbell Incorporated
 - g. Lithonia Lighting; Acuity Brands Lighting, Inc.
 - h. Luraline Lighting
 - i. OSRAM SYLVANIA
 - j. Philips; Signify North America; Signify Holding
 - k. RAB Lighting
 - l. Selux Corporation
2. Luminaire-Mounting Height: As indicated on site lighting plan.
3. Distribution: Type IV.
4. Diffusers and Globes: As indicated on site lighting plan.
5. Housings:
 - a. Extruded-aluminum housing and heat sink.
 - b. Matte Black Powder Coat or anodized finish.
6. Site lighting area lighting fixtures are indicated on the site lighting plan. Substitutions must provide the same illumination performance indicated on the plan without exceeding the fixture height indicated on the plan. Substitute fixtures must be equivalent in color, size appearance and quality as the light fixtures specified. Submit manufacturer's spec sheet and isolux calculation to the engineer for review and approval prior to ordering fixtures.

2.4 MATERIALS

- A. Metal Parts: Free of burrs and sharp corners and edges.
- B. Sheet Metal Components: Corrosion-resistant aluminum. Form and support to prevent warping and sagging.

- C. Doors, Frames, and Other Internal Access: Smooth operating, free of light leakage under operating conditions, and designed to permit re-lamping without use of tools. Designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during re-lamping and when secured in operating position. Doors shall be removable for cleaning or replacing lenses.
- D. Diffusers and Globes:
 - 1. Glass: Annealed crystal glass unless otherwise indicated.
 - 2. Lens Thickness: At least 0.125 inch minimum unless otherwise indicated.
- E. Lens and Refractor Gaskets: Use heat- and aging-resistant resilient gaskets to seal and cushion lenses and refractors in luminaire doors.
- F. Reflecting surfaces shall have minimum reflectance as follows unless otherwise indicated:
 - 1. White Surfaces: 85 percent.
 - 2. Specular Surfaces: 83 percent.
 - 3. Diffusing Specular Surfaces: 75 percent.
- G. Housings:
 - 1. Rigidly formed, weather- and light-tight enclosure that will not warp, sag, or deform in use.
 - 2. Provide filter/breather for enclosed luminaires.
- H. Factory-Applied Labels: Comply with UL 1598. Include recommended lamps. Labels shall be located where they will be readily visible to service personnel, but not seen from normal viewing angles when lamps are in place.
 - 1. Label shall include the following lamp characteristics:
 - a. "USE ONLY" and include specific lamp type.
 - b. Lamp diameter, shape, size, wattage and coating.
 - c. CCT and CRI for all luminaires.

2.5 FINISHES

- A. Variations in Finishes: Noticeable variations in same piece are unacceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.
- B. Factory-Applied Finish for Aluminum Luminaires: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
 - 1. Finish designations prefixed by AA comply with the system established by the Aluminum Association for designating aluminum finishes.
 - 2. Class I, Color-Anodic Finish: AA-M32C22A42/A44 (Mechanical Finish: Medium

satin; Chemical Finish: Etched, medium matte; Anodic Coating: Architectural Class I, integrally colored or electrolytically deposited color coating 0.018 mm or thicker), complying with AAMA 611.

a. Color: Black.

C. Factory-Applied Finish for Steel Luminaires: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.

1. Surface Preparation: Clean surfaces to comply with SSPC-SP 1, to remove dirt, oil, grease, and other contaminants that could impair paint bond. Grind welds and polish surfaces to a smooth, even finish. Remove mill scale and rust, if present, from uncoated steel, complying with SSPC-SP 5/NACE No. 1 or SSPC-SP 8.
2. Exterior Surfaces: Manufacturer's standard finish consisting of one or more coats of primer and two finish coats of high-gloss, high-build polyurethane enamel.

a. Color:

- 1) As selected from manufacturer's standard catalog of colors.
- 2) Match Architect's sample of manufacturer's standard color.
- 3) As selected by Architect from manufacturer's full range.

2.6 LUMINAIRE SUPPORT COMPONENTS

A. Comply with requirements in Section 260529 "Hangers and Supports for Electrical Systems" for channel and angle iron supports and nonmetallic channel and angle supports.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for luminaire electrical conduit to verify actual locations of conduit connections before luminaire installation.
- C. Examine walls, roofs, and, canopy ceilings, and, overhang ceilings for suitable conditions where luminaires will be installed.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 GENERAL INSTALLATION REQUIREMENTS

- A. Comply with NECA 1.
- B. Use fastening methods and materials selected to resist seismic forces defined for the application and approved by manufacturer.
- C. Install lamps in each luminaire.
- D. Fasten luminaire to structural support.
- E. Supports:
 - 1. Sized and rated for luminaire weight.
 - 2. Able to maintain luminaire position after cleaning and relamping.
 - 3. Support luminaires without causing deflection of finished surface.
 - 4. Luminaire-mounting devices shall be capable of supporting a horizontal force of 100 percent of luminaire weight and a vertical force of 400 percent of luminaire weight.
- F. Wall-Mounted Luminaire Support:
 - 1. Attached to structural members in walls.
- G. Wiring Method: Install cables in raceways. Conceal raceways and cables.
- H. Install luminaires level, plumb, and square with finished grade unless otherwise indicated.
- I. Coordinate layout and installation of luminaires with other construction.
- J. Adjust luminaires that require field adjustment or aiming. Include adjustment of photoelectric device to prevent false operation of relay by artificial light sources, favoring a north orientation.
- K. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables" and Section 260533.13 "Conduits for Electrical Systems" for wiring connections and wiring methods.

3.3 INSTALLATION OF INDIVIDUAL GROUND-MOUNTED LUMINAIRES

- A. Aim as indicated on Drawings.
- B. Install on concrete base with top 6 inches above finished grade or surface at luminaire location. Cast conduit into base, and finish by troweling and rubbing smooth. Concrete materials, installation, and finishing are specified in Section 033000 "Cast-in-Place Concrete."

3.4 CORROSION PREVENTION

- A. Aluminum: Do not use in contact with earth or concrete. When in direct contact with a dissimilar metal, protect aluminum by insulating fittings or treatment.
- B. Steel Conduits: Comply with Section 260533.13 "Conduits for Electrical Systems." In concrete foundations, wrap conduit with 0.010-inch- thick, pipe-wrapping plastic tape applied with a 50 percent overlap.

3.5 FIELD QUALITY CONTROL

- A. Inspect each installed luminaire for damage. Replace damaged luminaires and components.
- B. Perform the following tests and inspections with the assistance of a factory-authorized service representative:
 - 1. Operational Test: After installing luminaires, switches, and accessories, and after electrical circuitry has been energized, test units to confirm proper operation.
 - 2. Photoelectric Control Operation: Verify operation of photoelectric controls.
- C. Illumination Tests:
 - 1. Measure light intensities at night. Use photometers with calibration referenced to NIST standards. Comply with the following IES testing guide(s):
 - a. IES LM-50.
 - b. IES LM-72.
 - 2. Operational Test: After installing luminaires, switches, and accessories, and after electrical circuitry has been energized, test units to confirm proper operation.
- D. Luminaire will be considered defective if it does not pass tests and inspections.
- E. Prepare a written report of tests, inspections, observations, and verifications indicating and interpreting results. If adjustments are made to lighting system, retest to demonstrate compliance with standards.

3.6 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain luminaires and photocell relays.

3.7 ADJUSTING

- A. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting the direction of aim of luminaires to suit occupied conditions. Make up to two visits to Project during other-than-normal hours for this purpose. Some of this work may be required during hours of darkness.

1. During adjustment visits, inspect all luminaires. Replace lamps or luminaires that are defective.
2. Parts and supplies shall be manufacturer's authorized replacement parts and supplies.
3. Adjust the aim of luminaires in the presence of Architect.
4. A night time performance test may be required by the engineer to confirm that the installed lighting meets the requirements of the site lighting plan.

END OF SECTION 265619

SECTION 270010 - SUPPLEMENTAL REQUIREMENTS FOR COMMUNICATIONS

PART 1 - GENERAL

1.1 SUMMARY

1. Communications systems to be procured separately by Township of Byram under a different contract. Contractor for this project will be required to coordinate installation with selected vendor. Drawings provide for location of drops and runs to be provided to selected vendor.

END OF SECTION 270010

SECTION 280010 - SUPPLEMENTAL REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Safety and security systems to be procured separately by Township of Byram under a different contract. Contractor for this project will be required to coordinate installation with selected vendor. Drawings provide for location of drops and runs to be provided to selected vendor.

END OF SECTION 280010

SECTION 284621.13 - CONVENTIONAL FIRE-ALARM SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Nonsystem smoke detectors.

B. Due to Building Size and Construction only Hardwired and Interconnected Smoke Alarms with Strobe are specified.

1.2 DEFINITIONS

A. EMT: Electrical Metallic Tubing.

B. NICET: National Institute for Certification in Engineering Technologies.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product, including furnished options and accessories.

1. Manufacturer's Cut
2. Manufacturer's Specifications.

1.4 INFORMATIONAL SUBMITTALS

A. Qualification Data: For Installer.

B. Sample Warranty: For special warranty.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: Manufacturer's Installation and Operation Manual.

1.6 PROJECT CONDITIONS

A. Use of Devices during Construction: Protect devices during construction unless devices are placed in service to protect the facility during construction.

1.7 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace fire-alarm system equipment and components that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Extent: All equipment and components not covered in the Maintenance Service Agreement.
 - 2. Warranty Period: 2 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. System is a hardwired interconnected series of smoke detectors equipped with strobe lights.

2.2 SYSTEMS OPERATIONAL DESCRIPTION

- A. Fire-alarm signal initiation shall be by one or more of the following devices:
 - 1. Smoke detectors.
- B. Fire-alarm signal shall initiate the following actions:
 - 1. Continuously operate alarm notification appliances.
 - 2. Record events in the system memory.
- C. System trouble signal initiation shall be by one or more of the following devices and actions:
 - 1. Battery backup low power..
- D. System Trouble and Supervisory Signal Actions:
 - 1. Produce audible alarm at unit with depleted battery. Alarm will persist until battery is changed.

2.3 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Fire-alarm control unit and raceways shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.
 - 1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."

2.4 SYSTEM SMOKE DETECTORS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Kidde; Carrier Global Corporation
- B. General Requirements for System Smoke Detectors:
 - 1. Provide Kiddie Model 7020 BSL hardwired and interconnected smoke alarm with strobe light or equal as approved by the engineer.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and conditions for compliance with requirements for ventilation, temperature, humidity, and other conditions affecting performance of the Work.
 - 1. Verify that manufacturer's written instructions for environmental conditions have been permanently established in spaces where equipment and wiring are installed, before installation begins.
- B. Examine roughing-in for electrical connections to verify actual locations of connections before installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION OF EQUIPMENT

- A. Comply with NFPA 72, NFPA 101, and requirements of authorities having jurisdiction for installation and testing of fire-alarm equipment. Install all electrical wiring to comply with requirements in NFPA 70 including, but not limited to, Article 760, "Fire Alarm Systems."
- B. Smoke- or Heat-Detector Spacing:
 - 1. Comply with the "Smoke-Sensing Fire Detectors" section in the "Initiating Devices" chapter in NFPA 72, for smoke-detector spacing.
 - 2. Smooth ceiling spacing shall not exceed 30 feet.
 - 3. Spacing of detectors for irregular areas, for irregular ceiling construction, and for high ceiling areas shall be determined according to Annex A or Annex B in NFPA 72.
 - 4. HVAC: Locate detectors not closer than 36 inches from air-supply diffuser or return-air opening.
 - 5. Luminaires: Locate detectors not closer than 12 inches from any part of a luminaire and not directly above pendant mounted or indirect lighting.

- C. Install a cover on each smoke detector that is not placed in service during construction. Cover shall remain in place, except during system testing. Remove cover prior to system turnover.
- D. Single-Station Smoke Detectors: Where more than one smoke alarm is installed within a dwelling or suite, they shall be connected so that the operation of any smoke alarm causes the alarm in all smoke alarms to sound.
- E. Visible Alarm-Indicating Devices: Install adjacent to each alarm bell or alarm horn and at least 6 inches below the ceiling. Install all devices at the same height unless otherwise indicated.
- F. Device Location-Indicating Lights: Locate in public space near the device they monitor.

3.3 PATHWAYS

- A. Pathways above recessed ceilings and in nonaccessible locations may be routed exposed.
 - 1. Exposed pathways located less than 96 inches above the floor shall be installed in EMT.
- B. Pathways shall be installed in EMT.
- C. Exposed EMT shall be painted red enamel.
- D. Ground fire-alarm control unit and associated circuits; comply with IEEE 1100. Install a ground wire from main service ground to fire-alarm control unit.
- E. Ground shielded cables at the control panel location only. Insulate shield at device location.

3.4 FIELD QUALITY CONTROL

- A. Field tests shall be witnessed by Architect.
- B. Reacceptance Testing: Perform reacceptance testing to verify the proper operation of added or replaced devices and appliances.
- C. Fire-alarm system will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.
- E. Maintenance Test and Inspection: Perform tests and inspections listed for weekly, monthly, quarterly, and semiannual periods. Use forms developed for initial tests and inspections.
- F. Annual Test and Inspection: One year after date of Substantial Completion, test fire-alarm system complying with the visual and testing inspection requirements in

NFPA 72. Use forms developed for initial tests and inspections.

- G. Owner's maintenance personnel to adjust, operate, and maintain fire-alarm system.

END OF SECTION 284621.13

SECTION 311000 - SITE CLEARING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Protecting existing vegetation to remain.
2. Removing existing vegetation.
3. Clearing and grubbing.
4. Stripping and stockpiling topsoil.
5. Stripping and stockpiling rock.
6. Removing above- and below-grade site improvements.
7. Disconnecting, capping or sealing, and removing site utilities.
8. Temporary erosion and sedimentation control.

B. Related Requirements:

1. Section 015000 "Temporary Facilities and Controls" for temporary erosion- and sedimentation-control measures.

1.2 DEFINITIONS

- A. Subsoil: Soil beneath the level of subgrade; soil beneath the topsoil layers of a naturally occurring soil profile, typified by less than 1 percent organic matter and few soil organisms.
- B. Surface Soil: Soil that is present at the top layer of the existing soil profile. In undisturbed areas, surface soil is typically called "topsoil," but in disturbed areas such as urban environments, the surface soil can be subsoil.
- C. Topsoil: Top layer of the soil profile consisting of existing native surface topsoil or existing in-place surface soil; the zone where plant roots grow. Its appearance is generally friable, pervious, and black or a darker shade of brown, gray, or red than underlying subsoil; reasonably free of subsoil, clay lumps, gravel, and other objects larger than 1 inch in diameter; and free of weeds, roots, toxic materials, or other nonsoil materials.
- D. Tree-Protection Zone: Area surrounding individual trees or groups of trees to be protected during construction and indicated on Drawings, indicated according to requirements in Section 015639 "Temporary Tree and Plant Protection."
- E. Vegetation: Trees, shrubs, groundcovers, grass, and other plants.

1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

1.4 MATERIAL OWNERSHIP

- A. Except for materials indicated to be stockpiled or otherwise remain Owner's property, cleared materials shall become Contractor's property and shall be removed from Project site.

1.5 FIELD CONDITIONS

- A. Traffic: Minimize interference with adjoining roads, streets, walks, and other adjacent occupied or used facilities during site-clearing operations.
 - 1. Do not close or obstruct streets, walks, or other adjacent occupied or used facilities without permission from Owner and authorities having jurisdiction.
 - 2. Provide alternate routes around closed or obstructed trafficways if required by Owner or authorities having jurisdiction.
- B. Utility Locator Service: Notify Dial 811 for area where Project is located before site clearing.
- C. Do not commence site clearing operations until temporary erosion- and sedimentation-control and plant-protection measures are in place.
- D. Soil Stripping, Handling, and Stockpiling: Perform only when the soil is dry or slightly moist.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Satisfactory Soil Material: Requirements for satisfactory soil material are specified in Section 312000 "Earth Moving."
 - 1. Obtain approved borrow soil material off-site when satisfactory soil material is not available on-site.
- B. Antirust Coating: Fast-curing, lead- and chromate-free, self-curing, universal modified-alkyd primer complying with MPI #23 (surface-tolerant, anticorrosive metal primer).

PART 3 - EXECUTION

3.1 PREPARATION

- A. Protect and maintain benchmarks and survey control points from disturbance during construction.
- B. Verify that trees, shrubs, and other vegetation to remain or to be relocated have been flagged and that protection zones have been identified and enclosed according to requirements in Section 015639 "Temporary Tree and Plant Protection."
- C. Protect existing site improvements to remain from damage during construction.
 - 1. Restore damaged improvements to their original condition, as acceptable to Owner.

3.2 TEMPORARY EROSION AND SEDIMENTATION CONTROL

- A. Provide temporary erosion- and sedimentation-control measures to prevent soil erosion and discharge of soil-bearing water runoff or airborne dust to adjacent properties and walkways, according to erosion- and sedimentation-control Drawings and requirements of authorities having jurisdiction.
- B. Verify that flows of water redirected from construction areas or generated by construction activity do not enter or cross protection zones.
- C. Inspect, maintain, and repair erosion- and sedimentation-control measures during construction until permanent vegetation has been established.
- D. Remove erosion and sedimentation controls, and restore and stabilize areas disturbed during removal.

3.3 TREE AND PLANT PROTECTION

- A. Protect trees and plants remaining on-site according to requirements in Section 015639 "Temporary Tree and Plant Protection."
- B. Repair or replace trees, shrubs, and other vegetation indicated to remain or be relocated that are damaged by construction operations according to requirements in Section 015639 "Temporary Tree and Plant Protection."

3.4 EXISTING UTILITIES

- A. Owner will arrange for disconnecting and sealing indicated utilities that serve existing structures before site clearing, when requested by Contractor.
 - 1. Verify that utilities have been disconnected and capped before proceeding with

site clearing.

- B. Locate, identify, disconnect, and seal or cap utilities indicated to be removed[**or abandoned in place**].
 - 1. Arrange with utility companies to shut off indicated utilities.
- C. Locate, identify, and disconnect utilities indicated to be abandoned in place.
- D. Interrupting Existing Utilities: Do not interrupt utilities serving facilities occupied by Owner or others, unless permitted under the following conditions and then only after arranging to provide temporary utility services according to requirements indicated:
 - 1. Notify Architect not less than two days in advance of proposed utility interruptions.
 - 2. Do not proceed with utility interruptions without Architect's written permission.
- E. Excavate for and remove underground utilities indicated to be removed.
- F. Removal of underground utilities is included in earthwork sections; in applicable fire suppression, plumbing, HVAC, electrical, communications, electronic safety and security, and utilities sections; and in Section 024116 "Structure Demolition" and Section 024119 "Selective Demolition."

3.5 CLEARING AND GRUBBING

- A. Remove obstructions, trees, shrubs, and other vegetation to permit installation of new construction.
 - 1. Do not remove trees, shrubs, and other vegetation indicated to remain or to be relocated.
 - 2. Grind down stumps and remove roots larger than 2 inches in diameter, obstructions, and debris to a depth of 18 inches below exposed subgrade.
 - 3. Use only hand methods or air spade for grubbing within protection zones.
 - 4. Chip removed tree branches and dispose of off-site.
- B. Fill depressions caused by clearing and grubbing operations with satisfactory soil material unless further excavation or earthwork is indicated.
 - 1. Place fill material in horizontal layers not exceeding a loose depth of 6 inches, and compact each layer to a density equal to adjacent original ground.

3.6 TOPSOIL STRIPPING

- A. Remove sod and grass before stripping topsoil.
- B. Strip topsoil to depth of 6 inches in a manner to prevent intermingling with underlying subsoil or other waste materials.

1. Remove subsoil and nonsoil materials from topsoil, including clay lumps, gravel, and other objects larger than 1 inches in diameter; trash, debris, weeds, roots, and other waste materials.

- C. Stockpile topsoil away from edge of excavations without intermixing with subsoil or other materials. Grade and shape stockpiles to drain surface water. Cover to prevent windblown dust and erosion by water.

1. Limit height of topsoil stockpiles to 72 inches.
2. Do not stockpile topsoil within protection zones.
3. Dispose of surplus topsoil. Surplus topsoil is that which exceeds quantity indicated to be stockpiled or reused. Provide 6" of topsoil on site in all lawn and landscape areas.

3.7 STOCKPILING ROCK

- A. Remove from any naturally formed rocks that measure more than 1 foot across in least dimension. Do not include excavated or crushed rock.
- B. Stockpile rock away from edge of excavations without intermixing with other materials. Cover to prevent windblown debris from accumulating among rocks.
1. Do not stockpile rock within protection zones.
 2. Stockpile surplus rock to allow later use by the Owner.

3.8 SITE IMPROVEMENTS

- A. Remove existing above- and below-grade improvements as indicated and necessary to facilitate new construction.
- B. Remove slabs, paving, curbs, gutters, and aggregate base as indicated.
1. Unless existing full-depth joints coincide with line of demolition, neatly saw-cut along line of existing pavement to remain before removing adjacent existing pavement. Saw-cut faces vertically.
 2. Paint cut ends of steel reinforcement in concrete to remain with two coats of antirust coating, following coating manufacturer's written instructions. Keep paint off surfaces that will remain exposed.

3.9 DISPOSAL OF SURPLUS AND WASTE MATERIALS

- A. Remove surplus soil material, unsuitable topsoil, obstructions, demolished materials, and waste materials including trash and debris, and legally dispose of them off Owner's property.
- B. Burning tree, shrub, and other vegetation waste is not permitted.
- C. Separate recyclable materials produced during site clearing from other nonrecyclable

materials. Store or stockpile without intermixing with other materials, and transport them to recycling facilities. Do not interfere with other Project work.

END OF SECTION 311000

SECTION 312000 - EARTH MOVING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Excavating and filling for rough grading the Site.
2. Preparing subgrades for slabs-on-grade, walks, pavements, turf and grasses, and, plants.
3. Excavating and backfilling for buildings and structures.
4. Drainage course for concrete slabs-on-grade.
5. Subbase course for concrete walks.
6. Subbase course and base course for asphalt paving.
7. Subsurface drainage backfill for walls and trenches.
8. Excavating and backfilling trenches for utilities and pits for buried utility structures.

B. Related Requirements:

1. Section 013200 "Construction Progress Documentation", Section 013233 "Photographic Documentation" for recording preexcavation and earth-moving progress.
2. Section 311000 "Site Clearing" for site stripping, grubbing, stripping and stockpiling topsoil, and removal of above- and below-grade improvements and utilities.
3. Section 315000 "Excavation Support and Protection" for shoring, bracing, and sheet piling of excavations.
4. Section 329200 "Turf and Grasses" for finish grading in turf and grass areas, including preparing and placing planting soil for turf areas.
5. Section 329300 "Plants" for finish grading in planting areas and tree and shrub pit excavation and planting.

1.2 UNIT PRICES

- A. Work of this Section is affected by unit prices for earth moving specified in Section 012200 "Unit Prices."
- B. Quantity allowances for earth moving are included in Section 012100 "Allowances."
- C. Rock Measurement: Volume of rock actually removed, measured in original position, but not to exceed the following. Unit prices for rock excavation include replacement with approved materials.
 1. 24 inches outside of concrete forms other than at footings.
 2. 12 inches outside of concrete forms at footings.

3. 6 inches outside of minimum required dimensions of concrete cast against grade.
4. Outside dimensions of concrete walls indicated to be cast against rock without forms or exterior waterproofing treatments.
5. 6 inches beneath bottom of concrete slabs-on-grade.
6. 6 inches beneath pipe in trenches, and the greater of 24 inches wider than pipe or 42 inches wide.

1.3 DEFINITIONS

- A. Backfill: Soil material or controlled low-strength material used to fill an excavation.
 1. Initial Backfill: Backfill placed beside and over pipe in a trench, including haunches to support sides of pipe.
 2. Final Backfill: Backfill placed over initial backfill to fill a trench.
- B. Base Course: Aggregate layer placed between the subbase course and hot-mix asphalt paving.
- C. Bedding Course: Aggregate layer placed over the excavated subgrade in a trench before laying pipe.
- D. Borrow Soil: Satisfactory soil imported from off-site for use as fill or backfill.
- E. Drainage Course: Aggregate layer supporting the slab-on-grade that also minimizes upward capillary flow of pore water.
- F. Excavation: Removal of material encountered above subgrade elevations and to lines and dimensions indicated.
 1. Authorized Additional Excavation: Excavation below subgrade elevations or beyond indicated lines and dimensions as directed by Architect. Authorized additional excavation and replacement material will be paid for according to Contract provisions for changes in the Work.
 2. Bulk Excavation: Excavation more than 10 feet in width and more than 30 feet in length.
 3. Unauthorized Excavation: Excavation below subgrade elevations or beyond indicated lines and dimensions without direction by Architect. Unauthorized excavation, as well as remedial work directed by Architect, will be without additional compensation.
- G. Fill: Soil materials used to raise existing grades.
- H. Rock:
 1. Rock material in beds, ledges, unstratified masses, conglomerate deposits, and boulders of rock material that exceed 1 cu. yd. for bulk excavation or 3/4 cu. yd. for footing, trench, and pit excavation that cannot be removed by rock-excavating equipment equivalent to the following in size and performance ratings, without systematic drilling, ram hammering, ripping, or blasting, when permitted:

- a. Equipment for Footing, Trench, and Pit Excavation: Late-model, track-mounted hydraulic excavator; equipped with a 42-inch- maximum-width, short-tip-radius rock bucket; rated at not less than 138-hp flywheel power with bucket-curling force of not less than 28,700 lbf and stick-crowd force of not less than 18,400 lbf with extra-long reach boom.
 - b. Equipment for Bulk Excavation: Late-model, track-mounted loader; rated at not less than 230-hp flywheel power and developing a minimum of 47,992-lbf breakout force with a general-purpose bare bucket.
2. Rock material in beds, ledges, unstratified masses, conglomerate deposits, and boulders of rock material 3/4 cu. yd. or more in volume that exceed a standard penetration resistance of 100 blows/2 inches when tested by a geotechnical testing agency, according to ASTM D1586.
- I. Structures: Buildings, footings, foundations, retaining walls, slabs, tanks, curbs, mechanical and electrical appurtenances, or other fabricated stationary features constructed above or below the ground surface.
 - J. Subbase Course: Aggregate layer placed between the subgrade and base course for hot-mix asphalt pavement, or aggregate layer placed between the subgrade and a cement concrete pavement or a cement concrete or hot-mix asphalt walk.
 - K. Subgrade: Uppermost surface of an excavation or the top surface of a fill or backfill immediately below subbase, drainage fill, drainage course, or topsoil materials.
 - L. Utilities: On-site underground pipes, conduits, ducts, and cables as well as underground services within buildings.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of the following manufactured products required:
 1. Geotextiles.
 2. Controlled low-strength material, including design mixture.
 3. Geofilm.
 4. Warning tapes.
- B. Samples for Verification: For the following products, in sizes indicated below:
 1. Geotextile: 12 by 12 inches.
 2. Warning Tape: 12 inches long; of each color.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified testing agency.
- B. Material Test Reports: For each on-site, and, borrow soil material proposed for fill and backfill as follows:

1. Classification according to ASTM D2487.
 2. Laboratory compaction curve according to ASTM D698.
- C. Blasting plan approved by authorities having jurisdiction.
- D. Seismic survey report from seismic survey agency.
- E. Preexcavation Photographs or Videotape: Show existing conditions of adjoining construction and site improvements, including finish surfaces that might be misconstrued as damage caused by earth-moving operations. Submit before earth moving begins.

1.6 QUALITY ASSURANCE

- A. Blasting: Comply with applicable requirements in NFPA 495, "Explosive Materials Code," and prepare a blasting plan reporting the following:
1. Types of explosive and sizes of charge to be used in each area of rock removal, types of blasting mats, sequence of blasting operations, and procedures that will prevent damage to site improvements and structures on Project site and adjacent properties.
 2. Seismographic monitoring during blasting operations.
- B. Seismic Survey Agency: An independent testing agency, acceptable to authorities having jurisdiction, experienced in seismic surveys and blasting procedures to perform the following services:
1. Report types of explosive and sizes of charge to be used in each area of rock removal, types of blasting mats, sequence of blasting operations, and procedures that will prevent damage to site improvements and structures on Project site and adjacent properties.
 2. Seismographic monitoring during blasting operations.
- C. Geotechnical Testing Agency Qualifications: Qualified according to ASTM E329 and ASTM D3740 for testing indicated.

1.7 FIELD CONDITIONS

- A. Traffic: Minimize interference with adjoining roads, streets, walks, and other adjacent occupied or used facilities during earth-moving operations.
1. Do not close or obstruct streets, walks, or other adjacent occupied or used facilities without permission from Owner and authorities having jurisdiction.
 2. Provide alternate routes around closed or obstructed traffic ways if required by Owner or authorities having jurisdiction.
- B. Do not commence earth-moving operations until temporary site fencing and erosion- and sedimentation-control measures specified in Section 015000 "Temporary Facilities and Controls", and, Section 311000 "Site Clearing" are in place.

- C. Do not commence earth-moving operations until plant-protection measures specified in Section 015639 "Temporary Tree and Plant Protection" are in place.
- D. The following practices are prohibited within protection zones:
 - 1. Storage of construction materials, debris, or excavated material.
 - 2. Parking vehicles or equipment.
 - 3. Foot traffic.
 - 4. Erection of sheds or structures.
 - 5. Impoundment of water.
 - 6. Excavation or other digging unless otherwise indicated.
 - 7. Attachment of signs to or wrapping materials around trees or plants unless otherwise indicated.
- E. Do not direct vehicle or equipment exhaust towards protection zones.
- F. Prohibit heat sources, flames, ignition sources, and smoking within or near protection zones.

PART 2 - PRODUCTS

2.1 SOIL MATERIALS

- A. General: Provide borrow soil materials when sufficient satisfactory soil materials are not available from excavations. Follow requirements of geotechnical report performed on the site prepared by ANS Geo, Inc. Dated November 20, 2020.
- B. Satisfactory Soils: Soil Classification Groups GW, GP, GM, SW, SP, and SM according to ASTM D2487, or a combination of these groups; free of rock or gravel larger than 3 inches in any dimension, debris, waste, frozen materials, vegetation, and other deleterious matter.
- C. Unsatisfactory Soils: Soil Classification Groups GC, SC, CL, ML, OL, CH, MH, OH, and PT according to ASTM D2487, or a combination of these groups.
 - 1. Unsatisfactory soils also include satisfactory soils not maintained within 2 percent of optimum moisture content at time of compaction.
- D. Subbase Material: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D2940/D2940M; with at least 90 percent passing a 1-1/2-inch sieve and not more than 12 percent passing a No. 200 sieve.
- E. Base Course: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D2940/D2940M; with at least 95 percent passing a 1-1/2-inch sieve and not more than 8 percent passing a No. 200 sieve.
- F. Engineered Fill: Naturally or artificially graded mixture of natural or crushed gravel,

crushed stone, and natural or crushed sand; ASTM D2940/D2940M; with at least 90 percent passing a 1-1/2-inch sieve and not more than 12 percent passing a No. 200 sieve.

- G. Bedding Course: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D2940/D2940M; except with 100 percent passing a 1-inch sieve and not more than 8 percent passing a No. 200 sieve.
- H. Drainage Course: Narrowly graded mixture of washed crushed stone, or crushed or uncrushed gravel; ASTM D448; coarse-aggregate grading Size 57; with 100 percent passing a 1-1/2-inch sieve and zero to 5 percent passing a No. 8 sieve.
- I. Filter Material: Narrowly graded mixture of natural or crushed gravel, or crushed stone and natural sand; ASTM D448; coarse-aggregate grading Size 67; with 100 percent passing a 1-inch sieve and zero to 5 percent passing a No. 4 sieve.
- J. Sand: ASTM C33/C33M; fine aggregate.
- K. Impervious Fill: Clayey gravel and sand mixture capable of compacting to a dense state.

2.2 GEOTEXTILES

- A. Separation Geotextile: Woven geotextile fabric, manufactured for separation applications, made from polyolefins or polyesters; with elongation less than 50 percent; complying with AASHTO M 288 and the following, measured per test methods referenced:
 - 1. Survivability:
 - a. Class 2; AASHTO M 288.
 - b. As follows:
 - 1) Grab Tensile Strength: 247 lbf; ASTM D4632.
 - 2) Sewn Seam Strength: 222 lbf; ASTM D4632.
 - 3) Tear Strength: 90 lbf; ASTM D4533.
 - 4) Puncture Strength: 90 lbf; ASTM D4833.
 - c. Apparent Opening Size: No. 60 sieve, maximum; ASTM D4751.
 - d. Permittivity: 0.02 per second, minimum; ASTM D4491.
 - e. UV Stability: 50 percent after 500 hours' exposure; ASTM D4355.

2.3 CONTROLLED LOW-STRENGTH MATERIAL

- A. Controlled Low-Strength Material: Self-compacting, cellular, low-density, flowable concrete material produced from the following:
 - 1. Portland Cement: ASTM C150/C150M, Type II.
 - 2. Fly Ash: ASTM C618, Class C or F.

3. Normal-Weight Aggregate: ASTM C33/C33M, 3/8-inch nominal maximum aggregate size.
 4. Foaming Agent: ASTM C869/C869M.
 5. Water: ASTM C94/C94M.
 6. Air-Entraining Admixture: ASTM C260/C260M.
- B. Produce cellular, low-density, controlled low-strength material with the following physical properties:
1. Compressive Strength: 140 psi, when tested according to ASTM C495/C495M.
- C. Produce conventional-weight, controlled low-strength material with 140-psi compressive strength when tested according to ASTM C495/C495M.

2.4 ACCESSORIES

- A. Warning Tape: Acid- and alkali-resistant, polyethylene film warning tape manufactured for marking and identifying underground utilities, 6 inches wide and 4 mils thick, continuously inscribed with a description of the utility; colored as follows:
1. Red: Electric.
 2. Yellow: Gas, oil, steam, and dangerous materials.
 3. Orange: Telephone and other communications.
 4. Blue: Water systems.
 5. Green: Sewer systems.
- B. Detectable Warning Tape: Acid- and alkali-resistant, polyethylene film warning tape manufactured for marking and identifying underground utilities, a minimum of 6 inches wide and 4 mils thick, continuously inscribed with a description of the utility, with metallic core encased in a protective jacket for corrosion protection, detectable by metal detector when tape is buried up to 30 inches deep; colored as follows:
1. Red: Electric.
 2. Yellow: Gas, oil, steam, and dangerous materials.
 3. Orange: Telephone and other communications.
 4. Blue: Water systems.
 5. Green: Sewer systems.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Protect structures, utilities, sidewalks, pavements, and other facilities from damage caused by settlement, lateral movement, undermining, washout, and other hazards created by earth-moving operations.
- B. Protect and maintain erosion and sedimentation controls during earth-moving operations.

- C. Protect subgrades and foundation soils from freezing temperatures and frost. Remove temporary protection before placing subsequent materials.

3.2 DEWATERING

- A. Provide dewatering system of sufficient scope, size, and capacity to control hydrostatic pressures and to lower, control, remove, and dispose of ground water and permit excavation and construction to proceed on dry, stable subgrades.
- B. Prevent surface water and ground water from entering excavations, from ponding on prepared subgrades, and from flooding Project site and surrounding area.
- C. Protect subgrades from softening, undermining, washout, and damage by rain or water accumulation.
 - 1. Reroute surface water runoff away from excavated areas. Do not allow water to accumulate in excavations. Do not use excavated trenches as temporary drainage ditches.
- D. Dispose of water removed by dewatering in a manner that avoids endangering public health, property, and portions of work under construction or completed. Dispose of water and sediment in a manner that avoids inconvenience to others.

3.3 EXCAVATION, GENERAL

- A. Unclassified Excavation: Excavate to subgrade elevations regardless of the character of surface and subsurface conditions encountered. Unclassified excavated materials may include rock, soil materials, and obstructions. No changes in the Contract Sum or the Contract Time will be authorized for rock excavation or removal of obstructions.
 - 1. If excavated materials intended for fill and backfill include unsatisfactory soil materials and rock, replace with satisfactory soil materials.
 - 2. Remove rock to lines and grades indicated to permit installation of permanent construction without exceeding the following dimensions:
 - a. 24 inches outside of concrete forms other than at footings.
 - b. 12 inches outside of concrete forms at footings.
 - c. 6 inches outside of minimum required dimensions of concrete cast against grade.
 - d. Outside dimensions of concrete walls indicated to be cast against rock without forms or exterior waterproofing treatments.
 - e. 6 inches beneath bottom of concrete slabs-on-grade.
 - f. 6 inches beneath pipe in trenches and the greater of 24 inches wider than pipe or 42 inches wide.
- B. Classified Excavation: Excavate to subgrade elevations. Material to be excavated will be classified as earth and rock. Do not excavate rock until it has been classified and cross sectioned by Architect. The Contract Sum will be adjusted for rock excavation according to unit prices included in the Contract Documents. Changes in the Contract

Time may be authorized for rock excavation.

1. Earth excavation includes excavating pavements and obstructions visible on surface; underground structures, utilities, and other items indicated to be removed; and soil, boulders, and other materials not classified as rock or unauthorized excavation.
 - a. Intermittent drilling; blasting, if permitted; ram hammering; or ripping of material not classified as rock excavation is earth excavation.
2. Rock excavation includes removal and disposal of rock. Remove rock to lines and subgrade elevations indicated to permit installation of permanent construction without exceeding the following dimensions:
 - a. 24 inches outside of concrete forms other than at footings.
 - b. 12 inches outside of concrete forms at footings.
 - c. 6 inches outside of minimum required dimensions of concrete cast against grade.
 - d. Outside dimensions of concrete walls indicated to be cast against rock without forms or exterior waterproofing treatments.
 - e. 6 inches beneath bottom of concrete slabs-on-grade.
 - f. 6 inches beneath pipe in trenches and the greater of 24 inches wider than pipe or 42 inches wide.

3.4 EXCAVATION FOR STRUCTURES

- A. Excavate to indicated elevations and dimensions within a tolerance of plus or minus 1 inch. If applicable, extend excavations a sufficient distance from structures for placing and removing concrete formwork, for installing services and other construction, and for inspections.
 1. Excavations for Footings and Foundations: Do not disturb bottom of excavation. Excavate by hand to final grade just before placing concrete reinforcement. Trim bottoms to required lines and grades to leave solid base to receive other work.
 2. Pile Foundations: Stop excavations 6 to 12 inches above bottom of pile cap before piles are placed. After piles have been driven, remove loose and displaced material. Excavate to final grade, leaving solid base to receive concrete pile caps.
 3. Excavation for Underground Tanks, Basins, and Mechanical or Electrical Utility Structures: Excavate to elevations and dimensions indicated within a tolerance of plus or minus 1 inch. Do not disturb bottom of excavations intended as bearing surfaces.
- B. Excavations at Edges of Tree- and Plant-Protection Zones:
 1. Excavate by hand or with an air spade to indicated lines, cross sections, elevations, and subgrades. If excavating by hand, use narrow-tine spading forks to comb soil and expose roots. Do not break, tear, or chop exposed roots. Do not use mechanical equipment that rips, tears, or pulls roots.
 2. Cut and protect roots according to requirements in Section 015639 "Temporary

Tree and Plant Protection."

3.5 EXCAVATION FOR WALKS AND PAVEMENTS

- A. Excavate surfaces under walks and pavements to indicated lines, cross sections, elevations, and subgrades.

3.6 EXCAVATION FOR UTILITY TRENCHES

- A. Excavate trenches to indicated gradients, lines, depths, and elevations.
 - 1. Beyond building perimeter, excavate trenches to allow installation of top of pipe below frost line.
- B. Excavate trenches to uniform widths to provide the following clearance on each side of pipe or conduit. Excavate trench walls vertically from trench bottom to 12 inches higher than top of pipe or conduit unless otherwise indicated.
 - 1. Clearance: 12 inches each side of pipe or conduit.
- C. Trench Bottoms:
 - 1. Excavate and shape trench bottoms to provide uniform bearing and support of pipes and conduit. Shape subgrade to provide continuous support for bells, joints, and barrels of pipes and for joints, fittings, and bodies of conduits. Remove projecting stones and sharp objects along trench subgrade.
 - a. For pipes and conduit less than 6 inches in nominal diameter, hand-excavate trench bottoms and support pipe and conduit on an undisturbed subgrade.
 - b. For pipes and conduit 6 inches or larger in nominal diameter, shape bottom of trench to support bottom 90 degrees of pipe or conduit circumference. Fill depressions with tamped sand backfill.
 - c. For flat-bottomed, multiple-duct conduit units, hand-excavate trench bottoms and support conduit on an undisturbed subgrade.
 - d. Excavate trenches 6 inches deeper than elevation required in rock or other unyielding bearing material to allow for bedding course.
 - 2. Excavate trenches 4 inches deeper than bottom of pipe and conduit elevations to allow for bedding course. Hand-excavate deeper for bells of pipe.
 - a. Excavate trenches 6 inches deeper than elevation required in rock or other unyielding bearing material to allow for bedding course.
- D. Trenches in Tree- and Plant-Protection Zones:
 - 1. Hand-excavate to indicated lines, cross sections, elevations, and subgrades. Use narrow-tine spading forks to comb soil and expose roots. Do not break, tear, or chop exposed roots. Do not use mechanical equipment that rips, tears, or pulls

- roots.
- 2. Do not cut main lateral roots or taproots; cut only smaller roots that interfere with installation of utilities.
- 3. Cut and protect roots according to requirements in Section 015639 "Temporary Tree and Plant Protection."

3.7 SUBGRADE INSPECTION

- A. Notify Architect when excavations have reached required subgrade.
- B. If Architect determines that unsatisfactory soil is present, continue excavation and replace with compacted backfill or fill material as directed.
- C. Proof-roll subgrade below the building slabs and pavements with a pneumatic-tired and loaded 10-wheel, tandem-axle dump truck weighing not less than 15 tons to identify soft pockets and areas of excess yielding. Do not proof-roll wet or saturated subgrades.
 - 1. Completely proof-roll subgrade in one direction, repeating proof-rolling in direction perpendicular to first direction. Limit vehicle speed to 3 mph.
 - 2. Excavate soft spots, unsatisfactory soils, and areas of excessive pumping or rutting, as determined by Architect, and replace with compacted backfill or fill as directed.
- D. Authorized additional excavation and replacement material will be paid for according to Contract provisions for unit prices.
- E. Reconstruct subgrades damaged by freezing temperatures, frost, rain, accumulated water, or construction activities, as directed by Architect, without additional compensation.

3.8 UNAUTHORIZED EXCAVATION

- A. Fill unauthorized excavation under foundations or wall footings by extending bottom elevation of concrete foundation or footing to excavation bottom, without altering top elevation. Lean concrete fill, with 28-day compressive strength of 2500 psi, may be used when approved by Architect.
 - 1. Fill unauthorized excavations under other construction, pipe, or conduit as directed by Architect.

3.9 STORAGE OF SOIL MATERIALS

- A. Stockpile borrow soil materials and excavated satisfactory soil materials without intermixing. Place, grade, and shape stockpiles to drain surface water. Cover to prevent windblown dust.
 - 1. Stockpile soil materials away from edge of excavations. Do not store within drip

line of remaining trees.

3.10 BACKFILL

- A. Place and compact backfill in excavations promptly, but not before completing the following:
 - 1. Construction below finish grade including, where applicable, subdrainage, dampproofing, waterproofing, and perimeter insulation.
 - 2. Surveying locations of underground utilities for Record Documents.
 - 3. Testing and inspecting underground utilities.
 - 4. Removing concrete formwork.
 - 5. Removing trash and debris.
 - 6. Removing temporary shoring, bracing, and sheeting.
 - 7. Installing permanent or temporary horizontal bracing on horizontally supported walls.
- B. Place backfill on subgrades free of mud, frost, snow, or ice.

3.11 UTILITY TRENCH BACKFILL

- A. Place backfill on subgrades free of mud, frost, snow, or ice.
- B. Place and compact bedding course on trench bottoms and where indicated. Shape bedding course to provide continuous support for bells, joints, and barrels of pipes and for joints, fittings, and bodies of conduits.
- C. Trenches under Footings: Backfill trenches excavated under footings and within 18 inches of bottom of footings with satisfactory soil; fill with concrete to elevation of bottom of footings. Concrete is specified in Section 033000 "Cast-in-Place Concrete."
- D. Trenches under Roadways: Provide 4-inch- thick, concrete-base slab support for piping or conduit less than 30 inches below surface of roadways. After installing and testing, completely encase piping or conduit in a minimum of 4 inches of concrete before backfilling or placing roadway subbase course. Concrete is specified in Section 033000 "Cast-in-Place Concrete."
- E. Backfill voids with satisfactory soil while removing shoring and bracing.
- F. Initial Backfill:
 - 1. Soil Backfill: Place and compact initial backfill of satisfactory soil, free of particles larger than 1 inch in any dimension, to a height of 12 inches over the pipe or conduit.
 - a. Carefully compact initial backfill under pipe haunches and compact evenly up on both sides and along the full length of piping or conduit to avoid damage or displacement of piping or conduit. Coordinate backfilling with utilities testing.

2. Controlled Low-Strength Material: Place initial backfill of controlled low-strength material to a height of 12 inches over the pipe or conduit. Coordinate backfilling with utilities testing.

G. Final Backfill:

1. Soil Backfill: Place and compact final backfill of satisfactory soil to final subgrade elevation.
2. Controlled Low-Strength Material: Place final backfill of controlled low-strength material to final subgrade elevation.

- H. Warning Tape: Install warning tape directly above utilities, 12 inches below finished grade, except 6 inches below subgrade under pavements and slabs.

3.12 SOIL FILL

- A. Plow, scarify, bench, or break up sloped surfaces steeper than 1 vertical to 4 horizontal so fill material will bond with existing material.
- B. Place and compact fill material in layers to required elevations as follows:
1. Under grass and planted areas, use satisfactory soil material.
 2. Under walks and pavements, use satisfactory soil material.
 3. Under steps and ramps, use engineered fill.
 4. Under building slabs, use engineered fill.
 5. Under footings and foundations, use engineered fill.
- C. Place soil fill on subgrades free of mud, frost, snow, or ice.

3.13 SOIL MOISTURE CONTROL

- A. Uniformly moisten or aerate subgrade and each subsequent fill or backfill soil layer before compaction to within 2 percent of optimum moisture content.
1. Do not place backfill or fill soil material on surfaces that are muddy, frozen, or contain frost or ice.
 2. Remove and replace, or scarify and air dry, otherwise satisfactory soil material that exceeds optimum moisture content by 2 percent and is too wet to compact to specified dry unit weight.

3.14 COMPACTION OF SOIL BACKFILLS AND FILLS

- A. Place backfill and fill soil materials in layers not more than 8 inches in loose depth for material compacted by heavy compaction equipment and not more than 4 inches in loose depth for material compacted by hand-operated tampers.
- B. Place backfill and fill soil materials evenly on all sides of structures to required elevations and uniformly along the full length of each structure.

- C. Compact soil materials to not less than the following percentages of maximum dry unit weight according to ASTM D1557:
 - 1. Under structures, building slabs, steps, and pavements, scarify and recompact top 12 inches of existing subgrade and each layer of backfill or fill soil material at 95 percent.
 - 2. Under walkways, scarify and recompact top 6 inches below subgrade and compact each layer of backfill or fill soil material at 95 percent.
 - 3. Under turf or unpaved areas, scarify and recompact top 6 inches below subgrade and compact each layer of backfill or fill soil material at 95 percent.
 - 4. For utility trenches, compact each layer of initial and final backfill soil material at 95 percent.

3.15 GRADING

- A. General: Uniformly grade areas to a smooth surface, free of irregular surface changes. Comply with compaction requirements and grade to cross sections, lines, and elevations indicated.
 - 1. Provide a smooth transition between adjacent existing grades and new grades.
 - 2. Cut out soft spots, fill low spots, and trim high spots to comply with required surface tolerances.
- B. Site Rough Grading: Slope grades to direct water away from buildings and to prevent ponding. Finish subgrades to elevations required to achieve indicated finish elevations, within the following subgrade tolerances:
 - 1. Turf or Unpaved Areas: Plus or minus 1 inch
 - 2. Walks: Plus or minus 1 inch.
 - 3. Pavements: Plus or minus 1/2 inch
- C. Grading inside Building Lines: Finish subgrade to a tolerance of 1/2 inch] when tested with a 10-foot straightedge.

3.16 SUBSURFACE DRAINAGE

- A. Subsurface Drain: Place subsurface drainage geotextile around perimeter of subdrainage trench. Place a 6-inch course of filter material on subsurface drainage geotextile to support subdrainage pipe. Encase subdrainage pipe in a minimum of 12 inches of filter material, placed in compacted layers 6 inches thick, and wrap in subsurface drainage geotextile, overlapping sides and ends at least 6 inches.
 - 1. Compact each filter material layer to 85 percent of maximum dry unit weight according to ASTM D698.
- B. Drainage Backfill: Place and compact filter material over subsurface drain, in width indicated, to within 12 inches of final subgrade, in compacted layers 6 inches thick. Overlay drainage backfill with one layer of subsurface drainage geotextile, overlapping sides and ends at least 6 inches.

1. Compact each filter material layer to 85 percent of maximum dry unit weight according to ASTM D698.
2. Place and compact impervious fill over drainage backfill in 6-inch- thick compacted layers to final subgrade.

3.17 SUBBASE AND BASE COURSES UNDER PAVEMENTS AND WALKS

- A. Place subbase course and base course on subgrades free of mud, frost, snow, or ice.
- B. On prepared subgrade, place subbase course and base course under pavements and walks as follows:
 1. Install separation geotextile on prepared subgrade according to manufacturer's written instructions, overlapping sides and ends.
 2. Place base course material over subbase course under hot-mix asphalt pavement.
 3. Shape subbase course and base course to required crown elevations and cross-slope grades.
 4. Place subbase course and base course 6 inches or less in compacted thickness in a single layer.
 5. Place subbase course and base course that exceeds 6 inches in compacted thickness in layers of equal thickness, with no compacted layer more than 6 inches thick or less than 3 inches thick.
 6. Compact subbase course and base course at optimum moisture content to required grades, lines, cross sections, and thickness to not less than 95 percent of maximum dry unit weight according to ASTM D1557.
- C. Pavement Shoulders: Place shoulders along edges of subbase course and base course to prevent lateral movement. Construct shoulders, at least 12 inches wide, of satisfactory soil materials and compact simultaneously with each subbase and base layer to not less than 95 percent of maximum dry unit weight according to ASTM D1557.

3.18 DRAINAGE COURSE UNDER CONCRETE SLABS-ON-GRADE

- A. Place drainage course on subgrades free of mud, frost, snow, or ice.
- B. On prepared subgrade, place and compact drainage course under cast-in-place concrete slabs-on-grade as follows:
 1. Install subdrainage geotextile on prepared subgrade according to manufacturer's written instructions, overlapping sides and ends.
 2. Place drainage course 6 inches or less in compacted thickness in a single layer.
 3. Place drainage course that exceeds 6 inches in compacted thickness in layers of equal thickness, with no compacted layer more than 6 inches thick or less than 3 inches thick.
 4. Compact each layer of drainage course to required cross sections and thicknesses to not less than 95 percent of maximum dry unit weight according to ASTM D698.

3.19 FIELD QUALITY CONTROL

- A. Special Inspections: Owner will engage a qualified special inspector to perform the following special inspections:
 - 1. Determine prior to placement of fill that site has been prepared in compliance with requirements.
 - 2. Determine that fill material classification and maximum lift thickness comply with requirements.
 - 3. Determine, during placement and compaction, that in-place density of compacted fill complies with requirements.
- B. Testing Agency: Owner will engage a qualified geotechnical engineering testing agency to perform tests and inspections.
- C. Allow testing agency to inspect and test subgrades and each fill or backfill layer. Proceed with subsequent earth moving only after test results for previously completed work comply with requirements.
- D. Footing Subgrade: At footing subgrades, at least one test of each soil stratum will be performed to verify design bearing capacities. Subsequent verification and approval of other footing subgrades may be based on a visual comparison of subgrade with tested subgrade when approved by Architect.
- E. Testing agency will test compaction of soils in place according to ASTM D1556, ASTM D2167, ASTM D2937, and ASTM D6938, as applicable. Tests will be performed at the following locations and frequencies:
 - 1. Paved and Building Slab Areas: At subgrade and at each compacted fill and backfill layer, at least one test for every 2000 sq. ft. or less of paved area or building slab but in no case fewer than three tests.
 - 2. Foundation Wall Backfill: At each compacted backfill layer, at least one test for every 100 feet or less of wall length but no fewer than two tests.
 - 3. Trench Backfill: At each compacted initial and final backfill layer, at least one test for every 150 feet or less of trench length but no fewer than two tests.
- F. When testing agency reports that subgrades, fills, or backfills have not achieved degree of compaction specified, scarify and moisten or aerate, or remove and replace soil materials to depth required; recompact and retest until specified compaction is obtained.

3.20 PROTECTION

- A. Protecting Graded Areas: Protect newly graded areas from traffic, freezing, and erosion. Keep free of trash and debris.
- B. Repair and reestablish grades to specified tolerances where completed or partially completed surfaces become eroded, rutted, settled, or where they lose compaction due to subsequent construction operations or weather conditions.

1. Scarify or remove and replace soil material to depth as directed by Architect; reshape and recompact.
- C. Where settling occurs before Project correction period elapses, remove finished surfacing, backfill with additional soil material, compact, and reconstruct surfacing.
1. Restore appearance, quality, and condition of finished surfacing to match adjacent work, and eliminate evidence of restoration to greatest extent possible.

3.21 DISPOSAL OF SURPLUS AND WASTE MATERIALS

- A. Remove surplus satisfactory soil and waste materials, including unsatisfactory soil, trash, and debris, and legally dispose of them off Owner's property.
- B. Transport surplus satisfactory soil to designated storage areas on Owner's property. Stockpile or spread soil as directed by Architect.
 1. Remove waste materials, including unsatisfactory soil, trash, and debris, and legally dispose of them off Owner's property.

END OF SECTION 312000

SECTION 312319 - DEWATERING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Construction dewatering.

B. Related Requirements:

1. Section 015723 "Temporary Storm Water Pollution Control" for temporary storm water pollution controls mandated under the EPA's National Pollutant Discharge Elimination System.
2. Section 312000 "Earth Moving" for excavating, backfilling, site grading, and controlling surface-water runoff and ponding.

1.2 ALLOWANCES

A. See Section 012100 "Allowances" for description of allowances affecting items specified in this Section.

1. Dewatering observation wells are part of sitework and is not a separately paid item.

1.3 INFORMATIONAL SUBMITTALS

A. Field Quality-Control Submittals:

1. Field quality-control reports.

B. Qualification Statements: For Installer.

C. Delegated design engineer qualifications.

D. Existing Conditions: Using photographs, show existing conditions of adjacent construction and site improvements that might be misconstrued as damage caused by dewatering operations. Submit before Work begins.

E. Record Drawings: Identify locations and depths of capped wells and well points and other abandoned-in-place dewatering equipment.

1.4 QUALITY ASSURANCE

A. Qualifications:

1. Installer: An experienced installer that has specialized in design of dewatering systems and dewatering work.
2. Delegated Design Engineer: A professional engineer who is legally qualified to practice in state where Project is located and who is experienced in providing engineering services of the type indicated.
3. Land Surveyor: A professional land surveyor who is legally qualified to practice in state where Project is located.

1.5 FIELD CONDITIONS

- A. Project-Site Information: A geotechnical report has been prepared for this Project and is available for information only. The opinions expressed in this report are those of a geotechnical engineer and represent interpretations of subsoil conditions, tests, and results of analyses conducted by a geotechnical engineer. Owner is not responsible for interpretations or conclusions drawn from this data.
1. Make additional test borings and conduct other exploratory operations necessary for dewatering in accordance with the performance requirements.
 2. The geotechnical report is included elsewhere in Project Manual.
- B. Survey Work: Engage a qualified land surveyor or professional engineer to survey adjacent existing buildings, structures, and site improvements; establish exact elevations at fixed points to act as benchmarks. Clearly identify benchmarks and record existing elevations.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design dewatering system.
- B. Dewatering Performance: Design, furnish, install, test, operate, monitor, and maintain dewatering system of sufficient scope, size, and capacity to control hydrostatic pressures and to lower, control, remove, and dispose of groundwater and permit excavation and construction to proceed on dry, stable subgrades.
1. Design dewatering system, including comprehensive engineering analysis by a qualified professional engineer.
 2. Continuously monitor and maintain dewatering operations to ensure erosion control, stability of excavations and constructed slopes, prevention of flooding in excavation, and prevention of damage to subgrades and permanent structures.
 3. Prevent surface water from entering excavations by grading, dikes, or other means.
 4. Accomplish dewatering without damaging existing buildings, structures, and site improvements adjacent to excavation.
 5. Remove dewatering system when no longer required for construction.

- C. Regulatory Requirements: Comply with governing EPA notification regulations before beginning dewatering. Comply with water- and debris-disposal regulations of authorities having jurisdiction.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Protect structures, utilities, sidewalks, pavements, and other facilities from damage caused by settlement, lateral movement, undermining, washout, and other hazards created by dewatering operations.
 - 1. Prevent surface water and subsurface or groundwater from entering excavations, from ponding on prepared subgrades, and from flooding site or surrounding area.
 - 2. Protect subgrades and foundation soils from softening and damage by rain or water accumulation.
- B. Install dewatering system to ensure minimum interference with roads, streets, walks, and other adjacent occupied and used facilities.
 - 1. Do not close or obstruct streets, walks, or other adjacent occupied or used facilities without permission from Owner and authorities having jurisdiction. Provide alternate routes around closed or obstructed traffic ways if required by authorities having jurisdiction.
- C. Provide temporary grading to facilitate dewatering and control of surface water.
- D. Protect and maintain temporary erosion and sedimentation controls, which are specified in, Section 015723 "Temporary Storm Water Pollution Control", Section 311000 "Site Clearing," during dewatering operations.

3.2 INSTALLATION

- A. Install dewatering system utilizing wells, well points, or similar methods complete with pump equipment, standby power and pumps, filter material gradation, valves, appurtenances, water disposal, and surface-water controls.
 - 1. Space well points or wells at intervals required to provide sufficient dewatering.
 - 2. Use filters or other means to prevent pumping of fine sands or silts from the subsurface.
- B. Place dewatering system into operation to lower water to specified levels before excavating below groundwater level.
- C. Provide sumps, sedimentation tanks, and other flow-control devices as required by authorities having jurisdiction.
- D. Provide standby equipment on-site, installed and available for immediate operation, to maintain dewatering on continuous basis if any part of system becomes inadequate or

fails.

3.3 OPERATION

- A. Operate system continuously until drains, sewers, and structures have been constructed and fill materials have been placed or until dewatering is no longer required.
- B. Operate system to lower and control groundwater to permit excavation, construction of structures, and placement of fill materials on dry subgrades. Drain water-bearing strata above and below bottom of foundations, drains, sewers, and other excavations.
 - 1. Do not permit open-sump pumping that leads to loss of fines, soil piping, subgrade softening, and slope instability.
 - 2. Reduce hydrostatic head in water-bearing strata below subgrade elevations of foundations, drains, sewers, and other excavations.
 - 3. Maintain piezometric water level a minimum of 60 inches below bottom of excavation.
- C. Dispose of water removed by dewatering in a manner that avoids endangering public health, property, and portions of work under construction or completed. Dispose of water and sediment in a manner that avoids inconvenience to others.
- D. Remove dewatering system from Project site on completion of dewatering. Plug or fill well holes with sand or cut off and cap wells a minimum of 36 inches below overlying construction.

3.4 FIELD QUALITY CONTROL

- A. Observation Wells: Provide observation wells or piezometers, take measurements, and maintain at least the minimum number indicated; additional observation wells may be required by authorities having jurisdiction.
 - 1. Observe and record daily elevation of groundwater and piezometric water levels in observation wells.
 - 2. Repair or replace, within 24 hours, observation wells that become inactive, damaged, or destroyed. In areas where observation wells are not functioning properly, suspend construction activities until reliable observations can be made. Add or remove water from observation-well risers to demonstrate that observation wells are functioning properly.
 - 3. Fill observation wells, remove piezometers, and fill holes when dewatering is completed.
- B. Survey-Work Benchmarks: Resurvey benchmarks regularly during dewatering and maintain an accurate log of surveyed elevations for comparison with original elevations. Promptly notify Architect if changes in elevations occur or if cracks, sags, or other damage is evident in adjacent construction.
- C. Provide continual observation to ensure that subsurface soils are not being removed

by the dewatering operation.

- D. Prepare reports of observations.

3.5 PROTECTION

- A. Protect and maintain dewatering system during dewatering operations.
- B. Promptly repair damages to adjacent facilities caused by dewatering.

END OF SECTION 312319

SECTION 315000 - EXCAVATION SUPPORT AND PROTECTION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes temporary excavation support and protection systems.
- B. Related Requirements:
 - 1. Section 312000 "Earth Moving" for excavating and backfilling, for controlling surface-water runoff and ponding, and for dewatering excavations.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, performance properties, and dimensions of individual components and profiles, and calculations for excavation support and protection system.
- B. Shop Drawings: For excavation support and protection system, prepared by or under the supervision of a qualified professional engineer.
 - 1. Include plans, elevations, sections, and details.
 - 2. Show arrangement, locations, and details of soldier piles, piling, lagging, tiebacks, bracing, and other components of excavation support and protection system according to engineering design.
 - 3. Indicate type and location of waterproofing.
 - 4. Include a written plan for excavation support and protection, including sequence of construction of support and protection coordinated with progress of excavation.
- C. Delegated-Design Submittal: For excavation support and protection systems, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For the following:
 - 1. Land surveyor.
 - 2. Professional Engineer: Experience with providing delegated-design engineering services of the type indicated, including documentation that engineer is licensed in the state in which Project is located.
- B. Contractor Calculations: For excavation support and protection system. Include

analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.4 CLOSEOUT SUBMITTALS

- A. Record Drawings: Identify locations and depths of capped utilities, abandoned-in-place support and protection systems, and other subsurface structural, electrical, or mechanical conditions.

1.5 FIELD CONDITIONS

- A. Interruption of Existing Utilities: Do not interrupt any utility-serving facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary utility according to requirements indicated:
 - 1. Notify Architect, Construction Manager, Owner no fewer than two days in advance of proposed interruption of utility.
 - 2. Do not proceed with interruption of utility without Owner's written permission.
- B. Survey Work: Engage a qualified land surveyor or professional engineer to survey adjacent existing buildings, structures, and site improvements; establish exact elevations at fixed points to act as benchmarks. Clearly identify benchmarks, and record existing elevations.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design excavation support and protection systems to resist all lateral loading and surcharge, including but not limited to, retained soil, groundwater pressure, adjacent building loads, adjacent traffic loads, construction traffic loads, material stockpile loads, and seismic loads, based on the following:
 - 1. Compliance with OSHA Standards and interpretations, 29 CFR 1926, Subpart P.
 - 2. Compliance with AASHTO Standard Specification for Highway Bridges or AASHTO LRFD Bridge Design Specification, Customary U.S. Units.
 - 3. Compliance with requirements of authorities having jurisdiction.
 - 4. Compliance with utility company requirements.
 - 5. Compliance with railroad requirements.

2.2 MATERIALS

- A. Provide materials that are either new or in serviceable condition.
- B. Structural Steel: ASTM A36/A36M, ASTM A690/A690M, or ASTM A992/A992M.

- C. Steel Sheet Piling: ASTM A328/A328M, ASTM A572/A572M, or ASTM A690/A690M; with continuous interlocks.
 - 1. Corners: Roll-formed corner shape with continuous interlock.
- D. Wood Lagging: Lumber, mixed hardwood, nominal rough thickness of size and strength required for application.
- E. Cast-in-Place Concrete: ACI 301, of compressive strength required for application.
- F. Reinforcing Bars: ASTM A615/A615M, Grade 60, deformed.
- G. Tiebacks: Steel strand, ASTM A416/A416M.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Protect structures, utilities, sidewalks, pavements, and other facilities from damage caused by settlement, lateral movement, undermining, washout, and other hazards that could develop during excavation support and protection system operations.
 - 1. Shore, support, and protect utilities encountered.

3.2 INSTALLATION - GENERAL

- A. Locate excavation support and protection systems clear of permanent construction, so that construction and finishing of other work is not impeded.
- B. Install excavation support and protection systems to ensure minimum interference with roads, streets, walks, and other adjacent occupied and used facilities.
 - 1. Do not close or obstruct streets, walks, or other adjacent occupied or used facilities without permission from Owner and authorities having jurisdiction.
 - 2. Provide alternate routes around closed or obstructed traffic ways if required by authorities having jurisdiction.
- C. Install excavation support and protection systems without damaging existing buildings, structures, and site improvements adjacent to excavation.

3.3 SOLDIER PILES AND LAGGING

- A. Install steel soldier piles before starting excavation.
 - 1. Extend soldier piles below excavation grade level to depths adequate to prevent lateral movement.
 - 2. Space soldier piles at regular intervals not to exceed allowable flexural strength of wood lagging.

3. Accurately align exposed faces of flanges to vary not more than 2 inches from a horizontal line and not more than 1:120 out of vertical alignment.
- B. Install wood lagging within flanges of soldier piles as excavation proceeds.
 1. Trim excavation as required to install lagging.
 2. Fill voids behind lagging with soil, and compact.
- C. Install wales horizontally at locations indicated on Drawings and secure to soldier piles.

3.4 SHEET PILING

- A. Before starting excavation, install one-piece sheet piling lengths and tightly interlock vertical edges to form a continuous barrier.
- B. Accurately place the piling using templates and guide frames unless otherwise recommended in writing by the sheet piling manufacturer.
 1. Limit vertical offset of adjacent sheet piling to 60 inches.
 2. Accurately align exposed faces of sheet piling to vary not more than 2 inches from a horizontal line and not more than 1:120 out of vertical alignment.
- C. Cut tops of sheet piling to uniform elevation at top of excavation.

3.5 TIEBACKS

- A. Drill, install, grout, and tension tiebacks.
- B. Test load-carrying capacity of each tieback, and replace and retest deficient tiebacks.
 1. Have test loading observed by a qualified professional engineer responsible for design of excavation support and protection system.
- C. Maintain tiebacks in place until permanent construction is able to withstand lateral earth and hydrostatic pressures.

3.6 BRACING

- A. Locate bracing to clear columns, floor framing construction, and other permanent work. If necessary to move brace, install new bracing before removing original brace.
 1. Do not place bracing where it will be cast into or included in permanent concrete work unless otherwise approved by Architect.
 2. Install internal bracing if required to prevent spreading or distortion of braced frames.
 3. Maintain bracing until structural elements are supported by other bracing or until permanent construction is able to withstand lateral earth and hydrostatic pressures.

3.7 MAINTENANCE

- A. Monitor and maintain excavation support and protection system.
- B. Prevent surface water from entering excavations by grading, dikes, or other means.
- C. Continuously monitor vibrations, settlements, and movements to ensure stability of excavations and constructed slopes and to ensure that damage to permanent structures is prevented.

3.8 FIELD QUALITY CONTROL

- A. Survey-Work Benchmarks: Resurvey benchmarks regularly during installation of excavation support and protection systems, excavation progress, and for as long as excavation remains open.
 - 1. Maintain an accurate log of surveyed elevations and positions for comparison with original elevations and positions.
 - 2. Promptly notify Architect if changes in elevations or positions occur or if cracks, sags, or other damage is evident in adjacent construction.
- B. Promptly correct detected bulges, breakage, or other evidence of movement to ensure that excavation support and protection system remains stable.
- C. Promptly repair damages to adjacent facilities caused by installation or faulty performance of excavation support and protection systems.

3.9 REMOVAL AND REPAIRS

- A. Remove excavation support and protection systems when construction has progressed sufficiently to support excavation and earth and hydrostatic pressures.
 - 1. Remove in stages to avoid disturbing underlying soils and rock or damaging structures, pavements, facilities, and utilities.
 - 2. Remove excavation support and protection systems to a minimum depth of 48 inches below overlying construction, and abandon remainder.
 - 3. Fill voids immediately with approved backfill compacted to density specified in Section 312000 "Earth Moving."
 - 4. Repair or replace, as approved by Architect, adjacent work damaged or displaced by removing excavation support and protection systems.
- B. Leave excavation support and protection systems permanently in place.

END OF SECTION 315000

SECTION 321216 - ASPHALT PAVING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Hot-mix asphalt paving.
2. Hot-mix asphalt overlay.
3. Cold milling of existing asphalt pavement.
4. Hot-mix asphalt patching.
5. Asphalt curbs.
6. Asphalt traffic-calming devices.
7. Asphalt surface treatments.

B. Related Requirements:

1. Section 024116 "Structure Demolition", and, Section 024119 "Selective Demolition" for demolition and removal of existing asphalt pavement.
2. Section 312000 "Earth Moving" for subgrade preparation, fill material, separation geotextiles, unbound-aggregate subbase and base courses, and aggregate pavement shoulders.
3. Section 321400 "Unit Paving" for bituminous setting bed for pavers and for stone and precast concrete curbs.

1.2 UNIT PRICES

- ##### A. Work of this Section is affected by Square Yard.

1.3 ACTION SUBMITTALS

- ##### A. Product Data: Include technical data and tested physical and performance properties.

1. Herbicide.
2. Paving geotextile.
3. Joint sealant.

B. Hot-Mix Asphalt Designs:

1. Certification, by authorities having jurisdiction, of approval of each hot-mix asphalt design proposed for the Work.
2. For each hot-mix asphalt design proposed for the Work.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For paving-mix manufacturer.
- B. Material Certificates: Include statement that mixes containing recycled materials will perform equal to mixes produced from all new materials.
 - 1. Aggregates.
 - 2. Asphalt binder.
 - 3. Asphalt cement.
 - 4. Cutback prime coat.
 - 5. Emulsified asphalt prime coat.
 - 6. Tack coat.
 - 7. Fog seal.
 - 8. Undersealing asphalt.
- C. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A paving-mix manufacturer registered with and approved by authorities having jurisdiction or the DOT of state in which Project is located.
- B. Testing Agency Qualifications: Qualified in accordance with ASTM D3666 for testing indicated.
- C. Regulatory Requirements: Comply with materials, workmanship, and other applicable requirements of standard specifications of NJDOT for asphalt paving work.
 - 1. Measurement and payment provisions and safety program submittals included in standard specifications do not apply to this Section.

1.6 FIELD CONDITIONS

- A. Environmental Limitations: Do not apply asphalt materials if subgrade is wet or excessively damp, if rain is imminent or expected before time required for adequate cure, or if the following conditions are not met:
 - 1. Prime Coat: Minimum surface temperature of 60 deg F.
 - 2. Tack Coat: Minimum surface temperature of 60 deg F.
 - 3. Slurry Coat: Comply with weather limitations in ASTM D3910.
 - 4. Asphalt Base Course: Minimum surface temperature of 40 deg F and rising at time of placement.
 - 5. Asphalt Surface Course: Minimum surface temperature of 60 deg F at time of placement.

PART 2 - PRODUCTS

2.1 AGGREGATES

- A. General: Use materials and gradations that have performed satisfactorily in previous installations.
- B. Fine Aggregate: ASTM D1073, or, AASHTO M 29, sharp-edged natural sand or sand prepared from stone, gravel, cured blast-furnace slag, or combinations thereof.
 - 1. For hot-mix asphalt, limit natural sand to a maximum of 20 percent by weight of the total aggregate mass.

2.2 ASPHALT MATERIALS

- A. Asphalt Binder: ASTM D6373, or, AASHTO M 320 binder designation PG 64-22.
- B. Asphalt Cement: ASTM D3381/D3381M for viscosity-graded material.
- C. Emulsified Asphalt Prime Coat: ASTM D977, or, AASHTO M 140 emulsified asphalt, or ASTM D2397/D2397M, or, AASHTO M 208 cationic emulsified asphalt, slow setting, diluted in water, of suitable grade and consistency for application.
- D. Tack Coat: ASTM D977, or, AASHTO M 140 emulsified asphalt, or ASTM D2397/D2397M, or, AASHTO M 208 cationic emulsified asphalt, slow setting, diluted in water, of suitable grade and consistency for application.
- E. Fog Seal: ASTM D977, or, AASHTO M 140 emulsified asphalt, or ASTM D2397/D2397M, or, AASHTO M 208 cationic emulsified asphalt, slow setting, factory diluted in water, of suitable grade and consistency for application.
- F. Water: Potable.
- G. Undersealing Asphalt: ASTM D3141/D3141M; pumping consistency.

2.3 AUXILIARY MATERIALS

- A. Herbicide: Commercial chemical for weed control, registered by the EPA, and not classified as "restricted use" for locations and conditions of application. Provide in granular, liquid, or wettable powder form.
- B. Sand: ASTM D1073, or, AASHTO M 29, Grade No. 2 or No. 3.
- C. Paving Geotextile: AASHTO M 288 paving fabric; nonwoven polypropylene; resistant to chemical attack, rot, and mildew; and specifically designed for paving applications.
- D. Joint Sealant: ASTM D6690, Type II or III, hot-applied, single-component, polymer-modified bituminous sealant.

2.4 MIXES

- A. Hot-Mix Asphalt: Dense-graded, hot-laid, hot-mix asphalt plant mixes approved by authorities having jurisdiction and complying with the following requirements:
 - 1. Provide mixes with a history of satisfactory performance in geographical area where Project is located.
 - 2. Base Course: NJ DOT DGA.
 - 3. Binder Course: Bituminous Concrete Base Course (NJDOT).
 - 4. Surface Course: Bituminous Concrete Surface Course (NJDOT).

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify that subgrade is dry and in suitable condition to begin paving.
- B. Proceed with paving only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Protection: Provide protective materials, procedures, and worker training to prevent asphalt materials from spilling, coating, or building up on curbs, driveway aprons, manholes, and other surfaces adjacent to the Work.
- B. Proof-roll subgrade below pavements with heavy pneumatic-tired equipment to identify soft pockets and areas of excess yielding. Do not proof-roll wet or saturated subgrades.
 - 1. Completely proof-roll subgrade in one direction, repeating proof-rolling in direction perpendicular to first direction. Limit vehicle speed to 3 mph.
 - 2. Excavate soft spots, unsatisfactory soils, and areas of excessive pumping or rutting, as determined by Architect, and replace with compacted backfill or fill as directed.

3.3 COLD MILLING

- A. Clean existing pavement surface of loose and deleterious material immediately before cold milling. Remove existing asphalt pavement by cold milling to grades and cross sections indicated.
 - 1. Mill to a depth of 2 inches.
 - 2. Mill to a uniform finished surface free of excessive gouges, grooves, and ridges.
 - 3. Control rate of milling to prevent tearing of existing asphalt course.
 - 4. Repair or replace curbs, driveway aprons, manholes, and other construction damaged during cold milling.
 - 5. Excavate and trim unbound-aggregate base course, if encountered, and keep material separate from milled hot-mix asphalt.

6. Patch surface depressions deeper than 1 inch after milling, before wearing course is laid.
7. Handle milled asphalt material in accordance with approved waste management plan required in Section 017419 "Construction Waste Management and Disposal."
8. Keep milled pavement surface free of loose material and dust.
9. Do not allow milled materials to accumulate on-site.

3.4 PATCHING

- A. Asphalt Pavement: Saw cut perimeter of patch and excavate existing pavement section to sound base. Excavate rectangular or trapezoidal patches, extending 12 inches into perimeter of adjacent sound pavement, unless otherwise indicated. Cut excavation faces vertically. Remove excavated material. Recompact existing unbound-aggregate base course to form new subgrade.
- B. Portland Cement Concrete Pavement: Break cracked slabs and roll as required to reseat concrete pieces firmly.
 1. Undersealing: Pump hot undersealing asphalt under rocking slab until slab is stabilized or, if necessary, crack slab into pieces and roll to reseat pieces firmly.
 2. Remove disintegrated or badly cracked pavement. Excavate rectangular or trapezoidal patches, extending into perimeter of adjacent sound pavement, unless otherwise indicated. Cut excavation faces vertically. Recompact existing unbound-aggregate base course to form new subgrade.
- C. Tack Coat: Before placing patch material, apply tack coat uniformly to vertical asphalt surfaces abutting the patch. Apply at a rate of 0.05 to 0.15 gal./sq. yd.
 1. Allow tack coat to cure undisturbed before applying hot-mix asphalt paving.
 2. Avoid smearing or staining adjoining surfaces, appurtenances, and surroundings. Remove spillages and clean affected surfaces.
- D. Placing Single-Course Patch Material: Fill excavated pavement areas with hot-mix asphalt base mix for full thickness of patch and, while still hot, compact flush with adjacent surface.
- E. Placing Two-Course Patch Material: Partially fill excavated pavements with hot-mix asphalt base course mix and, while still hot, compact. Cover asphalt base course with compacted layer of hot-mix asphalt surface course, finished flush with adjacent surfaces.

3.5 REPAIRS

- A. Leveling Course: Install and compact leveling course consisting of hot-mix asphalt surface course to level sags and fill depressions deeper than 1 inch in existing pavements.
 1. Install leveling wedges in compacted lifts not exceeding 3 inches thick.

- B. Crack and Joint Filling: Remove existing joint filler material from cracks or joints to a depth of 1/4 inch.
 - 1. Clean cracks and joints in existing hot-mix asphalt pavement.
 - 2. Use hot-applied joint sealant to seal cracks and joints more than 1/4 inch wide. Fill flush with surface of existing pavement and remove excess.

3.6 SURFACE PREPARATION

- A. Ensure that prepared subgrade has been proof-rolled and is ready to receive paving. Immediately before placing asphalt materials, remove loose and deleterious material from substrate surfaces.
- B. Herbicide Treatment: Apply herbicide in accordance with manufacturer's recommended rates and written application instructions. Apply to dry, prepared subgrade or surface of compacted-aggregate base before applying paving materials.
 - 1. Mix herbicide with prime coat if formulated by manufacturer for that purpose.
- C. Cutback Prime Coat: Apply uniformly over surface of compacted unbound-aggregate base course at a rate of 0.15 to 0.50 gal./sq. yd. Apply enough material to penetrate and seal, but not flood, surface. Allow prime coat to cure.
 - 1. If prime coat is not entirely absorbed within 24 hours after application, spread sand over surface to blot excess asphalt. Use enough sand to prevent pickup under traffic. Remove loose sand by sweeping before pavement is placed and after volatiles have evaporated.
 - 2. Protect primed substrate from damage until ready to receive paving.
- D. Emulsified Asphalt Prime Coat: Apply uniformly over surface of compacted unbound-aggregate base course at a rate of 0.10 to 0.30 gal./sq. yd. per inch depth. Apply enough material to penetrate and seal, but not flood, surface. Allow prime coat to cure.
 - 1. If prime coat is not entirely absorbed within 24 hours after application, spread sand over surface to blot excess asphalt. Use enough sand to prevent pickup under traffic. Remove loose sand by sweeping before pavement is placed and after volatiles have evaporated.
 - 2. Protect primed substrate from damage until ready to receive paving.
- E. Tack Coat: Apply uniformly to surfaces of existing pavement at a rate of 0.05 to 0.15 gal./sq. yd.
 - 1. Allow tack coat to cure undisturbed before applying hot-mix asphalt paving.
 - 2. Avoid smearing or staining adjoining surfaces, appurtenances, and surroundings. Remove spillages and clean affected surfaces.

3.7 HOT-MIX ASPHALT PLACEMENT

- A. Machine place hot-mix asphalt on prepared surface, spread uniformly, and strike off.

Place asphalt mix by hand in areas inaccessible to equipment in a manner that prevents segregation of mix. Place each course to required grade, cross section, and thickness when compacted.

1. Place hot-mix asphalt base course in number of lifts and thicknesses indicated.
 2. Place hot-mix asphalt surface course in single lift.
 3. Spread mix at a minimum temperature of 250 deg F. of in place pavement.
 4. Begin applying mix along centerline of crown for crowned sections and on high side of one-way slopes unless otherwise indicated.
 5. Regulate paver machine speed to obtain smooth, continuous surface free of pulls and tears in asphalt-paving mat.
- B. Place paving in consecutive strips not less than 10 feet wide unless infill edge strips of a lesser width are required.
1. After first strip has been placed and rolled, place succeeding strips and extend rolling to overlap previous strips. Overlap mix placement about 1 to 1-1/2 inches from strip to strip to ensure proper compaction of mix along longitudinal joints.
 2. Complete a section of asphalt base course before placing asphalt surface course.
- C. Promptly correct surface irregularities in paving course behind paver. Use suitable hand tools to remove excess material forming high spots. Fill depressions with hot-mix asphalt to prevent segregation of mix; use suitable hand tools to smooth surface.

3.8 JOINTS

- A. Construct joints to ensure a continuous bond between adjoining paving sections. Construct joints free of depressions, with same texture and smoothness as other sections of hot-mix asphalt course.
1. Clean contact surfaces and apply tack coat to joints.
 2. Offset longitudinal joints, in successive courses, a minimum of 6 inches.
 3. Offset transverse joints, in successive courses, a minimum of 24 inches.
 4. Construct transverse joints at each point where paver ends a day's work and resumes work at a subsequent time. Construct these joints using either "bulkhead" or "papered" method in accordance with AI MS-22, for both "Ending a Lane" and "Resumption of Paving Operations."
 5. Compact joints as soon as hot-mix asphalt will bear roller weight without excessive displacement.
 6. Compact asphalt at joints to a density within 2 percent of specified course density.

3.9 COMPACTION

- A. General: Begin compaction as soon as placed hot-mix paving will bear roller weight without excessive displacement. Compact hot-mix paving with hot hand tampers or with vibratory-plate compactors in areas inaccessible to rollers.

1. Complete compaction before mix temperature cools to 185 deg F.
- B. Breakdown Rolling: Complete breakdown or initial rolling immediately after rolling joints and outside edge. Examine surface immediately after breakdown rolling for indicated crown, grade, and smoothness. Correct laydown and rolling operations to comply with requirements.
- C. Intermediate Rolling: Begin intermediate rolling immediately after breakdown rolling while hot-mix asphalt is still hot enough to achieve specified density. Continue rolling until hot-mix asphalt course has been uniformly compacted to the following density:
 1. Average Density, Marshall Test Method: 96 percent of reference laboratory density in accordance with ASTM D6927, or, AASHTO T 245, but not less than 94 percent or greater than 100 percent.
 2. Average Density, Rice Test Method: 92 percent of reference maximum theoretical density in accordance with ASTM D2041/D2041M, but not less than 90 percent or greater than 96 percent.
- D. Finish Rolling: Finish roll paved surfaces to remove roller marks while hot-mix asphalt is still warm.
- E. Edge Shaping: While surface is being compacted and finished, trim edges of pavement to proper alignment. Bevel edges while asphalt is still hot; compact thoroughly.
- F. Repairs: Remove paved areas that are defective or contaminated with foreign materials and replace with fresh, hot-mix asphalt. Compact by rolling to specified density and surface smoothness.
- G. Protection: After final rolling, do not permit vehicular traffic on pavement until it has cooled and hardened.
- H. Erect barricades to protect paving from traffic until mixture has cooled enough not to become marked.

3.10 INSTALLATION TOLERANCES

- A. Pavement Thickness: Compact each course to produce thickness indicated within the following tolerances:
 1. Base Course: Plus or minus 1/2 inch.
 2. Surface Course: Plus 1/4 inch, no minus.
- B. Pavement Surface Smoothness: Compact each course to produce surface smoothness within the following tolerances as determined by using a 10-foot straightedge applied transversely or longitudinally to paved areas:
 1. Base Course: 1/4 inch.
 2. Surface Course: 1/8 inch.
 3. Crowned Surfaces: Test with crowned template centered and at right angle to

crown. Maximum allowable variance from template is 1/4 inch.

3.11 SURFACE TREATMENTS

- A. Fog Seals: Apply fog seal at a rate of 0.10 to 0.15 gal./sq. yd. to existing asphalt pavement and allow to cure. With fine sand, lightly dust areas receiving excess fog seal.
- B. Slurry Seals: Apply slurry coat in a uniform thickness in accordance with ASTM D3910 and allow to cure.
 - 1. Roll slurry seal to remove ridges and provide a uniform, smooth surface.

3.12 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
- B. Thickness: In-place compacted thickness of hot-mix asphalt courses will be determined in accordance with ASTM D3549/D3549M.
- C. Surface Smoothness: Finished surface of each hot-mix asphalt course will be tested for compliance with smoothness tolerances.
- D. Asphalt Traffic-Calming Devices: Finished height of traffic-calming devices above pavement will be measured for compliance with tolerances.
- E. In-Place Density: Testing agency will take samples of uncompacted paving mixtures and compacted pavement in accordance with ASTM D979/D979M, or, AASHTO T 168.
 - 1. Reference maximum theoretical density will be determined by averaging results from four samples of hot-mix asphalt-paving mixture delivered daily to site, prepared in accordance with ASTM D2041/D2041M, and compacted in accordance with job-mix specifications.
 - 2. In-place density of compacted pavement will be determined by testing core samples in accordance with ASTM D1188 or ASTM D2726/D2726M.
 - a. One core sample will be taken for every 500 sq. yd. or less of installed pavement, with no fewer than three cores taken.
 - b. Field density of in-place compacted pavement may also be determined by nuclear method in accordance with ASTM D2950/D2950M and coordinated with ASTM D1188 or ASTM D2726/D2726M.
- F. Replace and compact hot-mix asphalt where core tests were taken.
- G. Remove and replace or install additional hot-mix asphalt where test results or measurements indicate that it does not comply with specified requirements.

3.13 WASTE HANDLING

- A. General: Handle asphalt-paving waste in accordance with approved waste management plan required in Section 017419 "Construction Waste Management and Disposal."

END OF SECTION 321216

SECTION 321313 - CONCRETE PAVING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes concrete paving including the following:
 - 1. Curbs and gutters.
 - 2. Walks.
 - 3. Cast in place detectable warning strips.
- B. Related Requirements:
 - 1. Section 033000 "Cast-in-Place Concrete" for general building applications of concrete.
 - 2. Section 321723 "Pavement Markings."
 - 3. Section 321726 "Tactile Warning Surfacing" for detectable warning tiles.

1.2 DEFINITIONS

- A. Cementitious Materials: Portland cement alone or in combination with one or more of blended hydraulic cement, fly ash, slag cement, and other pozzolans.
- B. W/C Ratio: The ratio by weight of water to cementitious materials.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Design Mixtures: For each concrete paving mixture. Include alternate design mixtures when characteristics of materials, Project conditions, weather, test results, or other circumstances warrant adjustments.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified ready-mix concrete manufacturer, and, testing agency.
- B. Material Certificates: For the following, from manufacturer:
 - 1. Cementitious materials.
 - 2. Steel reinforcement and reinforcement accessories.
 - 3. Admixtures.
 - 4. Curing compounds.
 - 5. Applied finish materials.

6. Bonding agent or epoxy adhesive.
7. Joint fillers.

C. Material Test Reports: For each of the following:

1. Aggregates: Include service-record data indicating absence of deleterious expansion of concrete due to alkali-aggregate reactivity.

1.5 QUALITY ASSURANCE

- A. Ready-Mix-Concrete Manufacturer Qualifications: A firm experienced in manufacturing ready-mixed concrete products and that complies with ASTM C94/C94M requirements for production facilities and equipment.
- B. Testing Agency Qualifications: Qualified according to ASTM C1077 and ASTM E329 for testing indicated.
 1. Personnel conducting field tests must be qualified as ACI Concrete Field Testing Technician, Grade 1, according to ACI CP-1 or an equivalent certification program.

1.6 PRECONSTRUCTION TESTING

- A. Preconstruction Testing Service: Engage a qualified independent testing agency to perform preconstruction testing on concrete paving mixtures.

1.7 FIELD CONDITIONS

- A. Traffic Control: Maintain access for vehicular and pedestrian traffic as required for other construction activities.
- B. Cold-Weather Concrete Placement: Protect concrete work from physical damage or reduced strength that could be caused by frost, freezing, or low temperatures. Comply with ACI 306.1 and the following:
 1. When air temperature has fallen to or is expected to fall below 40 deg F, uniformly heat water and aggregates before mixing to obtain a concrete mixture temperature of not less than 50 deg F and not more than 80 deg F at point of placement.
 2. Do not use frozen materials or materials containing ice or snow.
 3. Do not use calcium chloride, salt, or other materials containing antifreeze agents or chemical accelerators unless otherwise specified and approved in design mixtures.
- C. Hot-Weather Concrete Placement: Comply with ACI 301 and as follows when hot-weather conditions exist:
 1. Cool ingredients before mixing to maintain concrete temperature below 90 deg F at time of placement. Chilled mixing water or chopped ice may be used to control

- temperature, provided water equivalent of ice is calculated in total amount of mixing water. Using liquid nitrogen to cool concrete is Contractor's option.
2. Cover steel reinforcement with water-soaked burlap, so steel temperature will not exceed ambient air temperature immediately before embedding in concrete.
 3. Fog-spray forms, steel reinforcement, and subgrade just before placing concrete. Keep subgrade moisture uniform without standing water, soft spots, or dry areas.

PART 2 - PRODUCTS

2.1 CONCRETE, GENERAL

- A. ACI Publications: Comply with ACI 301 unless otherwise indicated.

2.2 FORMS

- A. Form Materials: Plywood, metal, metal-framed plywood, or other approved panel-type materials to provide full-depth, continuous, straight, and smooth exposed surfaces.
 1. Use flexible or uniformly curved forms for curves with a radius of 100 feet or less. Do not use notched and bent forms.
- B. Form-Release Agent: Commercially formulated form-release agent that will not bond with, stain, or adversely affect concrete surfaces and that will not impair subsequent treatments of concrete surfaces.

2.3 STEEL REINFORCEMENT

- A. Plain-Steel Welded-Wire Reinforcement: ASTM A1064/A1064M, fabricated from as-drawn steel wire into flat sheets.
- B. Deformed-Steel Welded-Wire Reinforcement: ASTM A1064/A1064M, flat sheet.
- C. Epoxy-Coated Welded-Wire Reinforcement: ASTM A884/A884M, Class A, plain steel.
- D. Reinforcing Bars: ASTM A615/A615M, Grade 60; deformed.
- E. Hook Bolts: ASTM A307, Grade A, internally and externally threaded. Design hook-bolt joint assembly to hold coupling against paving form and in position during concreting operations, and to permit removal without damage to concrete or hook bolt.

2.4 CONCRETE MIXTURES

- A. Prepare design mixtures, proportioned according to ACI 301, for each type and strength of normal-weight concrete, and as determined by either laboratory trial mixtures or field experience.
 1. Use a qualified independent testing agency for preparing and reporting proposed

- concrete design mixtures for the trial batch method.
 2. When automatic machine placement is used, determine design mixtures and obtain laboratory test results that comply with or exceed requirements.
- B. Cementitious Materials: Limit percentage, by weight, of cementitious materials other than portland cement in concrete as follows:
1. Fly Ash or Pozzolan: 25 percent.
 2. Slag Cement: 50 percent.
 3. Combined Fly Ash or Pozzolan, and Slag Cement: 50 percent, with fly ash or pozzolan not exceeding 25 percent.
- C. Add air-entraining admixture at manufacturer's prescribed rate to result in normal-weight concrete at point of placement having an air content as follows:
1. Air Content, 1-1/2-inch Nominal Maximum Aggregate Size: 4-1/2 percent plus or minus 1-1/2 percent.
 2. Air Content, 1-inch Nominal Maximum Aggregate Size: 4-1/2 percent plus or minus 1-1/2 percent.
 3. Air Content, 3/4-inch Nominal Maximum Aggregate Size: 5 percent plus or minus 1-1/2 percent.
- D. Limit water-soluble, chloride-ion content in hardened concrete to 0.15 percent by weight of cement.
- E. Chemical Admixtures: Use admixtures according to manufacturer's written instructions.
1. Use high-range, water-reducing and retarding admixture in concrete as required for placement and workability.
 2. Use water-reducing and retarding admixture when required by high temperatures, low humidity, or other adverse placement conditions.
- F. Concrete Mixtures: Normal-weight concrete.
1. Compressive Strength (28 Days): 4000 psi.
 2. Maximum W/C Ratio at Point of Placement: 0.50.
 3. Slump Limit: 5 inches, plus or minus 1 inch.

2.5 CONCRETE MIXING

- A. Ready-Mixed Concrete: Measure, batch, and mix concrete materials and concrete according to ASTM C94/C94M and ASTM C1116/C1116M. Furnish batch certificates for each batch discharged and used in the Work.
1. When air temperature is between 85 and 90 deg F, reduce mixing and delivery time from 1-1/2 hours to 75 minutes; when air temperature is above 90 deg F, reduce mixing and delivery time to 60 minutes.
- B. Project-Site Mixing: Measure, batch, and mix concrete materials and concrete according to ASTM C94/C94M. Mix concrete materials in appropriate drum-type batch

machine mixer.

1. For concrete batches of 1 cu. yd. or smaller, continue mixing at least 1-1/2 minutes, but not more than 5 minutes after ingredients are in mixer, before any part of batch is released.
2. For concrete batches larger than 1 cu. yd., increase mixing time by 15 seconds for each additional 1 cu. yd.
3. Provide batch ticket for each batch discharged and used in the Work, indicating Project identification name and number, date, mixture type, mixing time, quantity, and amount of water added.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine exposed subgrades and subbase surfaces for compliance with requirements for dimensional, grading, and elevation tolerances.
- B. Proof-roll prepared subbase surface below concrete paving to identify soft pockets and areas of excess yielding.
 1. Completely proof-roll subbase in one direction and repeat in perpendicular direction. Limit vehicle speed to 3 mph.
 2. Proof-roll with a pneumatic-tired and loaded, 10-wheel, tandem-axle dump truck weighing not less than 15 tons.
 3. Correct subbase with soft spots and areas of pumping or rutting exceeding depth of 1/2 inch according to requirements in Section 312000 "Earth Moving."
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Remove loose material from compacted subbase surface immediately before placing concrete.

3.3 EDGE FORMS AND SCREED CONSTRUCTION

- A. Set, brace, and secure edge forms, bulkheads, and intermediate screed guides to required lines, grades, and elevations. Install forms to allow continuous progress of work and so forms can remain in place at least 24 hours after concrete placement.
- B. Clean forms after each use and coat with form-release agent to ensure separation from concrete without damage.

3.4 INSTALLATION OF STEEL REINFORCEMENT

- A. General: Comply with CRSI's "Manual of Standard Practice" for fabricating, placing,

and supporting reinforcement.

- B. Clean reinforcement of loose rust and mill scale, earth, ice, or other bond-reducing materials.
- C. Arrange, space, and securely tie bars and bar supports to hold reinforcement in position during concrete placement. Maintain minimum cover to reinforcement.
- D. Install welded-wire reinforcement in lengths as long as practicable. Lap adjoining pieces at least one full mesh, and lace splices with wire. Offset laps of adjoining widths to prevent continuous laps in either direction.
- E. Zinc-Coated Reinforcement: Use galvanized-steel wire ties to fasten zinc-coated reinforcement. Repair cut and damaged zinc coatings with zinc repair material.
- F. Epoxy-Coated Reinforcement: Use epoxy-coated steel wire ties to fasten epoxy-coated reinforcement. Repair cut and damaged epoxy coatings with epoxy repair coating according to ASTM D3963/D3963M.
- G. Install fabricated bar mats in lengths as long as practicable. Handle units to keep them flat and free of distortions. Straighten bends, kinks, and other irregularities, or replace units as required before placement. Set mats for a minimum 2-inch overlap of adjacent mats.

3.5 JOINTS

- A. General: Form construction, isolation, and contraction joints and tool edges true to line, with faces perpendicular to surface plane of concrete. Construct transverse joints at right angles to centerline unless otherwise indicated.
 - 1. When joining existing paving, place transverse joints to align with previously placed joints unless otherwise indicated.
- B. Construction Joints: Set construction joints at side and end terminations of paving and at locations where paving operations are stopped for more than one-half hour unless paving terminates at isolation joints.
 - 1. Continue steel reinforcement across construction joints unless otherwise indicated. Do not continue reinforcement through sides of paving strips unless otherwise indicated.
 - 2. See site plan detail for walkway joint placement and material.
- C. Edging: After initial floating, tool edges of paving, gutters, curbs, and joints in concrete with an edging tool to a 3/8-inch radius. Repeat tooling of edges after applying surface finishes. Eliminate edging-tool marks on concrete surfaces.

3.6 CONCRETE PLACEMENT

- A. Before placing concrete, inspect and complete formwork installation, steel

reinforcement, and items to be embedded or cast-in.

- B. Remove snow, ice, or frost from subbase surface and steel reinforcement before placing concrete. Do not place concrete on frozen surfaces.
- C. Moisten subbase to provide a uniform dampened condition at time concrete is placed. Do not place concrete around manholes or other structures until they are at required finish elevation and alignment.
- D. Comply with ACI 301 requirements for measuring, mixing, transporting, and placing concrete.
- E. Do not add water to concrete during delivery or at Project site. Do not add water to fresh concrete after testing.
- F. Deposit and spread concrete in a continuous operation between transverse joints. Do not push or drag concrete into place or use vibrators to move concrete into place.
- G. Consolidate concrete according to ACI 301 by mechanical vibrating equipment supplemented by hand spading, rodding, or tamping.
 - 1. Consolidate concrete along face of forms and adjacent to transverse joints with an internal vibrator. Keep vibrator away from joint assemblies, reinforcement, or side forms. Use only square-faced shovels for hand spreading and consolidation. Consolidate with care to prevent dislocating reinforcement joint devices.
- H. Screed paving surface with a straightedge and strike off.
- I. Commence initial floating using bull floats or darbies to impart an open-textured and uniform surface plane before excess moisture or bleedwater appears on the surface. Do not further disturb concrete surfaces before beginning finishing operations or spreading surface treatments.
- J. Curbs and Gutters: Use design mixture for automatic machine placement. Produce curbs and gutters to required cross section, lines, grades, finish, and jointing.

3.7 FLOAT FINISHING

- A. General: Do not add water to concrete surfaces during finishing operations.
- B. Float Finish: Begin the second floating operation when bleedwater sheen has disappeared and concrete surface has stiffened sufficiently to permit operations. Float surface with power-driven floats or by hand floating if area is small or inaccessible to power units. Finish surfaces to true planes. Cut down high spots and fill low spots. Refloat surface immediately to uniform granular texture.
 - 1. Burlap Finish: Drag a seamless strip of damp burlap across float-finished concrete, perpendicular to line of traffic, to provide a uniform, gritty texture.
 - 2. Medium-to-Fine-Textured Broom Finish: Draw a soft-bristle broom across float-finished concrete surface, perpendicular to line of traffic, to provide a uniform,

fine-line texture.

3. Medium-to-Coarse-Textured Broom Finish: Provide a coarse finish by striating float-finished concrete surface 1/16 to 1/8 inch deep with a stiff-bristled broom, perpendicular to line of traffic.

3.8 INSTALLATION OF DETECTABLE WARNINGS

- A. Blockouts: Form blockouts in concrete for installation of detectable paving units specified in Section 321726 "Tactile Warning Surfacing."
 1. Tolerance for Opening Size: Plus 1/4 inch, no minus.
- B. Cast-in-Place Detectable Warning Tiles: Form blockouts in concrete for installation of tiles specified in Section 321726 "Tactile Warning Surfacing." Screed surface of concrete where tiles are to be installed to elevation, so that edges of installed tiles will be flush with surrounding concrete paving. Embed tiles in fresh concrete to comply with Section 321726 "Tactile Warning Surfacing" immediately after screeding concrete surface.

3.9 CONCRETE PROTECTION AND CURING

- A. General: Protect freshly placed concrete from premature drying and excessive cold or hot temperatures.
- B. Comply with ACI 306.1 for cold-weather protection.
- C. Evaporation Retarder: Apply evaporation retarder to concrete surfaces if hot, dry, or windy conditions cause moisture loss approaching 0.2 lb/sq. ft. x h before and during finishing operations. Apply according to manufacturer's written instructions after placing, screeding, and bull floating or darbying concrete but before float finishing.
- D. Begin curing after finishing concrete but not before free water has disappeared from concrete surface.
- E. Curing Methods: Cure concrete by moisture curing as follows:
 1. Moisture Curing: Keep surfaces continuously moist for not less than seven days with the following materials:
 - a. Water.
 - b. Continuous water-fog spray.
 - c. Absorptive cover, water saturated and kept continuously wet. Cover concrete surfaces and edges with 12-inch lap over adjacent absorptive covers.
 2. Moisture-Retaining-Cover Curing: Cover concrete surfaces with moisture-retaining cover, placed in widest practicable width, with sides and ends lapped at least 12 inches, and sealed by waterproof tape or adhesive. Immediately repair any holes or tears occurring during installation or curing period, using cover

material and waterproof tape.

3. Curing Compound: Apply uniformly in continuous operation by power spray or roller according to manufacturer's written instructions. Recoat areas subjected to heavy rainfall within three hours after initial application. Maintain continuity of coating, and repair damage during curing period.

3.10 PAVING TOLERANCES

A. Comply with tolerances in ACI 117 and as follows:

1. Elevation: 3/4 inch.
2. Thickness: Plus 3/8 inch, minus 1/4 inch.
3. Surface: Gap below 10-foot- long; unlevelled straightedge not to exceed 1/2 inch.
4. Alignment of Tie-Bar End Relative to Line Perpendicular to Paving Edge: 1/2 inch per 12 inches of tie bar.
5. Lateral Alignment and Spacing of Dowels: 1 inch.
6. Vertical Alignment of Dowels: 1/4 inch.
7. Alignment of Dowel-Bar End Relative to Line Perpendicular to Paving Edge: 1/4 inch per 12 inches of dowel.
8. Joint Spacing: 3 inches.
9. Contraction Joint Depth: Plus 1/4 inch, no minus.
10. Joint Width: Plus 1/8 inch, no minus.

3.11 FIELD QUALITY CONTROL

A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.

B. Testing Services: Testing and inspecting of composite samples of fresh concrete obtained according to ASTM C172/C172M will be performed according to the following requirements:

1. Testing Frequency: Obtain at least one composite sample for each 100 cu. yd. or fraction thereof of each concrete mixture placed each day.
 - a. When frequency of testing will provide fewer than five compressive-strength tests for each concrete mixture, testing to be conducted from at least five randomly selected batches or from each batch if fewer than five are used.
2. Slump: ASTM C143/C143M; one test at point of placement for each composite sample, but not less than one test for each day's pour of each concrete mixture. Perform additional tests when concrete consistency appears to change.
3. Air Content: ASTM C231/C231M, pressure method; one test for each composite sample, but not less than one test for each day's pour of each concrete mixture.
4. Concrete Temperature: ASTM C1064/C1064M; one test hourly when air temperature is 40 deg F and below and when it is 80 deg F and above, and one test for each composite sample.
5. Compression Test Specimens: ASTM C31/C31M; cast and laboratory cure one set of three standard cylinder specimens for each composite sample.
6. Compressive-Strength Tests: ASTM C39/C39M; test one specimen at seven

days and two specimens at 28 days.

- a. A compressive-strength test to be the average compressive strength from two specimens obtained from same composite sample and tested at 28 days.
- C. Strength of each concrete mixture will be satisfactory if average of any three consecutive compressive-strength tests equals or exceeds specified compressive strength and no compressive-strength test value falls below specified compressive strength by more than 500 psi.
- D. Test results to be reported in writing to Architect, concrete manufacturer, and Contractor within 48 hours of testing. Reports of compressive-strength tests to contain Project identification name and number, date of concrete placement, name of concrete testing and inspecting agency, location of concrete batch in Work, design compressive strength at 28 days, concrete mixture proportions and materials, compressive breaking strength, and type of break for both 7- and 28-day tests.
- E. Nondestructive Testing: Impact hammer, sonoscope, or other nondestructive device may be permitted by Architect but will not be used as sole basis for approval or rejection of concrete.
- F. Additional Tests: Testing and inspecting agency will make additional tests of concrete when test results indicate that slump, air entrainment, compressive strengths, or other requirements have not been met, as directed by Architect.
- G. Concrete paving will be considered defective if it does not pass tests and inspections.
- H. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.
- I. Prepare test and inspection reports.

3.12 REPAIR AND PROTECTION

- A. Remove and replace concrete paving that is broken, damaged, or defective or that does not comply with requirements in this Section. Remove work in complete sections from joint to joint unless otherwise approved by Architect.
- B. Drill test cores, where directed by Architect, when necessary to determine magnitude of cracks or defective areas. Fill drilled core holes in satisfactory paving areas with portland cement concrete bonded to paving with epoxy adhesive.
- C. Protect concrete paving from damage. Exclude traffic from paving for at least 14 days after placement. When construction traffic is permitted, maintain paving as clean as possible by removing surface stains and spillage of materials as they occur.
- D. Maintain concrete paving free of stains, discoloration, dirt, and other foreign material. Sweep paving not more than two days before date scheduled for Substantial Completion inspections.

The Nader Group, LLC
August 01, 2023

Byram Municipal Complex
Byram, New Jersey

END OF SECTION 321313

SECTION 321400 - UNIT PAVING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:

1.2 ACTION SUBMITTALS

- A. Product Data:

1. For materials other than water and aggregates.
2. For the following:
 - a. Granite curbs per NJDOT standards.

- B. Sieve Analyses: For aggregate setting-bed materials, according to ASTM C136.

- C. Samples for Initial Selection: For each type of unit paver indicated.

1. Granite curbs per NJDOT standards.

- D. Samples for Verification: For full-size units of each type of unit paver indicated. Include Samples of the following:

1. Granite curbs.

1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: A qualified unit paving installer. Installer's field supervisor must have Concrete Paver Installer Certification from the Interlocking Concrete Pavement Institute (ICPI) with one of the following designations:

1. Residential Paver Technician Designation.
2. Commercial Paver Technician Designation.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Store aggregates where grading and other required characteristics can be maintained and contamination avoided.

1.6 FIELD CONDITIONS

- A. Cold-Weather Protection: Do not use frozen materials or materials mixed or coated with ice or frost. Do not build on frozen subgrade or setting beds. Remove and replace unit paver work damaged by frost or freezing.
- B. Weather Limitations for Mortar and Grout:
 - 1. Cold-Weather Requirements: Comply with cold-weather construction requirements contained in TMS 602/ACI 530.1/ASCE 6.
 - 2. Hot-Weather Requirements: Comply with hot-weather construction requirements contained in TMS 602/ACI 530.1/ASCE 6. Provide artificial shade and windbreaks and use cooled materials as required. Do not apply mortar to substrates with temperatures of 100 deg F and higher.
 - a. When ambient temperature exceeds 100 deg F, or when wind velocity exceeds 8 mph and ambient temperature exceeds 90 deg F, set pavers within 1 minute of spreading setting-bed mortar.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Obtain each type of unit paver, joint material, and setting material from single source with resources to provide materials and products of consistent quality in appearance and physical properties.

2.2 MORTAR AND GROUT MIXES

- A. General: Comply with referenced standards and with manufacturers' written instructions for mix proportions, mixing equipment, mixer speeds, mixing containers, mixing times, and other procedures needed to produce setting-bed and joint materials of uniform quality and with optimal performance characteristics. Discard mortars and grout if they have reached their initial set before being used.
- B. Mortar-Bed Bond Coat: Mix neat cement and latex additive]or water to a creamy consistency.
- C. Portland Cement-Lime Setting-Bed Mortar: Type M complying with ASTM C270, Proportion Specification.
- D. Latex-Modified, Portland Cement Setting-Bed Mortar: Proportion and mix portland cement, sand, and latex additive for setting bed to comply with written instructions of latex-additive manufacturer and as necessary to produce stiff mixture with a moist surface when bed is ready to receive pavers.
- E. Latex-Modified, Portland Cement Bond Coat: Proportion and mix portland cement, aggregate, and liquid latex for bond coat to comply with written instructions of liquid-

latex manufacturer.

- F. Job-Mixed Portland Cement Grout: Proportion and mix job-mixed portland cement and aggregate grout to match setting-bed mortar except omit hydrated lime and use enough water to produce a pourable mixture.
 - 1. Pigmented Grout: Select and proportion pigments with other ingredients to produce color required. Do not exceed pigment-to-cement ratio of 1 to 10, by weight.
 - 2. Colored-Aggregate Grout: Produce color required by combining colored aggregates with portland cement of selected color.
- G. Packaged Grout: Proportion and mix according to grout manufacturer's written instructions.
- H. Used NJDOT specified concrete for granite block curb

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine surfaces indicated to receive unit paving, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance.
- B. Where unit paving is to be installed over waterproofing, examine waterproofing installation, with waterproofing Installer present, for protection from paving operations, including areas where waterproofing system is turned up or flashed against vertical surfaces.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Remove substances from concrete substrates that could impair mortar bond, including curing and sealing compounds, form oil, and laitance.
- B. Sweep concrete substrates to remove dirt, dust, debris, and loose particles.

3.3 INSTALLATION, GENERAL

- A. Do not use unit pavers with chips, cracks, voids, discolorations, or other defects that might be visible or cause staining in finished work.
- B. Mix pavers from several pallets or cubes, as they are placed, to produce uniform blend of colors and textures.
- C. Cut unit pavers with motor-driven masonry saw equipment to provide clean, sharp,

unchipped edges. Cut units to provide pattern indicated and to fit adjoining work neatly. Use full units without cutting where possible. Hammer cutting is not acceptable.

- D. Install granite block curb to NJDOT specifications

3.4 REPAIRING, POINTING, AND CLEANING

- A. Remove and replace unit pavers that are loose, chipped, broken, stained, or otherwise damaged or that do not match adjoining units. Provide new units to match adjoining units and install in same manner as original units, with same joint treatment and with no evidence of replacement.
- B. Pointing: During tooling of joints, enlarge voids or holes and completely fill with grout. Point joints at sealant joints to provide a neat, uniform appearance, properly prepared for sealant application. Point granite block curb in accordance with NJDOT specification.

END OF SECTION 321400

SECTION 321723 - PAVEMENT MARKINGS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Painted markings applied to asphalt paving.

B. Related Requirements:

1. None

1.2 ACTION SUBMITTALS

A. Product Data: Include technical data and tested physical and performance properties.

1. Pavement-marking paint, alkyd.
2. Pavement-marking paint, solvent-borne.
3. Pavement-marking paint, acrylic.
4. Pavement-marking paint, latex.
5. Glass beads.

B. Shop Drawings:

1. Indicate pavement markings, colors, lane separations, defined parking spaces, and dimensions to adjacent work.
2. Indicate, with international symbol of accessibility, spaces allocated for people with disabilities.

1.3 QUALITY ASSURANCE

A. Regulatory Requirements: Comply with materials, workmanship, and other applicable requirements of NJDOT for pavement-marking work.

1. Measurement and payment provisions and safety program submittals included in standard specifications do not apply to this Section.

1.4 FIELD CONDITIONS

A. Environmental Limitations: Proceed with pavement marking only on clean, dry surfaces and at a minimum ambient or surface temperature of 40 deg F for alkyd materials and 55 deg F for water-based materials, and not exceeding 95 deg F.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Accessibility Standard: Comply with applicable provisions in the USDOJ's "2010 ADA Standards for Accessible Design", the ABA standards of the Federal agency having jurisdiction, and, ICC A117.1.

2.2 PAVEMENT-MARKING PAINT

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Aexcel Corporation
 - 2. Colorado Paint Company II, LLC; SWARCO America, Inc.
 - 3. Columbia Paint & Coatings, Inc.; a subsidiary of Sherwin-Williams Company (The)
 - 4. Dunn-Edwards Corporation (a Nippon Paint Holdings Co. Ltd. company)
 - 5. Ennis-Flint, Inc.
 - 6. Farrell-Calhoun
 - 7. Florida Paints
 - 8. General Paint
 - 9. Kelly-Moore Paints
 - 10. McCormick Paints
 - 11. PPG Paints; PPG Industries, Inc.
 - 12. Rodda Paint Co.
 - 13. Sherwin-Williams Company (The)
 - 14. The Dow Chemical Company
 - 15. Transpo Industries, Inc.
- B. Source Limitations: Obtain pavement-marking paints from single source from single manufacturer.
- C. Pavement-Marking Paint, Alkyd: Alkyd-resin type, lead and chromate free, ready mixed, complying with AASHTO M 248, Type F; colors complying with FS TT-P-1952F.
 - 1. Color: As indicated.
- D. Pavement-Marking Paint, Solvent-Borne: MPI #32, solvent-borne traffic-marking paint.
 - 1. Color: As indicated.
- E. Pavement-Marking Paint, Acrylic: Acrylic, waterborne emulsion, lead and chromate free, ready mixed, complying with FS TT-P-1952F, Type II, with drying time of less than 45 minutes.
 - 1. Color: As indicated.

- F. Pavement-Marking Paint, Latex: MPI #97, latex traffic-marking paint.
 - 1. Color: As indicated.
- G. Glass Beads: AASHTO M 247, Type 1 or FS TT-B-1325D, Type 1.
 - 1. Roundness: Minimum 75 percent true spheres by weight.
 - 2. Glass beads required for all pavement marking paint.
- H. See site plan drawings for pavement marking color locations.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify that pavement-marking substrate is dry and in suitable condition to begin pavement marking in accordance with manufacturer's written instructions.
- B. Proceed with pavement marking only after unsatisfactory conditions have been corrected.

3.2 PAVEMENT MARKING

- A. Do not apply pavement-marking paint until layout, colors, and placement have been verified with Architect.
- B. Allow asphalt paving or concrete surfaces to age for a minimum of 90 days before starting pavement marking.
- C. Sweep and clean surface to eliminate loose material and dust.
- D. Apply paint with mechanical equipment to produce pavement markings, of dimensions indicated, with uniform, straight edges. Apply at manufacturer's recommended rates to provide a minimum wet film thickness of 15 mils.
 - 1. Apply graphic symbols and lettering with paint-resistant, die-cut stencils, firmly secured to asphalt paving or concrete surface. Mask an extended area beyond edges of each stencil to prevent paint application beyond stencil. Apply paint so that it cannot run beneath stencil.
 - 2. Broadcast glass beads uniformly into wet markings at a rate of 6 lb/gal.

3.3 PROTECTING AND CLEANING

- A. Protect pavement markings from damage and wear during remainder of construction period.
- B. Clean spillage and soiling from adjacent construction using cleaning agents and

procedures recommended by manufacturer of affected construction.

END OF SECTION 321723

SECTION 321726 - TACTILE WARNING SURFACING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Cast-in-place detectable warning tiles.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Sustainable Design Submittals:

1. Third-Party Certifications: For each product.
2. Third-Party Certified Life Cycle Assessment: For each product.

C. Samples for Verification: For each type of tactile warning surface, in manufacturer's standard sizes unless otherwise indicated, showing edge condition, truncated-dome pattern, texture, color, and cross section; with fasteners and anchors.

1.3 CLOSEOUT SUBMITTALS

A. Maintenance Data: For tactile warning surfacing, to include in maintenance manuals.

1.4 QUALITY ASSURANCE

1.5 PROJECT CONDITIONS

A. Cold-Weather Protection: Do not use frozen materials or materials mixed or coated with ice or frost. Do not build on frozen subgrade or setting beds. Remove and replace unit paver work damaged by frost or freezing.

B. Weather Limitations for Adhesive Application:

1. Apply adhesive only when ambient temperature is above 50 deg F and when temperature has not been below 35 deg F for 12 hours immediately before application. Do not apply when substrate is wet or contains excess moisture.

C. Weather Limitations for Mortar and Grout:

1. Cold-Weather Requirements: Comply with cold-weather construction requirements contained in ACI 530.1/ASCE 6/TMS 602.

2. Hot-Weather Requirements: Comply with hot-weather construction requirements contained in ACI 530.1/ASCE 6/TMS 602. Provide artificial shade and windbreaks, and use cooled materials as required. Do not apply mortar to substrates with temperatures of 100 deg F and higher.
 - a. When ambient temperature exceeds 100 deg F, or when wind velocity exceeds 8 mph and ambient temperature exceeds 90 deg F, set unit pavers within 1 minute of spreading setting-bed mortar.

1.6 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of tactile warning surfaces that fail in materials or workmanship within specified warranty period.
 1. Failures include, but are not limited to, the following:
 - a. Deterioration of finishes beyond normal weathering and wear.
 - b. Separation or delamination of materials and components.
 2. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 TACTILE WARNING SURFACING, GENERAL

- A. Accessibility Requirements: Comply with applicable provisions in the U.S. Architectural & Transportation Barriers Compliance Board's ADA-ABA Accessibility Guidelines for Buildings and Facilities, and, ICC A117.1 for tactile warning surfaces.
 1. For tactile warning surfaces composed of multiple units, provide units that when installed provide consistent side-to-side and end-to-end dome spacing that complies with requirements.
- B. Source Limitations: Obtain each type of tactile warning surfacing, joint material, , setting material, , anchor, , and, fastener from single source with resources to provide materials and products of consistent quality in appearance and physical properties.

2.2 DETECTABLE WARNING TILES

- A. Cast-in-Place Detectable Warning Tiles: Accessible truncated-dome detectable warning tiles with replaceable surface configured for setting flush in new concrete walkway surfaces, with slip-resistant surface treatment on domes and field of tile.
 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ADA Solutions, a division of SureWerx USA

- b. Armorcast Products Company; brand of Hubbell Utility Solutions; Hubbell Incorporated
 - c. Armor-Tile
 - d. Detectable Warning Systems, Inc.
 - e. Detectile Corp.
 - f. Transpo Industries, Inc.
2. Material: Molded glass- and carbon-fiber-reinforced polyester.
 3. Color: Red brick.
 4. Shapes and Sizes:
 - a. Rectangular panel, As required by NJDOT standards.
 - b. Radius panel, nominal 24 inches deep by as required by NJDOT standards outside radius.
 5. Dome Spacing and Configuration: Manufacturer's standard compliant spacing, in manufacturer's standard pattern.
 6. Mounting:
 - a. Permanently embedded detectable warning tile wet-set into freshly poured concrete.
 - b. Replaceable detectable warning tile wet-set into freshly poured concrete and surface-fastened to permanently embedded anchors.

2.3 ACCESSORIES

- A. Fasteners and Anchors: Manufacturer's standard as required for secure anchorage of tactile warning surfaces, noncorrosive and compatible with each material joined, and complying with the following:
 1. Furnish Type 304 stainless-steel fasteners for exterior use.
 2. Fastener Heads: For nonstructural connections, use flathead or oval countersunk screws and bolts with tamper-resistant heads, colored to match tile.
- B. Adhesive: As recommended by manufacturer for adhering tactile warning surfacing unit to pavement.
- C. Sealant: As recommended by manufacturer for sealing perimeter of tactile warning surfacing unit.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify that pavement is in suitable condition to begin installation according to manufacturer's written instructions. Verify that installation of tactile warning surfacing will comply with accessibility requirements upon completion.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION OF TACTILE WARNING SURFACING

- A. General: Prepare substrate and install tactile warning surfacing according to manufacturer's written instructions unless otherwise indicated.
- B. Place tactile warning surfacing units in dimensions and orientation indicated. Comply with location requirements of AASHTO MP 12.

3.3 INSTALLATION OF DETECTABLE WARNING TILES

- A. Cast-in-Place Detectable Warning Tiles:
 - 1. Concrete Paving Installation: Comply with installation requirements in Section 321313 "Concrete Paving." Mix, place, and finish concrete to conditions complying with detectable warning tile manufacturer's written requirements for satisfactory embedment of tile.
 - 2. Set each detectable warning tile accurately and firmly in place and completely seat tile back and embedments in wet concrete by tamping or vibrating. If necessary, temporarily apply weight to tiles to ensure full contact with concrete.
 - 3. Set surface of tile flush with surrounding concrete and adjacent tiles, with variations between tiles and between concrete and tiles not exceeding plus or minus 1/8 inch from flush.
 - 4. Protect exposed surfaces of installed tiles from contact with wet concrete. Complete finishing of concrete paving surrounding tiles. Remove concrete from tile surfaces.
 - 5. Clean tiles using methods recommended in writing by manufacturer.
- B. Removable Cast-in-Place Detectable Warning Tiles:
 - 1. Concrete Paving Installation: Comply with installation requirements in Section 321313 "Concrete Paving." Mix, place, and finish concrete to conditions complying with detectable warning tile manufacturer's written requirements for satisfactory embedment of removable tile.
 - 2. Set each detectable warning tile accurately and firmly in place with embedding anchors and fasteners attached, and firmly seat tile back in wet concrete by tamping or vibrating. If necessary, temporarily apply weight to tiles to ensure full contact with concrete.
 - 3. Set surface of tile flush with surrounding concrete and adjacent tiles, with variations between tiles and between concrete and tiles not exceeding plus or minus 1/8 inch from flush.
 - 4. Protect exposed surfaces of installed tiles from contact with wet concrete. Complete finishing of concrete paving surrounding tiles. Remove concrete from tile surfaces.
 - 5. Clean tiles using methods recommended in writing by manufacturer.

3.4 CLEANING AND PROTECTION

- A. Remove and replace tactile warning surfacing that is broken or damaged or does not comply with requirements in this Section. Remove in complete sections from joint to

joint unless otherwise approved by Architect. Replace using tactile warning surfacing installation methods acceptable to Architect.

- B. Protect tactile warning surfacing from damage and maintain free of stains, discoloration, dirt, and other foreign material.

END OF SECTION 321726

SECTION 329115 - SOIL PREPARATION (PERFORMANCE SPECIFICATION)

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes planting soils specified according to performance requirements of the mixes.
- B. Related Requirements:
 - 1. Section 311000 "Site Clearing" for topsoil stripping and stockpiling.
 - 2. Section 329200 "Turf and Grasses" for placing planting soil for turf and grasses.
 - 3. Section 329300 "Plants" for placing planting soil for plantings.

1.2 ALLOWANCES

- A. Preconstruction, and, field quality-control testing are part of testing and inspecting allowance.

1.3 UNIT PRICES

- A. Work of this Section is affected by unit prices specified in Section 012200 "Unit Prices."

1.4 DEFINITIONS

- A. AAPFCO: Association of American Plant Food Control Officials.
- B. Backfill: The earth used to replace or the act of replacing earth in an excavation. This can be amended or unamended soil as indicated.
- C. CEC: Cation exchange capacity.
- D. Compost: The product resulting from the controlled biological decomposition of organic material that has been sanitized through the generation of heat and stabilized to the point that it is beneficial to plant growth.
- E. Duff Layer: A surface layer of soil, typical of forested areas, that is composed of mostly decayed leaves, twigs, and detritus.
- F. Imported Soil: Soil that is transported to Project site for use.
- G. Layered Soil Assembly: A designed series of planting soils, layered on each other, that together produce an environment for plant growth.

- H. **Manufactured Soil:** Soil produced by blending soils, sand, stabilized organic soil amendments, and other materials to produce planting soil.
- I. **NAPT:** North American Proficiency Testing Program. An SSSA program to assist soil-, plant-, and water-testing laboratories through interlaboratory sample exchanges and statistical evaluation of analytical data.
- J. **Organic Matter:** The total of organic materials in soil exclusive of undecayed plant and animal tissues, their partial decomposition products, and the soil biomass; also called "humus" or "soil organic matter."
- K. **Planting Soil:** Existing, on-site soil; imported soil; or manufactured soil that has been modified as specified with soil amendments and perhaps fertilizers to produce a soil mixture best for plant growth.
- L. **RCRA Metals:** Hazardous metals identified by the EPA under the Resource Conservation and Recovery Act.
- M. **SSSA:** Soil Science Society of America.
- N. **Subgrade:** Surface or elevation of subsoil remaining after excavation is complete, or the top surface of a fill or backfill before planting soil is placed.
- O. **Subsoil:** Soil beneath the level of subgrade; soil beneath the topsoil layers of a naturally occurring soil profile, typified by less than 1 percent organic matter and few soil organisms.
- P. **Surface Soil:** Soil that is present at the top layer of the existing soil profile. In undisturbed areas, surface soil is typically called "topsoil"; but in disturbed areas such as urban environments, the surface soil can be subsoil.
- Q. **USCC:** U.S. Composting Council.

1.5 ACTION SUBMITTALS

- A. **Product Data:** For each type of product.
 - 1. Include recommendations for application and use.
 - 2. Include test data substantiating that products comply with requirements.
 - 3. Include sieve analyses for aggregate materials.
 - 4. **Material Certificates:** For each type of imported soil, and, soil amendment and fertilizer before delivery to the site, according to the following:
 - a. Manufacturer's qualified testing agency's certified analysis of standard products.
 - b. Analysis of fertilizers, by a qualified testing agency, made according to AAPFCO methods for testing and labeling and according to AAPFCO's SUIP #25.
 - c. Analysis of nonstandard materials, by a qualified testing agency, made according to SSSA methods, where applicable.

- B. Samples: For each bulk-supplied material, 1-quart volume of each in sealed containers labeled with content, source, and date obtained. Each Sample shall be typical of the lot of material to be furnished; provide an accurate representation of composition, color, and texture.

1.6 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For each testing agency.
- B. Preconstruction Test Reports: For preconstruction soil analyses specified in "Preconstruction Testing" Article.
- C. Field quality-control reports.

1.7 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An independent, state-operated, or university-operated laboratory; experienced in soil science, soil testing, and plant nutrition; with the experience and capability to conduct the testing indicated; and that specializes in types of tests to be performed.
 - 1. Multiple Laboratories: At Contractor's option, work may be divided among qualified testing laboratories specializing in physical testing, chemical testing, and fertility testing.

1.8 PRECONSTRUCTION TESTING

- A. Preconstruction Testing Service: Engage a qualified testing agency to perform preconstruction soil analyses on existing, on-site soil.
 - 1. Notify Architect seven days in advance of the dates and times when laboratory samples will be taken.
- B. Preconstruction Soil Analyses: For each unamended soil type, perform testing on soil samples and furnish soil analysis and a written report containing soil-amendment and fertilizer recommendations by a qualified testing agency performing the testing according to "Soil-Sampling Requirements" and "Testing Requirements" articles.
 - 1. Have testing agency identify and label samples and test reports according to sample collection and labeling requirements.

1.9 SOIL-SAMPLING REQUIREMENTS

- A. General: Extract soil samples according to requirements in this article.
- B. Sample Collection and Labeling: Have samples taken and labeled by Contractor in presence of Architect, or, state-certified, -licensed, or -registered soil scientist under the direction of the testing agency.

1. Number and Location of Samples: Minimum of eight representative soil samples from varied locations for each soil to be used or amended for landscaping purposes.
2. Procedures and Depth of Samples: According to USDA-NRCS's "Field Book for Describing and Sampling Soils."
3. Division of Samples: Split each sample into two, equal parts. Send half to the testing agency and half to Owner for its records.
4. Labeling: Label each sample with the date, location keyed to a site plan or other location system, visible soil condition, and sampling depth.

1.10 TESTING REQUIREMENTS

A. General: Perform tests on soil samples according to requirements in this article.

B. Physical Testing:

1. Soil Texture: Soil-particle, size-distribution analysis by one of the following methods according to SSSA's "Methods of Soil Analysis - Part 1-Physical and Mineralogical Methods":
 - a. Sieving Method: Report sand-gradation percentages for very coarse, coarse, medium, fine, and very fine sand; and fragment-gradation (gravel) percentages for fine, medium, and coarse fragments; according to USDA sand and fragment sizes.
 - b. Hydrometer Method: Report percentages of sand, silt, and clay.
2. Bulk Density: Analysis according to core method of SSSA's "Methods of Soil Analysis - Part 1-Physical and Mineralogical Methods."
3. Total Porosity: Calculate using particle density and bulk density according to SSSA's "Methods of Soil Analysis - Part 1-Physical and Mineralogical Methods."
4. Water Retention: According to SSSA's "Methods of Soil Analysis - Part 1-Physical and Mineralogical Methods."
5. Saturated Hydraulic Conductivity: According to SSSA's "Methods of Soil Analysis - Part 1-Physical and Mineralogical Methods"; at 85 percent compaction according to ASTM D698 (Standard Proctor).

C. Chemical Testing:

1. CEC: Analysis by sodium saturation at pH 7 according to SSSA's "Methods of Soil Analysis - Part 3- Chemical Methods."
2. Clay Mineralogy: Analysis and estimated percentage of expandable clay minerals using CEC by ammonium saturation at pH 7 according to SSSA's "Methods of Soil Analysis - Part 1-Physical and Mineralogical Methods."
3. Metals Hazardous to Human Health: Test for presence and quantities of RCRA metals including aluminum, arsenic, barium, copper, cadmium, chromium, cobalt, lead, lithium, and vanadium. If RCRA metals are present, include recommendations for corrective action.
4. Phytotoxicity: Test for plant-available concentrations of phytotoxic minerals including aluminum, arsenic, barium, cadmium, chlorides, chromium, cobalt, copper, lead, lithium, mercury, nickel, selenium, silver, sodium, strontium, tin,

titanium, vanadium, and zinc.

- D. Organic-Matter Content: Analysis using loss-by-ignition method according to SSSA's "Methods of Soil Analysis - Part 3-Chemical Methods."
- E. Recommendations: Based on the test results, state recommendations for soil treatments and soil amendments to be incorporated to produce satisfactory planting soil suitable for healthy, viable plants indicated. Include, at a minimum, recommendations for nitrogen, phosphorous, and potassium fertilization, and for micronutrients.
 - 1. Fertilizers and Soil Amendment Rates: State recommendations in weight per 1000 sq. ft. for 6-inch depth of soil.
 - 2. Soil Reaction: State the recommended liming rates for raising pH or sulfur for lowering pH according to the buffered acidity or buffered alkalinity in weight per 1000 sq. ft. for 6-inch depth of soil.

1.11 DELIVERY, STORAGE, AND HANDLING

- A. Packaged Materials: Deliver packaged materials in original, unopened containers showing weight, certified analysis, name and address of manufacturer, and compliance with state and Federal laws if applicable.
- B. Bulk Materials:
 - 1. Do not dump or store bulk materials near structures, utilities, walkways and pavements, or on existing turf areas or plants.
 - 2. Provide erosion-control measures to prevent erosion or displacement of bulk materials, discharge of soil-bearing water runoff, and airborne dust reaching adjacent properties, water conveyance systems, or walkways.
 - 3. Do not move or handle materials when they are wet or frozen.
 - 4. Accompany each delivery of bulk fertilizers and soil amendments with appropriate certificates.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Indigenous Materials: Imported soil, manufactured planting soil, and, soil amendments and fertilizers shall be manufactured within 500 miles of Project site from materials that have been extracted, harvested, or recovered, as well as manufactured, within 500 miles of Project site. If materials are transported by rail or water, the distance transported by rail or water shall be multiplied by 0.25 to determine the distance to Project site.
- B. Regional Materials: Imported soil, manufactured planting soil, and, soil amendments and fertilizers shall be manufactured within 500 miles of Project site from materials that have been extracted, harvested, or recovered, as well as manufactured, within 500

miles of Project site. If materials are transported by rail or water, the distance transported by rail or water shall be multiplied by 0.25 to determine the distance to Project site.

2.2 INORGANIC SOIL AMENDMENTS

- A. Lime: ASTM C602, agricultural liming material containing a minimum of 80 percent calcium carbonate equivalent and as follows:
 - 1. Class: T, with a minimum of 99 percent passing through a No. 8 sieve and a minimum of 75 percent passing through a No. 60 sieve.
 - 2. Class: O, with a minimum of 95 percent passing through No. 8 sieve and a minimum of 55 percent passing through a No. 60 sieve.
 - 3. Form: Provide lime in form of ground dolomitic limestone.
- B. Sulfur: Granular, biodegradable, and containing a minimum of 90 percent elemental sulfur, with a minimum of 99 percent passing through a No. 6 sieve and a maximum of 10 percent passing through a No. 40 sieve.
- C. Iron Sulfate: Granulated ferrous sulfate containing a minimum of 20 percent iron and 10 percent sulfur.
- D. Agricultural Gypsum: Minimum 90 percent calcium sulfate, finely ground with 90 percent passing through a No. 50 sieve.
- E. Sand: Clean, washed, natural or manufactured, free of toxic materials, and according to ASTM C33/C33M.

2.3 ORGANIC SOIL AMENDMENTS

- A. Compost: Well-composted, stable, and weed-free organic matter produced by composting feedstock, and bearing USCC's "Seal of Testing Assurance," and as follows:
 - 1. Feedstock: Limited to leaves.
 - 2. Reaction: pH of 5.5 to 8.
 - 3. Soluble-Salt Concentration: Less than 4 dS/m.
 - 4. Moisture Content: 35 to 55 percent by weight.
 - 5. Organic-Matter Content: 30 to 40 percent of dry weight.
 - 6. Particle Size: Minimum of 98 percent passing through a 1-inch sieve.
- B. Sphagnum Peat: Partially decomposed sphagnum peat moss, finely divided or of granular texture with 100 percent passing through a 1/2-inch sieve, a pH of 3.4 to 4.8, and a soluble-salt content measured by electrical conductivity of maximum 5 dS/m.
- C. Manure: Well-rotted, unleached, stable or cattle manure containing not more than 25 percent by volume of straw, sawdust, or other bedding materials; free of toxic substances, stones, sticks, soil, weed seed, debris, and material harmful to plant growth.

2.4 FERTILIZERS

- A. Superphosphate: Commercial, phosphate mixture, soluble; a minimum of 33 percent available phosphoric acid.
- B. Commercial Fertilizer: Commercial-grade complete fertilizer of neutral character, consisting of fast- and slow-release nitrogen, 50 percent derived from natural organic sources of urea formaldehyde, phosphorous, and potassium in the following composition:
 - 1. Composition: 1 lb/1000 sq. ft. of actual nitrogen, 4 percent phosphorous, and 2 percent potassium, by weight.
 - 2. Composition: Nitrogen, phosphorous, and potassium in amounts recommended in soil reports from a qualified testing agency.
- C. Slow-Release Fertilizer: Granular or pelleted fertilizer consisting of 50 percent water-insoluble nitrogen, phosphorus, and potassium in the following composition:
 - 1. Composition: 20 percent nitrogen, 10 percent phosphorous, and 10 percent potassium, by weight.
 - 2. Composition: Nitrogen, phosphorous, and potassium in amounts recommended in soil reports from a qualified testing agency.
- D. Chelated Iron: Commercial-grade FeEDDHA for dicots and woody plants, and commercial-grade FeDTPA for ornamental grasses and monocots.

PART 3 - EXECUTION

3.1 GENERAL

- A. Place planting soil and fertilizers according to requirements in other Specification Sections.
- B. Verify that no foreign or deleterious material or liquid such as paint, paint washout, concrete slurry, concrete layers or chunks, cement, plaster, oils, gasoline, diesel fuel, paint thinner, turpentine, tar, roofing compound, or acid has been deposited in planting soil.
- C. Proceed with placement only after unsatisfactory conditions have been corrected.

3.2 PREPARATION OF UNAMENDED, ON-SITE SOIL BEFORE AMENDING

- A. Excavation: Excavate soil from designated area(s) to a depth of 6 inches and stockpile until amended.
- B. Unacceptable Materials: Clean soil of concrete slurry, concrete layers or chunks, cement, plaster, building debris, oils, gasoline, diesel fuel, paint thinner, turpentine, tar, roofing compound, acid, and other extraneous materials that are harmful to plant

growth.

- C. Unsuitable Materials: Clean soil to contain a combined maximum of 8 percent by dry weight of stones, roots, plants, sod, clay lumps, and pockets of coarse sand.
- D. Screening: Pass unamended soil through a 2-inch sieve to remove large materials.

3.3 PLACING AND MIXING PLANTING SOIL OVER EXPOSED SUBGRADE

- A. General: Apply and mix unamended soil with amendments on-site to produce required planting soil. Do not apply materials or till if existing soil or subgrade is frozen, muddy, or excessively wet.
- B. Subgrade Preparation: Till subgrade to a minimum depth of 6 inches. Remove stones larger than 2 inches in any dimension and sticks, roots, rubbish, and other extraneous matter and legally dispose of them off Owner's property.
 - 1. Apply, add soil amendments, and mix approximately half the thickness of unamended soil over prepared, loosened subgrade according to "Mixing" Paragraph below. Mix thoroughly into top 2 inches of subgrade. Spread remainder of planting soil.
- C. Mixing: Spread unamended soil to total depth of 6 inches, but not less than required to meet finish grades after mixing with amendments and natural settlement. Do not spread if soil or subgrade is frozen, muddy, or excessively wet.
 - 1. Amendments: Apply soil amendments and fertilizer, if required, evenly on surface, and thoroughly blend them with unamended soil to produce planting soil.
 - a. Mix fertilizer with planting soil no more than seven days before planting.
 - 2. Lifts: Apply and mix unamended soil and amendments in lifts not exceeding 8 inches in loose depth for material compacted by compaction equipment, and not more than 6 inches in loose depth for material compacted by hand-operated tampers.
- D. Compaction: Compact each blended lift of planting soil to 75 to 82 percent of maximum Standard Proctor density according to ASTM D698 except where a different compaction value is indicated on Drawings.
- E. Finish Grading: Grade planting soil to a smooth, uniform surface plane with loose, uniformly fine texture. Roll and rake, remove ridges, and fill depressions to meet finish grades.

3.4 PLACING MANUFACTURED PLANTING SOIL OVER EXPOSED SUBGRADE

- A. General: Apply manufactured soil on-site in its final, blended condition. Do not apply materials or till if existing soil or subgrade is frozen, muddy, or excessively wet.

- B. Subgrade Preparation: Till subgrade to a minimum depth of 6 inches. Remove stones larger than 2 inches in any dimension and sticks, roots, rubbish, and other extraneous matter and legally dispose of them off Owner's property.
 - 1. Apply approximately half the thickness of planting soil over prepared, loosened subgrade. Mix thoroughly into top 2 inches of subgrade. Spread remainder of planting soil.
- C. Application: Spread planting soil to total depth of 6 inches, but not less than required to meet finish grades after natural settlement. Do not spread if soil or subgrade is frozen, muddy, or excessively wet.
 - 1. Lifts: Apply planting soil in lifts not exceeding 8 inches in loose depth for material compacted by compaction equipment, and not more than 6 inches in loose depth for material compacted by hand-operated tampers.
- D. Compaction: Compact each lift of planting soil to 75 to 82 percent of maximum Standard Proctor density according to ASTM D698 except where a different compaction value is indicated on Drawings.
- E. Finish Grading: Grade planting soil to a smooth, uniform surface plane with loose, uniformly fine texture. Roll and rake, remove ridges, and fill depressions to meet finish grades.

3.5 BLENDING PLANTING SOIL IN PLACE

- A. General: Mix amendments with in-place, unamended soil to produce required planting soil. Do not apply materials or till if existing soil or subgrade is frozen, muddy, or excessively wet.
- B. Preparation: Till unamended, existing soil in planting areas to a minimum depth of 6 inches. Remove stones larger than 2 inches in any dimension and sticks, roots, rubbish, and other extraneous matter and legally dispose of them off Owner's property.
- C. Mixing: Apply soil amendments and fertilizer, if required, evenly on surface, and thoroughly blend them into full depth of unamended, in-place soil to produce planting soil.
 - 1. Mix fertilizer with planting soil no more than seven days before planting.
- D. Compaction: Compact blended planting soil to 75 to 82 percent of maximum Standard Proctor density according to ASTM D698 except where a different compaction value is indicated on Drawings.
- E. Finish Grading: Grade planting soil to a smooth, uniform surface plane with loose, uniformly fine texture. Roll and rake, remove ridges, and fill depressions to meet finish grades.

3.6 APPLYING COMPOST TO SURFACE OF PLANTING SOIL

- A. Application: Apply compost component of planting-soil mix, 4 inches of compost to surface of in-place planting soil. Do not apply materials or till if existing soil or subgrade is frozen, muddy, or excessively wet.
- B. Finish Grading: Grade surface to a smooth, uniform surface plane with loose, uniformly fine texture. Roll and rake, remove ridges, and fill depressions to meet finish grades.

3.7 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform the following tests:
 - 1. Compaction: Test planting-soil compaction after placing each lift and at completion using a densitometer or soil-compaction meter calibrated to a reference test value based on laboratory testing according to ASTM D698. Space tests at no less than one for each 1000 sq. ft. of in-place soil or part thereof.
- C. Soil will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.
- E. Label each sample and test report with the date, location keyed to a site plan or other location system, visible conditions when and where sample was taken, and sampling depth.

3.8 PROTECTION

- A. Protection Zone: Identify protection zones according to Section 015639 "Temporary Tree and Plant Protection."
- B. Protect areas of in-place soil from additional compaction, disturbance, and contamination. Prohibit the following practices within these areas except as required to perform planting operations:
 - 1. Storage of construction materials, debris, or excavated material.
 - 2. Parking vehicles or equipment.
 - 3. Vehicle traffic.
 - 4. Foot traffic.
 - 5. Erection of sheds or structures.
 - 6. Impoundment of water.
 - 7. Excavation or other digging unless otherwise indicated.
- C. If planting soil or subgrade is overcompacted, disturbed, or contaminated by foreign or deleterious materials or liquids, remove the planting soil and contamination; restore the subgrade as directed by Architect and replace contaminated planting soil with new

planting soil.

3.9 CLEANING

- A. Protect areas adjacent to planting-soil preparation and placement areas from contamination. Keep adjacent paving and construction clean and work area in an orderly condition.
- B. Remove surplus soil and waste material including excess subsoil, unsuitable materials, trash, and debris and legally dispose of them off Owner's property unless otherwise indicated.
 - 1. Dispose of excess subsoil and unsuitable materials on-site where directed by Owner.

END OF SECTION 329115

SECTION 329200 - TURF AND GRASSES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
1. Seeding.
 2. Hydroseeding.
 3. Sodding.
 4. Turf renovation.

1.2 DEFINITIONS

- A. Finish Grade: Elevation of finished surface of planting soil.
- B. Pesticide: A substance or mixture intended for preventing, destroying, repelling, or mitigating a pest. Pesticides include insecticides, miticides, herbicides, fungicides, rodenticides, and molluscicides. They also include substances or mixtures intended for use as a plant regulator, defoliant, or desiccant.
- C. Pests: Living organisms that occur where they are not desired or that cause damage to plants, animals, or people. Pests include insects, mites, grubs, mollusks (snails and slugs), rodents (gophers, moles, and mice), unwanted plants (weeds), fungi, bacteria, and viruses.
- D. Planting Soil: Existing, on-site soil; imported soil; or manufactured soil that has been modified with soil amendments and perhaps fertilizers to produce a soil mixture best for plant growth. See Section 329115 "Soil Preparation (Performance Specification)" Soil Erosion and Sediment Control Plan for soil preparation and stabilization notes.
- E. Subgrade: The surface or elevation of subsoil remaining after excavation is complete, or the top surface of a fill or backfill before planting soil is placed.

1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For landscape Installer.
- B. Certification of Grass Seed: From seed vendor for each grass-seed monostand or mixture, stating the botanical and common name, percentage by weight of each species and variety, and percentage of purity, germination, and weed seed. Include the year of production and date of packaging.
1. Certification of each seed mixture for turfgrass sod. Include identification of source and name and telephone number of supplier.

- C. Product Certificates: For fertilizers, from manufacturer.
- D. Pesticides and Herbicides: Product label and manufacturer's application instructions specific to Project.

1.4 CLOSEOUT SUBMITTALS

- A. Maintenance Data: Recommended procedures to be established by Owner for maintenance of turf during a calendar year. Submit before expiration of required maintenance periods.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: A qualified landscape installer whose work has resulted in successful turf establishment.
 - 1. Professional Membership: Installer shall be a member in good standing of either the National Association of Landscape Professionals or AmericanHort.
 - 2. Experience: Five years' experience in turf installation in addition to requirements in Section 014000 "Quality Requirements."
 - 3. Installer's Field Supervision: Require Installer to maintain an experienced full-time supervisor on Project site when work is in progress.
 - 4. Personnel Certifications: Installer's field supervisor shall have certification in one of the following categories from the National Association of Landscape Professionals:
 - a. Landscape Industry Certified Technician - Exterior.
 - b. Landscape Industry Certified Lawn Care Manager.
 - c. Landscape Industry Certified Lawn Care Technician.
 - 5. Pesticide Applicator: State licensed, commercial.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Seed and Other Packaged Materials: Deliver packaged materials in original, unopened containers showing weight, certified analysis, name and address of manufacturer, and indication of compliance with state and Federal laws, as applicable.
- B. Sod: Harvest, deliver, store, and handle sod according to requirements in "Specifications for Turfgrass Sod Materials" and "Specifications for Turfgrass Sod Transplanting and Installation" sections in TPI's "Guideline Specifications to Turfgrass Sodding." Deliver sod within 24 hours of harvesting and in time for planting promptly. Protect sod from breakage and drying.
- C. Bulk Materials:
 - 1. Do not dump or store bulk materials near structures, utilities, walkways and pavements, or on existing turf areas or plants.
 - 2. Provide erosion-control measures to prevent erosion or displacement of bulk

- materials; discharge of soil-bearing water runoff; and airborne dust reaching adjacent properties, water conveyance systems, or walkways.
3. Accompany each delivery of bulk materials with appropriate certificates.

1.7 FIELD CONDITIONS

- A. Planting Restrictions: Plant during one of the following periods. Coordinate planting periods with initial maintenance periods to provide required maintenance from date of April 15.
 1. Spring Planting: April 15 to June 1.
 2. Fall Planting: September 15 to November 15.
- B. Weather Limitations: Proceed with planting only when existing and forecasted weather conditions permit planting to be performed when beneficial and optimum results may be obtained. Apply products during favorable weather conditions according to manufacturer's written instructions.

PART 2 - PRODUCTS

2.1 TURFGRASS SOD

- A. Turfgrass Sod: Number 1 Quality/Premium, including limitations on thatch, weeds, diseases, nematodes, and insects, complying with "Specifications for Turfgrass Sod Materials" in TPI's "Guideline Specifications to Turfgrass Sodding." Furnish viable sod of uniform density, color, and texture that is strongly rooted and capable of vigorous growth and development when planted.
- B. Turfgrass Species, Cool-Season Grass: Sod of grass species as follows, with not less than 85 percent germination, not less than 95 percent pure seed, and not more than 0.5 percent weed seed:
 1. Full Sun: Kentucky bluegrass (*Poa pratensis*), a minimum of three cultivars.
 2. Sun and Partial Shade: Proportioned by weight as follows:
 - a. 50 percent Kentucky bluegrass (*Poa pratensis*).
 - b. 30 percent chewings red fescue (*Festuca rubra* variety).
 - c. 10 percent perennial ryegrass (*Lolium perenne*).
 - d. 10 percent redtop (*Agrostis alba*).
 3. Shade: Proportioned by weight as follows:
 - a. 50 percent chewings red fescue (*Festuca rubra* variety).
 - b. 35 percent rough bluegrass (*Poa trivialis*).
 - c. 15 percent redtop (*Agrostis alba*).

2.2 FERTILIZERS

- A. Commercial Fertilizer: Commercial-grade complete fertilizer of neutral character, consisting of fast- and slow-release nitrogen, 50 percent derived from natural organic sources of urea formaldehyde, phosphorous, and potassium in the following composition:

1. Composition:

- a. 1 lb/1000 sq. ft. of actual nitrogen, 4 percent phosphorous, and 2 percent potassium, by weight.
- b. Nitrogen, phosphorous, and potassium in amounts recommended in soil reports from a qualified soil-testing laboratory.

2.3 MULCHES

- A. Straw Mulch: Provide air-dry, clean, mildew- and seed-free, salt hay or threshed straw of wheat, rye, oats, or barley.
- B. Sphagnum Peat Mulch: Partially decomposed sphagnum peat moss, finely divided or of granular texture, and with a pH range of 3.4 to 4.8.
- C. Fiber Mulch: Biodegradable, dyed-wood, cellulose-fiber mulch; nontoxic and free of plant-growth or germination inhibitors; with a maximum moisture content of 15 percent and a pH range of 4.5 to 6.5.

2.4 PESTICIDES

- A. General: Pesticide, registered and approved by the EPA, acceptable to authorities having jurisdiction, and of type recommended by manufacturer for each specific problem and as required for Project conditions and application. Do not use restricted pesticides unless authorized in writing by authorities having jurisdiction.
- B. Pre-Emergent Herbicide (Selective and Nonselective): Effective for controlling the germination or growth of weeds within planted areas at the soil level directly below the mulch layer.
- C. Post-Emergent Herbicide (Selective and Nonselective): Effective for controlling weed growth that has already germinated.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas to be planted for compliance with requirements and other conditions affecting installation and performance of the Work.
1. Verify that no foreign or deleterious material or liquid such as paint, paint

washout, concrete slurry, concrete layers or chunks, cement, plaster, oils, gasoline, diesel fuel, paint thinner, turpentine, tar, roofing compound, or acid has been deposited in soil within a planting area.

2. Suspend planting operations during periods of excessive soil moisture until the moisture content reaches acceptable levels to attain the required results.
3. Uniformly moisten excessively dry soil that is not workable or which is dusty.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

C. If contamination by foreign or deleterious material or liquid is present in soil within a planting area, remove the soil and contamination as directed by Architect and replace with new planting soil.

3.2 PREPARATION

A. Protect structures; utilities; sidewalks; pavements; and other facilities, trees, shrubs, and plantings from damage caused by planting operations.

1. Protect adjacent and adjoining areas from hydroseeding and hydromulching overspray.
2. Protect grade stakes set by others until directed to remove them.

B. Install erosion-control measures to prevent erosion or displacement of soils and discharge of soil-bearing water runoff or airborne dust to adjacent properties and walkways.

3.3 TURF AREA PREPARATION

A. General: Prepare planting area for soil placement and mix planting soil according to Soil Erosion and Sediment Control Plan . Section 329115 "Soil Preparation (Performance Specification)."

B. Placing Planting Soil: Place manufactured planting soil over exposed subgrade.

1. Reduce elevation of planting soil to allow for soil thickness of sod.

C. Moisten prepared area before planting if soil is dry. Water thoroughly and allow surface to dry before planting. Do not create muddy soil.

D. Before planting, obtain Architect's acceptance of finish grading; restore planting areas if eroded or otherwise disturbed after finish grading.

3.4 SODDING

A. Lay sod within 24 hours of harvesting. Do not lay sod if dormant or if ground is frozen or muddy.

B. Lay sod to form a solid mass with tightly fitted joints. Butt ends and sides of sod; do not stretch or overlap. Stagger sod strips or pads to offset joints in adjacent courses. Avoid

damage to soil or sod during installation. Tamp and roll lightly to ensure contact with soil, eliminate air pockets, and form a smooth surface. Work sifted soil or fine sand into minor cracks between pieces of sod; remove excess to avoid smothering sod and adjacent grass.

1. Lay sod across slopes exceeding 1:3.
 2. Anchor sod on slopes exceeding 1:6 with wood pegs spaced as recommended by sod manufacturer but not less than two anchors per sod strip to prevent slippage.
- C. Saturate sod with fine water spray within two hours of planting. During first week after planting, water daily or more frequently as necessary to maintain moist soil to a minimum depth of 1-1/2 inches below sod.

3.5 TURF RENOVATION

- A. Renovate existing turf where indicated.
- B. Renovate turf damaged by Contractor's operations, such as storage of materials or equipment and movement of vehicles.
1. Reestablish turf where settlement or washouts occur or where minor regrading is required.
 2. Install new planting soil as required.
- C. Remove sod and vegetation from diseased or unsatisfactory turf areas; do not bury in soil.
- D. Remove topsoil containing foreign materials, such as oil drippings, fuel spills, stones, gravel, and other construction materials resulting from Contractor's operations, and replace with new planting soil.
- E. Mow, dethatch, core aerate, and rake existing turf.
- F. Remove weeds before seeding. Where weeds are extensive, apply selective herbicides as required. Do not use pre-emergence herbicides.
- G. Remove waste and foreign materials, including weeds, soil cores, grass, vegetation, and turf, and legally dispose of them off Owner's property.
- H. Till stripped, bare, and compacted areas thoroughly to a soil depth of 6 inches.
- I. Apply soil amendments and initial fertilizer required for establishing new turf and mix thoroughly into top 4 inches of existing soil. Install new planting soil to fill low spots and meet finish grades.
1. Soil Amendment(s): Insert required soil amendment(s) according to requirements of Soil Erosion and Sediment Control Plan and Section 329115 "Soil Preparation (Performance Specification)." Apply soil amendments at the rate of indicated on the Soil Erosion Control Plan.

2. Initial Fertilizer: Commercial fertilizer applied according to manufacturer's recommendations.

J. Apply seed and protect with straw mulch as required for new turf.

K. Water newly planted areas and keep moist until new turf is established.

3.6 TURF MAINTENANCE

A. General: Maintain and establish turf by watering, fertilizing, weeding, mowing, trimming, replanting, and performing other operations as required to establish healthy, viable turf. Roll, regrade, and replant bare or eroded areas and remulch to produce a uniformly smooth turf. Provide materials and installation the same as those used in the original installation.

1. Fill in as necessary soil subsidence that may occur because of settling or other processes. Replace materials and turf damaged or lost in areas of subsidence.
2. In areas where mulch has been disturbed by wind or maintenance operations, add new mulch and anchor as required to prevent displacement.
3. Apply treatments as required to keep turf and soil free of pests and pathogens or disease. Use integrated pest management practices whenever possible to minimize the use of pesticides and reduce hazards.

B. Watering: Install and maintain temporary piping, hoses, and turf-watering equipment to convey water from sources and to keep turf uniformly moist to a depth of 4 inches.

1. Schedule watering to prevent wilting, puddling, erosion, and displacement of seed or mulch. Lay out temporary watering system to avoid walking over muddy or newly planted areas.
2. Water turf with fine spray at a minimum rate of 1 inch per week unless rainfall precipitation is adequate.

C. Mow turf as soon as top growth is tall enough to cut. Repeat mowing to maintain specified height without cutting more than one-third of grass height. Remove no more than one-third of grass-leaf growth in initial or subsequent mowings. Do not delay mowing until grass blades bend over and become matted. Do not mow when grass is wet. Schedule initial and subsequent mowings to maintain the following grass height:

D. Turf Postfertilization: Apply commercial slow-release fertilizer after initial mowing and when grass is dry.

1. Use fertilizer that provides actual nitrogen of at least 1 lb/1000 sq. ft. to turf area.

3.7 SATISFACTORY TURF

A. Turf installations shall meet the following criteria as determined by Architect:

1. Satisfactory Seeded Turf: At end of maintenance period, a healthy, uniform, close stand of grass has been established, free of weeds and surface

- irregularities, with coverage exceeding 90 percent over any 10 sq. ft. and bare spots not exceeding 5 by 5 inches.
2. Satisfactory Sodded Turf: At end of maintenance period, a healthy, well-rooted, even-colored, viable turf has been established, free of weeds, open joints, bare areas, and surface irregularities.
 3. Satisfactory Plugged Turf: At end of maintenance period, the required number of plugs has been established as well-rooted, viable patches of grass, and areas between plugs are free of weeds and other undesirable vegetation.
 4. Satisfactory Sprigged Turf: At end of maintenance period, the required number of sprigs has been established as well-rooted, viable plants, and areas between sprigs are free of weeds and other undesirable vegetation.
- B. Use specified materials to reestablish turf that does not comply with requirements, and continue maintenance until turf is satisfactory.

3.8 PESTICIDE APPLICATION

- A. Apply pesticides and other chemical products and biological control agents according to requirements of authorities having jurisdiction and manufacturer's written recommendations. Coordinate applications with Owner's operations and others in proximity to the Work. Notify Owner before each application is performed.
- B. Post-Emergent Herbicides (Selective and Nonselective): Apply only as necessary to treat already-germinated weeds and according to manufacturer's written recommendations.

3.9 CLEANUP AND PROTECTION

- A. Promptly remove soil and debris created by turf work from paved areas. Clean wheels of vehicles before leaving site to avoid tracking soil onto roads, walks, or other paved areas.
- B. Remove surplus soil and waste material, including excess subsoil, unsuitable soil, trash, and debris, and legally dispose of them off Owner's property.
- C. Erect temporary fencing or barricades and warning signs as required to protect newly planted areas from traffic. Maintain fencing and barricades throughout initial maintenance period and remove after plantings are established.
- D. Remove nondegradable erosion-control measures after grass establishment period.

END OF SECTION 329200

SECTION 329300 - PLANTS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Plants.
 - 2. Tree stabilization.

1.2 ALLOWANCES

- A. Allowances for plants are specified in Section 012100 "Allowances."
 - 1. Perform planting work under quantity allowances and only as authorized. Authorized work includes work required by Drawings and the Specifications and work authorized in writing by Architect.
 - 2. Notify Architect weekly of extent of work performed that is attributable to quantity allowances.
 - 3. Perform work that exceeds quantity allowances only as authorized by Change Orders.
- B. Furnish trees as part of tree allowance.
- C. Furnish plants as part of species allowance.

1.3 UNIT PRICES

- A. Work of this Section is affected by unit prices specified in Section 012200 "Unit Prices."
- B. Unit prices apply to authorized work covered by quantity allowances.
- C. Unit prices apply to additions to and deletions from the Work as authorized by Change Orders.

1.4 DEFINITIONS

- A. Backfill: The earth used to replace or the act of replacing earth in an excavation.
- B. Balled and Burlapped Stock: Plants dug with firm, natural balls of earth in which they were grown, with a ball size not less than diameter and depth recommended by ANSI Z60.1 for type and size of plant required; wrapped with burlap, tied, rigidly supported, and drum laced with twine with the root flare visible at the surface of the ball as recommended by ANSI Z60.1.

- C. Balled and Potted Stock: Plants dug with firm, natural balls of earth in which they are grown and placed, unbroken, in a container. Ball size is not less than diameter and depth recommended by ANSI Z60.1 for type and size of plant required.
- D. Bare-Root Stock: Plants with a well-branched, fibrous-root system developed by transplanting or root pruning, with soil or growing medium removed, and with not less than the minimum root spread according to ANSI Z60.1 for type and size of plant required.
- E. Container-Grown Stock: Healthy, vigorous, well-rooted plants grown in a container, with a well-established root system reaching sides of container and maintaining a firm ball when removed from container. Container shall be rigid enough to hold ball shape and protect root mass during shipping and be sized according to ANSI Z60.1 for type and size of plant required.
- F. Fabric Bag-Grown Stock: Healthy, vigorous, well-rooted plants established and grown in-ground in a porous fabric bag with well-established root system reaching sides of fabric bag. Fabric bag size is not less than diameter, depth, and volume required by ANSI Z60.1 for type and size of plant.
- G. Finish Grade: Elevation of finished surface of planting soil.
- H. Pesticide: A substance or mixture intended for preventing, destroying, repelling, or mitigating a pest. Pesticides include insecticides, miticides, herbicides, fungicides, rodenticides, and molluscicides. They also include substances or mixtures intended for use as a plant regulator, defoliant, or desiccant. Some sources classify herbicides separately from pesticides.
- I. Pests: Living organisms that occur where they are not desired or that cause damage to plants, animals, or people. Pests include insects, mites, grubs, mollusks (snails and slugs), rodents (gophers, moles, and mice), unwanted plants (weeds), fungi, bacteria, and viruses.
- J. Planting Area: Areas to be planted.
- K. Planting Soil: Existing, on-site soil; imported soil; or manufactured soil that has been modified with soil amendments and perhaps fertilizers to produce a soil mixture best for plant growth. See Section 329113 "Soil Preparation" for drawing designations for planting soils.
- L. Plant; Plants; Plant Material: These terms refer to vegetation in general, including trees, shrubs, vines, ground covers, ornamental grasses, bulbs, corms, tubers, or herbaceous vegetation.
- M. Root Flare: Also called "trunk flare." The area at the base of the plant's stem or trunk where the stem or trunk broadens to form roots; the area of transition between the root system and the stem or trunk.
- N. Stem Girdling Roots: Roots that encircle the stems (trunks) of trees below the soil surface.

- O. Subgrade: The surface or elevation of subsoil remaining after excavation is complete, or the top surface of a fill or backfill before planting soil is placed.

1.5 COORDINATION

- A. Coordination with Turf Areas (Lawns): Plant trees, shrubs, and other plants after finish grades are established and before planting turf areas unless otherwise indicated.
 - 1. When planting trees, shrubs, and other plants after planting turf areas, protect turf areas, and promptly repair damage caused by planting operations.

1.6 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

1.7 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Plant Materials: Include quantities, sizes, quality, and sources for plant materials.
 - 2. Plant Photographs: Include color photographs in digital format of each required species and size of plant material as it will be furnished to Project. Take photographs from an angle depicting true size and condition of the typical plant to be furnished. Include a scale rod or other measuring device in each photograph. For species where more than 20 plants are required, include a minimum of three photographs showing the average plant, the best quality plant, and the worst quality plant to be furnished. Identify each photograph with the full scientific name of the plant, plant size, and name of the growing nursery.

1.8 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For landscape Installer. Include list of similar projects completed by Installer demonstrating Installer's capabilities and experience. Include project names, addresses, and year completed, and include names and addresses of owners' contact persons.
- B. Product Certificates: For each type of manufactured product, from manufacturer, and complying with the following:
 - 1. Manufacturer's certified analysis of standard products.
 - 2. Analysis of other materials by a recognized laboratory made according to methods established by the Association of Official Analytical Chemists, where applicable.
- C. Pesticides and Herbicides: Product label and manufacturer's application instructions specific to Project.
- D. Sample Warranty: For special warranty.

1.9 CLOSEOUT SUBMITTALS

- A. Maintenance Data: Recommended procedures to be established by Owner for maintenance of plants during a calendar year. Submit before expiration of required maintenance periods.

1.10 QUALITY ASSURANCE

- A. Installer Qualifications: A qualified landscape installer whose work has resulted in successful establishment of plants.
 - 1. Professional Membership: Installer shall be a member in good standing of either the National Association of Landscape Professionals or AmericanHort.
 - 2. Experience: Five years' experience in landscape installation in addition to requirements in Section 014000 "Quality Requirements."
 - 3. Installer's Field Supervision: Require Installer to maintain an experienced full-time supervisor on Project site when work is in progress.
 - 4. Personnel Certifications: Installer's field supervisor shall have certification in one of the following categories from the National Association of Landscape Professionals:
 - a. Landscape Industry Certified Technician - Exterior.
 - 5. Pesticide Applicator: State licensed, commercial.
- B. Provide quality, size, genus, species, and variety of plants indicated, complying with applicable requirements in ANSI Z60.1.
- C. Measurements: Measure according to ANSI Z60.1. Do not prune to obtain required sizes.
 - 1. Trees and Shrubs: Measure with branches and trunks or canes in their normal position. Take height measurements from or near the top of the root flare for field-grown stock and container-grown stock. Measure main body of tree or shrub for height and spread; do not measure branches or roots tip to tip. Take caliper measurements 6 inches above the root flare for trees up to 4-inch caliper size, and 12 inches above the root flare for larger sizes.
 - 2. Other Plants: Measure with stems, petioles, and foliage in their normal position.
- D. Plant Material Observation: Architect may observe plant material either at place of growth or at site before planting for compliance with requirements for genus, species, variety, cultivar, size, and quality. Architect may also observe trees and shrubs further for size and condition of balls and root systems, pests, disease symptoms, injuries, and latent defects and may reject unsatisfactory or defective material at any time during progress of work. Remove rejected trees or shrubs immediately from Project site.
 - 1. Notify Architect of sources of planting materials seven days in advance of delivery to site.

1.11 DELIVERY, STORAGE, AND HANDLING

- A. Packaged Materials: Deliver packaged materials in original, unopened containers showing weight, certified analysis, name and address of manufacturer, and indication of compliance with state and Federal laws if applicable.
- B. Bulk Materials:
 - 1. Do not dump or store bulk materials near structures, utilities, walkways and pavements, or on existing turf areas or plants.
 - 2. Provide erosion-control measures to prevent erosion or displacement of bulk materials; discharge of soil-bearing water runoff; and airborne dust reaching adjacent properties, water conveyance systems, or walkways.
 - 3. Accompany each delivery of bulk materials with appropriate certificates.
- C. Deliver bare-root stock plants within 36 hours of digging. Immediately after digging up bare-root stock, pack root system in wet straw, hay, or other suitable material to keep root system moist until planting. Transport in covered, temperature-controlled vehicles, and keep plants cool and protected from sun and wind at all times.
- D. Do not prune trees and shrubs before delivery. Protect bark, branches, and root systems from sun scald, drying, wind burn, sweating, whipping, and other handling and tying damage. Do not bend or bind-tie trees or shrubs in such a manner as to destroy their natural shape. Provide protective covering of plants during shipping and delivery. Do not drop plants during delivery and handling.
- E. Handle planting stock by root ball.
- F. Store bulbs, corms, and tubers in a dry place at 60 to 65 deg F until planting.
- G. Apply antidesiccant to trees and shrubs using power spray to provide an adequate film over trunks (before wrapping), branches, stems, twigs, and foliage to protect during digging, handling, and transportation.
 - 1. If deciduous trees or shrubs are moved in full leaf, spray with antidesiccant at nursery before moving and again two weeks after planting.
- H. Wrap trees and shrubs with burlap fabric over trunks, branches, stems, twigs, and foliage to protect from wind and other damage during digging, handling, and transportation.
- I. Deliver plants after preparations for planting have been completed, and install immediately. If planting is delayed more than six hours after delivery, set plants and trees in their appropriate aspect (sun, filtered sun, or shade), protect from weather and mechanical damage, and keep roots moist.
 - 1. Heel-in bare-root stock. Soak roots that are in less than moist condition in water for two hours. Reject plants with dry roots.
 - 2. Set balled stock on ground and cover ball with soil, peat moss, sawdust, or other acceptable material.
 - 3. Do not remove container-grown stock from containers before time of planting.

4. Water root systems of plants stored on-site deeply and thoroughly with a fine-mist spray. Water as often as necessary to maintain root systems in a moist, but not overly wet condition.

1.12 FIELD CONDITIONS

- A. Field Measurements: Verify actual grade elevations, service and utility locations, irrigation system components, and dimensions of plantings and construction contiguous with new plantings by field measurements before proceeding with planting work.
- B. Planting Restrictions: Plant during one of the following periods. Coordinate planting periods with maintenance periods to provide required maintenance from date of Substantial Completion.
 1. Spring Planting: Starting April 1.
 2. Fall Planting: Ending October 15.
- C. Weather Limitations: Proceed with planting only when existing and forecasted weather conditions permit planting to be performed when beneficial and optimum results may be obtained. Apply products during favorable weather conditions according to manufacturer's written instructions and warranty requirements.

1.13 WARRANTY

- A. Special Warranty: Installer agrees to repair or replace plantings and accessories that fail in materials, workmanship, or growth within specified warranty period.
 1. Failures include, but are not limited to, the following:
 - a. Death and unsatisfactory growth, except for defects resulting from abuse, lack of adequate maintenance, or neglect by Owner.
 - b. Structural failures including plantings falling or blowing over.
 - c. Faulty performance of tree stabilization, edgings.
 - d. Deterioration of metals, metal finishes, and other materials beyond normal weathering.
 2. Warranty Periods: From date of planting completion.
 - a. Trees, Shrubs, Vines, and Ornamental Grasses: 12 months.
 - b. Ground Covers, Biennials, Perennials, and Other Plants: 12 months.
 - c. Annuals: Two months.
 3. Include the following remedial actions as a minimum:
 - a. Immediately remove dead plants and replace unless required to plant in the succeeding planting season.
 - b. Replace plants that are more than 25 percent dead or in an unhealthy condition at end of warranty period.

- c. A limit of one replacement of each plant is required except for losses or replacements due to failure to comply with requirements.
- d. Provide extended warranty for period equal to original warranty period, for replaced plant material.

PART 2 - PRODUCTS

2.1 PLANT MATERIAL

- A. General: Furnish nursery-grown plants true to genus, species, variety, cultivar, stem form, shearing, and other features indicated in Plant List, Plant Schedule, or Plant Legend indicated on Drawings and complying with ANSI Z60.1; and with healthy root systems developed by transplanting or root pruning. Provide well-shaped, fully branched, healthy, vigorous stock, densely foliated when in leaf and free of disease, pests, eggs, larvae, and defects such as knots, sun scald, injuries, abrasions, and disfigurement.
 - 1. Trees with damaged, crooked, or multiple leaders; tight vertical branches where bark is squeezed between two branches or between branch and trunk ("included bark"); crossing trunks; cut-off limbs more than 3/4 inch in diameter; or with stem girdling roots are unacceptable.
 - 2. Collected Stock: Do not use plants harvested from the wild, from native stands, from an established landscape planting, or not grown in a nursery unless otherwise indicated.
- B. Provide plants of sizes, grades, and ball or container sizes complying with ANSI Z60.1 for types and form of plants required. Plants of a larger size may be used if acceptable to Architect, with a proportionate increase in size of roots or balls.
- C. Root-Ball Depth: Furnish trees and shrubs with root balls measured from top of root ball, which begins at root flare according to ANSI Z60.1. Root flare shall be visible before planting.
- D. Labeling: Label each plant of each variety, size, and caliper with a securely attached, waterproof tag bearing legible designation of common name and full scientific name, including genus and species. Include nomenclature for hybrid, variety, or cultivar, if applicable for the plant.
- E. If formal arrangements or consecutive order of plants is indicated on Drawings, select stock for uniform height and spread, and number the labels to assure symmetry in planting.
- F. Annuals, and, Biennials: Provide healthy, disease-free plants of species and variety shown or listed, with well-established root systems reaching to sides of the container to maintain a firm ball, but not with excessive root growth encircling the container. Provide only plants that are acclimated to outdoor conditions before delivery and that are in bud but not yet in bloom.

2.2 FERTILIZERS

- A. Planting Tablets: Tightly compressed chip-type, long-lasting, slow-release, commercial-grade planting fertilizer in tablet form. Tablets shall break down with soil bacteria, converting nutrients into a form that can be absorbed by plant roots.
1. Size: 10-gram tablets.
 2. Nutrient Composition: 20 percent nitrogen, 10 percent phosphorous, and 5 percent potassium, by weight plus micronutrients.

2.3 MULCHES

- A. Organic Mulch: Free from deleterious materials and suitable as a top dressing of trees and shrubs, consisting of one of the following:
1. Type: Shredded hardwood, Ground or shredded bark, Wood and bark chips.
 2. Size Range: 3 inches maximum, 1/2 inch minimum.
 3. Color: Natural.
- B. Compost Mulch: Well-composted, stable, and weed-free organic matter, pH of 5.5 to 8; moisture content 35 to 55 percent by weight; 100 percent passing through a 1-inch sieve; soluble-salt content of 2 to 5 dS/m; not exceeding 0.5 percent inert contaminants and free of substances toxic to plantings; and as follows:
1. Organic Matter Content: 50 to 60 percent of dry weight.
- C. Mineral Mulch: Hard, durable stone, washed free of loam, sand, clay, and other foreign substances, of the following type, size range, and color:
1. Type: Rounded riverbed gravel or smooth-faced stone.
 2. Size Range: 3/4 inch maximum, 1/4 inch minimum.
 3. Color: Readily available natural gravel color range.

2.4 WEED-CONTROL BARRIERS

- A. Nonwoven Geotextile Filter Fabric: Polypropylene or polyester fabric, 3 oz./sq. yd. minimum, composed of fibers formed into a stable network so that fibers retain their relative position. Fabric shall be inert to biological degradation and resist naturally encountered chemicals, alkalis, and acids.

2.5 PESTICIDES

- A. General: Pesticide registered and approved by the EPA, acceptable to authorities having jurisdiction, and of type recommended by manufacturer for each specific problem and as required for Project conditions and application. Do not use restricted pesticides unless authorized in writing by authorities having jurisdiction.
- B. Pre-Emergent Herbicide (Selective and Nonselective): Effective for controlling the germination or growth of weeds within planted areas at the soil level directly below the

mulch layer.

- C. Post-Emergent Herbicide (Selective and Nonselective): Effective for controlling weed growth that has already germinated.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas to receive plants, with Installer present, for compliance with requirements and conditions affecting installation and performance of the Work.
 - 1. Verify that no foreign or deleterious material or liquid such as paint, paint washout, concrete slurry, concrete layers or chunks, cement, plaster, oils, gasoline, diesel fuel, paint thinner, turpentine, tar, roofing compound, or acid has been deposited in soil within a planting area.
 - 2. Verify that plants and vehicles loaded with plants can travel to planting locations with adequate overhead clearance.
 - 3. Suspend planting operations during periods of excessive soil moisture until the moisture content reaches acceptable levels to attain the required results.
 - 4. Uniformly moisten excessively dry soil that is not workable or which is dusty.
- B. If contamination by foreign or deleterious material or liquid is present in soil within a planting area, remove the soil and contamination as directed by Architect and replace with new planting soil.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Protect structures, utilities, sidewalks, pavements, and other facilities and turf areas and existing plants from damage caused by planting operations.
- B. Install erosion-control measures to prevent erosion or displacement of soils and discharge of soil-bearing water runoff or airborne dust to adjacent properties and walkways.

3.3 PLANTING AREA ESTABLISHMENT

- A. General: Prepare planting area for soil placement and mix planting soil according to Section 329113 "Soil Preparation."
- B. Placing Planting Soil: Place manufactured planting soil over exposed subgrade.
- C. Before planting, obtain Architect's acceptance of finish grading; restore planting areas if eroded or otherwise disturbed after finish grading.

3.4 EXCAVATION FOR TREES AND SHRUBS

- A. Planting Pits and Trenches: Excavate circular planting pits.
1. Excavate planting pits with sides sloping inward at a 45-degree angle. Excavations with vertical sides are unacceptable. Trim perimeter of bottom leaving center area of bottom raised slightly to support root ball and assist in drainage away from center. Do not further disturb base. Ensure that root ball will sit on undisturbed base soil to prevent settling. Scarify sides of planting pit smeared or smoothed during excavation.
 2. Excavate approximately three times as wide as ball diameter for balled and burlapped stock.
 3. Excavate at least 12 inches wider than root spread and deep enough to accommodate vertical roots for bare-root stock.
 4. Do not excavate deeper than depth of the root ball, measured from the root flare to the bottom of the root ball.
 5. If area under the plant was initially dug too deep, add soil to raise it to the correct level and thoroughly tamp the added soil to prevent settling.
 6. Maintain angles of repose of adjacent materials to ensure stability. Do not excavate subgrades of adjacent paving, structures, hardscapes, or other new or existing improvements.
 7. Maintain supervision of excavations during working hours.
 8. Keep excavations covered or otherwise protected overnight.
- B. Backfill Soil: Subsoil and topsoil removed from excavations may be used as backfill soil unless otherwise indicated.
- C. Obstructions: Notify Architect if unexpected rock or obstructions detrimental to trees or shrubs are encountered in excavations.
- D. Drainage: Notify Architect if subsoil conditions evidence unexpected water seepage or retention in tree or shrub planting pits.

3.5 TREE, SHRUB, AND VINE PLANTING

- A. Inspection: At time of planting, verify that root flare is visible at top of root ball according to ANSI Z60.1. If root flare is not visible, remove soil in a level manner from the root ball to where the top-most root emerges from the trunk. After soil removal to expose the root flare, verify that root ball still meets size requirements.
- B. Roots: Remove stem girdling roots and kinked roots. Remove injured roots by cutting cleanly; do not break.
- C. Balled and Burlapped Stock: Set each plant plumb and in center of planting pit or trench with root flare 1 inch above adjacent finish grades.
1. Backfill: Planting soil Site Lighting and Landscape Plan, sheet C-600. For trees, use excavated soil for backfill.
 2. After placing some backfill around root ball to stabilize plant, carefully cut and remove burlap, rope, and wire baskets from tops of root balls and from sides, but

- do not remove from under root balls. Remove pallets, if any, before setting. Do not use planting stock if root ball is cracked or broken before or during planting operation.
3. Backfill around root ball in layers, tamping to settle soil and eliminate voids and air pockets. When planting pit is approximately one-half filled, water thoroughly before placing remainder of backfill. Repeat watering until no more water is absorbed.
 4. Place planting tablets equally distributed around each planting pit when pit is approximately one-half filled. Place tablets beside the root ball about 1 inch from root tips; do not place tablets in bottom of the hole.
 - a. Quantity: Two per plant.
 5. Continue backfilling process. Water again after placing and tamping final layer of soil.
- D. Balled and Potted, and, Container-Grown Stock: Set each plant plumb and in center of planting pit or trench with root flare 2 inches above adjacent finish grades.
1. Backfill: Planting soil. For trees, use excavated soil for backfill.
 2. Carefully remove root ball from container without damaging root ball or plant.
 3. Backfill around root ball in layers, tamping to settle soil and eliminate voids and air pockets. When planting pit is approximately one-half filled, water thoroughly before placing remainder of backfill. Repeat watering until no more water is absorbed.
 4. Place planting tablets equally distributed around each planting pit when pit is approximately one-half filled. Place tablets beside the root ball about 1 inch from root tips; do not place tablets in bottom of the hole.
 - a. Quantity: Two per plant.
 5. Continue backfilling process. Water again after placing and tamping final layer of soil.
- E. Fabric Bag-Grown Stock: Set each plant plumb and in center of planting pit or trench with root flare 2 inches above adjacent finish grades.
1. Backfill: Planting soil. For trees, use excavated soil for backfill.
 2. Carefully remove root ball from fabric bag without damaging root ball or plant. Do not use planting stock if root ball is cracked or broken before or during planting operation.
 3. Backfill around root ball in layers, tamping to settle soil and eliminate voids and air pockets. When planting pit is approximately one-half filled, water thoroughly before placing remainder of backfill. Repeat watering until no more water is absorbed.
 4. Place planting tablets equally distributed around each planting pit when pit is approximately one-half filled. Place tablets beside the root ball about 1 inch from root tips; do not place tablets in bottom of the hole.
 - a. Quantity: Two per plant.

5. Continue backfilling process. Water again after placing and tamping final layer of soil.
- F. Bare-Root Stock: Set and support each plant in center of planting pit or trench with root flare 2 inches above adjacent finish grade.
1. Backfill: Planting soil. For trees, use excavated soil for backfill.
 2. Spread roots without tangling or turning toward surface. Plumb before backfilling, and maintain plumb while working.
 3. Carefully work backfill in layers around roots by hand. Bring roots into close contact with the soil.
 4. When planting pit is approximately one-half filled, water thoroughly before placing remainder of backfill. Repeat watering until no more water is absorbed.
 5. Place planting tablets equally distributed around each planting pit when pit is approximately one-half filled. Place tablets beside soil-covered roots about 1 inch from root tips; do not place tablets in bottom of the hole or touching the roots.
 - a. Quantity: Two per plant.
 6. Continue backfilling process. Water again after placing and tamping final layer of soil.
- G. Slopes: When planting on slopes, set the plant so the root flare on the uphill side is flush with the surrounding soil on the slope; the edge of the root ball on the downhill side will be above the surrounding soil. Apply enough soil to cover the downhill side of the root ball.

3.6 TREE, SHRUB, AND VINE PRUNING

- A. Prune, thin, and shape trees, shrubs, and vines according to standard professional horticultural and arboricultural practices. Unless otherwise indicated by Architect, do not cut tree leaders; remove only injured, dying, or dead branches from trees and shrubs; and prune to retain natural character.
- B. Do not apply pruning paint to wounds.

3.7 TREE STABILIZATION

- A. Trunk Stabilization by Upright Staking and Tying: Install trunk stabilization as follows unless otherwise indicated:
 1. Upright Staking and Tying:
 - a. Stake trees of 2- through 5-inch caliper. Stake trees of less than 2-inch caliper only as required to prevent wind tip out. Use a minimum of two stakes of length required to penetrate at least 18 inches below bottom of backfilled excavation and to extend 2/3 of trunk height above grade. Set vertical stakes and space to avoid penetrating root balls or root masses.
 - b. Stake trees with two stakes for trees up to 12 feet high and 2-1/2 inches or

less in caliper; three stakes for trees less than 14 feet high and up to 4 inches in caliper. Space stakes equally around trees.

2. Support trees with bands of flexible ties at contact points with tree trunk. Allow enough slack to avoid rigid restraint of tree.
 3. Support trees with two strands of tie wire, connected to the brass grommets of tree-tie webbing at contact points with tree trunk. Allow enough slack to avoid rigid restraint of tree.
- B. Trunk Stabilization by Staking and Guying: Install trunk stabilization as follows unless otherwise indicated on Drawings. Stake and guy trees more than 14 feet in height and more than 3 inches in caliper unless otherwise indicated.
1. Site-Fabricated, Staking-and-Guying Method: Install no fewer than three guys spaced equally around tree.
 - a. Securely attach guys to stakes 30 inches long, driven to grade. Adjust spacing to avoid penetrating root balls or root masses. Provide turnbuckle for each guy wire and tighten securely.
 - b. For trees more than 6 inches in caliper, anchor guys to wood deadmen buried at least 36 inches below grade. Provide turnbuckle for each guy wire and tighten securely.
 - c. Support trees with bands of flexible ties at contact points with tree trunk and reaching to turnbuckle. Allow enough slack to avoid rigid restraint of tree.
 - d. Support trees with guy cable, connected to the brass grommets of tree-tie webbing at contact points with tree trunk and reaching to turnbuckle. Allow enough slack to avoid rigid restraint of tree.
 - e. Attach flags to each guy wire, 30 inches above finish grade.
 2. Proprietary Staking and Guying Device: Install staking and guying system sized and positioned as recommended by manufacturer unless otherwise indicated and according to manufacturer's written instructions.

3.8 GROUND COVER AND PLANT PLANTING

- A. Set out and space ground cover and plants other than trees, shrubs, and vines as indicated on Drawings in even rows with triangular spacing.
- B. Dig holes large enough to allow spreading of roots.
- C. For rooted cutting plants supplied in flats, plant each in a manner that minimally disturbs the root system but to a depth not less than two nodes.
- D. Work soil around roots to eliminate air pockets and leave a slight saucer indentation around plants to hold water.
- E. Water thoroughly after planting, taking care not to cover plant crowns with wet soil.
- F. Protect plants from hot sun and wind; remove protection if plants show evidence of recovery from transplanting shock.

3.9 PLANTING AREA MULCHING

- A. Install weed-control barriers before mulching according to manufacturer's written instructions. Completely cover area to be mulched, overlapping edges a minimum of 6 inches and secure seams with galvanized pins.
- B. Mulch backfilled surfaces of planting areas and other areas indicated.
 - 1. Trees and Treelike Shrubs in Turf Areas: Apply organic mulch ring of 3-inch average thickness, with 24-inch radius around trunks or stems. Do not place mulch within 3 inches of trunks or stems.
 - 2. Organic Mulch in Planting Areas: Apply 3-inch average thickness of organic mulch extending 12 inches beyond edge of individual planting pit or trench, over whole surface of planting area, and finish level with adjacent finish grades. Do not place mulch within 3 inches of trunks or stems.

3.10 PLANT MAINTENANCE

- A. Maintain plantings by pruning, cultivating, watering, weeding, fertilizing, mulching, restoring planting saucers, adjusting and repairing tree-stabilization devices, resetting to proper grades or vertical position, and performing other operations as required to establish healthy, viable plantings.
- B. Fill in, as necessary, soil subsidence that may occur because of settling or other processes. Replace mulch materials damaged or lost in areas of subsidence.
- C. Apply treatments as required to keep plant materials, planted areas, and soils free of pests and pathogens or disease. Use integrated pest management practices when possible to minimize use of pesticides and reduce hazards. Treatments include physical controls such as hosing off foliage, mechanical controls such as traps, and biological control agents.

3.11 PESTICIDE APPLICATION

- A. Apply pesticides and other chemical products and biological control agents according to authorities having jurisdiction and manufacturer's written recommendations. Coordinate applications with Owner's operations and others in proximity to the Work. Notify Owner before each application is performed.
- B. Pre-Emergent Herbicides (Selective and Nonselective): Apply to tree, shrub, and ground-cover areas according to manufacturer's written recommendations. Do not apply to seeded areas.
- C. Post-Emergent Herbicides (Selective and Nonselective): Apply only as necessary to treat already-germinated weeds and according to manufacturer's written recommendations.

3.12 REPAIR AND REPLACEMENT

- A. General: Repair or replace existing or new trees and other plants that are damaged by construction operations, in a manner approved by Architect.
 - 1. Submit details of proposed pruning and repairs.
 - 2. Perform repairs of damaged trunks, branches, and roots within 24 hours, if approved.
 - 3. Replace trees and other plants that cannot be repaired and restored to full-growth status, as determined by Architect.
- B. Remove and replace trees that are more than 25 percent dead or in an unhealthy condition before the end of the corrections period or are damaged during construction operations that Architect determines are incapable of restoring to normal growth pattern.
 - 1. Provide new trees of same size as those being replaced for each tree of 4 inches or smaller in caliper size.
 - 2. Provide one new tree(s) of] [4-inch] caliper size for each tree being replaced that measures more than 6 inches in caliper size.
 - 3. Species of Replacement Trees: Same species being replaced.

3.13 CLEANING AND PROTECTION

- A. During planting, keep adjacent paving and construction clean and work area in an orderly condition. Clean wheels of vehicles before leaving site to avoid tracking soil onto roads, walks, or other paved areas.
- B. Remove surplus soil and waste material including excess subsoil, unsuitable soil, trash, and debris and legally dispose of them off Owner's property.
- C. Protect plants from damage due to landscape operations and operations of other contractors and trades. Maintain protection during installation and maintenance periods. Treat, repair, or replace damaged plantings.
- D. After installation and before Substantial Completion, remove nursery tags, nursery stakes, tie tape, labels, wire, burlap, and other debris from plant material, planting areas, and Project site.
- E. At time of Substantial Completion, verify that tree-watering devices are in good working order and leave them in place. Replace improperly functioning devices.

END OF SECTION 329300

SECTION 330500 - COMMON WORK RESULTS FOR UTILITIES

PART 1 - GENERAL

1.1 SUMMARY

A. This Section includes the following:

1. Piping joining materials.
2. Transition fittings.
3. Dielectric fittings.
4. Sleeves.
5. Identification devices.
6. Grout.
7. Flowable fill.
8. Piped utility demolition.
9. Piping system common requirements.
10. Equipment installation common requirements.
11. Painting.
12. Concrete bases.
13. Metal supports and anchorages.

1.2 DEFINITIONS

- A. Exposed Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions.
- B. Concealed Installations: Concealed from view and protected from weather conditions and physical contact by building occupants but subject to outdoor ambient temperatures. Examples include installations within unheated shelters.
- C. ABS: Acrylonitrile-butadiene-styrene plastic.
- D. CPVC: Chlorinated polyvinyl chloride plastic.
- E. PE: Polyethylene plastic.
- F. PVC: Polyvinyl chloride plastic.

1.3 ACTION SUBMITTALS

- A. Product Data: For the following:
1. Identification devices.

1.4 INFORMATIONAL SUBMITTALS

- A. Welding certificates.

1.5 QUALITY ASSURANCE

- A. Steel Support Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Steel Piping Welding: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
 - 1. Comply with provisions in ASME B31 Series, "Code for Pressure Piping."
 - 2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.
- C. Comply with ASME A13.1 for lettering size, length of color field, colors, and viewing angles of identification devices.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.
- B. Store plastic pipes protected from direct sunlight. Support to prevent sagging and bending.

1.7 COORDINATION

- A. Coordinate installation of required supporting devices and set sleeves in poured-in-place concrete and other structural components as they are constructed.
- B. Coordinate installation of identifying devices after completing covering and painting if devices are applied to surfaces.
- C. Coordinate size and location of concrete bases. Formwork, reinforcement, and concrete requirements are specified in Section 033000 "Cast-in-Place Concrete."

PART 2 - PRODUCTS

2.1 PIPING JOINING MATERIALS

- A. Pipe-Flange Gasket Materials: Suitable for chemical and thermal conditions of piping system contents.
 - 1. ASME B16.21, nonmetallic, flat, asbestos free, 1/8-inch maximum thickness,

unless otherwise indicated.

- a. Full-Face Type: For flat-face, Class 125, cast-iron and cast-bronze flanges.
 - b. Narrow-Face Type: For raised-face, Class 250, cast-iron and steel flanges.
2. AWWA C110, rubber, flat face, 1/8 inch thick, unless otherwise indicated; and full-face or ring type, unless otherwise indicated.
- B. Flange Bolts and Nuts: ASME B18.2.1, carbon steel, unless otherwise indicated.
- C. Plastic, Pipe-Flange Gasket, Bolts, and Nuts: Type and material recommended by piping system manufacturer, unless otherwise indicated.
- D. Solder Filler Metals: ASTM B32, lead-free alloys. Include water-flushable flux according to ASTM B813.
- E. Brazing Filler Metals: AWS A5.8, BCuP Series, copper-phosphorus alloys for general-duty brazing, unless otherwise indicated; and AWS A5.8, BAg1, silver alloy for refrigerant piping, unless otherwise indicated.
- F. Welding Filler Metals: Comply with AWS D10.12/D10.12M for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.
- G. Solvent Cements for Joining Plastic Piping:
1. ABS Piping: ASTM D2235.
 2. CPVC Piping: ASTM F493.
 3. PVC Piping: ASTM D2564. Include primer according to ASTM F656.
 4. PVC to ABS Piping Transition: ASTM D3138.
- H. Fiberglass Pipe Adhesive: As furnished or recommended by pipe manufacturer.

2.2 SLEEVES

- A. Mechanical sleeve seals for pipe penetrations are specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- B. Galvanized-Steel Sheet Sleeves: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.
- C. Steel Pipe Sleeves: ASTM A53/A53M, Type E, Grade B, Schedule 40, galvanized, plain ends.
- D. Cast-Iron Sleeves: Cast or fabricated "wall pipe" equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.
- E. Molded PVC Sleeves: Permanent, with nailing flange for attaching to wooden forms.
- F. PVC Pipe Sleeves: ASTM D1785, Schedule 40.
- G. Molded PE Sleeves: Reusable, PE, tapered-cup shaped, and smooth outer surface

with nailing flange for attaching to wooden forms.

2.3 GROUT

- A. Description: ASTM C1107, Grade B, nonshrink and nonmetallic, dry hydraulic-cement grout.
1. Characteristics: Post hardening, volume adjusting, nonstaining, noncorrosive, nongaseous, and recommended for interior and exterior applications.
 2. Design Mix: 5000-psi, 28-day compressive strength.
 3. Packaging: Premixed and factory packaged.

2.4 FLOWABLE FILL

- A. Description: Low-strength-concrete, flowable-slurry mix.
1. Cement: ASTM C150, Type I, portland.
 2. Density: 115- to 145-lb/cu. ft.
 3. Aggregates:
 - a. ASTM C33, natural sand, fine and crushed gravel or stone, coarse.
 - b. ASTM C33, natural sand, fine.
 4. Admixture: ASTM C618, fly-ash mineral.
 5. Water: Comply with ASTM C94/C94M.
 6. Strength: 100 to 200 psig at 28 days.

PART 3 - EXECUTION

3.1 PIPED UTILITY DEMOLITION

- A. Refer to Section 024119 "Selective Demolition" for general demolition requirements and procedures.
- B. Disconnect, demolish, and remove piped utility systems, equipment, and components indicated to be removed.
1. Piping to Be Removed: Remove portion of piping indicated to be removed and cap or plug remaining piping with same or compatible piping material.
 2. Piping to Be Abandoned in Place: Drain piping. Fill abandoned piping with flowable fill, and cap or plug piping with same or compatible piping material.
 3. Equipment to Be Removed: Disconnect and cap services and remove equipment.
 4. Equipment to Be Removed and Reinstalled: Disconnect and cap services and remove, clean, and store equipment; when appropriate, reinstall, reconnect, and make operational.
 5. Equipment to Be Removed and Salvaged: Disconnect and cap services and remove equipment and deliver to Owner.

- C. If pipe, insulation, or equipment to remain is damaged in appearance or is unserviceable, remove damaged or unserviceable portions and replace with new products of equal capacity and quality.

3.2 DIELECTRIC FITTING APPLICATIONS

- A. Dry Piping Systems: Connect piping of dissimilar metals with the following:
 - 1. NPS 2 and Smaller: Dielectric unions.
 - 2. NPS 2-1/2 to NPS 12: Dielectric flanges or dielectric flange kits.
- B. Wet Piping Systems: Connect piping of dissimilar metals with the following:
 - 1. NPS 2 and Smaller: Dielectric couplings or dielectric nipples.
 - 2. NPS 2-1/2 to NPS 4: Dielectric nipples.
 - 3. NPS 2-1/2 to NPS 8: Dielectric nipples or dielectric flange kits.
 - 4. NPS 10 and NPS 12: Dielectric flange kits.

3.3 PIPING INSTALLATION

- A. Install piping according to the following requirements and utilities Sections specifying piping systems.
- B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on the Coordination Drawings.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping to permit valve servicing.
- E. Install piping at indicated slopes.
- F. Install piping free of sags and bends.
- G. Install fittings for changes in direction and branch connections.
- H. Select system components with pressure rating equal to or greater than system operating pressure.
- I. Permanent sleeves are not required for holes formed by removable PE sleeves.
- J. Install sleeves for pipes passing through concrete and masonry walls and concrete floor and roof slabs.
 - 1. Cut sleeves to length for mounting flush with both surfaces.

- a. Exception: Extend sleeves installed in floors of equipment areas or other wet areas 2 inches above finished floor level.
- 2. Install sleeves in new walls and slabs as new walls and slabs are constructed.
 - a. Steel Pipe Sleeves: For pipes smaller than NPS 6.
 - b. Steel Sheet Sleeves: For pipes NPS 6 and larger, penetrating gypsum-board partitions.
- K. Verify final equipment locations for roughing-in.
- L. Refer to equipment specifications in other Sections for roughing-in requirements.

3.4 PIPING JOINT CONSTRUCTION

- A. Join pipe and fittings according to the following requirements and utilities Sections specifying piping systems.
- B. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- C. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- D. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- E. Welded Joints: Construct joints according to AWS D10.12/D10.12M, using qualified processes and welding operators according to Part 1 "Quality Assurance" Article.
- F. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.
- G. Grooved Joints: Assemble joints with grooved-end pipe coupling with coupling housing, gasket, lubricant, and bolts according to coupling and fitting manufacturer's written instructions.
- H. Soldered Joints: Apply ASTM B813 water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B828 or CDA's "Copper Tube Handbook," using lead-free solder alloy (0.20 percent maximum lead content) complying with ASTM B32.
- I. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter, using copper-phosphorus brazing filler metal complying with AWS A5.8.

- J. Pressure-Sealed Joints: Assemble joints for plain-end copper tube and mechanical pressure seal fitting with proprietary crimping tool to according to fitting manufacturer's written instructions.
- K. Plastic Piping Solvent-Cemented Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
 - 1. Comply with ASTM F402 for safe-handling practice of cleaners, primers, and solvent cements.
 - 2. ABS Piping: Join according to ASTM D2235 and ASTM D2661 appendixes.
 - 3. CPVC Piping: Join according to ASTM D2846/D2846M Appendix.
 - 4. PVC Pressure Piping: Join schedule number ASTM D1785, PVC pipe and PVC socket fittings according to ASTM D2672. Join other-than-schedule-number PVC pipe and socket fittings according to ASTM D2855.
 - 5. PVC Nonpressure Piping: Join according to ASTM D2855.
 - 6. PVC to ABS Nonpressure Transition Fittings: Join according to ASTM D3138Appendix.
- L. Plastic Pressure Piping Gasketed Joints: Join according to ASTM D3139.
- M. Plastic Nonpressure Piping Gasketed Joints: Join according to ASTM D3212.
- N. Plastic Piping Heat-Fusion Joints: Clean and dry joining surfaces by wiping with clean cloth or paper towels. Join according to ASTM D2657.
 - 1. Plain-End PE Pipe and Fittings: Use butt fusion.
 - 2. Plain-End PE Pipe and Socket Fittings: Use socket fusion.
- O. Bonded Joints: Prepare pipe ends and fittings, apply adhesive, and join according to pipe manufacturer's written instructions.

3.5 PIPING CONNECTIONS

- A. Make connections according to the following, unless otherwise indicated:
 - 1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
 - 2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.
 - 3. Install dielectric fittings at connections of dissimilar metal pipes.

3.6 EQUIPMENT INSTALLATION

- A. Install equipment level and plumb, unless otherwise indicated.
- B. Install equipment to facilitate service, maintenance, and repair or replacement of components. Connect equipment for ease of disconnecting, with minimum interference with other installations. Extend grease fittings to an accessible location.
- C. Install equipment to allow right of way to piping systems installed at required slope.

3.7 PAINTING

- A. Painting of piped utility systems, equipment, and components is specified in Section 099113 "Exterior Painting," Section 099123 "Interior Painting," and Section 099600 "High-Performance Coatings."
- B. Damage and Touchup: Repair marred and damaged factory-painted finishes with materials and procedures to match original factory finish.

3.8 CONCRETE BASES

- A. Concrete Bases: Anchor equipment to concrete base according to equipment manufacturer's written instructions and according to seismic codes at Project.
 - 1. Construct concrete bases of dimensions indicated, but not less than 4 inches larger in both directions than supported unit.
 - 2. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch centers around the full perimeter of base.
 - 3. Install epoxy-coated anchor bolts for supported equipment that extend through concrete base, and anchor into structural concrete floor.
 - 4. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 5. Install anchor bolts to elevations required for proper attachment to supported equipment.
 - 6. Install anchor bolts according to anchor-bolt manufacturer's written instructions.
 - 7. Use 4000, 28-day compressive-strength concrete and reinforcement as specified in Section 033000 "Cast-in-Place Concrete."

3.9 ERECTION OF METAL SUPPORTS AND ANCHORAGES

- A. Refer to Section 055000 "Metal Fabrications" for structural steel.
- B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor piped utility materials and equipment.
- C. Field Welding: Comply with AWS D1.1/D1.1M.

3.10 GROUTING

- A. Mix and install grout for equipment base bearing surfaces, pump and other equipment base plates, and anchors.
- B. Clean surfaces that will come into contact with grout.
- C. Provide forms as required for placement of grout.
- D. Avoid air entrapment during placement of grout.

- E. Place grout, completely filling equipment bases.
- F. Place grout on concrete bases and provide smooth bearing surface for equipment.
- G. Place grout around anchors.
- H. Cure placed grout.

END OF SECTION 330500

SECTION 331113 - POTABLE WATER SUPPLY WELLS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Well casings.
2. Grout.
3. Water well screens.
4. Pack materials.
5. Submersible well pumps.

1.2 ALLOWANCES

A. Allowance amounts and quantities are specified in Section 012100 "Allowances."

1. Water Supply Well Depth Allowance: Install complete and functional well to depth indicated in Section 012100 "Allowances." If water supply well depths vary from quantities in the allowance, the Contract Sum will be adjusted according to unit prices listed in "Unit Prices" Article. Include the following in the Contract Amount:
 - a. Labor for water supply well installation.
 - b. Furnishing and installing casing materials, grout, well screen, and packing materials in required diameter to comply with minimum performance requirements specified in the Section Text.
 - c. Furnishing and installing well pump.

B. Well pumps are covered by cash allowance.

1.3 UNIT PRICES

A. Unit-Price Amounts: As stipulated in the Form of Agreement.

B. Measurement and Payment Procedures: Specified in Section 012200 "Unit Prices."

C. Measurement Units for Water Supply Wells, Casings, and Grout: Per linear foot of well depth.

1.4 DEFINITIONS

A. ABS: Acrylonitrile-butadiene-styrene plastic.

B. PA: Polyamide (nylon) plastic.

- C. PE: Polyethylene plastic.
- D. PP: Polypropylene plastic.

1.5 ACTION SUBMITTALS

- A. Product Data: Submit certified performance curves and rated capacities of selected well pumps and furnished specialties and accessories for each type and size of well pump indicated.
- B. Shop Drawings: For well pumps. Show layout and connections.
 - 1. Include diagrams for power, signal, and control wiring.
 - 2. Setting Drawings: Include templates and directions for installing foundation bolts, anchor bolts, and other anchorages.

1.6 INFORMATIONAL SUBMITTALS

- A. Field Quality-Control Reports:
 - 1. For each well pump, include the following:
 - a. Substrata formations.
 - b. Water-bearing formations.
 - c. Water levels.
 - d. Laboratory water analysis.
 - e. Well-screen analysis.
 - f. Performance test data.

1.7 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For each well pump to include in emergency, operation, and maintenance manuals.
 - 1. Project Record Documents: Record the following data for each water supply well:
 - a. Casings: Material, diameter, thickness, weight per foot of length, and depth below grade.
 - b. Screen: Material, construction, diameter, and opening size.
 - c. Pumping Test: Static water level, maximum safe yield, and drawdown at maximum yield.
 - d. Log: Formation log indicating strata encountered.
 - e. Alignment: Certification that well is aligned and plumb within specified tolerances.

1.8 QUALITY ASSURANCE

- A. Well Driller Qualifications: An experienced water supply well driller licensed in the

jurisdiction where Project is located.

- B. Testing Agency Qualifications: Certified by the EPA or State to analyze drinking water for compliance monitoring.

1.9 FIELD CONDITIONS

- A. Interruption of Existing Water Service: Do not interrupt water service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary water service according to requirements indicated:
 - 1. Notify Architect, Construction Manager, Owner no fewer than seven days in advance of proposed interruption of water service.
 - 2. Do not proceed with interruption of water service without Owner's written permission.
- B. Well Drilling Water: Provide temporary water and piping for drilling purposes. Provide necessary piping for water supply.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Comply with AWWA A100 for water supply wells.
- C. System must comply with NJAC 7:9d include all required appurtenances including disinfection, and meet performance requirements below.

2.2 PERFORMANCE REQUIREMENTS

- A. Minimum Tested Water Supply Well Performance Capacity: 60 gpm.

2.3 WELL CASINGS

- A. Steel Casing: AWWA C200, single ply, steel pipe with threaded ends and threaded couplings for threaded joints.
- B. Well Seals: Casing cap, with holes for piping and cables, that fits into top of casing and is removable, waterproof, and vermin proof.

2.4 GROUT

- A. Cement: ASTM C150/C150M, Type II.
- B. Aggregates: ASTM C33/C33M, fine and coarse grades.
- C. Water: Potable.

2.5 WATER WELL SCREENS

- A. Screen Material: Fabricated of ASTM A666, Type 304 stainless steel tube; with slotted or perforated surface and designed for well-screen applications.
 - 1. Screen Couplings: Butt-type, stainless steel coupling rings.
 - 2. Screen Fittings: Screen, with necessary fittings, closes bottom and makes tight seal between top of screen and well casing.
 - 3. Maximum Entering Velocity: 0.1 fps.

2.6 PACK MATERIALS

- A. Coarse, uniformly graded filter sand, maximum 1/8 inch in diameter.
- B. Fine gravel, maximum 1/4 inch in diameter.

2.7 SUBMERSIBLE WELL PUMPS

- A. Description: Submersible, vertical-turbine well pump.
- B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. American Turbine Pump Co
 - 2. Goulds Pumps; a brand of Xylem, Inc.
 - 3. Grundfos Pumps Corporation
 - 4. Peerless Pump Company
 - 5. Pentair Pump Group; Layne/Verti-Line
 - 6. Reda Productions Services; Schlumberger Limited
 - 7. Sta-Rite Industries, Inc.; Pentair Ltd.
 - 8. Weber Industries, Inc
- C. Standards: HI 2.1-2.2 and HI 2.3.
- D. Impeller Material: Stainless steel.
- E. Motor: Capable of continuous operation under water, with protected submersible power cable.
- F. Column Pipe: ASTM A53/A53M, Schedule 40, galvanized-steel pipe with threaded

ends and cast-iron or steel threaded couplings.

- G. Discharge Piping: ASTM D2239, SDR Numbers 5.3, 7, or 9 PE pipe; made with PE compound number required to give pressure rating not less than 200 psig. Include NSF listing mark "NSF pw."
 - 1. Insert Fittings for PE Pipe: ASTM D2609, made of PA, PP, or PVC with serrated, male insert ends matching inside of pipe. Include bands or crimp rings.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Pilot-Hole Data: Review pilot-hole test analysis furnished by Owner.
- B. Neighborhood Well Data: Review operating and test analyses.

3.2 INSTALLATION

- A. Construct well using rotary drilling method.
- B. Take samples of substrata formation at 10-foot intervals and at changes in formation throughout entire depth of each water supply well. Carefully preserve samples on-site in glass jars properly labeled for identification.
- C. Excavate for mud pit or provide aboveground structure, acceptable to authorities having jurisdiction, to allow settlement of cuttings and circulation of drill fluids back to well without discharging to on-site waterways.
- D. Enlarge pilot hole and install permanent casing, screen, and grout. Install first section of casing with hardened steel driving shoe of an OD slightly larger than casing couplings if threaded couplings are used.
- E. Set casing and liners round, plumb, and true to line.
- F. Join casing pipe as follows:
 - 1. Ream ends of pipe and remove burrs.
 - 2. Remove scale, slag, dirt, and debris from inside and outside casing before installation.
 - 3. Cut bevel in ends of casing pipe and make threaded joints.
- G. Mix grout in proportions of 1 cu. ft. or a 94-lb sack of cement with 5 to 6 gal. of water. Bentonite clay may be added in amounts of 3 to 5 lb/cu. ft. for a 94-lb sack of cement. If bentonite clay is added, water may be increased to 6.5 gal./cu. ft. of cement.
- H. Place grout continuously, from bottom to top surface, to ensure filling of annular space in one operation. Do not perform other operations in well within 72 hours after grouting of casing. When quick-setting cement is used, this period may be reduced to 24 hours.

- I. Provide permanent casing with temporary well cap. Install with top of casing 36 inches above finished grade.
- J. Develop wells to maximum yield per foot of drawdown.
 - 1. Extract maximum practical quantity of sand, drill fluid, and other fine materials from water-bearing formation.
 - 2. Avoid settlement and disturbance of strata above water-bearing formation.
 - 3. Do not disturb sealing around well casings.
 - 4. Continue developing wells until water contains no more than 2 ppm of sand by weight when pumped at maximum testing rate.
- K. Install submersible well pumps according to HI 2.4 and provide access for periodic maintenance.
 - 1. Before lowering permanent pump into well, start pump to verify correct rotation.
 - 2. Securely tighten discharge piping joints.
 - 3. Connect motor to submersible pump and locate near well bottom.
 - a. Connect power cable while connection points are dry and undamaged.
 - b. Do not damage power cable during installation; use cable clamps that do not have sharp edges.
 - c. Install water-sealed surface plate that will support pump and piping.

3.3 CONNECTIONS

- A. Piping installation requirements are specified in Section 331415 "Site Water Distribution Piping." Drawings indicate general arrangement of piping, fittings, and specialties.
 - 1. Connect piping between well pump and water piping.
 - 2. Connect water distribution system in trench to well pipe at pitless adapter.
- B. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- C. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.4 WELL ABANDONMENT

- A. Follow well-abandonment procedures of authorities having jurisdiction. Restore ground surface to finished grade.

3.5 FIELD QUALITY CONTROL

- A. Test Preparation: Clean water supply wells of foreign substances. Swab casings using alkalis, if necessary, to remove foreign substances.

- B. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
- C. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- D. Perform the following tests and inspections with the assistance of a factory-authorized service representative:
 - 1. Plumbness and Alignment Testing: Comply with AWWA A100.
 - 2. Furnish samples of water-bearing formation to testing laboratory and well-screen manufacturer for mechanical sieve analysis.
 - 3. Prepare reports on static level of ground water, level of water for various pumping rates, and depth to water-bearing strata.
 - 4. Performance Test Preparation: Start well pump and adjust controls and pressure setting. Replace damaged and malfunctioning controls and equipment.
 - 5. Performance Testing: Conduct final pumping tests after wells have been constructed, cleaned, and tested for plumbness and alignment.
 - a. Arrange to conduct tests, with seven days' advance notice, after test pump and auxiliary equipment have been installed. Note water-level elevations referred to for each assigned datum in wells.
 - b. Provide discharge piping to conduct water to locations where disposal will not create a nuisance or endanger adjacent property. Comply with requirements of authorities having jurisdiction.
 - c. Provide and maintain equipment of adequate size and type for measuring flow of water, such as weir box, orifice, or water meter.
 - d. Measure elevation to water level in wells.
 - e. Perform two bailer or air-ejection tests to determine expected yield. Test at depths with sufficient quantity of water to satisfy desired yields.
 - f. Test Pump: Variable capacity test pump with capacity equal to maximum expected yields at pressure equal to drawdown in wells, plus losses in pump columns and discharge pipes.
 - g. Start and adjust test pumps and equipment to required pumping rates.
 - h. Record readings of water levels in wells and pumping rates at 30-minute maximum intervals throughout 24-hour minimum period.
 - i. Record maximum yields when drawdown is 60 inches above top of suction screens after designated times.
 - j. Operate pumping units continuously for eight hours after maximum drawdown is reached.
 - k. Record returning water levels in wells and plot curves of well recovery rates.
 - l. Remove sand, stones, and other foreign materials that may become deposited in wells after completing final tests.
- E. Water supply well will be considered defective if it does not pass tests and inspections.
- F. Prepare test and inspection reports.
- G. Water Analysis Testing:

1. Owner will engage a qualified testing agency to make bacteriological, physical, and chemical analyses of water from each finished well and report the results. Make analyses according to requirements of authorities having jurisdiction.
2. Analyze water sample from each finished well for bacteriological, physical, and chemical quality and report the results. Make analyses according to requirements of authorities having jurisdiction.

3.6 CLEANING

- A. Follow water supply well disinfection procedures required by authorities having jurisdiction before testing well pumps.

3.7 PROTECTION

- A. Water Quality Protection: Prevent well contamination, including undesirable physical and chemical characteristics.
- B. Ensure that mud pit will not leak or overflow into streams or wetlands. When well is accepted, remove mud and solids in mud pit from Project site and restore site to finished grade.
- C. Provide casings, seals, sterilizing agents, and other materials to eliminate contamination; shut off contaminated water.
- D. Exercise care to prevent breakdown or collapse of strata overlaying that from which water is to be drawn.
- E. Protect water supply wells to prevent tampering and introducing foreign matter. Retain temporary well cap until installation is complete.

END OF SECTION 331113

SECTION 331415 - SITE WATER DISTRIBUTION PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Water-distribution piping and related components outside the building for domestic water service. Terminate water-service piping with appropriate fitting for extension by Divisions 21 and 22.

B. Related Requirements:

1. Section 031000 "Concrete Forming and Accessories."
2. Section 032000 "Concrete Reinforcing."
3. Section 211119 "Fire Department Connections."
4. Section 221216 "Facility Elevated, Potable-Water Storage Tanks."
5. Section 221219 "Facility Ground-Mounted, Potable-Water Storage Tanks."
6. Section 221223.11 "Facility Indoor Potable-Water Storage Tanks."
7. Section 315000 "Excavation Support and Protection."

1.2 DEFINITIONS

- A. CDA: Copper Development Association.
- B. EPDM: Ethylene-propylene-diene terpolymer rubber.
- C. PA: Polyamide (nylon) plastic.
- D. PE: Polyethylene plastic.
- E. PP: Polypropylene plastic.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings:
1. Include diagrams for power, signal, and control wiring for alarms.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: For piping and specialties including relation to other services in same area, drawn to scale. Show piping and specialty sizes and valves, meter and

specialty locations, and elevations.

B. Field Quality-Control Submittals:

1. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For each type of product indicated.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Preparation for Transport: Prepare piping, valves, meters, backflow prevention devices, and fire hydrants according to the following:

1. Ensure that piping, valves, meters, backflow prevention devices, and fire hydrants are dry and internally protected against rust and corrosion.
2. Protect threaded ends and flange faces against damage.
3. Set piping, valves, meters, backflow prevention devices, and fire hydrants in best position for handling and to prevent rattling.

- B. During Storage: Use precautions for piping, valves, meters, backflow prevention devices, and fire hydrants according to the following:

1. Do not remove end protectors unless necessary for inspection; then reinstall for storage.
2. Protect from weather. Store indoors and maintain temperature higher than ambient dew point temperature. Support off the ground or pavement in watertight enclosures when outdoor storage is necessary.

- C. Handling: Use sling to handle products if size requires handling by crane or lift. Rig products to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.

- D. Deliver piping with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe-end damage and to prevent entrance of dirt, debris, and moisture.

- E. Protect stored piping from moisture and dirt. Elevate above grade. Do not exceed structural capacity of floor when storing inside.

- F. Protect flanges, fittings, and specialties from moisture and dirt.

- G. Store plastic piping protected from direct sunlight. Support to prevent sagging and bending.

1.7 PROJECT CONDITIONS

- A. Interruption of Existing Water-Distribution Service: Do not interrupt service to facilities

occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary water-distribution service in accordance with requirements indicated:

1. Notify Architect, Construction Manager, Owner no fewer than two days in advance of proposed interruption of service.
2. Do not proceed with interruption of water-distribution service without Owner's written permission.

1.8 COORDINATION

- A. Coordinate connection to water main with utility company.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Comply with requirements of utility company supplying water. Include tapping of water mains and backflow prevention.
- B. Comply with standards of authorities having jurisdiction for domestic water-service piping, including materials, installation, testing, and disinfection.
- C. Comply with standards of authorities having jurisdiction for fire-suppression water-service piping, including materials, hose threads, installation, and testing.
- D. Piping materials to bear label, stamp, or other markings of specified testing agency.
- E. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a testing agency acceptable to authorities having jurisdiction, and marked for intended location and application.
- F. Comply with ASTM F645 for selection, design, and installation of thermoplastic water piping.
- G. Comply with FM Approvals' "Approval Guide" and/or UL's "Fire Protection Equipment Directory" for fire-suppression water-service products.
- H. Comply with NFPA 24 for materials, installations, tests, flushing, and valve and hydrant supervision for fire-suppression water-service piping.
- I. All piping and appurtenances intended to convey or dispense water for human consumption are to comply with the U.S. Safe Drinking Water Act (SDWA), with requirements of the Authority Having Jurisdiction (AHJ), and with NSF 61/NSF 372 or are certified in compliance with NSF 61/NSF 372 by an ANSI-accredited third-party certification body, that the weighted average lead content at wetted surfaces is less than or equal to 0.25 percent.

2.2 PIPING MATERIALS

- A. Comply with requirements in "Piping Applications" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and service sizes.
- B. Potable-water piping and components comply with NSF 14, NSF 61, and NSF 372. Include marking "NSF-pw" on piping.

2.3 COPPER TUBE AND FITTINGS

- A. Drawn-Temper Copper Tube: ASTM B88, Type K, and, ASTM B88, Type L.
- B. Annealed-Temper Copper Tube: ASTM B88, Type K, and, ASTM B88, Type L.
- C. Cast-Copper, Solder-Joint Fittings: ASME B16.18, pressure fittings.
- D. Wrought-Copper, Solder-Joint Fittings: ASME B16.22, pressure fittings.
- E. Bronze Flanges: ASME B16.24, Class 150, with solder-joint end. Furnish Class 300 flanges if required to match piping.
- F. Cast-Copper Unions: MSS SP-123, cast-copper-alloy, hexagonal-stock-body, ball-and-socket, metal-to-metal seating surfaces; and solder-joint or threaded ends.
- G. Wrought-Copper Unions: ASME B16.22.

2.4 PE PIPE AND FITTINGS

- A. PE, ASTM Pipe: ASTM D2239, SIDR No. 5.3, 7, or 9; with PE compound number required to give pressure rating not less than 160 psig.
 - 1. Insert Fittings for PE Pipe: ASTM D2609, made of PA, PP, or PVC with serrated male insert ends matching inside of pipe. Include bands or crimp rings.
 - 2. Molded PE Fittings: ASTM D3350, PE resin, socket- or butt-fusion type, made to match PE pipe dimensions and class.
- B. PE, AWWA Pipe: AWWA C906, DR No. 7.3, 9, or 9.3; with PE compound number required to give pressure rating not less than 160 psig.
 - 1. PE, AWWA Fittings: AWWA C906, socket- or butt-fusion type, with DR number matching pipe and PE compound number required to give pressure rating not less than 160 psig.

2.5 PVC PIPE AND FITTINGS

- A. PVC, Schedule 80 Pipe: ASTM D1785.
 - 1. PVC, Schedule 80 Threaded Fittings: ASTM D2464.

2.6 PIPING JOINING MATERIALS

- A. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series.
- B. Bonding Adhesive for Fiberglass Piping: As recommended by fiberglass piping manufacturer.
- C. Gaskets for Ferrous Piping and Copper-Alloy Tubing: ASME B16.21, asbestos free.
- D. Plastic Pipe-Flange Gasket, Bolts, and Nuts: Type and material recommended by piping system manufacturer unless otherwise indicated.

2.7 PIPING SPECIALTIES

- A. Transition Fittings: Manufactured fitting or coupling same size as, with pressure rating at least equal to and ends compatible with, piping to be joined.
- B. Flexible Connectors:
 - 1. Nonferrous-Metal Piping: Bronze hose covered with bronze wire braid; with copper-tube, pressure-type, solder-joint ends or bronze flanged ends brazed to hose.
 - 2. Ferrous-Metal Piping: Stainless steel hose covered with stainless steel wire braid; with ASME B1.20.1, threaded steel pipe nipples or ASME B16.5, steel pipe flanges welded to hose.
- C. Dielectric Fittings: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.
 - 1. Dielectric Unions:
 - a. Standard: ASSE 1079.
 - b. Pressure Rating: 150 psig.
 - c. End Connections: Solder-joint copper alloy and threaded ferrous.
 - 2. Dielectric Flanges:
 - a. Standard: ASSE 1079.
 - b. Factory-fabricated, bolted, companion-flange assembly.
 - c. Pressure Rating: 175 psig.
 - d. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.
 - 3. Dielectric-Flange Insulating Kits: Nonconducting materials for field assembly of companion flanges.
 - a. Pressure Rating: 150 psig.
 - b. Gasket: Neoprene or phenolic.
 - c. Bolt Sleeves: Phenolic or PE.
 - d. Washers: Phenolic with steel backing washers.

4. Dielectric Nipples:
 - a. Standard: IAPMO PS 66.
 - b. Electroplated steel nipple complying with ASTM F1545.
 - c. Pressure Rating: 300 psig at 225 deg F.
 - d. End Connections: Male threaded or grooved.
 - e. Lining: Inert and noncorrosive, PP.

PART 3 - EXECUTION

3.1 EARTHWORK

- A. Comply with excavating, trenching, and backfilling requirements in Section 312000 "Earth Moving."

3.2 PIPING APPLICATIONS

- A. Transition couplings and special fittings with pressure ratings at least equal to piping pressure rating may be used unless otherwise indicated.
- B. Do not use flanges or unions for underground piping.
- C. Flanges, unions, grooved-end-pipe couplings, and special fittings may be used, instead of joints indicated, on aboveground piping and piping in vaults.
- D. Underground water-service piping NPS 3/4 to NPS 3 to be any of the following:
 1. Soft copper tube, ASTM B88, Type K, ASTM B88, Type L; wrought-copper, solder-joint fittings; and brazed joints.
 2. PE, ASTM pipe; molded PE fittings; and heat-fusion joints.
 3. PVC, Schedule 80 pipe; PVC, Schedule 80 socket fittings; and solvent-cemented joints.
- E. Underground water-service piping NPS1 NPS 4 to be any of the following:
 1. Soft copper tube, ASTM B88, Type K; wrought-copper, solder-joint fittings; and brazed joints.
 2. PE, AWWA pipe; PE, AWWA fittings; and heat-fusion joints.
 3. PVC, Schedule 80 pipe; PVC, Schedule 80 socket fittings; and solvent-cemented joints.

3.3 VALVE APPLICATIONS

- A. General Application: Use mechanical-joint-end valves for NPS 3 and larger underground installation. Use threaded- or flanged-end valves for installation in vaults. Use UL/FM Global, nonrising-stem gate valves for installation with indicator posts. Use corporation valves and curb valves with ends compatible with piping, for NPS 2 and smaller installation.

- B. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:
 - 1. Use the following for valves in vaults and aboveground:
 - a. Gate Valves, NPS 2 and Smaller: Bronze, nonrising stem.
 - b. Gate Valves, NPS 3 and Larger: AWWA, cast iron, OS&Y rising stem, resilient seated.
 - c. Check Valves: AWWA C508, UL/FM Global, swing type.
 - 2. Pressure-Reducing Valves: Use for water-service piping in vaults and aboveground to control water pressure.
 - 3. Relief Valves: Use for water-service piping in vaults and aboveground.
 - a. Air-Release Valves: To release accumulated air.
 - b. Air/Vacuum Valves: To release or admit large volume of air during filling of piping.
 - c. Combination Air Valves: To release or admit air.

3.4 PIPING SYSTEMS - COMMON REQUIREMENTS

- A. Comply with Section 330500 "Common Work Results for Utilities" for piping-system common requirements.
- B. Provide a continuous bare copper or aluminum tracer wire not less than 0.10 inch in diameter in sufficient length over each separate run of nonmetallic pipe.

3.5 INSTALLATION OF PIPING

- A. Install PE pipe in accordance with ASTM D2774 and ASTM F645.
- B. Install PVC, AWWA pipe in accordance with ASTM F645 and AWWA M23.
- C. Bury piping with depth of cover over top at least 48 inches, with top at least 12 inches below level of maximum frost penetration, and according to the following:
 - 1. Under Driveways: With at least 48 Inches of cover over top.
 - 2. In Loose Gravelly Soil and Rock: With at least 12 inches of additional cover.
- D. Install piping by tunneling or jacking, or combination of both, under streets and other obstructions that cannot be disturbed.
- E. Extend water-service piping and connect to water-supply source and building water-piping systems at outside face of building wall in locations and pipe sizes indicated.
 - 1. Terminate water-service piping at building wall until building water-piping systems are installed. Terminate piping with caps, plugs, or flanges as required for piping material. Make connections to building water-piping systems when those systems are installed.

- F. Sleeves are specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- G. Mechanical sleeve seals are specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- H. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- I. Comply with Section 221116 "Domestic Water Piping" for potable-water piping inside the building.

3.6 INSTALLATION OF HANGERS AND SUPPORTS

- A. Comply with requirements for seismic-restraint devices specified in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."
- B. Comply with requirements for hangers, supports, and anchor devices specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
- C. Install the following pipe attachments:
 - 1. Adjustable steel clevis hangers for individual horizontal piping less than 20 ft. long.
 - 2. Adjustable roller hangers and spring hangers for individual horizontal piping 20 ft. or longer.
 - 3. Pipe Roller: MSS SP-58, Type 44 for multiple horizontal piping 20 ft. or longer, supported on a trapeze.
 - 4. Spring hangers to support vertical runs.
 - 5. Provide copper-clad hangers and supports for hangers and supports in direct contact with copper pipe.
 - 6. On PVC piping, install pads or cushions on bearing surfaces to prevent hanger from scratching pipe.
- D. Install hangers for copper tubing with maximum spacing and minimum rod diameters to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- E. Install hangers for PVC piping with maximum horizontal spacing and minimum rod diameters to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- F. Install hangers for fiberglass piping with maximum horizontal spacing and minimum rod diameters to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- G. Support horizontal piping within 12 inches of each fitting and coupling.
- H. Support vertical runs of copper tubing to comply with MSS SP-58, locally enforced

codes, and authorities having jurisdiction requirements, whichever are most stringent.

- I. Support vertical runs of PVC piping to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

3.7 JOINT CONSTRUCTION

- A. Comply with Section 330500 "Common Work Results for Utilities" for basic piping joint construction.
- B. Make pipe joints according to the following:
 1. Copper-Tubing, Pressure-Sealed Joints: Join copper tube and pressure-seal fittings with tools and procedures recommended by pressure-seal-fitting manufacturer. Leave insertion marks on pipe after assembly.
 2. Ductile-Iron Piping, Gasketed Joints for Water-Service Piping: AWWA C600 and AWWA M41.
 3. Ductile-Iron Piping, Gasketed Joints for Fire-Service-Main Piping: UL 194.
 4. Ductile-Iron Piping, Grooved Joints: Cut-groove pipe. Assemble joints with grooved-end, ductile-iron-piping couplings, gaskets, lubricant, and bolts in accordance with coupling manufacturer's written instructions.
 5. PE Piping Insert-Fitting Joints: Use plastic insert fittings and fasteners in accordance with fitting manufacturer's written instructions.
 6. PVC Piping Gasketed Joints: Use joining materials in accordance with AWWA C900. Construct joints with elastomeric seals and lubricant in accordance with ASTM D2774 or ASTM D3139 and pipe manufacturer's written instructions.
 7. Fiberglass Piping Bonded Joints: Use adhesive and procedure recommended by piping manufacturer.
 8. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
 - a. Dielectric Fittings for NPS 2 and Smaller: Use dielectric nipples.
 - b. Dielectric Fittings for NPS 2-1/2 to NPS 4: Use dielectric flange kits.
 - c. Dielectric Fittings for NPS 5 and Larger: Use dielectric flange kits.

3.8 INSTALLATION OF VALVES

- A. AWWA Gate Valves: Comply with AWWA C600 and AWWA M44. Install each underground valve with stem pointing up and with valve box.
- B. AWWA Valves Other Than Gate Valves: Comply with AWWA C600 and AWWA M44.
- C. UL-Listed or FM Global-Approved Gate Valves: Comply with NFPA 24. Install each underground valve and valves in vaults with stem pointing up and with vertical cast-iron indicator post.
- D. UL-Listed or FM Global-Approved Valves Other Than Gate Valves: Comply with NFPA 24.

- E. MSS Valves: Install as component of connected piping system.
- F. Pressure-Reducing Valves: Install in vault or aboveground between shutoff valves. Install full-size valved bypass.
- G. Relief Valves: Comply with AWWA C512. Install aboveground with shutoff valve on inlet.
- H. Comply with requirements for concrete piers in Section 033000 "Cast-in-Place Concrete" for support of valves and piping not direct buried.

3.9 CONNECTIONS

- A. See Section 330500 "Common Work Results for Utilities" for piping connections to valves and equipment.
- B. Connect water-distribution piping to well. Use appropriate connection for pipe material used.
- C. Connect water-distribution piping to interior domestic water piping.
- D. Ground equipment in accordance with Section 260526 "Grounding and Bonding for Electrical Systems."
- E. Connect wiring in accordance with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.10 FIELD QUALITY CONTROL

- A. Piping Tests: Conduct piping tests before joints are covered and after concrete thrust blocks have hardened sufficiently. Fill pipeline 24 hours before testing and apply test pressure to stabilize system. Use only potable water.
- B. Hydrostatic Tests: Test at not less than one-and-one-half times working pressure for two hours.
 - 1. Increase pressure in 50 psig increments and inspect each joint between increments. Hold at test pressure for one hour; decrease to 0 psig. Slowly increase again to test pressure and hold for one more hour. Maximum allowable leakage is 2 quarts per hour per 100 joints. Remake leaking joints with new materials and repeat test until leakage is within allowed limits.
- C. Prepare reports of testing activities.

3.11 CLEANING

- A. Clean and disinfect water-distribution piping as follows:
 - 1. Purge new water-distribution piping systems and parts of existing systems that

- have been altered, extended, or repaired before use.
2. Use purging and disinfecting procedure prescribed by authorities having jurisdiction or, if method is not prescribed by authorities having jurisdiction, use procedure described in AWWA C651 or do as follows:
 - a. Fill system or part of system with water/chlorine solution containing at least 50 ppm of chlorine; isolate and allow to stand for 24 hours.
 - b. Drain system or part of system of previous solution and refill with water/chlorine solution containing at least 200 ppm of chlorine; isolate and allow to stand for three hours.
 - c. After standing time, flush system with clean, potable water until no chlorine remains in water coming from system.
- B. Prepare reports of purging and disinfecting activities.

END OF SECTION 331415

SECTION 334200 - STORMWATER CONVEYANCE

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Ductile-iron culvert pipe and fittings.
2. ABS pipe and fittings.
3. PE pipe and fittings.
4. Non-pressure transition couplings.
5. Encasement for piping.
6. Manholes.
7. Catch basins.
8. Stormwater inlets.
9. Stormwater detention structures.
10. Pipe outlets.

1.2 DEFINITIONS

- A. FRP: Fiberglass-reinforced plastic.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings:
1. Manholes: Include plans, elevations, sections, details, frames, and covers.
 2. Catch basins, stormwater inlets. Include plans, elevations, sections, details, frames, covers, and grates.

1.4 INFORMATIONAL SUBMITTALS

- A. Product Certificates: For each type of pipe and fitting, from manufacturer.
- B. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Do not store plastic manholes, pipe, and fittings in direct sunlight.
- B. Protect pipe, pipe fittings, and seals from dirt and damage.
- C. Handle manholes in accordance with manufacturer's written rigging instructions.
- D. Handle catch basins, and, stormwater inlets in accordance with manufacturer's written rigging instructions.

1.7 FIELD CONDITIONS

- A. Interruption of Existing Storm Drainage Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary service in accordance with requirements indicated:
 - 1. Notify Architect, Construction Manager, Owner no fewer than two days in advance of proposed interruption of service.
 - 2. Do not proceed with interruption of service without Owner's written permission.

PART 2 - PRODUCTS

2.1 ABS PIPE AND FITTINGS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Charlotte Pipe and Foundry Company
 - 2. JM Eagle
 - 3. Royal Building Products, a Westlake Company
- B. Source Limitations: Obtain ABS pipe and fittings from single manufacturer.
- C. NSF Marking: Comply with NSF 14, "Plastics Piping System Components and Related Materials," for plastic piping components. Include marking with "NSF-drain" for plastic storm drain and "NSF-sewer" for plastic storm sewer piping.
- D. Cellular-Core ABS Pipe: ASTM F628, Schedule 40.
- E. ABS Socket Fittings: ASTM D2661, made to ASTM D3311, drain, waste, and vent patterns.
- F. Gaskets: ASTM F477, elastomeric seals.

2.2 CORRUGATED-PE PIPE AND FITTINGS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Emco Industrial Plastics
 - 2. Industrial Specialties Mfg, Inc.
- B. Source Limitations: Obtain corrugated-PE pipe and fittings from single manufacturer.
- C. Corrugated-PE Pipe and Fittings NPS 12 to NPS 60: AASHTO M 294, Type S, with smooth waterway for coupling joints.
- D. Corrugated-PE Silttight Couplings: PE sleeve with ASTM D1056, Type 2, Class A, Grade 2 gasket material that mates with pipe and fittings.
- E. Corrugated-PE Soiltight Couplings: AASHTO M 294, corrugated, matching pipe and fittings.

2.3 PVC PIPE AND FITTINGS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Charlotte Pipe and Foundry Company
 - 2. GF Piping Systems
 - 3. JM Eagle
 - 4. National Pipe and Plastic, Inc.
 - 5. North America Pipe Corporation
 - 6. Rocky Mountain Colby Pipe Company
 - 7. Silver-line Plastics
- B. Source Limitations: Obtain PVC pipe and fittings from single manufacturer.
- C. NSF Marking: Comply with NSF 14, "Plastics Piping Systems Components and Related Materials," for plastic piping components. Include marking with "NSF-drain" for plastic storm drain and "NSF-sewer" for plastic storm sewer piping.
- D. PVC Cellular-Core Piping:
 - 1. PVC Cellular-Core Pipe and Fittings: ASTM F891, Sewer and Drain Series, PS 50 minimum stiffness, PVC cellular-core pipe with plain ends for solvent-cemented joints.
 - 2. Fittings: ASTM D3034, SDR 35, PVC socket-type fittings.
- E. PVC Corrugated Sewer Piping:
 - 1. Pipe: ASTM F949, PVC, corrugated pipe with bell-and-spigot ends for gasketed joints.

2. Fittings: ASTM F949, PVC molded or fabricated, socket type.
3. Gaskets: ASTM F477, elastomeric seals.

F. PVC Profile Sewer Piping:

1. Pipe: ASTM F794, PVC profile, gravity sewer pipe with bell-and-spigot ends for gasketed joints.
2. Fittings: ASTM D3034, PVC with bell ends.
3. Gaskets: ASTM F477, elastomeric seals.

G. PVC Type PSM Sewer Piping:

1. Pipe: ASTM D3034, SDR 35, PVC Type PSM sewer pipe with bell-and-spigot ends for gasketed joints.
2. Fittings: ASTM D3034, PVC with bell ends.
3. Gaskets: ASTM F477, elastomeric seals.

H. PVC Gravity Sewer Piping:

1. Pipe and Fittings: ASTM F679, T-1 wall thickness, PVC gravity sewer pipe with bell-and-spigot ends and with integral ASTM F477, elastomeric seals for gasketed joints.

I. PVC Water-Service Piping:

1. Pipe: ASTM D1785, Schedule 40 PVC, with plain ends for solvent-cemented joints.
2. Fittings: ASTM D2466, Schedule 40 PVC, socket type.

2.4 CONCRETE PIPE AND FITTINGS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. FOLTZ Concrete Pipe Co.
2. Northern Concrete Pipe, Inc.
3. Rinker Materials Corporation, Concrete Pipe Division

B. Source Limitations: Obtain concrete pipe and fittings from single manufacturer.

C. Nonreinforced-Concrete Sewer Pipe and Fittings: ASTM C14, Class 3, with bell-and-spigot, or, tongue-and-groove ends and gasketed joints with ASTM C443, rubber gaskets.

D. Reinforced-Concrete Sewer Pipe and Fittings: ASTM C76.

1. tongue-and-groove ends and [gasketed joints with ASTM C443, rubber gaskets]
2. Class I, Wall B.
3. Class II, Wall B.
4. Class III, Wall B.

5. Class IV, Wall B.
6. Class V, Wall B.

2.5 NONPRESSURE TRANSITION COUPLINGS

- A. Comply with ASTM C1173, elastomeric, sleeve-type, reducing or transition coupling, for joining underground nonpressure piping. Include ends of same sizes as piping to be joined, and corrosion-resistant-metal tension band and tightening mechanism on each end.
- B. Sleeve Materials:
 1. For Concrete Pipes: ASTM C443, rubber.
 2. For Cast-Iron Soil Pipes: ASTM C564, rubber.
 3. For Fiberglass Pipes: ASTM F477, elastomeric seal or ASTM D5926, PVC.
 4. For Plastic Pipes: ASTM F477, elastomeric seal or ASTM D5926, PVC.
 5. For Dissimilar Pipes: ASTM D5926, PVC or other material compatible with pipe materials being joined.

2.6 MANHOLES

- A. Standard Precast Concrete Manholes:
 1. Description: ASTM C478, precast, reinforced concrete, of depth indicated, with provision for sealant joints.
 2. Diameter: 48 inches minimum unless otherwise indicated.
 3. Ballast: Increase thickness of precast concrete sections or add concrete to base section as required to prevent flotation.
 4. Base Section: 8-inch minimum thickness for floor slab and 6-inch minimum thickness for walls and base riser section, and separate base slab or base section with integral floor.
 5. Riser Sections: 6-inch minimum thickness, and lengths to provide depth indicated.
 6. Top Section: Eccentric-cone type unless concentric-cone or flat-slab-top type is indicated, and top of cone of size that matches grade rings.
 7. Joint Sealant: ASTM C990, bitumen or butyl rubber.
 8. Resilient Pipe Connectors: ASTM C923, cast or fitted into manhole walls, for each pipe connection.
 9. Steps: ASTM A615/A615M, deformed, 1/2-inch steel reinforcing rods encased in ASTM D4101, PP, wide enough to allow worker to place both feet on one step and designed to prevent lateral slippage off step. Cast or anchor steps into sidewalls at 12 inch intervals. Omit steps if total depth from floor of manhole to finished grade is less than 48 inches.
 10. Adjusting Rings: Interlocking HDPE rings with level or sloped edge in thickness and diameter matching manhole frame and cover, and of height required to adjust manhole frame and cover to indicated elevation and slope. Include sealant recommended by ring manufacturer.
 11. Grade Rings: Reinforced-concrete rings, 6- to 9-inch total thickness, to match diameter of manhole frame and cover, and height as required to adjust manhole

frame and cover to indicated elevation and slope.

B. Manhole Frames and Covers:

1. Description: Ferrous; 30-inch ID by 7- to 9-inch riser with 4-inch- minimum width flange and 30-inch- diameter cover. Include indented top design with lettering cast into cover, using wording equivalent to "STORM SEWER."
2. Material: ASTM A536, Grade 60-40-18 ductile iron unless otherwise indicated.

2.7 CONCRETE

A. General: Cast-in-place concrete in accordance with ACI 318, ACI 350, and the following:

1. Cement: ASTM C150/C150M, Type II.
2. Fine Aggregate: ASTM C33/C33M, sand.
3. Coarse Aggregate: ASTM C33/C33M, crushed gravel.
4. Water: Potable.

B. Portland Cement Design Mix: 4000 psi minimum, with 0.45 maximum water/cementitious materials ratio.

1. Reinforcing Fabric: ASTM A1064/A1064M, steel, welded wire fabric, plain.
2. Reinforcing Bars: ASTM A615/A615M, Grade 60 (420 MPa) deformed steel.

C. Manhole Channels and Benches: Factory or field formed from concrete. Portland cement design mix, 4000 psi minimum, with 0.45 maximum water/cementitious materials ratio. Include channels and benches in manholes.

1. Channels: Concrete invert, formed to same width as connected piping, with height of vertical sides to three-fourths of pipe diameter. Form curved channels with smooth, uniform radius and slope.
 - a. Invert Slope: 2 percent through manhole.
2. Benches: Concrete, sloped to drain into channel.
 - a. Slope: 4 percent.

D. Ballast and Pipe Supports: Portland cement design mix, 3000 psi minimum, with 0.58 maximum water/cementitious materials ratio.

1. Reinforcing Fabric: ASTM A1064/A1064M, steel, welded wire fabric, plain.
2. Reinforcing Bars: ASTM A615/A615M, Grade 60 (420 MPa) deformed steel.

2.8 CATCH BASINS

A. Designed Precast Concrete Catch Basins: ASTM C913, precast, reinforced concrete; designed in accordance with ASTM C890 for A-16 (ASSHTO HS20-44), heavy-traffic, structural loading; of depth, shape, and dimensions indicated, with provision for joint

sealants.

1. Joint Sealants: ASTM C990, bitumen or butyl rubber.
 2. Steps: steel reinforced polymer, wide enough to allow worker to place both feet on one step and designed to prevent lateral slippage off step. Cast or anchor steps into sidewalls at 12 intervals. Omit steps if total depth from floor of catch basin to finished grade is less than 48 inches.
- B. Rectangular Frames and Grates: ASTM A536, Grade 60-40-18, ductile iron designed for A-16 (AASHTO HS20-44), structural loading. Include flat grate with small square or short-slotted drainage openings.
1. Size: 24 by 24 inches minimum unless otherwise indicated.

2.9 STORMWATER INLETS

- A. Curb Inlets: Made with vertical curb opening, of materials and dimensions in accordance with utility standards.
- B. Gutter Inlets: Made with horizontal gutter opening, of materials and dimensions in accordance with utility standards. Include heavy-duty frames and grates.
- C. Combination Inlets: Made with vertical curb and horizontal gutter openings, of materials and dimensions in accordance with utility standards. Include heavy-duty frames and grates.
- D. Frames and Grates: Heavy duty, in accordance with utility standards.
- E. All proposed inlets are to comply with NJDOT standards, including grate and frame. See drawings for proposed location.

2.10 PIPE OUTLETS

- A. Head Walls: Cast-in-place reinforced concrete, with apron and tapered sides.
- B. Riprap Basins: Broken, irregularly sized and shaped, graded stone in accordance with New Jersey Standards For Soil Erosion and Sediment Control. See Site drawings for details and locations.

PART 3 - EXECUTION

3.1 EARTHWORK

- A. Excavation, trenching, and backfilling are specified in Section 312000 "Earth Moving."

3.2 PIPING INSTALLATION

- A. General Locations and Arrangements: Drawing plans and details indicate general location and arrangement of underground storm drainage piping. Location and arrangement of piping layout take into account design considerations. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.
- B. Install piping beginning at low point, true to grades and alignment indicated with unbroken continuity of invert. Place bell ends of piping facing upstream. Install gaskets, seals, sleeves, and couplings in accordance with manufacturer's written instructions for use of lubricants, cements, and other installation requirements.
- C. Install manholes for changes in direction unless fittings are indicated. Use fittings for branch connections unless direct tap into existing sewer is indicated.
- D. Install proper size increasers, reducers, and couplings where different sizes or materials of pipes and fittings are connected. Reducing size of piping in direction of flow is prohibited.
- E. When installing pipe under streets or other obstructions that cannot be disturbed, use pipe-jacking process of microtunneling.
- F. Install gravity-flow, nonpressure drainage piping in accordance with the following:
 - 1. Install piping pitched down in direction of flow.
 - 2. Install piping NPS 6 and larger with restrained joints at tee fittings and at changes in direction. Use corrosion-resistant rods, pipe or fitting manufacturer's proprietary restraint system, or cast-in-place concrete supports or anchors.
 - 3. Install piping with 24 inch- minimum cover.
 - 4. Install ductile-iron piping and special fittings in accordance with AWWA C600 or AWWA M41.
 - 5. Install PE corrugated sewer piping in accordance with ASTM D2321.
 - 6. Install PVC sewer piping in accordance with ASTM D2321 and ASTM F1668.
 - 7. Install PVC profile gravity sewer piping in accordance with ASTM D2321 and ASTM F1668.
 - 8. Install reinforced-concrete sewer piping in accordance with ASTM C1479 and ACPA's "Concrete Pipe Installation Manual."

3.3 PIPE JOINT CONSTRUCTION

- A. Join gravity-flow, nonpressure drainage piping in accordance with the following:
 - 1. Join hub-and-spigot, cast-iron soil piping with gasketed joints in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
 - 2. Join hub-and-spigot, cast-iron soil piping with caulked joints in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum caulked joints.
 - 3. Join hubless cast-iron soil piping in accordance with CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-coupling joints.

4. Join ductile-iron culvert piping in accordance with AWWA C600 for push-on joints.
5. Join ductile-iron piping and special fittings in accordance with AWWA C600 or AWWA M41.
6. Join corrugated-steel sewer piping in accordance with ASTM A798/A798M.
7. Join corrugated-aluminum sewer piping in accordance with ASTM B788/B788M.
8. Join ABS sewer piping in accordance with ASTM D2321 for elastomeric-seal joints.
9. Join corrugated-PE piping in accordance with ASTM D3212 for push-on joints.
10. Join PVC cellular-core piping in accordance with ASTM D2321 and ASTM F891 for solvent-cemented joints.
11. Join PVC corrugated sewer piping in accordance with ASTM D2321 for elastomeric-seal joints.
12. Join PVC sewer piping in accordance with ASTM D2321 and ASTM D3034 for elastomeric-seal joints or ASTM D3034 for elastomeric-gasketed joints.
13. Join PVC profile gravity sewer piping in accordance with ASTM D2321 for elastomeric-seal joints or ASTM F794 for gasketed joints.
14. Join fiberglass sewer piping in accordance with ASTM D3839 for elastomeric-seal joints.
15. Join nonreinforced-concrete sewer piping in accordance with ASTM C14 and ACPA's "Concrete Pipe Installation Manual" for rubber-gasketed joints.
16. Join reinforced-concrete sewer piping in accordance with ACPA's "Concrete Pipe Installation Manual" for rubber-gasketed joints.
17. Join dissimilar pipe materials with nonpressure-type flexible couplings.

B. Join force-main pressure piping in accordance with the following:

1. Join ductile-iron pressure piping in accordance with AWWA C600 or AWWA M41 for push-on joints.
2. Join ductile-iron special fittings in accordance with AWWA C600 or AWWA M41 for push-on joints.
3. Join PVC pressure piping in accordance with AWWA M23 for gasketed joints.
4. Join PVC water-service piping in accordance with ASTM D2855 for solvent-cemented joints.
5. Join dissimilar pipe materials with pressure-type couplings.

3.4 CLEANOUT INSTALLATION

A. Install cleanouts and riser extensions from sewer pipes to cleanouts at grade. Use cast-iron soil pipe fittings in sewer pipes at branches for cleanouts and cast-iron soil pipe for riser extensions to cleanouts. Install piping so cleanouts open in direction of flow in sewer pipe.

1. Use Light-Duty, top-loading classification cleanouts in earth or unpaved foot-traffic areas.
2. Use Medium-Duty, top-loading classification cleanouts in paved foot-traffic areas.
3. Use Heavy-Duty, top-loading classification cleanouts in vehicle-traffic service areas.
4. Use Extra-Heavy-Duty, top-loading classification cleanouts in roads.

- B. Set cleanout frames and covers in concrete pavement and roads with tops flush with pavement surface.

3.5 MANHOLE INSTALLATION

- A. General: Install manholes, complete with appurtenances and accessories indicated.
- B. Install precast concrete manhole sections with sealants in accordance with ASTM C891.
- C. Where specific manhole construction is not indicated, follow manhole manufacturer's written instructions.
- D. Set tops of frames and covers flush with finished surface of manholes that occur in pavements. Set tops 3 inches above finished surface elsewhere unless otherwise indicated.

3.6 CATCH BASIN INSTALLATION

- A. Construct catch basins to sizes and shapes indicated.
- B. Set frames and grates to elevations indicated.

3.7 STORMWATER INLET AND OUTLET INSTALLATION

- A. Construct inlet head walls, aprons, and sides of reinforced concrete, as indicated.
- B. Construct riprap of broken stone, as indicated.
- C. Install outlets that spill onto grade, anchored with concrete, where indicated.
- D. Install outlets that spill onto grade, with flared end sections that match pipe, where indicated.

3.8 CONCRETE PLACEMENT

- A. Place cast-in-place concrete in accordance with ACI 318.

3.9 CONNECTIONS

- A. Connect nonpressure, gravity-flow drainage piping in building's storm building drains specified in Section 221413 "Facility Storm Drainage Piping."
- B. Pipe couplings, expansion joints, and deflection fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
 - 1. Use nonpressure-type flexible couplings where required to join gravity-flow,

nonpressure sewer piping unless otherwise indicated.

- a. Shielded flexible couplings for same or minor difference OD pipes.
- b. Unshielded, increaser/reducer-pattern, flexible couplings for pipes with different OD.
- c. Ring-type flexible couplings for piping of different sizes where annular space between smaller piping's OD and larger piping's ID permits installation.

3.10 FIELD QUALITY CONTROL

- A. Inspect interior of piping to determine whether line displacement or other damage has occurred. Inspect after approximately 24 inches of backfill is in place, and again at completion of Project.
 1. Submit separate reports for each system inspection.
 2. Defects requiring correction include the following:
 - a. Alignment: Less than full diameter of inside of pipe is visible between structures.
 - b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.
 - c. Damage: Crushed, broken, cracked, or otherwise damaged piping.
 - d. Infiltration: Water leakage into piping.
 - e. Exfiltration: Water leakage from or around piping.
 3. Replace defective piping using new materials, and repeat inspections until defects are within allowances specified.
 4. Reinspect and repeat procedure until results are satisfactory.
- B. Test new piping systems, and parts of existing systems that have been altered, extended, or repaired, for leaks and defects.
 1. Do not enclose, cover, or put into service before inspection and approval.
 2. Test completed piping systems in accordance with requirements of authorities having jurisdiction.
 3. Schedule tests and inspections by authorities having jurisdiction with at least 24 hours' advance notice.
 4. Submit separate report for each test.
 5. Gravity-Flow Storm Drainage Piping: Test in accordance with requirements of authorities having jurisdiction, UNI-B-6, and the following:
 - a. Exception: Piping with soiltight joints unless required by authorities having jurisdiction.
 - b. Option: Test plastic piping in accordance with ASTM F1417.
- C. Leaks and loss in test pressure constitute defects that must be repaired.
- D. Replace leaking piping using new materials, and repeat testing until leakage is within allowances specified.

3.11 CLEANING

- A. Clean interior of piping of dirt and superfluous materials. Flush with water.

END OF SECTION 334200